

DETAIL A  
SCALE 6 : 1

SECTION A-A

DRAWING REVISION INFORMATION

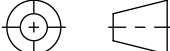
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE ISSUE	MJS	05-21-2013

1. 材料：鋁6262-T8/T9或是6061-T6
2. 硬陽，依照規範MIL-A-8625, TYPE 3, CLASS 2, 厚度.0008+/- .0004[0.02+/-0.01]
3. 所有尺寸都是陽極之後
4. 未指定R角.02[0.5]MAX
5. 去毛邊
6. 不允許有銳角

NOTES:

1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
2. HARD ANODIZE TO YIELD .0008±.0004 [0.02±0.01] BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
3. ALL DIMENSIONS APPLY AFTER ANODIZING
4. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS, .02 [0.5] MAX
5. REMOVE BURRS

6. SHARP EDGES WILL NOT BE TOLERATED

	UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]  .XX [X.X] ± .015 [0.38] .XXX [X.XX] ± .005 [0.13] ANGLES ± 1°  SURFACE FINISH       63 [1.6] ✓		CURRENT ISSUE	DATE	TITLE  PISTON				
			DRAWN MJS	05/21/13					
			CHECKED DGP	09/16/13					
			MFG ENG -	-					
			KEY CHARACTERISTIC SYMBOLS <div><div>Cr</div><div>CRITICAL</div></div> <div><div>Ma</div><div>MAJOR</div></div>		APPROVED SFM	-	SIZE B		DWG NO. PISTON-11
ISSUED PRJ	-	SCALE 2:1				EST. WT. 0.02 LBS	SHEET 1 OF 1		
THIRD ANGLE PROJECTION									

PROTO/QUOTE