

FIRST PROCESS: PRODUCTION EFFICIENCY SYSTEM

WORK INSTRUCTION

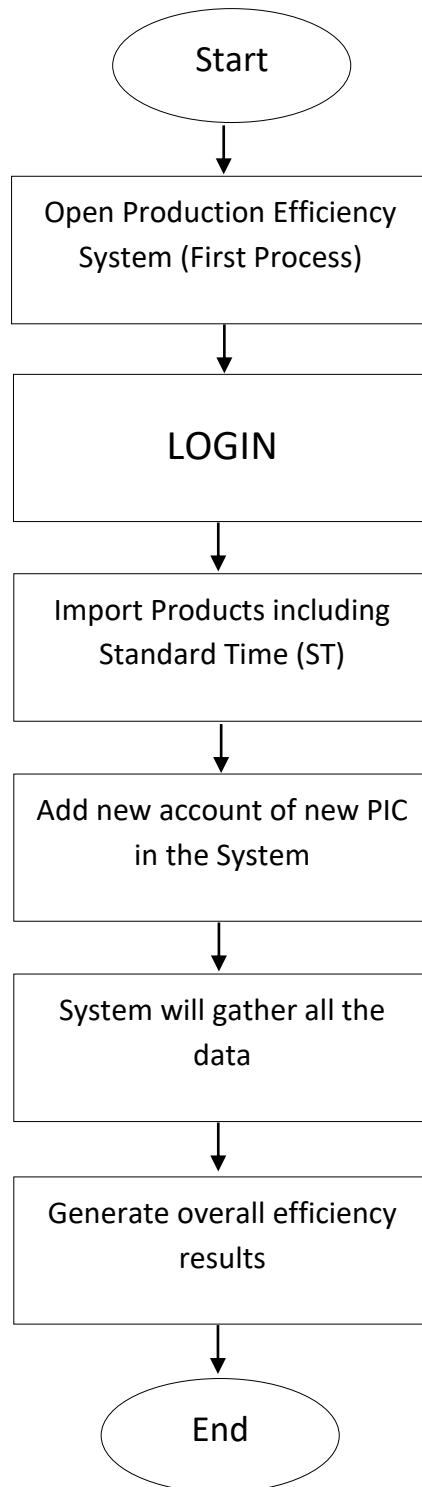
User: Production Control

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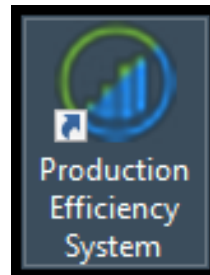
I. PRODUCTION CONTROL EFFICIENCY SYSTEM PROCESS FLOW

Production Control

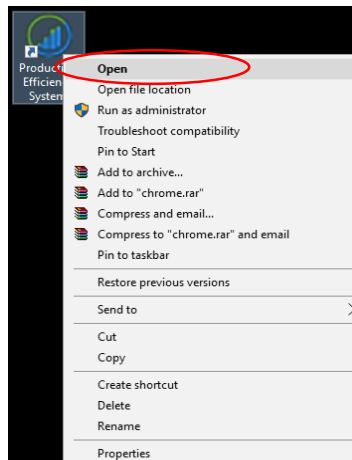


A. How to access the Production Efficiency System?

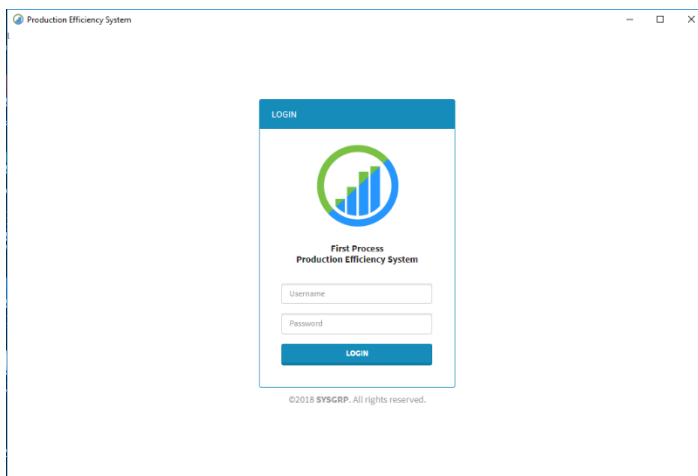
Step 1: Locate the Application Shortcut on your desktop.



Step 2: Double click the icon or right click then choose open.



Step 3: All done! You are now ready to log on.



II. LOGIN

1. Enter correct Username.
2. Enter correct Password.
3. Click **LOGIN** to open your account.

LOGIN

First Process
Production Efficiency System

Username

Password

LOGIN

Figure 1.0

III. HOME

Figure 2.0 shows the graphical user interface (GUI) of Production Efficiency System.

