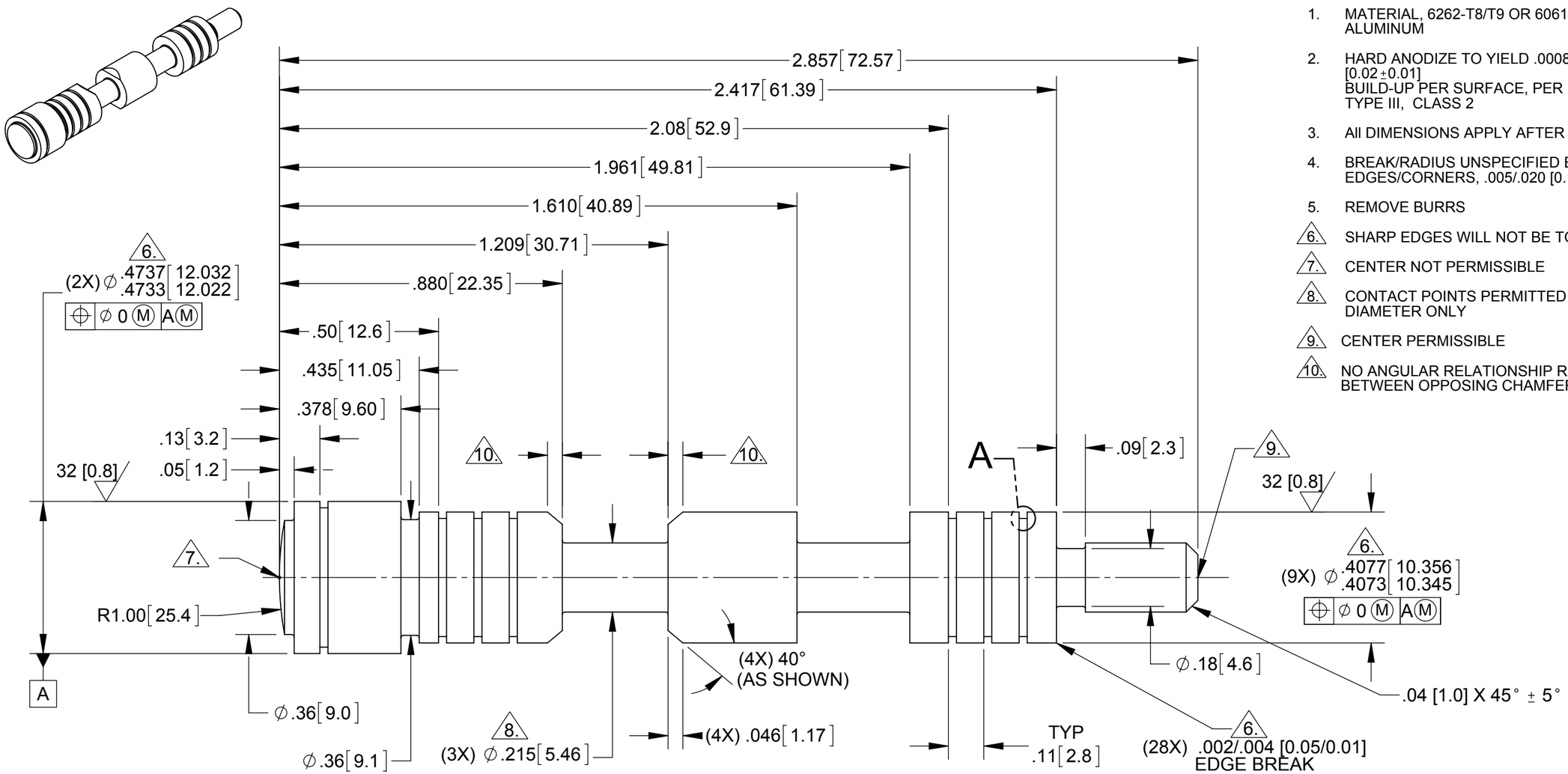
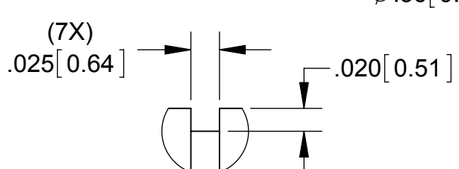
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	EWS	06/30/14

NOTES:

1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
2. HARD ANODIZE TO YIELD .0008±.0004 [0.02±0.01]
   BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
3. All DIMENSIONS APPLY AFTER ANODIZING
4. BREAK/RADIUS UNSPECIFIED EXTERNAL EDGES/CORNERS, .005/.020 [0.13/0.5]
5. REMOVE BURRS
6. SHARP EDGES WILL NOT BE TOLERATED
7. CENTER NOT PERMISSIBLE
8. CONTACT POINTS PERMITTED ON THIS DIAMETER ONLY
9. CENTER PERMISSIBLE
10. NO ANGULAR RELATIONSHIP REQUIRED BETWEEN OPPOSING CHAMFERS





DETAIL A
SCALE 8 : 1

KEY CHARACTERISTIC SYMBOLS

Cr — CRITICAL
Ma — MAJOR

UNLESS OTHERWISE SPECIFIED
DRAFTING PER ASME Y14.5M-1994
DIMENSIONS ARE IN INCHES [MILLIMETERS]

.XX [X.X] ± .015 [0.38]
.XXX [X.XX] ± .005 [0.13]
ANGLES ± 1°
SURFACE FINISH 125 [3.2]

THIRD ANGLE PROJECTION

	CURRENT ISSUE	DATE
DRAWN	EWS	06/05/14
CHECKED	DGP	06/12/14
MFG ENG	-	-
APPROVED	DGP	06/30/14
ISSUED	BTC	06/30/14

TITLE: VALVE

SIZE	DWG NO.	REV
B	124740-26	-

SCALE 3:1 | EST. WT. 0.03 LBS | SHEET 1 OF 1

APPROVED

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