

Ink Compartment

B

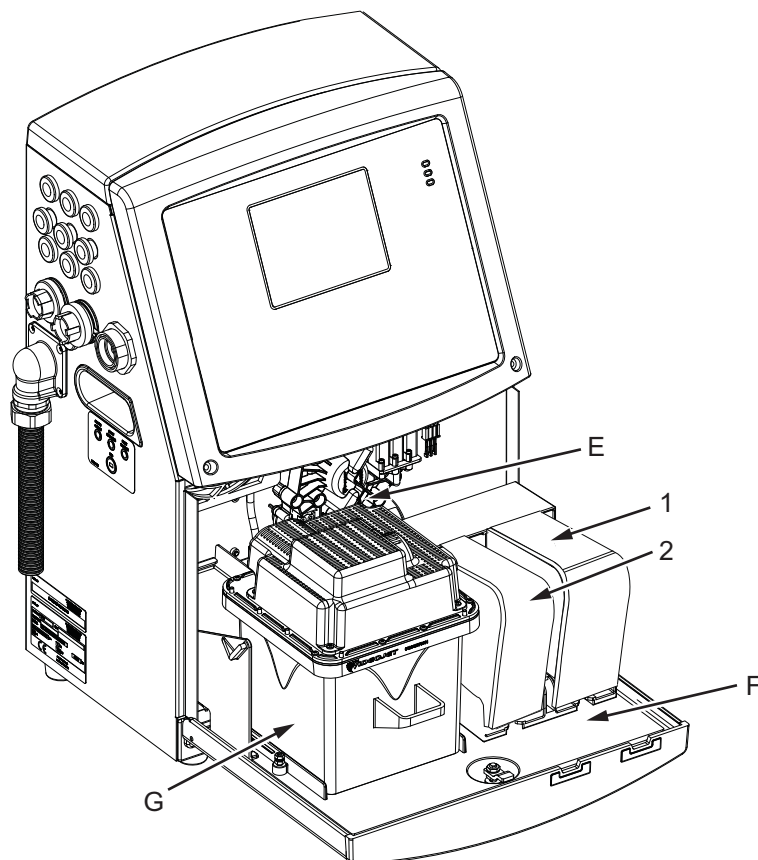


Figure 10-19: Ink System

Ink Cartridge

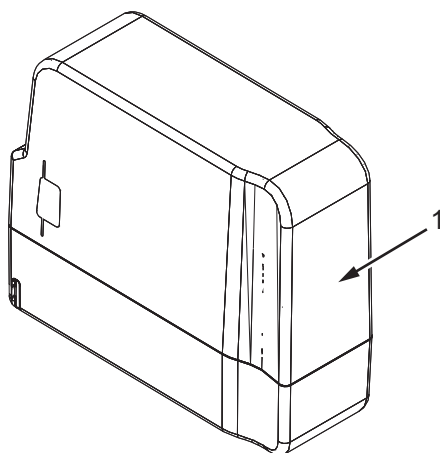


Figure 10-20: Ink Cartridge

Make-up Cartridge

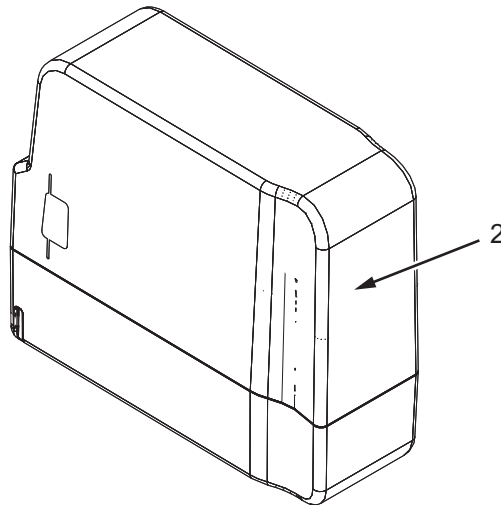


Figure 10-21: Make-up Cartridge

Gutter Pump/Valve Module Assembly

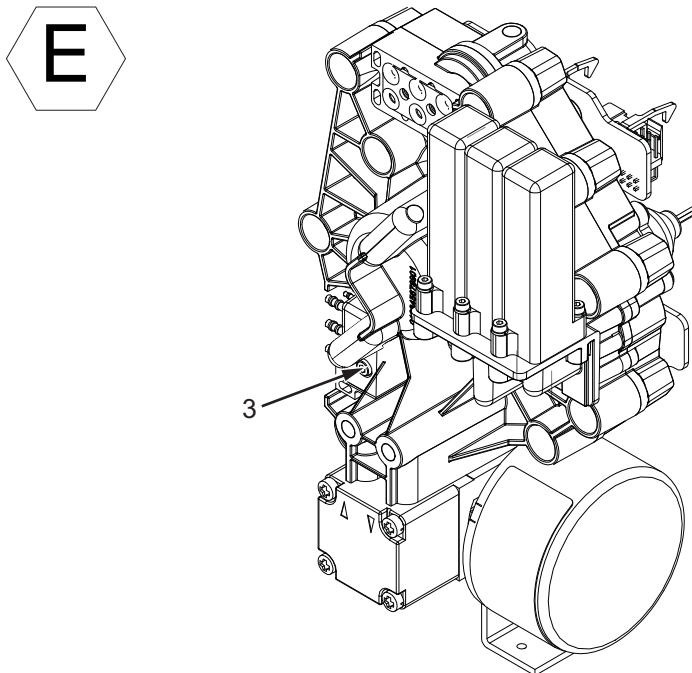


Figure 10-22: Gutter Pump/Valve Module Assembly

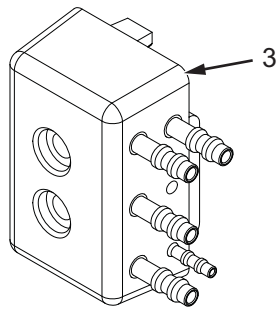


Figure 10-23: Manifold Assembly

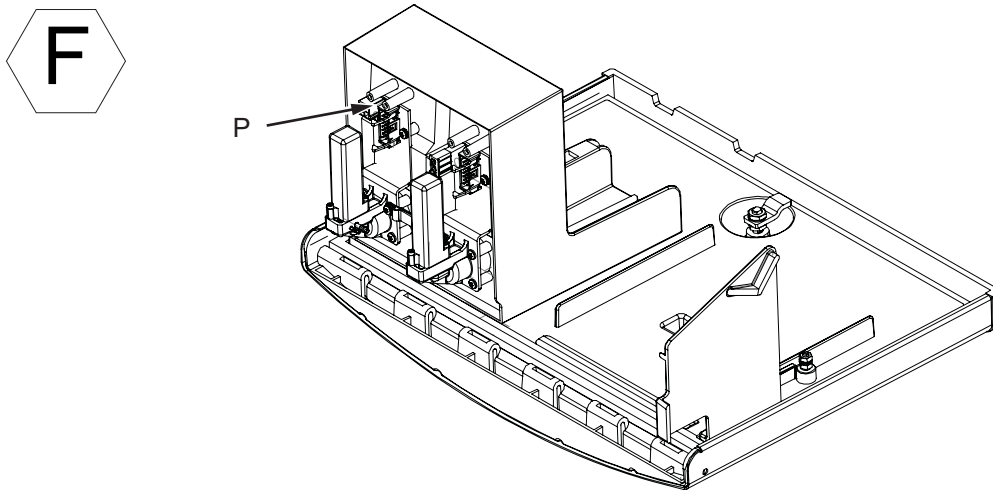


Figure 10-24: Ink Door Assembly

Septum Assembly

P

