

AMP Soft Shell Pin and Socket Connectors





Restriction on the use of Hazardous Substances (RoHS)

At Tyco Electronics, we're ready to support your RoHS requirements. We've assessed more than 1.5 million end items/components for RoHS compliance, and issued new part numbers where any change was required to eliminate the restricted materials.

Part numbers in this catalog are RoHS Compliant, unless marked otherwise. These products comply with European Union Directive 2002/95/EC, as amended 1 January 2006, that restricts the use of lead, mercury, cadmium, hexavalent chromium, PBB, and PBDE in certain electrical and electronic products sold into the EU as of 1 July 2006

Note: For purposes of this Catalog, included within the definition of RoHS Compliant are products that are clearly "Out of Scope" of the RoHS Directive such as hand tools and other non-electrical accessories. Information regarding RoHS compliance is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information provided by our suppliers. This information is subject to change. For latest compliance status, refer to our website referenced at right.

Getting the Information You Need

Our comprehensive on-line RoHS Customer Support Center provides a forum to answer your questions and support your RoHS needs. A RoHS FAQ (Frequently Asked Questions) is available with links to more detailed information. You can also submit RoHS questions and receive a response within 24 hours during a normal work week. The Support Center also provides:

- Cross-Reference from Non-compliant to Compliant Products
- Ability to browse RoHS Compliant Products in our on-line catalog
- Downloadable Technical
- Customer Information Presentation
- More detailed information regarding the definitions used above

So whatever your questions when it comes to RoHS, we have the answers at

www.tycoelectronics.com/leadfree

RoHS Customer Support

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Introduction

AMP Soft Shell Pin and Socket Connectors provide a highly reliable and economic means of grouping multiple-lead connections in today's computer, computer/ peripheral equipment, business machines, entertainment centers, appliances and other sophisticated commercial equipment. The electrical connector is an integral component in these applications. They also offer worldwide application approval because of their reliability and economy. Electrical functions have increased in complexity and new designs continually call for the maximum use of space. The Soft Shell Pin and Socket family of connectors offers the design and features to answer these modern industry requirements.

This catalog is organized by contact centerline spacing (High Density and Standard Density) to provide you with the basic information necessary to select the Soft Shell connector system best suited for your specific application. It contains general information to acquaint you with the complete family of connectors and application tooling.

Since your specific application will determine the degree of automatic, semiautomatic or manual application tooling required, complete specifications are covered on pages 207-204.

Summary Chart

Page No.	e Product Name	No. of Positions	Centerline (in) mm	Wire Size (AWG)	Wire Insulation Dia. Max. (in) mm	Current Rating Max (A)*	Voltage Rating Max.	Operating Temp. Range (C)	UL94 Flammability Rating	Sealed Version Available	Approvals
	High Density										
6	2.5 mm Signal Double Lock (SDL)	2-13	(.098) 2.50	26-20	(.071) 1.80	3	50 VAC or VDC	-30° to +105°	۸-0	No	UL, CSA, VDE
17	Micro MATE-N-LOK 3 mm	2-24	(.118) 3.00	30-20	(.060) 1.52	5	250 VAC	-40° to +105°	0-/	No	UL, CSA, VDE
49	Grace Inertia Connectors (GIC) 3.5	2-6	(.137) 3.50	26-18	(.106) 2.70	7	300 VAC	-30° to +105°	0-/	No	UL, CSA
53	.062 Commercial Pin & Socket	1-9	(.145) 3.68	30-18	(.110) 2.79	7	250 VAC or VDC	-55° to +105°	V-2	No	UL, CSA
29	Power Double Lock (PDL)	1-12 3-12 2 2	(.156) 3.96 (.256) 6.50 (.312) 7.92 (.512) 13.00	26-16	(.122) 3.10	14	300 VAC (3.96 WTW, 6.5 WTB and 7.92 WTB) 50 VAC (3.96 WTB)	-30° to +105°	۸-0	No	UL, CSA, VDE
83	Mini-Universal MATE-N-LOK	1-24	(.163) 4.14	30-16	(.126) 3.20	9.5	600 VAC or VDC	-55° to +105°	V-0 & V-2	Yes	UL, CSA, VDE (250 V Max.)
66	Mini-Universal MATE-N-LOK 2	2-24	(.163) 4.14	30-16	(.126) 3.20	10.5	600 VAC or VDC	-55° to +105°	V-0 & V-2	No	UL, CSA, VDE
109	MR (Miniature Rectangular)	2-36	(.165) 4.20	26-18	(.115) 2.92	6	250 VAC	-55° to +85°	۸-0	No	UL, CSA
119	VAL-U-LOK Connector System	2-24	(.165) 4.20	26-18	(.094) 2.39	6	600 VAC	-40° to +105°	V-0 & V-2	No	UL, CSA
125	AMP-DUAC	2-24	(.165) 4.20	26-18	(.130) 3.30	6	600 VAC	-55° to +105°	V-2	No	UL, CSA
	Standard Density										
135	5.0 mm Power Key Connectors (PKC)	2-6	(.197) 5.00	24-16	(.122) 3.10	10	300 VAC	-30° to +105°	۸-0	No	UL, CSA
143	. 093 Commercial Pin & Socket	1-15	(.198) 5.03	14-24	(.180) 4.57	13	250 VAC or VDC	-55° to +105°	V-2	No	UL, CSA
151	Commercial MATE-N-LOK	1-16	(.200) 5.08	30-14	(.130) 3.30	19	250 VAC	-55° to +105°	V-2	No	UL, CSA
165	. 140 MATE-N-LOK	5-9	(.240) 6.10	20-10	(.180) 4.57	28	600 VAC or VDC	-55° to +105°	V-2	No	UL, CSA
169	Universal MATE-N-LOK	1-15	(.250) 6.35	30-10	(.200) 5.08	19	600 VAC or VDC	-55° to +105°**	V-0 & V-2	Yes	UL, CSA; designed and tested to meet VDE 380 V requirements, except 6 Position Circular
189	Universal MATE-N-LOK II	2-15	(.250) 6.35	30-10	(.200) 5.08	19	600 VAC or VDC	-55° to +105°	۸-0	No	UL, CSA, VDE
203	.156 MATE-N-LOK	3-4	(.390) 9.91	20-10	(.185) 4.70	32.5	600 VAC	-55° to +105°	V-2	No	nr
<u>.</u>	*Current Bating is polication depond										

