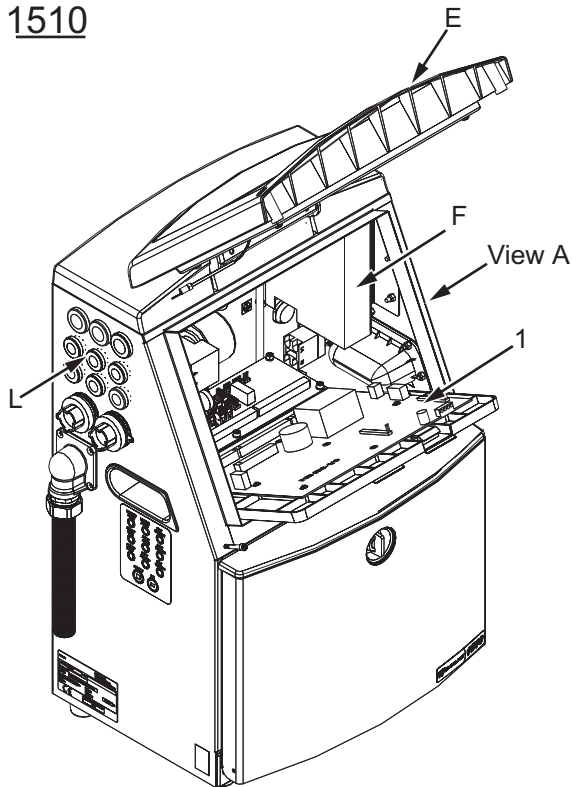


## Electronics Compartment

**A**

1510



1210

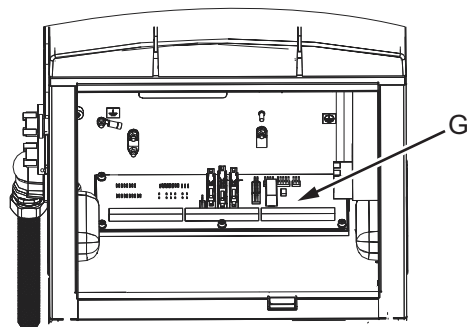
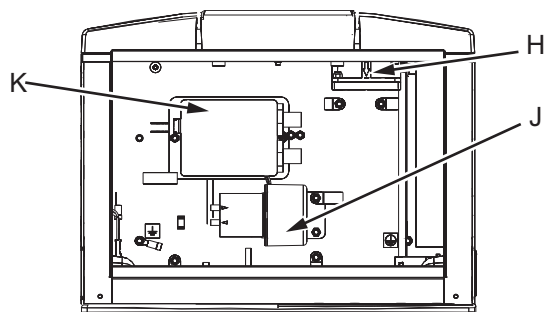
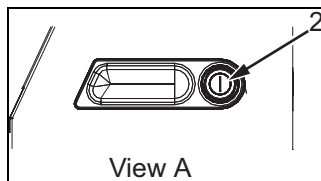
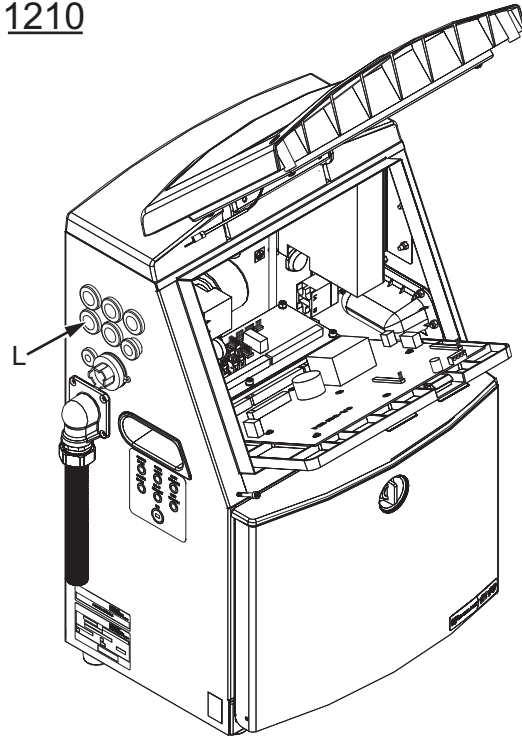