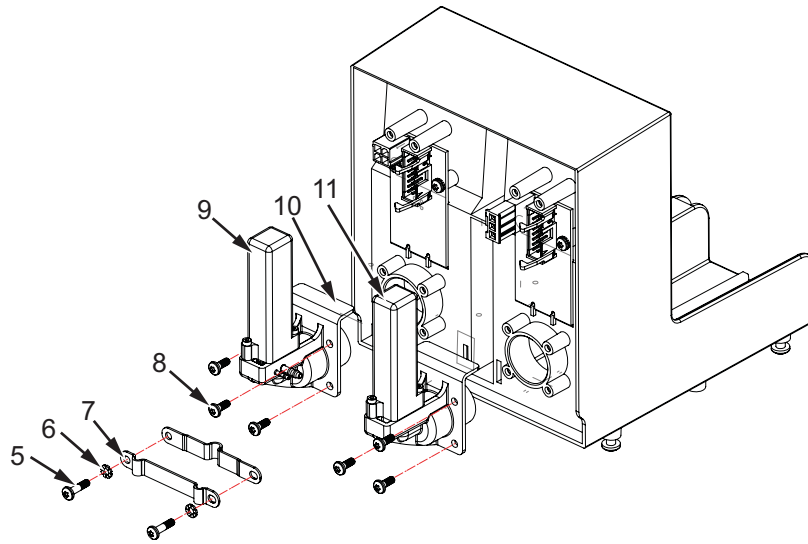


Figure 10-25: Septum Assembly

Ink Core Module Assembly

G

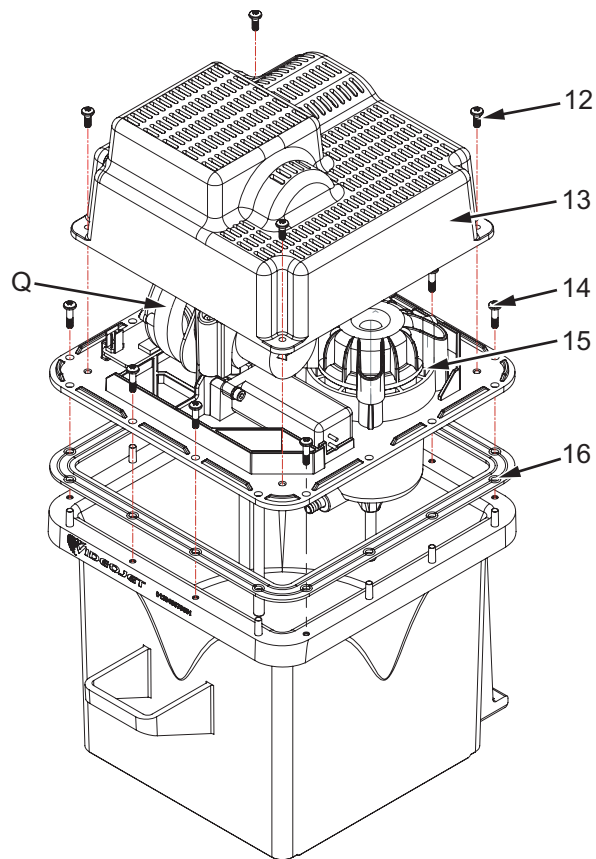


Figure 10-26: Ink Core Module

Ink Core Pump

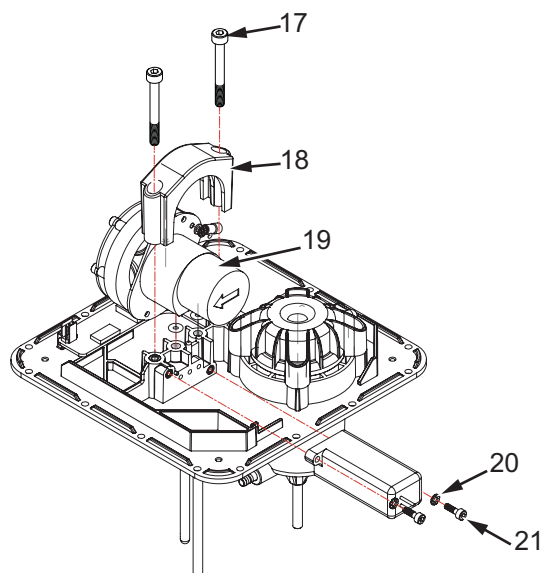
Q

Figure 10-27: Ink Core Pump Assembly

Ink System Fan

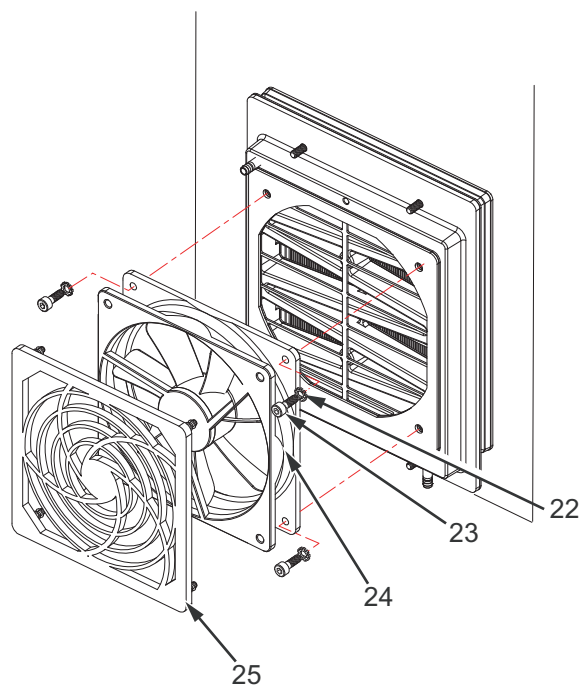
H

Figure 10-28: Ink System Fan Assembly

Condenser Assembly

J

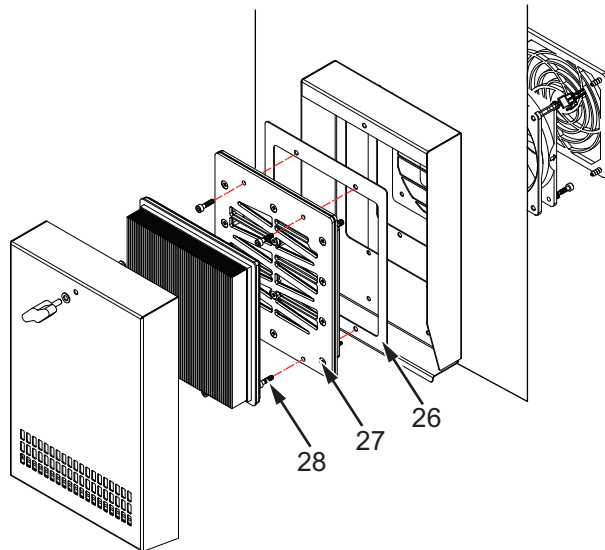


Figure 10-29: Condenser Assembly

Ink System Filter Assembly - IP65

K

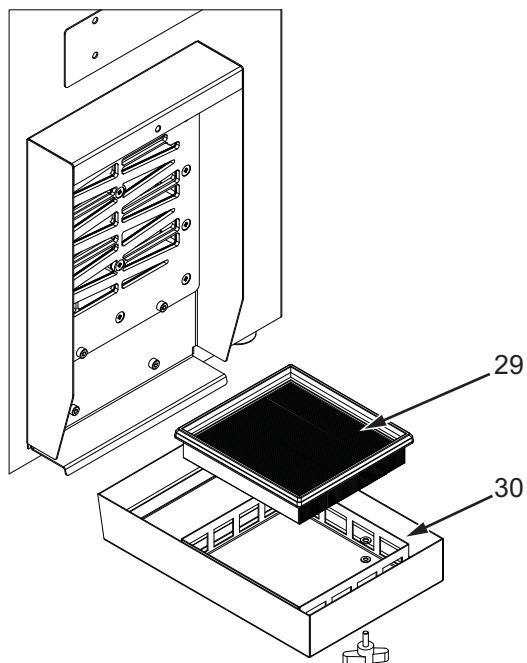


