

# PORTFOLIO

NEMISHTEJASWI



# About Me

I am passionate about utilizing technology to positively impact people's lives and strive to create meaningful experiences. My expertise lies in product engineering, with a strong background in mechanical and thermal systems design, manufacturing, computational simulations, and materials. I am dedicated to conceptualizing ideas and going all the way to realize them.

I have extensive experience in design and manufacturing, and excel at hands-on building, testing, and troubleshooting hardware. Throughout my career, I have worked with a range of teams, including tightly knit research teams, multi-disciplinary research and project teams, large teams with over 20 members, and global design teams spanning multiple time zones. My diverse engineering experiences and hands-on approach allow me to juggle multiple hats throughout the development cycle. Happiest in a fast paced, collaborative, and driven environment tackling complex problems.



## Contact

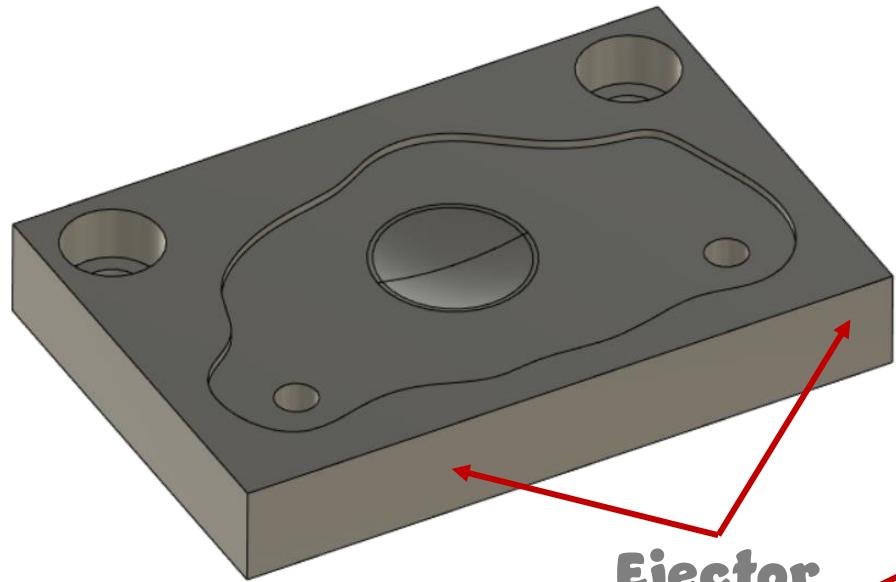
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# Breakfast of Champions'



Section View



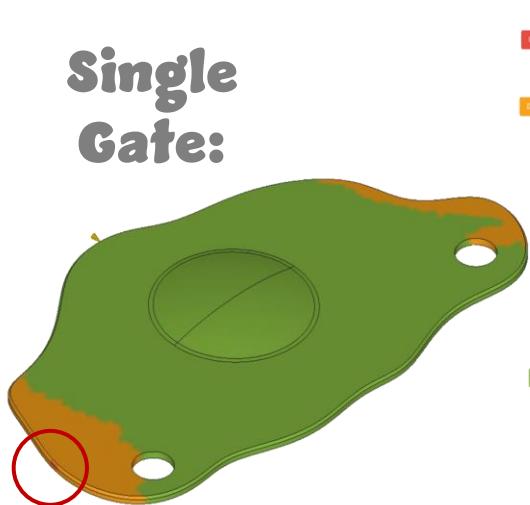
Injection Molded Parts



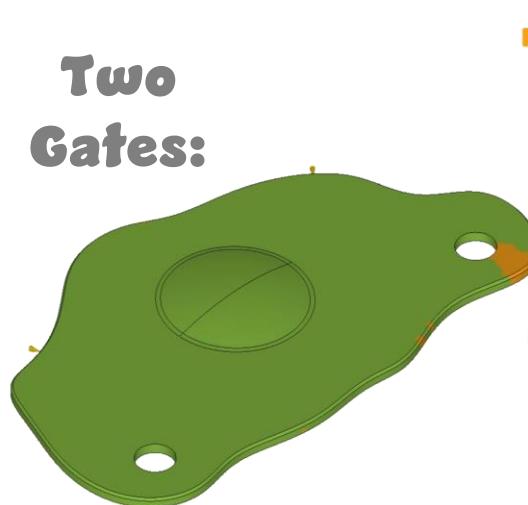
I designed injection molded fired eggs – my favorite breakfast food.

# Breakfast of Champions'

**Single Gate:**

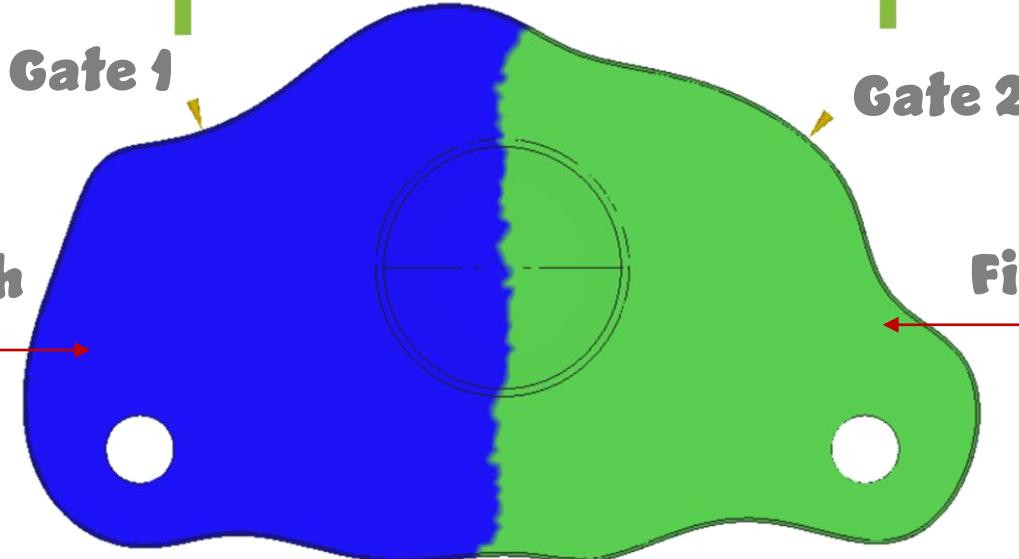


**Two Gates:**



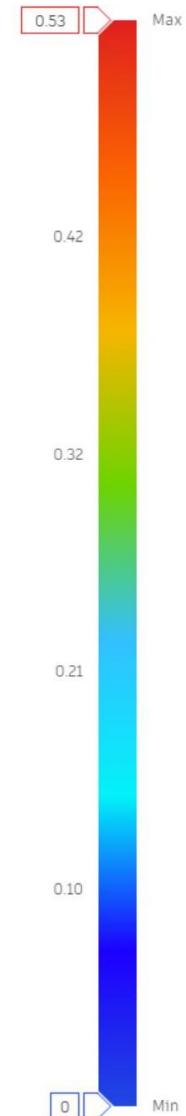
**Time to Fill  
0.53 seconds**

**Filled through  
Gate 1**



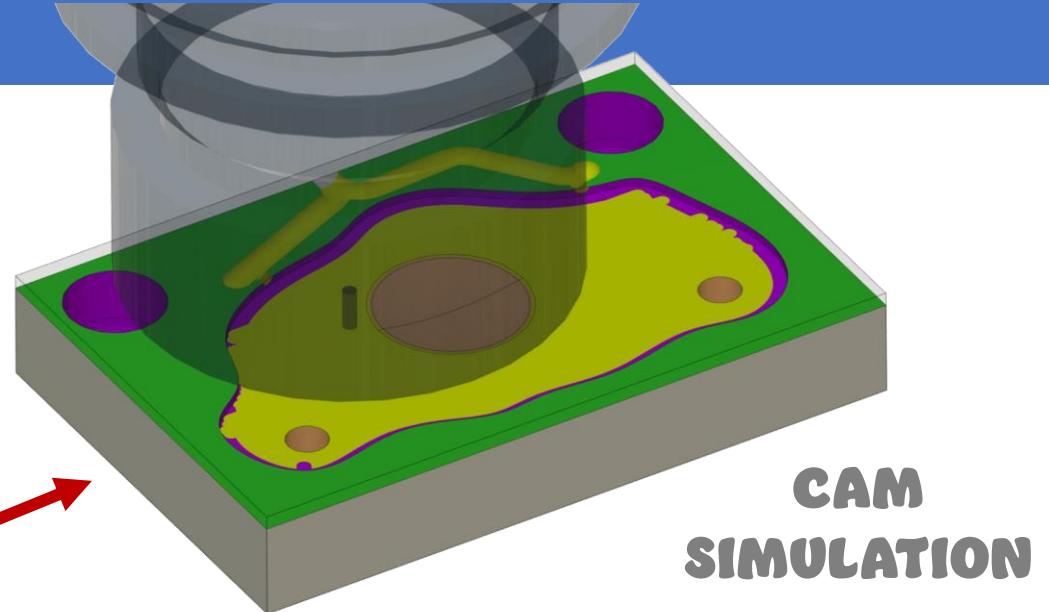
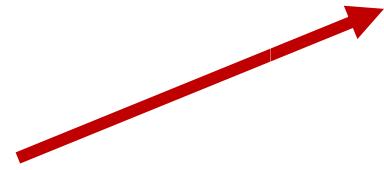
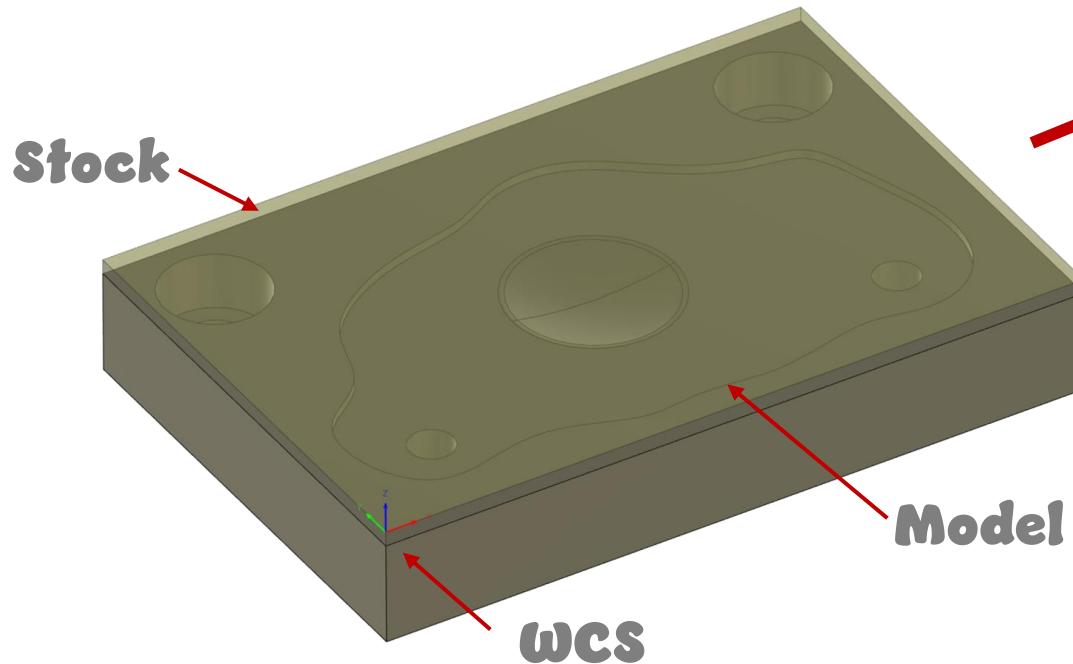
**Filled through  
Gate 2**

**Mold Design  
Considerations**



# Breakfast of Champions'

Machining the Mold on a Hass VF2



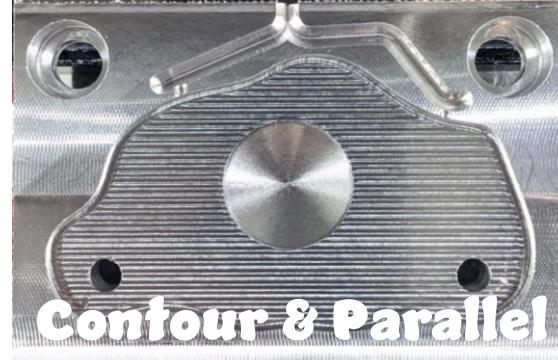
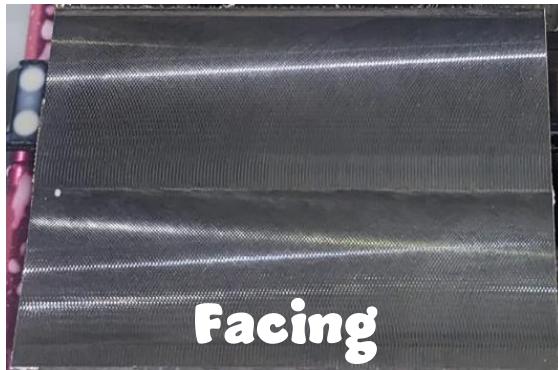
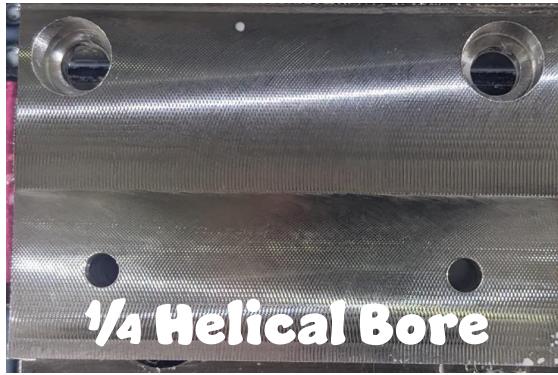
## TOOLS

1. **2" FACE MILL**
2. **#2 SPOT DRILL**
3. **3/16 TWIST DRILL**
4. **1/8 BALL END MILL**
5. **1/16 BALL END MILL**
6. **1/4 FLAT END MILL**
7. **1/16 FLAT END MILL**

# Breakfast of Champions'

## CNC MACHINING

1 Hour 5mins  
11 Operations



# Birthday Tags

**PROCESS:** Injection Molding, CNC Machining  
**MATERIALS:** Polypropylene, Aluminum



CAD



CAM



Machined Insert



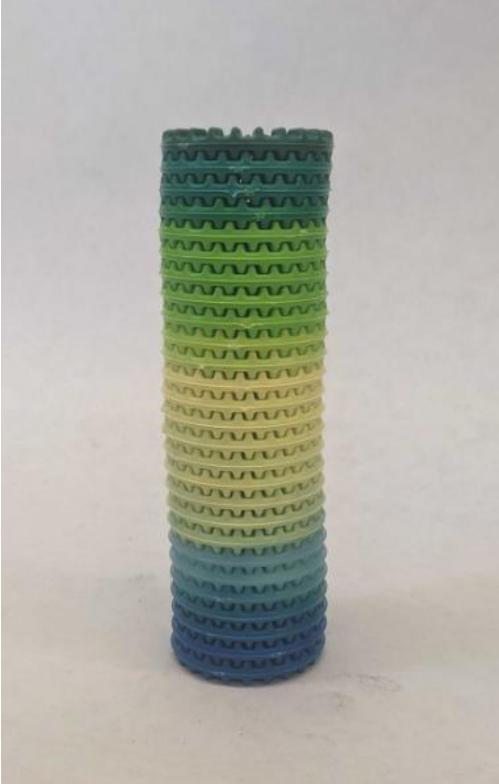
Molded Part



CNC Machining



Injection Molding



Stacked Parts

I designed and machined my own Aluminum mold inserts to create injection molded tags that I can hand out to my friends and family on their birthdays. The tags can be stacked together and carry the perfect birthday message for everyone, a statement of fact that is. I molded the tags on a single shot vertical injection molding machine out of polypropylene in different colors.