**Current Rating is application dependent ** 125°C Available



High Density

Need more information?

Call Technical Support at a local number listed on the inside back cover.

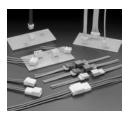
Technical Support is staffed with specialists well versed in Tyco Electronics products.



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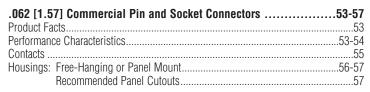


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Produced under a Quality Management System certified to ISO 9001



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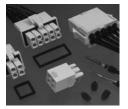
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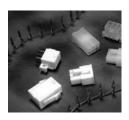
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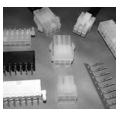
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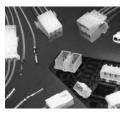
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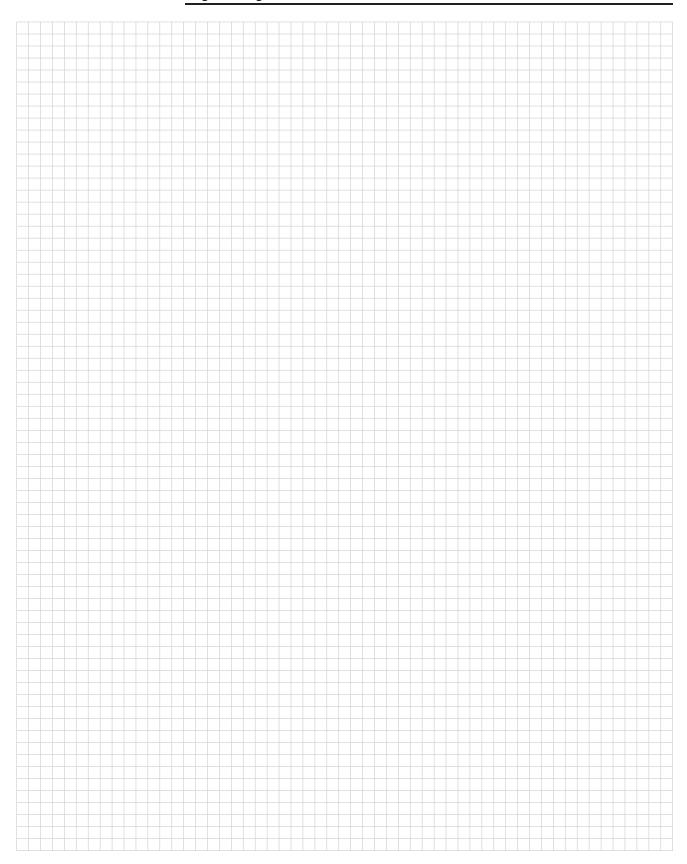
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AMP



