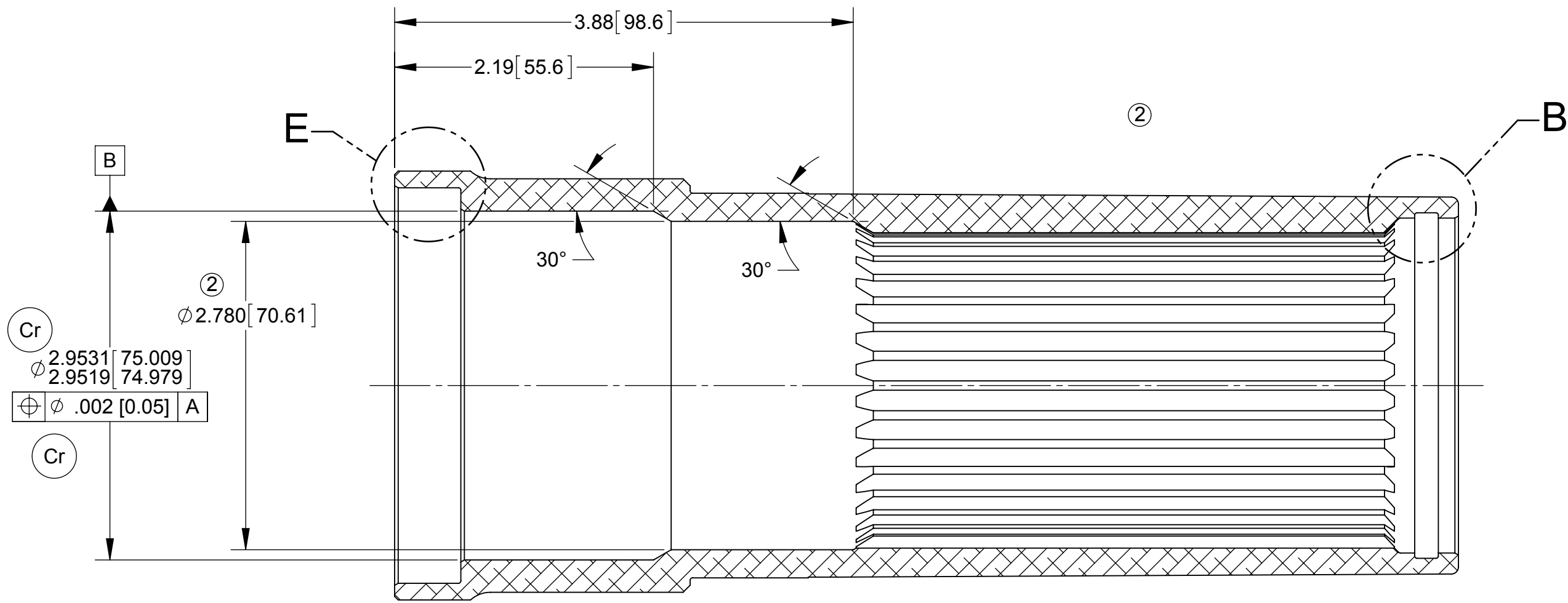
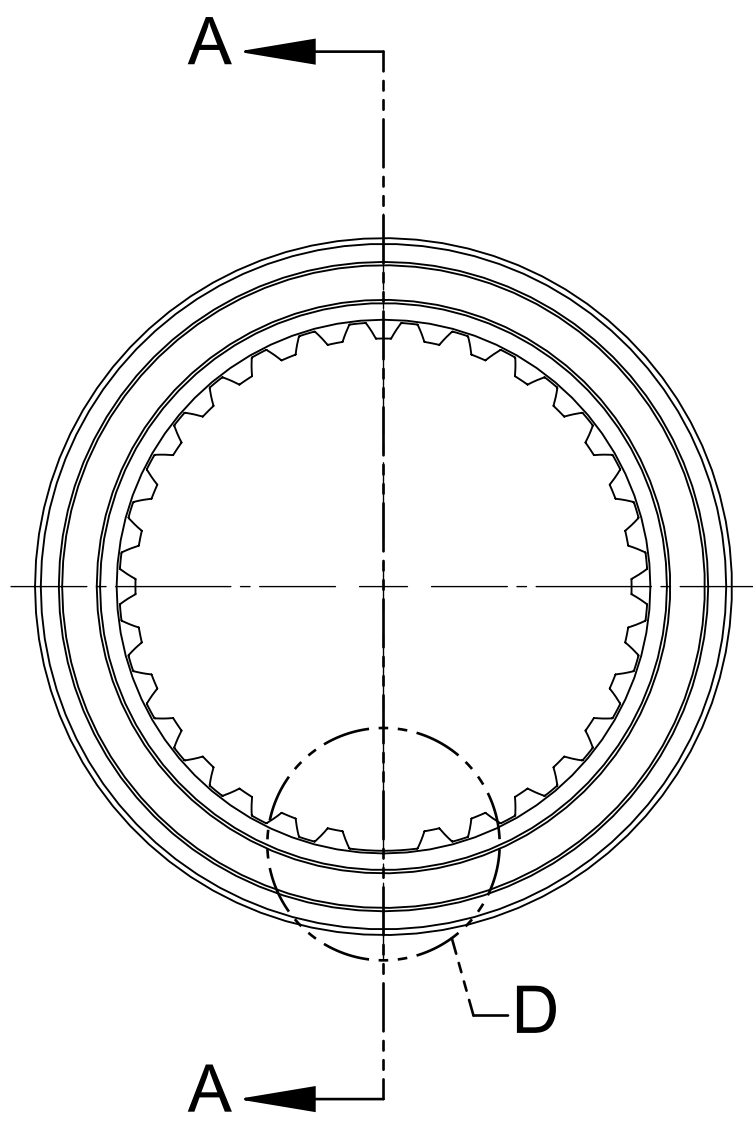


