

## Ink Compartment

**B**

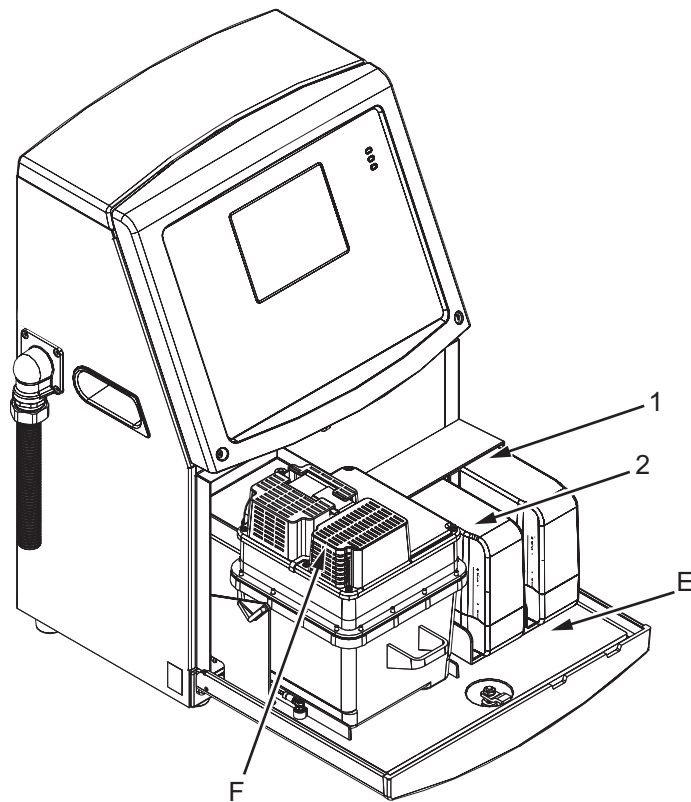


Figure 10-18: Ink System

## Ink Cartridge

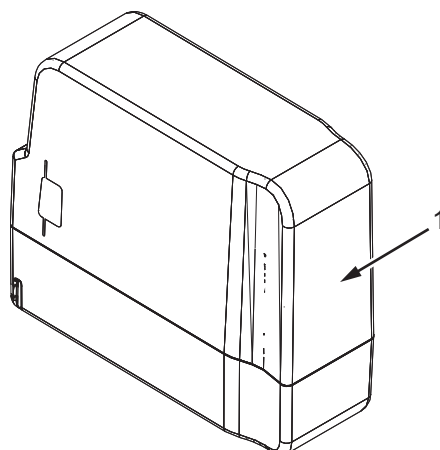


Figure 10-19: Ink Cartridge

## Make-up Cartridge

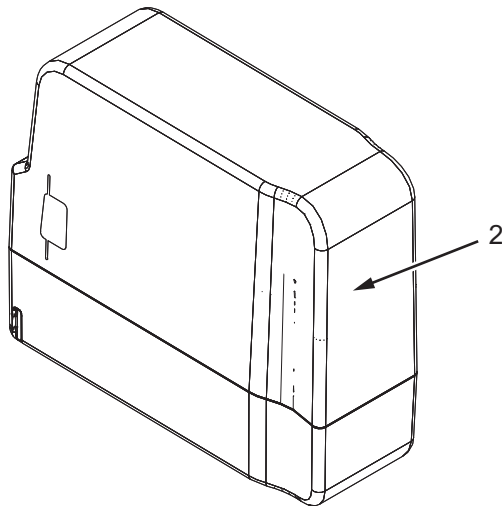


Figure 10-20: Make-up Cartridge

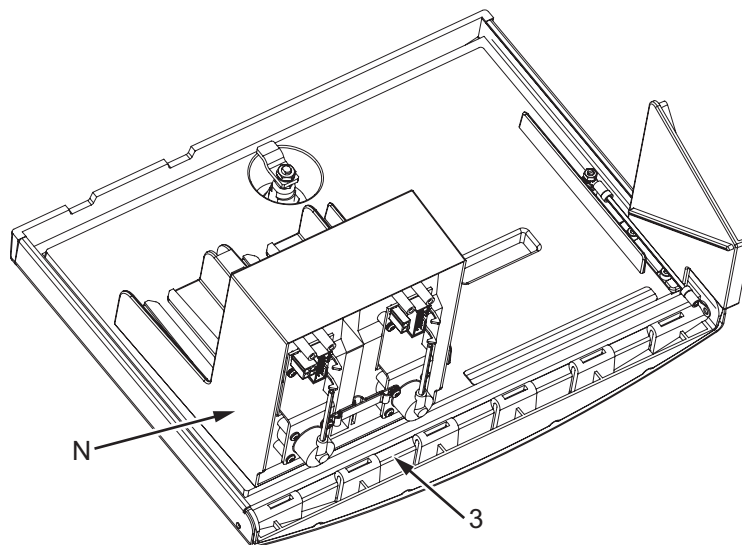


Figure 10-21: Ink Door Assembly

## Septum Assembly

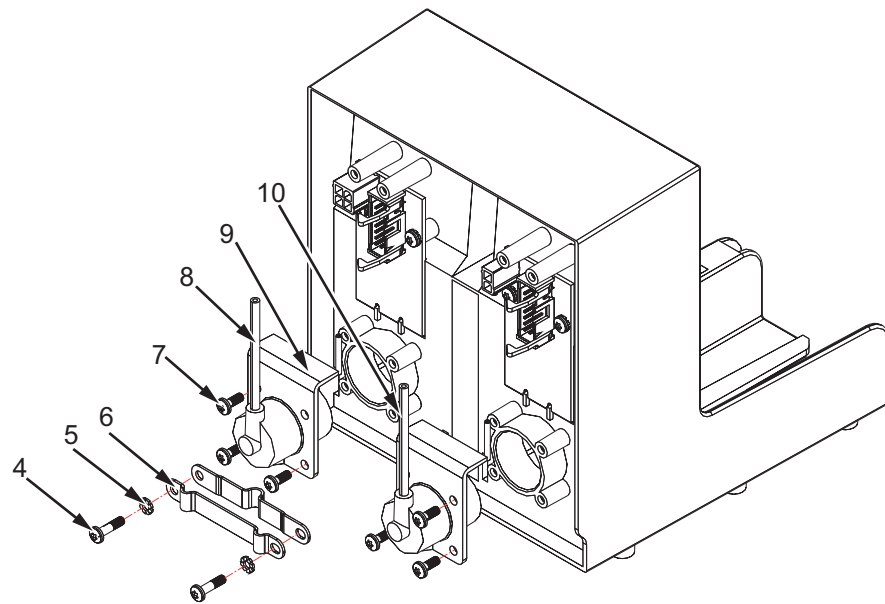


Figure 10-22: Septum Assembly

## Ink Core Module Assembly

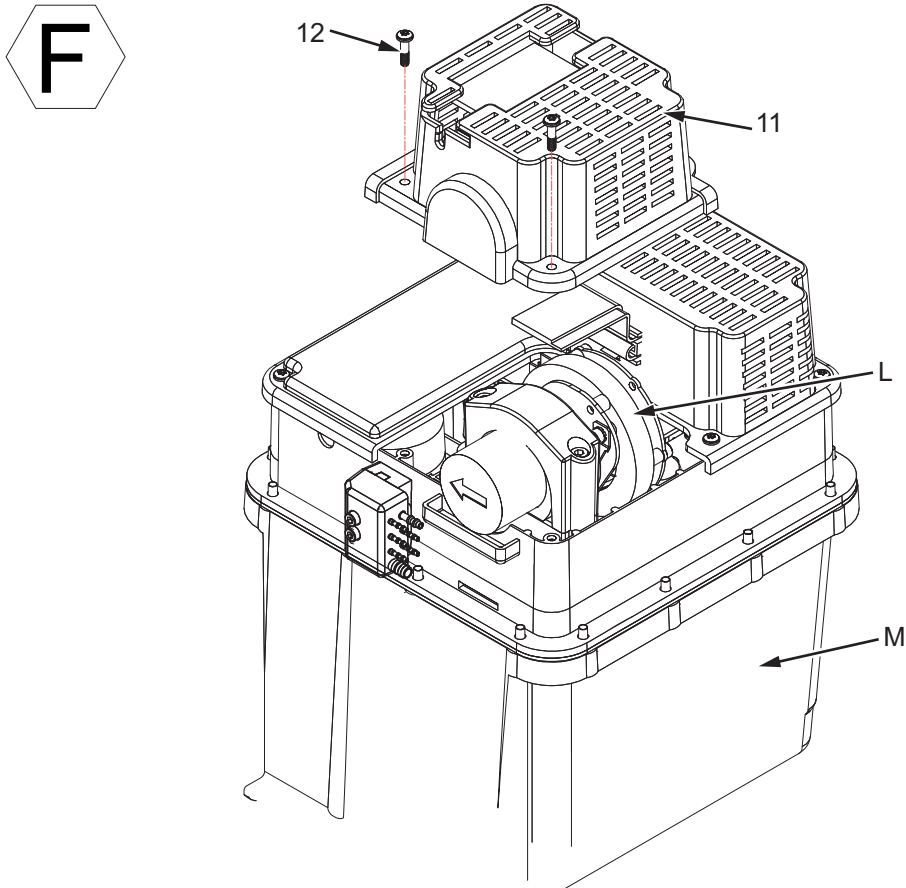


Figure 10-23: Core Module

## Ink Core Pump

L

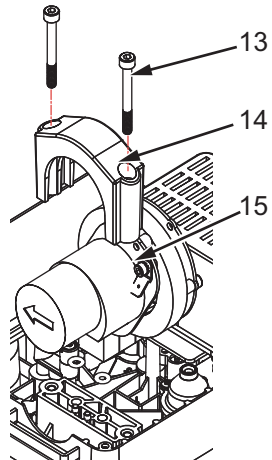


Figure 10-24: Ink Core Pump Assembly

