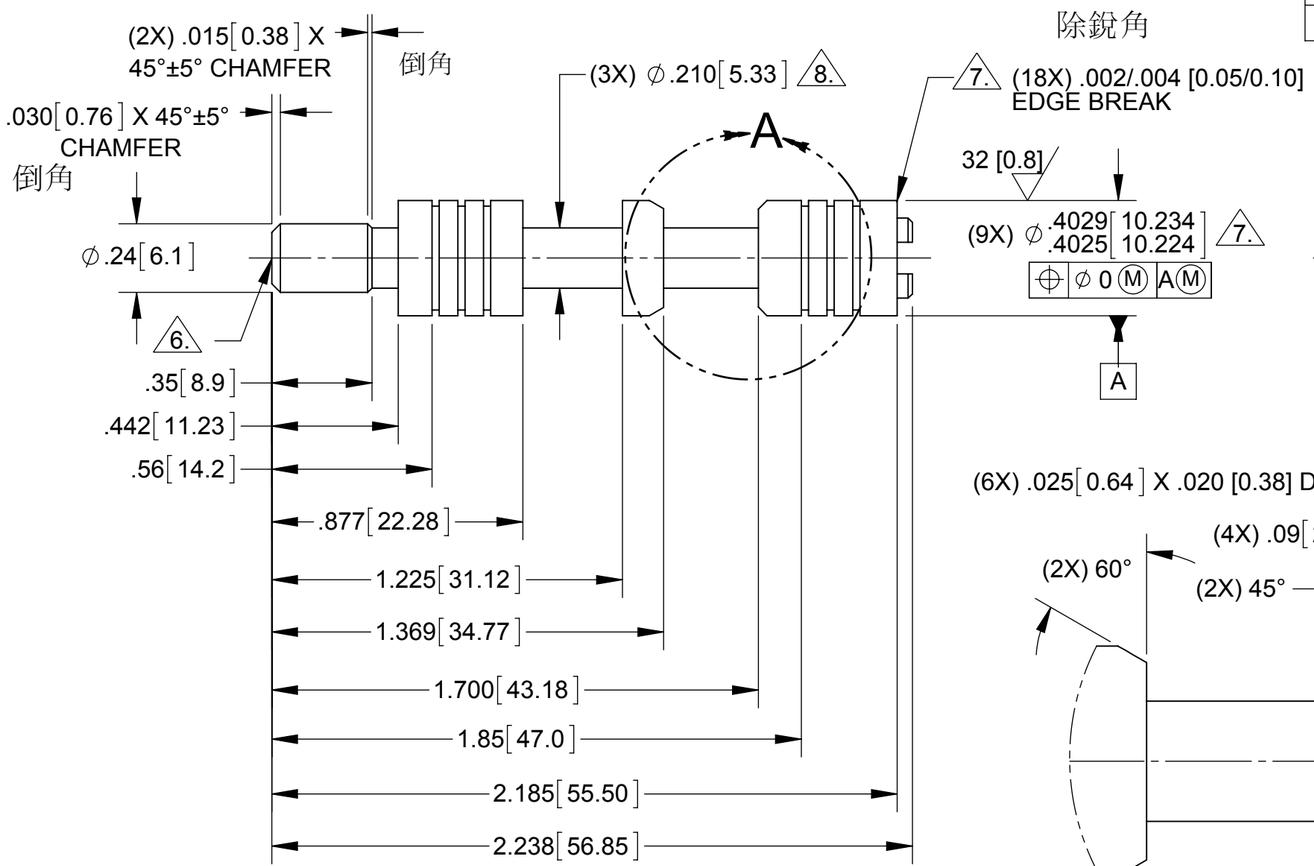
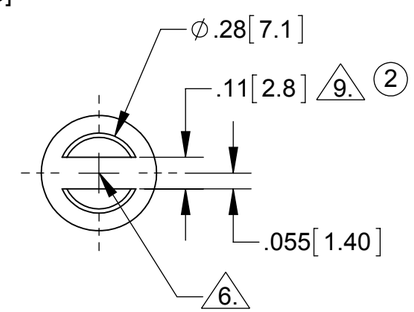
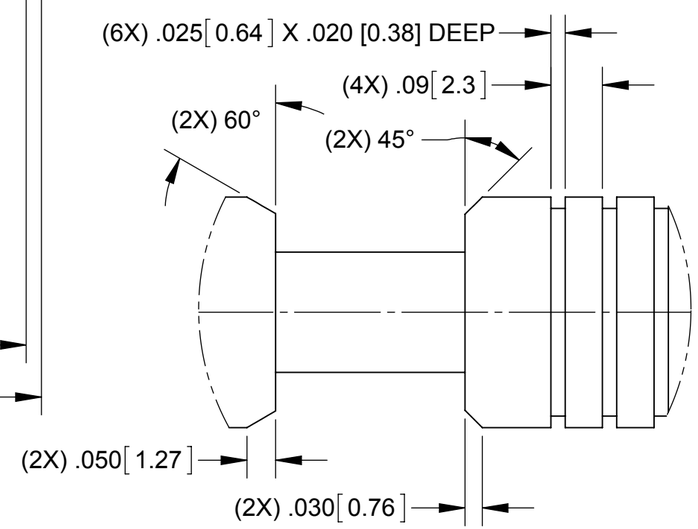
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE	ETD	-
2	ADDED FLAG NOTE 9. ORIENTATION NOT REQ'D	ETD	5/14/14





