### इन्डियन आयन एक्सचेन्ज एन्ड केमिकल्स लीमीटेड



Ref: IIECL-Q/rk/1231-1/13 Date:07/05/2015

TO, dkjg sdfh

> KIND ATTN:TEST **SUB:**

Dear Sir,

In this regard, we are submitting herewith our offer for following capacities:

### CAPACITY: 250 LITER/HR....5000 LITER/DAY

The detailed offer is as per attached INDEX and ANNEXURES.

We hope that you will find the above in line with your requirement. Kindly contact us for any further information / clarification require in this matter. We shall be glad to furnish the same.

Thanking you and anticipating a favourable reply.

Yours faithfully,

For, INDIAN ION EXCHANGE & CHEMICALS LTD.

> RAVI KHAKHARIYA (ADMIN MANAGER)

DR. BHAVIN VYAS (TECH.DIRECTOR)



	INDEX
SR.NO.	DESCRIPTION
1	Mineral Water Turnkey
2	SYS-1 Mineral Water Project : Photo With Technical Data
3	SYS-3.1 Jar Washing Machine
4	SYS-3.2 Pouch Packing Machine
5	SYS-3.3 Semi Auto Bottle Mfg. Blow Moulding Machine
6	SYS-3.4 Fully Auto Glass Filling Machine
7	SYS-3.5 Batch Coding Machine
8	SYS-3.6 Online Chiler
9	SYS-4.1 EMF Technology
10	SYS-4.2 Spring Technology
11	SYS-4.3 GAC Technology
12	SYS-4.4 Silver Technolgoy
13	SYS-4.5 Ozone Booster
14	SYS-4.6 Added Minerals Technology
15	TOTAL COST OF ENTIRE MINERAL WATER PROJECT
16	TERMS & CONDITIONS







## **REVERSE OSMOSIS PLANT**

MODEL: X'AT MOC: SS



### C-1. Raw Water Pump(Client Scope) :

- 1. Multi Media Filter:
- 2. Dosing System
- 3. Micron Cartridge Filter (Pre-Treatment)
- 4. High Pressure Pump
- 5. Reverse Osmosis System
- C-2. Ro Water Storage Tank





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INDIAN ION EXCHANGE & CHEMICALS LIMITED इन्डियन आयन एक्सचेन्त्र एन्ड केमिकल्स लीमीटेड



### **SPECIAL FEATURES:**

- **TOTAL SS PLANT**
- ISI APPROVED QUALITY
- HIGH GRADE SS316L STEEL
- UV SYSTEM JAPANESE TECHNOLOGY
- WATER SYSTEM EUROPEAN TECHNOLOGY
- MEMBRANE FROM USA

NO	DESCRIPTION	PRICE
1 to 9	Mineral Water Plant Xcel	`1.98
A - 1	MWP Tank - 500 Ltr	` 0.25
A - 2	Ozone System	` 0.35
A - 3	Ozone Tank - 500 Ltr	` 0.25
SS Piping	(Ozone To Filling Section) Apx.	` 0.50

SYS-1

COST: ` 3.33 Lacs



## **JAR WASHING MACHINE**

### **TYPE: II STAGE**









· Washing Range: 1 Ltr to 20 Ltr Bottles

Storage Tank & Pipe: SS 304

Hopper: SS 304

· Motor: 0.5 HP Motor (I Phase)

Frame Size : L-1050 mm X W-700 X H 625 mm

· Gross Weight: 100 Kgs Appx

SYS-3 3.1 COST: ` 0.35 Lacs



## **POUCH MACHINE**

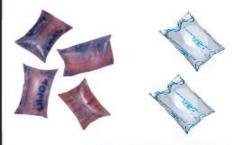
### POUCH PACKING MACHINE

# Super Shining SINGLE HEAD



### FULLY AUTOMATIC FORM, FILL & SEAL MACHINE.

- Gravity filter system to pack various free
- flow liquids like Mineral Water.
- High accuracy
- Easy to operate
- Very low maintenance
- Filling Range : 200ml to 1000ml
   Speed : 3000 Pouch/Hour
   Packing Material : Polyethylene film



SYS-3 3.2 COST: ` 1.45 Lacs



## **BLOW MOLDING MACHINE**

### Semi Auto Bottle Mfg. Blow Molding Machine



### SEMI AUTO BLOW MOULDING - 1000 BPH

- Hydro pneumatic locking system.
- Blow unit is equipped with 32 bit microprocessor, with 40 moulds memory PLC.
- Pressure reduction adjustable valve controls the speed of the stretching & die operations.
- PMDC Motor Control Self rotation Speed of Perform.
  - Perform move in 90% Celsius from
- heating zone which avoids wall thickness variation of bottle.

