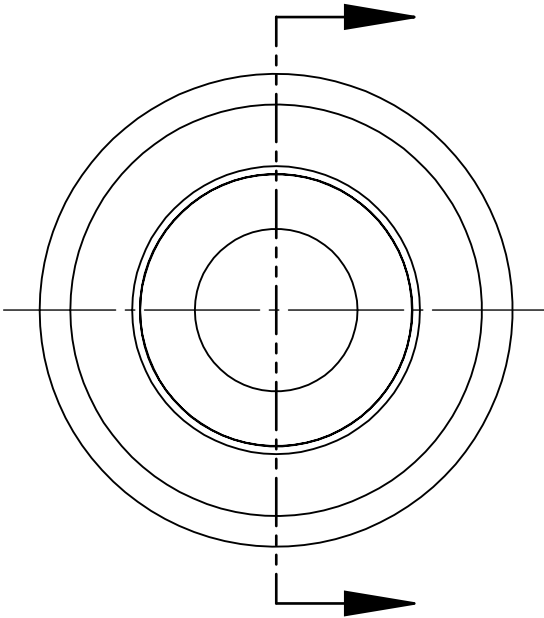
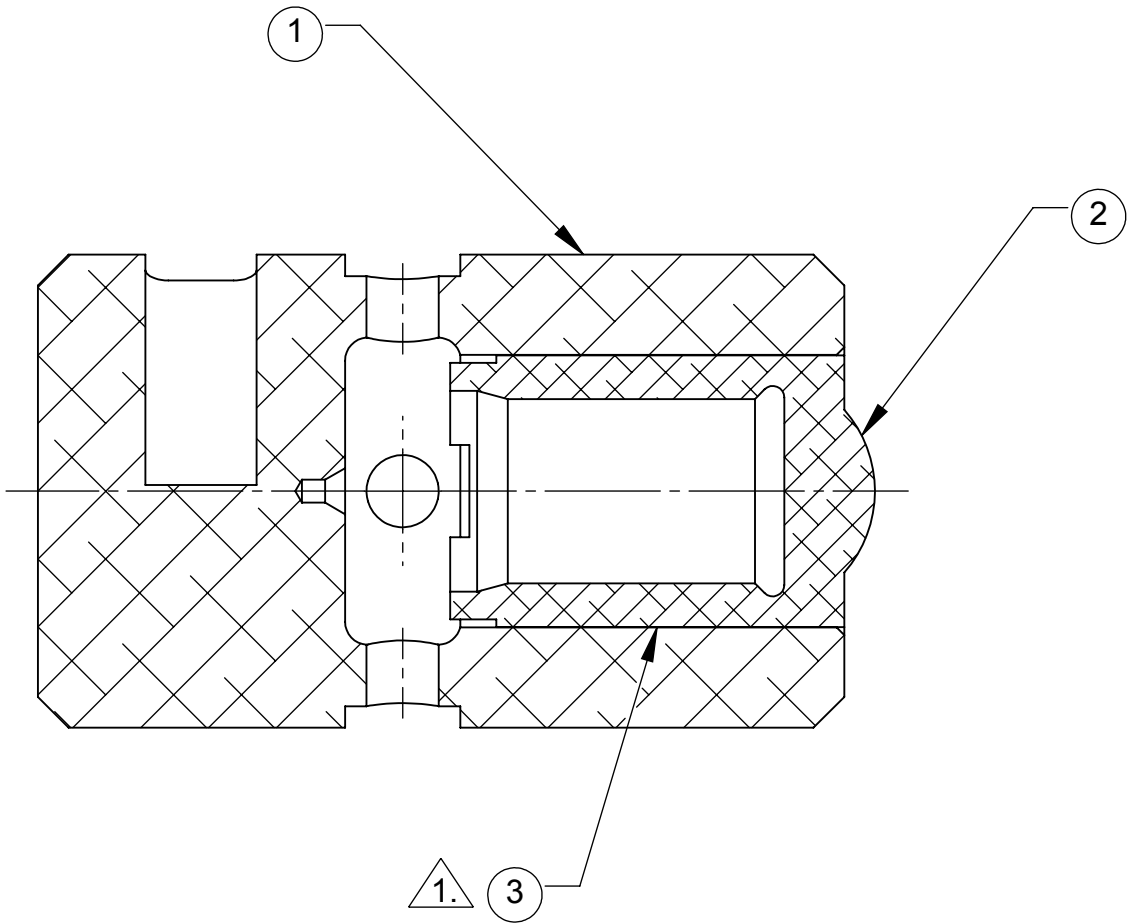


DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
1	PROTO/QUOTE	ETD	-
2	UPDATED P/N 157740-37 TO REV 2	ETD	09/29/14



1. 用足夠的凝膠在valve與sleeve內徑, 以保證可以像示範的那樣撐住零件
2. valve與sleeve的中間必須要有距離, 兩者之間的直徑必須是0.0004/0.0014 (0.010/0.035)

NOTES:

1. SUPPLY ENOUGH TRANSJEL ON END OF VALVE AND/OR BOTTOM OF SLEEVE I.D. TO SECURELY HOLD PARTS TOGETHER AS SHOWN.
2. THE CLEARANCE BETWEEN THE VALVE AND SLEEVE SPOOL DIAMETERS MUST BE .0004/.0014 [0.010/0.035]

2

PARTS LIST				
ITEM	QTY	PART NUMBER	REV	DESCRIPTION (REF)
1	1	157740-37	2	SLEEVE
2	1	147741-37	-	147741-37
3	1.	31295	-	TRANSJEL

CURRENT ISSUE		DATE	TITLE VALVE/SLEEVE ASSEMBLY	
DRAWN ETD		07/22/14		
CHECKED PAK		07/31/14		
MFG ENG -		-		
APPROVED DGP		-	SIZE B	DWG NO. 157740ASSY37
ISSUED BTC		-	SCALE 4:1	
			EST. WT. 0.02 LBS	SHEET 1 OF 1

KEY CHARACTERISTIC SYMBOLS <div>Cr</div> CRITICAL <div>Ma</div> MAJOR		UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]	
		.XX [X.X] ± - .XXX [X.XX] ± - ANGLES ± - SURFACE FINISH ✓	
		THIRD ANGLE PROJECTION	

PROTO/QUOTE