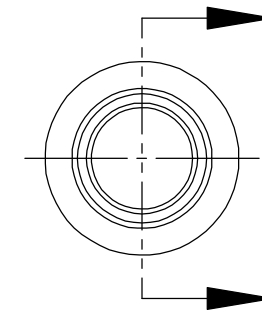
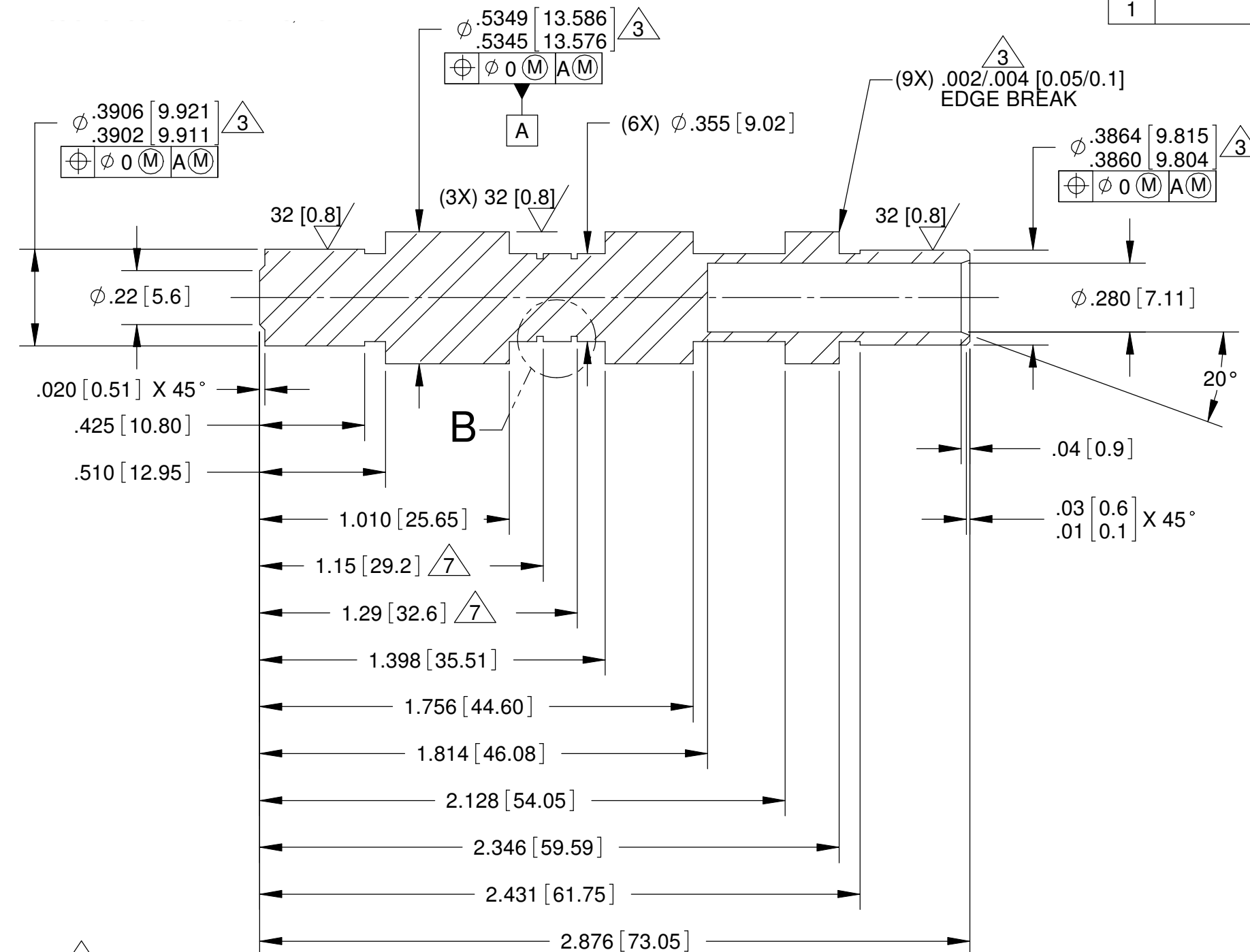
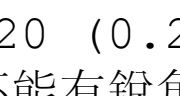


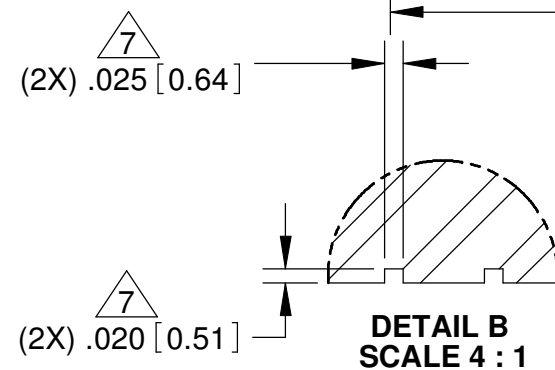
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE	MMC	08/22/12



- | | | | |
|--|--|---|--|
| <p>1.材料：低碳鋼</p> <p>2.滲碳：HR15N 89-92 (HRC 58-62) 厚度0.010-0.020 (0.25-0.50)</p> <p>3.不能有銳角</p> | <p>4.R角 0.02 (0.5) MAX</p> <p>5.兩端允許有中心鑽孔$\varnothing 0.05$ (1.5) MAX</p> <p>6.除毛邊</p> <p>7.僅供辨識的溝槽</p> |  | |
|--|--|---|--|

NOTES:

1. MATERIAL: LOW CARBON STEEL
2. CARBURIZE, HR15N 89-92 (HRC 58-62),
.010-.020 [0.25-0.50] CASE DEPTH
3. SHARP EDGES WILL NOT BE TOLERATED
4. BREAK/RADIUS UNSPECIFIED
EDGES/CORNERS, .02 [0.5] MAX
5. CENTER DRILL PERMISSIBLE, BOTH ENDS,
Ø.06 [1.5] MAX
6. REMOVE BURRS
7. IDENTIFICATION GROOVES ONLY



	UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS] .XX [X.X] ± .015 [0.38] .XXX [X.XX] ± .005 [0.13] ANGLES ± 5° SURFACE FINISH 125 [3.2]✓	CURRENT ISSUE		DATE							
		DRAWN MMC		08/20/12							
		CHECKED DGP		08/25/12		TITLE VALVE					
		MFG ENG -		-							
		APPROVED SCJ		/ /		SIZE B			DWG NO. 98892-27X		REV 1
ISSUED PR.1		/ /		SCALE 2:1		EST. WT. 0.10 LBS		SHEET 1 OF 1			

<u>KEY CHARACTERISTIC SYMBOLS</u>	
<div>Cr</div>	<div>Ma</div>
CRITICAL	MAJOR

THIRD ANGLE PROJECTION	<div><div></div><div></div></div>
------------------------	-----------------------------------

PROTO/QUOTE