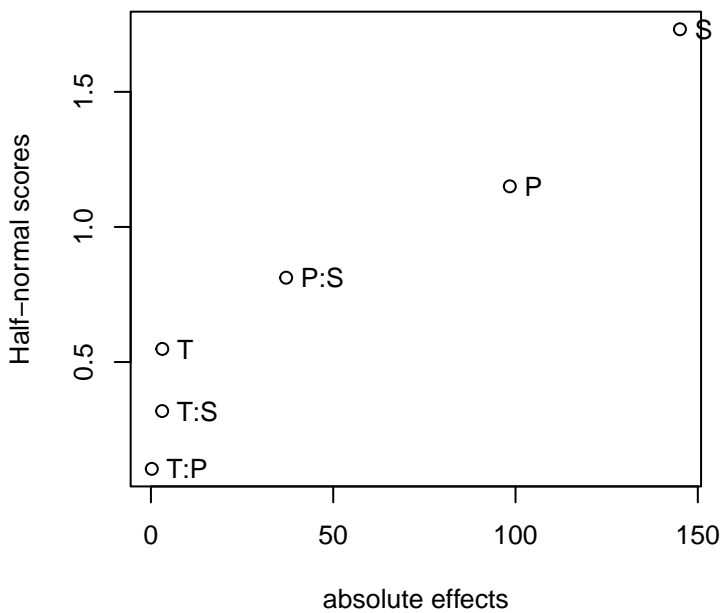
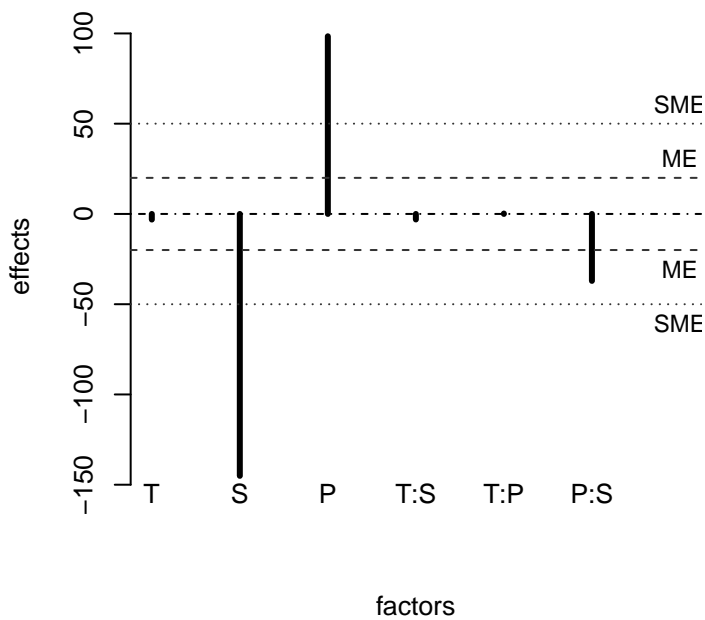


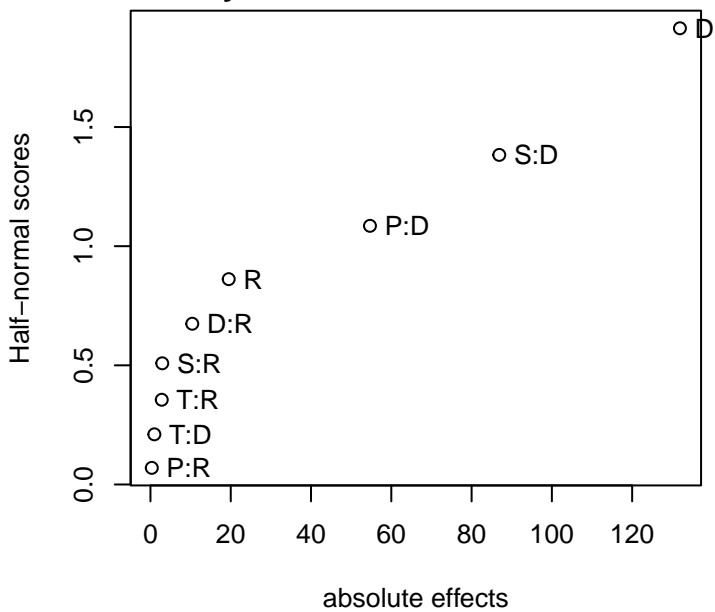
**Half-Normal Plot for S Model :  
WP Factors + 2-way Interactions**



**Lenth Plot for S Model: WP Effects**



**Half-Normal Plot for S Model :  
SP Factors + 2-way Interactions +  
2-way Interactions with WP Factors**



**Lenth Plot for S Model: SP Effects**

