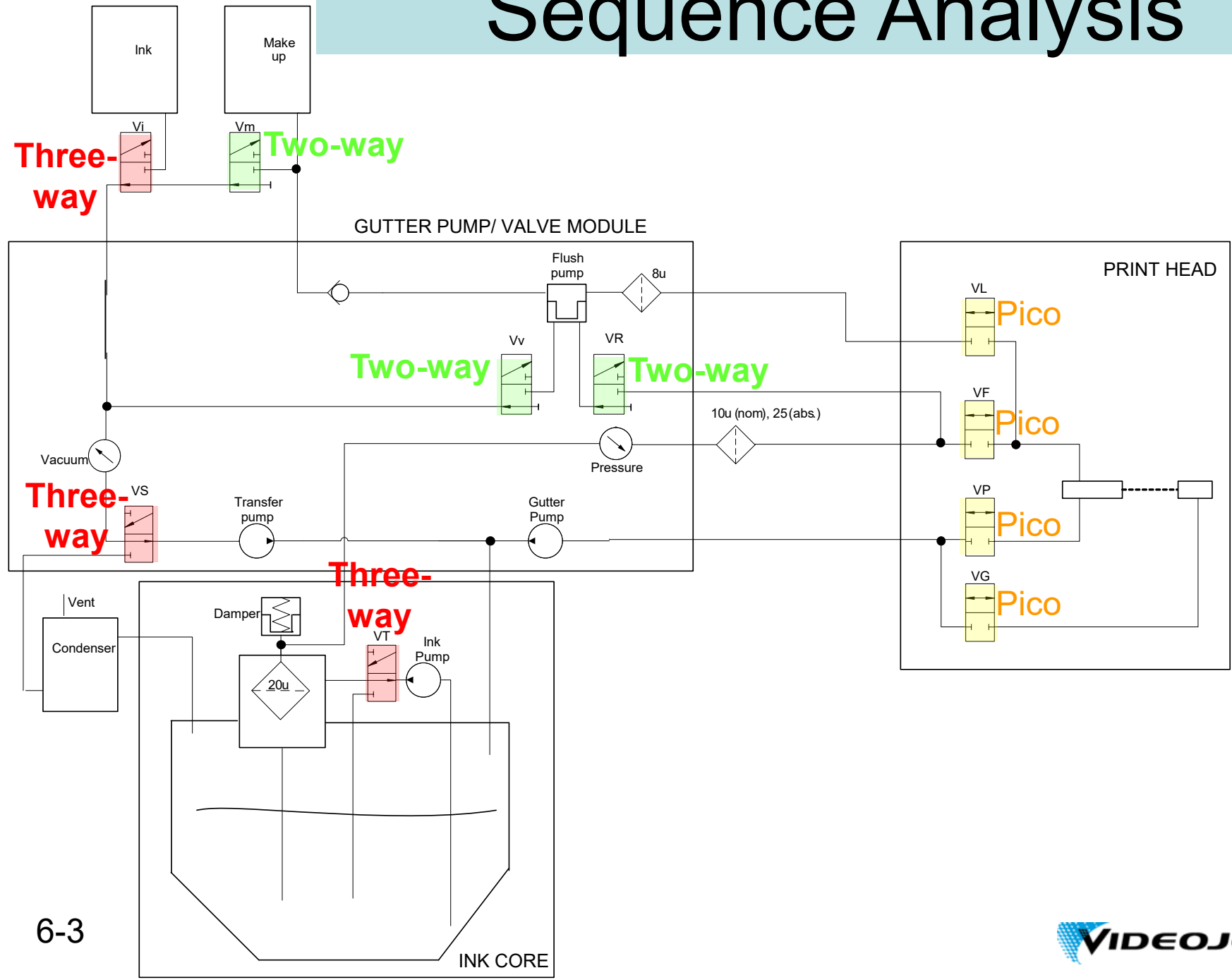


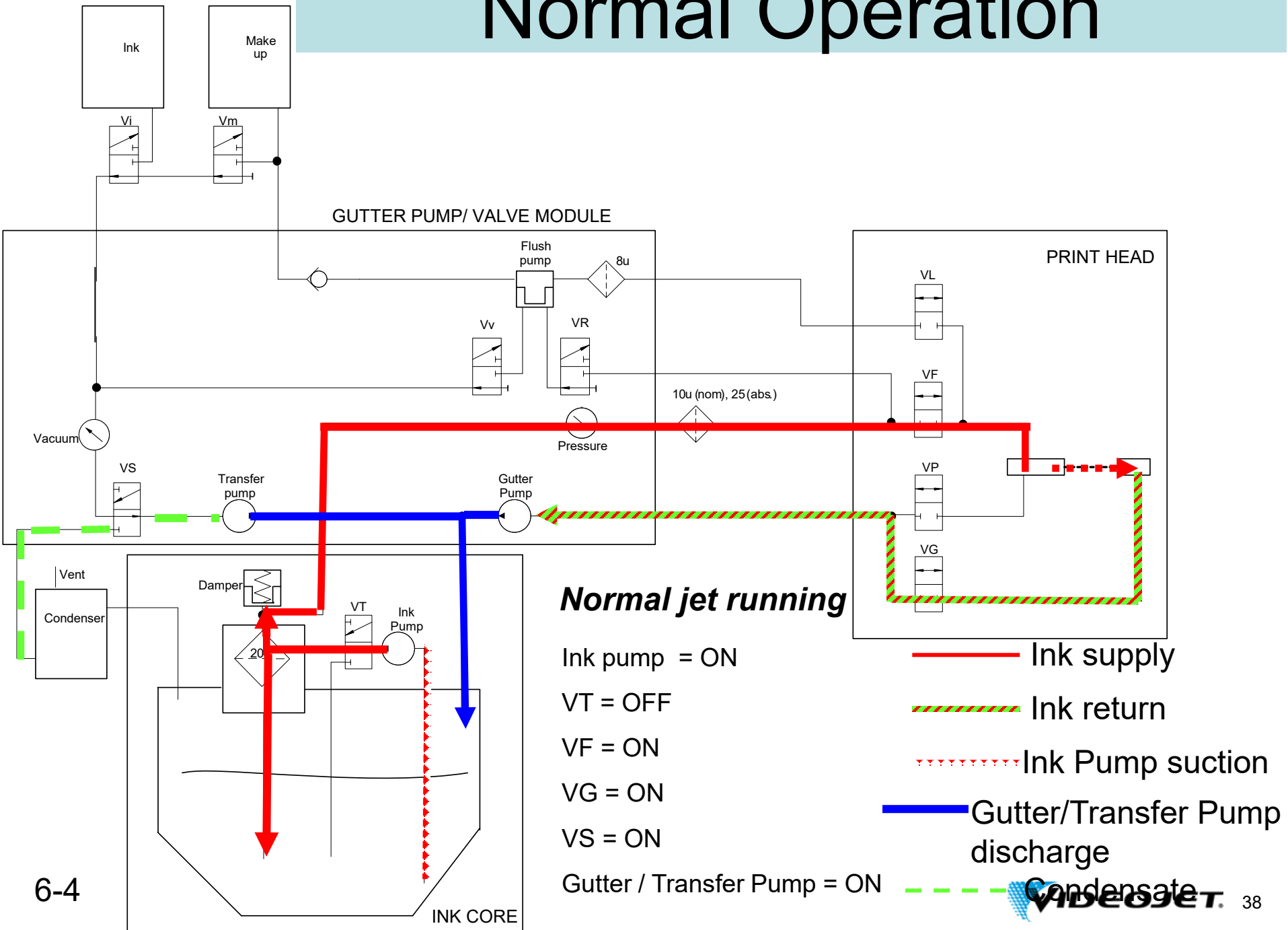
# 1710 Fluid Diagrams



