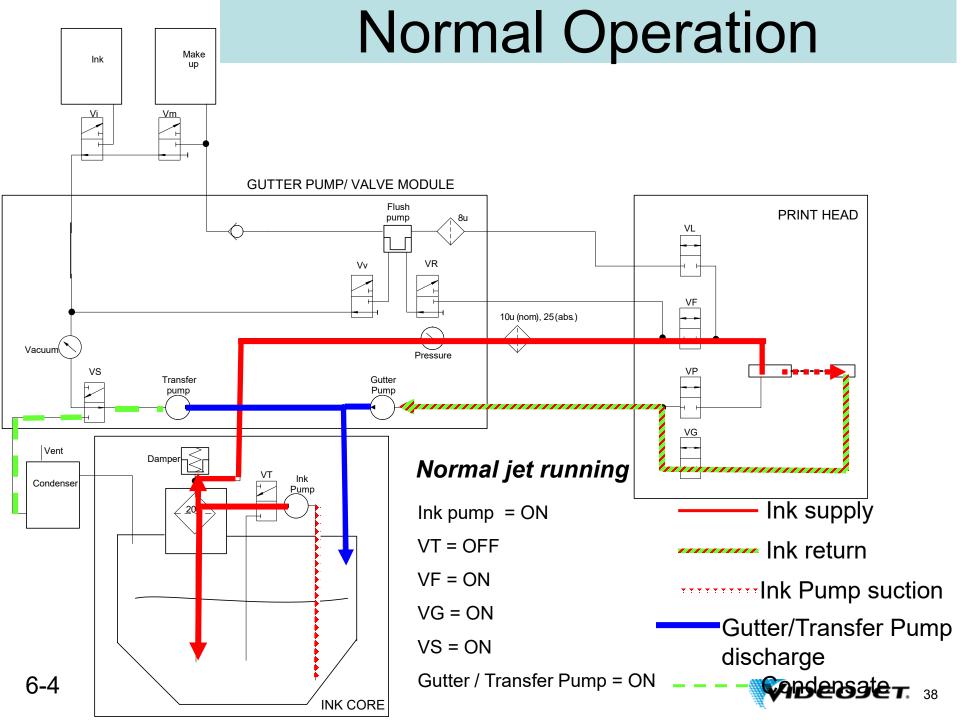
1710 Fluid Diagrams



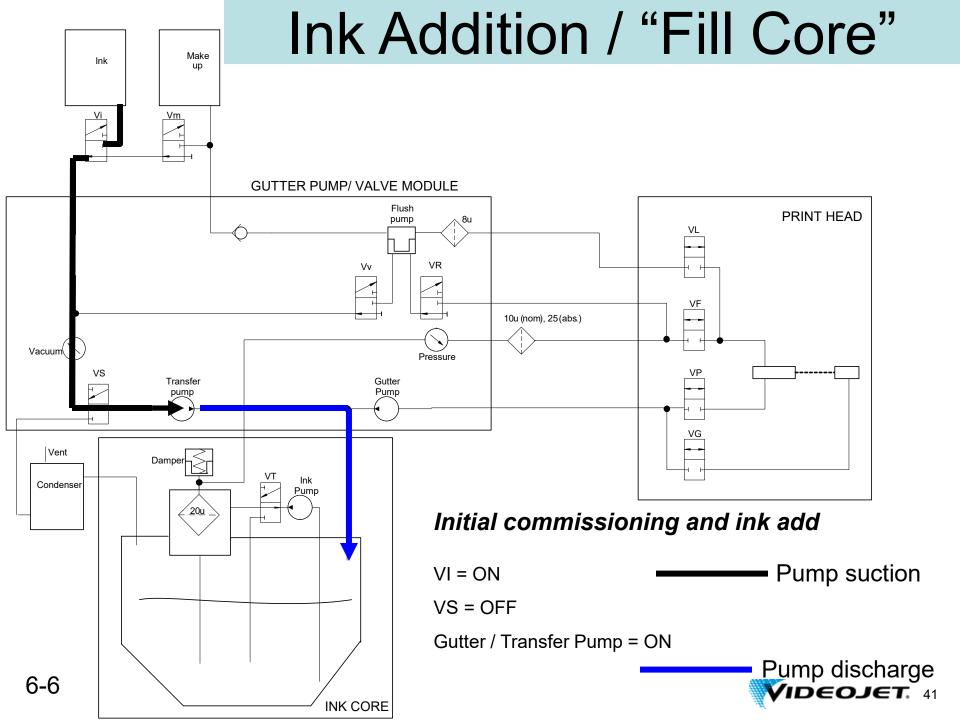


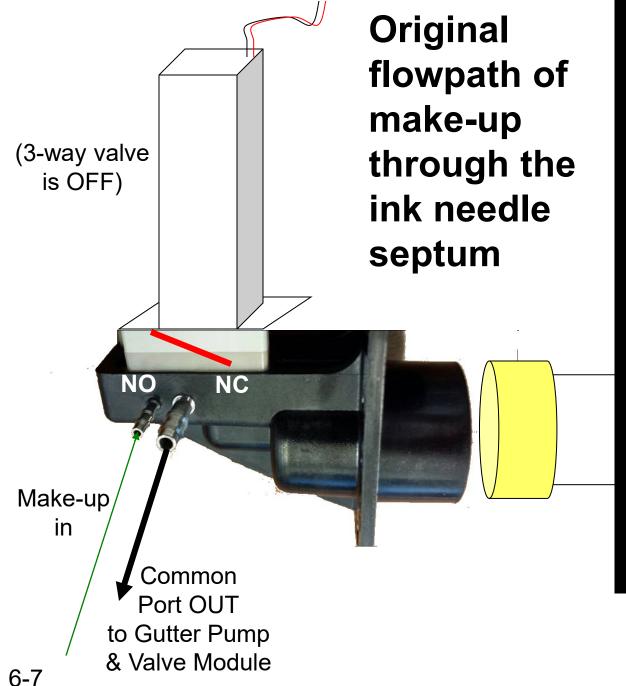
Sequence Analysis Make Ink Two-way Threeway **GUTTER PUMP/ VALVE MODULE** Flush **PRINT HEAD** pump 8u Pico Two-way Two-way 10u (nom), 25 (abs.) Vacuum Pressure Three-vs Transfer Gutter Pump Three-Vent Damper way Condenser Pump <u>20u</u> 6-3 VIDEOJET. 37 **INK CORE**



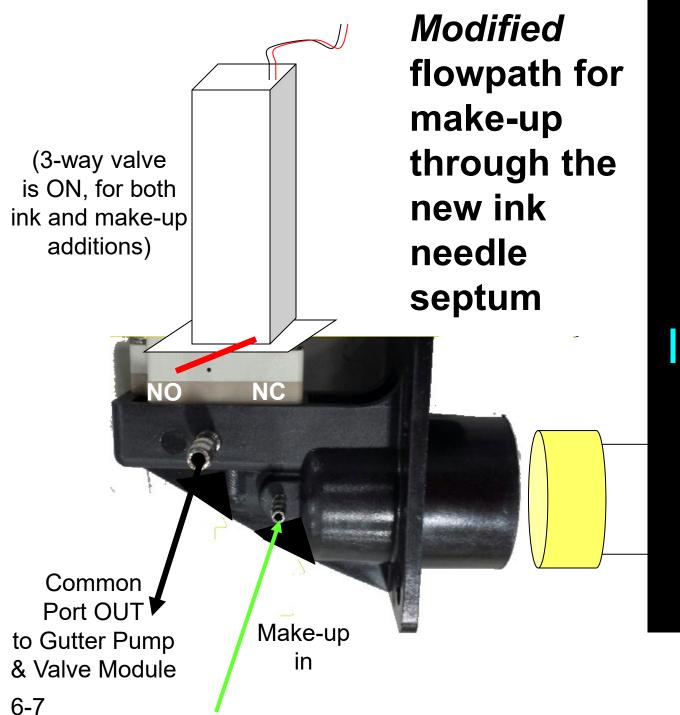
Clean Start / Stop Make **GUTTER PUMP/ VALVE MODULE** Flush PRINT HEAD pump 10u (nom), 25 (abs.) Vacuum Pressure Transfer Gutter Pump Vent Damper Condenser Pump Prime Flush pump with solvent Make-up Vacuum VV = ONPump discharge VS = OFF 6-5 Gutter / Transfer Pump = ON VID€OJ€T. 39 **INK CORE**

Clean Start / Stop Make **GUTTER PUMP/ VALVE MODULE** Flush PRINT HEAD pump 10u (nom), 25 (abs.) Vacuum Pressure Transfer Gutter Pump Vent Damper Cleaning nozzle / gutter Condenser Pump Ink pump = ONInk supply VT = OFF Ink return VR = ONInk Pump suction VL = ONGutter Pump discharge VG = ON Flush supply 6-5 Gutter / Transfer Pump = ON **INK CORE**





