Tape Applications for Elbows: Unless otherwise specified the following shall be applied:

1. Cleaning of pipe per SSPC-SP2
2. Application of primer.
3. Wrap tape: Immediately after the application of primer the inner and outer tapes shall be wrapped uniformly with the minimum 50% overlap on the inner side of the overlap on the outer side. Care shall be exercised to avoid the formation of wrinkles and 50% overlap shall be maintained along the outer surface of the elbow.

Tape Application for Tees: Unless otherwise specified the following shall be applied.

1. Cleaning of pipe per SSPC-SP2.
2. Application of primer.
3. Wrap Tape: a) Tape shall be applied in stripes where wrapping is impractical and thoroughly pressed to ensure adhesion. Care must be taken so as not to form wrinkles and/or air pockets.

b) Tape shall be wound is an X shape over the neck or joint of the branch section.