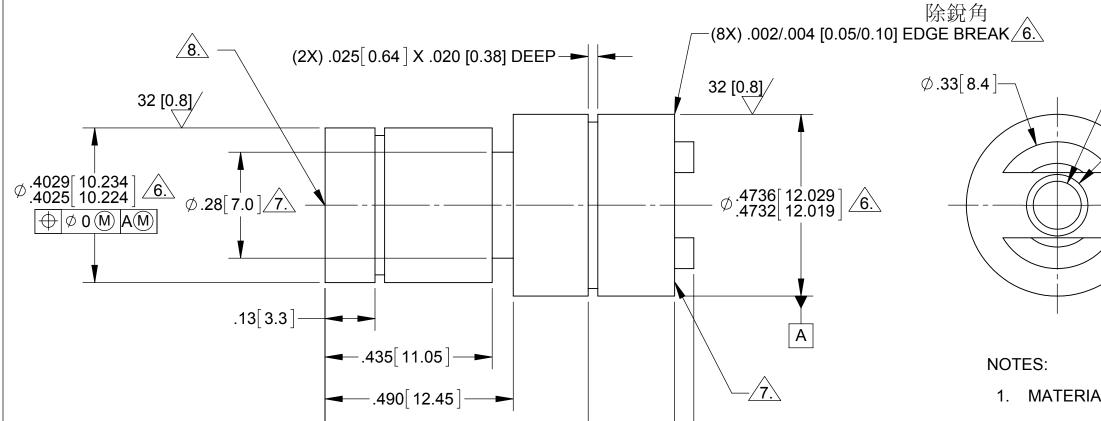
	DRAWING REVISION INFORMATION		
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE	ETD	-

-∅.125[3.18] THRU <u>∕7.</u>\

.17 4.3

.085 2.16

–(2X) ∅.160[4.07] MAX <u>∕8.</u>



1.材料:6061-T8/T9或是6061-T6鋁

.69 17.40

-.910[23.11]

.960 24.38

- 2.硬陽,厚度.0008+/-.0004[0.02+/-0.01],依照規範MIL-A-8625, TYPE III, CLASS 2
- 3. 所有尺寸都是陽極之後
- 4.除銳角,未指定R角.02[0.5]MAX
- 5.去毛邊
- 6. 不允有銳角
- 7.允許在此尺寸有接觸點
- 8.允許有兩端有60度
- 中心點 Ø.160 MAX

ISOMETRIC VIEW SCALE 2:1

DIMENSIONS ARE IN INCHES [MILLIMETERS

.XX [X.X] ± .015 [0.38]

.XXX [X.XX] ± .005 [0.13]

ANGLES ± 1°

SURFACE FINISH 125 [3.2]

Cr

CRITICAL MAJOR

DIMENSIONS ARE IN INCHES [MILLIMETERS

.XX [X.X] ± .015 [0.38]

.XXX [X.X] ± .005 [0.13]

ANGLES ± 1°

SURFACE FINISH 125 [3.2]

UNLESS OTHERWISE SPECIFIED
DRAFTING PER ASME Y14.5M-1994

## CURRENT ISSUE DATE 04/17/14 ETD CHECKED TITLE **TVM** 04/25/14 VALVE MFG ENG APPROVED SIZE DWG NO. REV DGP В 124740-18 ISSUED 0.01 LBS SHEET 1 OF 1 4:1 SCALE EST. WT. **PRJ**

- 1. MATERIAL: 6262-T8/T9 OR 6061-T6 ALUMINUM
- 2. HARD ANODIZE TO YIELD .0008±.0004 [0.02±0.01] BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
- 3. ALL DIMENSIONS APPLY AFTER ANODIZE
- 4. BREAK/RADIUS UNSPECIFIED SHARP EDGES/FILLETS, .02 [0.5] MAX
- 5. REMOVE BURRS
- 6. SHARP EDGES WILL NOT BE TOLERATED
- 7. CONTACT POINTS PERMITTED ON THIS DIAMETER
- 8. 60° CENTERS PERMISSIBLE ON BOTH ENDS TO Ø.160 MAX. CENTER MARKS PERMISSIBLE ON SLOT TO OAL