# Baja SAE

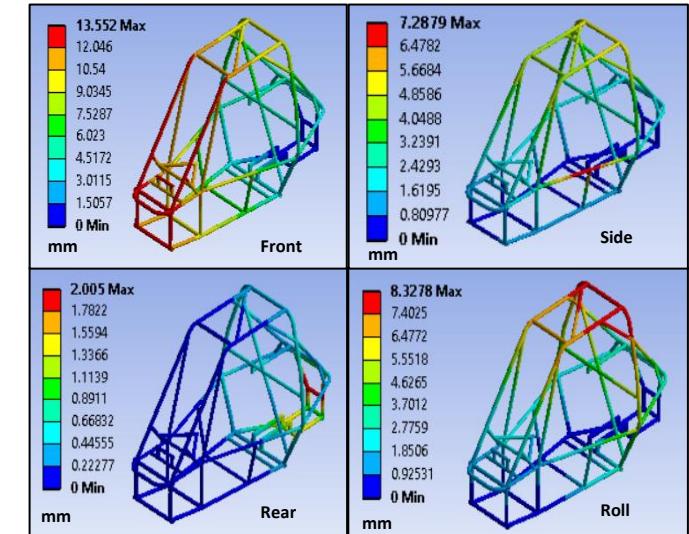
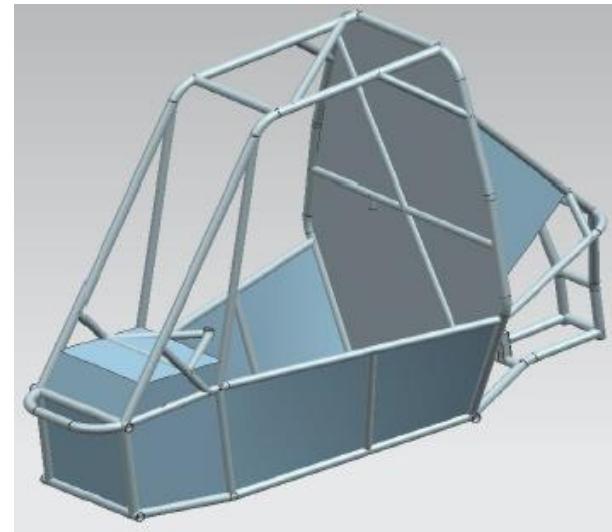
I designed, built and raced off-road race vehicles for over two years to take part in Baja SAE, an inter collegiate design series competition.



During my time with the team, I worked on finite element analysis, CAD modelling, ideating and evaluating new designs, generating concepts for DfM, data acquisition in addition to being a chassis welder for the team.

# Baja SAE

As the lead frame designer, I owned all aspects related to structural performance, material selection, tubing & sizing. I carried out static and modal analysis of the frame and explored analysis techniques like Explicit dynamics for structural design.



**CAE Team**  
Structural  
Performance

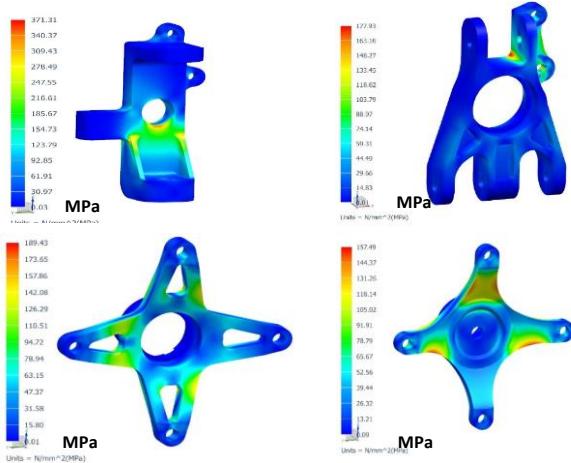
- Positioning of key bracing members
- Design trade offs between Performance, Clearances, and Mounting decisions
- Sizing for Primary and Secondary Tubing
- Incorporate Mountings into Structural Members

**Design Integration  
Team**  
Subsystem Mounting

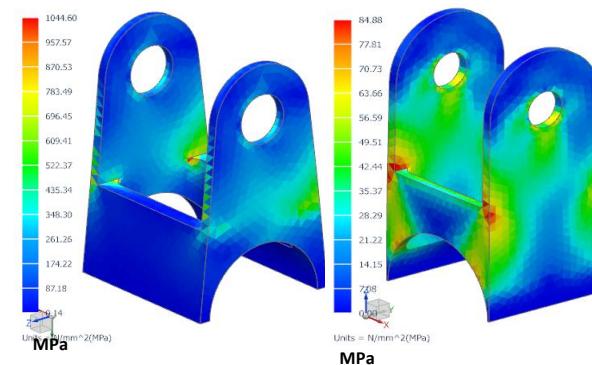
|                        |                        |
|------------------------|------------------------|
| <b>Material</b>        | AISI 4130              |
| <b>Tube OD</b>         | 29.2mm / 25.4mm        |
| <b>Tube Thickness</b>  | 1.65mm / 1mm           |
| <b>Primary Flexure</b> | 2787.6 Nm <sup>2</sup> |

# Baja SAE

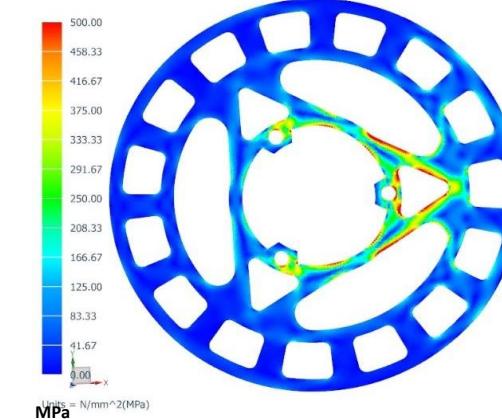
I carried out structural analysis for different wheel assembly components, developed design concepts, assisted in full vehicle assembly and worked on introducing a data acquisition initiative which was our first foray as a team to gain insights via sensors.



Upright and Hubs



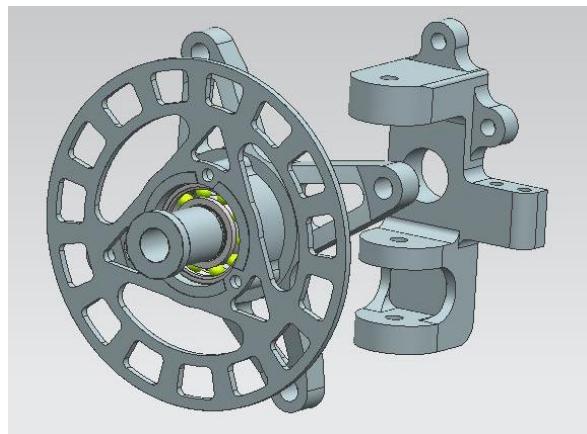
Control Arm and Suspension Mounts



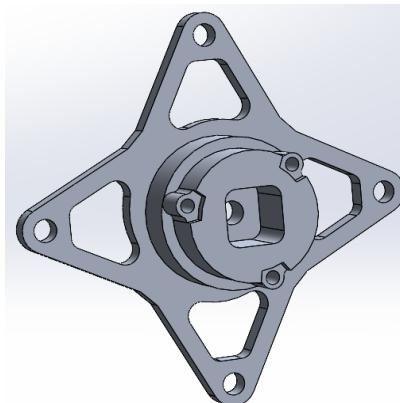
Brake Rotor



Front Upright Joint



Front Wheel Assembly



DFM Concept



Testing



Data Acquisition

# Baja SAE

During the manufacturing phase of the vehicle, I was a chassis welder for the team where I utilized TIG with ER 70S2 as the filler material to weld AISI 4130 chromoly with a 2% Thorium Tungsten electrode under DCEN configuration.

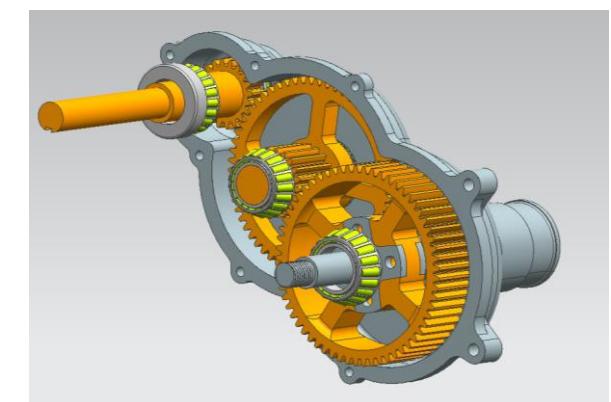
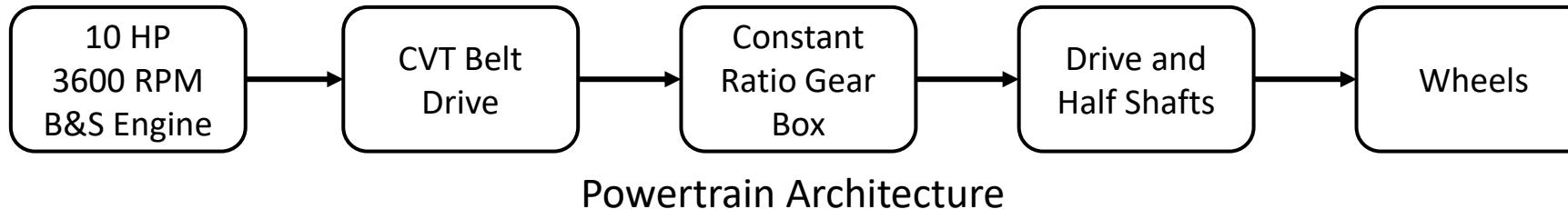
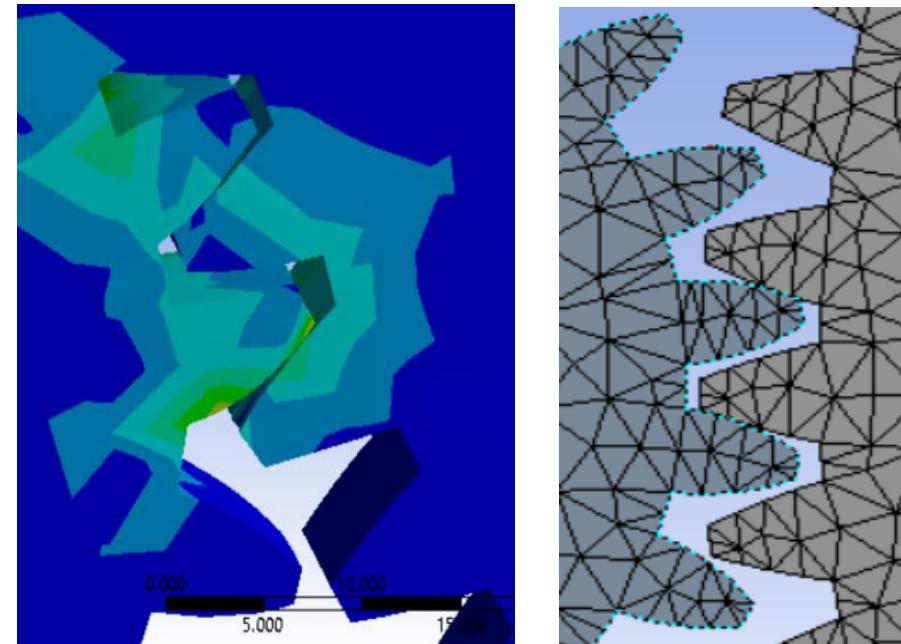


Apart from being a chassis welder for the team, I worked on finishing the chassis and control arms via air gun spraying. I took lead on installing bearings and wheel sub assemblies, I made fixtures for welding and notched tubes to prep for welding.

