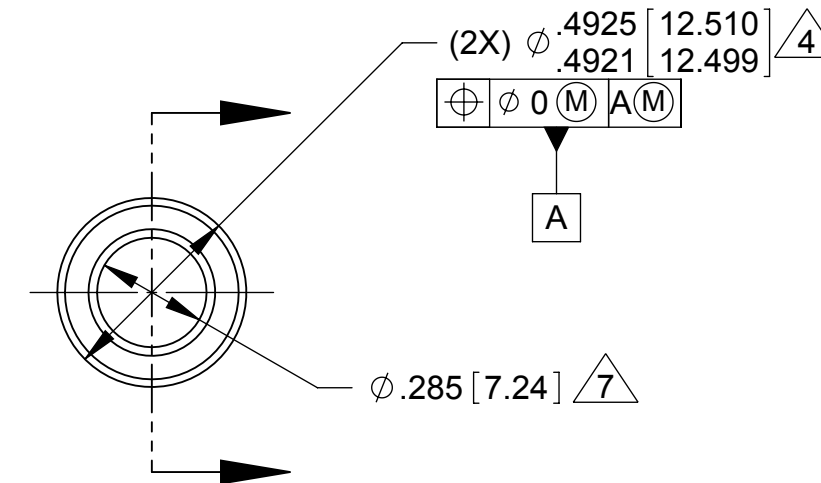
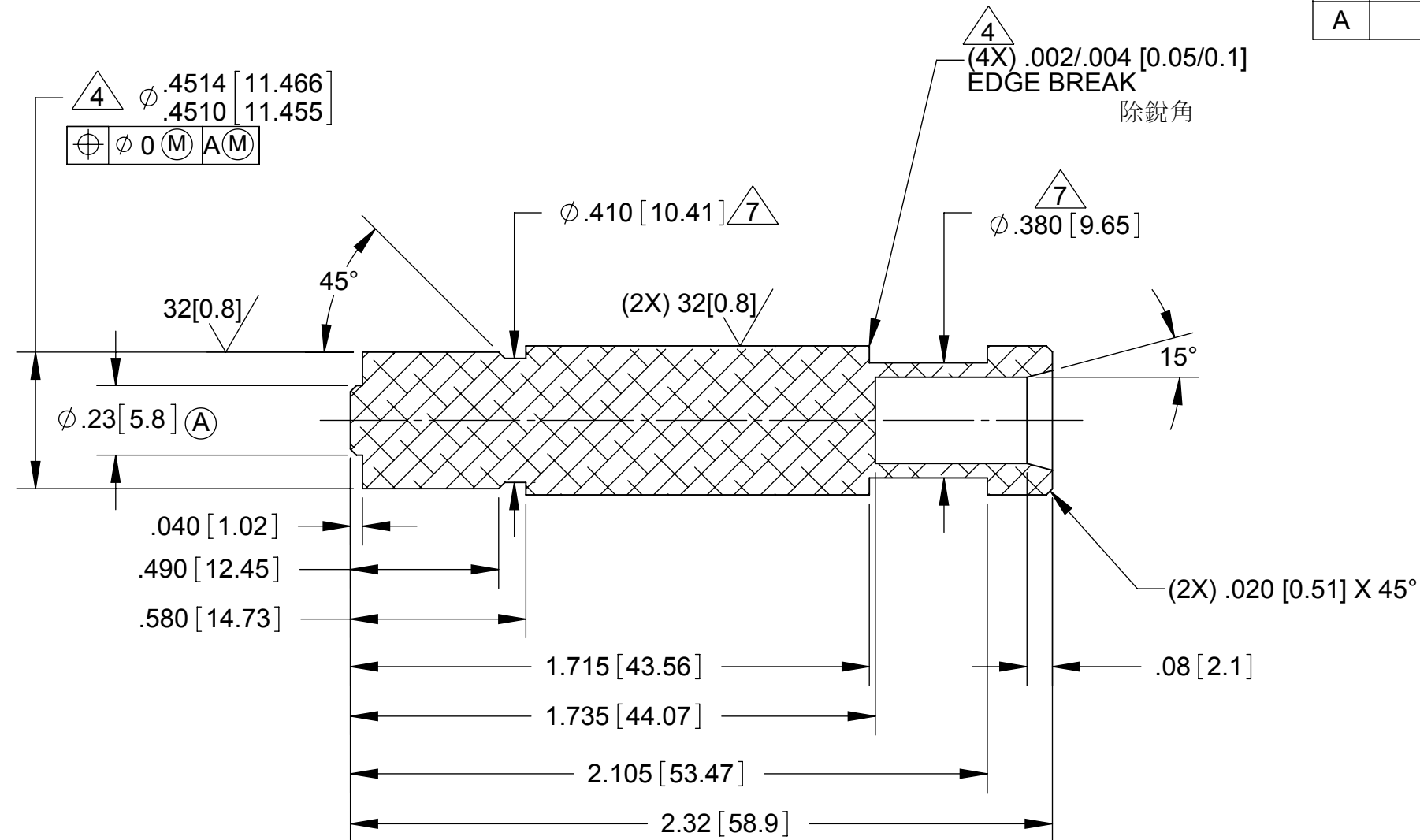