Production Efficiency System

Home Account List Summary Help

PC Test Log Out

Product ST

#	Product Number	Standard Time (st)	Last Update	
1	N243-67-EW0(2)-4	2.6829	Apr 2 02:14 pm	EDIT
2	NA1J-67-EW0(2)-4	2.6584	Apr 2 02:14 pm	EDIT
3	N314-67-030A(4)-2	16.5754	Apr 4 12:41 pm	EDIT
4	N314-67-030A(5)	129.2007	Apr 2 02:14 pm	EDIT
5	N315-67-030A(5)-2	20.8439	Apr 4 12:41 pm	EDIT

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Figure 2.0

A. DELETE ALL, ADD AND IMPORT ST

Figure 2.0.1 shows the buttons where the user can **Delete All** the products on the product ST list, to **Add** another product manually and to **Import ST**.

Production Efficiency System Home Account List Summary Help PC Test Log Out

Product ST

DELETE ALL +ADD IMPORT ST

Search:

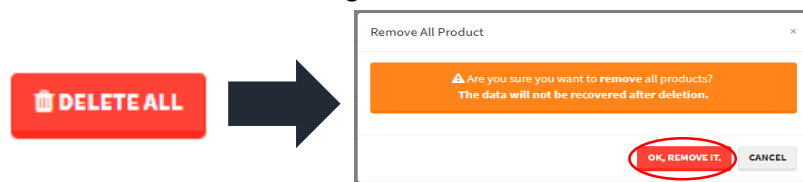
#	Product Number	Standard Time (st)	Last Update	
1	N243-67-EW0(2)-4	2.6829	Apr 2 02:14 pm	EDIT
2	NA1J-67-EW0(2)-4	2.6584	Apr 2 02:14 pm	EDIT
3	N314-67-030A(4)-2	16.5754	Apr 4 12:41 pm	EDIT
4	N314-67-030A(5)	129.2007	Apr 2 02:14 pm	EDIT
5	N315-67-030A(5)-2	20.8439	Apr 4 12:41 pm	EDIT

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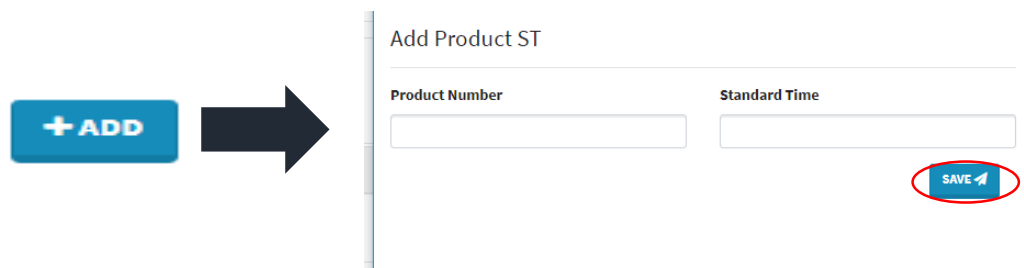
Figure 2.0.1

1. Once the user clicks **Delete All** button, there will be a notification or message making sure if the user really wanted to delete all the products on the product list.

Note: Once the user deleted all the product on the product list, it will never be back again, so the user must think before deleting.



2. Click **Add** button to add products on the product ST list manually. Then fill out all the needed information to add product ST and click **SAVE**.



- Click **Import ST** button to select the Product ST that the PIC needed to import.

Note: All the to be import must be in .csv file format.

The diagram illustrates the import process. It begins with a green button labeled **IMPORT ST**. An arrow points to a Windows File Explorer window titled 'Open', showing the path 'This PC > Desktop > test csv'. The file 'Product ST' is selected, and the 'Open' button is circled in red. An arrow points down to a 'Preview ST' window, which displays a table with 10 rows. The 'IMPORT' button at the bottom right of this window is circled in red. A final arrow points to a table with 5 rows, representing the data after import.

#	Product Number	Standard Time (st)	Last Update
1	N243-67-EW0(2)-4	2.6829	Apr 2 02:14 pm
2	NA1J-67-EW0(2)-4	2.6584	Apr 2 02:14 pm
3	N314-67-030A(4)-2	16.5754	Apr 4 12:41 pm
4	N314-67-030A(5)	129.2007	Apr 2 02:14 pm
5	N315-67-030A(5)-2	20.8439	Apr 4 12:41 pm

B. EDIT AND DELETE IMPORTED PRODUCT MANUALLY

Figure 2.0.2 shows where the PIC can edit and delete product manually if needed.

