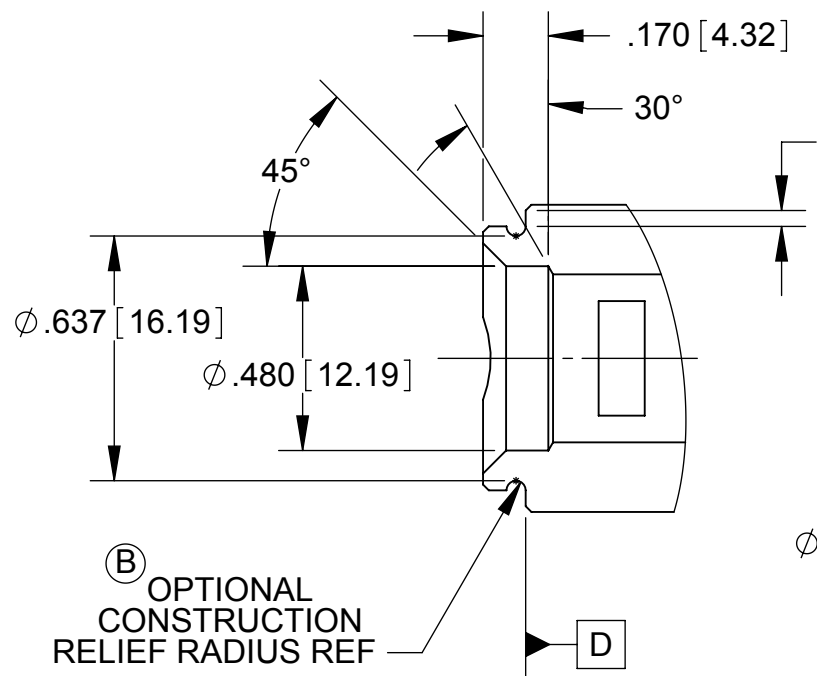


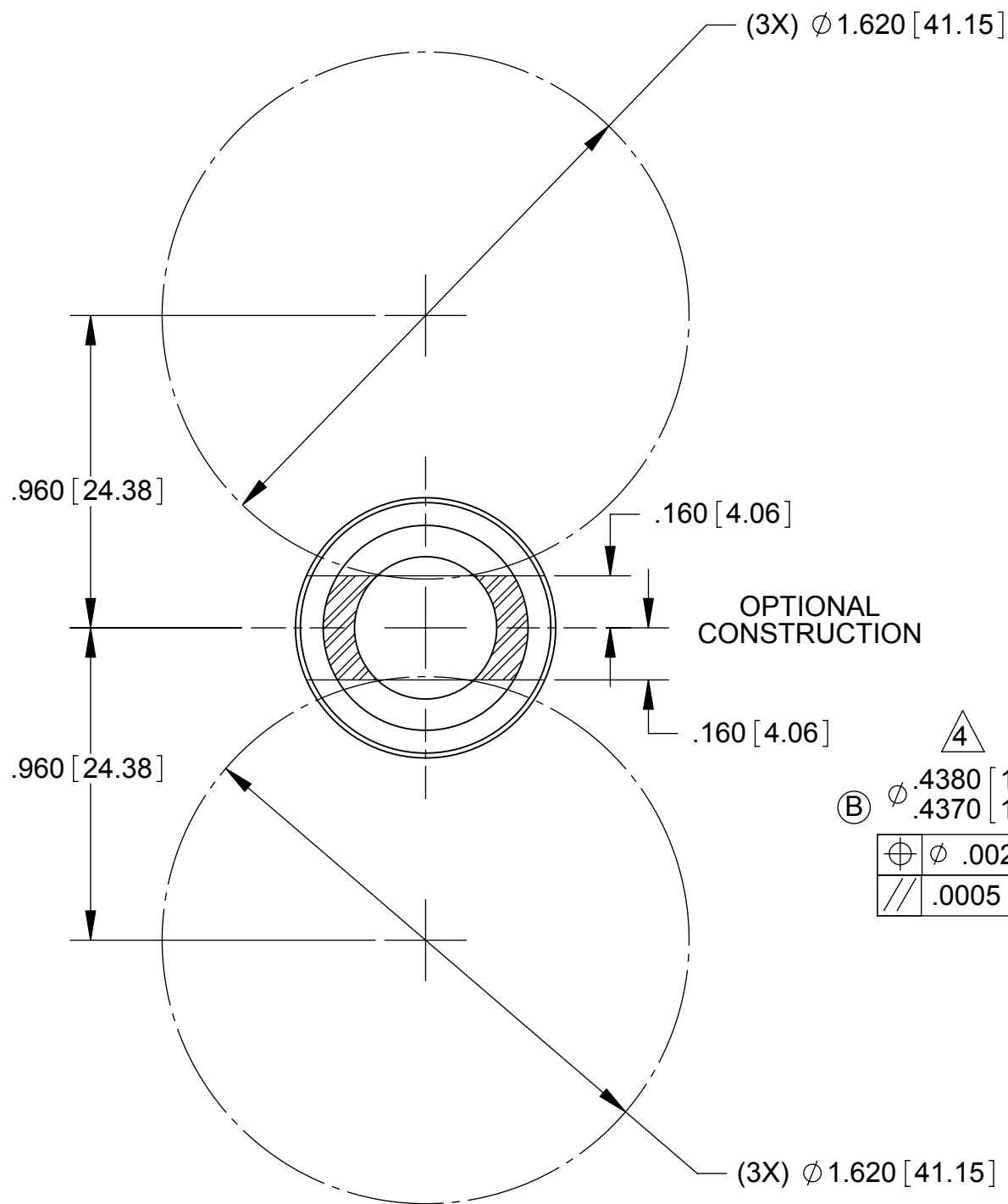