# Baja SAE

I carried out the kinematic design for a two-stage constant transmission ratio compound gearbox with an overall targeted reduction of 9.35.

|                     |       |
|---------------------|-------|
| Overall Ratio       | 9.35  |
| kW                  | 7.5   |
| Stages              | 2     |
| Reduction per Stage | 3.058 |
| Input RPM           | 8372  |
| Output RPM          | 881   |
| Zg                  | 74    |
| Zp                  | 24    |



I also performed FEA (static and dynamic) on the gears, shaft and carried out hand calculations for verification.

For gear, the hand calculations were carried out based on the Lewis bending strength of the gear teeth.

# Baja SAE

Leadership, Collaborative Culture, and Inclusion are important to me as person, and I strived to create a good working environment for my team and lead by example whenever possible.



People Led in CAE Team



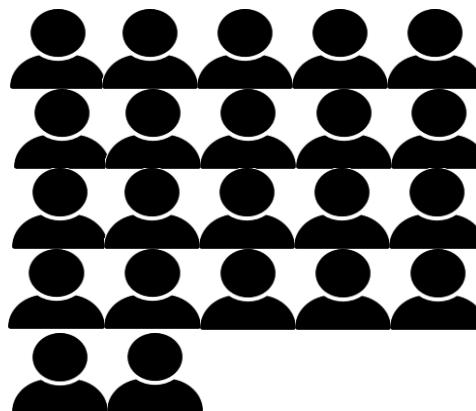
Managed people in Welding Group



Cross-functional Collaborators



People Led in DAQ Team



2019 TEAM



Main Collaborators

Established a data acquisition team, which went on to become a standalone sub team in the future.

Gave an overview of what we do and how we design, workspace tour to all new team members; familiarize them with the vehicle and different subsystems.

Spearheaded the efforts to organize an intro-meet with a goal to attract diverse people. Over 100 people expressed intent to join the team in the next year.



Convinced few teammates to come together and teardown an old engine instead of enjoying a day off

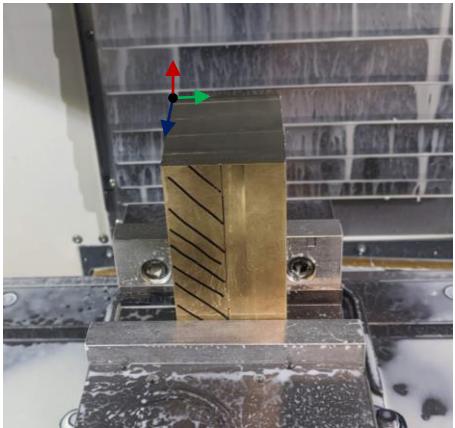
# FW31



*Formula One Inspired Espresso Tamper*



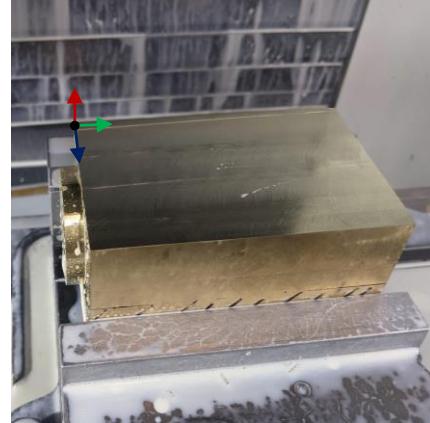
# FW31



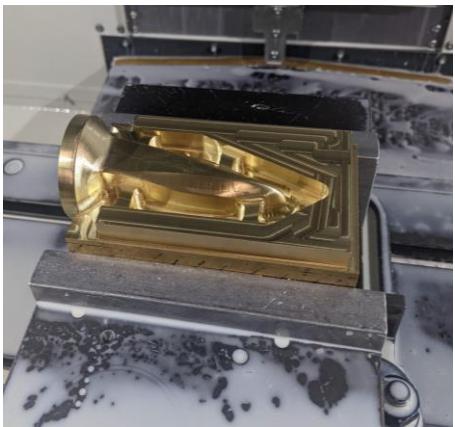
Initial Setup



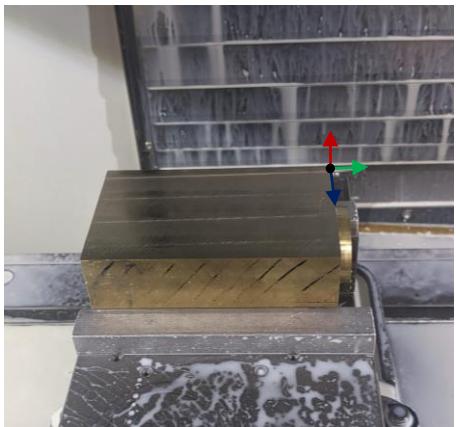
Result: First Operation



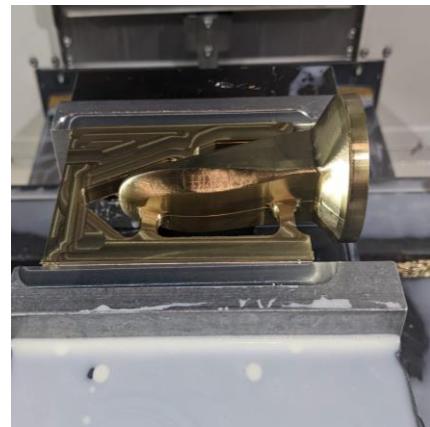
First Part Flip



Result: Second Operation



Second Part Flip



Result: Third Operation



FW31 was machined on a Haas VF2 CNC mill and then finished by hand. The part is made from free machining brass(C360) and work holding was accomplished using tabs.

The main design is inspired by the nose of the Formula One car FW31. The bottom has engravings that convey my love and passion for coffee.

# HooXi

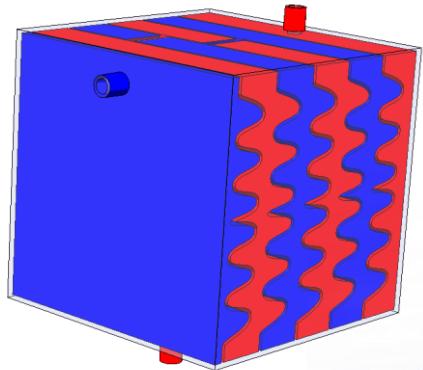
HooXi is a topologically optimized bottle opener made for my class ME 349.

The design was optimized using Fusion 360, the results were further verified using Ansys by creating a FEA study in addition to hand calculations. The opener was realized using SLA and tested successfully on multiple bottles and demonstrated to the whole class.

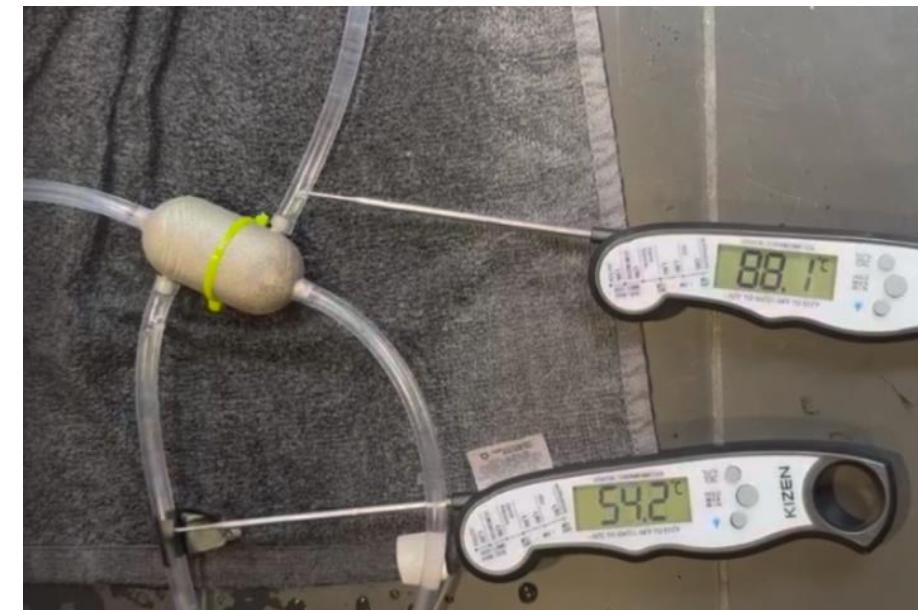
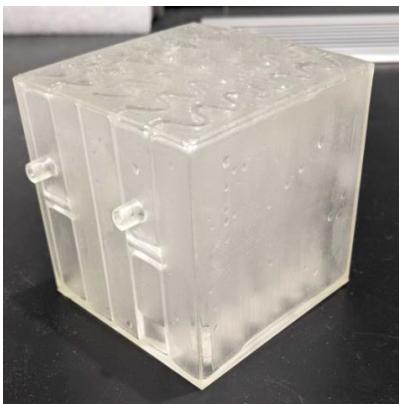
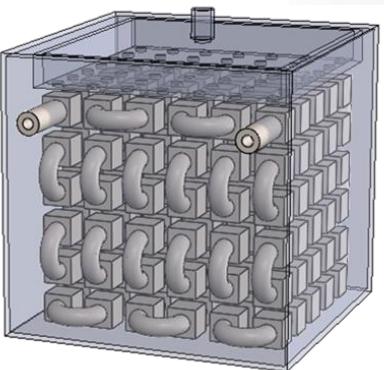
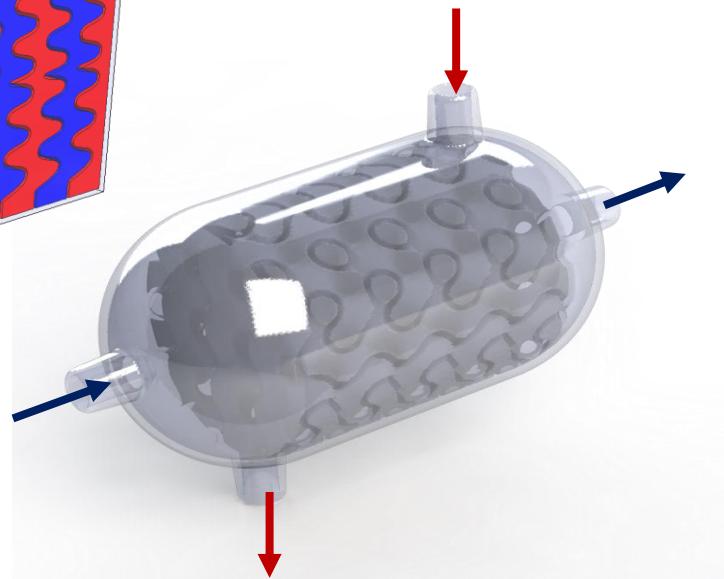
It was judged as the best opener in the class by the teaching team.



# Metal Additive Heat Exchanger



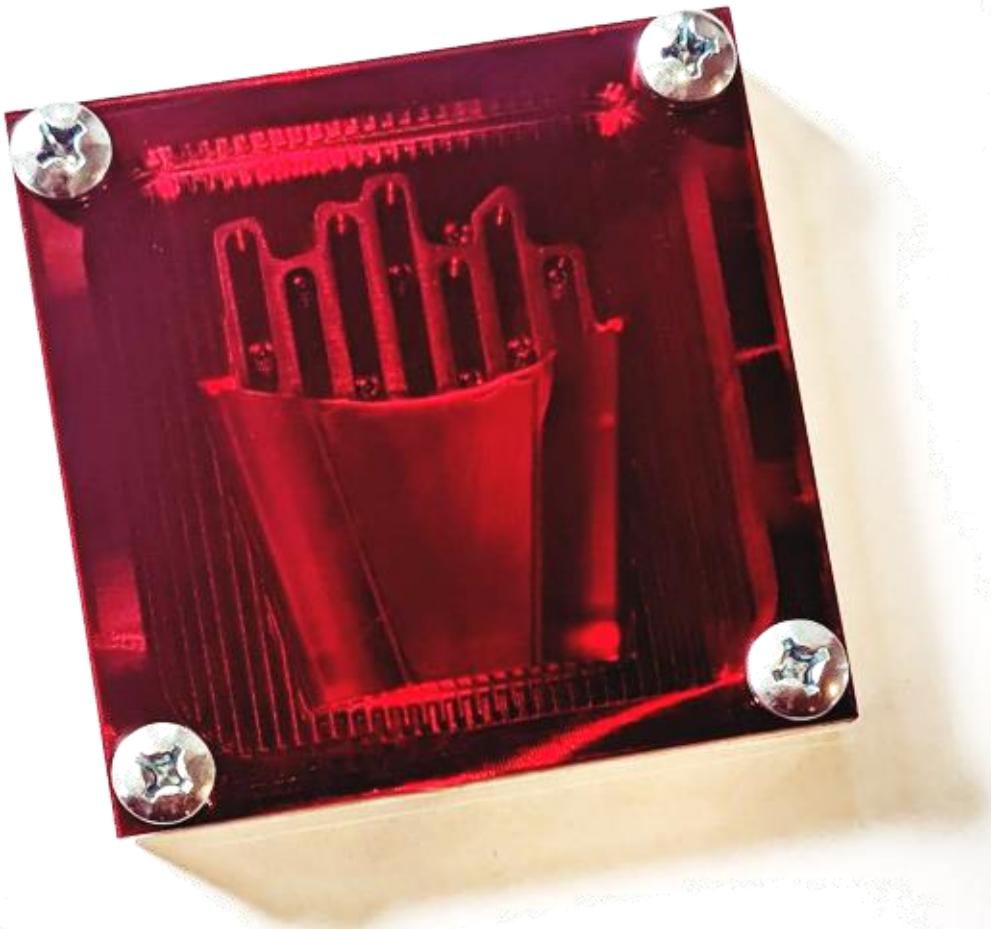
Length Scale  
~60 mm



The goal was to design a compact heat exchanger that could achieve a temperature drop of 20 deg-C without leaking. Created a TPMS based gyroid lattice design which provided additional surface area along with maximizing the AM advantage.