Engineering Notes



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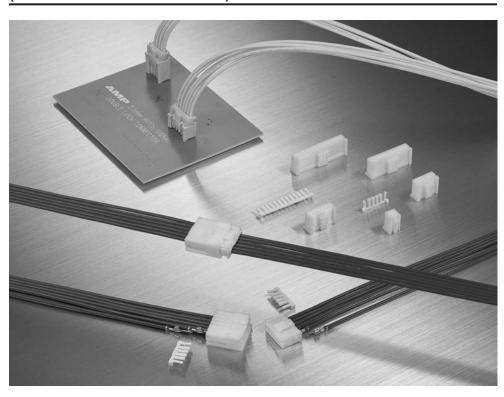


Product Facts

- **■** Connector for signal circuits with one row of contacts on 2.5 mm centerline
- Wire-to-board and wire-towire connectors, consisting of plug and cap housings for wire termination and PC board-mount post headers
- Mounted to plug and cap housings for wire application, double lock plate provides for positive loading of contacts in the housing. It also helps contacts mate completely
- Double lock plate is contained within the plug and cap housing completely, which provides neat overall appearance
- Accepts 26-20 AWG wire (e.g. UL 1007, 1061, 1571, etc.) with insulation diameters of up to 1.8 mm
- PC board-mount post header is available in two styles: standard profile and high profile
- High-profile post header has locking feature at location fit to resin coating, which is applied onto the board for waterproof protection as in home appliances. It does not hamper mating and locking of post header with plug
- Locking structure is innerlock type and has a clean surface
- Solder tail section of post header is provided with kinks to retain the header firmly on PC board during soldering
- Radial tape-mounted version of post header is also available that is applicable to radial mounting machines
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- **■** Certified by Canadian Standards Association, File No. LR7189
- VDE Approved, File No. B 04 11 39175013







2.5 mm Signal Double Lock Connectors (2.5 SDL) are 2.5 mm centerline, compact, one-row connectors for signal circuits.

With contacts on 2.5 mm centerline, both wire-to-wire and wire-to-board connectors are available.

The connectors consist of plug and cap housings for wire termination, double lock plates for plug and cap housings, crimp snap-in contacts, and a PC boardmount post header. A double lock plate is available for both plug and wire-towire cap housing to provide for positive loading. It helps prevent contacts from coming off or mating halfway. The plate is contained within the plug and cap housing completely. The plug and cap housing can be used without a double lock plate.

The connector accepts 26-20 AWG wire (e.g. UL 1007, 1061, 1571, etc.) with insulation diameters of up to

The PC board-mount post header is available in two styles: standard profile and high profile.

The high-profile type connectors can be used for home appliances, which require waterproof protection. It does not hamper mating and locking of the post header with the plug housing, even if the board has resin coating on it.

The locking structure is inner-lock type and has a clean surface.

The solder tail of the loosepiece post header has kinks to secure the connector on the PC board until it is soldered.

Radial tape-mounted version of post header is also available and this is applicable to radial mounting machines.

Performance Characteristics

Voltage Rating—50 VAC/DC

Current Rating—3 A Overall Resistance—

10 m Ω max. (initial)

20 m Ω max. (final)

Insulation Resistance-500 Ω (500 VDC)

Dielectric Withstanding Voltage-1,100 VAC, one minute

Contact Resistance—20 m Ω max.

Operating Temperature—

-30°~ + 105°C (The upper limit includes temperature rise from power carrying)

Applicable Wire-26-20 AWG (UL 1007, 1061, 1571)

Wire Insulation Range— 0.93~ 1.8 mm

PC Board Thickness-1.6 mm

Technical Documents Product Specification

108-5459

Application Specification

114-5203

Note: Dimensions shown are metric.

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Quick Reference Chart for Mating Part Numbers

	Plug Co	nnector Part No.	Mating Connectors (PC Board Mount & Wire Side)							
No. of Pos.		Wire Side)	Post Header	Part No.	Cap Connector Part No.					
	Housing	Double Lock Plate	Standard-Profile Type*	High-Profile Type	Cap Housing	Double Lock Plate				
2	917686-1	917698-1	917780-1	917722-1	316086-1	917698-1				
3	917687-1	917699-1	917781-1	917723-1	316087-1	917699-1				
4	917688-1	917700-1	917782-1	917724-1	316088-1	917700-1				
5	917689-1	917701-1	917783-1	917725-1	316089-1	917701-1				
6	917690-1	917702-1	917784-1	917726-1	316090-1	917702-1				
7	917691-1	917703-1	917785-1	917727-1	316091-1	917703-1				
8	917692-1	917704-1	917786-1	917728-1	316092-1	917704-1				
9	917693-1	917705-1	917787-1	917729-1		917705-1				
10	917694-1	917706-1	917788-1	917730-1	316094-1	917706-1				
11	917695-1	917707-1	917789-1	917731-1		917707-1				
12	917696-1	917708-1	917790-1	917732-1		917708-1				
13	917697-1	917709-1	917791-1	917733-1		917709-1				

^{*}Included in Standard-Profile Post Header line are Radial Tape-Mounted version (2 to 8 positions). Refer to appropriate description in the catalog.

