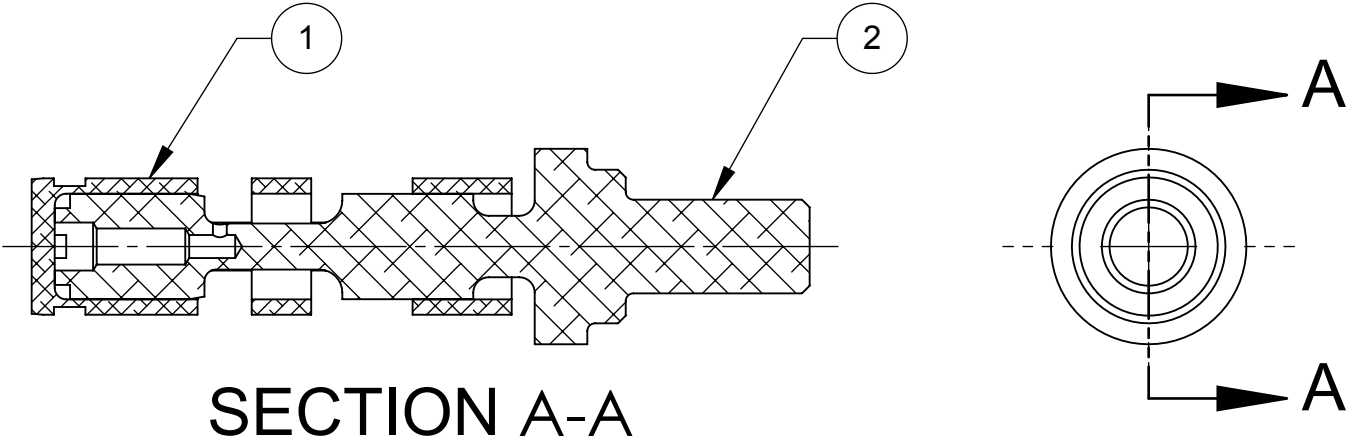


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE ISSUE	MJS	08/28/13



1. 用足夠凝膠保證像圖面那樣撐住零件
2. VALVE和SLEEVE的中間必須被清空，兩者之間的直徑必須是0.0004/0.0014 [0.01/0.036]

NOTES:

1. SUPPLY ENOUGH TRANSJEL BETWEEN THE VALVE AND SLEEVE ID TO SECURELY HOLD PARTS TOGETHER AS ILLUSTRATED.
2. THE CLEARANCE BETWEEN THE VALVE AND SLEEVE CRITICAL SPOOL DIAMETERS SHOULD BE .0004/.0014 [0.010/0.036]

ITEM NO.	PART NUMBER	DESCRIPTION	REVISION	QTY.
1	124740-10	SLEEVE	1	1
2	124740-09	VALVE	1	1
3	31295	TRANSJEL LUBRICANT	-	

	UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]		CURRENT ISSUE	DATE				
	.XX [X.X] ± .015 [0.38]		DRAWN MJS	08/28/13				
	.XXX [X.XX] ± .005 [0.13]		CHECKED XXX	-	TITLE  ASSEMBLY, VALVE/SLEEVE			
	ANGLES ± 1°		MFG ENG -	-				
	SURFACE FINISH 125 [3.2] ✓		APPROVED SFM	-	SIZE B	DWG NO. 124740ASSY9	REV 1	
KEY CHARACTERISTIC SYMBOLS		THIRD ANGLE PROJECTION	ISSUED PRJ	-	SCALE 2:1	EST. WT. 0.01 LBS	SHEET 1 OF 1	
<div>Cr CRITICAL</div> <div>Ma MAJOR</div>								

PROTO/QUOTE