- 1.材料：6061-T6 或是 6061-T651鋁圓棒
- 2.除非特別指定，除銳角 0.02(0.5) MAX，內部R角 R0.02(R0.5)MAX
- 3.除非特別指定，所有直徑必須同軸於A
- 必須要符合以下規格：
圓偏擺度0.005 (0.13) A
- 4.外徑逐漸變細超過此長度。



SECTION A-A

內部漸伸線曲線資料

INTERNAL INVOLUTE SPLINE DATA

GAGE SPLINE PER ANSI B92.1-1996, CLASS 5 量具曲線依照ANSI B92.1-1996 等級5

FLAT ROOT MAJOR DIAMETER FIT (MODIFIED) 平根主要的尺寸 (改性)

NUMBER OF TEETH	32 (31 ACTUAL, SEE DETAIL VIEW D)
PITCH [MODULE]	12/24 [2.1167]
PRESSURE ANGLE	30°
BASE DIAMETER	2.309401 [58.658787] REF
PITCH DIAMETER	2.666667 [67.733333] REF
MAJOR DIAMETER	2.752/2.750 [69.901/69.850] REF
FORM DIAMETER	2.747 [69.774]
MINOR DIAMETER	2.589/2.584 [65.761/65.634]

CIRCULAR SPACE WIDTH 圓弧尺厚度

MAX ACTUAL	.1376 [3.4957]
MIN EFFECTIVE	.1328 [3.3742]

MEASUREMENT BETWEEN PINS	2.4335/2.4280 [61.8104/61.6717] REF
PIN DIAMETER	.1560 [3.9624]

尺數

PITCH (模)

壓力角

基本直徑

PICH 直徑

主要直徑

形式直徑

次要的直徑

最大有效

最小實際

PIN之間的測量

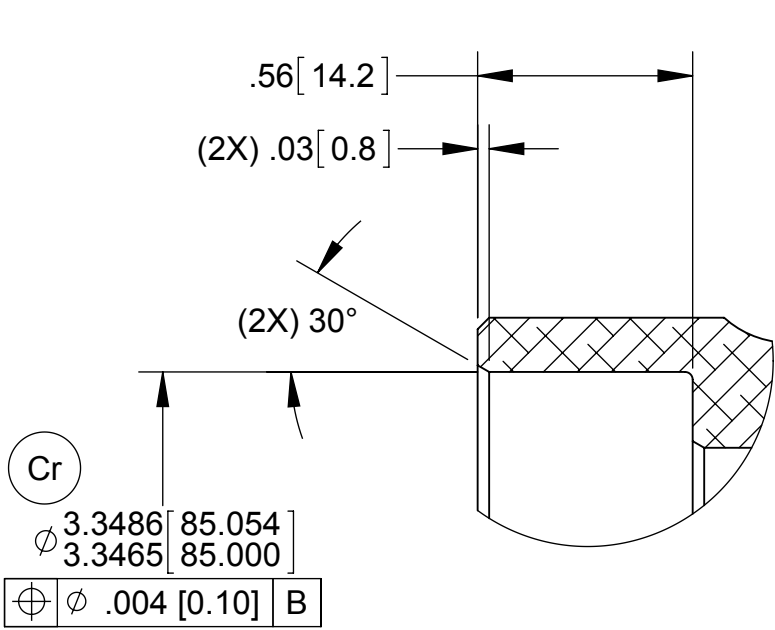
PIN直徑

NOTES:

