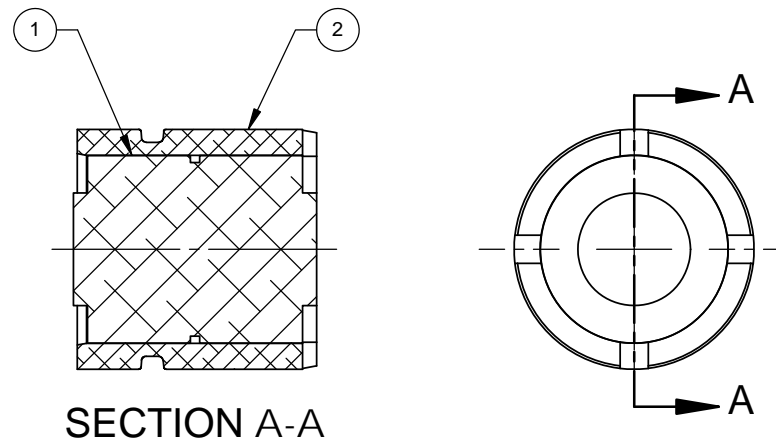


1. 用足夠的凝膠在valve與sleeve內徑，  
以保證可以像示範的那樣撐住零件
2. valve與sleeve的中間必須要清空，  
兩者之間的直徑必須是0.0004/0.0014 (0.010/0.036)



DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTOTYPE ISSUE	MJS	12/11/12

#### NOTES:

1. SUPPLY ENOUGH TRANSJEL BETWEEN THE VALVE AND SLEEVE TO SECURELY HOLD PARTS TOGETHER AS ILLUSTRATED.
2. THE CLEARANCE BETWEEN THE VALVE AND SLEEVE CRITICAL SPOOL DIAMETER SHOULD BE .0004/.0014 [0.010/0.36] EACH

ITEM NO.	PART NUMBER	DESCRIPTION	REVISION	QTY.
1	147741-49	VALVE	1	1
2	147741-50	SLEEVE	1	1
3	31295	TRANSJEL LUBRICANT		

<div>UNLESS OTHERWISE SPECIFIED</div> <div>DRAFTING PER ASME Y14.5M-1994</div> <div>DIMENSIONS ARE IN INCHES [MILLIMETERS]</div> <div>.XX [X.X] ± .015 [0.38]</div> <div>.XXX [X.XX] ± .005 [0.13]</div> <div>ANGLES ± 1°</div> <div>SURFACE FINISH 125 [3.2]✓</div>	CURRENT ISSUE		DATE		TITLE  ASSEMBLY, SLEEVE/VALVE									
	DRAWN		MJS12/11/12											
	CHECKED		XXX-											
	MFG ENG		-1°											
<div>KEY CHARACTERISTIC SYMBOLS</div> <div><div>Cr</div><div>CRITICAL</div><div>Ma</div><div>MAJOR</div></div>	APPROVED		SFM-		SIZE	B		DWG NO.		147741ASSY49		REV	1	
	ISSUED		PRJ-		SCALE	4:1		EST. WT.	0.01 LBS		SHEET	1 OF 1		
THIRD ANGLE PROJECTION		<div><div><div>⊕</div></div><div><div>⊖</div></div></div>												

KEY CHARACTERISTIC SYMBOLS	
Cr	Ma
CRITICAL	MAJOR

PROTOTYPE