

SAFETY DATA SHEET

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ARALDITE® 2011 RESIN US

Version 2.1	Revision Date: 02/01/2019	SDS Number: 400001010251	Date of last issue: 09/18/2018 Date of first issue: 05/02/2017
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SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2011 RESIN US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980

The Woodlands,
TX 77387

United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person
responsible for the SDS : SDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy constituents

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Short-term (acute) aquatic
hazard : Category 2

Long-term (chronic) aquatic
hazard : Category 2

GHS label elements

Hazard pictograms : 

Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : Prevention:

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P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

P391 Collect spillage.

Storage:

Not available

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	70 - 90
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	5 - 10
bisphenol A - epoxy resins, number average MW >700 - <1100	25068-38-6	1 - 5
Silicon, amorphous	7631-86-9	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice

: Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

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- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Specific extinguishing methods : No data is available on the product itself.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains.

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Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up

: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling

: Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage

: Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in properly labelled containers.

Materials to avoid

: For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability

: Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silicon, amorphous	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m ³ / %SiO ₂ (Silica)	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic	OSHA Z-3

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			foot (Silica)	
		TWA (Dust)	80 mg/m ³ / %SiO ₂ (Silica)	OSHA Z-3
		TWA	6 mg/m ³ (Silica)	NIOSH REL

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection

: Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

: When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : No data is available on the product itself.

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : ca. 6 (68 °F / 20 °C)
Concentration: 500 g/l

Freezing point : No data is available on the product itself.

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Melting point	: No data is available on the product itself.
Boiling point	: > 392 °F / > 200 °C
Flash point	: 410 °F / 210 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 0.001 hPa (68 °F / 20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: 1.14 - 1.19
Density	: 1.15 g/cm3 (77 °F / 25 °C)
Solubility(ies)	
Water solubility	: practically insoluble (68 °F / 20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 30,000 - 50,000 mPa.s (77 °F / 25 °C)
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

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Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: None known.
Incompatible materials	: None known.
Hazardous decomposition products	: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicityComponents : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Acute oral toxicityComponents : LD50 (Rat, male and female): > 5,000 mg/kg
Method: OECD Test Guideline 401

bisphenol A - epoxy resins, number average MW >700 - <1100:

Acute oral toxicityComponents : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

Silicon, amorphous:

Acute oral toxicityComponents : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401

Components:

Silicon, amorphous:

Acute inhalation toxicity : LC50 (Rat, male and female): > 58.8 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

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Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal toxicity

bisphenol A - epoxy resins, number average MW >700 - <1100:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal toxicity

Silicon, amorphous:

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Mild skin irritant

Method: OECD Test Guideline 404

Result: Irritating to skin.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Irritating to skin.

bisphenol A - epoxy resins, number average MW >700 - <1100:

Method: OECD Test Guideline 404

Result: Skin irritation

Silicon, amorphous:

Species: Rabbit

Assessment: No skin irritation

Method: OECD Test Guideline 404

Result: No skin irritation

Serious eye damage/eye irritation

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Result: Irritating to eyes.

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Assessment: Mild eye irritant

Method: OECD Test Guideline 405

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species: Rabbit

Result: Eye irritation

Method: OECD Test Guideline 405

Silicon, amorphous:

Species: Rabbit

Result: No eye irritation

Assessment: No eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Exposure routes: Skin

Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429

Result: Causes sensitisation.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

bisphenol A - epoxy resins, number average MW >700 - <1100:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: positive

Concentration: 0 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

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Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Genotoxicity in vitro

- : Metabolic activation: with and without metabolic activation
- Method: OECD Test Guideline 471
- Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

bisphenol A - epoxy resins, number average MW >700 - <1100:

Genotoxicity in vitro

- : Metabolic activation: with and without metabolic activation
- Method: OECD Test Guideline 476
- Result: Positive results were obtained in some in vitro tests.