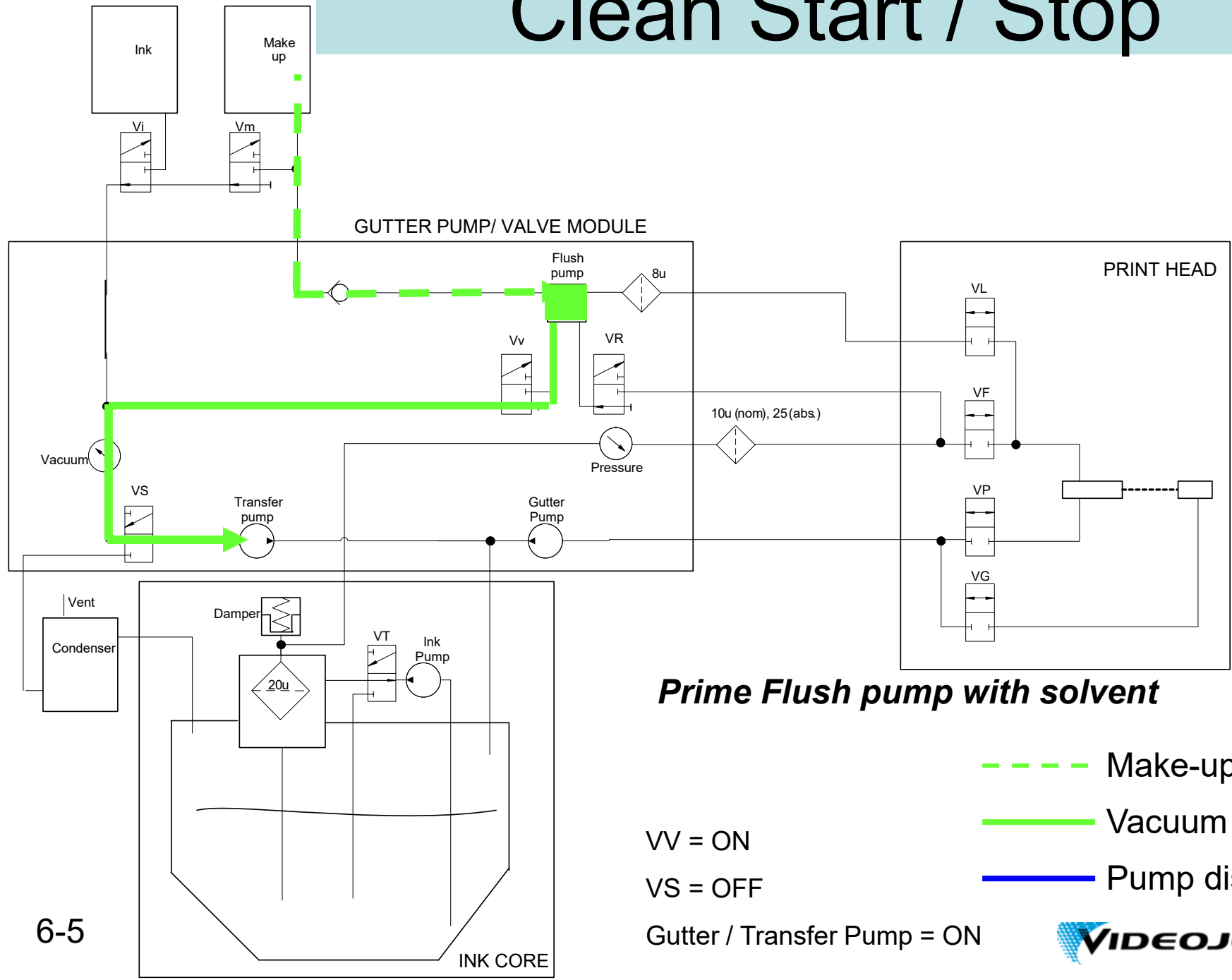
# Sequence Analysis



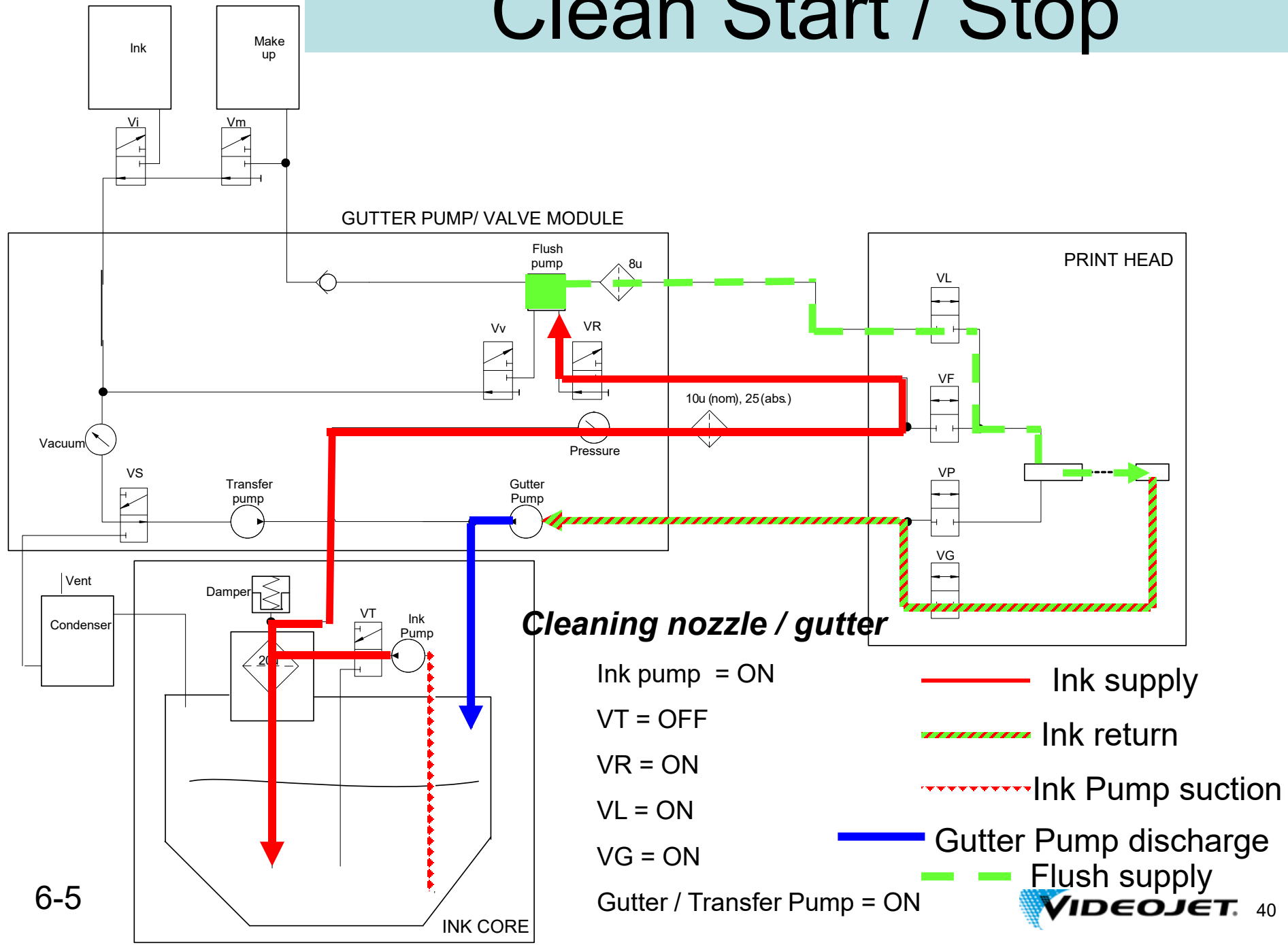