Figure 10-4: Electronics Compartment

## Control System Board (CSB) with Back Plate

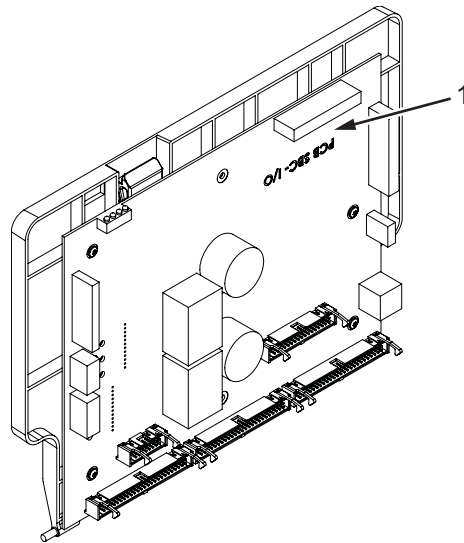


Figure 10-5: Control System Board Assembly with Back Plate

## Power Switch

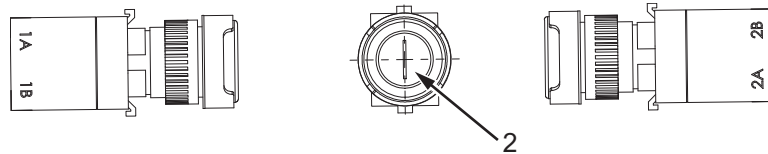


Figure 10-6: Power Switch

## Electronics Door Assembly

**E**

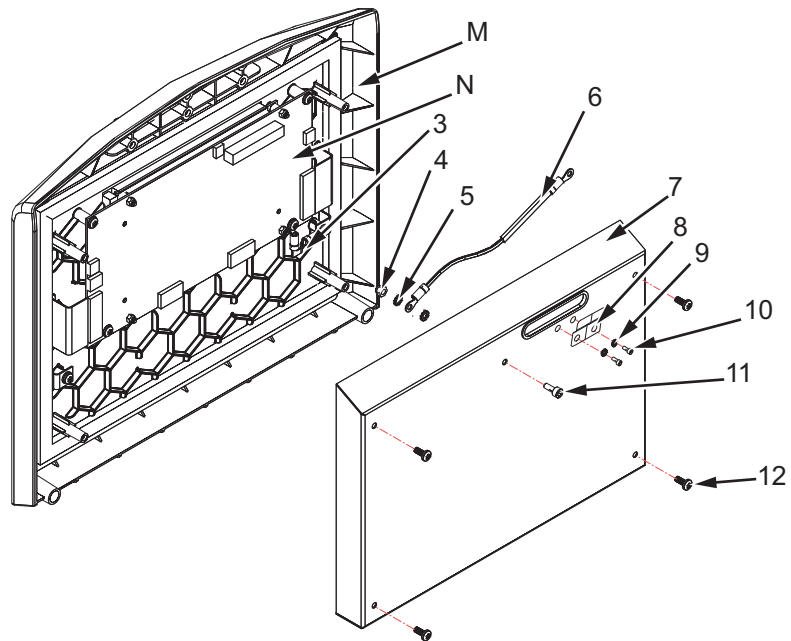


Figure 10-7: Electronics Door Assembly

## Display Door

**N**

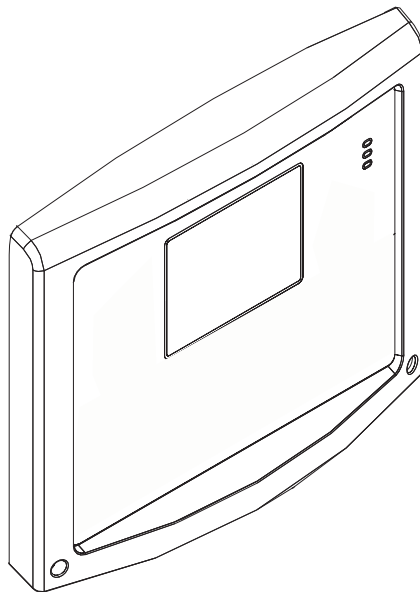