**PROCESS:** LPBF (Laser Powder Bed Fusion)    **MATERIAL:** SS316L

# Frites Rouges



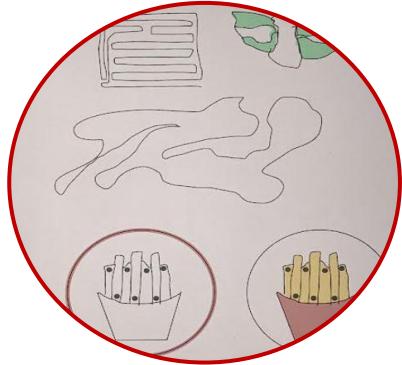
Frites Rouges is my manifestation of a [surrealistic](#) maze. The maze is a box of french fries inside with several marbles embedded throughout. This design breaks the notion of “what’s a maze” in different ways. The steel marbles inside the slots of the fries are “trapped” as there is no way to get them out and it’s not possible to get the satisfaction of completing a maze. The steel marble on the outside periphery can be moved around but there is no well-defined start or end point in the maze which again peals away the satisfaction of successfully finishing something like a maze. However, it makes for an interesting desk toy.

The design process involved leaning heavily on lateral thinking for ideation, Fusion for CAM to generate toolpaths for adaptive clearing, pocketing, tapping, scalloping, and finishing operations before machining the part on a Haas VF2. Hand sanding was done to accentuate some surfaces before assembling the maze with steel marbles what are held in place by a red acrylic lid which was laser cut from an acrylic sheet. The assembly is held together by  $\frac{1}{4}$ -20 UNC screws.

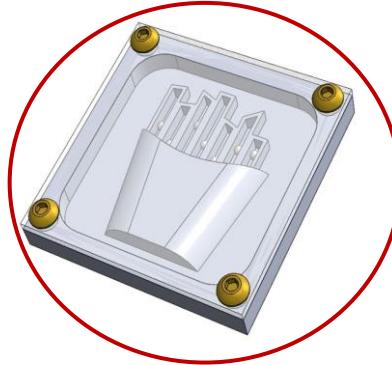
# Frites Rouges

MATERIALS: Aluminum 6061 , Acrylic

PROCESSES: CNC Machining, Laser Cutting, 3D Printing (FFF), Assembly



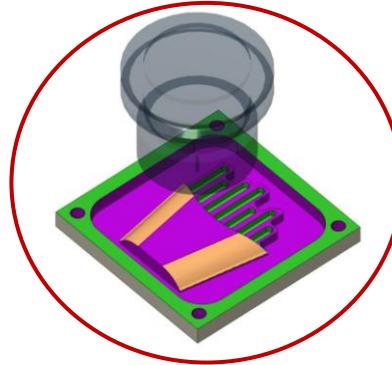
*Ideation*



*CAD*



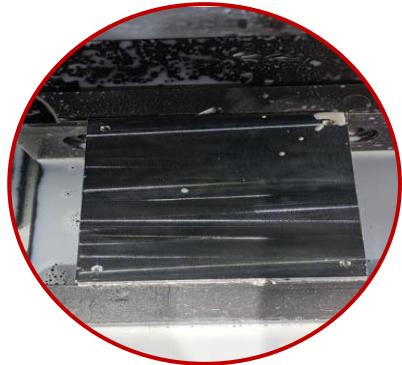
*Prototyping*



*CAM*



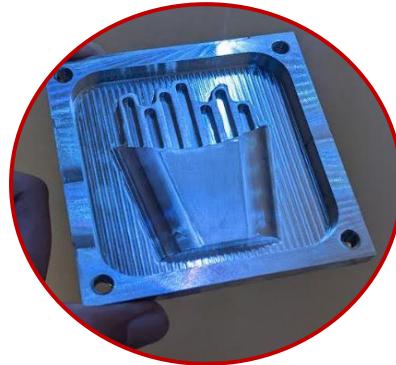
*Tooling*



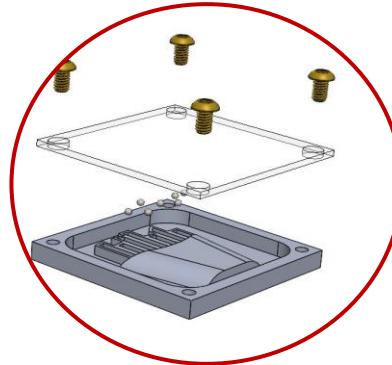
*Work holding*



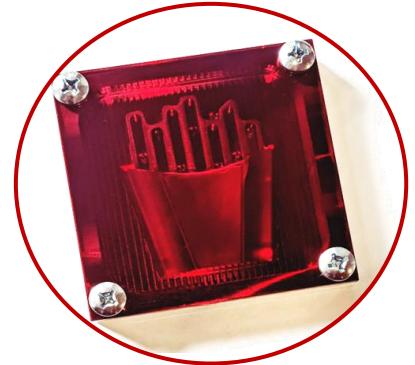
*Machining*



*Finishing*



*Assembly*

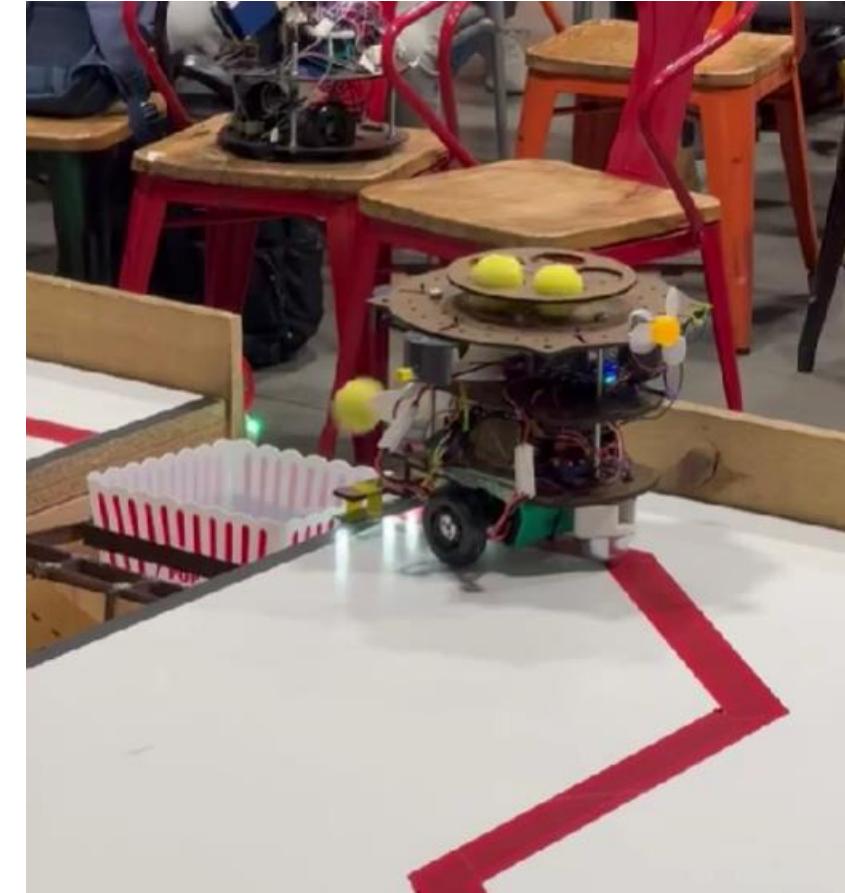
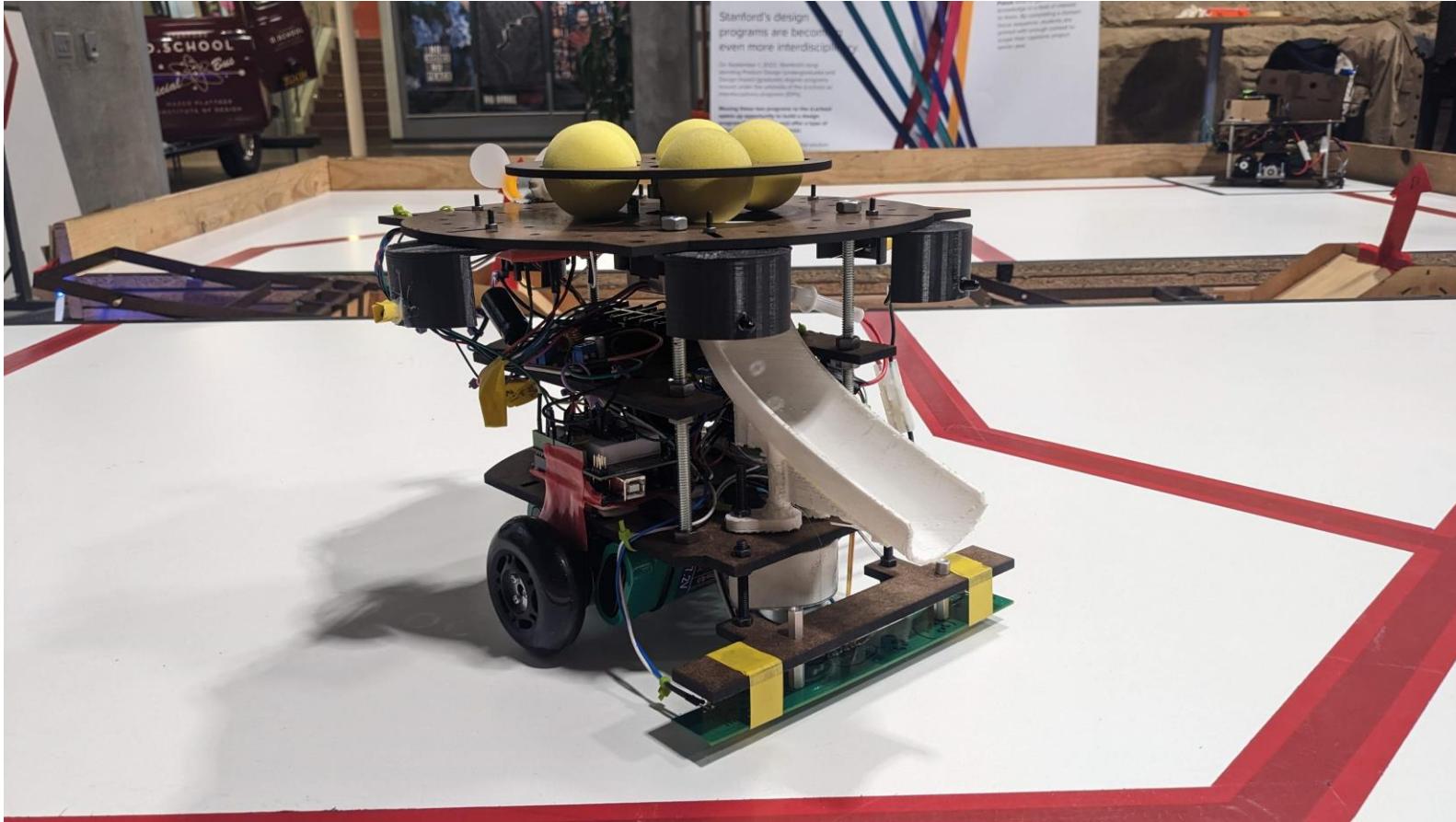


*Result*

# Woodpecker



My team of 4 created an autonomous robot to compete in the annual me210 mechatronics competition at Stanford, our goal was to navigate a simulated high profile Oscars red carpet event and deliver press (balls) for our film to the attendees (bins) in order to win an award.

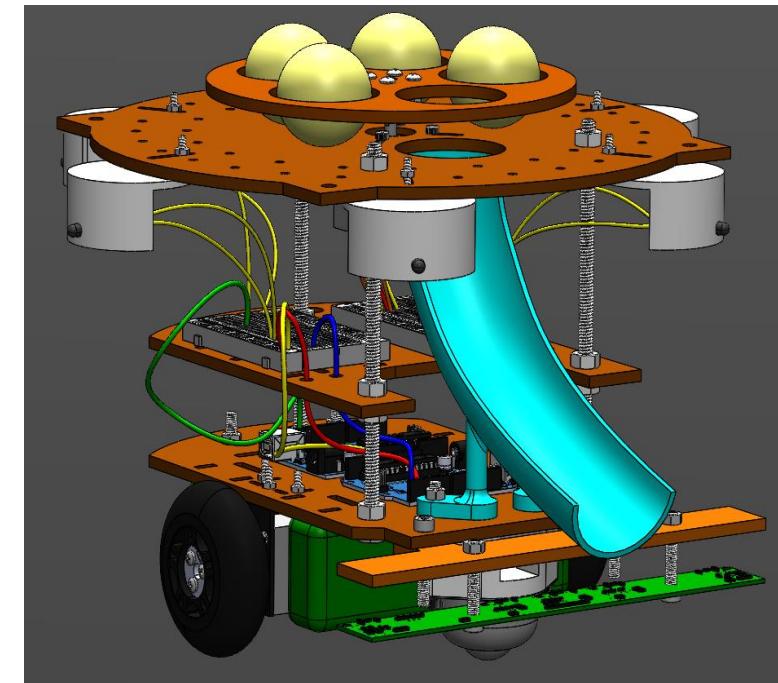
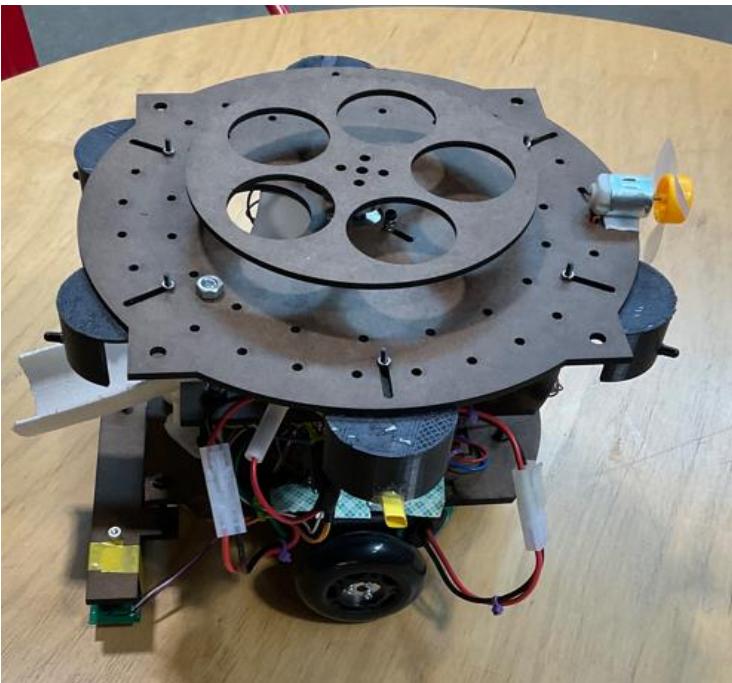
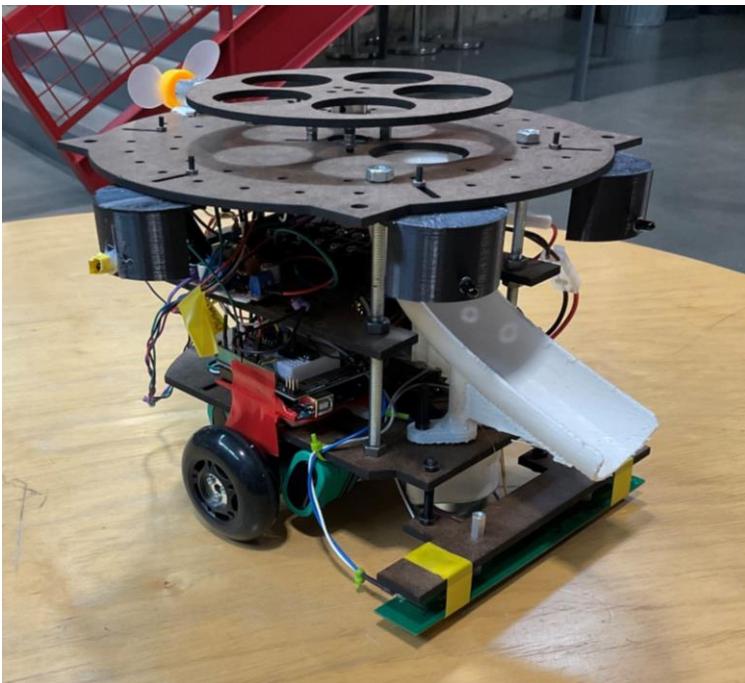