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Silicon, amorphous:

Genotoxicity in vitro

- : Metabolic activation: with and without metabolic activation
- Method: OECD Test Guideline 473
- Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Components:

2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo

- : Cell type: Germ
- Application Route: Oral
- Method: OECD Test Guideline 478
- Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Genotoxicity in vivo

- : Cell type: Somatic
- Application Route: Oral
- Exposure time: 48 h
- Dose: 2000 mg/kg
- Method: OECD Test Guideline 474
- Result: negative

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Cell type: Somatic
Application Route: Oral
Dose: 2000 mg/kg
Method: OECD Test Guideline 486
Result: negative

bisphenol A - epoxy resins, number average MW >700 - <1100:

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Silicon, amorphous:
Genotoxicity in vivo : Application Route: Inhalation
Dose: 50 mg/m³
Result: negative

Carcinogenicity

Components:

2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

bisphenol A - epoxy resins, number average MW >700 - <1100:
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)

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Dose: 15 mg/kg
Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

Silicon, amorphous:
Species: Rat, male and female
Application Route: Oral
Exposure time: 103 weeks
Dose: 1800 - 3200 mg/kg
Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

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bisphenol A - epoxy resins, number average MW >700 - <1100:

Species: Rat, male and female

Application Route: Oral

General Toxicity - Parent: No-observed-effect level: 750 mg/kg body weight

General Toxicity F1: No-observed-effect level: 750 mg/kg body weight

Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic development were detected.

Components:

2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development

: Species: Rabbit, female

Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight

Method: Other guidelines

Result: No teratogenic effects

Species: Rabbit, female

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight

Method: OECD Test Guideline 414

Result: No teratogenic effects

Species: Rat, female

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight

Method: OECD Test Guideline 414

Result: No teratogenic effects

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rabbit, female

Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight

Result: No teratogenic effects

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species: Rabbit, female

Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight

Method: Other guidelines

Result: No teratogenic effects

Species: Rabbit, female

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

60 mg/kg body weight

Method: OECD Test Guideline 414

Result: No teratogenic effects

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Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Silicon, amorphous:

Species: Mouse
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,340 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,600 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,350 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity -
Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion

Exposure time: 14 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

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Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rat, male and female
NOAEL: 250 mg/kg
Application Route: Ingestion
Exposure time: 13 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Silicon, amorphous:
Species: Rat, male and female
NOAEL: 7950 - 8980 mg/kg
Application Route: Ingestion
Exposure time: 4,320 h
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
: 4000 - 4500 mg/m³
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 13 Weeks
Number of exposures: 7 d
Method: OECD Test Guideline 413

Repeated dose toxicity - : No data available
Assessment

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Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-[1-methylethylidene]bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Toxicity to fish : LC50 (Fish): 2.54 mg/l
Exposure time: 96 h
Method: Calculation method

bisphenol A - epoxy resins, number average MW >700 - <1100:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

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Method: OECD Test Guideline 203

Silicon, amorphous:

Toxicity to fish

: LL50 (Brachydanio rerio (zebrafish)): > 10,000 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.55 mg/l
Exposure time: 48 h
Method: Calculation method

bisphenol A - epoxy resins, number average MW >700 - <1100:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Silicon, amorphous:

Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): >= 1,000 mg/l
Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 1.8 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

bisphenol A - epoxy resins, number average MW >700 - <1100:

Toxicity to algae/aquatic plants : EgC50 (Selenastrum capricornutum (green algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

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Silicon, amorphous: Toxicity to algae/aquatic plants	: EL50 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 201
M-Factor (Acute aquatic toxicity)	: No data available
Toxicity to fish (Chronic toxicity)	: No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): 0.3 mg/l Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol: Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): 0.3 mg/l Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211 Remarks: Information given is based on data obtained from similar substances.
M-Factor (Chronic aquatic toxicity)	: No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Toxicity to microorganisms	: IC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol: Toxicity to microorganisms	: IC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water
Toxicity to soil dwelling organisms	: No data available
Plant toxicity	: No data available
Sediment toxicity	: No data available

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Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability

Components:

2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Biodegradability : Inoculum: activated sludge
Concentration: 3 mg/l
Result: Not biodegradable
Biodegradation: ca. 0 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.E.

