

GREASING THE PISTON SCREWS

The software will alert you when the build and feed pistons need to be greased if the maintenance reminder feature is enabled. More information on this feature can be found in the software manual.



1. Lower both the feed and build pistons all the way down.
2. Turn off and unplug the printer.
3. Remove the overflow bucket and locate the two piston screws.



4. Take grease supplied in the toolkit and apply grease onto entire the length of both feed and build piston screws.



5. Take a paper towel and lightly wipe the feed and build piston screws in order to distribute grease.
6. Replace the overflow bucket.