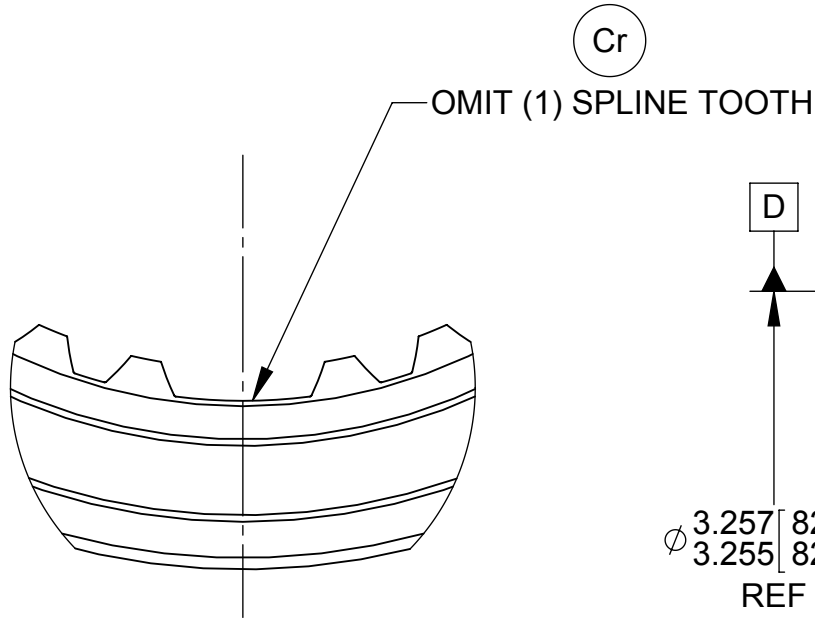
1. MATERIAL: 6061-T6 OR 6061-T651 ALUMINUM ROUND BAR
2. UNLESS OTHERWISE SPECIFIED, BREAK SHARP EDGES .02 [0.5] MAX, RADIUS INSIDE CORNERS R.02 [R0.5] MAX
3. UNLESS OTHERWISE SPECIFIED, ALL DIAMETERS COAXIAL TO A MUST MEET THE FOLLOWING SPECIFICATION:

