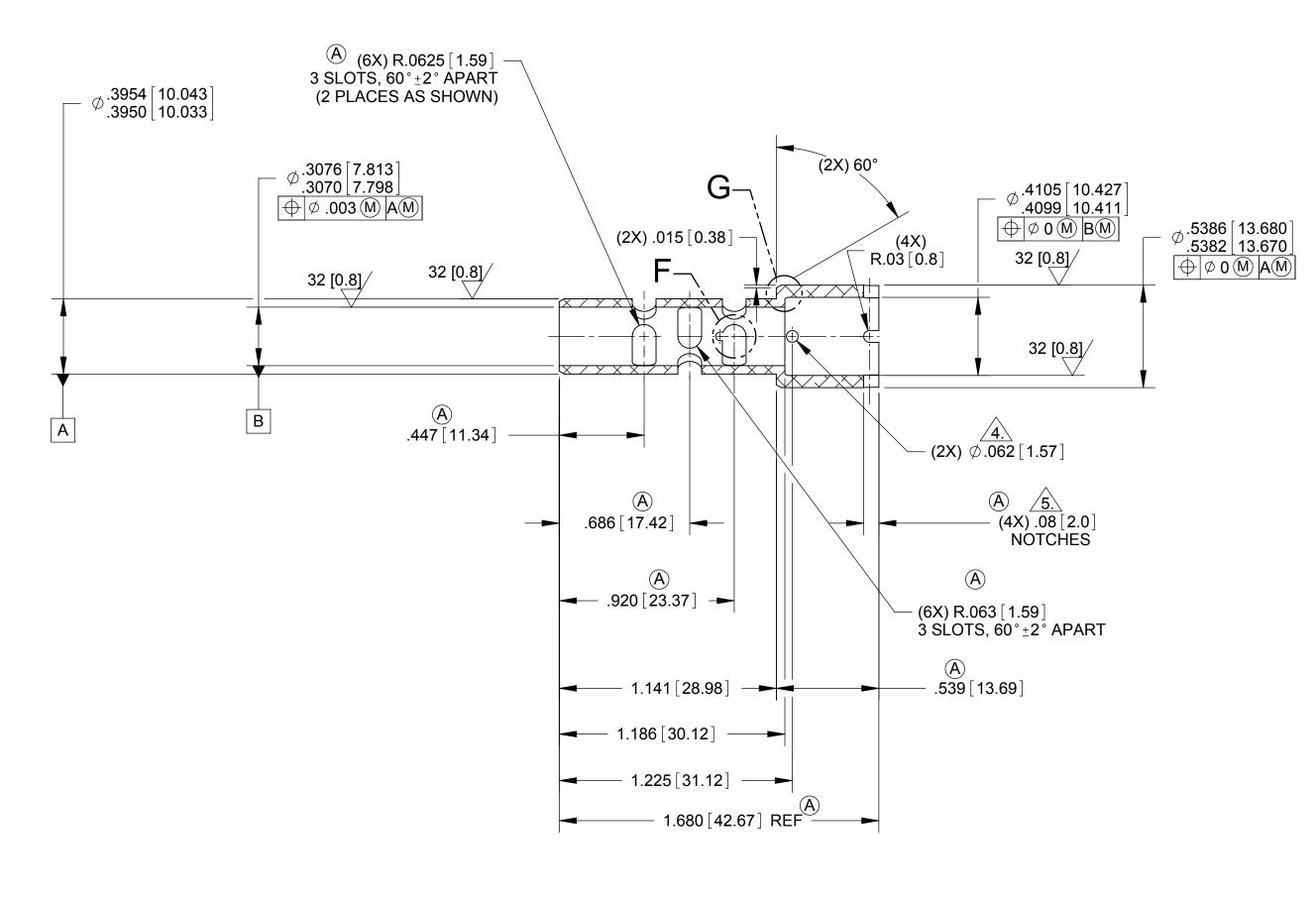
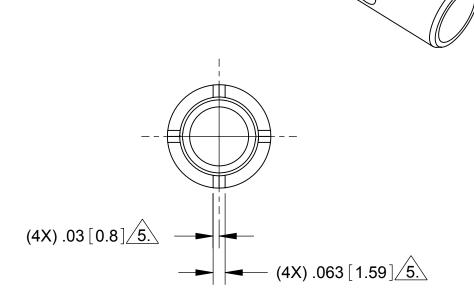
- 1.材料:4032-T6/T651/T86
- 2.除非特別指定,內部R角0.005/0.015(
- 0.13/0.38)MAX
- 3.除銳角 0.010(0.25)MAX
- 4.穿過孔洞之間無角度關係
- 5.穿過孔洞之間無角度關係
- 6.除毛邊

	DRAWING REVISION INFORMATION					
REV	DESCRIPTION	DRAWN BY	ISSUE DATE			
-	ORIGINAL ISSUE	DGP	07/06/09			
Α	.447 [11.34] WAS .410 [10.40], 686 [17.42] WAS .645 [16.38], .920 [23.37] WAS .876 [22.24], .08 [2.0] WAS .04 [1.0], ADDED DIM .539 [13.69], 1.680 [42.67] DIM CHANGED TO REF. DIM., (3) SLOTS WAS (6X) HOLES, (3) SLOTS (2) PLACES WAS (6X) HOLES, 3 PLACES; REV'D NOTES 4 & 5; REF ECN05250	DGP	03/04/10			





NOTES:

- 1. MATERIAL: 4032-T6/T651/T86 ALUMINUM
- UNLESS OTHERWISE SPECIFIED, RADIUS INSIDE CORNERS R.005/.015 [0.13/0.38] MAX;
- 3. BREAK SHARP EDGES .010 [0.25] MAX.
- (A) (A) NO ANGULAR RELATIONSHIP TO CROSS SLOTS
- A 25. NOANGULAR RELATIONSHIP TO CROSS SLOTS OR CROSS HOLES
 - 6. REMOVE BURRS.

R.023 [0.57] THRU		.075 [1.91]
	ETAIL F CALE 8 :	



DETAIL G SCALE 4:1

	UNLESS OTHERWISE SPECIFIED			
	DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]			
	.xx [x.x] ± .010 [0.25]			
	.xxx [x.xx] ± .005 [0.13]			
	ANGLES ± 5°			
KEY CHARACTERISTIC SYMBOLS	SURFACE FINISH 63 [1.8]			
Cr) (Ma) CRITICAL MAJOR	THIRD ANGLE PROJECTION			

			_						
	CURRENT ISSUE	DATE							
	DRAWN		1						
	DGP	01/16/09							
	CHECKED MMC	01/21/09	TITLE	SLEEVE, K2 CLUTCH CONTROL					
	MFG ENG		1	SI	CONTR	OL			
	-	-							
	APPROVED		SIZE			DWG NO.			REV
	SCJ	03/04/10	С			15	5741-06		Α
1	ISSUED								
]	PRJ	03/04/10	SCALE	2:1	EST. WT.	0.01 LBS	SHEET	1 OF 1	