# Normal Operation



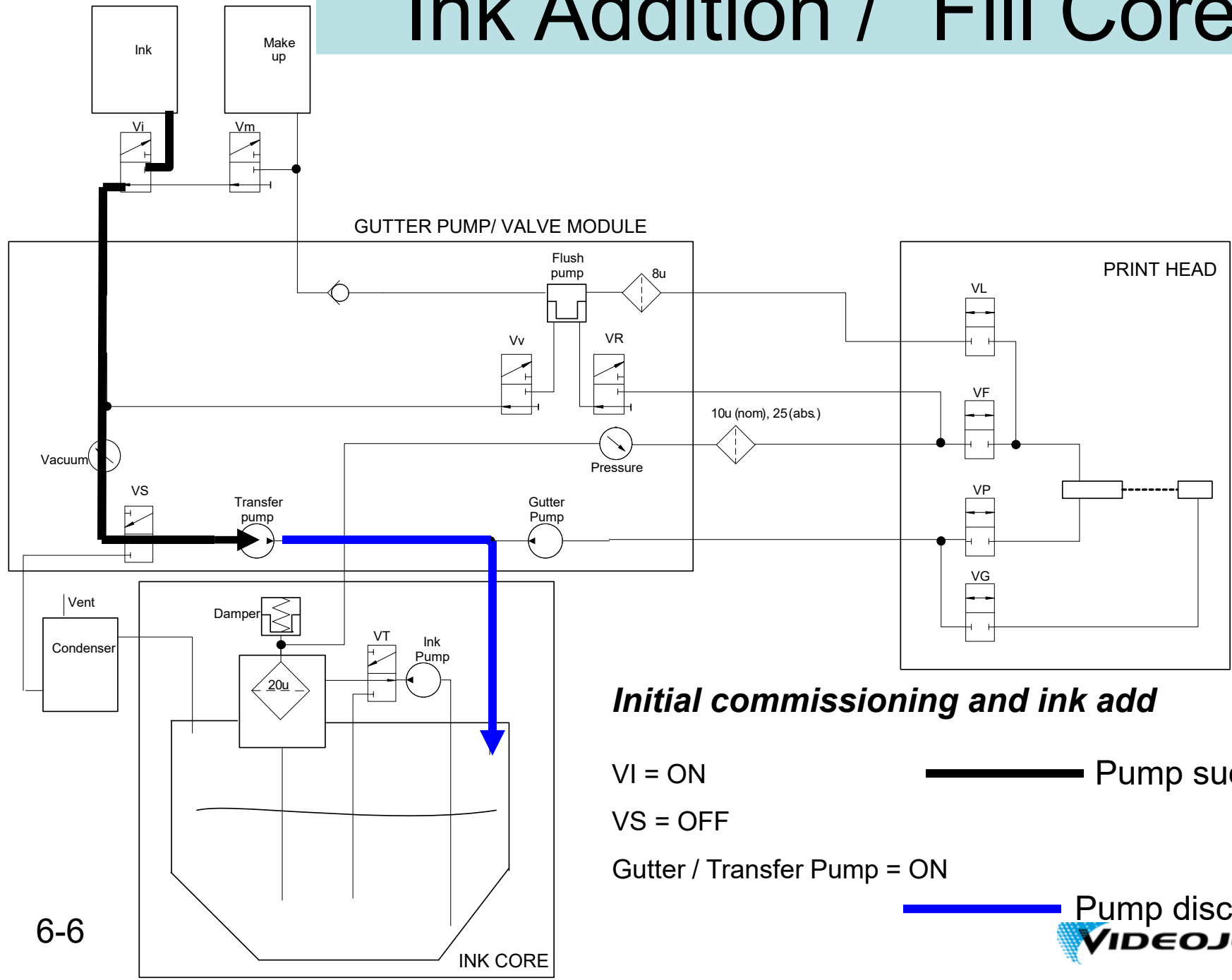
# Clean Start / Stop

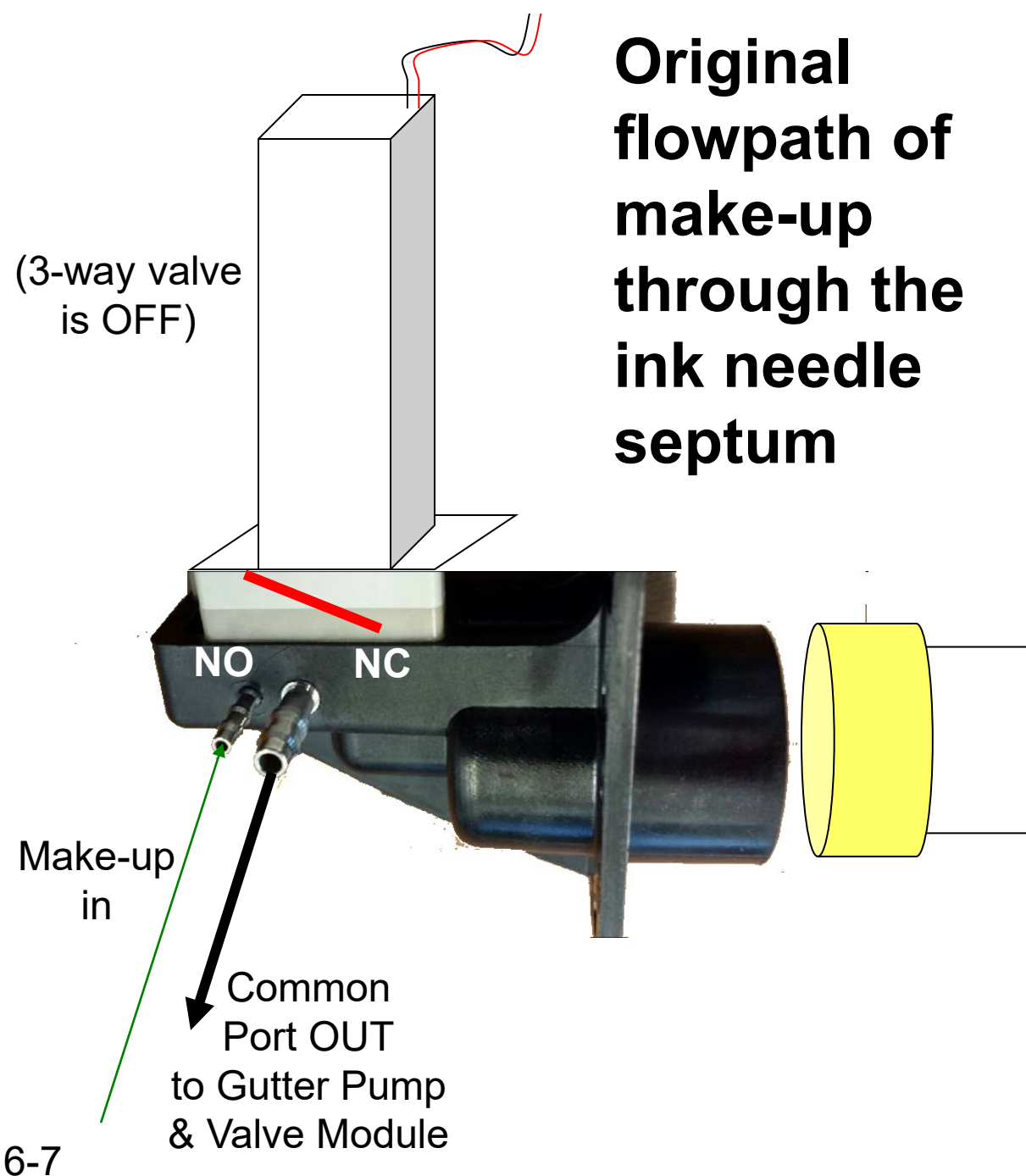


