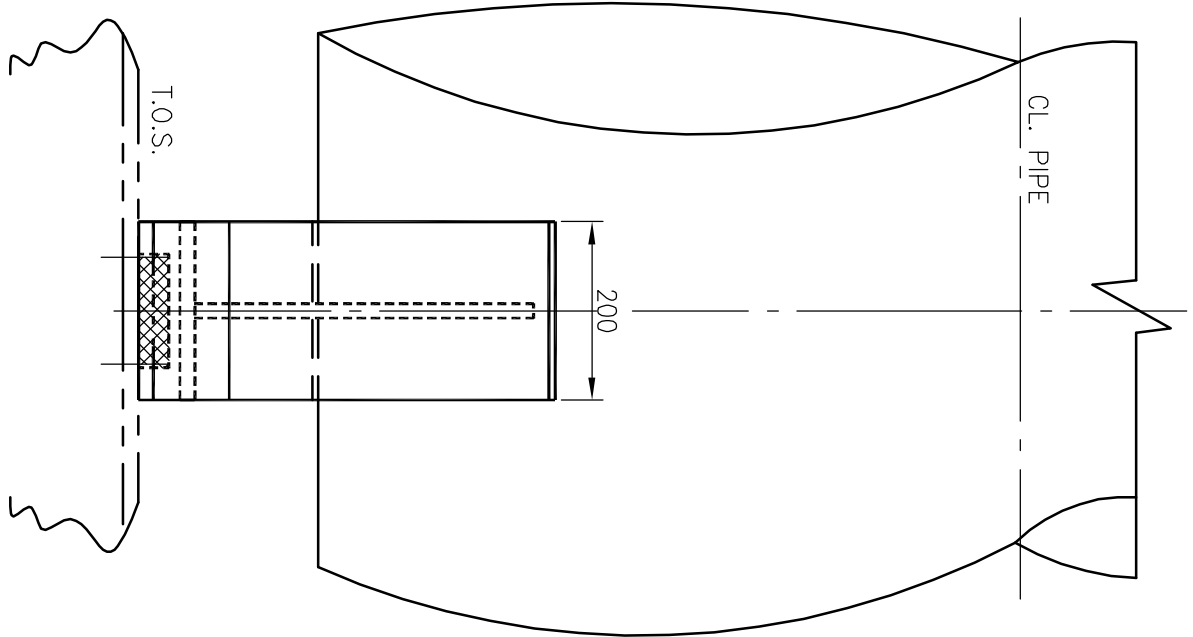
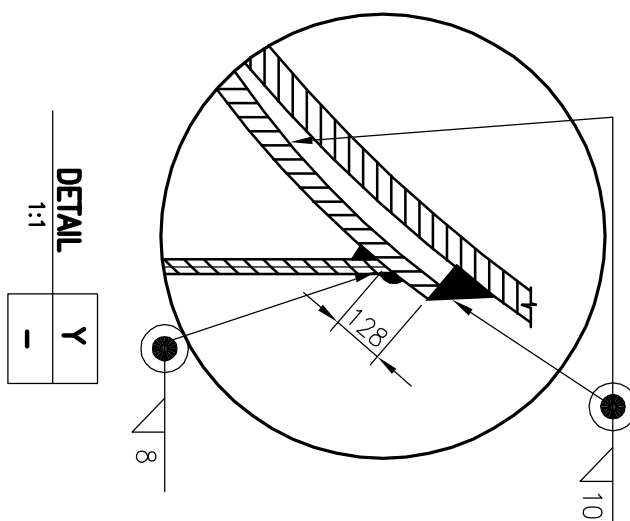


