
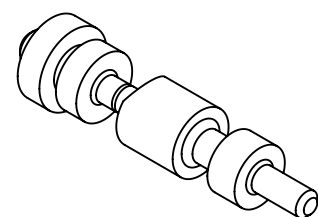
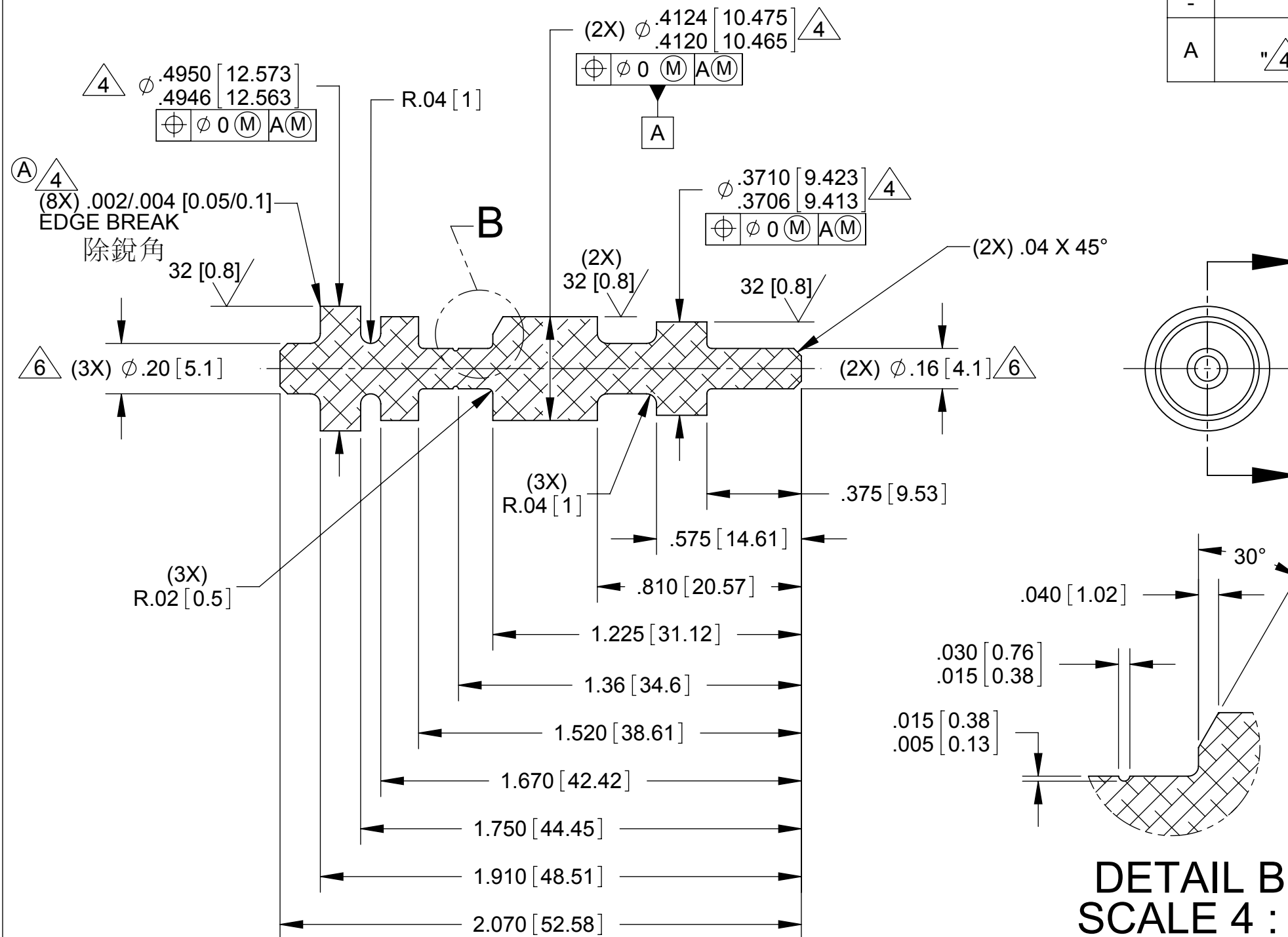


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	MMC	08/25/11
A	<div style="display: flex; align-items: center;">  <div style="margin-left: 10px;">           ECN05644; ADDED TEXT:            (8X) .002/.004 [0.05/0.1] EDGE BREAK"         </div> </div>	MMC	11/18/11

1. 材料：6061-T6 鋁
2. 硬陽：依照規範MIL-A-8625, TYPE III, CLASS 2  
厚度.0008 +/- .0004[0.02 +/- 0.01]
3. 所有尺寸都是陽極之後
4. 不允許有銳角
5. 除銳角，未指定R角 .02[0.5]
6. 允許在此尺寸有接觸點
7. 去毛邊

NOTES:

1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
2. HARD ANODIZE TO YIELD  $.0008 \pm .0004$   $[0.02 \pm 0.01]$   
BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III,  
CLASS 2
3. ALL DIMENSIONS APPLY AFTER ANODIZING
4. SHARP EDGES WILL NOT BE TOLERATED
5. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS,  $.02$   
 $[0.5]$  MAX
6. CONTACT POINTS PERMITTED ON THIS DIAMETER.
7. REMOVE BURRS



SCALE 1:1

<div>UNLESS OTHERWISE SPECIFIED</div> <div>DRAFTING PER ASME Y14.5M-1994</div> <div>DIMENSIONS ARE IN INCHES [MILLIMETERS]</div> <div><div>.XX [X.X] ± .015 [0.38]</div><div>.XXX [X.XX] ± .005 [0.13]</div><div>ANGLES ± 5°</div><div>SURFACE FINISH 125 [3.2]✓</div></div>	CURRENT ISSUE		DATE		TITLE  VALVE, O/S					
	DRAWN MMC		04/27/11							
	CHECKED DGP		04/29/11							
	MFG ENG -		-		SIZE B			DWG NO. 147741-28		REV A
	APPROVED SCJ		11/18/11		SCALE 2:1		EST. WT. 0.02 LBS		SHEET 1 OF 1	
ISSUED PRJ		11/18/11								

KEY CHARACTERISTIC SYMBOLS	
<div>Cr</div> <div>CRITICAL</div>	<div>Ma</div> <div>MAJOR</div>

THIRD ANGLE PROJECTION	<div><div><div><div></div><div></div><div></div><div></div></div><div></div></div><div><div></div><div></div><div></div><div></div></div></div>
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# APPROVED