Figure 10-8: Display Door

## LCD and FIB Assembly

P

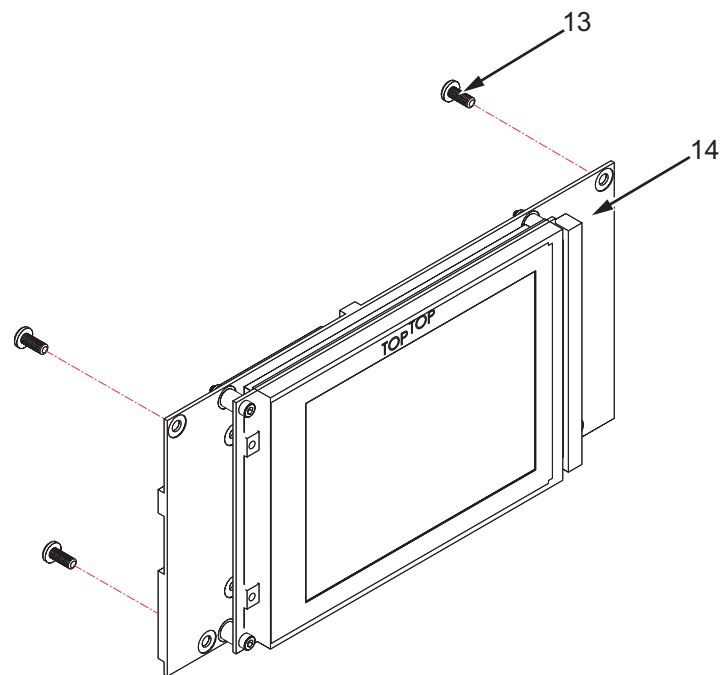


Figure 10-9: LCD and FIB

## Power Supply Unit Assembly

F

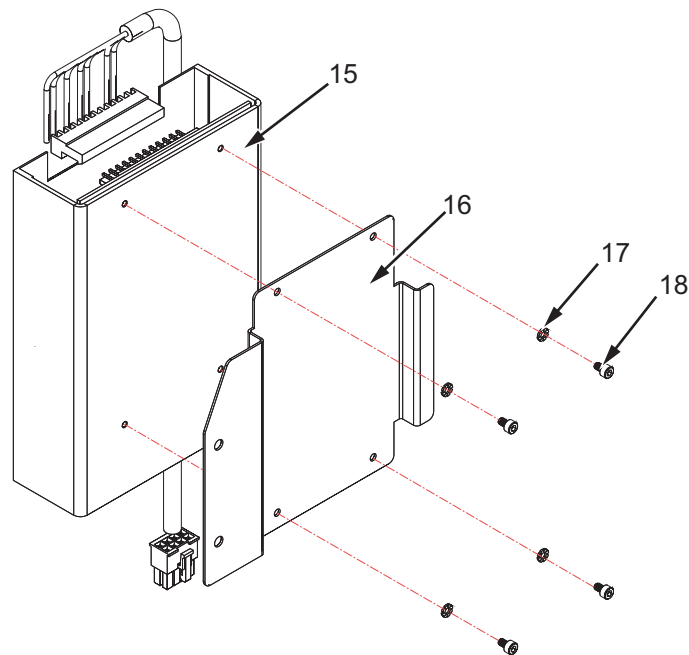


Figure 10-10: Power Supply Unit Assembly

## Printer Interface Board Assembly (PIB)

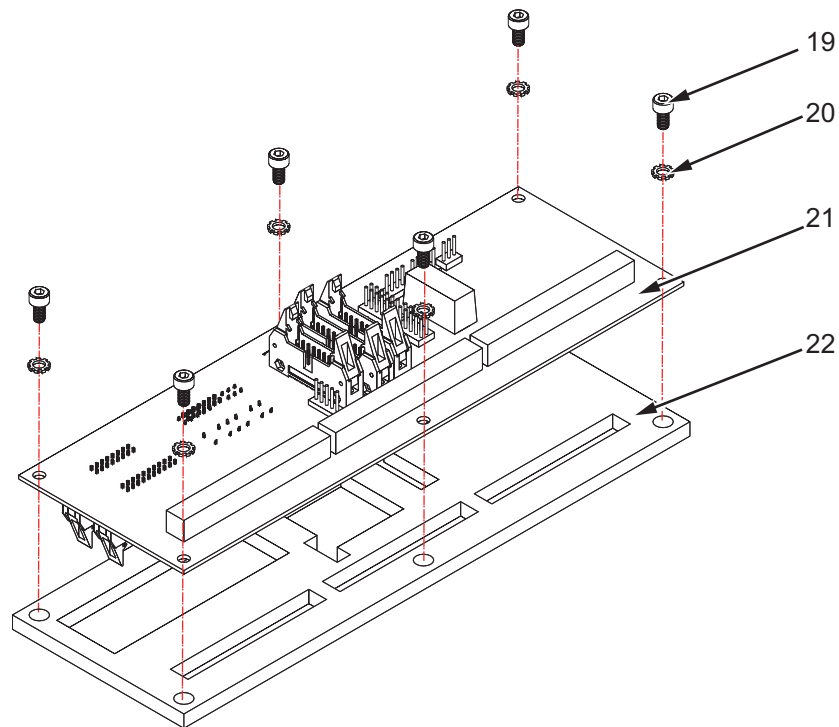


Figure 10-11: Printer Interface Board Assembly