# Woodpecker

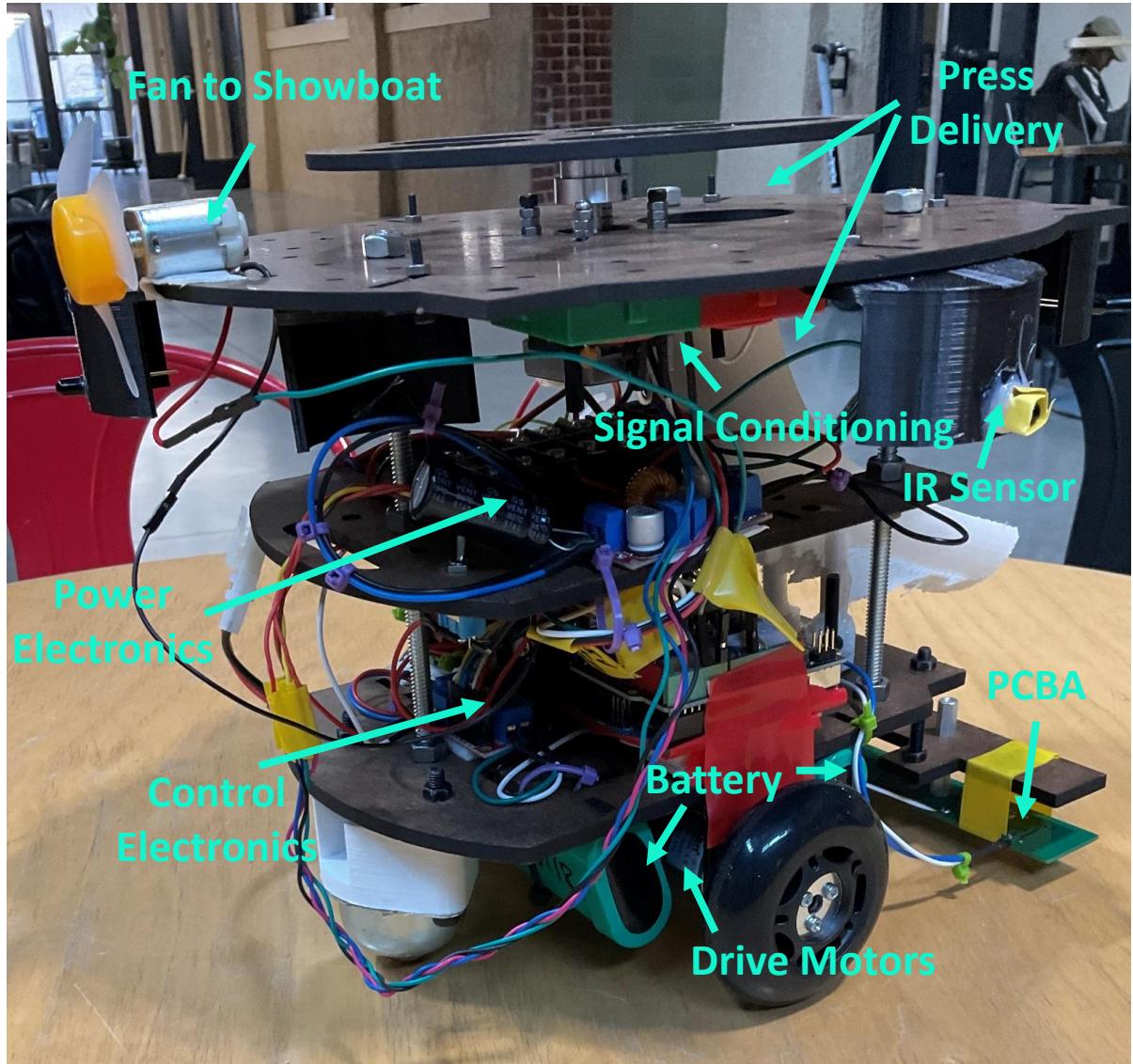
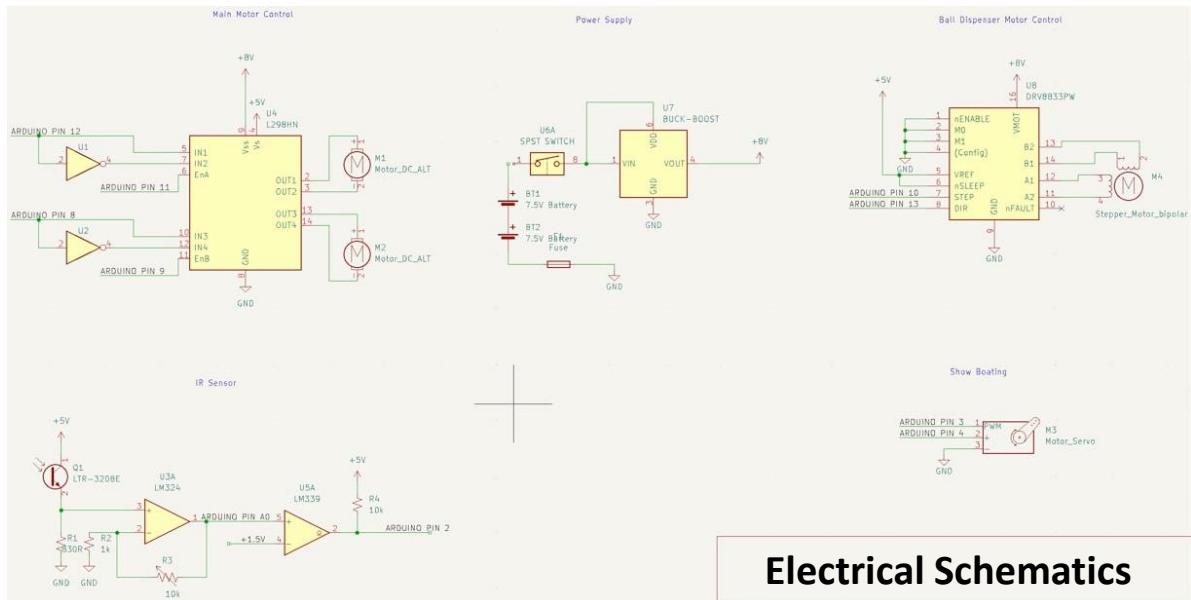
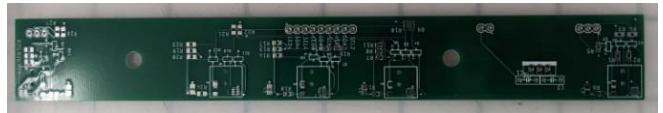
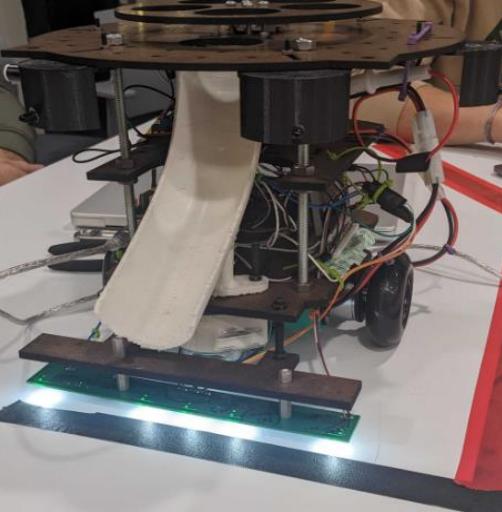
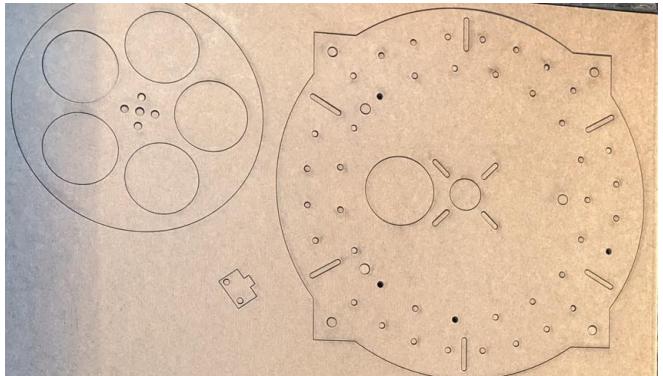


I designed and realized a revolver style PRESS delivery mechanism including its full electro-mechanical design using a stepper motor, was responsible for integration of all other electrical and mechanical sub systems into the robot which included designing the robot chassis, adjustable sensor mounts including one for PCB assembly. I created the complete CAD model (pictured below) of our bot and made sure that all the integration happens without any hiatus. I fabricated all the mechanical parts, procured COTS parts before assembling.

**PROCESSES:** Electro-mechanical Design, Motor Control, Soldering, 3D Printing, Laser Cutting



# Woodpecker



# Woodpecker



All of design, fabrication and debugging for this project took place in less than 3 weeks which was a tight timeline to realize a bot that is autonomous, had multiple subsystems that needed to work together in addition to designing, fabricating, and assembling lot of parts including a custom PCB assembly. This naturally created a lot of stress in team, and I assumed the role of Yoda where I maintained morale, mediated team conflicts and supported different subsystems as needed. I did project management for the team, created, tracked and updated timelines.

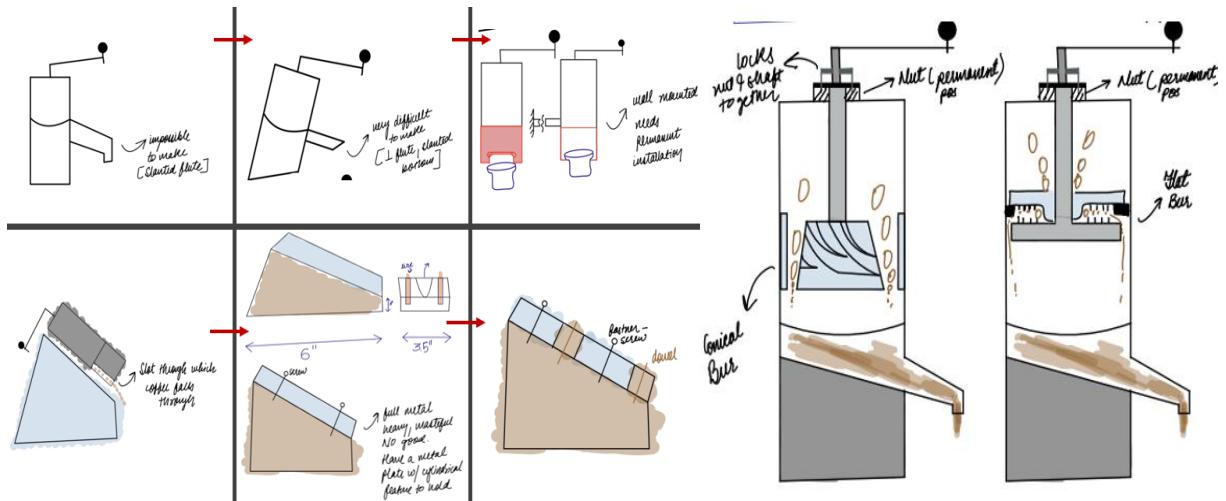


# Milaana

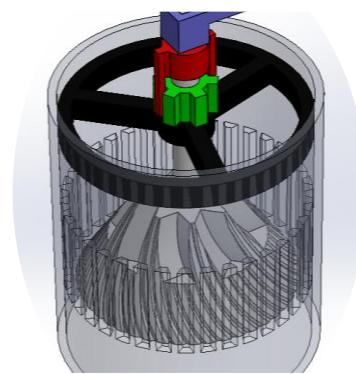
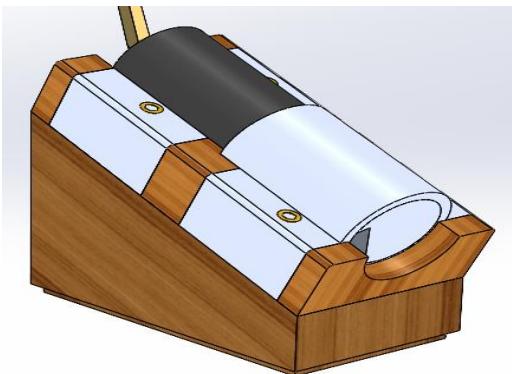


Milaana is the coffee bean grinder I created during my course on design and manufacturing. Motivated by my never dying thirst for coffee, this project took lot of machining and some woodworking to realize it.

