

# **Technical Data Sheet**



## **Description**

**Tek-Grout CG** is a pre-mixed cementatious high performance, fluid cementatious grout with extended working time and shrinkage compensation system.

## **Advantages**

- Premixed ready to use
- High flow
- High early strength
- Excellent bonding to steel
- Chloride free

#### Uses

- Post stressed structural element cable ducts
- Post tensioned bridge deck ducts
- Anchor bolts

## **Physical Properties\***

Property	Typical Results	
Compressive strength	>70 MPa	
Flexural strength	>9 MPa	
Appearance	Grey powder	
*The above properties are average laboratory values		

### **Packing**

**Tek-Grout CG** is available in 25 kg bags.

#### **Shelf Life**

12 months when stored in factory unopened packs, stored in a cool dry and elevated place away from direct sunlight.

### **Theoritical Coverage/yield**

Approximately 12 - 13 liters when mixed with 4.8 to 5.6 liters of clean water for 25 kg bag.

#### Flow rate

Gap depth	100mm head	250mm head
10 mm	1.0 m	2.50 m
20 mm	2.0 m	3.0 m
30 mm	2.5 m 3.0 m	
40 mm	3.0 m	3.0 m

#### **Installation Guidelines**

Spraytek provides detailed method statements on all its products for use in various applications. These must be referred to prior to starting the work. The information below is a summary intended for guidance only.

## **Preparation**

All substrates must be structurally sound. Loose or unsound substrate should be removed. Surfaces must be entirely free of oil, grease, paint, corrosion deposits, dust, laitance or other surface deposits.

The area to be grouted should be flooded with fresh water several hours before the application process. And the excess water present should be removed prior to the grouting.

The cable ducts should be throughly cleaned, the ducts formed without metal sheaths should be cleaned with water and excess water should be removed. The anchorages in the cable should be sealed before the duct grouting is carried out.

### **Priming**

The substrate must be primed using clean water and not allowed to dry out, prior to application.

#### Mixing

**Tek-Grout CG** is supplied as a single component cementitious product. Pour 4.8 to 5.6 liter of clean water into suitable clean container and slowly add the product while mixing with low speed drill (300-500 rpm) with mixing paddle. Mix approximately for 3-5 minutes to achieve homogenous consistency.

### **Application**

The mixed grout should be placed within 20 minutes after mixing.

Pumping the mixed product is done from a single point in order to eliminate any chances of air entrapment. It is recommended to use a heavy duty diaphragm pump for pumping purpose.

## **Curing**

Apply one coat of **Tek-Cure WB** or **Tek-Cure AR** to the exposed grout areas after removal of any formwork and initial hardening of the product.

#### **Precautions**

Do not add additional water or re-temper the mix. Ensure the product should not be exposed to extreme temperatures or direct sunlight.

During hot weather condition, use ice cold water for mixing.

Do not apply in rain or wet conditions or at temperature below 5°C.

Do not expose to running water or dampness or humid atmosphere.

## **Technical Support**

Spraytek offers full technical support package to specifiers, contractors and end users, as well as technical assistance on site and after sales consultations.

## **Health & Safety**

As with all chemical products, caution should always be exercised. Protective clothing, such as gloves and goggles, should be worn. See packaging/MSDS for specific instructions.

Treat any splashes to the skin or eyes with fresh water immediately. Should any of the products be accidentally swallowed, do not induce vomiting, but call for medical assistance immediately.

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