

AE 737 - MECHANICS OF DAMAGE TOLERANCE

LECTURE 23

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SCHEDULE

- 19 Apr - Damage Tolerance, Homework 8 Due
- 21 Apr - Exam 2
- 26 Apr - Exam Solutions, Damage Tolerance
- 28 Apr - SPTE, AFGROW, Finite Elements
- 3 May - Finite Elements
- 5 May - Non-Destructive Testing, Composites, Final Project Due
May 10

1. special topics
2. damage tolerance
3. inpsection cycle

SPECIAL TOPICS

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- Damage in composite materials
- AFGROW
- Composite certification
- Other questions?

DAMAGE TOLERANCE

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 - When cracks grow to a sufficient size, they are inspectable
 - Inspection cycles are set such that we can be sure crack will not become critical during regular operation

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- **Operating load** stress spectrum (used for crack propagation/fatigue)

- Single load path - safe life

STRUCTURAL CATEGORIES

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- Multiple load path - inspectable prior to failure

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- This often requires replacing parts pre-maturely

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- When the detectable crack size is much less than the critical crack length, we can safely inspect a part so that it is only replaced when damage is detected
- Many times this damage can be repaired to avoid replacing the part entirely
- Ideal for large, expensive parts that are easy to access (inspection and repair)

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- A secondary structure is inspectable
- The secondary structure can support a certain number of cycles after failure of the primary structure
- Secondary structure can be inspected to observe damage in primary structure

- In this case the primary structure is inspectable

MULTIPLE LOAD PATH - INSPECTABLE PRIOR TO FAILURE

- In this case the primary structure is inspectable
- Otherwise same as externally inspectable structure

INPSECTION CYCLE

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- We have developed all the equations necessary to determine our own
 1. Determine loading cycle (or equivalent load cycle using Boeing method)
 2. Determine maximum crack length
 3. Determine initial assumed crack length (minimum detectable crack)
 4. Calculate number of cycles/flights until crack grows to maximum allowable size

- Be sure to use a consistent cycle-counting method (rainflow or range-pair)

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$$\sum_i (z\sigma_{max})_i^p N_i = (S)^p \quad (23.1)$$

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- Crack growth becomes unstable in Region III

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- Radiographic (X-Ray, nearly any material)

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- ΔN should be small enough to give converged solution