#	Product Number	Standard Time (st)	Last Update	
1	N243-67-EW0(2)-4	2.6829	Apr 2 02:14 pm	EDIT DELETE
2	NA1J-67-EW0(2)-4	2.6584	Apr 2 02:14 pm	EDIT DELETE
3	N314-67-030A(4)-2	16.5754	Apr 4 12:41 pm	EDIT DELETE
4	N314-67-030A(5)	129.2007	Apr 2 02:14 pm	EDIT DELETE
5	N315-67-030A(5)-2	20.8439	Apr 4 12:41 pm	EDIT DELETE

Figure 2.0.2

C. SEARCH

Figure 2.0.3 shows where the PIC can search the desired product.

Product ST

#	Product Number	Standard Time (st)	Last Update	
1	N243-67-EW0(2)-4	2.6829	Apr 2 02:14 pm	<button>EDIT</button> <button>DELETE</button>

Figure 2.0.3

IV. ACCOUNT LIST

In this menu, the PIC have an access to view, search, add, edit and delete account.



Account Masterlist

#	ID	Name	Username	Shift	Account Type	
1	1	PC Test	pctest		PC	<button>EDIT</button> <button>DELETE</button>

Figure 3.0

1. The PIC can add new account. By clicking “Entry Account” button.

Note: The PIC must click the save button to save the added account.



Entry Account

ENTRY ACCOUNT →



Name: Username: Password:

Shift: Account Type:

SAVE

2. The PIC can also search a desired user account. Search:
3. The PIC can also Edit and Delete account on the account list.  

Edit Account:

Edit Account (PC)



Name	Username	Password
<input type="text" value="PC Test"/>	<input type="text" value="pctest"/>	<input type="password" value="*****"/>
Shift	Account Type	
<input type="text" value="-none-"/>	<input type="text" value="PC"/>	

SAVE

Delete Account:

In deleting account, there will be a message/notification making sure if the PIC is really sure about the deletion of the chosen account.

Note: Think before you click.

Remove Account Record

⚠ Are you sure you want to **remove the following records?**

The data could not be recovered after deletion.

Name	Username	
PC Test	pctest	
Car Model	Shift	Account Name
		PC

OK, REMOVE IT.

CANCEL

V. SUMMARY

1. Filter Summary shows where the PIC can search about the summary of overall efficiency by choosing **Summary Type**, **Car Model**, **Group**, **Start Date** and **End Date** of the data that the user wanted to see.
2. Shows the graph representation of the **Car Model** and **Line Efficiency** search by the PIC on the chosen date on (1). **Red Line** represents the target efficiency while the **Blue Bar** is for the actual efficiency.
3. Shows the summary of all the activity, target efficiency and actual.

