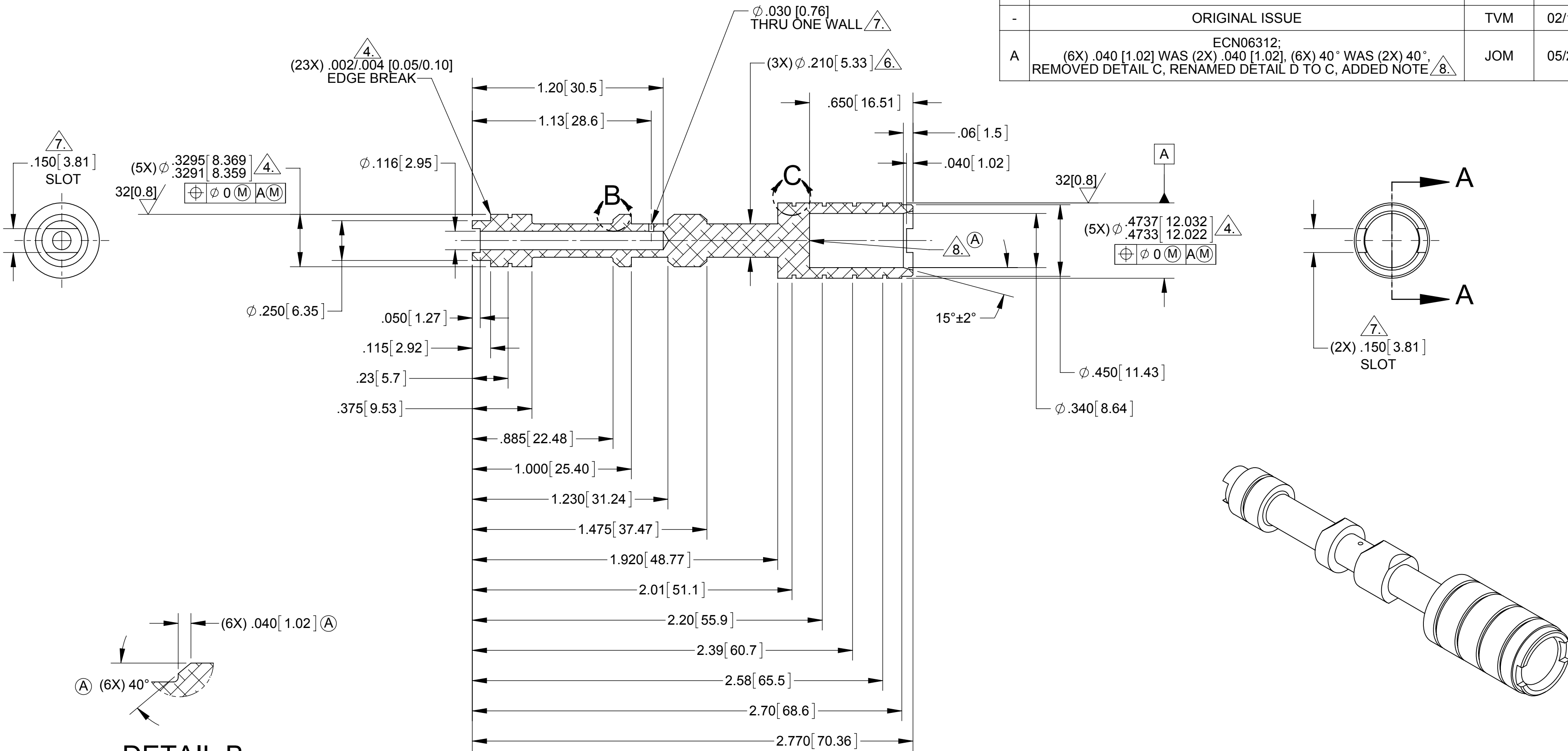


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	TVM	02/12/14
A	ECN06312; (6X) .040 [1.02] WAS (2X) .040 [1.02], (6X) 40° WAS (2X) 40°, REMOVED DETAIL C, RENAMED DETAIL D TO C, ADDED NOTE 8.	JOM	05/20/14



DETAIL B
SCALE 4 : 1

SECTION A-A

- 材料：6262-T8/T9 或 6061-T6鋁
- 硬陽：依照規範MIL-A-8625, TYPE 3, CLASS 2, 厚度.0008 [0.020] +/- .0004 [0.010]
- 所有尺寸都是陽極之後
- 不允許有銳角
- 未指定R角, .005 / .015 [0.12 / 0.38]
- 此尺寸上允許接觸點
- 與其他部分的角度關係不需要
- 允許中心孔 \varnothing .06 MAX

NOTES:

- MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
- HARD ANODIZE TO YIELD .0008 [0.020] +/- .0004 [0.010] BUILD UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
- ALL DIMENSIONS APPLY AFTER ANODIZING
- SHARP EDGES WILL NOT BE TOLERATED
- UNSPECIFIED FILLETS & RADII .005 / .015 [0.12 / 0.38]
- CONTACT POINTS PERMISSIBLE ON DIAMETER
- NO ANGULAR RELATIONSHIP TO OTHER FEATURES REQUIRED
- CENTER PERMISSIBLE \varnothing .06 MAX

UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]		CURRENT ISSUE	DATE	TITLE			
.XX [X.X] ± .015 [0.38] .XXX [X.XX] ± .005 [0.13] ANGLES ± 1° SURFACE FINISH 125 [3.2] ✓		DRAWN TVM	10/30/13	VALVE			
KEY CHARACTERISTIC SYMBOLS Cr (CRITICAL) Ma (MAJOR)		CHECKED DGP	11/01/13				
THIRD ANGLE PROJECTION		MFG ENG -	-				
		APPROVED DGP	02/12/14	SIZE C	DWG NO. 124740-12	REV A	
		ISSUED PRJ	02/12/14	SCALE 2:1	EST. WT. 0.02 LBS	SHEET 1 OF 1	

APPROVED