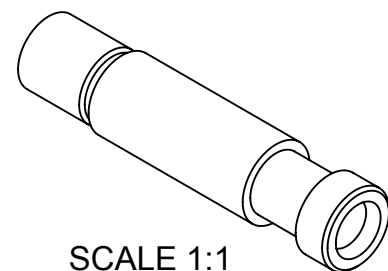
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	MMC	07/24/12
A	ADDED DIM Ø.23[5.8]. ECN05853	MMC	10/16/12



NOTES:

1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
2. HARD ANODIZE TO YIELD  $.0008 \pm .0004$   $[0.02 \pm 0.01]$   
BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III,  
CLASS 2
3. ALL DIMENSIONS APPLY AFTER ANODIZING
-  4. SHARP EDGES WILL NOT BE TOLERATED
5. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS, .02  
[0.5] MAX
6. CENTER DRILL PERMISSIBLE, BOTH ENDS,  $\phi .06$  [1.5]  
MAX
-  7. CONTACT POINTS PERMITTED ON THIS DIAMETER.
8. REMOVE BURRS

1. 材料：6061-T6 鋁
2. 硬陽，依照規範MIL-A-8625, TYPE III, CLASS 2  
厚度 .0008 +/- .0004 [0.02 +/- 0.01]
3. 所有尺寸都是陽極之後
4. 不允許有銳角
5. 未指定R角 .02 [0.5] MAX
6. 允許有兩端中心鑽點Ø.06[1.5] MAX
7. 允許在此尺寸有接觸點
8. 去毛邊



<div>UNLESS OTHERWISE SPECIFIED</div> <div>DRAFTING PER ASME Y14.5M-1994</div> <div>DIMENSIONS ARE IN INCHES [MILLIMETERS]</div> <div><div>.XX [X.X] ± .015 [0.38]</div><div>.XXX [X.XX] ± .005 [0.13]</div><div>ANGLES ± 5°</div><div>SURFACE FINISH 125 [3.2]✓</div></div>	CURRENT ISSUE		DATE		TITLE  L/U TIMING VALVE				
	DRAWN MMC		07/05/12						
	CHECKED DGP		07/06/12						
	MFG ENG -		-		SIZE B	DWG NO. 98892-24		REV A	
	APPROVED SCJ		10/16/12		SCALE 2:1	EST. WT. 0.03 LBS	SHEET 1 OF 1		
ISSUED PRJ		10/16/12							

<u>KEY CHARACTERISTIC SYMBOLS</u>	
<div>Cr</div> <div>CRITICAL</div>	<div>Ma</div> <div>MAJOR</div>

THIRD ANGLE PROJECTION	<div><div><div><div></div><div></div><div></div><div></div></div><div></div></div><div><div><div></div><div></div><div></div><div></div></div><div></div></div></div>
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# APPROVED