



DETAIL A SCALE 8 : 1 1.材料:6262-T8/T9 或 6061-T6鋁

-.025[0.64] 2.硬陽:依照規範MIL-A-8625, TYPE 3, CLASS 2, 厚度.0008+/-.0004[0.02+/-0.01]

3. 所有尺寸都是陽極之後

4.除掉未指定邊、角, .02[0.5] MAX

MAJOR

5.除毛邊

6. 不允許有銳角

CRITICAL

7. 此表面上允許有接觸點

NOTES:

- 1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
- 2. HARD ANODIZE TO YIELD .0008 ± .0004 [0.02 ± 0.01] BUILD UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
- 3. ALL DIMENSIONS APPLY AFTER ANODIZING
- 4. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS, .02 [0.5] MAX
- 5. REMOVE BURRS
- 6. SHARP EDGES WILL NOT BE TOLERATED
- CONTACT POINTS PERMITTED ON THIS SURFACE

SCALE 4:1 EST. WT. 0.008 LBS SHEET

1 OF 1

	UNLESS OTHERWISE SPECIFIED	CURRENT ISSUE	DATE			
	DRAFTING PER ASME Y14.5M-1994	DRAWN				
	DIMENSIONS ARE IN INCHES [MILLIMETERS]	JLB	11/08/13			
	.xx [x.x] ± .015 [0.38]	CHECKED		TITLE		
		TVM	11/12/13		VALVE	
	.xxx [x.xx] ± .005 [0.13]	MFG ENG			VALVE	
	ANGLES ± 1°	_	_			
KEY CHARACTERISTIC SYMBOLS	SURFACE FINISH 125 [3.2] /	APPROVED		SIZE	DWG NO.	RE\
(Cr) (Ma)	V	DGP	_	В	144740-20	1
(Via)	THIRD ANOLE	ISSUED		<u> </u>		