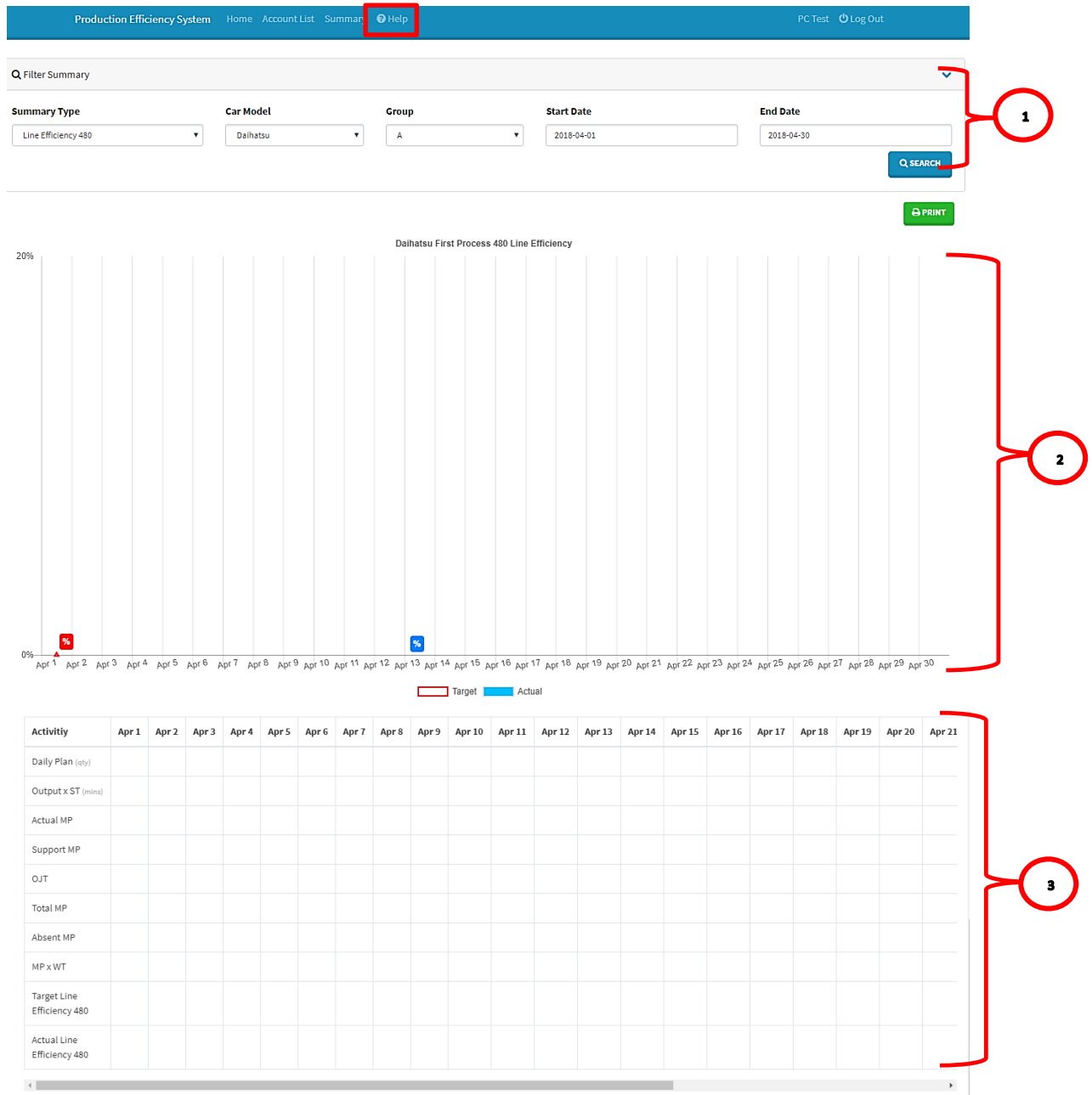

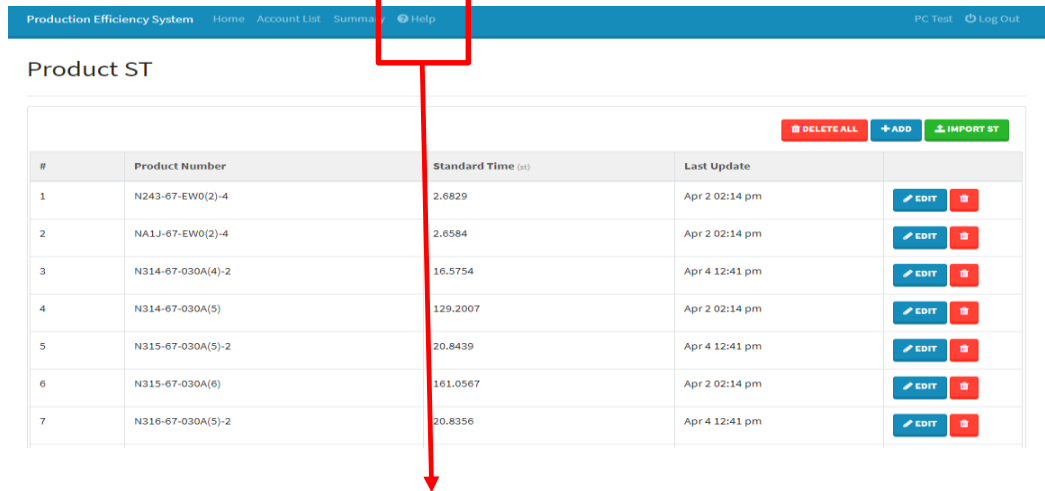


Figure 4.0

VI. HELP

Figure 5.0 shows the Help menu. Once the PIC clicks  the Work Instruction on how to use the system will pop on the new window. (refer to the figure below)



FIRST PROCESS: PRODUCTION EFFICIENCY SYSTEM WORK INSTRUCTION User: Production Control

II. LOGIN

1. Enter correct Username.
2. Enter correct Password.
3. Click  to open your account.

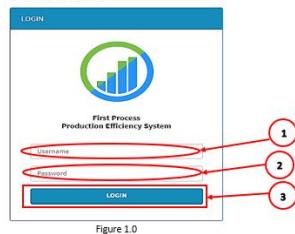


Figure 1.0

III. HOME

Figure 2.0 shows the graphical user interface (GUI) of Production Efficiency System.

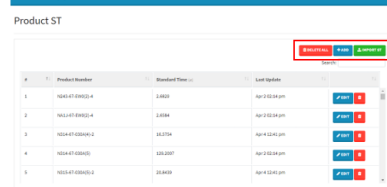


Figure 2.0.1

1. Once the user clicks **Delete All** button, there will be a notification or message making sure if the user really wanted to delete all the products on the product list.
Note: Once the user deleted all the product on the product list, it will never be back again, so the user must think before deleting.



2. Click **Add** button to add products on the product ST list manually. Then fill out all the needed information to add product ST and click **SAVE**.

Add Product ST

Figure 5.0

---end of work instruction---