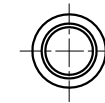


其余 $\frac{6.3}{\triangle}$

Technical drawing of a stepped shaft (Figure 1-10) showing dimensions and tolerances. The shaft has a total length of 40.9^{+0.1}₀. The left end is labeled A and the right end is labeled B. The shaft features a central step with a diameter of 4. The left section has a diameter of 3^{+0.004}₀ and a tolerance zone of 0.02 A-B. The right section has a diameter of 3^{+0.004}₀ and a tolerance zone of 0.02 A-B. The right end is threaded M3. The distance from the left end to the start of the step is 7^{+0.1}₀. The distance from the end of the step to the right end is 13.9±0.1. The distance from the left end to the end of the step is 40.9^{+0.1}₀. The distance from the end of the step to the right end is 6. The distance from the left end to the start of the step is 0.5 (退刀槽). The surface finish is 0.8.



- 1、表面光洁,无异物,碰伤等缺陷;
- 2、去毛刺,锐角倒钝;
- 3、轴颈需调质处理,硬度HRC30-36;
- 4、未注倒角C0.2;
- 5、未注线性尺寸公差按GB/T1804-m执行;
- 6、未注形位公差按GB/T1184-K执行;

设计 DESIGNED		标准化 NORMALIZED	总成件号 ASSEMBLY PART NO.:					件号 PART NO.:	
校对 COLLATED		审核 CHECKED	总成件名 ASSEMBLY PART NAME:					件名 PART NAME: 轴	
工艺 CRAFT		批准 APPROVED							
			单位 UNIT	数量 QTY	重量 WEIGHT	比例 SCALE	版本 REV.	材料 MATERIAL: 40Cr	
			mm	—		2.5:1	A/0	投影法 PROJECTION:	
			页 面 SHEET: OF 1 1					第 一 角 法 