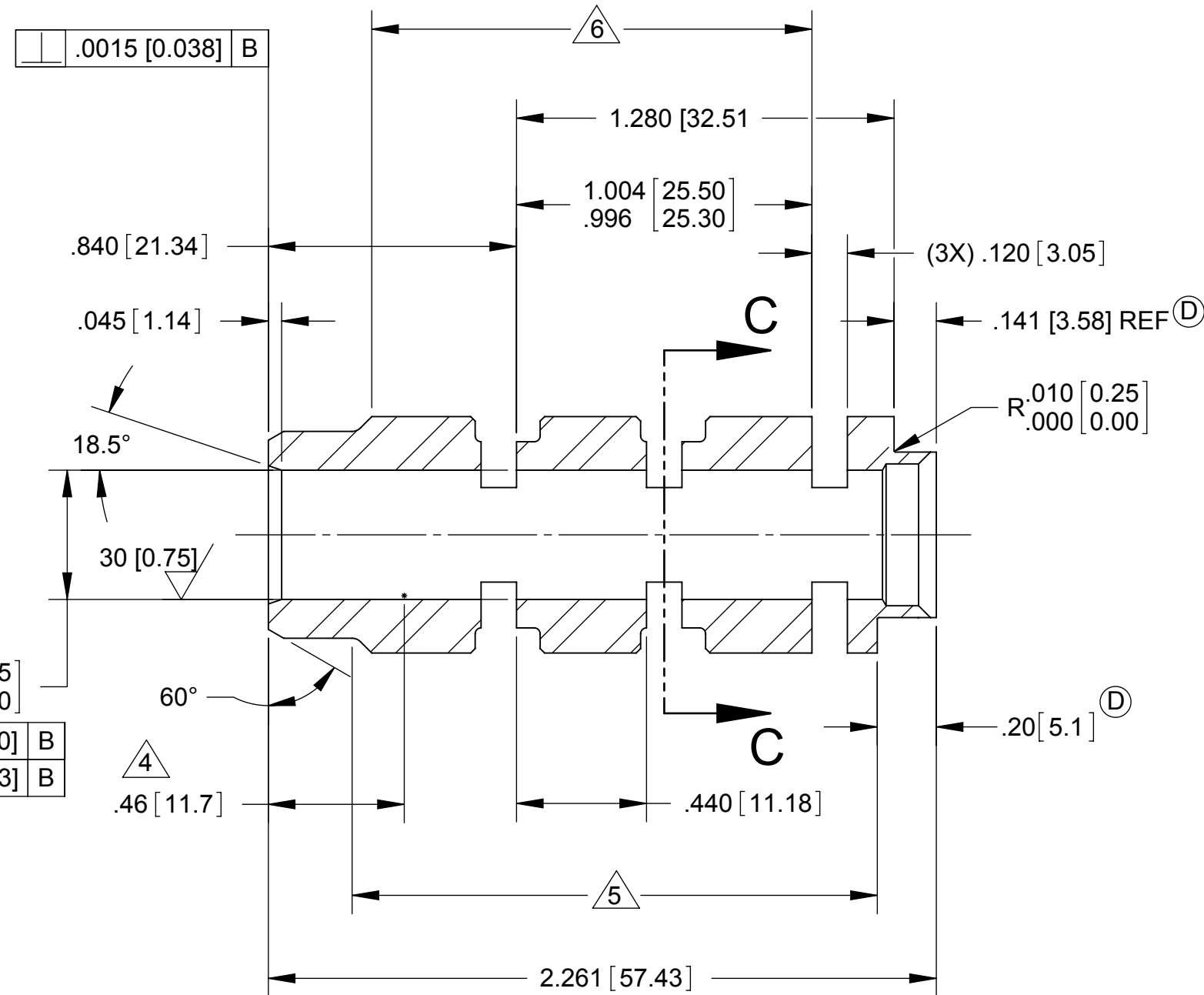
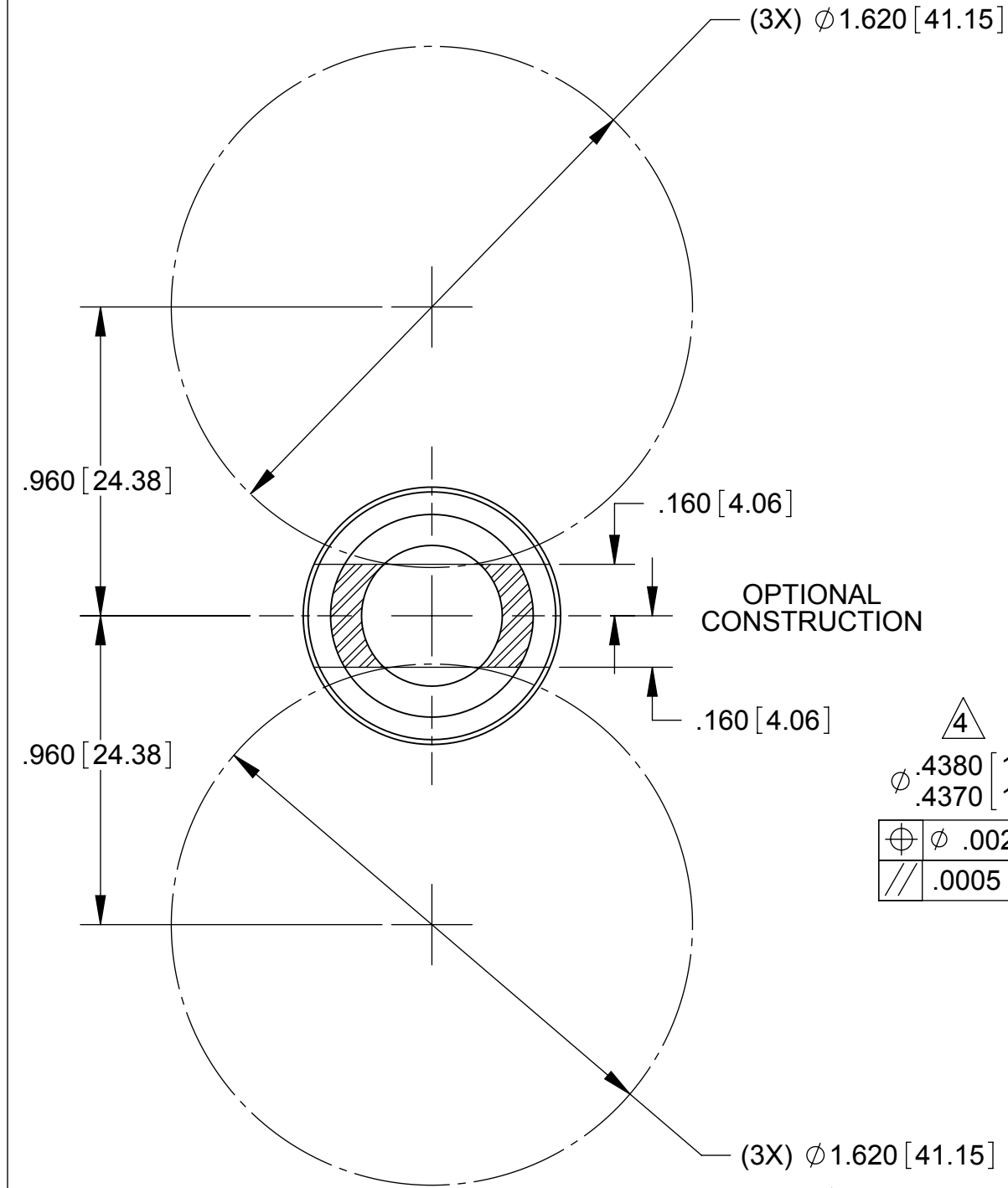