## Ink Core Without Pump

M

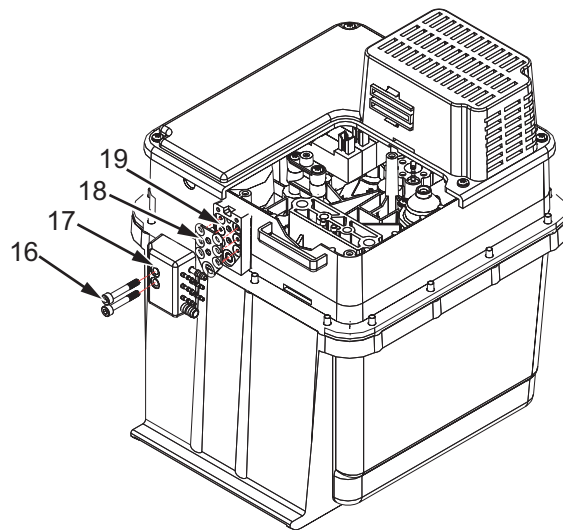


Figure 10-25: Ink Core Module Without Pump

G

### Gutter Pump Assembly

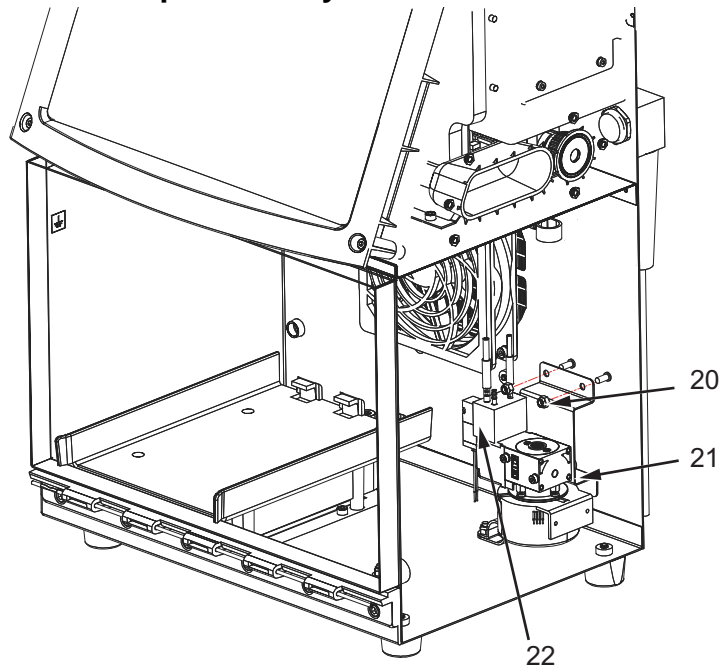


Figure 10-26: Gutter Pump Assembly

### Ink System Fan

H

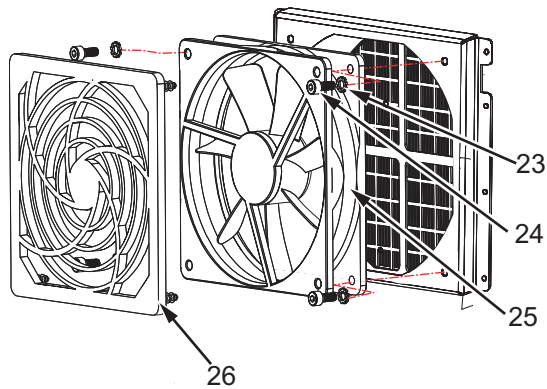


Figure 10-27: Ink System Fan Assembly

### Ink System Filter Assembly - IP65 (Optional for Videojet 1510)

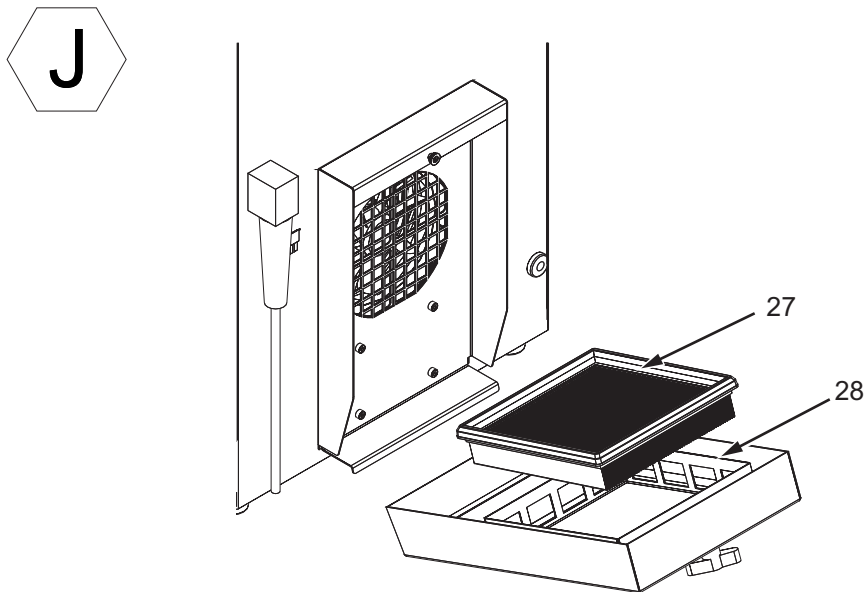


Figure 10-28: Ink System Filter Assembly - IP65

### Ink System Filter Assembly - IP55

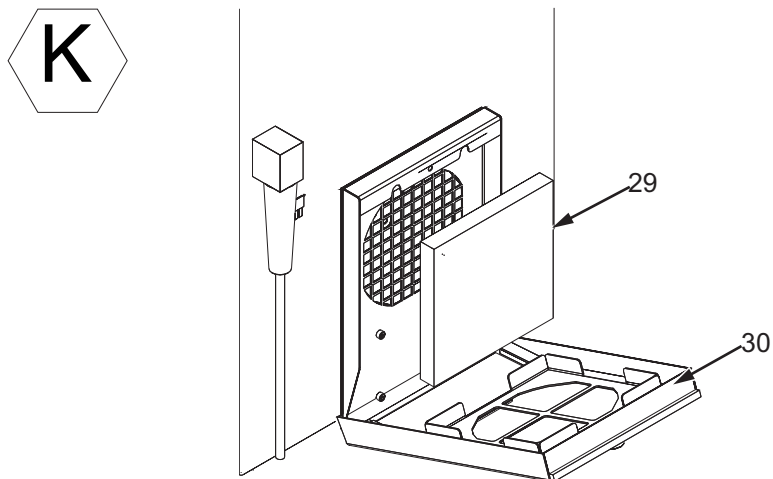


Figure 10-29: Ink System Filter Assembly - IP55

