**CONSTRUCTION PROCEDURE**

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| 1 | ENTRY INTO THE ROW, SURVEY AND GRADING |
| 2 | HAULING, CARRYING & STRINGING OF PIPES |
| 3 | FIELD BENDING |
| 4 | PIPE CLEANING BEFORE WELDING |
| 5 | WELDING |
| 6 | NDT |
| 7 | CATHODIC PROTECTION |
| 8 | COATING & WRAPPING |
| 9 | TRENCHING |
| 10 | LOWERING-IN |
| 11 | Laying pipeline on unstable soil (marsh and swamp) |
| 12 | TIE-INS |
| 13 | BACK-FILLING |
| 14 | PIPELINE CLEANING, GAUGING, HYDROSTATIC TESTING AND DRYING |