			DRAWING REVISION IN ORMATION			
		F	REV	DESCRIPTION		ISSUE DATE
			- ORI	GINAL ISSUE	MMC	09/12/11
1. 材料:6061-T6 鋁 2.硬陽,依照規範MIL-A-8625, TYPE III, CLASS 2 厚度.0008+/0004 [0.02+/-0.01] 3.所有尺寸都是陽極之後 4.不允許有銳角 5.未指定R角.02 [0.5] MAX 6.允許在此尺寸有接觸點 7. 去毛邊 .03[0.8] X 45°	Ø.157[3.99] —	2675 [6.795] 4 32[0.8]	—(4X) .002/.004 [EDGE BR — ∅.21		MMC	09/12/11
NOTES:	-	1.30 [33.0]		-		
		1.575 [40.01] —	_		\sim	
1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM		1.575[40.01] —		7	\sim 5)	
2, HARD ANODIZE TO YIELD .0008 +/0004 [0.02+/-0. BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE CLASS 2	01] III,				CALE 1:1	
3. ALL DIMENSIONS APPLY AFTER ANODIZING				30	<i>J</i> , 1.	
4. SHARP EDGES WILL NOT BE TOLERATED		1				
5. BREAK/RADIUS ALL UNSPECIFIED SHARP EDGES/CORNERS, .02 [0.5] MAX		UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS] .XX [X.X] ± .015 [0.38]	DRAWN MMC CHECKED	TITLE		

 $.xx[x.x] \pm .015[0.38]$

 $.xxx[x.xx] \pm .005[0.13]$

SURFACE FINISH 125 [3.2] /

ANGLES ± 5°

THIRD ANGLE PROJECTION

KEY CHARACTERISTIC SYMBOLS

Ma

MAJOR

Cr

CRITICAL

6. CONTACT POINTS PERMITTED ON INDICATED DIAMETER

7. REMOVE BURRS

MFG ENG

APPROVED

ISSUED

DGP

SCJ

PRJ

SCALE 2:1

VALVE, PLUNGER

147741-08

DWG NO.

EST. WT. 0.005 LBS SHEET

03/11/11

09/12/11

09/12/11

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DRAWING REVISION INFORMATION