.005 [0.13] A

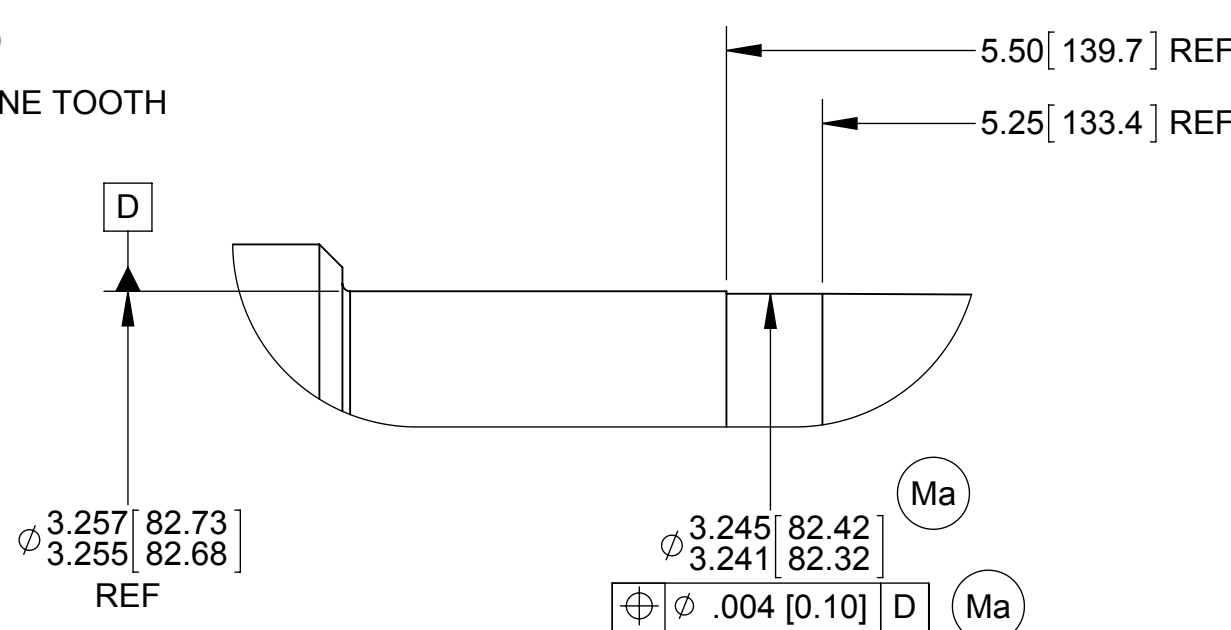
4. PART OD IS TAPERED OVER THIS LENGTH



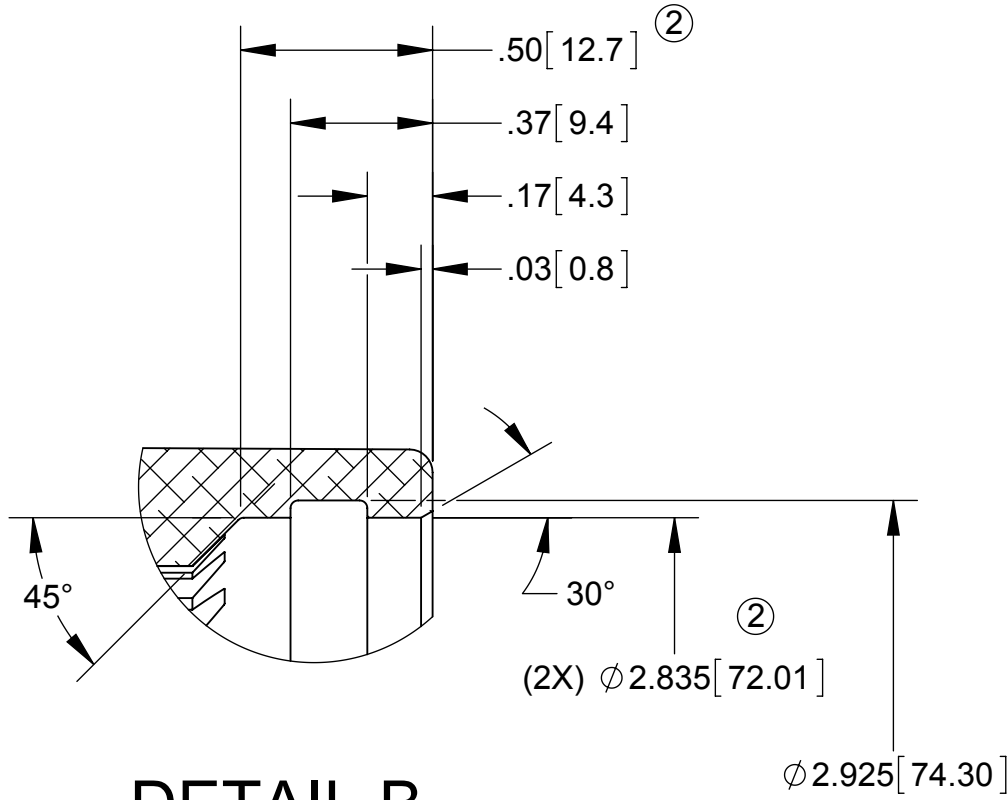
DETAIL E
SCALE 2 : 1



DETAIL D
SCALE 2 : 1



DETAIL C
SCALE 2 : 1



DETAIL B
SCALE 2 : 1

UNLESS OTHERWISE SPECIFIED DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]	CURRENT ISSUE	DATE	TITLE SLEEVE, SPLINED			
	DRAWN BTC	09/05/12				
XX [X.X] ± .015 [0.38] XXX [X.XX] ± .005 [0.13] ANGLES ± 1°	CHECKED BTC	10/17/12	SIZE D T33-125-350-02W SCALE 1:1 EST. WT. 2.14 LBS SHEET 1 OF 1			
SURFACE FINISH 125 [3.2] /	APPROVED SFM	-				
THIRD ANGLE PROJECTION	ISSUED PRJ	-				

PROTO/QUOTE