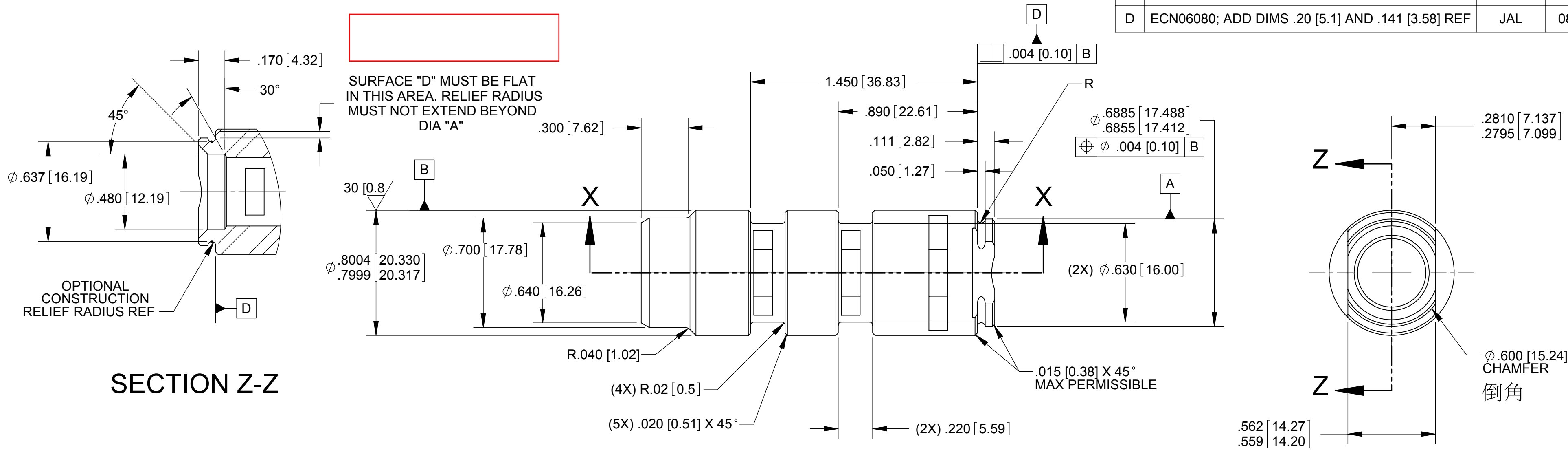
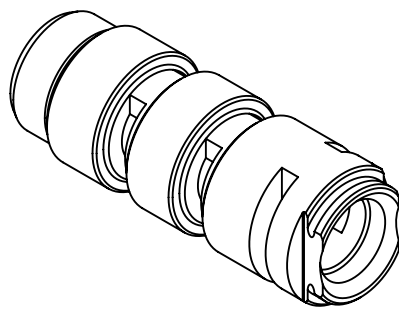