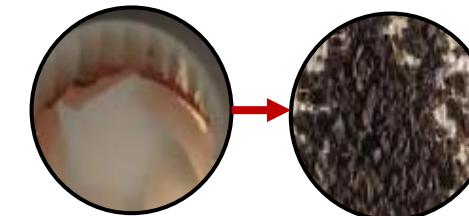
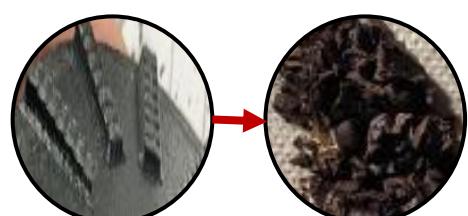
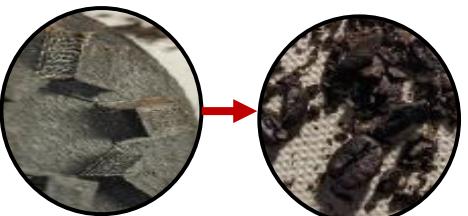
The design process started with napkin sketches, experience & functional prototypes, to shape design directions and evaluate function. Involved revising the design numerous times as I iterated before finally spending time to machine and assemble it.



# Milaana



**Prototyped Burr Geometries:**



# Future Talents

Spread across 5 time zones, Future Talents was a Stanford ME310 global design innovation project between 5 universities and corporate partners. As a part of this project, our team developed and prototyped a solution to support employee wellness in the tech. industry. This included developing a wearable device that tracks stress levels in employees through their skin response and developing intervention tools and mechanisms for both the employee and the employer. We ran multiple user experience and testing studies and carried out ethnographic need finding to understand the problem space.

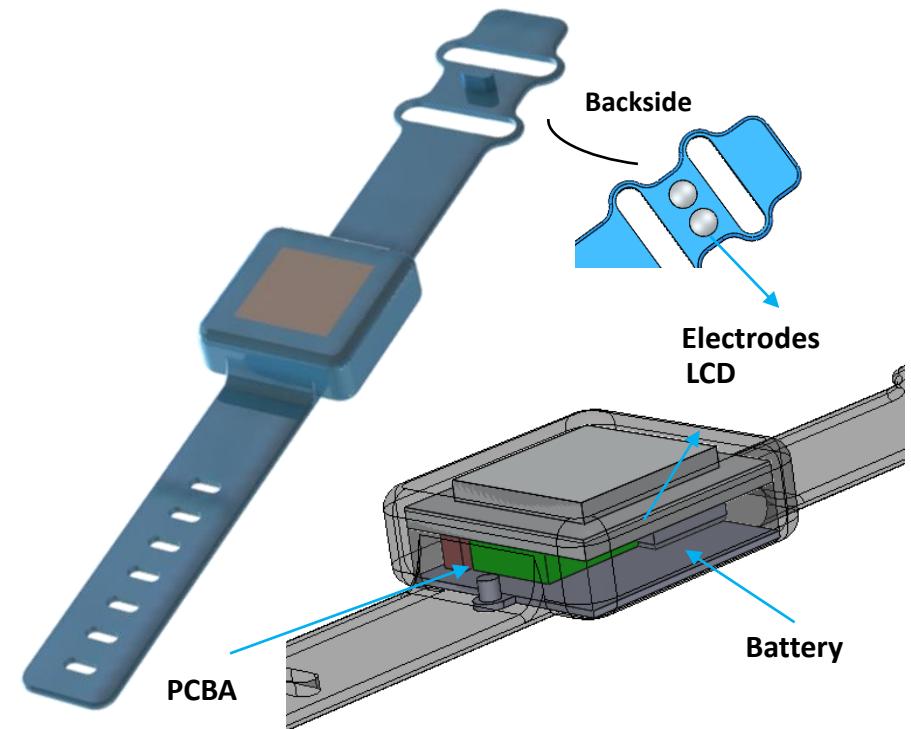
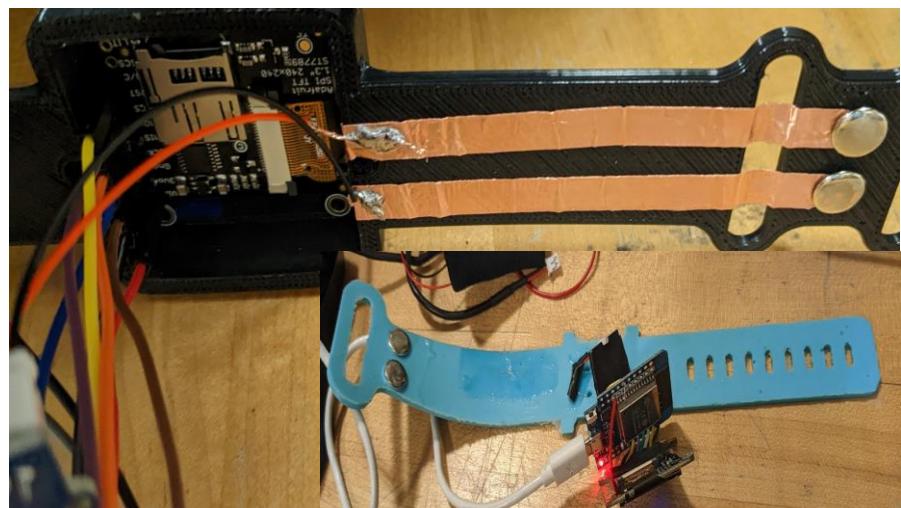


# Future Talents

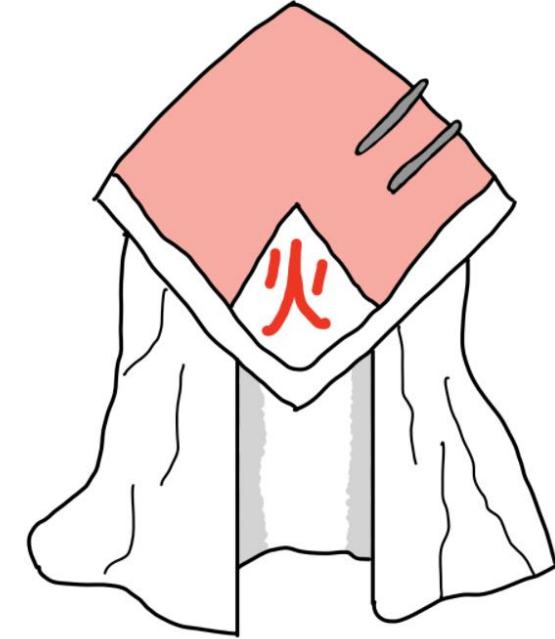
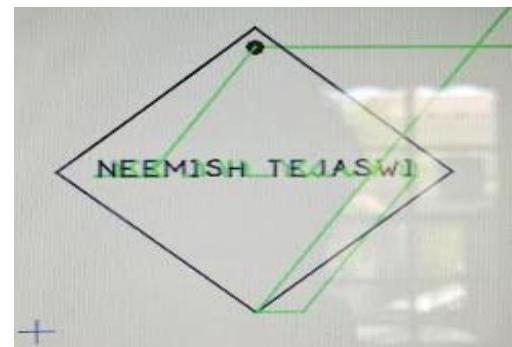
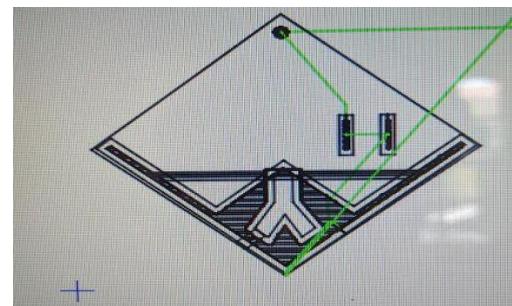
I designed and manufactured the wearable device for the team.

In the final product the wearable had skin response electrodes embedded in its strap which was electrically connected to the main housing without being visible from the outside.

PROCESS: Silicone Molding, Electronics Soldering



# 火影 Will of Fire

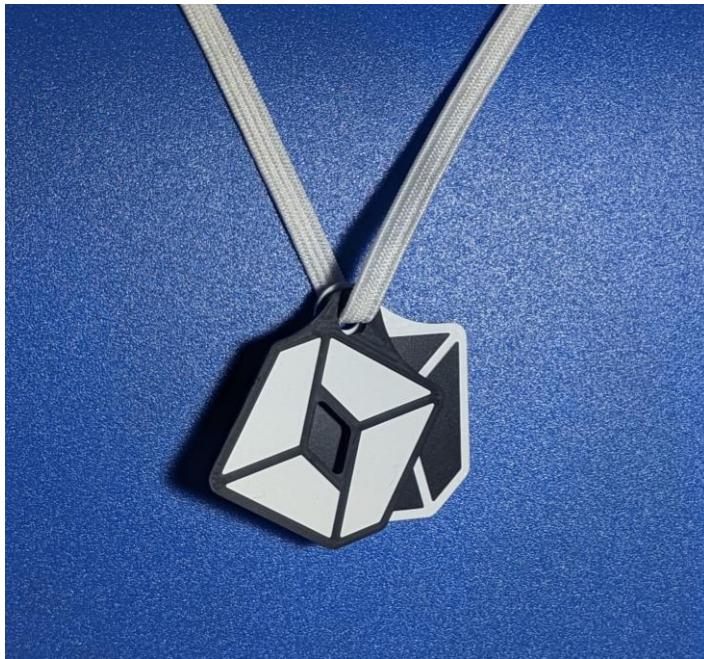


I designed and machined a two-sided luggage tag for my bag pack. The tag is the Hokage hat from my favorite anime Naruto.

I programed the part by hand without relying on a CAM system and used a 1/32<sup>nd</sup> inch end mill for the job. The stock was secured using VHB tape to a HDPE fixture plate.

# MACHINE SHOP EXPLORATIONS

Pendant



**MATERIAL:** Sign Stock

**PROCESS:** 1/16<sup>th</sup> inch end mill on a CNC mill; Used VHB tape to secure the sign stock on to a HDPE block

Magnifying Glass



**MATERIALS:** Brass, Delrin, Acrylic

**PROCESSES:** Milling, Silver Brazing, Turning, Spherical Turning, Facing, Threading

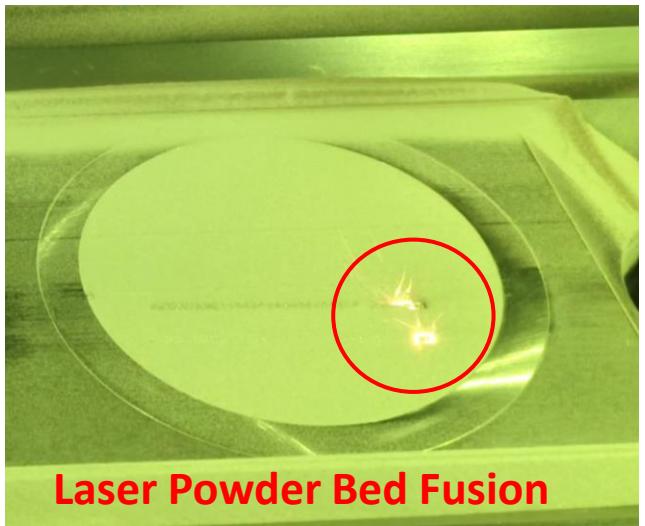
Plaque



**MATERIALS:** Bronze, Sheet Metal

**PROCESSES:** Sand Casting, Sheet Metal Forming, Gas Welding, Bead Blasting

# METAL 3D PRINTING



Laser Powder Bed Fusion

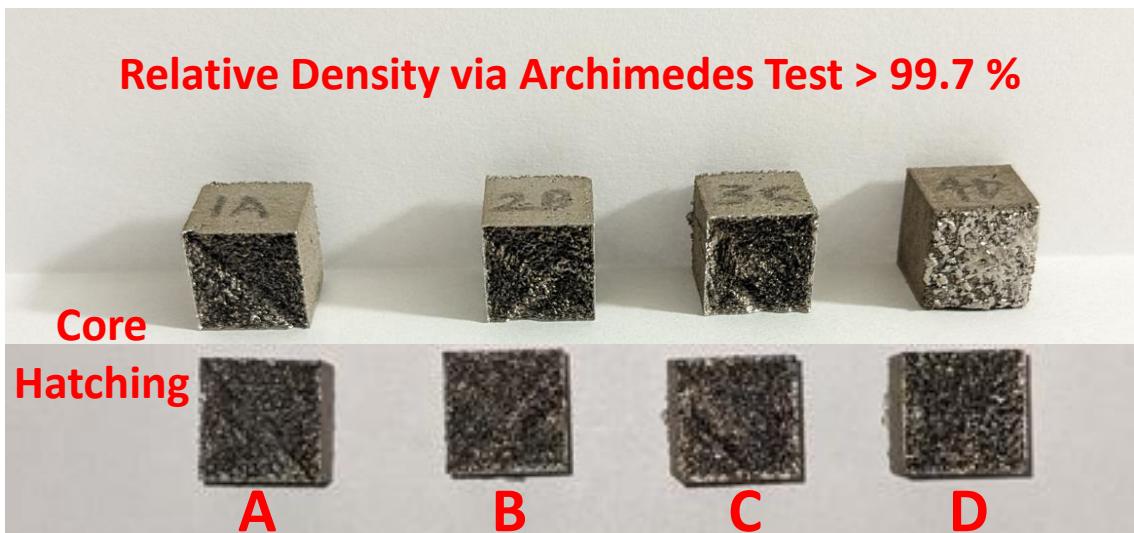


Dog Bone Tension Test  
D638 ASTM



Removing the Print

**Material:** SS-316L  
**Particle Size:** 15-45 micron  
**Shielding Gas:** Argon  
**Laser Size:** 30 micron  
**Laser Type:** Fiber Laser  
**Layer Thickness:** 30 micron  
**Typical Process Parameters:**  
Oxygen Concentration, Laser Power and Scanning Speed, Re-coater Velocity, Shielding Gas



