#### AE 737: Mechanics of Damage Tolerance

Lecture 5 - Plastic Zone

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#### schedule

- 1 Feb Plastic Zone
- 3 Feb Plastic Zone, HW 2 Due, HW 1 Self-grade due
- 8 Feb Fracture Toughness
- 10 Feb Fracture Toughness, HW3 Due, HW 2 Self-grade due

### outline

plastic zone

# plastic zone

#### plastic zone

- Previous developments assumed perfectly elastic materials
- Most common materials have some plasticity
- Any stress above the yield stress will undergo plastic deformation (no stress higher than σ<sub>y</sub> will be present in the material)

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#### plastic zone

- Plasticity helps retard crack propagation due to residual stresses
- After an overload, elastic regions will contract back to their undeformed shape
- The region which has undergone plastic deformation, however, holds its deformed shape
- This introduces a region of residual compressive stress near the crack tip
- Before the crack can propagate, a stress needs to overcome this residual stress

#### 2D problems

- We often simplify the full 3D elasticity equations for planar problems
- For very thin panels, we assume that all out-of-plane stresses are 0
- This is called plane stress

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#### plane stress

$$\begin{split} &\sigma_{z} = \tau_{xz} = \tau_{zy} = 0 \\ &\epsilon_{x} = \frac{\sigma_{x}}{E} - \nu \frac{\sigma_{y}}{E} \\ &\epsilon_{y} = -\nu \frac{\sigma_{x}}{E} + \frac{\sigma_{y}}{E} \\ &\epsilon_{z} = -\nu \frac{\sigma_{x}}{E} - \nu \frac{\sigma_{y}}{E} \\ &\gamma_{xy} = \frac{\tau_{xy}}{G} \\ &\gamma_{xz} = \gamma_{yz} = 0 \end{split}$$

#### 2D problems

- When instead a panel is very thick, we assume that any strains through the thickness are small relative to other strains
- $\epsilon_z = \gamma_{xz} = \gamma_{yz} = 0$
- This is known as plane strain

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#### plane strain

$$\begin{split} \epsilon_{x} &= \frac{\sigma_{x}}{E} - \nu \frac{\sigma_{y}}{E} - \nu \frac{\sigma_{z}}{E} \\ \epsilon_{y} &= -\nu \frac{\sigma_{x}}{E} + \frac{\sigma_{y}}{E} - \nu \frac{\sigma_{z}}{E} \\ 0 &= -\nu \frac{\sigma_{x}}{E} - \nu \frac{\sigma_{y}}{E} + \frac{\sigma_{z}}{E} \\ \gamma_{xy} &= \frac{\tau_{xy}}{G} \\ \gamma_{xz} &= \gamma_{yz} = 0 \end{split}$$

### Irwin's first approximation

• If we recall the equation for opening stress  $(\sigma_y)$  near the crack tip

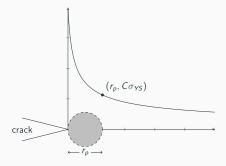
$$\sigma_{y} = \frac{K_{I}}{\sqrt{2\pi r}} \cos \frac{\theta}{2} \left( 1 + \sin \frac{\theta}{2} \sin \frac{3\theta}{2} \right) \tag{1.2}$$

• In the plane of the crack, when  $\theta=0$  we find

$$\sigma_y = \frac{K_I}{\sqrt{2\pi r}}$$

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# Irwin's first approximation



# Irwin's first approximation

- We use C, the Plastic Constraint Factor to convert between Plane Strain and Plane Stress solutions
- The plastic zone size can now be approximated

$$\sigma_{yy}(r = r_p) = C\sigma_{YS}$$

$$\frac{K_l}{\sqrt{2\pi r_p}} = C\sigma_{YS}$$

$$r_p = \frac{1}{2\pi} \left(\frac{K_l}{C\sigma_{YS}}\right)^2$$

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# Irwin's first approximation