Model: SSPI/2000 Capacity: 30ml to 2ltr, Prod. Capacity: 1000 BPH,

Mould:

Maximum mould thickness-150mm Minimum mould thickness -140mm

Clamping Force- 8 ton

Oven:

Number of Preform Holders-74 Number of Heating Modules- 1 Number of Heating Zones - 8 Lamp Power- 2000 W Lamp Length -1120mm

#### Stretching:

Number of Stretch Rods-2 Stretching Stroke Max.-400 mm

#### Air Requirement:

Operating Pressure - 8 Bar Blowing Pressure-28 Bar max. Technical specifications:

1.Infrared pre-heating system

2.Indexing Conveyor similar to fully

**AUTOMATIC Machine** 

Accessories required for above Machine:-



#### Power requirement for our above Machine

Particulars	Kw	
Machine without utility	15.00	
Motor	0.5	
Compressor (20hp high pressure)	15.5	
Chiller	2.00	
Air Dryer	2.00	
Total Connected load require with utility (Install Power)	35.00 (46.7hp approx)	

Particulars	Specification	Qty.No.
Compressor 20 HP - High Pressure, 37 CFM	Inclusive our price	1
Cooling System	Inclusive our price	1
Air Dryer - 40 CFM	Optional	1

SYS-3 3.3 COST: ` 7.50 Lacs



## **GLASS MACHINE**

### **Fully Auto Glass Machine**



AUTOMATIC CUP / GLASS RINSING,

**FILLING & SEALING MACHINE** 

Model No : IIECF-95

Source : 220V, 50Hz

Output : 2000 cup/hr

Tempt : 0-300°C

Motor : PE,PP,PET/PE/AL

Dimension: 1700x540x1400 mm approx

Weight: 300 KG approx

### Stations of the machine are as follows

- Plastic Cup Dropping Station
- Filling Station
- Aluminum Foil Lid Placing station
- Sealing Station
- Dating Station
- Exit Conveyor

SYS-3 3.4 COST: ` 4.50 Lacs



## **DIGITAL BATCH CODING MACHINE**



It's time to raise your expectations about what a printer can do. The new 1000 Line of continuous ink jet printers is engineered to keep your production line up and running longer.

So advanced, they automate setup and cleaning. So well-designed, they make maintenance easier than ever. All of which adds up to more continuous productivity—and greater lifetime value than any other unit. The 1000 Line is designed for maximum mobility.

It's compact and lightweight, with built-in handles for easy transport. Also, it does not require plant air, making it even more portable. Up to 3 lines of print with speeds up to 533 fpm (162 mpm)

- IP55
- 6,000 hour core
- · 2m umbilical (3m option)
- 100 message storage
- USB

SYS-3 3.5 COST: ` 2.51 Lacs



## **CHILLER**

### **ONLINE CHILLER**



Body : Ms Structure & SS Tank

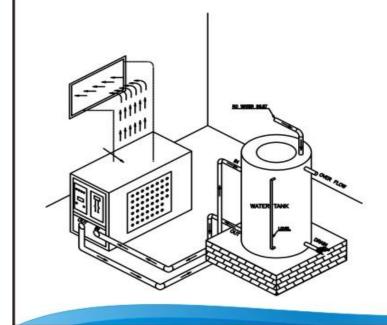
Insulation : Puf Insulation

Compressor: Kirlosher Make Compressor

Motor : ISI Standard fan Motor 18" Fans)

Condenser : Fence Type

Refrigerant: R-22



SYS-3 3.6 COST: ` 1.80 Lacs



### **EMF TECHNOLOGY**



### **PROCESS**

Indian Ion Exchange introduces EMF a latest state of art water treatment technology based on Electro Negativity and Electro Motive Force. It's a online treatment system non-chemical, without power & Resins.