## Electronics Fan Assembly

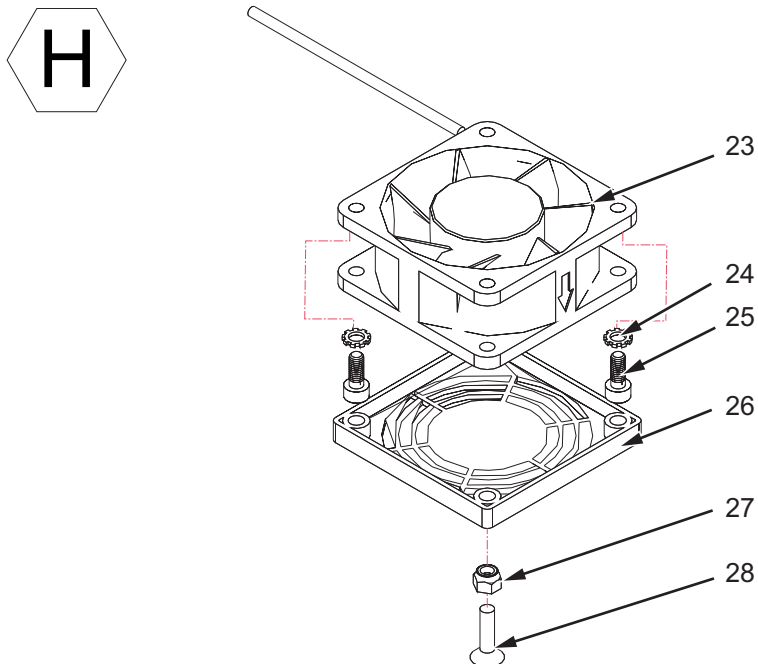


Figure 10-12: Electronics Fan Assembly

## Positive (Optional for 1210)

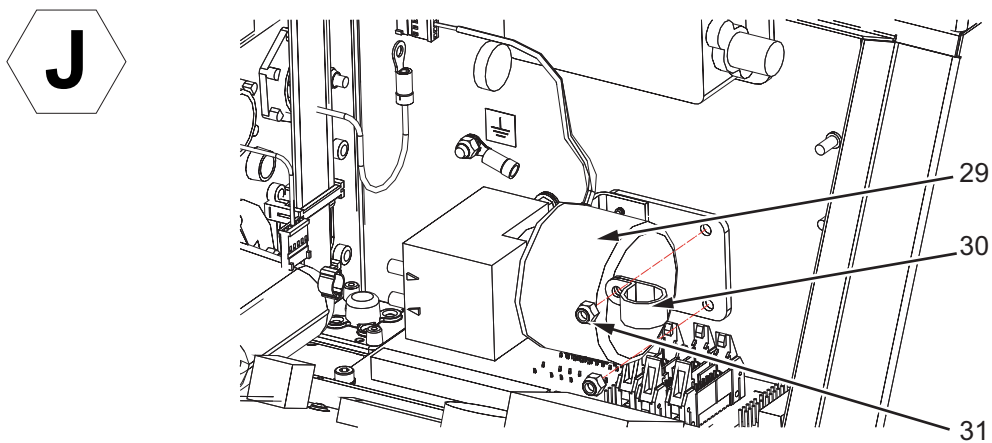


Figure 10-13: Positive Air Pump Assembly

## EHT Module

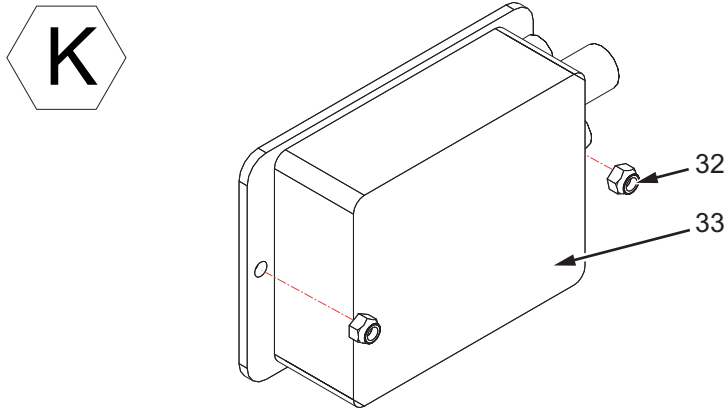


Figure 10-14: EHT Module

## Connector Panel

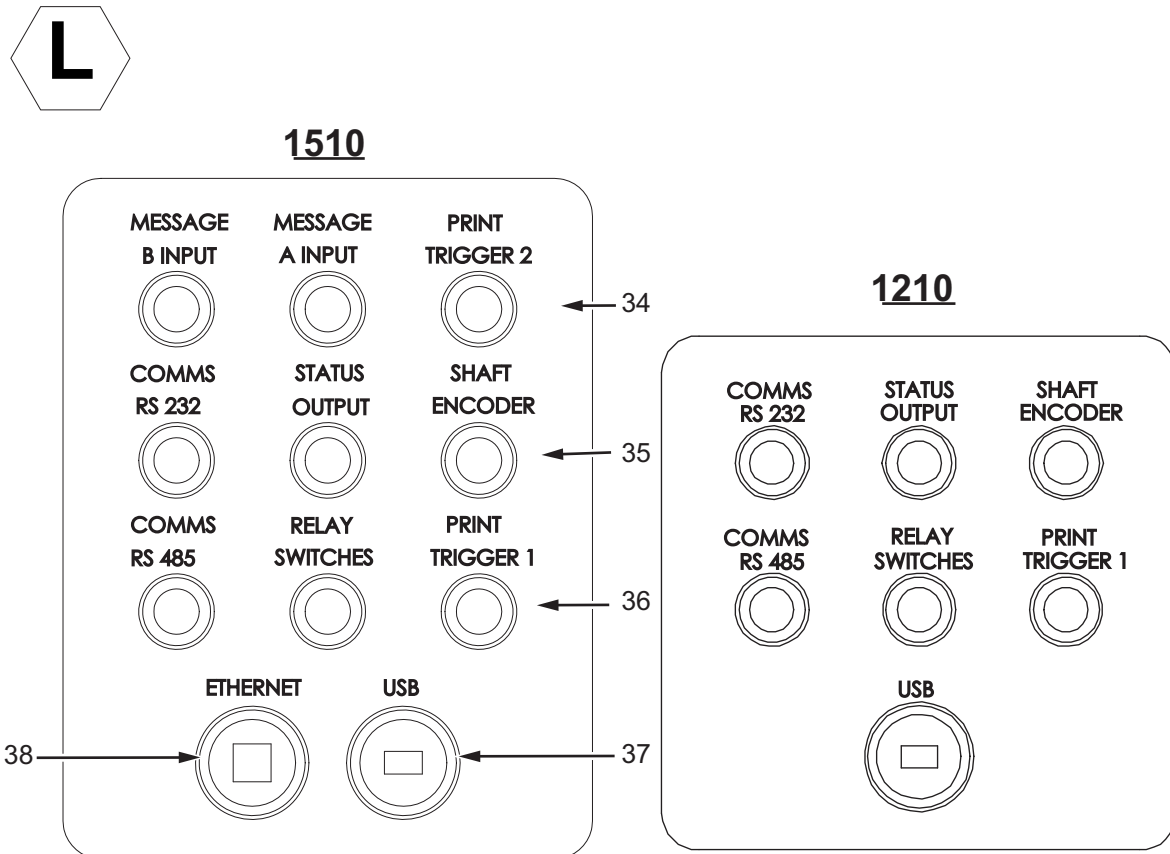


Figure 10-15: Connector Panel

### PCB 2 Assembly (Option for Videojet 1210)

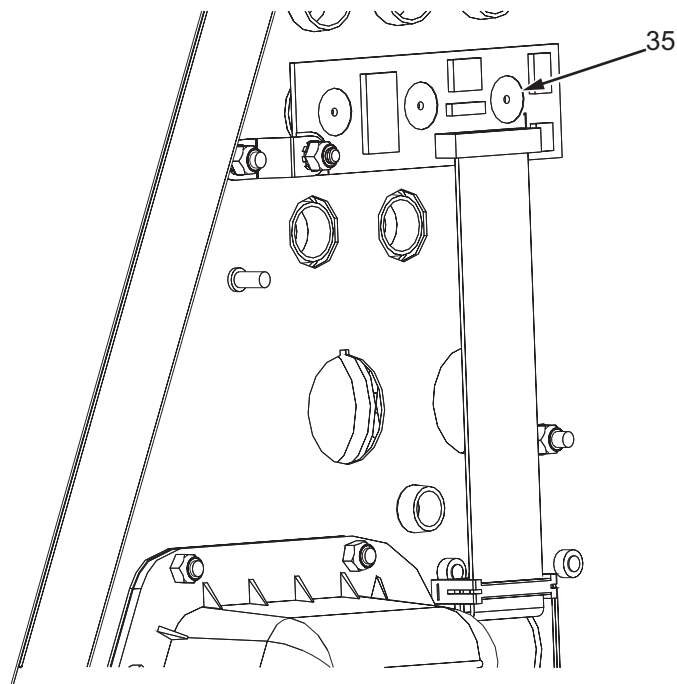


