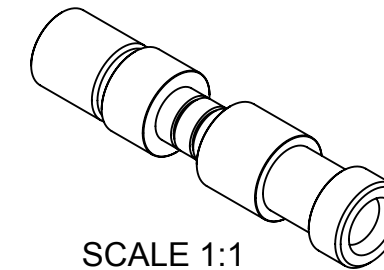
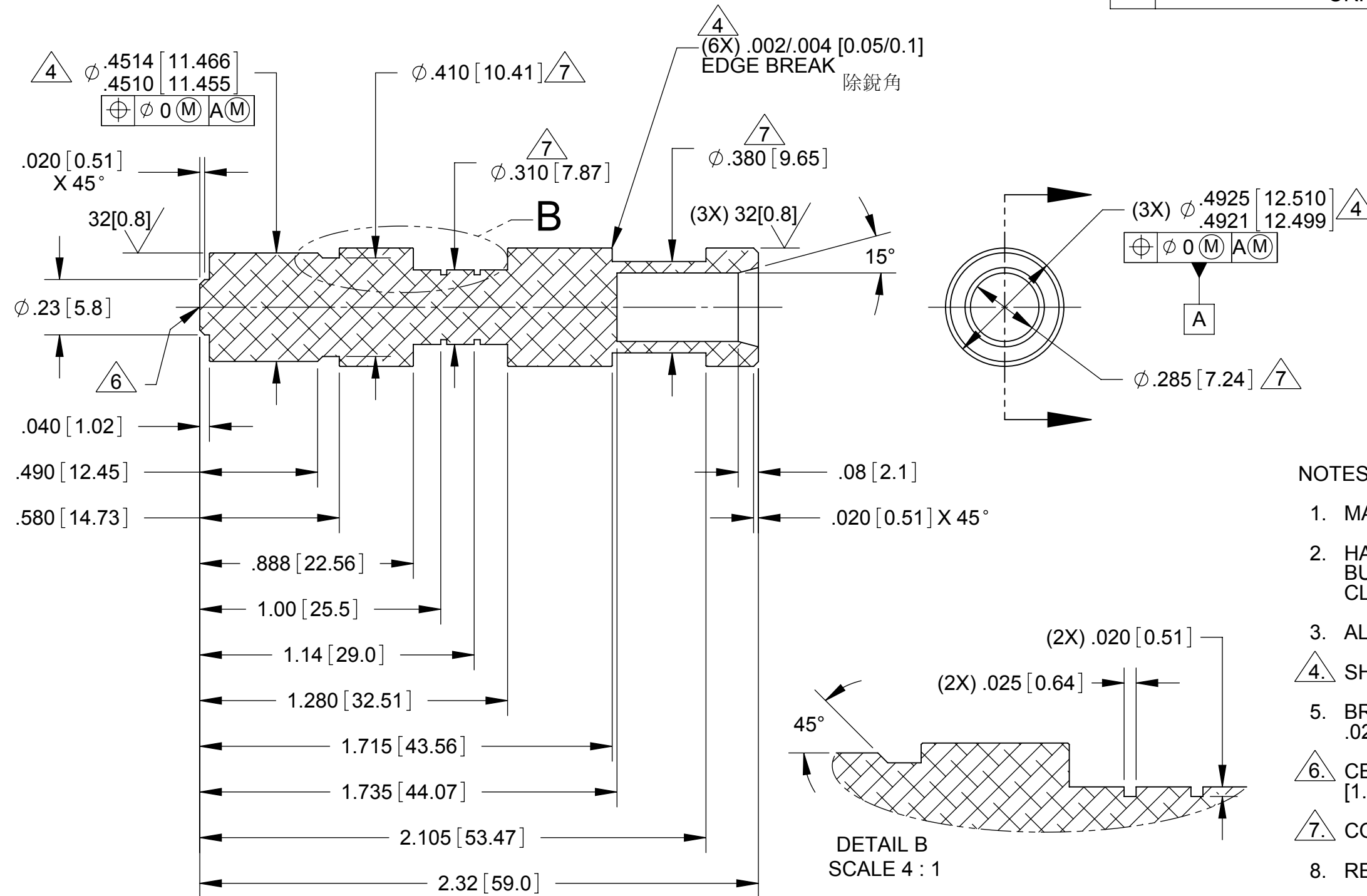


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	MMC	06/26/12



NOTES:

1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
2. HARD ANODIZE TO YIELD $.0008 \pm .0004$ [0.02 ± 0.01]
BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III,
CLASS 2
3. ALL DIMENSIONS APPLY AFTER ANODIZING
4. SHARP EDGES WILL NOT BE TOLERATED
5. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS,
.02 [0.5] MAX
6. CENTER DRILL PERMISSIBLE, BOTH ENDS, $\phi .06$
[1.5] MAX
7. CONTACT POINTS PERMITTED ON THIS DIAMETER.
8. REMOVE BURRS

1. 材料：6061-T6 鋁
2. 硬陽，依照規範MIL-A-8625, TYPE III, CLASS 2
厚度 .0008 +/- .0004 [0.02 +/- 0.01]
3. 所有尺寸都是陽極之後
4. 不允許有銳角
5. 未指定R角 .02 [0.5] MAX
6. 允許有兩端中心鑽點0.06[1.5] MAX
7. 允許在此尺寸有接觸點
8. 去毛邊

<div>UNLESS OTHERWISE SPECIFIED</div> <div>DRAFTING PER ASME Y14.5M-1994</div> <div>DIMENSIONS ARE IN INCHES [MILLIMETERS]</div> <div><div>.XX [X.X] ± .015 [0.38]</div><div>.XXX [X.XX] ± .005 [0.13]</div><div>ANGLES ± 5°</div><div>SURFACE FINISH 125 [3.2]✓</div></div>	CURRENT ISSUE		DATE		TITLE VALVE				
	DRAWN MMC		02/20/12						
	CHECKED TVM		02/24/12						
	MFG ENG -		-		SIZE B	DWG NO. 98892-22		REV -	
	APPROVED SCJ		06/26/12		SCALE 2:1	EST. WT. 0.030 LBS	SHEET 1 OF 1		
ISSUED PRJ		06/26/12							

<u>KEY CHARACTERISTIC SYMBOLS</u>	
<div>Cr</div> <div>CRITICAL</div>	<div>Ma</div> <div>MAJOR</div>

THIRD ANGLE PROJECTION	<div><div><div></div><div></div><div></div><div></div></div><div><div></div><div></div><div></div><div></div></div></div>
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APPROVED