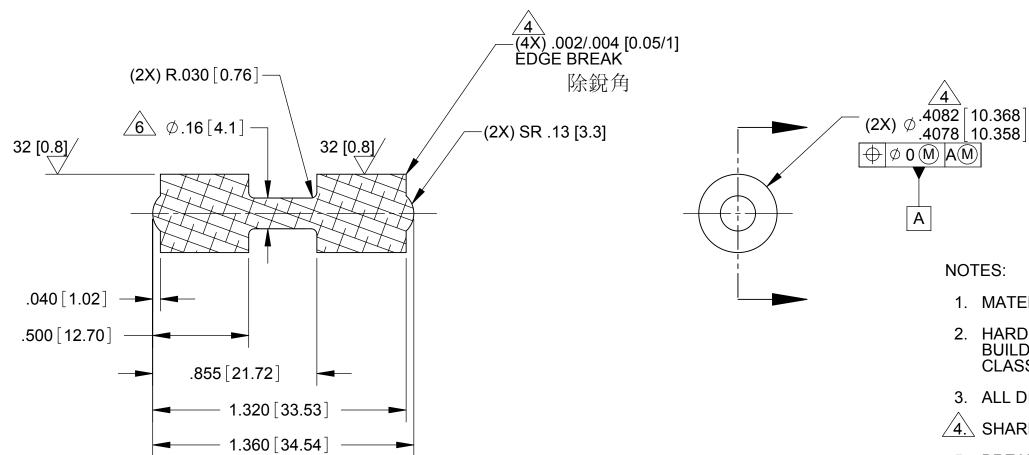
DRAWING REVISION INFORMATION					
REV	DESCRIPTION	DRAWN BY	ISSUE DATE		
-	ORIGINAL ISSUE	MMC	09/13/11		



1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM

2. HARD ANODIZE TO YIELD .0008 ± .0004 [0.02 ± 0.01] BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2

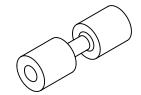
3. ALL DIMENSIONS APPLY AFTER ANODIZING

4. SHARP EDGES WILL NOT BE TOLERATED

5. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS, .02 [0.5] MAX

6. CONTACT POINTS PERMITTED ON THIS DIAMETER.

7. REMOVE BURRS



SCALE 1:1

KEY CHARACTERISTIC SYMBOLS		
Cr	(Ma)	L
CI	Ivia	
CRITICAL	MAJOR	

	UNLESS OTHERWISE SPECIFIED				
	DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]				
	.XX [X.X] ±	.015 [0.38]			
	.XXX [X.XX] ±	.005 [0.13]			
	ANGLES ±	1°			
OLS	SLIDEVCE EINISH	125 [3 2] /			

.XXX [X.XX] ±	.005 [0.13]			
ANGLES ±	1°			
SURFACE FINISH	125 [3.2]			
THIRD ANGLE PROJECTION	⊕ €-			

		_						
CURRENT ISSUE	DATE							
DRAWN								
MMC	04/21/11							
CHECKED		TITLE						
DGP	04/26/11							
MFG ENG		VALVE, O/S						
-	-							
APPROVED		SIZE			DWG NO.			REV
SCJ	09/12/11	В			147741-24			-
ISSUED								
PR.I	09/13/11	SCALE	2:1	EST. WT.	0.013 LBS	SHEET	1 OF 1	

APPROVED