Figure 10-16: PCB 2 Assembly

### PCB 1 Assembly (Option for Videojet 1210)

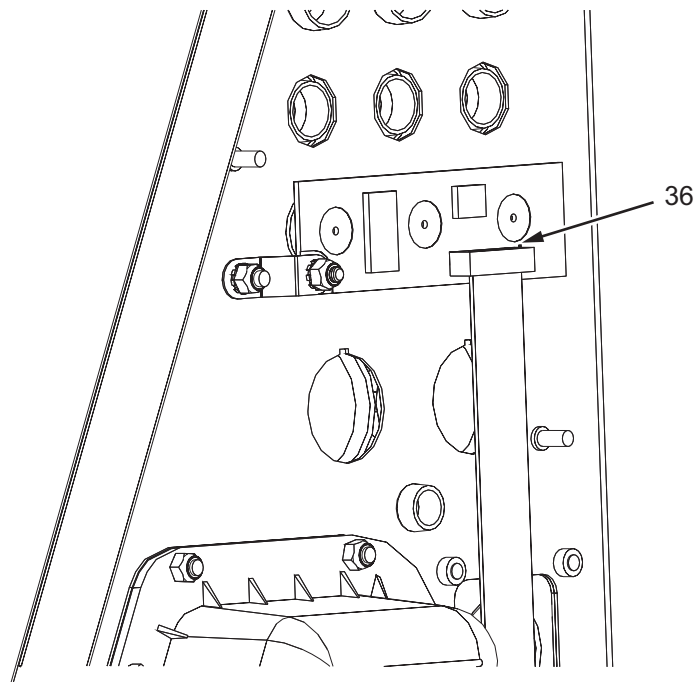


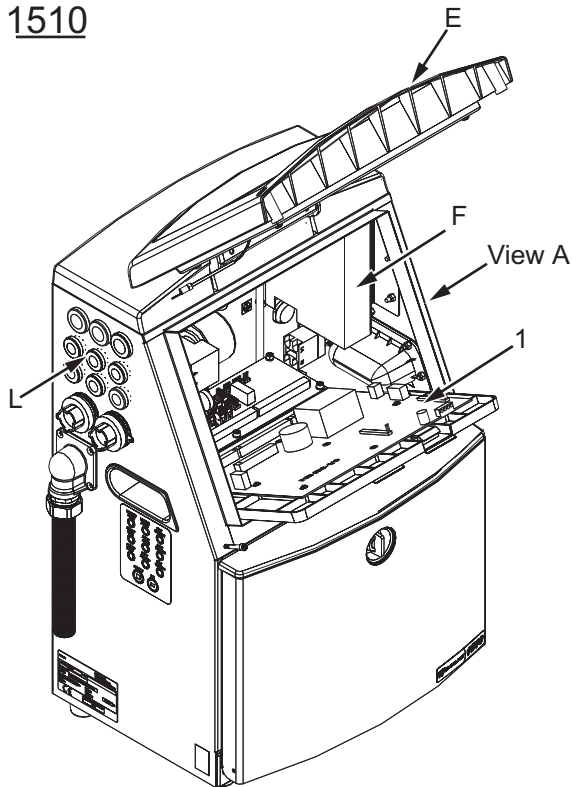
Figure 10-17: PCB 1 Assembly



## Electronics Compartment

**A**

1510



1210

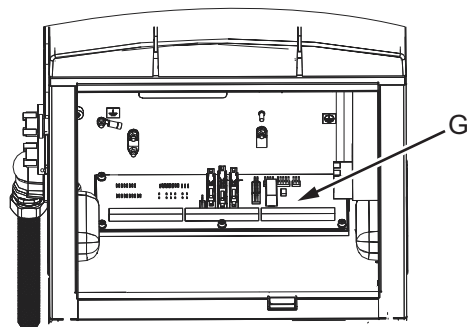
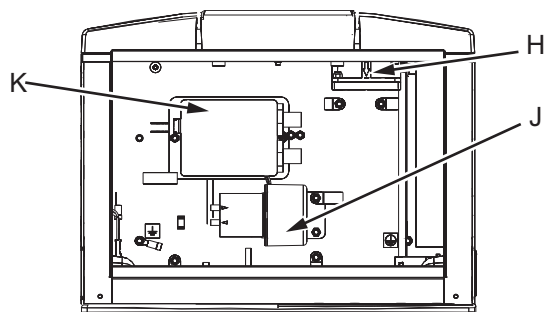
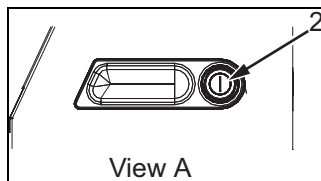
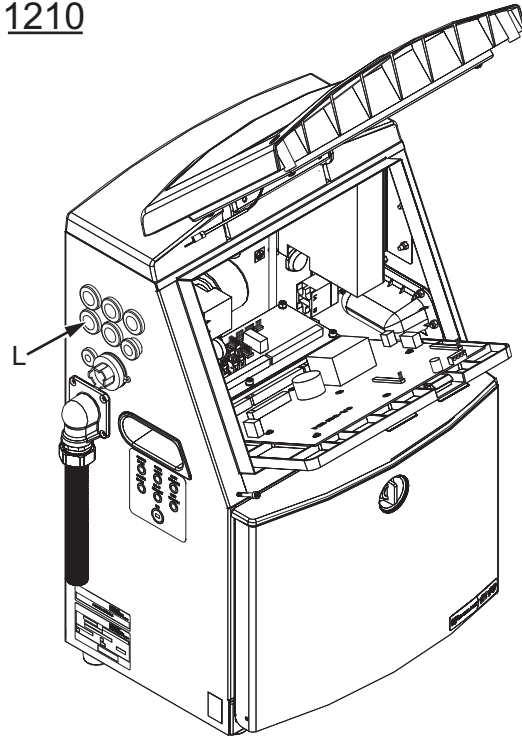


