

DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
B	ECN05546; CREATE DRAWING IN SOLID WORKS	JAL	10/31/11

此區域表面D必須要平坦。
R角不能超過尺寸A

SURFACE "D" MUST BE FLAT
IN THIS AREA. RELIEF RADIUS
MUST NOT EXTEND BEYOND
DIA "A"

尺寸 0.123"
(3.124MM)

SECTION Z-Z

SECTION X-X

SECTION C-C

NOTES:

1. MATERIAL: STEEL - SAE 1144/C-11L44 OR 11L41
2. YIELD STRENGTH 100,000 PSI MIN
3. HARDNESS: ROCKWELL C-24 MIN
4. SPECIFIED GEOMETRICAL PARAMETERS NEED TO BE MAINTAINED FOR DISTANCE SHOWN
5. HEAT EFFECTED ZONE MUST NOT EXCEED SPECIFIED DISTANCE
6. INDUCTION HARDEN, QUENCH AND DRAW TO OBTAIN A SURFACE HARDNESS OF ROCKWELL C55 MIN FOR A MAX DEPTH OF .100 [2.54] ON DIA "B" FOR DISTANCE SHOWN

- 1.材料：鋼-SAE 1144/C-11L44或是11L41
- 2.強度 100,000 PSI MIN
- 3.硬度：羅克維爾 c-24 min
- 4.指定的幾何參數需要像表示出的距離那樣維持住
- 5.熱處理的區域不能超過指定的區域
- 6.感應硬化，淬火以得到表面硬度 羅克維爾C55 MIN，尺寸B的最大厚度0.100 (2.54)

UNLESS OTHERWISE SPECIFIED		CURRENT ISSUE	DATE	TITLE			
DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]		DRAWN NDV	07/02/04				
		CHECKED BTC	11/07/05	SLEEVE			
		MFG ENG -	-				
		APPROVED SFM	10/28/11	SIZE	C	DWG NO.	350SLVE
		ISSUED PRJ	10/31/11	SCALE	2:1	EST. WT.	0.17 LBS
				SHEET	1 OF 1	REV	B

APPROVED