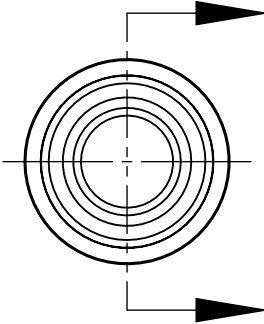


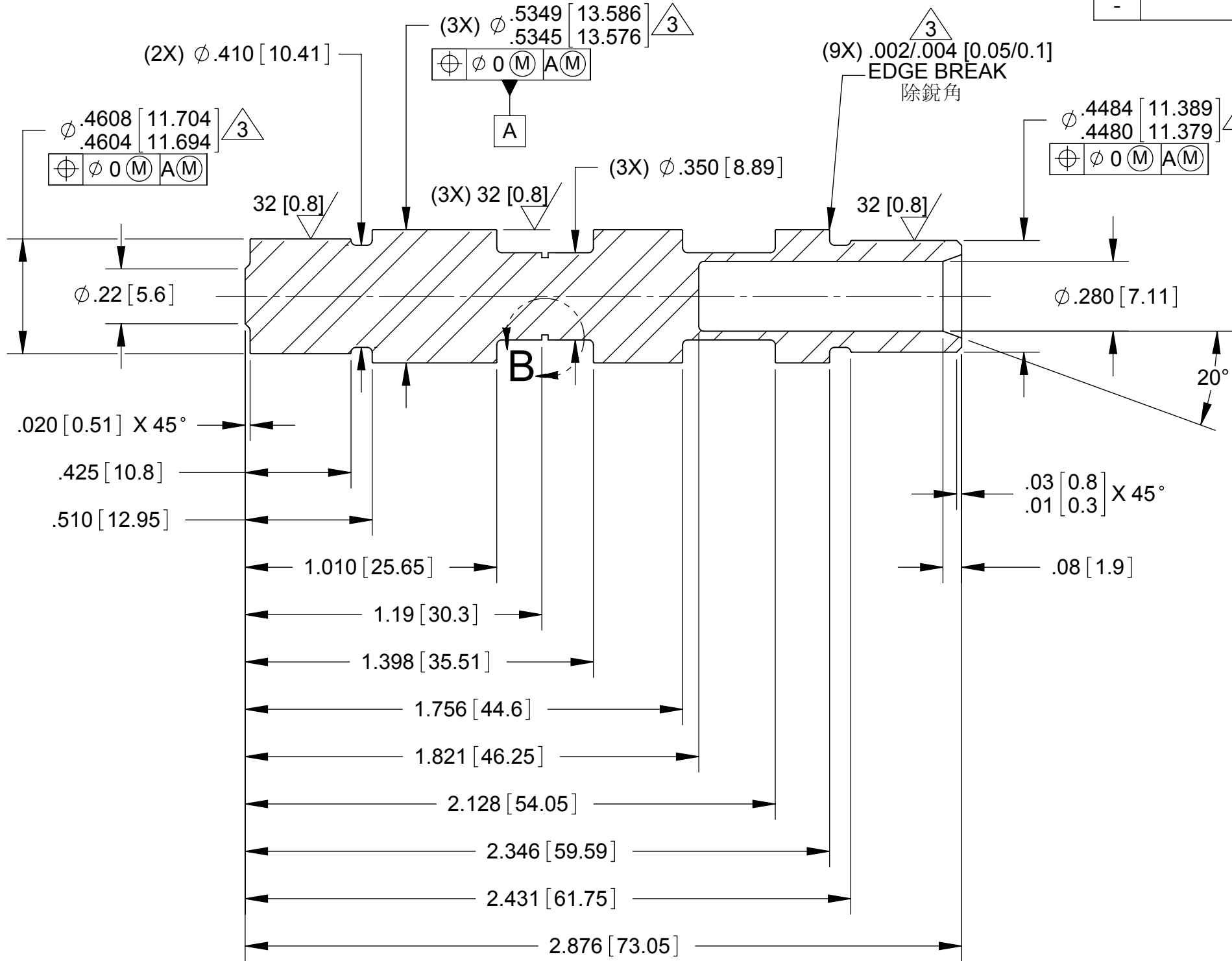
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
-	ORIGINAL ISSUE	MMC	07/09/12

1. 材料：低碳鋼
2. 滲碳氮化，HR15N 89-92 (HRC58-62)，深度.010-.020 [0.25-0.50]
3. 不允許有銳角
4. 未指定R角 .02 MAX
5. 允許有兩端中心鑽點Ø.06[1.5] MAX
6. 去毛邊

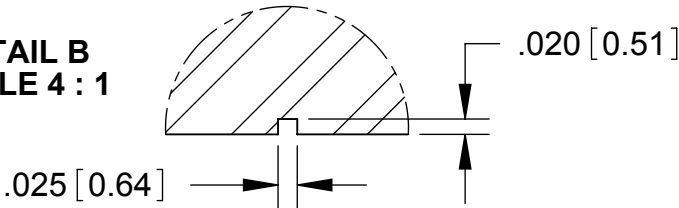


NOTES:

1. MATERIAL: LOW CARBON STEEL
2. CARBURIZE, HR15N 89-92 (HRC 58-62),
.010-.020 [0.25-0.50] CASE DEPTH
3. SHARP EDGES WILL NOT BE TOLERATED
4. BREAK/RADIUS UNSPECIFIED EDGES/CORNERS,
.02 [0.5] MAX
5. CENTER DRILL PERMISSIBLE, BOTH ENDS,
Ø.06 [1.5] MAX
6. REMOVE BURRS



DETAIL B
SCALE 4 : 1



<div>KEY CHARACTERISTIC SYMBOLS</div> <div><div><div>Cr</div><div>CRITICAL</div></div><div><div>Ma</div><div>MAJOR</div></div></div>	<div>UNLESS OTHERWISE SPECIFIED</div> <div>DRAFTING PER ASME Y14.5M-1994</div> <div>DIMENSIONS ARE IN INCHES [MILLIMETERS]</div> <div><div>.XX [X.X] ± .015 [0.38]</div><div>.XXX [X.XX] ± .005 [0.13]</div><div>ANGLES ± 5°</div><div>SURFACE FINISH 125 [3.2]✓</div></div>		CURRENT ISSUE	DATE	TITLE VALVE				
			DRAWN MMC	12/28/11					
			CHECKED DGP	01/31/12					
			MFG ENG -	-	SIZE B		DWG NO. 98892-17X	REV -	
			APPROVED SCJ	07/09/12	SCALE 2:1	EST. WT. 0.12 LBS	SHEET 1 OF 1		
ISSUED PRJ	07/09/12								
THIRD ANGLE PROJECTION									

APPROVED