Relative Density via Archimedes Test > 99.7 %

Core

Hatching



A



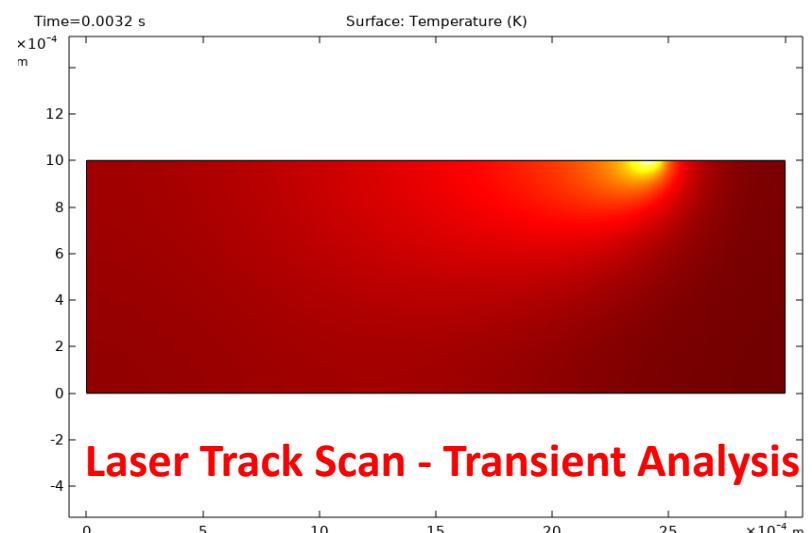
B



C



D



Laser Track Scan - Transient Analysis



Scraping

# High Heat Flux Cooling

I studied high heat flux cooling for computer chips as a part of a research project during my undergrad. where I carried out CFD analysis by developing a conjugate heat transfer model for 50W computer chip being cooled by a micro-direct jet impingement cooler.

|                   |             |
|-------------------|-------------|
| Inlet Temperature | 10-degree C |
| Chip Power        | 50 W        |
| Flow Rate         | 600 ml/min  |
| Jet Configuration | 4x4         |
| Jet Diameter      | 0.6 mm      |
| Fluid             | Water       |

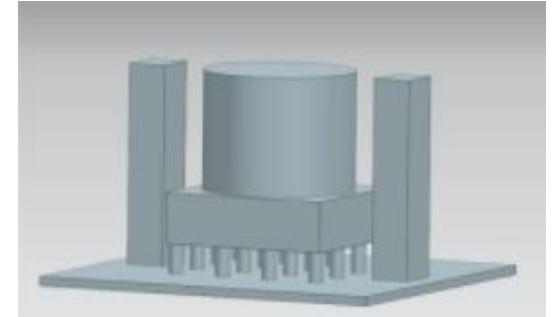
Modeled the cooler using Siemens NX, carried out CFD analysis using ANSYS Fluent

Developed a conjugate heat transfer model and simulated a direct jet impingement cooler.

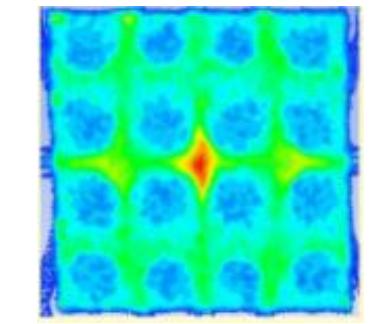
Used two equation standard k- $\varepsilon$  model to solve additional transport equations to model turbulence

Predicted a temperature rise of 10-degree Celsius for a 50W Chip.

Results were verified with available experimental data, in house testing was not conducted.

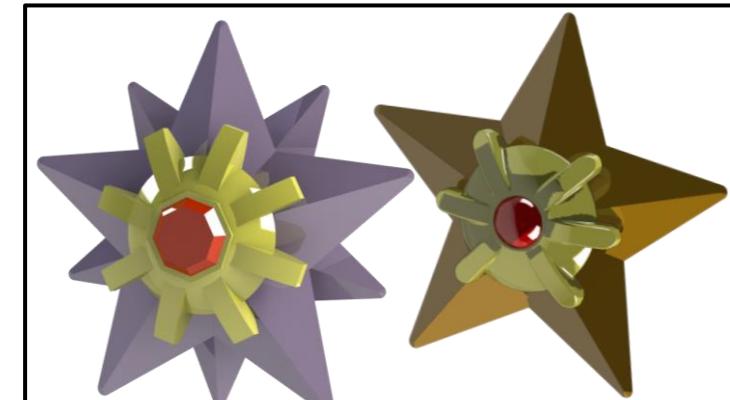
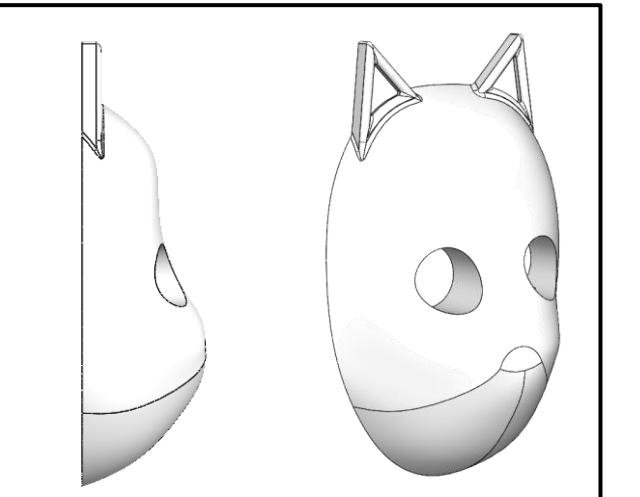
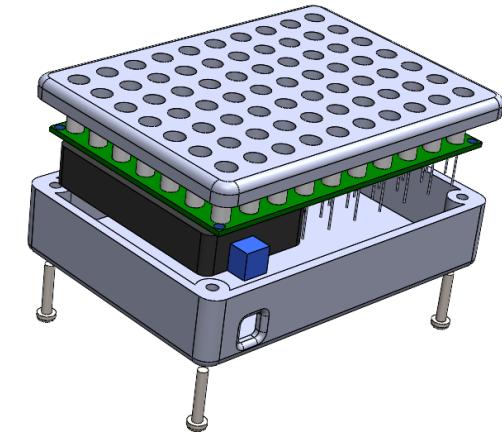
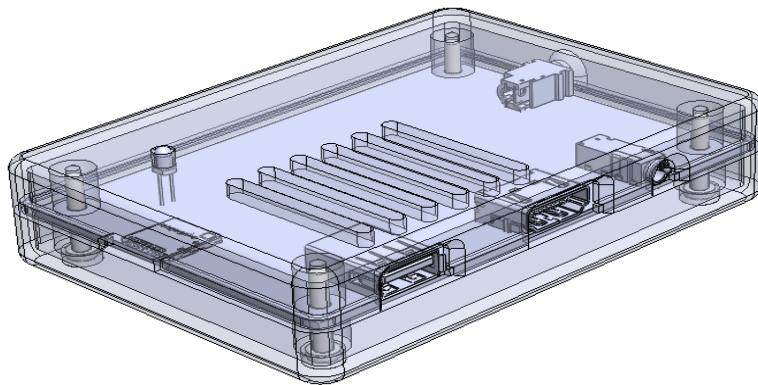
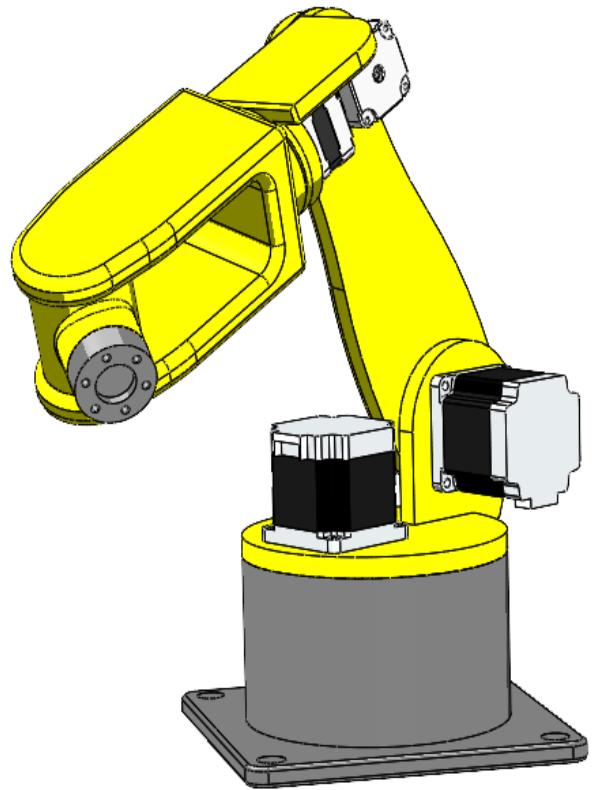


