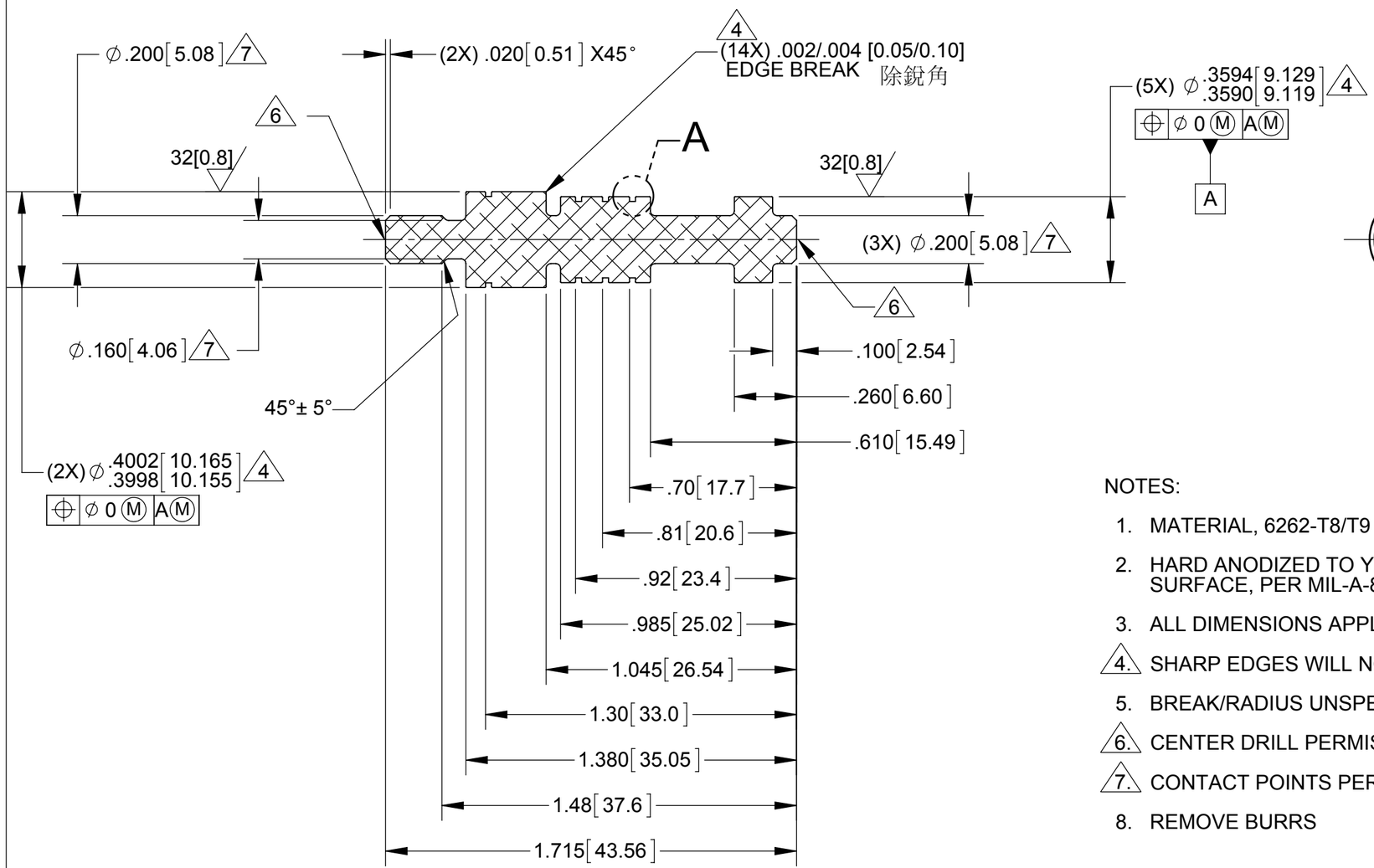
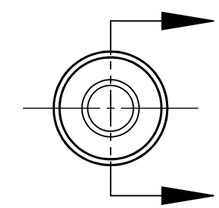
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE	MMC	01/02/14

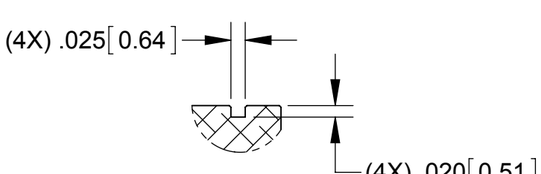




1.材料：6262-T8/T9 或 6061-T6鋁
2.硬陽：依照規範MIL-A-8625, TYPE 3, CLASS 2, 厚度.0008[0.02]+/-.0004[0.01]
3.所有尺寸都是陽極之後
4.不允許有銳角
5.除銳角, 未指定R角, .02[0.5] MAX
6.允許中心點, Ø.060[1.5] MAX
7.允許在這個直徑有接觸點
8.除毛邊

NOTES:

1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
2. HARD ANODIZED TO YIELD .0008±.0004 [0.02±0.01] BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
3. ALL DIMENSIONS APPLY AFTER ANODIZING
4. SHARP EDGES WILL NOT BE TOLERATED
5. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS .02 [0.5] MAX
6. CENTER DRILL PERMISSABLE, Ø.06 [1.5] MAX
7. CONTACT POINTS PERMITTED ON THIS DIAMETER
8. REMOVE BURRS



DETAIL A
SCALE 4 : 1

SON-ENG-GL-02

KEY CHARACTERISTIC SYMBOLS
Cr CRITICAL
Ma MAJOR

UNLESS OTHERWISE SPECIFIED
DRAFTING PER ASME Y14.5M-1994
DIMENSIONS ARE IN INCHES [MILLIMETERS]
.XX [X.X] ± .015 [0.38]
.XXX [X.XX] ± .005 [0.13]
ANGLES ± 5°
SURFACE FINISH 125 [3.2]
THIRD ANGLE PROJECTION

CURRENT ISSUE	DATE
DRAWN MMC	12/16/13
CHECKED DGP	12/26/13
MFG ENG -	-
APPROVED DGP	/ /
ISSUED PRJ	/ /

TITLE: VALVE

SIZE	DWG NO.	REV
B	144740-22X	1

SCALE 2:1 EST. WT. 0.012 LBS SHEET 1 OF 1

PROTO/QUOTE