### **FUNCTION**

Indian Ion Exchange introduces EMF a latest EMF system is processed of sixteen Precious and semi Precious metal with thousands of ventures and thousands of Cathode and Anodes.

### **TECHNICAL SPECIFICATION**

Quantity Offered: One No.

Type: Down Flow
Operating Flow rate: 1.25 M3
Operating Pressure: 2.5 Kg/cm2.

M.O.C. of Shell: S.S.R.L.

SYS-4 4.1 COST: ` 0.76 Lacs



### SPRING TECHNOLOGY

### **PROCESS**

In nature, when the water fall from Mountain, it passes through various stone, metals, etc with velocity & impact thrust. During the time Air the resist it with its own velocity from bottom to top. Heavy friction results in remaining of gaseous impurity from water. Degas faction & enrichment of Oxygen (O2). Hence Sweetness becomes is part of Spring Water

### **FUNCTION**

The same natural technology is accepted by us, Here we provide one SS vessels, where, we inlet the water from Top of the systems and Enter the Air thorough Compressor from Bottom side. The aeration process between water and Air in center chamber passes various vendors & metals. The cavity gums water a fine filtration touch & also it is designed in such a friction that the water gets maximum time with air for artificial aeration. When the (Aeration) process are working, the Gaseous Impurities are separated and removed from Top of the Vessels though head Nozzle. The water after Aeration process becomes a Sweeter, free from Physical, Chemical, Biological and most importantly that Gaseous Impurities.

### **TECHNICAL SPECIFICATION**

Quantity Offered One No Down Flow Type Operating Flow rate: 0.25 M3 Operating Pressure: 2.0 Kg/cm2. M.O.C. of Shell S.S.R.L.

SYS-4 4.2 COST: ` 0.45 Lacs



### **GAC TECHNOLOGY**

### **PROCESS**

GAC Filtration is important water of purification system of mineral water. While doing reverse osmosis the Total Dissolved Solid are reduced but the ratio of Ca to TDS, CI to Na, TH to Alk etc., are not changed. Hence the taste traces remain same as Raw water.

#### FUNCTION

The Zeta potential granule anthracite combination will make above ratio changed in its limit. Hence, polishing of product water and improvement of good taste while processing through GAC The Zeta potential granule anthracite combination will make above ratio changed in its limit. Hence, polishing of product water and improvement of good taste while processing through GAC.

### **TECHNICAL SPECIFICATION**

Quantity Offered One No. Down Flow Type Operating Flow rate: 0.25 M3 Operating Pressure: 2.0 Kg/cm2. M.O.C. of Shell S.S.R.L.

SYS-4 4.3 COST: ` 0.19 Lacs





### SILVER TECHNOLOGY

#### **PROCESS**

The Silver is dispraise by electrolysis process

### **FUNCTION**

Silver Touch gives good germicidul effect which result in better life & good feature

### **TECHNICAL SPECIFICATION**

Quantity Offered One No. Down Flow Type Operating Flow rate: 0.25 M3 Operating Pressure: 2.0 Kg/cm2. M.O.C. of Shell S.S.R.L.

SYS-4 4.4 COST: ` 0.75 Lacs



### **OZONE BOOSTER TECHNOLOGY**



### **PROCESS**

Ozone is a Tri atmospheric form of Oxygen, which unstable gas made from oxygen form atmospheric air which is use to oxidize all harmful Bacteria, Virus, Organic Matter, & Bad odor presence in water.

#### FUNCTION

This is a HDPE vertical storage tank is required for storage of ozone Product water. Inlet/Outlet PVC/HDPE pipe work with suitable isolation valves, levels Indicator, etc. are provided.

### **TECHNICAL SPECIFICATION**

Quantity Offered : One No.

Type : Down Flow
Operating Flow rate: 0.25 M3
Operating Pressure: 2.0 Kg/cm2.

