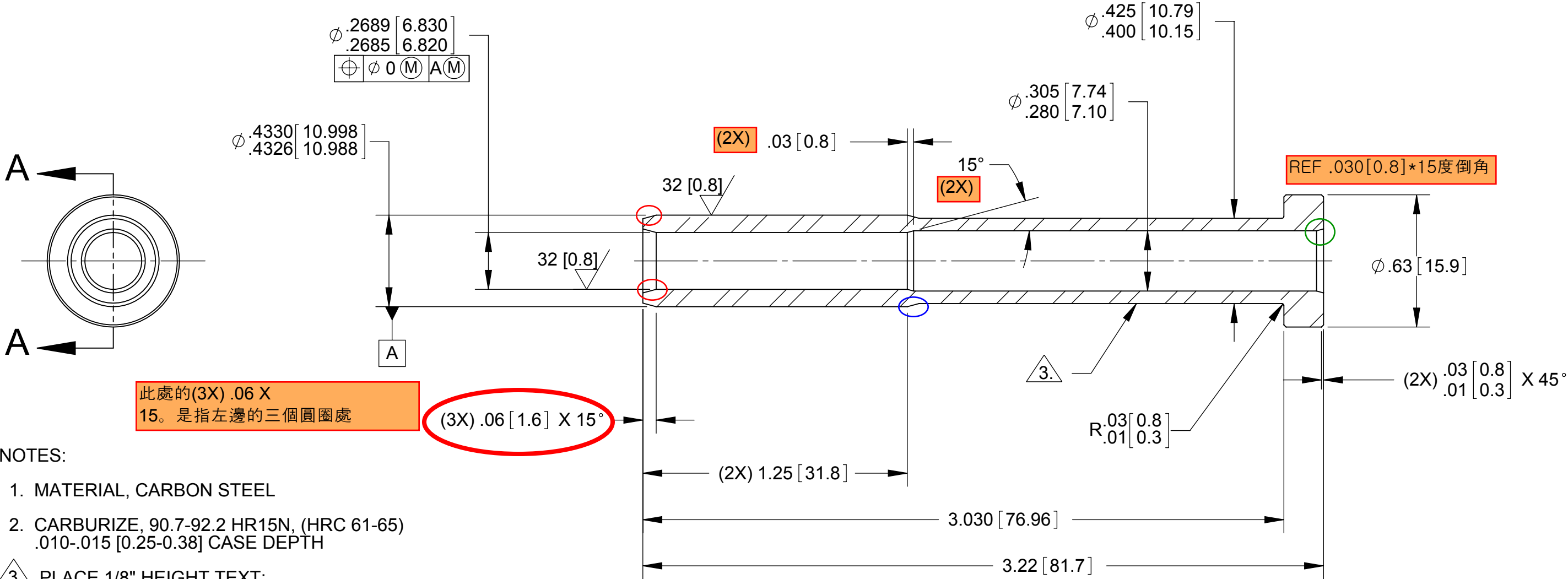


- 1.材料：低碳鋼 12L14
2.滲碳氮化 90.7-92.2 HR15N, (HRC 61-65)
深度 .010-.015 [0.25-0.38]
3.印字(字高1/8")：
SONNAX
F-147741-RJ7
4.去毛邊
5.除非特別標示，除銳角 .03 [0.8] MAX, R角 .03 [0.8] MAX
6.不能有毛邊，可以選擇有染黑

DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	MMC	09/13/11
B	REVISED AND REDRAWN	DGP	11/05/15



- NOTES:
- MATERIAL, CARBON STEEL
 - CARBURIZE, 90.7-92.2 HR15N, (HRC 61-65)
.010-.015 [0.25-0.38] CASE DEPTH
 - PLACE 1/8" HEIGHT TEXT:
SONNAX
F-147741-RJ7
 - REMOVE BURRS
 - UNLESS OTHERWISE SPECIFIED, BREAK
SHARP EDGES .03 [0.8] MAX., RADIUS
SHARP CORNERS .03 [0.8] MAX
 - PART TO BE RUST FREE. BLACK OXIDE
FINISH.(OPTIONAL)

	UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS] .XX [X.X] ± .030 [0.76] .XXX [X.XX] ± .005 [0.13] ANGLES ± 5° SURFACE FINISH 125 [3.2]✓	CURRENT ISSUE	DATE	TITLE JIG, REAMER				
		DRAWN MMC	03/09/11					
		CHECKED DGP	03/14/11					
		MFG ENG -	-	SIZE B		DWG NO. F-147741-RJ7	REV B	
		APPROVED SCJ	09/12/11					
KEY CHARACTERISTIC SYMBOLS <div>Cr</div> CRITICAL <div>Ma</div> MAJOR	THIRD ANGLE PROJECTION	ISSUED PRJ	09/13/11	SCALE 2:1	EST. WT. 0.08 LBS	SHEET 1 OF 1		

ECN - QUOTE