AE 737 - MECHANICS OF DAMAGE TOLERANCE

LECTURE 21

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SCHEDULE

- 12 Apr Retardation, Boeing Commercial Method
- · 14 Apr Exam Review, Homework 8 Due
- 19 Apr Damage Tolerance
- · 21 Apr Exam 2
- · 26 Apr Exam Solutions, Damage Tolerance
- · 28 Apr SPTE, AFGROW, Finite Elements

OUTLINE

- 1. review
- 2. boeing method
- 3. cycle counting
- 4. crack growth retardation



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- When trying to use large ΔN , check convergence by using larger and smaller ΔN values

CONVERGENCE EXAMPLE

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- · We will also discuss "retardation" models next class

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- The Boeing Method combines each repeatable load spectrum into one single equivalent cycle

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 (21.6)

• In this form, the term $10^4 \left(\frac{m_t}{z\sigma_{max}}\right)^p$ is strictly from the applied load and material, while $\int_{L_0}^{L_f} \frac{dL}{\left(n\sqrt{\pi L/n}\beta\right)^p}$ is from geometry

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• Using this method, *G* is typically looked up from a chart (such as on p. 369)

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Which simplifies to

$$\sum_{i} (Z\sigma_{max})_{i}^{p} N_{i} = (S)^{p}$$
(21.11)

BOEING METHOD EXAMPLE

BOEING METHOD EXAMPLE - CONT.

cycle counting



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- Two common methods for cycle counting that give similar results are known as the "rainflow" and "range-pair" methods
- ASTM E1049-85 "Standard Practices for Cycle Counting in Fatigue Analysis"

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- 5. When end of data is reached, count each range as 1/2-cycle

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- 4. Remaining cycles are counted backwards from end of history

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- The Wheeler method reduces da/dN, the Willenborg model reduces ΔK , and the Closure model increases R (increases σ_{min})

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WHEELER EXAMPLE

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- · The effective stress intensity factor is given by

$$K_{max,eff} = K_{max,i} - \left[K_{max,OL} \sqrt{1 - \frac{\Delta a_i}{r_{pol}}} - K_{max,i} \right]$$
 (21.14)

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· And the correction factor, ϕ_i is given by

$$\phi_{i} \frac{1 - K_{TH}/K_{max,i}}{s_{ol} - 1} \tag{21.16}$$

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• Where C_{f0} is the value of the Closure Factor at R=0

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- \cdot When using the closure model, we replace R with C_f
- If the model we are using is in terms of ΔK we will also need to use $\Delta K = (1-C_f)K_{max}$

CLOSURE EXAMPLE

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 - 1. Compressive underloads are uncommon in airframes
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 - 3. Analysis is generally adjusted with experimental data, so acceleration can be built in to current model
 - 4. Structures with large compressive loads are not generally subject to crack propagation problems