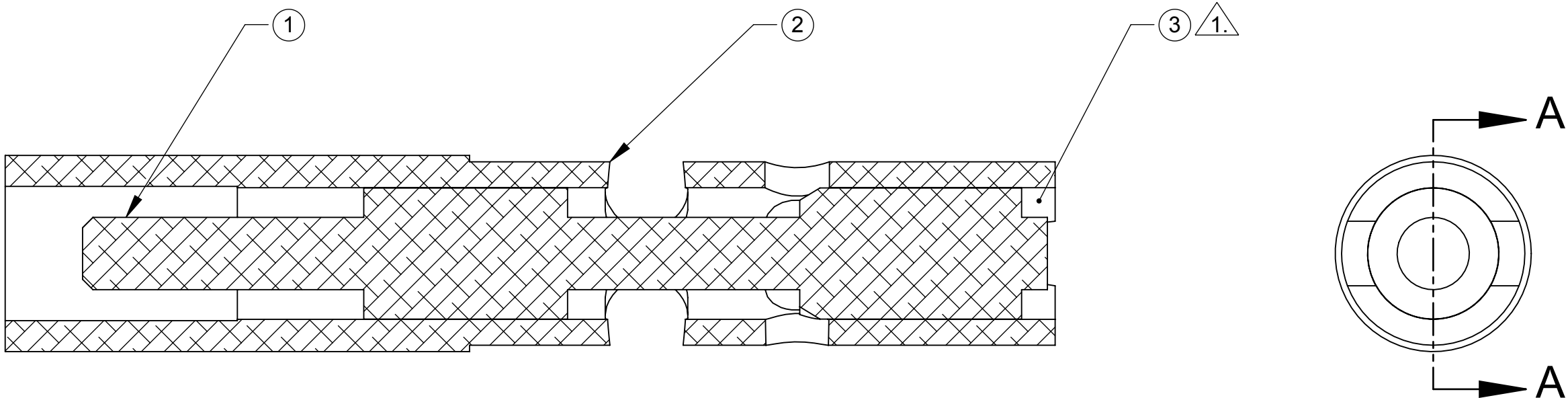


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	PAK	03/26/13



SECTION A-A  
SCALE 4 : 1

NOTES:

- 1. SUPPLY ENOUGH TRANSJEL TO SECURLY HOLD PARTS TOGETHER AS ILLUSTRATED
- 2. THE CLEARANCE BETWEEN THE VALVE AND SLEEVE SPOOL DIAMETERS SHOULD BE .0004/.0014 [0.01/0.036]

- 1. 用足夠凝膠保證像圖面那樣撐住零件
- 2. VALVE和SLEEVE的中間必須被清空, 兩者之間的直徑必須是 0.0004/0.0014 [0.01/0.036]

3	<div>1.</div>	31295	-	TRANSJEL
2	1	104740-20	-	SLEEVE
1	1	104740-19	-	VALVE
ITEM	QTY	PART NUMBER	REV	DESCRIPTION (REF)
PARTS LIST				
CURRENT ISSUE		DATE		
DRAWN PAK		02/01/13		
CHECKED DGP		02/04/13		
MFG ENG -		-		
APPROVED SCJ		03/26/13		
ISSUED PRJ		03/26/13		
TITLE  ASSEMBLY, AFL VALVE/SLEEVE				
SIZE B	DWG NO. 104740ASSY19		REV -	
SCALE 2:1	EST. WT. 0.02 LBS	SHEET 1 OF 1		

KEY CHARACTERISTIC SYMBOLS <div>Cr</div> CRITICAL <div>Ma</div> MAJOR		UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]	
		<div>.XX [X.X] ± .015 [0.38]</div> <div>.XXX [X.XX] ± .005 [0.13]</div> <div>ANGLES ± 1°</div> <div>SURFACE FINISH 125 [3.2]</div>	<div>THIRD ANGLE PROJECTION</div> <div></div>

APPROVED