EMPTY Ink Cartridge

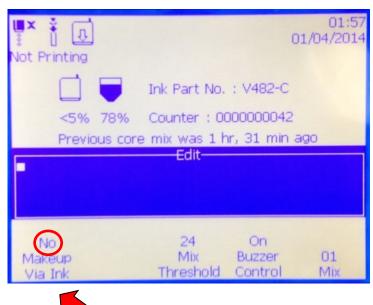


EMPTY Ink Cartridge

Software version 402 Log In Level 3

04 Edit/System Setup/06 System/Core Mix







Software version 402 Log In Level 3

Configure/System Settings





Make-up Addition Make * Non-retrofitted printers manufactured prior to the release of software version 402 **GUTTER PUMP/ VALVE MODULE** Flush PRINT HEAD pump 10u (nom), 25 (abs.) Vacuum(Pressure Transfer Gutter Pump Vent Damper Ink Condenser Pump Make-up add <u>20u</u> VM = ONMake-up VI = OFF VS = OFF Gutter / Transfer Pump = ON 6-8 **INK CORE**

Make-up Addition Make * Retrofitted printers, or printers manufactured after the release of software version 402 **GUTTER PUMP/ VALVE MODULE** Flush PRINT HEAD pump 10u (nom), 25 (abs.) Vacuum(Pressure Transfer Gutter Pump Vent Damper Condenser Pump Make-up VM = ONVI = ONVS = OFF Pump discharge Gutter / Transfer Pump = ON IDEOJET. 47 **INK CORE**