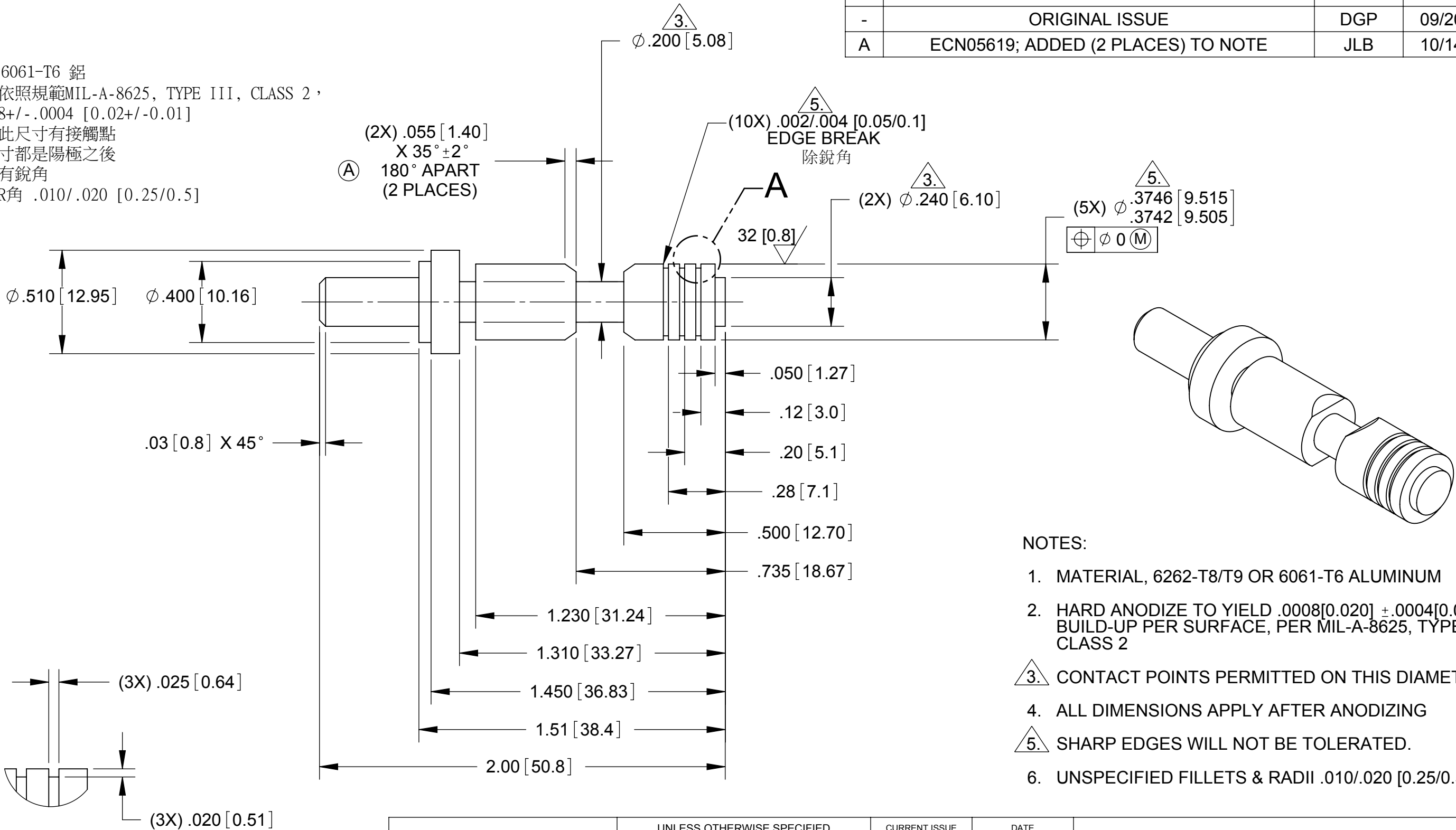


- 1.材料：6061-T6 鋁  
2.硬陽，依照規範MIL-A-8625, TYPE III, CLASS 2，  
厚度.0008+/- .0004 [0.02+/-0.01]  
3.允許在此尺寸有接觸點  
4.所有尺寸都是陽極之後  
5.不允許有銳角  
6.未指定R角 .010/.020 [0.25/0.5]

DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	DGP	09/20/11
A	ECN05619; ADDED (2 PLACES) TO NOTE	JLB	10/14/11



- NOTES:
- MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
  - HARD ANODIZE TO YIELD .0008[0.020] ±.0004[0.010] BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
  - CONTACT POINTS PERMITTED ON THIS DIAMETER
  - ALL DIMENSIONS APPLY AFTER ANODIZING
  - SHARP EDGES WILL NOT BE TOLERATED.
  - UNSPECIFIED FILLETS & RADII .010/.020 [0.25/0.5]

	UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]		CURRENT ISSUE	DATE	TITLE  VALVE, O/S SOLENOID MOD			
	.XX [X.X] ±	.015 [0.38]	DRAWN DGP	08/30/11				
	.XXX [X.XX] ±	.005 [0.13]	CHECKED MMC	09/09/11				
	ANGLES ±	5°	MFG ENG -	-				
	SURFACE FINISH	125 [3.2] ✓	APPROVED SCJ	10/14/11	SIZE B	DWG NO. 144740A-01X	REV A	
KEY CHARACTERISTIC SYMBOLS Cr CRITICAL Ma MAJOR		THIRD ANGLE PROJECTION	ISSUED PRJ	10/14/11	SCALE 2:1	EST. WT. 0.02 LBS	SHEET 1 OF 1	

APPROVED