## Floor Filter IP65 (Optional for Videojet 1510)

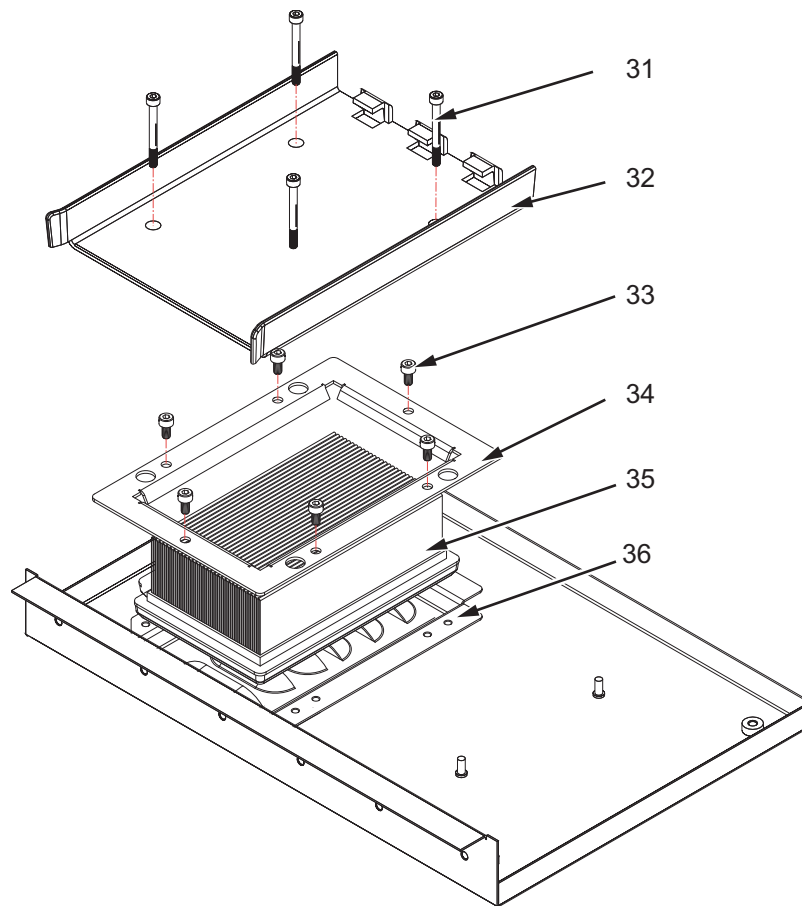


Figure 10-30: Floor Filter IP65



## Floor Filter IP55

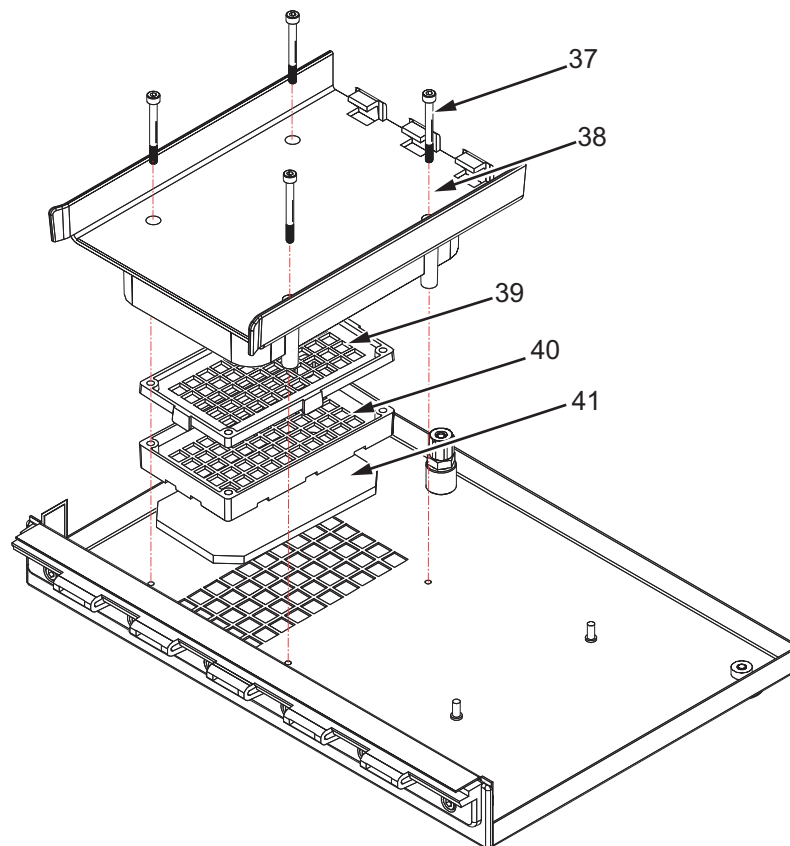


Figure 10-31: Floor Filter IP55

## Vent Recovery System

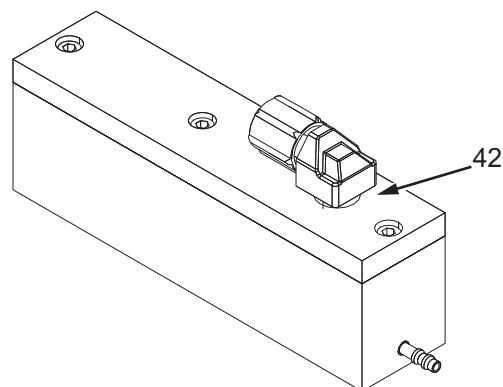


Figure 10-32: Vent Recovery System

## Cabinet Foot

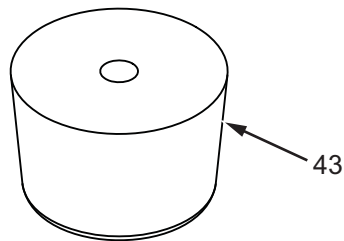


Figure 10-33: Cabinet Foot

Item Number	P/N	Description	Qty
<b>B</b>		<b>Ink Compartment</b>	
1		Ink Cartridge	1
2		Make-up Cartridge	1
<b>E</b>	399071	Ink Door Assembly	
	399392 (Videojet 1210/ 1510 FG)	Ink Door Assembly FG	
3*		Hinge Pin	1
<b>N</b>	399073	Septum Assembly	