Figure 10-4: Electronics Compartment

## Control System Board (CSB) with Back Plate

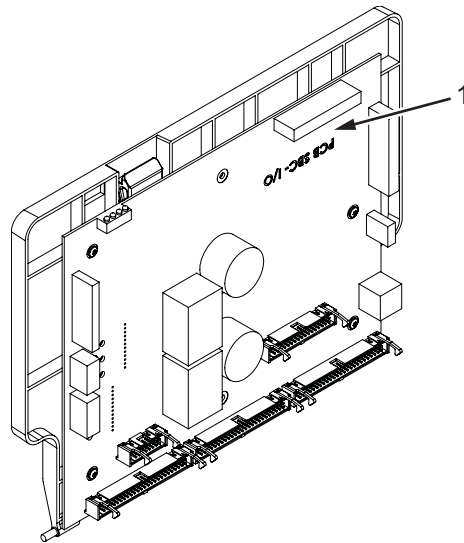


Figure 10-5: Control System Board Assembly with Back Plate

## Power Switch

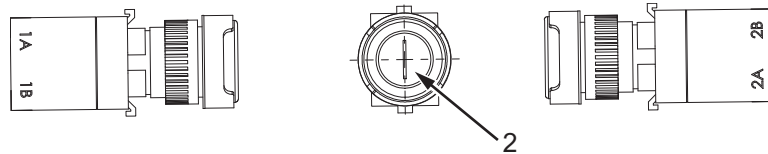


Figure 10-6: Power Switch

## Electronics Door Assembly

**E**

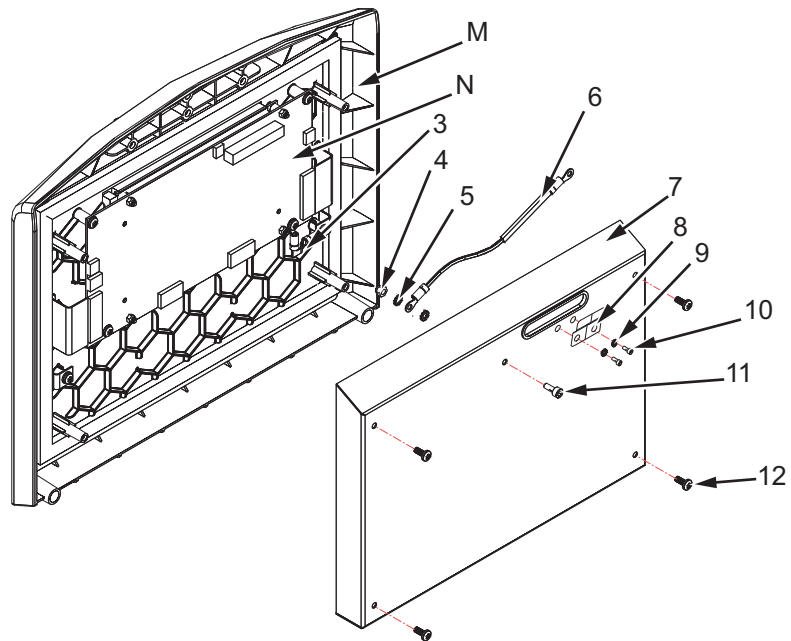


Figure 10-7: Electronics Door Assembly

## Display Door

**N**

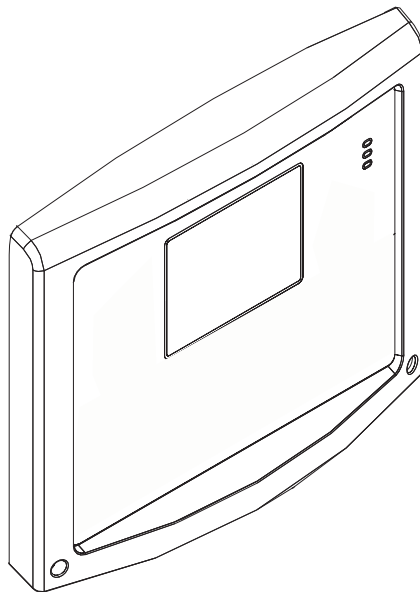


Figure 10-8: Display Door

## LCD and FIB Assembly

P

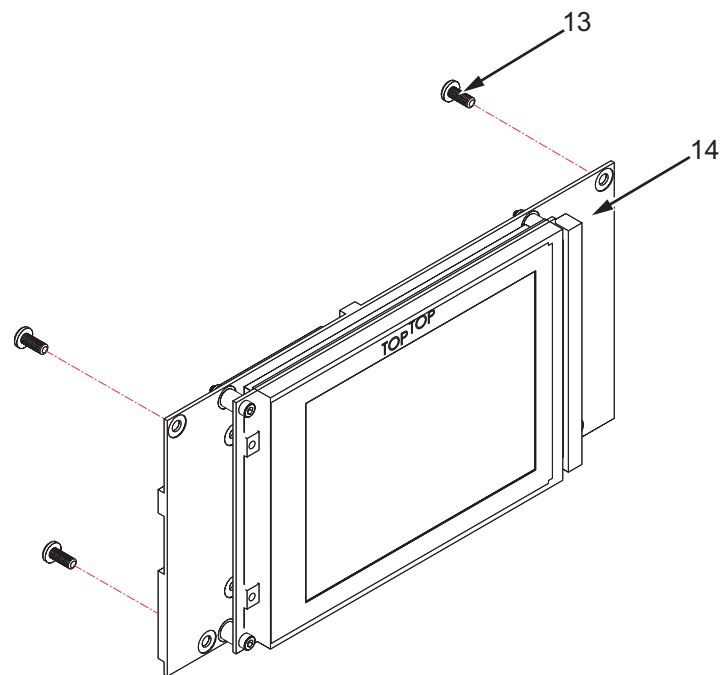


Figure 10-9: LCD and FIB

## Power Supply Unit Assembly

F

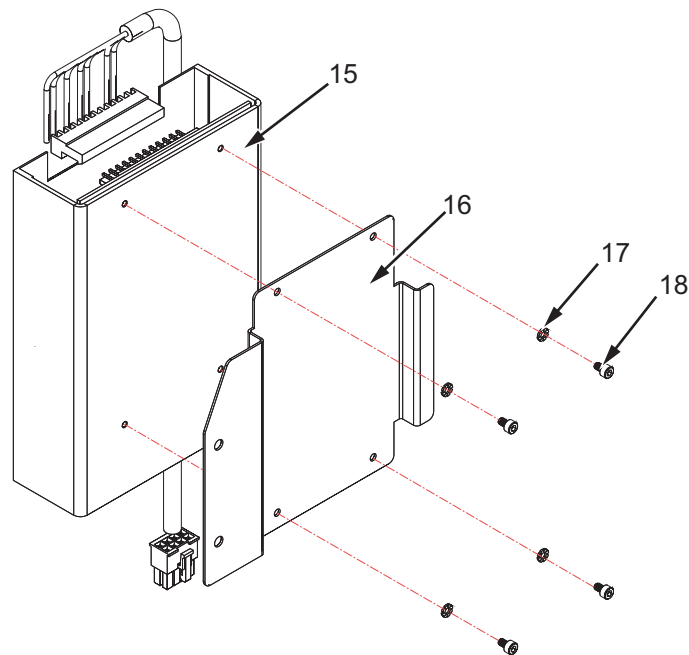


Figure 10-10: Power Supply Unit Assembly

## Printer Interface Board Assembly (PIB)

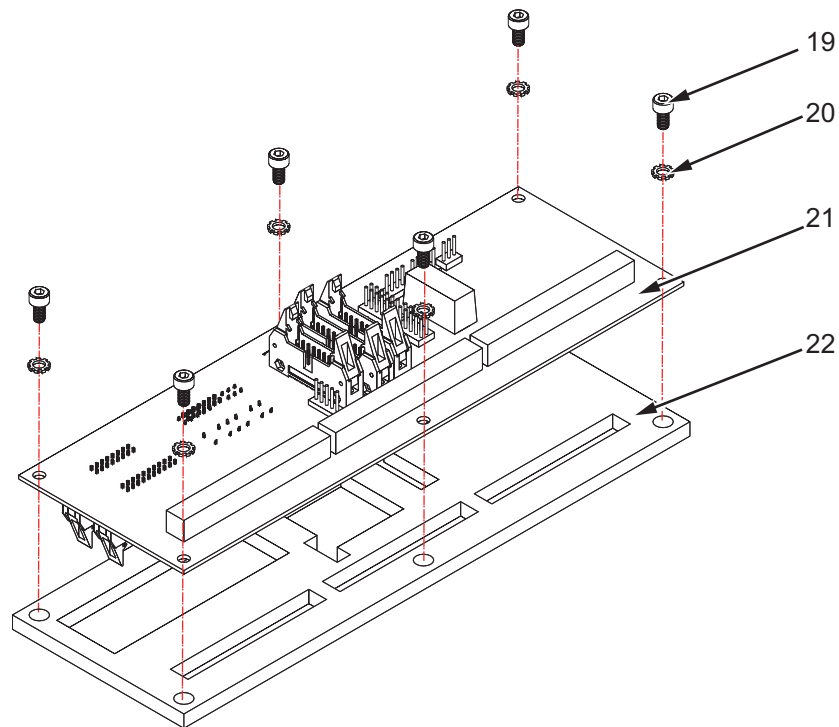


Figure 10-11: Printer Interface Board Assembly

## Electronics Fan Assembly

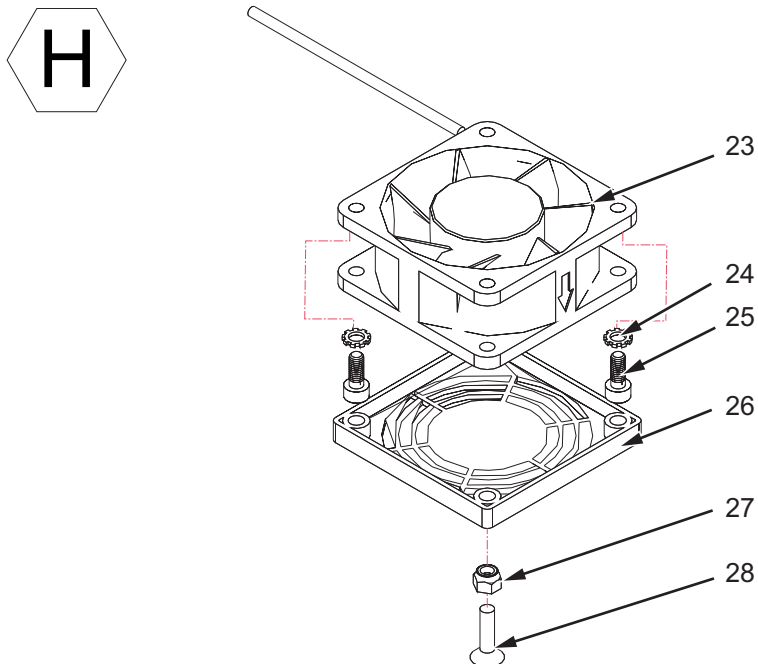


Figure 10-12: Electronics Fan Assembly

## Positive (Optional for 1210)

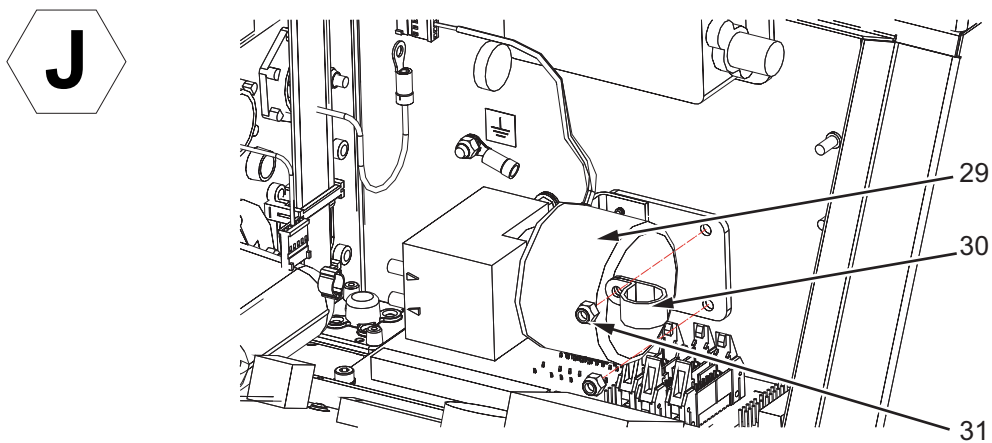


Figure 10-13: Positive Air Pump Assembly

## EHT Module

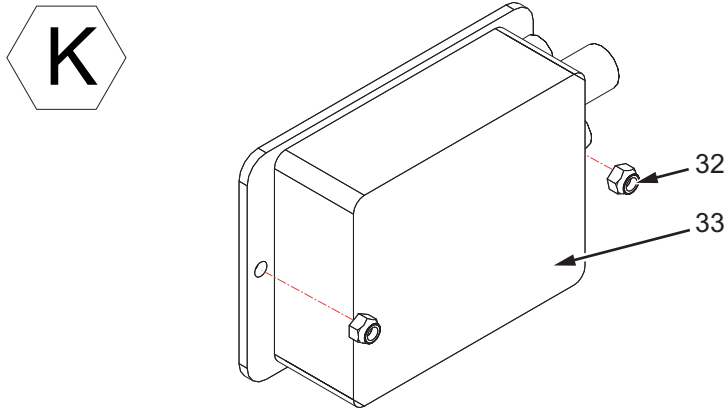


Figure 10-14: EHT Module

## Connector Panel

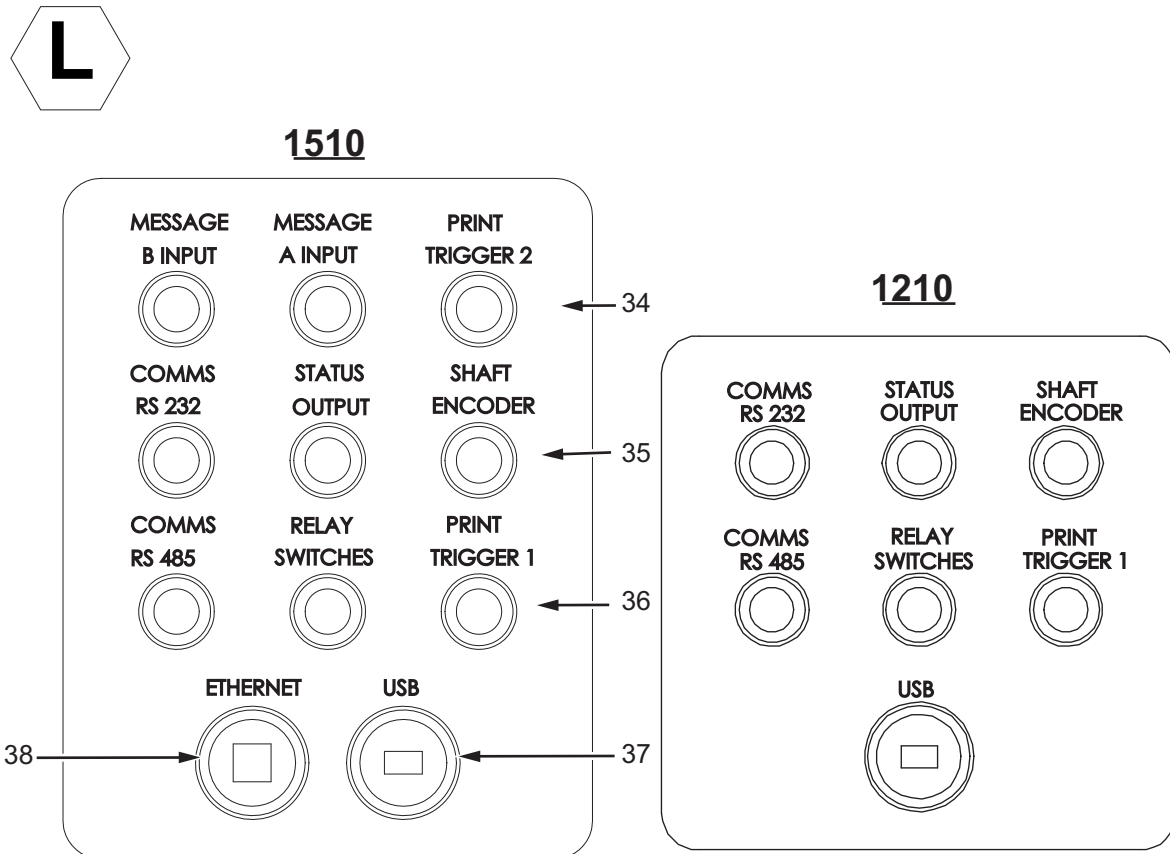


Figure 10-15: Connector Panel

### PCB 2 Assembly (Option for Videojet 1210)

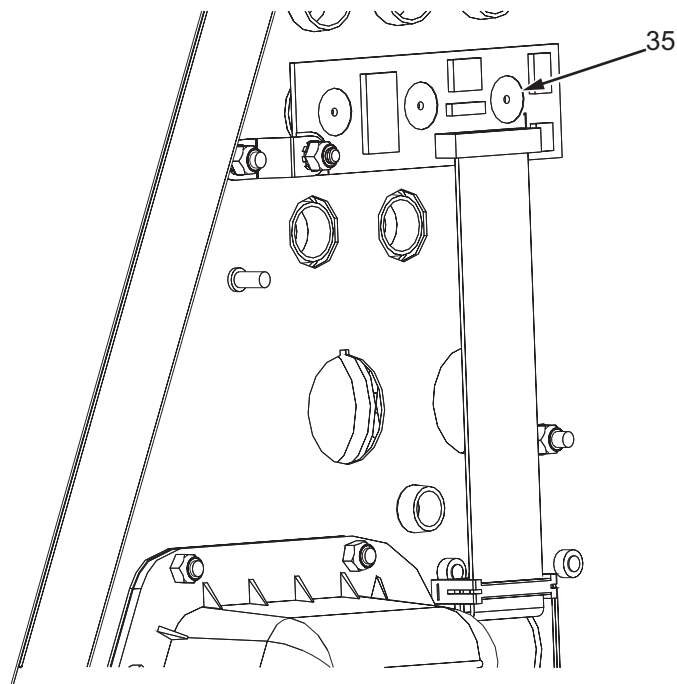


Figure 10-16: PCB 2 Assembly

### PCB 1 Assembly (Option for Videojet 1210)

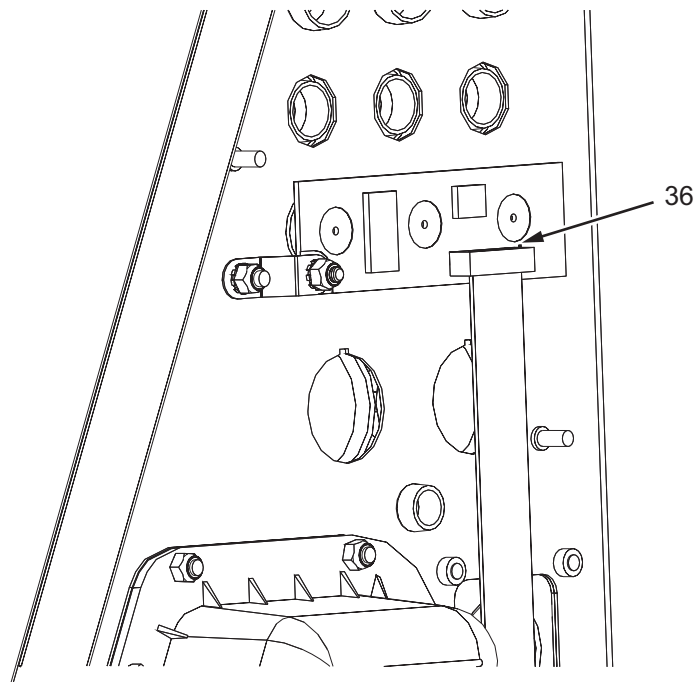


Figure 10-17: PCB 1 Assembly



Item Number	P/N	Description	Qty
<b>A</b>		<b>Electronics Compartment</b>	