bisphenol A - epoxy resins, number average MW >700 - <1100:

Biodegradability : Test Type: aerobic
Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not biodegradable
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

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Physico-chemical
removability : No data available

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

bisphenol A - epoxy resins, number average MW >700 - <1100:
Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage
Treatment : No data available

Bioaccumulative potential

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 150
Remarks: Does not bioaccumulate.

bisphenol A - epoxy resins, number average MW >700 - <1100:
Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Components:

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2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Partition coefficient: n-octanol/water : log Pow: 2.7 - 3.6
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among environmental compartments : Koc: 445

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Distribution among environmental compartments : Koc: 4460
Method: OECD Test Guideline 121

bisphenol A - epoxy resins, number average MW >700 - <1100:

Distribution among environmental compartments : Koc: 445

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

- UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Environmentally hazardous : yes

IMDG

- UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

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National Regulations

DOT Classification

UN/ID/NA number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
Class	:	9
Packing group	:	III
Labels	:	CLASS 9
ERG Code	:	171
Marine pollutant	:	yes(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
Remarks	:	Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards

:	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitisation
---	---

SARA 313

:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
---	---

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory
DSL	:	All components of this product are on the Canadian DSL

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AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

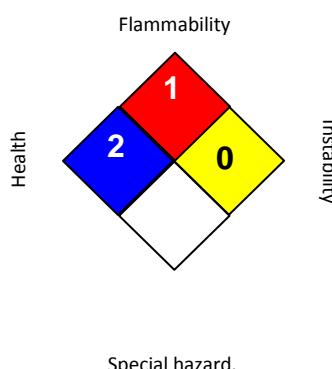
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 02/01/2019

NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3

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NIOSH REL / TWA	Mineral Dusts : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA Z-3 / TWA	: 8-hour time weighted average

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2011 HARDENER US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC

Address : P.O. Box 4980

The Woodlands,

TX 77387

United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person
responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements

: **Prevention:**

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of
the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/
face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT
induce vomiting.

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P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8	7 - 13
trientine	112-24-3	1 - 3
N,N-bis(2-aminoethyl)ethylenediamine	4097-89-6	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible

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tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed	: Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	: None known.
Notes to physician	: Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: No hazardous combustion products are known
Specific extinguishing methods	: No data is available on the product itself.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

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Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Evacuate personnel to safe areas. Ensure adequate ventilation. In case of inadequate ventilation wear respiratory protection.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	: Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
Materials to avoid	: Strong acids Strong bases Strong oxidizing agents
Recommended storage temperature	: 2 - 40 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures

: Effective exhaust ventilation system

Personal protective equipment

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Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Hand protection	
Material	: butyl-rubber
Break through time	: > 8 h
	Solvent-resistant gloves (butyl-rubber) Nitrile rubber 10 - 480 min
	Neoprene gloves
Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems. Ensure that eyewash stations and safety showers are close to the workstation location.
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: light yellow
Odour	: slight
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	No data is available on the product itself.
Boiling point	: > 200 °C
Flash point	: 110 °C Method: Pensky-Martens closed cup

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Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit	: No data is available on the product itself.
Lower explosion limit	: No data is available on the product itself.
Vapour pressure	: 0.04 hPa (20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 0.95 g/cm³ (25 °C)
Solubility(ies) Water solubility	: practically insoluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 200 °C
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity Viscosity, dynamic	: 20,000 - 35,000 mPa.s (25 °C)
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available
Hazardous decomposition products	: Nitrogen oxides (NOx) Carbon dioxide (CO2) Carbon monoxide Burning produces noxious and toxic fumes.

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SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute inhalation toxicity : No data available

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Product:

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Product:

Species: Rabbit
Result: Corrosive
Assessment: Corrosive

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

Product:

Remarks: Causes sensitisation.