Figure 10-30: Ink System Filter Assembly - IP65

Ink System Filter Assembly - IP55

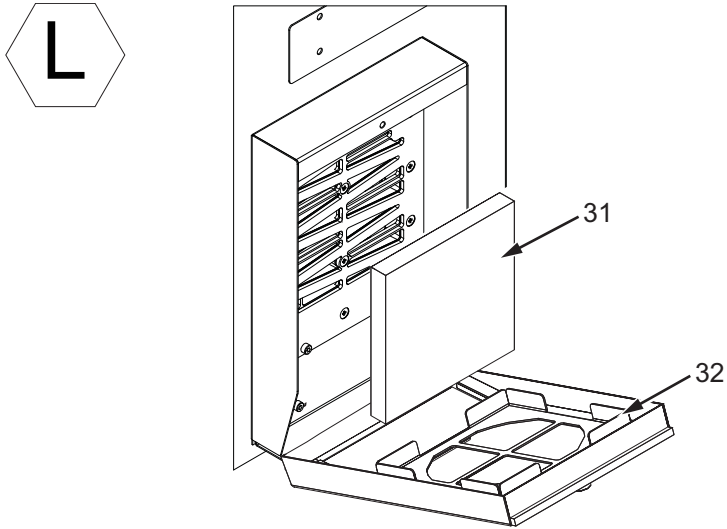


Figure 10-31: Ink System Filter Assembly - IP55

Floor Filter IP 55

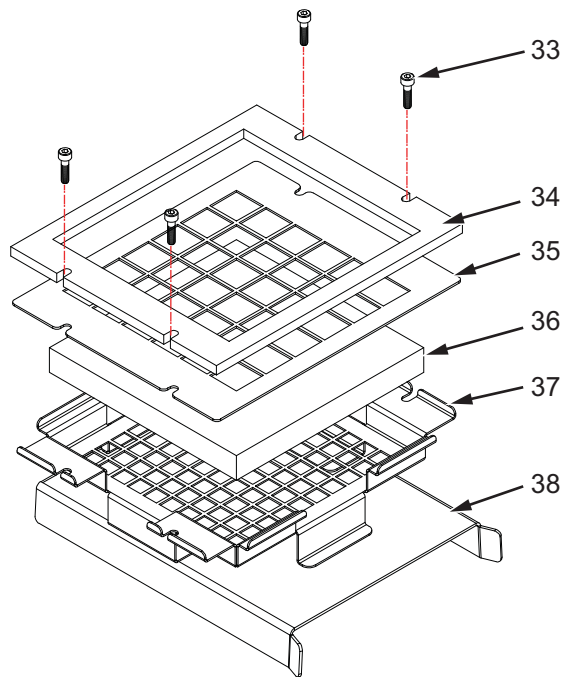


Figure 10-32: Floor Filter IP55

Floor Filter

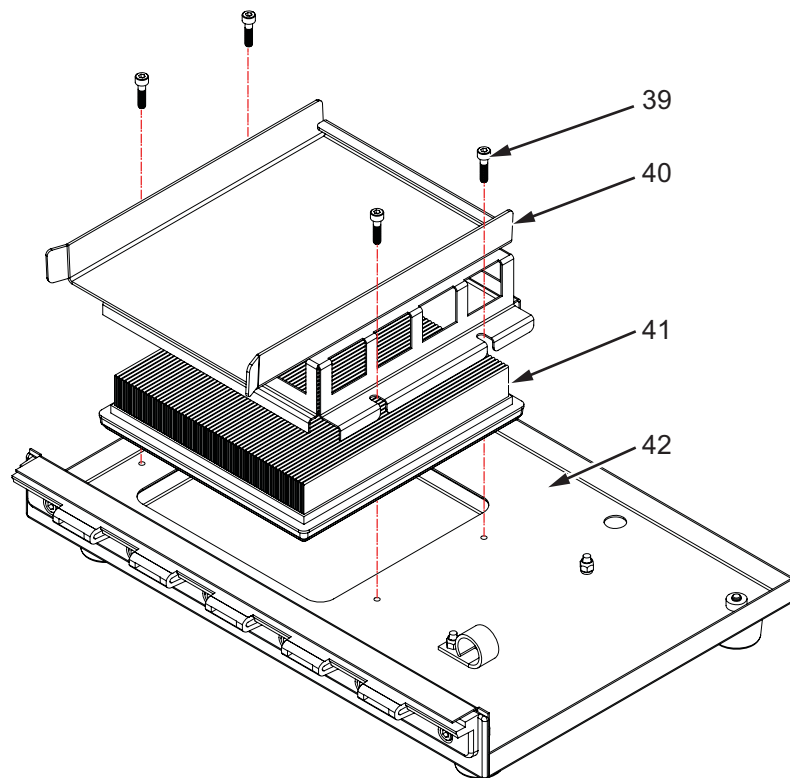


Figure 10-33: Floor Filter IP65

Cabinet Foot

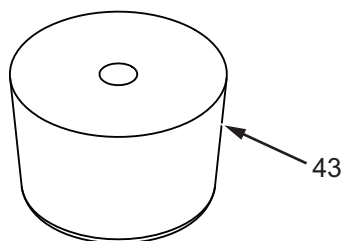


Figure 10-34: Cabinet Foot

*- Items are not shown in the figure.

Item Number	P/N	Description	Qty
B		Ink Compartment	
1		Ink Cartridge	1
2		Make-up Cartridge	1