# Clean Start / Stop



# Ink Addition / “Fill Core”



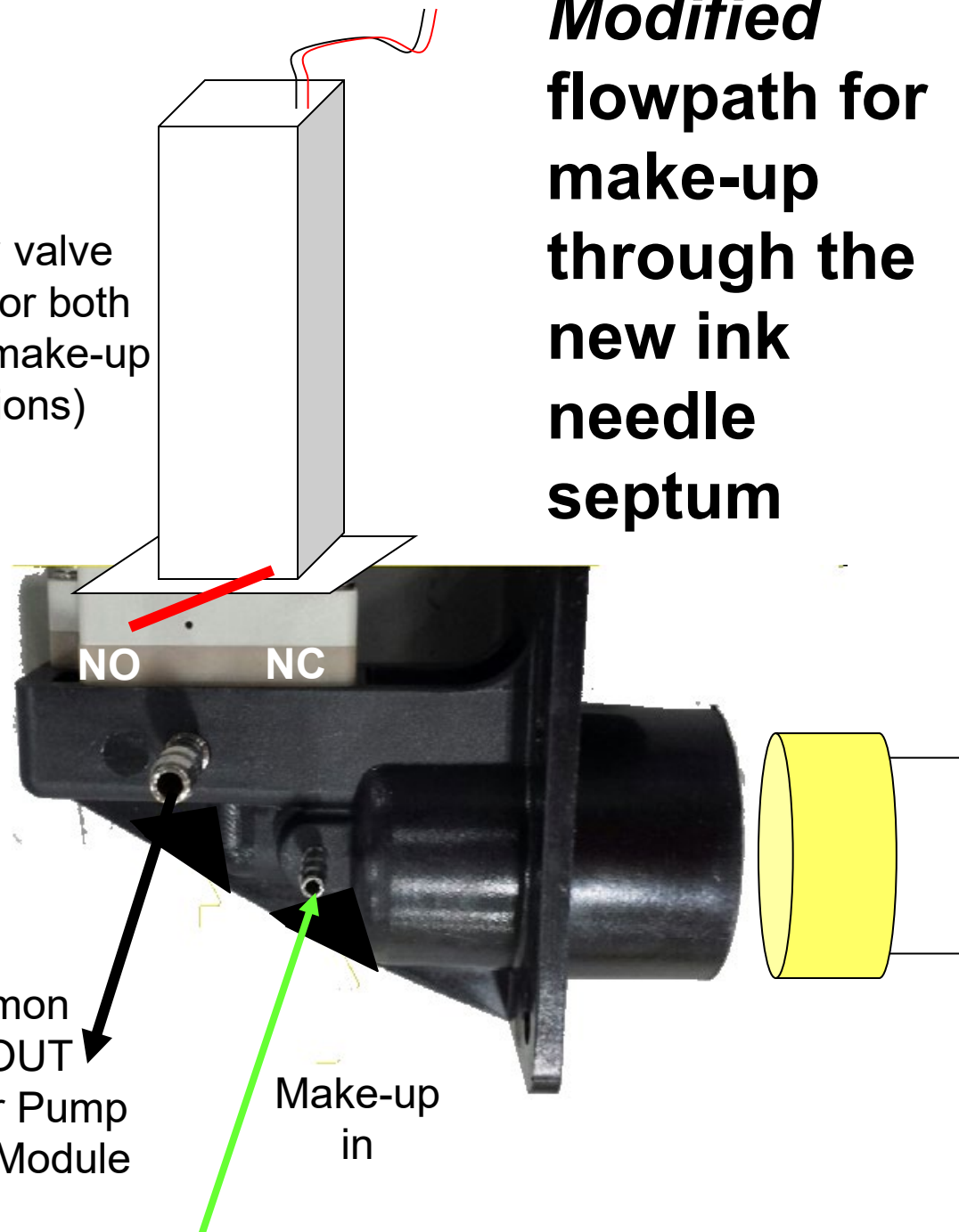


**EMPTY**  
**Ink Cartridge**

***Modified  
flowpath for  
make-up  
through the  
new ink  
needle  
septum***

**EMPTY  
Ink Cartridge**

(3-way valve  
is ON, for both  
ink and make-up  
additions)

