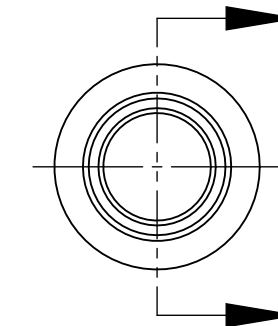
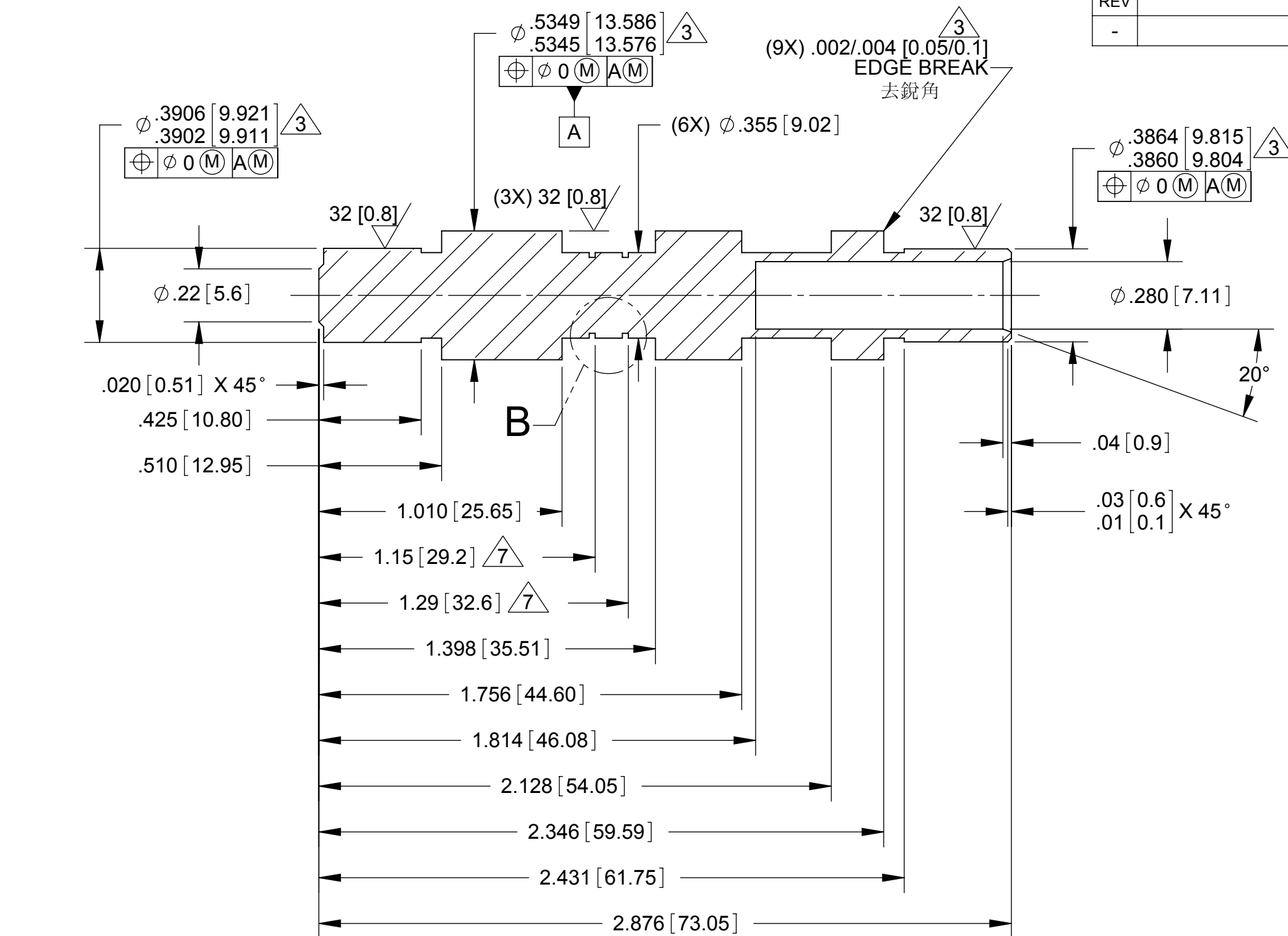


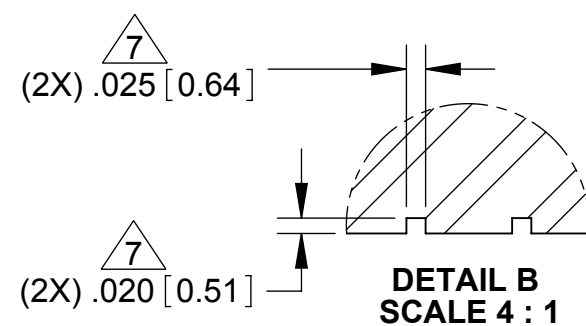
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	MMC	11/07/12



- | | |
|-------------------------------|--|
| 1. 材料：低碳鋼 | |
| 2. 滲碳：HR15N 89-92 (HRC 58-62) | |
| 厚度0.010-0.020 (0.25-0.50) | |
| 3. 不能有銳角 | |
| 4. R角 0.02 (0.5) MAX | |
| 5. 兩端允許有中心鑽孔Ø.06 (1.5) MAX | |
| 6. 除毛邊 | |
| 7. 僅供辨識的溝槽 | |

NOTES:

1. MATERIAL: LOW CARBON STEEL
2. CARBURIZE, HR15N 89-92 (HRC 58-62), .010-.020 [0.25-0.50] CASE DEPTH
3. SHARP EDGES WILL NOT BE TOLERATED
4. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS, .02 [0.5] MAX
5. CENTER DRILL PERMISSIBLE, BOTH ENDS, Ø.06 [1.5] MAX
6. REMOVE BURRS
7. IDENTIFICATION GROOVES ONLY



<div>UNLESS OTHERWISE SPECIFIED</div> <div>DRAFTING PER ASME Y14.5M-1994</div> <div>DIMENSIONS ARE IN INCHES [MILLIMETERS]</div> <div><div>.XX [X.X] ± .015 [0.38]</div><div>.XXX [X.XX] ± .005 [0.13]</div><div>ANGLES ± 5°</div><div>SURFACE FINISH 125 [3.2]✓</div></div>	CURRENT ISSUE		DATE		TITLE VALVE					
	DRAWN MMC		08/20/12							
	CHECKED DGP		08/25/12							
	MFG ENG -		-		SIZE B			DWG NO. 98892-27X		REV -
	APPROVED SCJ		11/07/12		SCALE 2:1	EST. WT. 0.10 LBS		SHEET 1 OF 1		
ISSUED PRJ		11/07/12								

<u>KEY CHARACTERISTIC SYMBOLS</u>	
<div>Cr</div> <div>CRITICAL</div>	<div>Ma</div> <div>MAJOR</div>

THIRD ANGLE PROJECTION	<div><div><div><div></div><div></div><div></div><div></div></div><div></div></div><div><div><div></div><div></div><div></div><div></div></div><div></div></div></div>
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APPROVED