• For plane stress (thin panels) we let C=1 and find  $r_p$  as

$$r_p = \frac{1}{2\pi} \left( \frac{K_I}{\sigma_{YS}} \right)^2$$

• And for plane strain (thick panels) we let  $C=\sqrt{3}$  and find

$$r_p = \frac{1}{6\pi} \left( \frac{K_I}{\sigma_{YS}} \right)^2$$

#### Intermediate panels

 For panels which lie between plane strain and plane stress states, we use the following expression to estimate the plastic zone size

$$r_p = \frac{1}{I\pi} \left( \frac{K_I}{\sigma_{YS}} \right)^2$$

Where I is defined as

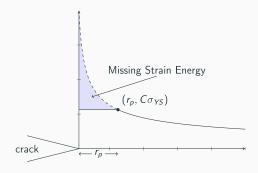
$$I = 6.7 - \frac{1.5}{t} \left( \frac{K_I}{\sigma_{YS}} \right)^2$$

■ And  $2 \le I \le 6$ 

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# Irwin's second approximation

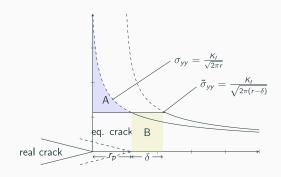
- If our material is perfectly elastic-plastic, no stresses above  $C\sigma_{vs}$  will exist in the material
- This ignores the strain energy (represented by the area under the curve) in the plastic zone



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# Irwin's second approximation

- $\blacksquare$  To account for the additional strain energy, Irwin considered a plastic zone size increased by some  $\delta$
- He also needed to adjust the stress function, and considered an equivalent crack tip in these calculations



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# Irwin's second approximation

We need A=B, so we set them equivalent and solve for  $\delta$ .

$$A = \int_0^{r_p} \sigma_{yy} dr - r_p \sigma_{YS}$$

$$= \int_0^{r_p} \frac{K_I}{\sqrt{2\pi}r} dr - r_p \sigma_{YS}$$

$$= \frac{K_I}{\sqrt{2\pi}} \int_0^{r_p} r^{-1/2} dr - r_p \sigma_{YS}$$

$$= \frac{2K_I \sqrt{r_p}}{\sqrt{2\pi}} - r_p \sigma_{YS}$$

• We have already found  $r_p$  as

$$r_p = \frac{1}{2\pi} \left( \frac{K_I}{\sigma_{YS}} \right)^2$$

• If we solve this for  $K_I$  we find

$$K_I = \sqrt{2\pi r_p} \sigma_{YS}$$

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# Irwin's second approximation

• We can now substitute back into the strain energy of A

$$A = \frac{2\sqrt{2\pi r_p}\sigma_{YS}\sqrt{r_p}}{\sqrt{2\pi}} - r_p\sigma_{YS}$$
$$= 2\sigma_{YS}r_p - r_p\sigma_{YS}$$
$$= r_p\sigma_{YS}$$

- B is given simply as  $B=\delta\sigma_{ys}$  so we equate A and B to find  $\delta$ 

$$A = B$$

$$r_p \sigma_{YS} = \delta \sigma_{YS}$$

$$r_p = \delta$$

. .

# Irwin's second approximation

- This means the plastic zone size is simply  $2r_p$
- However, it also means that the effective crack length is  $a+r_{\rm p}$
- Since  $r_p$  depends on  $K_I$ , we must iterate a bit to find the "real"  $r_p$  and  $K_I$

#### Example

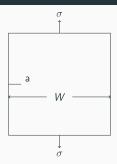


Figure 1: An edge crack of length a in a panel of width W is subjected to a remote load

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### equations

$$\beta = \left[1.122 - 0.231 \frac{a}{W} + 10.55 \left(\frac{a}{W}\right)^2 - 21.71 \left(\frac{a}{W}\right)^3 + 30.82 \left(\frac{a}{W}\right)^4\right]$$

$$I = 6.7 - \frac{1.5}{t} \left(\frac{K_I}{\sigma_{YS}}\right)^2$$

$$r_p = \frac{1}{I\pi} \left(\frac{K_I}{\sigma_{YS}}\right)^2$$