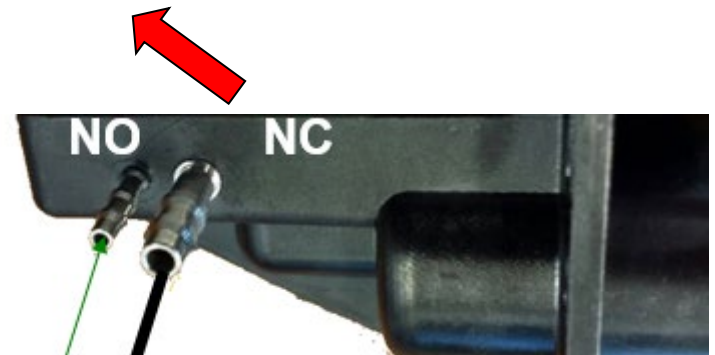
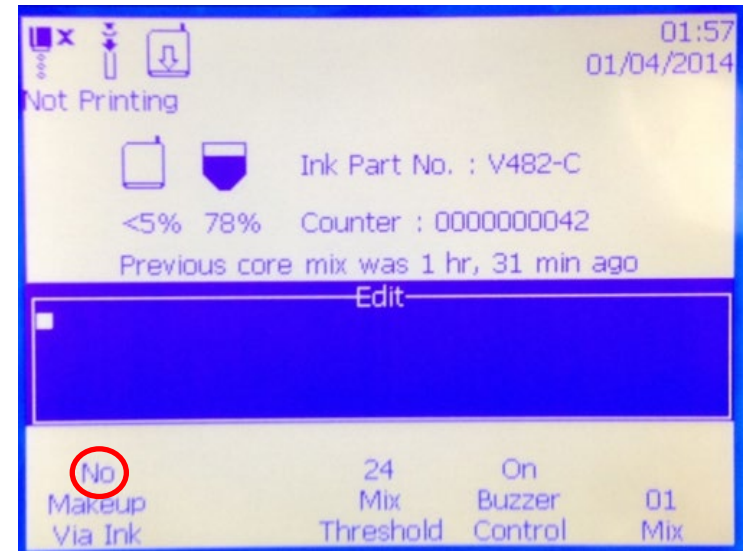
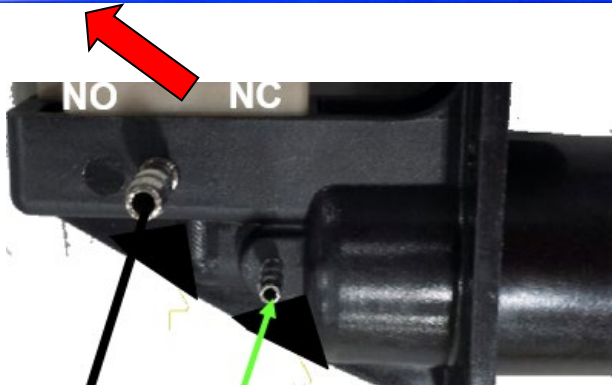
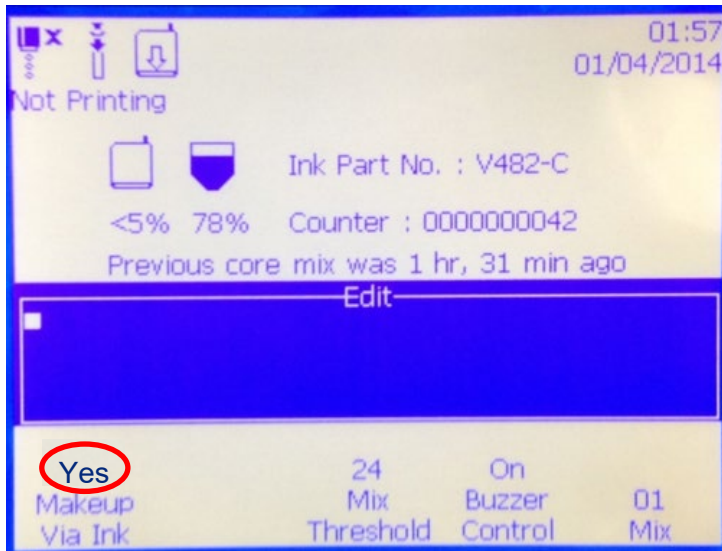




# Software version 402

## Log In Level 3

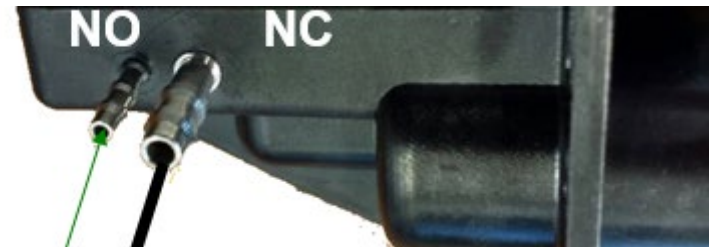
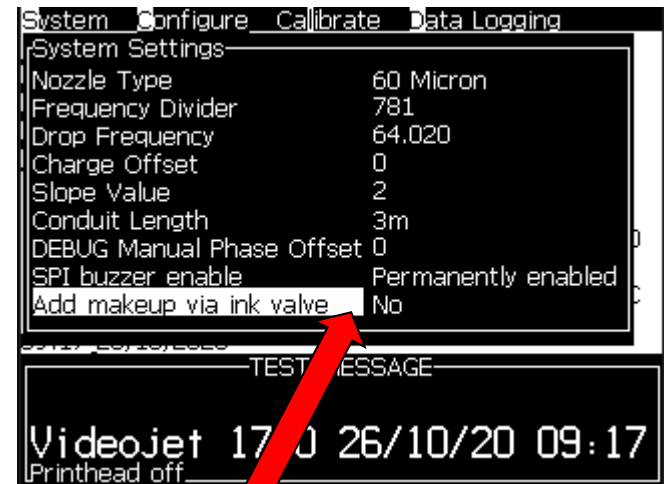
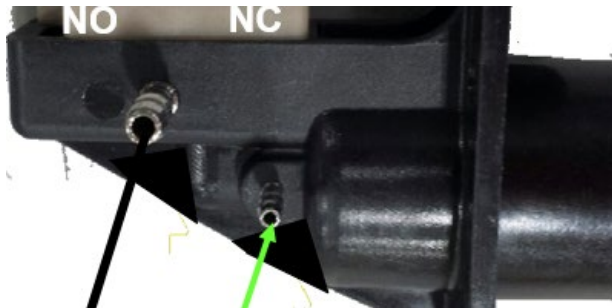
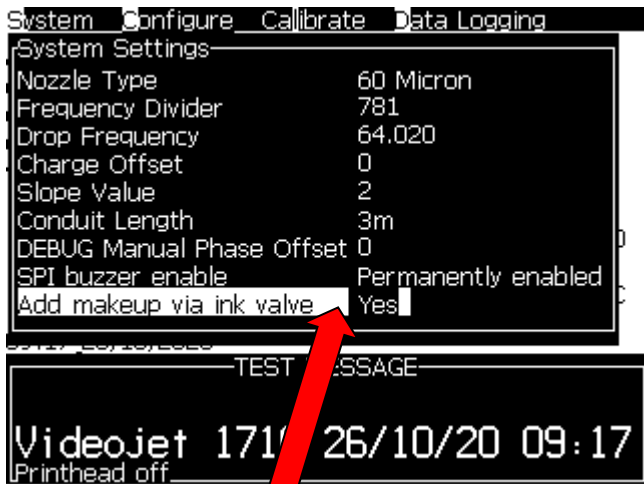
04 Edit/System Setup/06 System/Core Mix