Assessment: No data available

Germ cell mutagenicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Metabolic activation: with and without metabolic activation

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Method: OECD Test Guideline 476
Result: negative

trientine:
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

trientine:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Species: Mouse, (male)
Application Route: Dermal
Exposure time: 20 month(s)
Frequency of Treatment: 3 daily
Result: negative

trientine:
Species: Mouse, (male)
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, (male)
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

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Reproductive toxicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on fertility : Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 422

Result: Animal testing did not show any effects on fertility.

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on foetal development : Species: Rat, male and female

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:
15 mg/kg body weight

Developmental Toxicity: No observed adverse effect level: 15
mg/kg body weight

Embryo-foetal toxicity: No observed adverse effect level: 15
mg/kg body weight

Method: OECD Test Guideline 422

Result: No effects on fertility and early embryonic development were detected.

trintine:

Species: Rat

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:
> 750 mg/kg body weight

Method: OECD Test Guideline 414

Result: No teratogenic effects

Species: Rabbit

Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:
125 mg/kg body weight

Method: OECD Test Guideline 414

Result: No teratogenic effects

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

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Repeated dose toxicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Rat, male and female

: 550 ppm

Application Route: Ingestion

Test atmosphere: vapour

Exposure time: 3 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Species: Mouse, male

NOAEL: >= 56.3 mg/kg/d

Application Route: Skin contact

Exposure time: 20 h

Number of exposures: 3 d

Method: Chronic toxicity

trientine:

Species: Rat, male and female

NOAEL: 50 mg/kg/d

Application Route: Ingestion

Exposure time: 26 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

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Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

trientine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 9.2 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

trientine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

trientine:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l

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Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

trientine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to microorganisms : EC50 (Pseudomonas putida): 181 mg/l
Exposure time: 16 h
Test Type: static test
Test substance: Fresh water
Method: DIN 38 412 Part 8

trientine:

Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Components:

N,N-bis(2-aminoethyl)ethylenediamine:

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

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Other organisms relevant to the environment : No data available

Persistence and degradability

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 100 %
Exposure time: 28 d
Method: ISO Method, other

trientine:

Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 162 d
Method: OECD Test Guideline 301D

Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 20 %
Exposure time: 84 d
Method: Inherent Biodegradability: Modified SCAS Test

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Bioaccumulation : No data available

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Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Partition coefficient: n-octanol/water : log Pow: 0.5

log Pow: -0.56 (25 °C)
pH: 11.6
Method: OECD Test Guideline 107

trientine:

Partition coefficient: n-octanol/water : log Pow: -2.65 (20 °C)
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

trientine:

Distribution among environmental compartments : Koc: 1584.9 - 5012Method: OECD Test Guideline 106

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : No data available

Global warming potential (GWP) : No data available

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	: UN 2735
Proper shipping name	: Polyamines, liquid, corrosive, n.o.s. (N-(3-DIMETHYLAMINOPROPYL)-1,3-PROPYLENEDIAMINE)
Class	: 8
Packing group	: III
Labels	: Corrosive
Packing instruction (cargo aircraft)	: 856
Packing instruction (passenger aircraft)	: 852

IMDG

UN number	: UN 2735
Proper shipping name	: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-(3-DIMETHYLAMINOPROPYL)-1,3-PROPYLENEDIAMINE)
Class	: 8
Packing group	: III
Labels	: 8
EmS Code	: F-A, S-B
Marine pollutant	: no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	: UN 2735
Proper shipping name	: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-(3-DIMETHYLAMINOPROPYL)-1,3-

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	PROPYLENEDIAMINE)
Class	: 8
Packing group	: III
Labels	: CORROSIVE
ERG Code	: 153
Marine pollutant	: no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	: This product contains one or several components listed in the Canadian NDSL.
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: not determined
ENCS	: Low volume exemption, On the inventory, or in compliance with the inventory
KECI	: Not in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

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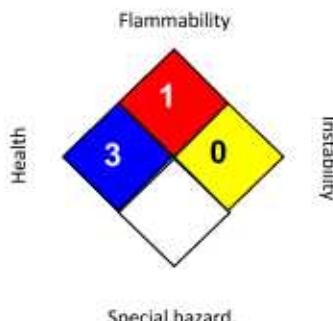
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SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 02/16/2017

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