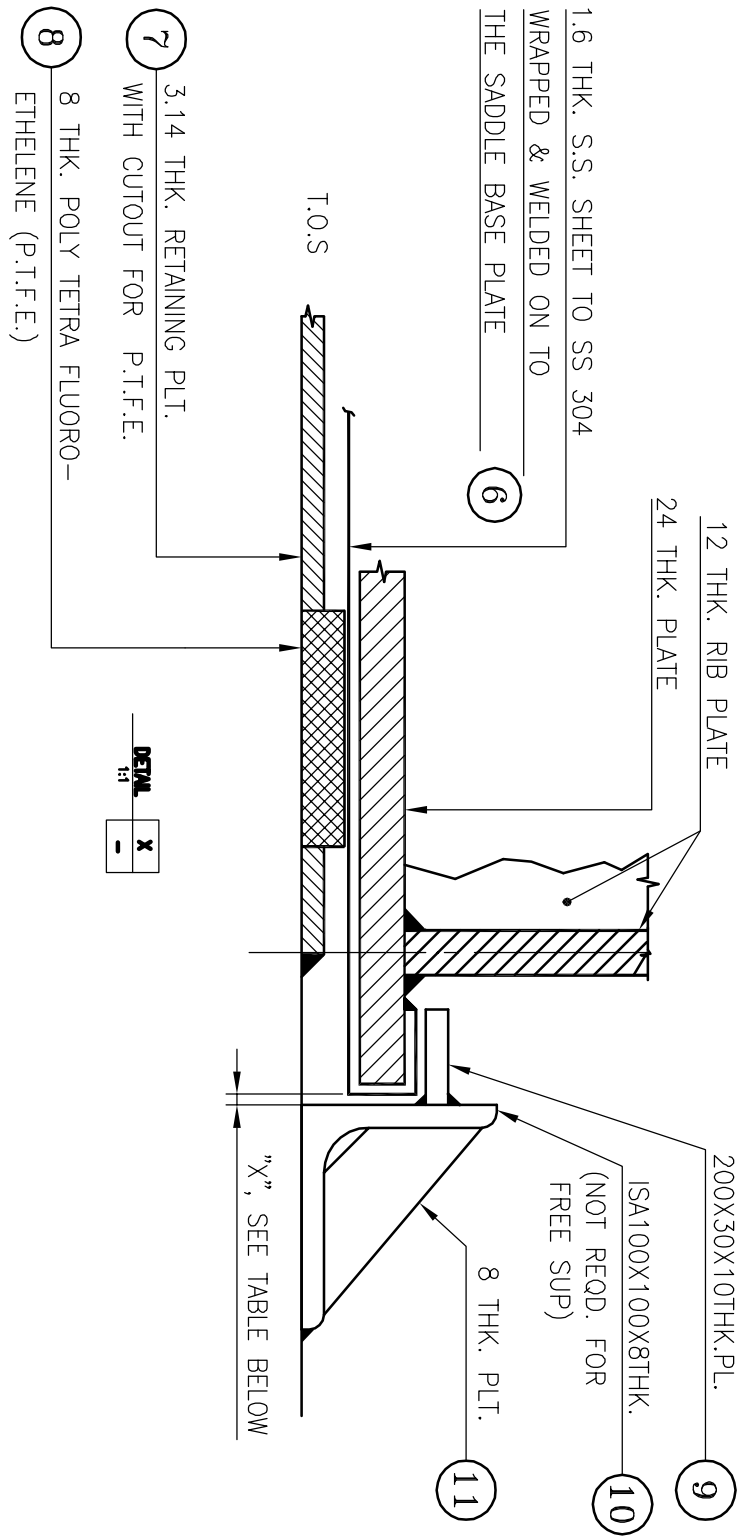
SECTION A-A  
SCALE = 1:5



SECTION C-C  
SCALE = 1:1



DETAIL Y  
SCALE = 1:5



GUIDE SUPPORT FOR DN1000 DUCT									
11	Ø 90x90x8HK	-	0.51	4	2.04	ASTM A36	2.04		
10	ISA100x100x6x200LG	-	2.42	2	4.84	ASTM A36	4.84		
9	Ø 200x30x10HK	-	0.5	2	1	ASTM A36	1		
8	P.T.F.E 175x150x8HK	-				ASTM A36			
7	Ø 76x200x6HK	-	7.2	1	7.2	ASTM A36	7.2		
6	Ø 0.3 Sq.m. (1.6 THK.)	-	3.8	1	3.8	SS 304	3.8		
5	Ø 86x200x24HK	-	32.5	1	32.5	ASTM A36	32.5		
4	Ø 750x253x12HK	-	18.6	1	18.6	ASTM A36	18.6		
3	Ø 122x96x12HK	-	1.1	4	4.4	ASTM A36	4.4		
2	Ø 276x200x12HK	-	5.2	2	10.4	ASTM A36	10.4		
1	Ø 1076x200x12HK	-	20.3	1	20.3	ASTM A36	20.3		
EREC. MARK	S/L. NO.	ITEM NO.	DESCRIPTION	UNIT WT/PC	QTY OF	TOTAL WT. (KGS)	SPECIFICATION & GRADE	WT. OF EREC. MARK	

SADDLE DETAILS FOR LF FUME EXTRACTION DUCT			
SUPPLY PT	TOS	TY. OF SUPPLY	GAP BETN. SADDLE & GUIDE PL. (X)
S1	+13250	GUIDE	8MM
S2/1	+13250	GUIDE	8MM
S2/2	+13250	GUIDE	5MM
S3	+13250	GUIDE	5MM
S4	+13250	GUIDE	5MM
S6	+13250	FREE	NA
S7	+13250	FREE	NA
S9	+5350	GUIDE	8MM
S10	+5350	GUIDE	10MM

ROUND FREE SUP. 02 NOS.  
ROUND GUIDE SUP. 07 NOS.

A P P R O V A L



M. N. DASTUR & COMPANY (P) LTD  
CONSULTING ENGINEERS, KOLKATA

APPROVED FOR CONSTRUCTION  
SIGNATURE: *[Signature]*  
DATE: 31/10/2017  
MANAGER AND COMPANY (P) LTD.  
KOLKATA

SCALE: 1:1  
DATE: 30.10.2017  
FOR: GPH DRG. NO. CHITTAGONG, BANGLADESH  
GPHISPAT LIMITED  
INSTALLATION OF 0.8 MTBY INTEGRATED STEEL PLANT PROJECT  
GUIDE SADDLE SUPPORT FOR LADLE FURNACE FES DUCT

DEPT: BY: DATE: 31.10.2017  
CHD: BY: 31.10.2017  
APPROV: BY: 31.10.2017  
JOB No. 28763  
DRG. No. 28763-63A-VBD-UTL-0082  
REV. 0

NOTE:

1) ALL DIMENSIONS ARE IN MM.  
2) FOR SUPPORT MARKING REF LAYOUT DRG. NO. 28763-63A-VBD-UTL-0069.

REVISION

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NOTES