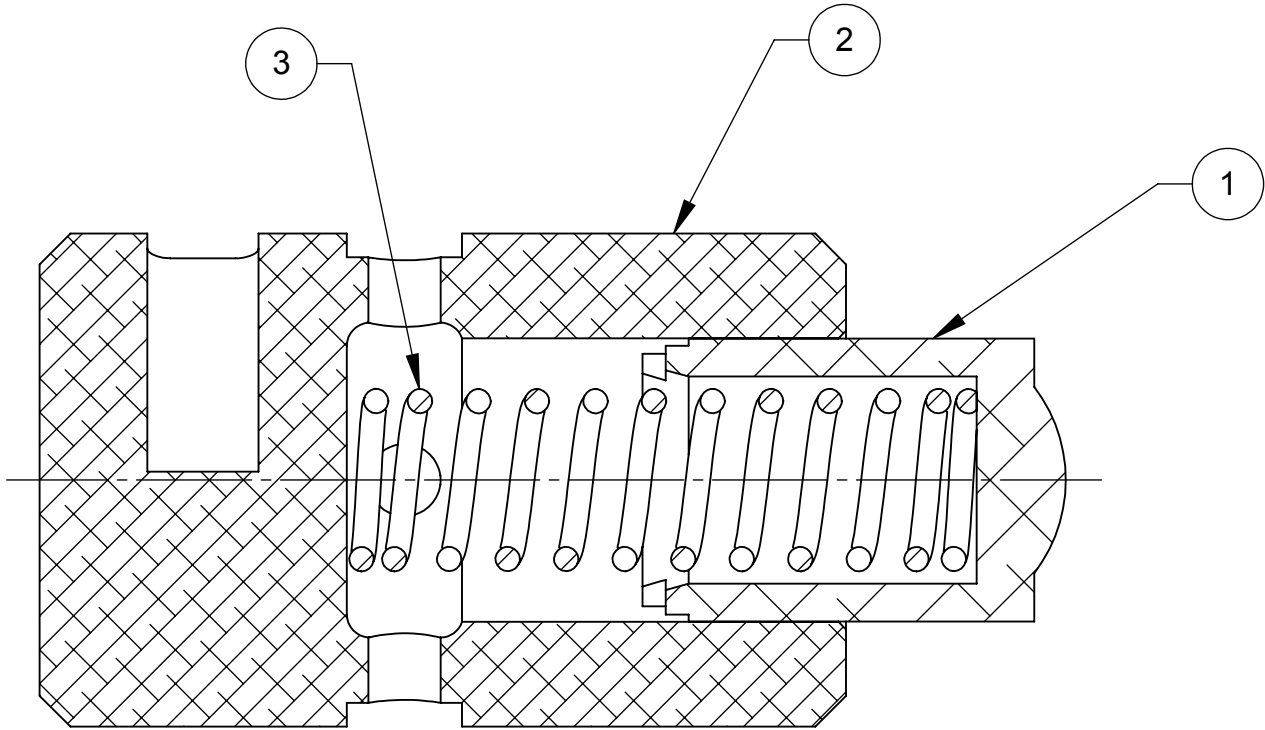
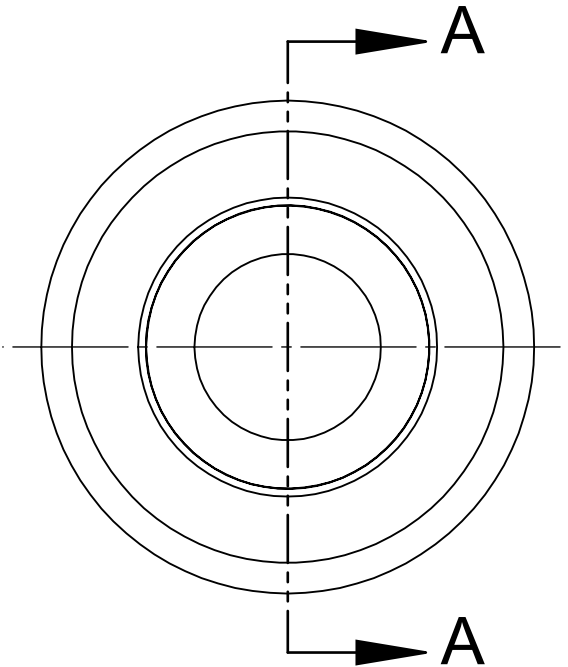



DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE	ETD	-




SECTION A-A





NOTES:

1.  SUPPLY ENOUGH TRANSJEL (ITEM 4) BETWEEN THE VALVE AND SLEEVE ID TO SECURELY HOLD PARTS TOGETHER AS SHOWN
2. THE CLEARANCE BETWEEN THE VALVE AND SLEEVE CRITICAL DIAMETERS SHALL BE .0004/.0014 [0.010/0.036]

1. 用足夠的凝膠在valve與sleeve內徑，以保證可以像示範的那樣撐住零件
2. valve與sleeve的中間必須要清空，兩者之間的直徑必須是0.0004/0.0014 [0.010/0.036]

PARTS LIST				
ITEM	QTY	PART NUMBER	REV	DESCRIPTION (REF)
1	1	157740-17	1	VALVE, PLUNGER
2	1	157740-18	1	SLEEVE
3	1	157740-19	1	SPRING
4		31295	-	TRANSJEL

<div>KEY CHARACTERISTIC SYMBOLS</div> <div><div>Cr</div>CRITICAL</div> <div><div>Ma</div>MAJOR</div>	UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]		CURRENT ISSUE	DATE	TITLE  ASSEMBLY, VALVE/SLEEVE			
			DRAWN ETD	08/26/14				
			CHECKED TVM	08/28/14				
	.XX [X.X] ± N/A .XXX [X.XX] ± N/A ANGLES ± N/A SURFACE FINISH N/A 		MFG ENG -	-	SIZE B	DWG NO. 157740ASSY17		REV 1
THIRD ANGLE PROJECTION 		APPROVED DGP		-	SCALE 4:1	EST. WT. 0.03 LBS	SHEET 1 OF 1	
		ISSUED BTC		-				

PROTO/QUOTE