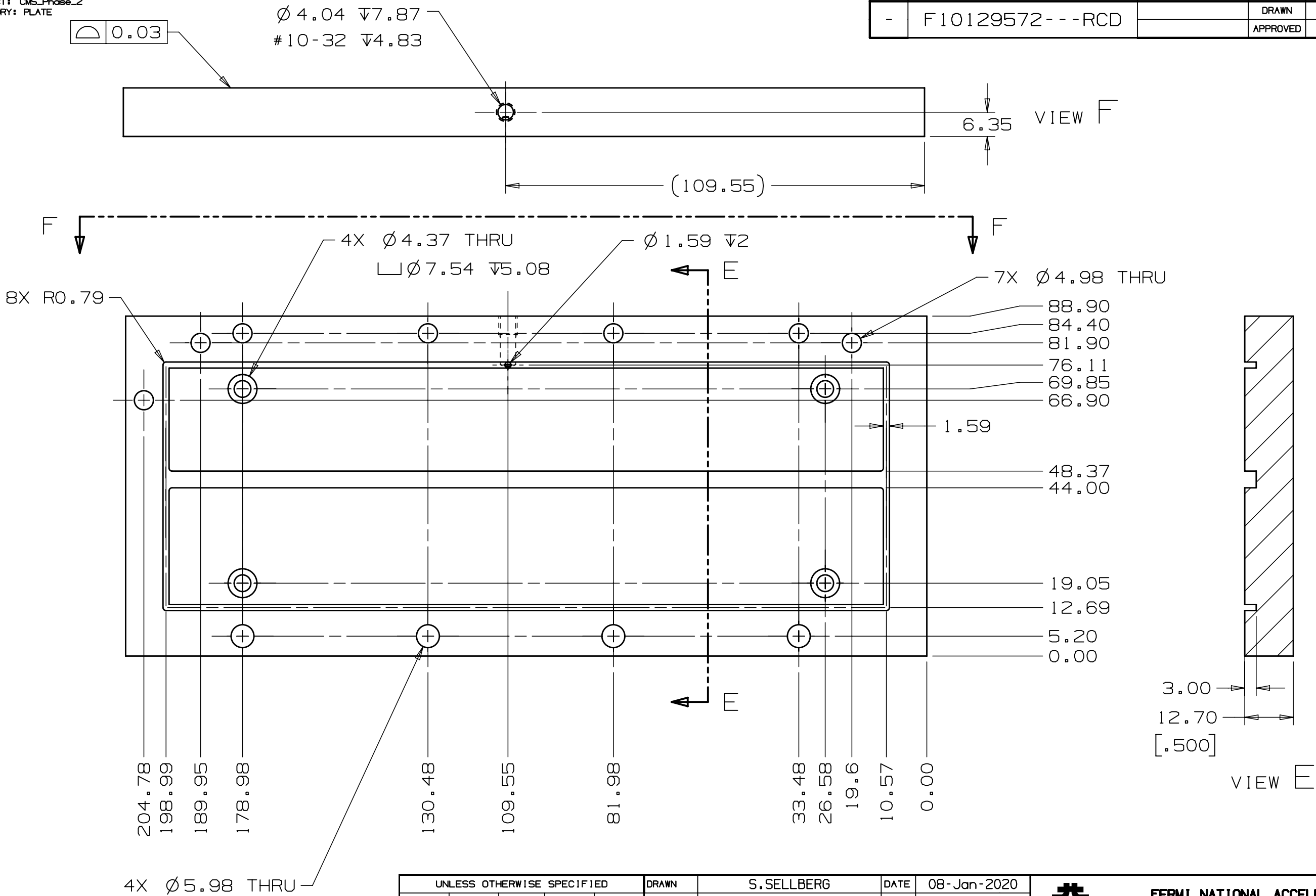


DESCRIPTION: FIXTURE, CMS2 ETL, AL-N BASEPLATE HOLDING BASE FIXTURE1
PROJECT: CMS_Phase_2
CATEGORY: PLATE

REV	REVISION CONTROL DOCUMENT	DATES	SIGNATURES	
-	F10129572---RCD		DRAWN	
			APPROVED	



- NOTES:
- Ø4.98 holes are light press fit for M5 Dowel pins
 - Ø5.98 holes are light press fit for M6 Dowel pins

UNLESS OTHERWISE SPECIFIED				
±X	±X.X	±X.XX	±X/X	±X°
---	0.3	0.12	---	---

BREAK ALL SHARP EDGES, MAX: 0.3
DO NOT SCALE DRAWING
DIMENSIONS BASED ON: ASME Y14.5M-1994
MAX MACHINE ALL SURFACES: 3.2
DRAWING UNITS: MM

THIRD ANGLE PROJECTION

DRAWN	S. SELLBERG	DATE	08-Jan-2020
CHECKED		DATE	
APPROVED		DATE	
USED ON	F10129336		
MATERIAL	MIC6, ALUMINUM TOOLING PLATE		
GROUP:	Particle Physics Mechanical Support		
CAGE CODE:	OU5R6		



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UNITED STATES DEPARTMENT OF ENERGY

NAME FIXTURE, CMS2 ETL, AL-N BASEPLATE HOLDING BASE FIXTURE1				
SCALE 1:1	SIZE A3	DRAWING NUMBER F10129572	SHEET 3 of 4	REV -