M.O.C. of Shell : S.S.R.L.

SYS-4 4.5 COST: ` 0.98 Lacs



		VATER PLANT COMPLETE WITH DESIGN, ENGINEERING	
SYSTEM	SR.NO.	DESCRIPTION	PRICE
		WATER PURIFICATION SYSTEM	
	1.1	Mineral Water Plant Xcel	` 1.98
	1.2	MWP Tank - 500 Ltr	` 0.25
SYS-1	1.3	Ozone System	` 0.35
	1.4	Ozone Tank - 500 Ltr	` 0.25
	1.5	SS Piping (Ozone To Filling Section) Apx.	` 0.50
	TOTAL PRI	CE FOR WATER TREATMENT SYSTEM(SYS-1)	3.33
		QUALITY CONTROL LAB	
		Micro & Chem Lab As Per Bureau Of Indian Standard Norms	
		- Lab Equipment, Chemicals, Glassware, Media, General Item	
SYS-2	2.1	(BIS LICENSE FEES EXCLUSIVE EXTRA AT ACTUAL)	, 0
	TOTAL DDI	CE FOR OHALITY CONTROL LAR (CVC 2)	` 0
	TOTAL PRI	CE FOR QUALITY CONTROL LAB (SYS-2) WASHING, FILLING & PACKING MACHINERIES	` 0
	3.1	Jar Washing Machine	0.35
	3.1		0.55
	2.0	Type: II Stage	` 1.45
	3.2	Pouch Packing Machine	1.45
0)/0 0	0.0	Capacity: 3000 Pouch/Hr	> 7.50
SYS-3	3.3	Semi Auto Bottle Mfg. Blow Moulding Machine	` 7.50
		Capacity: 1000 BPH	
	3.4	Fully Auto Glass Filling Machine	` 4.50
		Capacity: 1500 Glass/Hr	
	3.5	Batch Coding Machine	` 2.51
		Type : Digital	
	3.6	Online Chiler	` 1.80
		Capacity: 500 Lph	
	TOTAL PRI	CE FOR PACKING M/C (SYS-3)	` 18.11
YOU MAY		_/EITHER AS PER REQUIREMENT FROM SYS.3	10.11
. TOO MAT	OLLLO1 ALI	VALUE ADDED TECHNOLOGY	
	4.1	EMF Technology	` 0.76
	4.2	Spring Technology	0.45
	4.3	GAC Technology	` 0.19
SYS-4	4.4	Silver Technolgoy	` 0.75
·	4.5	Ozone Booster	` 0.98
	4.6	Added Minerals Technology	0.75
		CE FOR VALUE ADDED TECHNOLOGY (SYS-4)	3.88
VALUE ADD		FOR BETTERMENT OF TASTE OF WATER YOU MAY SELECT A	



### TERMS AND CONDITIONS

- PRICES ARE EX. FACTORY NARODA, AHMEDABAD.
- VAT EXTRA AT ACTUAL AT THE TIME OF DELIVERY.
- FORWARDING, TRANSPORTATION, OCTROI & INSURANCE SHALL BE EXTRAAT ACTUAL AT THE TIME OF DELIVERY.
- ERECTION & COMMISSIONING: EXTRA AT ACTUAL
  - -- To & Fro, + Lodging & Boarding + Local Conveyance charges to buyer's account.
  - -- Necessary Tools, Tackles, Labour & Chemical should be provided by the client.
- PAYMENT TERMS:
  - -- 40% Advance alongwith Techno-Commercial clear order &
  - --60% Balance against Performa Invoice before despatch.
- DELIVERY:
  - -- Within 3-4 weeks after receipt of your order with advance.
- **GUARANTEE / WARRANTY:** 
  - -- We can offer you guarantee for 12 months from the date of supply of the plant.

( NB : Guarantee clause is valid for Mfg. Defect/Workmanship Defect only, Our liability is limited to repair or replace of the same. )

• Offer Validity:30 Days

For, INDIAN ION EXCHANGE & CHEMICALS LTD.

RAVI KHAKHARIYA (ADMIN MANAGER )

DR. BHAVIN VYAS (TECH.DIRECTOR)