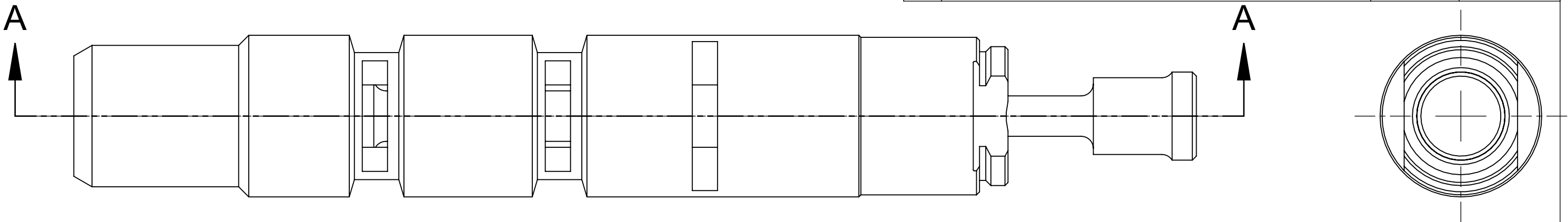


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	JAL	06/21/11
B	ECN05746; 5503 WAS REV D	JAL	04/18/12



SECTION A-A

1. 用足夠的凝膠在valve與sleeve內徑，以保證可以像示範的那樣撐住零件
2. valve與sleeve的中間必須要清空，兩者之間的直徑必須是0.0004/0.0014 (0.01/0.036)

NOTES:

1. SUPPLY ENOUGH TRANSJEL BETWEEN THE VALVE AND SLEEVE ID TO SECURELY HOLD PARTS TOGETHER AS ILLUSTRATED
2. THE CLEARANCE BETWEEN THE VALVE AND SLEEVE CRITICAL SPOOL DIAMETER SHOULD BE .0004/.0014 [0.010/0.036]

ITEM NO.	DRAWING NUMBER	REVISION	DESCRIPTION	QTY.
1	5503	Ⓑ E	SLEEVE, AUTOMATIC GOVERNOR	1
2	31295	-	TRANSJEL LUBRICANT	1.
3	5504	D	VALVE, AUTOMATIC GOVERNOR	1

<div>KEY CHARACTERISTIC SYMBOLS</div> <div><div><div>Cr</div><div>CRITICAL</div></div><div><div>Ma</div><div>MAJOR</div></div></div>	<div>UNLESS OTHERWISE SPECIFIED</div> <div>DRAFTING PER ASME Y14.5M-1994</div> <div>DIMENSIONS ARE IN INCHES [MILLIMETERS]</div> <div><div>.XX [X.X] ± .015 [0.38]</div><div>.XXX [X.XX] ± .005 [0.13]</div><div>ANGLES ± 1°</div><div>SURFACE FINISH 125 [3.2]✓</div></div>		CURRENT ISSUE	DATE	TITLE <div>VALVE/SLEEVE ASSEMBLY</div>					
			DRAWN	JAL						04/14/11
			CHECKED	SFM						05/12/11
			MFG ENG	-	-	SIZE B		DWG NO. 5505ASSY	REV B	
			APPROVED	SFM	04/18/12	SCALE 2:1	EST. WT. 0.47 LBS	SHEET 1 OF 1		
ISSUED	PRJ	04/18/12								
THIRD ANGLE PROJECTION		<div><div><div><div></div><div></div><div></div><div></div></div><div></div></div><div><div><div></div><div></div><div></div><div></div></div><div></div></div></div>								

APPROVED