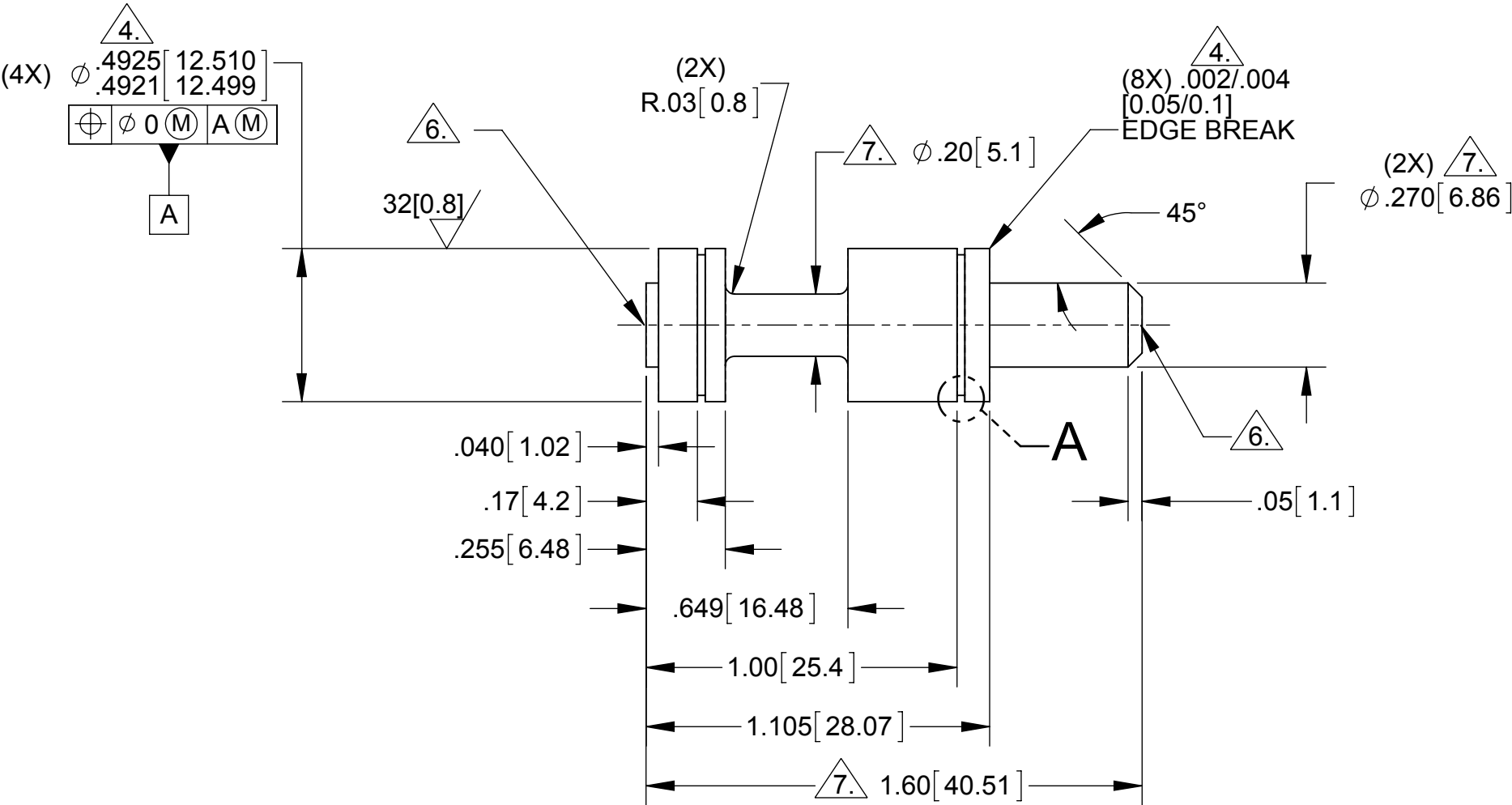


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE	JLB	4/23/15

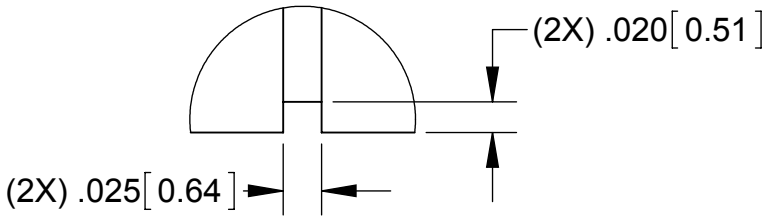


材料:  
尺寸: inch[mm]  
1. 6262-T8/T9或6061-T6  
2. 表面處理: 硬陽厚度 .0008+/- .0004 [0.02+/-0.01]  
依照規範MIL-A-8625, TYPE 3, 等級2  
3. 尺寸為皆為陽極後  
4. 不允許銳角  
5. 無指定的半徑邊緣倒角MAX.02[0.5]  
6. 允許中心鑽MAX  $\phi .06 [1.5]$   
7. 允許在這個直徑或表面有接觸點  
8. 去毛邊

NOTES:

1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
2. HARD ANODIZE TO YIELD  $.0008 \pm .0004 [0.02 \pm 0.01]$  BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
3. ALL DIMENSIONS APPLY AFTER ANODIZING
- $\triangle 4.$  SHARP EDGES WILL NOT BE TOLERATED
5. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS, .02 [0.5] MAX
- $\triangle 6.$  CENTER DRILL PERMISSIBLE,  $\phi .06 [1.5]$  MAX
- $\triangle 7.$  CONTACT POINTS PERMITTED ON THIS DIAMETER OR SURFACE.
8. REMOVE BURRS

FOR QUOTE ONLY



DETAIL A  
SCALE 8 : 1

UNLESS OTHERWISE DESIGNATED BY WAY OF SYMBOLS, KEY CHARACTERISTIC REQUIREMENTS SHALL BE GOVERNED BY  <div>SON-ENG-GL-02</div>	UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]  .XX [X.X] ± .015 [0.38] .XXX [X.XX] ± .005 [0.13] ANGLES ± 5° SURFACE FINISH 125 [3.2]✓		CURRENT ISSUE	DATE	TITLE  VALVE				
			DRAWN JLB	4/23/15					
			CHECKED ETD	4/24/15					
			MFG ENG -	-	SIZE B			DWG NO. 225740-01	REV 1
			APPROVED DGP	-	SCALE 4:1	EST. WT. 0.05 LBS	SHEET 1 OF 1		
KEY CHARACTERISTIC SYMBOLS <div><div>Cr</div>CRITICAL</div> <div><div>Ma</div>MAJOR</div>	THIRD ANGLE PROJECTION <div><div></div><div></div></div>	ISSUED -	-						

PROTO/QUOTE