Note: All part numbers are RoHS Compliant.

Product Family List (Including Production Plans)

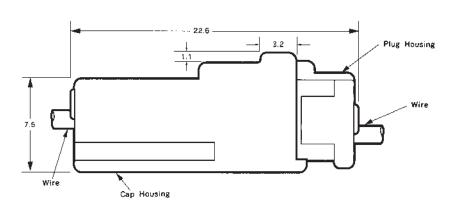
Description			Number of Positions											
Description			2	3	4	5	6	7	8	9	10	11	12	13
Plug Housing			•	•	•	•	•	•	•	•	•	•	•	•
	Standard-Profile Type	Loose Piece	•	•	•	•	•	•	•	•	•	•	•	•
Vertical Board Mount		Radial Tape-Mounted	•	•	•	•	•	•	•	_	_	_	_	_
Post Header	High-Profile Type	Loose Piece	•	•	•	•	•	•	•	•	•	•	•	•
		Radial Tape-Mounted	•	•	•	•	•	•	•	_	_	_	_	_
Cap Housing			•	•	•	•	•	•	•	0	•	0	0	0
Double Lock Plate			•	•	•	•	•	•	•	•	•	•	•	•
Horizontal Board Mount	Post Header		0	0	0	0	0	0	0	0	0	0	0	0
Horizontal Mount Post F	Header (Radial Tape-Mounte	d)	0	0	0	0	0	0	0	_	_	_	_	_

 $\underline{\textbf{Note:}} \ \bullet \ \text{indicates products currently available;} \ \bigcirc \ \text{indicates products planned for production.}$

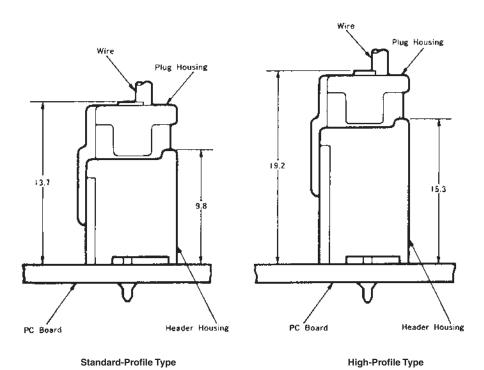
Mating Configurations

Tyco Electronics

Wire-to-Wire Connections



Wire-to-PC Board Connections



Note: Dimensions shown are metric.

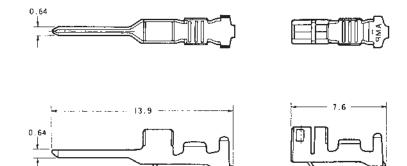


Contacts

Material and Finish

Pre-tinned phosphor bronze (0.2 mm thick)

Receptacle for Plug Housing, Tab for Cap Housing



	re Range	Dia		Tab		eptacle	Applicator Part Number	
AWG	mm²		Strip Form	Loose Piece	Strip Form	Loose Piece		
26-22	0.12~0.35	0.93~1.50	917765-1	316399-1	917684-1	316401-1	*	
22-20	0.30~0.53	1.40~1.80	917764-1	316398-1	917683-1	316400-1	*	

Tab

Hand Tool Part No.: for 26-22 AWG = 234604-1 (Instruction Sheet 411-5736) 22-20 AWG = 234603-1 (Instruction Sheet 411-5735)

Extraction Tool Part No.: 234605-1 (Instruction Sheet 411-5737)

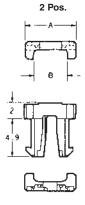
* Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Number.