Extracted Flow Domain



Temperature Profile at Chip Interface

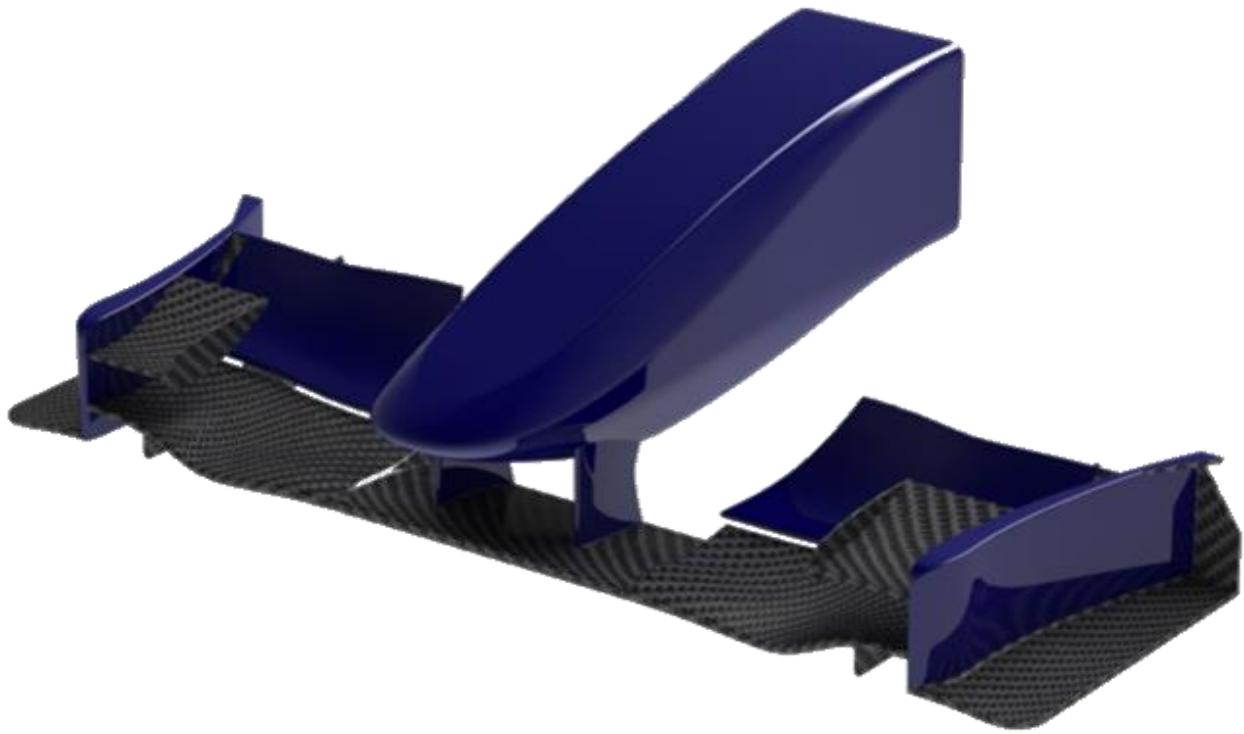
# CAD Work



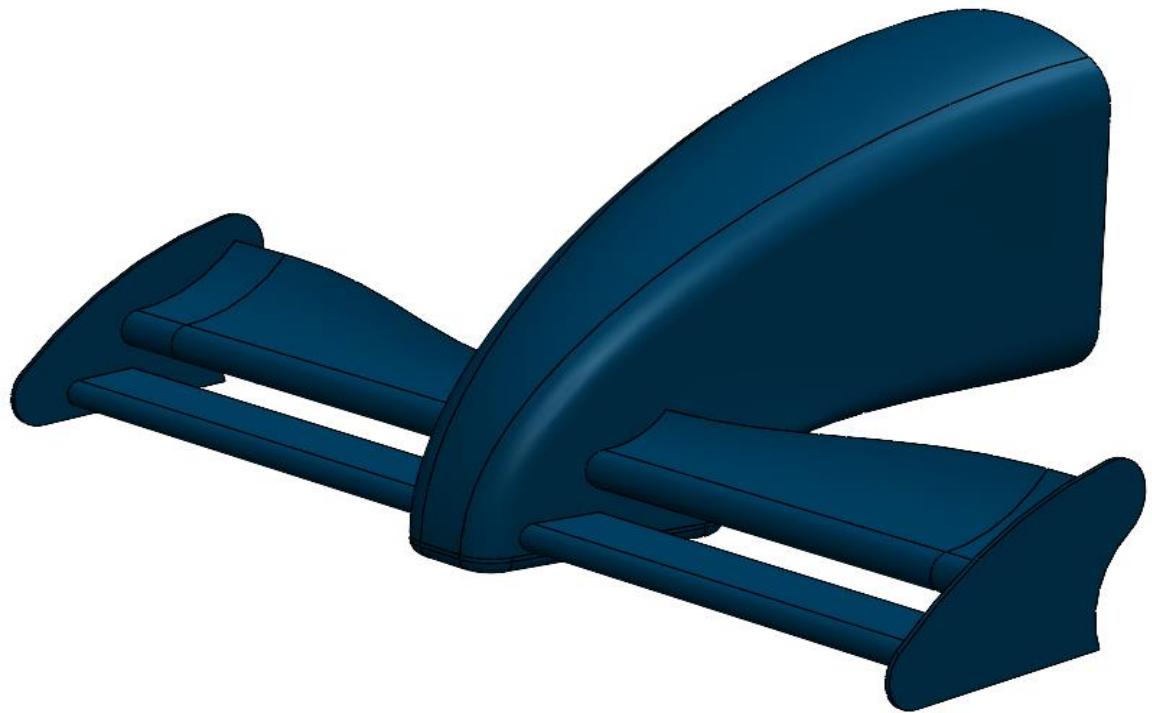
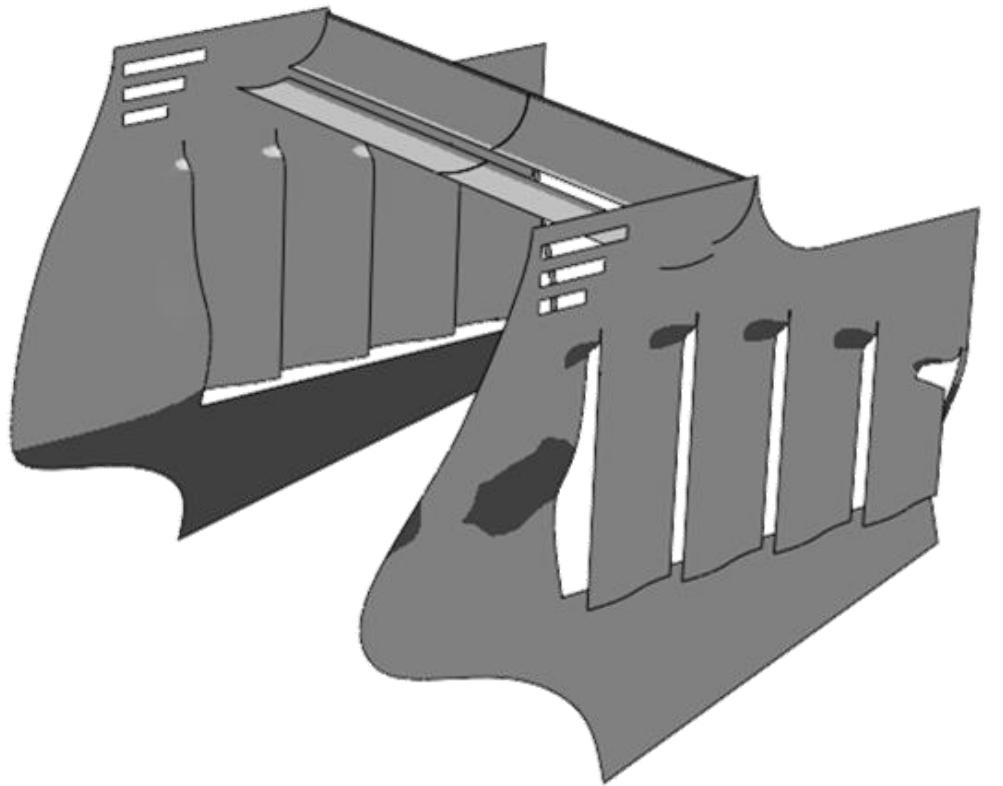
# CAD Work



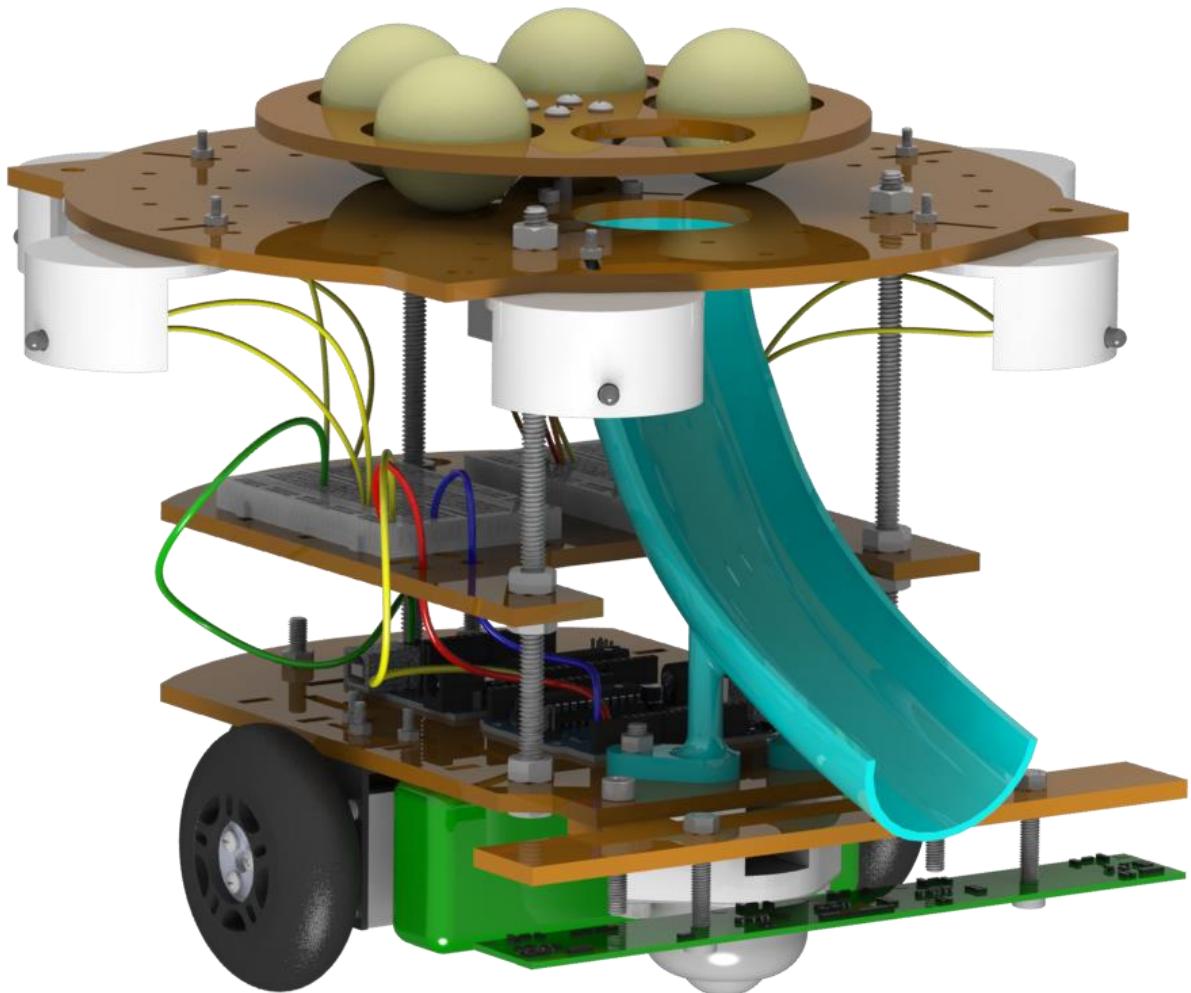
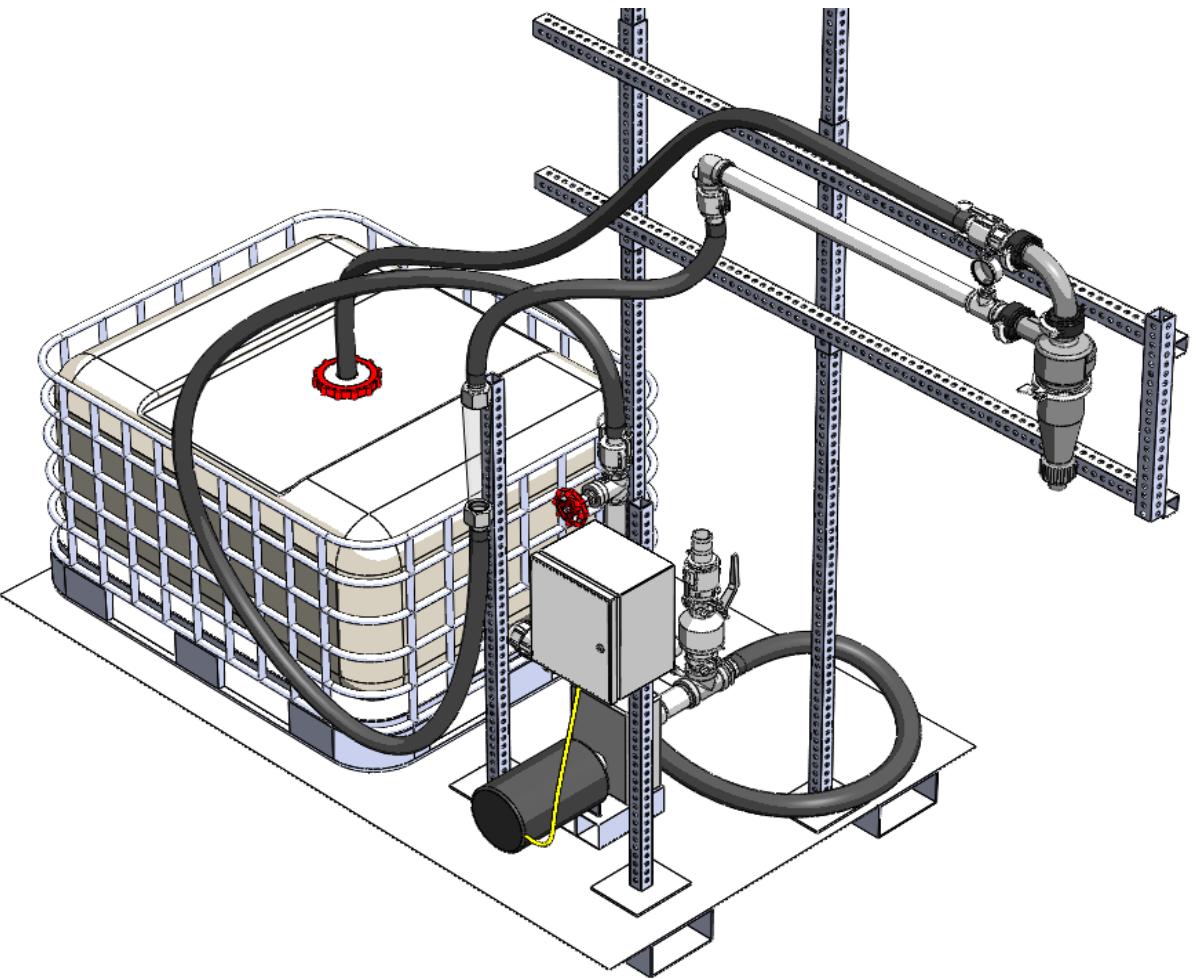
# CAD Work



# CAD Work



# CAD Work



# Virtual Field Trips



**Product Realization Lab @ Stanford**  
<https://ixd.su.domains/vft/>



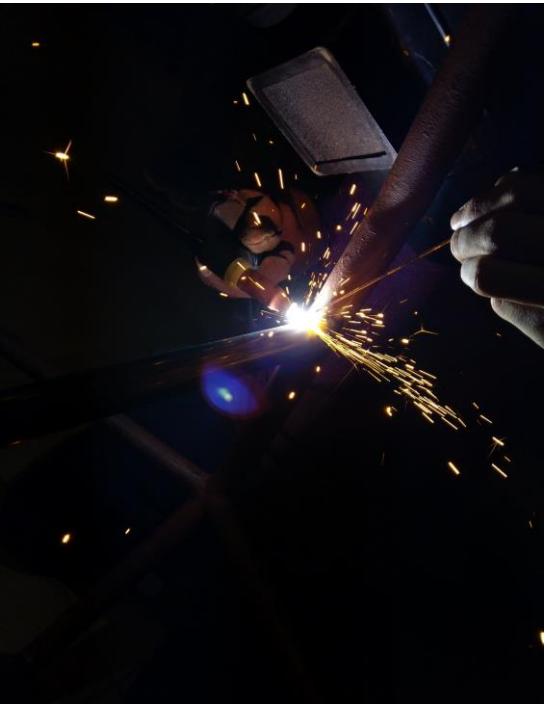
**Roble Arts Gym @ Stanford:**  
<https://my.matterport.com/show/?m=77rKLLUk1j1>



**Mechanical Engineering**  
**Virtual Personal Visits to Stanford Maker Spaces**

Stanford provides a variety of well-equipped maker spaces and a world-class program in how to use them, yet students with no prior experience in making can be intimidated by the machinery or the complexity of skill involved in learning to use it. We are creating a virtual experience of Stanford's maker spaces that will invite students to explore, learn about equipment and activities, and hear from fellow students who have developed making skills using these spaces and the resources they offer. Our project aims to encourage many more students to feel welcome and confident in their ability to learn to use these spaces.

Rebecca Currano, Veronika Domova, David Sirkin, Mark Cutkosky



# THANK YOU