# Software version 402

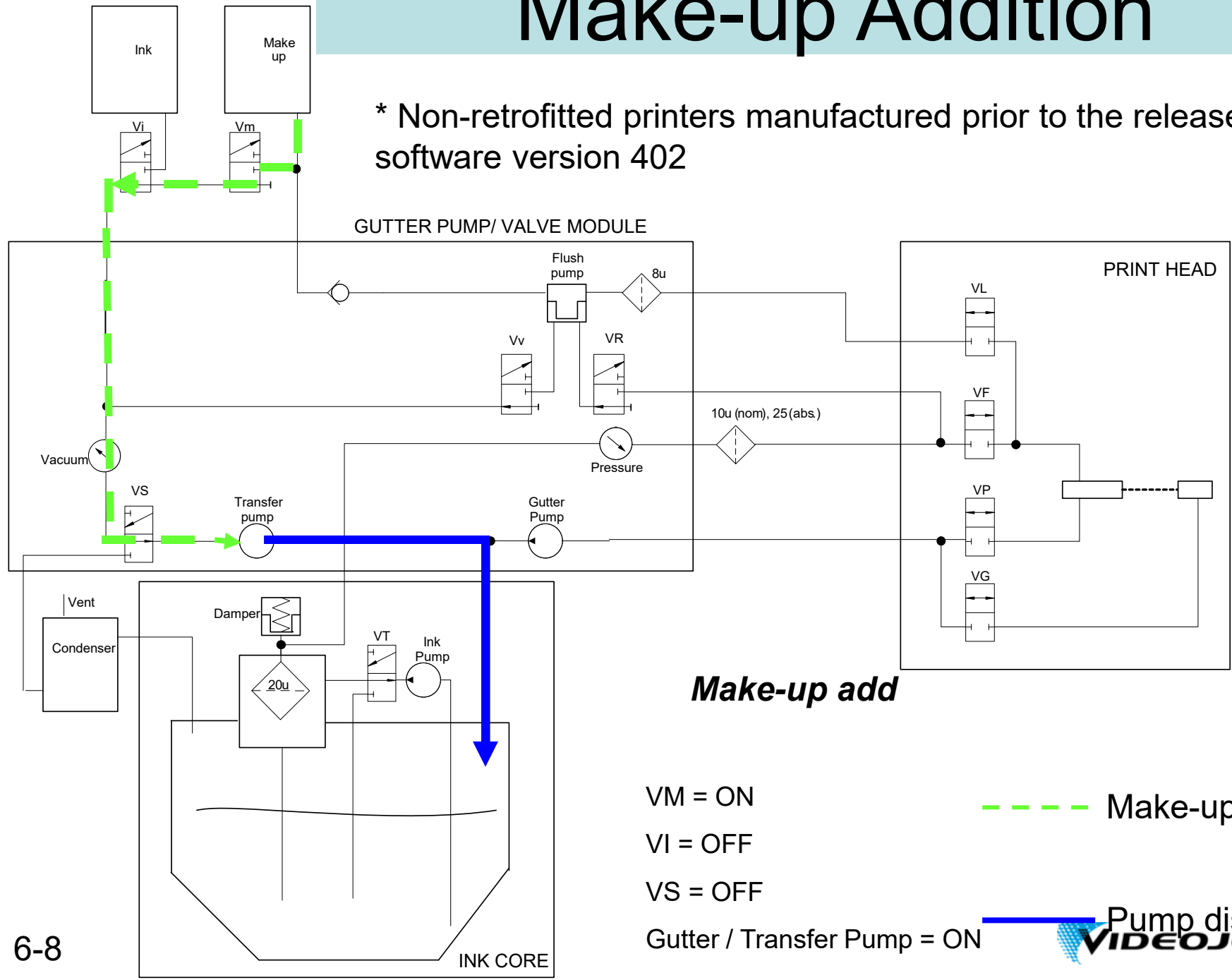
## Log In Level 3

### *Configure/System Settings*



# Make-up Addition

\* Non-retrofitted printers manufactured prior to the release of software version 402



VM = ON

VI = OFF

VS = OFF

Gutter / Transfer Pump = ON

--- Make-up

— Pump discharge  
VIDEOJET 46

# Make-up Addition

\* Retrofitted printers, or printers manufactured after the release of software version 402

