

延期说明

Delay explanation

产品 ZS-9572 结构胶，有效期至 2025.04.15

Product ZS-9572 structural adhesive, valid until April 15, 2025

经复测，该批次产品性能符合要求，可以延期至 2025.09.20。生产过程中一旦发现涂胶变慢、异常，需立即更换新胶，并把管道排空。

After retesting, the performance of this batch of products meets the requirements and can be postponed until September 20th, 2025. Once the glue coating is found to be slow or abnormal during the production process, it is necessary to immediately replace it with new glue and drain the pipeline.

上海众盛胶粘剂有限公司
质保部 2025.08.20

A red circular stamp with a five-pointed star in the center. The text "上海众盛胶粘剂有限公司" (Shanghai Zhongsheng Adhesive Co., Ltd.) is written along the top inner edge, and "质保部" (Quality Assurance Department) is written along the bottom inner edge. The date "2025.08.20" is printed to the right of the stamp.

Product Inspection Report

客户名称/Customer Name		比亚迪乌兹别克斯坦合资公司 /BYD Uzbekistan Factory		供应商/Supplier		上海众盛胶粘剂有限公司/Shanghai Zhongsheng Adhesive Co., Ltd			
物料号/Material number		10664339-00		物料描述/Material Description		结构胶/Structure adhesive			
BYD 批号/BYD batch number		N/A		型式试验有效期/Validity period of type test		20240110-20250109			
生产日期 /Manufacture Date		2024-10-16		有效日期/Expiration Date		2025-04-15			
生产批次 Batch number		241016		数量/Quantity		N/A			
序号 /Number	检验项目/Inspection items			检验指标/Inspection indicators		实测数据/Experimental data			检验结果 /Inspection
1	外观/Appearance			均质膏状，无气泡，无杂质，无分层，无结皮现象/Homogeneous paste, without bubbles, impurities, layering, and peeling phenomenon		均质膏状，无气泡，无杂质，无分层，无结皮现象/Homogeneous paste, without bubbles, impurities, layering, and peeling			无异常/No abnormalities
2	包装外观/Packaging appearance			包装完整，无破损及变形问题/The packaging is complete, without any damage or deformation issues		包装完整，无破损及变形问题/The packaging is complete, without any damage or deformation issues			无异常/No abnormalities
3	保质期/Quality guarantee period			到货日期不小于 4 个月/Delivery date not less than 4 months		N/A			N/A
4	密度/Density (g/cm³)			<1.60		1.31	1.30	1.32	1.31
5	不挥发物含量/Non volatile content (%)			≥98.0		98.8	99.1	99.2	99.0
6	压流粘度（23±1℃/0.4Mpa，4mm 喷嘴）（g/min） /Pressure flow viscosity (23 ± 1 ℃/0.4Mpa, 4mm nozzle) (g/min)			14-100		16	18	17	17
7	旋转粘度/ Rotational viscosity（Pa・S）			按 实 测 数 据 / Actual measurement data		3528	3212	3396	3379
8	油面附着性/Oil surface adhesion (S)			≥10		17	19	18	18
9	流动性/Liquidity (mm)			≤5.0		0	0	0	0
10	标准固化条件/Standard curing conditions			170±2℃/20min，完全固化，固化后外观无裂纹和气泡，附着力为内聚破坏/170 ± 2 ℃/20 min, completely cured, with no cracks or bubbles on the appearance after curing, and adhesive strength of cohesive failure		170±2℃/20min，完全固化，固化后外观无裂纹和气泡，附着力为内聚破坏/170 ± 2 ℃/20 min, completely cured, with no cracks or bubbles on the appearance after curing, and adhesive strength of cohesive failure			无异常/No abnormalities
11	常态剪切强度/Normal shear strength (MPa)			≥25		26.2	27.1	26.5	26.6
12	常态剥离强度/Normal peel strength (N/25mm)			≥175		188	182	190	187
13	气味性/Odor (Grade)			≤4.0		3.7	3.7	3.7	3.7
Judgement : Qualified Inspector : WuXianZhi									
Checker : HuangHaiYing Report date : 2025-08-20									