1	SP500074 (Videojet 1510) SP399334 (Videojet 1210)	Control System Board (CSB) with Back Plate	1
2	SP219041	Power Switch	1
<b>E</b>		<b>Electronics Door Assembly</b>	
3		Membrane Ground Wire	1
4		M4 Nyloc Nut	1
5		M4 ET Washer	2
6		Display Ground Wire	1
7		Display Rear Cover	1
8		Display Ribbon Connector Clamp	1
9		M4 ET Washer	2
10		M4 x 8 Cap-head Screw	2
11		M4 x 10 Cap-head Screw	1
12		K40 x 10 Pan-head Torx Screw	4
<b>N</b>		Display Door with Keypad (See Table 10-4 on page 10-16 for part numbers of different languages)	
<b>P</b>	399091	Liquid Crystal Display and Front Panel Interface Board Assembly	
13		Screw	4
14		LCD and FIB Assembly	1
<b>F</b>	399077	Power Supply Unit (PSU) Assembly with Mount	
15		PSU	1
16		PSU Mounting Plate	1
17		M3 ET Washer	4

Table 10-3: Electronics Compartment

Item Number	P/N	Description	Qty
18		M3 x 5 Cap-head Screw	4
<b>G</b>	<b>399078</b>	<b>Printer Interface Board (PIB) Assembly</b>	
19		M4 x 8 Cap-head Screw	6
20		M4 ET Washer	6
21		PIB	1
22		PIB Gasket	1
<b>H</b>	<b>399079</b>	<b>Electronics Fan Assembly</b>	
23		Fan, 60 mm	1
24		M4 ET Washer	2
25		M4 x 10 Cap-head Screw	2
26		Finger guard, 60 mm	1
27		M4 Nyloc Nut	2
28		M4 x 16 Counter Sunk Screw	2
<b>J</b>	<b>SP500084</b>	<b>Positive Air Pump Assembly</b>	
30		P-Clip	1
31		M4 Nyloc Nut	2
<b>K</b>	<b>399081</b>	<b>EHT Module Assembly</b>	
32		M4 Nyloc Nut	2
33		EHT Module	1
<b>L</b>		<b>Connector Panel</b>	
34	SP500096 (Videojet 1510)	PCB 3 Assembly (Optional for Videojet 1510)	1