1.材料：6262-T8/T9或是6061-T6鋁
2.硬陽：厚度.0008+/-.0004 [0.02+/-0.01]，依照規範MIL-A-8625，TYPE III，CLASS 2
3.所有尺寸都是陽極之後
4.除銳角，未指定R角.02[0.5]MAX
5.去毛邊
6.允許有中心點 Ø.060MAX
7.不允許有銳角
8.允許在此尺寸有接觸點
9.不要求角度方向



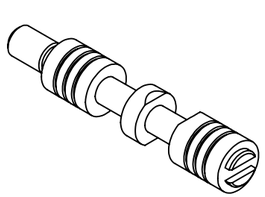
DETAIL A
SCALE 4 : 1

NOTES:

1. MATERIAL: 6262-T8/T9 OR 6061-T6 ALUMINUM
2. HARD ANODIZE TO YIELD .0008±.0004 [0.02±0.01] BUILD-UP PER SURFACE, PER MIL-A-8625, TYPE III, CLASS 2
3. ALL DIMENSIONS APPLY AFTER ANODIZE
4. BREAK/RADIUS UNSPECIFIED SHARP EDGES/FILLETS, .02 [0.5] MAX
5. REMOVE BURRS

6. CENTER DRILL PERMISSIBLE, Ø.060 MAX
7. SHARP EDGES WILL NOT BE TOLERATED
8. CONTACT POINTS PERMITTED ON THIS DIAMETER
9. ANGULAR ORIENTATION NOT REQUIRED

2



ISOMETRIC VIEW
SCALE 1 : 1

KEY CHARACTERISTIC SYMBOLS
Cr CRITICAL
Ma MAJOR

UNLESS OTHERWISE SPECIFIED
DRAFTING PER ASME Y14.5M-1994
DIMENSIONS ARE IN INCHES [MILLIMETERS]

.XX [X.X] ±	.015 [0.38]
.XXX [X.XX] ±	.005 [0.13]
ANGLES ±	1°
SURFACE FINISH	125 [3.2]

THIRD ANGLE PROJECTION

CURRENT ISSUE	DATE
DRAWN ETD	04/17/14
CHECKED TVM	04/25/14
MFG ENG -	-
APPROVED DGP	-
ISSUED PRJ	-

TITLE: VALVE

SIZE	DWG NO.	REV
B	124740-17	2

SCALE 2:1 | EST. WT. 0.02 LBS | SHEET 1 OF 1

PROTO/QUOTE