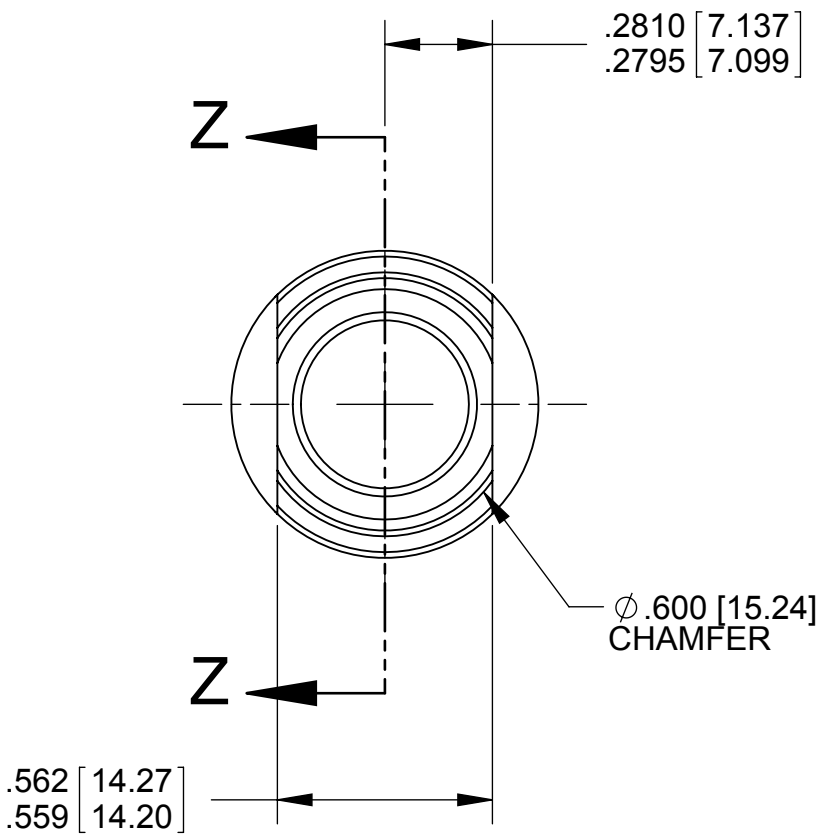
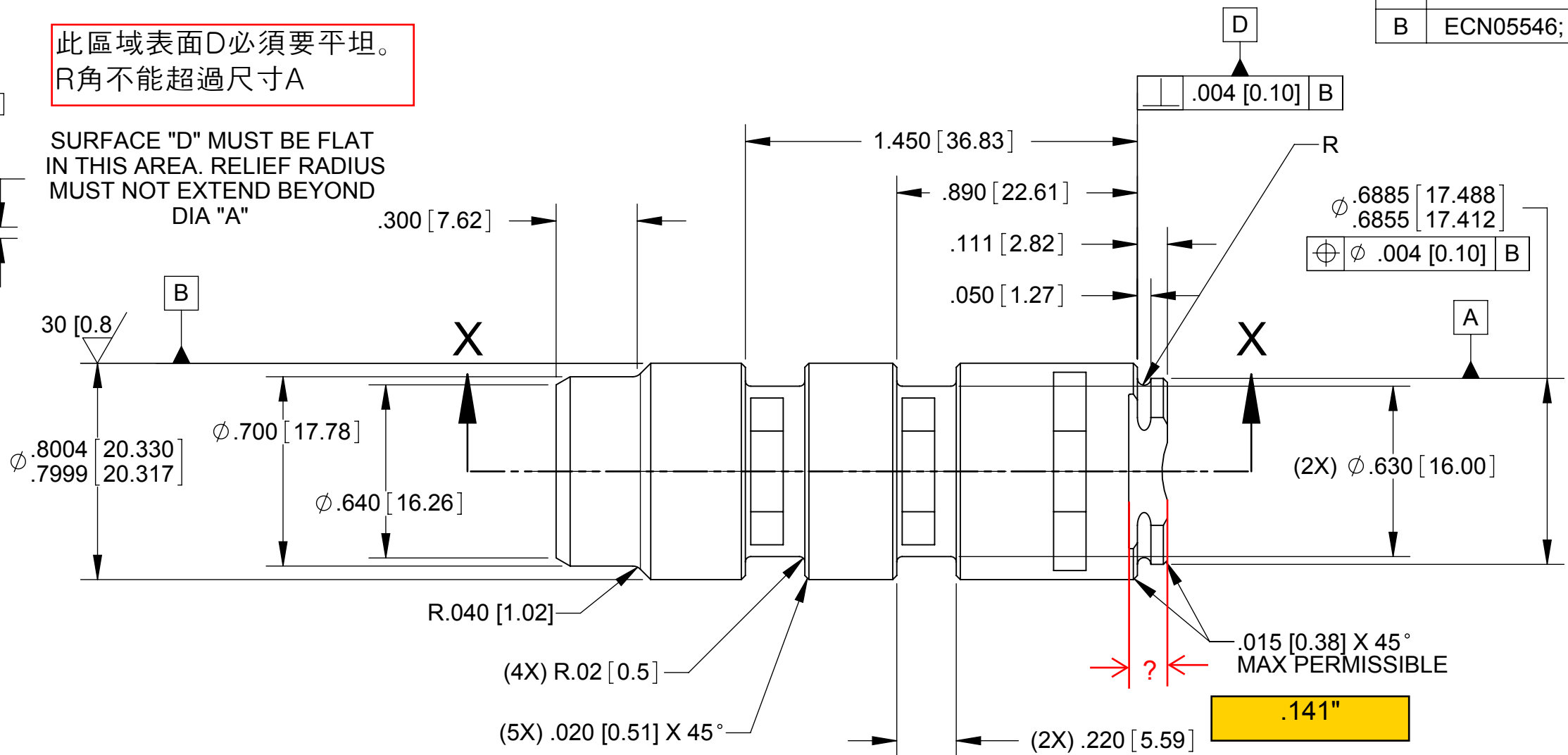
DRAWING REVISION INFORMATION			
REV	DESCRIPTION	DRAWN BY	ISSUE DATE
B	ECN05546; CREATE DRAWING IN SOLID WORKS	JAL	10/31/11

