





Hole on the side used to glue in a short piece of metal tube to connect silicone rubber vaccum tube. Tube should stick out about 15 mm. Adjust diameter to UNL stock material.

BOHRUNGSTABELLE			
BOHRUNG	X-ABM	Y-ABM	BESCHREIBUNG
A1	45,00	11,00	M4x0,7 - 6H
A2	135,00	11,00	M4x0,7 - 6H
A3	26,00	30,00	M4x0,7 - 6H
A4	154,00	30,00	M4x0,7 - 6H
A5	26,00	140,00	M4x0,7 - 6H
A6	154,00	140,00	M4x0,7 - 6H
A7	45,00	159,00	M4x0,7 - 6H
A8	135,00	159,00	M4x0,7 - 6H
B1	13,80	85,00	Ø6,76 -50,00 TIEF DIN 974 - Ø11,11 X 6,35
B2	166,20	85,00	Ø6,76 -50,00 TIEF DIN 974 - Ø11,11 X 6,35

Note 1: An are threaded holes for M4. The screws will be inserted to at least 3 holes to define a reference corner for the module chuck. Make all 8 holes threaded.

Note 2: B1 and B2 are holes for ¼" screws to bolt the chuck down to the gantry. Please adjust hole dimensions if needed. Screw head should be flush with the surface of the chuck.

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				Gezeichnet	24.01.2014					Frank Meier
				Kontrolliert						
				Norm						
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								A2		
Status	Änderungen	Datum	Name							