	399391 (Videojet 1210/ 1510 FG)	Septum Assembly Kit FG	
4		K30 x 12 Pan-head Torx Screw	2
5		M3 ET Washer	2
6		Tube and Ribbon Cable Clamp	1
7		K30 x 8 Pan-head Torx Screw	6
8		Black Stripe Tube (Ink System)	1
9		Septum	2
10		Green Stripe Tube (Make-up System)	1
<b>F</b>	399069 (Videojet 1510) 399306 (Videojet 1210)	Ink Core with Pump	

Table 10-5: Ink Compartment

Item Number	P/N	Description	Qty
	399465 (Videojet 1210 FG) 399382 (Videojet 1510 FG)	Ink Core with Pump FG	
11		Ink Core Pump Cover	1
12		K30 x 12 Pan-head Torx Screw	2
L	399076	Ink Core Pump	
	399384 (Videojet 1210/1510 FG)	Ink Core Pump FG	
13		M4 x 35 Cap-head Screw	2
14		Saddle Clamp	1
15		Ink Core Pump	1
M	399070 (Videojet 1510) 399307 (Videojet 1210)	Ink Core without Pump	
	399464 (Videojet 1210 FG) 399383 (Videojet 1510 FG)	Ink Core Module without Pump FG	
16		M3 x 7 Manifold Screw	2
17		Ink Core Manifold (Male)	1
18		Ink Core Manifold Gasket	1
19		Ink Core Manifold (Female)	1
G	399171	Gutter Pump Assembly	
	399393 (Videojet 1210/1510 FG)	Gutter Pump Assembly FG	
20		M4 Nyloc Nut	2
21		Gutter Pump	1
22		3 Way Valve	1
H	399080	Ink System Fan Assembly	
23		M4 ET Washer	4
24		M4 x 10 Cap-head Screw	4

Table 10-5: Ink Compartment

Item Number	P/N	Description	Qty
25		Fan	1
26		Fan Guard	1
J		Ink System Filter Assembly	
	399238	IP65	
27	SP234502	Filter Element	1
28	SP399195	Filter Cover	1
	399239	IP55	
29		Filter Element	1
30	SP399029	Filter Cover	1
K		Floor Filter Assembly	
	Refer to Ink System Filter Assembly - IP65	IP65 (Optional for 1510)	
31		M4 x 40 Cap-head Screw	4
32		Ink Core Support Channel	1
33		M4 x 8 Cap-head Screw	6
34		Filter Clamp	1
35	234496	Filter Element	1
36		Drip Tray	1
	Refer to Ink System Filter Assembly - IP55	IP55	
37		M4 x 40 Cap-head Screw	4
38		Ink Core Support Channel	1
39		Ink Side Filter Top	1
40		Ink Side Filter Base	1
41		Filter Element	1
42	399281	Vent Recovery System	1
	392004	Cabinet Feet Kit	
43	234500	Cabinet Foot	4

Table 10-5: Ink Compartment