E	395624	Gutter Pump/Valve Module Assembly	1
3	395626	Manifold Assembly (Core to Gutter Pump Valve Module)	
F	395764 (IP 55)	Ink Door Assembly	
	395765 (IP 65)	Ink Door Assembly	
4*		Hinge Pin	1
P	395625	Septum Assembly	
5		K30 x 12 Pan-head Torx Screw	2
6		M3 ET Washer	2
7		Tube and Ribbon Cable Clamp	1
8		K30 x 8 Pan-head Torx Screw	6
9		Valve Septum (Ink System)	1
10		Septum	2
11		Valve Septum (Make-up System)	1
G	395622	Ink Core with Pump	
	395623	Ink Core Without Pump	

Table 10-5: Ink Compartment

Item Number	P/N	Description	Qty
12		K30 x 12 Pan-head Torx Screw	4
13		Ink Core Pump Cover	1
14		K30 x 8 Pan-head Torx Screw	8
15		Dampener Assembly	1
16		Feed Plate	1
Q	239223	Ink Core Pump	
17		M4 x 35 Cap-head Screw	2
18		Pump Saddle Clamp	1
19		Ink Pump	1
20		M3 ET Washer	2
21		M3 x 10 Cap Head Screw	2
H	399080	Ink System Fan Assembly	
22		M4 ET Washer	4
23		M4 x 12 Cap-head Screw	4
24		Fan	1
25		Fan Guard	1
J	399350	Condenser Assembly	
26		Condenser Body Gasket	
27		Condenser 1710 Assembly	1
28		M4 x 16 Cap-head Screw	4
K		Ink System Filter Assembly	
		Filter Kit Spares (IP 65)	
29	SP234502	Filter Element	1
30	395763	Filter Cover	1
L		Filter Kit (IP 55)	
31	SP234081	Filter Element	1
32	395762	Filter Cover	1

Table 10-5: Ink Compartment (Continued)

Item Number	P/N	Description	Qty
M		Floor Filter Assembly (IP 55)	
33		M4 x 16 Cap-head Screw	4
34		Floor Filter Cover Gasket	1
35		Filter Cover	1
36	SP234081	Fan Filter	1
37		Filter holder	1
38		Ink Core Support	1
N		Floor Filter Assembly (IP 65)	
39		M4 x 16 Cap-head Screw	4
40		Ink Core Support Channel	1
41		Ink Side Filter	1
42	SP234502	Filter Element	1
43	234500	Cabinet Foot	4

Table 10-5: Ink Compartment (Continued)

**- Items are not shown in the figure*