35	SP500097	PCB 2 Assembly (Standard for Videojet 1510 and optional for Videojet 1210)	1
36	SP500095 (Videojet 1510 ) SP500098 (Videojet 1210)	PCB 1 Assembly (Videojet 1510)  PCB 0 Assembly Videojet 1210)	1
37	399084	USB Connector	1

Table 10-3: Electronics Compartment (Continued)

Item Number	P/N	Description	Qty
38	399083	Ethernet Connector (Videojet 1510)	1

Table 10-3: Electronics Compartment (Continued)

### Display Door with Keypad in Different Languages

Part Number	Display Door with Keypad (400 Series)	Languages
399116	Display door with keypad English	English (US), English (UK and Ireland), Chinese (Simplified), English (Indian), Philippines (English)
399117	Display door with keypad European	French, German, Spanish, Portuguese (Brazilian), Italian, Dutch, Danish, Portuguese (Portugal), Swiss (German), Swiss (French), Swiss (Italian), Spanish (CALA)
399118	Display door with keypad Chinese	Chinese (Traditional)
399119	Display door with keypad Turkish	Norwegian, Finnish, Swedish, Turkish
399120	Display door with keypad Russian	Russian
399121	Display door with keypad Polish	Polish
399122	Display door with keypad Korean	Korean
399123	Display door with keypad Greek	Greek
399124	Display door with keypad Katakana	Japanese
399125	Display door with keypad Bulgarian	Bulgarian
399126	Display door with keypad Czech	Czech, Hungarian
399127	Display door with keypad Arabic	Arabic
399128	Display door with keypad Hebrew	Hebrew
399542	Display door with keypad Thai	Thai
399544	Display door with keypad Vietnamese	Vietnamese

Table 10-4: Display Door with Keypad