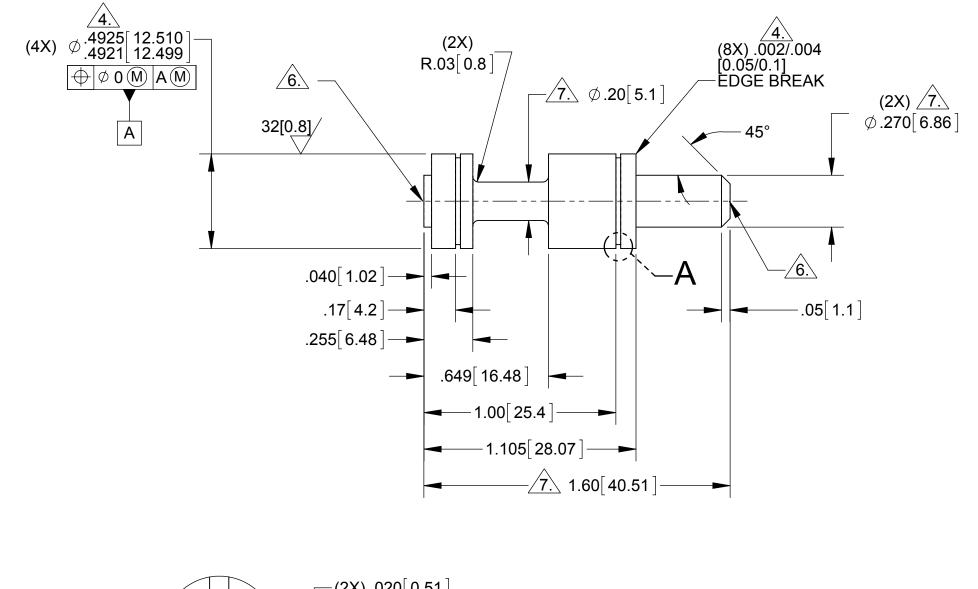
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE	JLB	4/23/15



(2X) .020[0.51]

DETAIL A SCALE 8 : 1

(2X) .025[0.64]

UNLESS OTHERWISE DESIGNATED BY WAY OF SYMBOLS, KEY CHARACTERISTIC REQUIREMENTS SHALL BE GOVERNED BY SONNAX GUIDELINE:

SON-ENG-GL-02

KEY CHARACTERISTIC SYMBOLS

Cr Ma

UNLESS (DRAFTIN DIMENSIONS)

SON-ENG-GL-02

THIRD ANGLE

MAJOR

CRITICAL

UNLESS OTHERWISE SPECIFIED

DRAFTING PER ASME Y14.5M-1994
DIMENSIONS ARE IN INCHES [MILLIMETERS]

.XX [X.X] ± .015 [0.38]

.XXX [X.XX] ± .005 [0.13]

ANGLES ± 5°

SURFACE FINISH 125 [3.2]

CURRENT ISSUE DATE DRAWN JLB 4/23/15 CHECKED TITLE ETD 4/24/15 VALVE MFG ENG APPROVED DWG NO. REV SIZE DGP В 225740-01 ISSUED 0.05 LBS 1 OF 1 4:1 SCALE EST. WT. SHEET

NOTES:

- 1. MATERIAL, 6262-T8/T9 OR 6061-T6 ALUMINUM
- 2. HARD ANODIZE TO YIELD .0008 \pm .0004 [0.02 \pm 0.01] BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
- 3. ALL DIMENSIONS APPLY AFTER ANODIZING
- 4. SHARP EDGES WILL NOT BE TOLERATED
- 5. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS, .02 [0.5] MAX
- 6. CENTER DRILL PERMISSIBLE, Ø.06 [1.5]
- CONTACT POINTS PERMITTED ON THIS DIAMETER OR SURFACE.
- 8. REMOVE BURRS