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
D	ECN06080; ADD DIMS .20 [5.1] AND .141 [3.58] REF	JAL	08/08/13



NOTES:

1. MATERIAL: STEEL - SAE 1144/C-11L44 OR 11L41 MODIFIED PER ASTM A311 CLASS B
2. YIELD STRENGTH 100,000 PSI MIN
3. HARDNESS: ROCKWELL B 90 MIN, AVAILABLE AS "STRESSPROOF"
4. SPECIFIED GEOMETRICAL PARAMETERS NEED TO BE MAINTAINED FOR DISTANCE SHOWN
5. HEAT EFFECTED ZONE MUST NOT EXCEED SPECIFIED DISTANCE
6. INDUCTION HARDEN, QUENCH AND DRAW TO OBTAIN A SURFACE HARDNESS OF ROCKWELL C55 MIN FOR A MAX DEPTH OF .100 [2.54] ON DIA "B" FOR DISTANCE SHOWN



SECTION C-C

SECTION X-X

1. 材料：鋼-SAE 1144/C-11L44或是11L41
2. 強度 100,000 PSI MIN
3. 硬度：羅克維爾 c-24 min
4. 指定的幾何參數需要像表示出的距離那樣維持住
5. 熱處理的區域不能超過指定的區域
6. 感應硬化，淬火以得到表面硬度 羅克維爾C55 MIN，尺寸B的最大厚度0.100 (2.54)

UNLESS OTHERWISE SPECIFIED		CURRENT ISSUE	DATE	TITLE			
DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]		DRAWN NDV	07/02/04	SLEEVE			
.XX [X.X] ± .015 [0.38] .XXX [X.XX] ± .005 [0.13] ANGLES ± 1° SURFACE FINISH 63 [1.6] ✓		CHECKED BTC	11/07/05				
THIRD ANGLE PROJECTION		MFG ENG -	-				
KEY CHARACTERISTIC SYMBOLS Cr CRITICAL Ma MAJOR		APPROVED DGP	08/07/13	SIZE C	DWG NO. 350SLVE		REV D
		ISSUED PRJ	08/08/13	SCALE 2:1	EST. WT. 0.17 LBS	SHEET 1 OF 1	

APPROVED