此區域表面D必須要平坦。
R角不能超過尺寸A

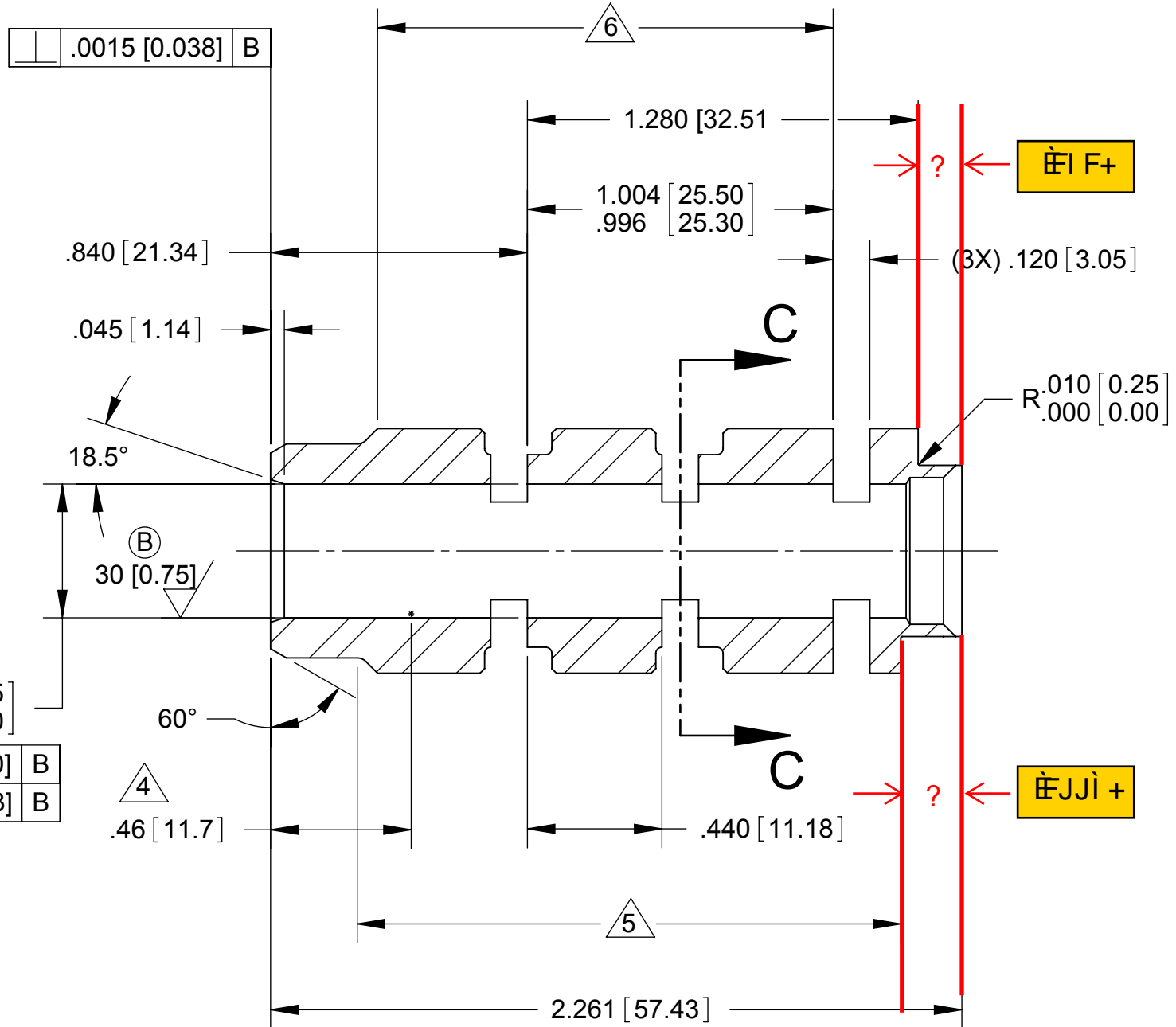
SURFACE "D" MUST BE FLAT
IN THIS AREA. RELIEF RADIUS
MUST NOT EXTEND BEYOND
DIA "A"



SECTION Z-Z

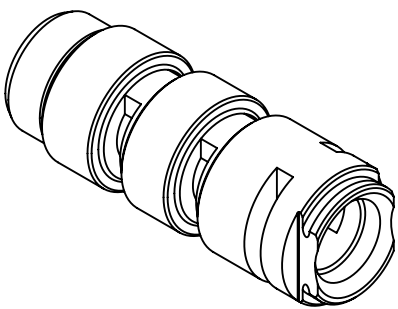


SECTION C-C



SECTION X-X

- NOTES:
- MATERIAL: STEEL - SAE 1144/C-11L44 OR 11L41
 - YIELD STRENGTH 100,000 PSI MIN
 - HARDNESS: ROCKWELL C-24 MIN
 - SPECIFIED GEOMETRICAL PARAMETERS NEED TO BE MAINTAINED FOR DISTANCE SHOWN
 - HEAT EFFECTED ZONE MUST NOT EXCEED SPECIFIED DISTANCE
 - INDUCTION HARDEN, QUENCH AND DRAW TO OBTAIN A SURFACE HARDNESS OF ROCKWELL C55 MIN FOR A MAX DEPTH OF .100 [2.54] ON DIA "B" FOR DISTANCE SHOWN



- 材料：鋼-SAE 1144/C-11L44或是11L41
- 強度 100,000 PSI MIN
- 硬度：羅克維爾 c-24 min
- 指定的幾何參數需要像表示出的距離那樣維持住
- 熱處理的區域不能超過指定的區域
- 感應硬化，淬火以得到表面硬度 羅克維爾C55 MIN
· 尺寸B的最大厚度0.100 (2.54)

UNLESS OTHERWISE SPECIFIED		CURRENT ISSUE	DATE	TITLE			
DRAFTING PER ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES [MILLIMETERS]		DRAWN NDV	07/02/04	SLEEVE			
.XX [X.X] ± .015 [0.38] .XXX [X.XX] ± .005 [0.13] ANGLES ± 1° SURFACE FINISH 63 [1.6]		CHECKED BTC	11/07/05				
THIRD ANGLE PROJECTION		MFG ENG -	-				
KEY CHARACTERISTIC SYMBOLS Cr CRITICAL Ma MAJOR		APPROVED SFM	10/28/11	SIZE C	DWG NO. 350SLVE	REV B	
		ISSUED PRJ	10/31/11	SCALE 2:1	EST. WT. 0.17 LBS	SHEET 1 OF 1	

APPROVED