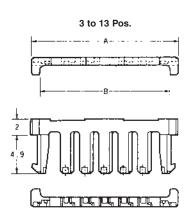
Double Lock Plates

Material

UL94V-0, 6/6 Nylon, glass filled, natural color







Receptacle

No. of Pos.	Dimensions of	of Double Lock Plate	Double Lock Plate	Applicable Housing Part Number			
NO. OI POS.	A	В	Part Number	Plug	Сар		
2	06.5	04.3	917698-1	917686-1	316086-1		
3	09.0	06.8	917699-1	917687-1	316087-1		
4	11.5	09.3	917700-1	917688-1	316088-1		
5	14.0	11.8	917701-1	917689-1	316089-1		
6	16.5	14.3	917702-1	917690-1	316090-1		
7	19.0	16.8	917703-1	917691-1	316091-1		
8	21.5	19.3	917704-1	917692-1	316092-1		
9	24.0	21.8	917705-1	917693-1			
10	26.5	24.3	917706-1	917694-1	316094-1		
11	29.0	26.8	917707-1	917695-1			
12	31.5	29.3	917708-1	917696-1			
13	34.0	31.8	917709-1	917697-1			

Extraction Tool Part No. for Double Lock Plate: 234605-1 (Instruction Sheet 411-5737)

Note: All part numbers are RoHS Compliant.

Note: Dimensions shown are metric.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



Plug Housings (For Receptacle Contacts)

2 to 13 Positions

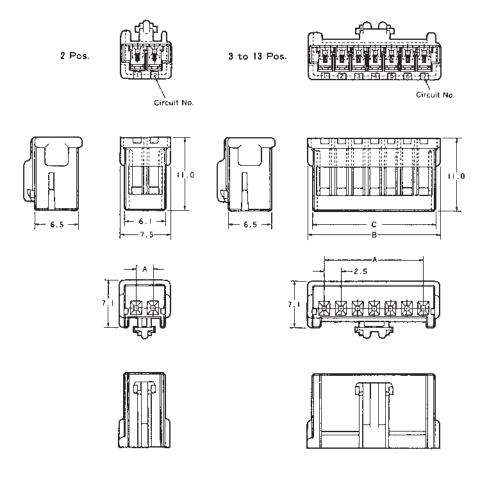
Material

UL94V-0, 6/6 Nylon, color (see chart)

Related Product Data Receptacle Contact Part No.

917684-1 (26-22 AWG) 917683-1 (22-20 AWG)

Double Lock Plate—page 12 **Mating Cap Housings**—page 14 **Mating Post Headers**—pages 15-16



No. of Pos.	Di Di	imensior	าร			Plug Housin	g Part Number		
NO. OI POS.	Α	А В		Natural	Red	Yellow	Green	Blue	Black
2	02.5	07.5	06.1	917686-1	917686-2	917686-4	917686-5	917686-6	917686-9
3	05.0	10.0	08.6	917687-1	917687-2	917687-4		917687-6	917687-9
4	07.5	12.5	11.1	917688-1	917688-2	917688-4			917688-9
5	10.0	15.0	13.6	917689-1	917689-2			917689-6	
6	12.5	17.5	16.1	917690-1	917690-2	917690-4		917690-6	917690-9
7	15.0	20.0	18.6	917691-1	917691-2	917691-4			917691-9
8	17.5	22.5	21.1	917692-1				917692-6	
9	20.0	25.0	23.6	917693-1	917693-2	917693-4			
10	22.5	27.5	26.1	917694-1		917694-4			
11	25.0	30.0	28.6	917695-1					
12	27.5	32.5	31.1	917696-1	917696-2				
13	30.0	35.0	33.6	917697-1	917697-2				

2.5 mm Signal Double Lock (2.5 SDL) Connectors (Wire-to-Wire)

Cap Housings (For Tab Contacts)

Tyco Electronics

2 to 10 Positions

Material

UL94V-0, 6/6 Nylon, color (see chart)

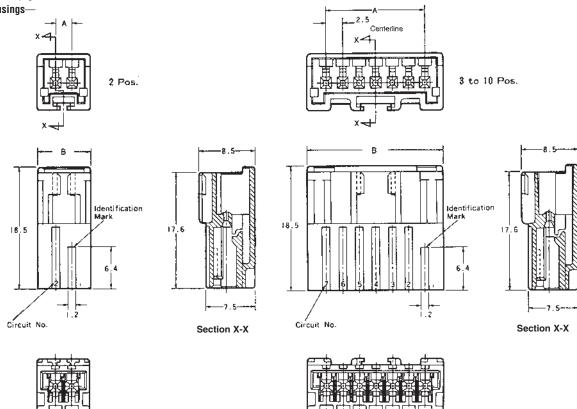
Related Product Data

Tab Contact Part No.

917765-1 (26-22 AWG) 917764-1 (22-20 AWG)

Double Lock Plate—page 12

Mating Plug Housingspage 13



No. of Dog	Dimensions			Сар	Housing Part Numb	er	
No. of Pos.	Α	В	Natural	Red	Yellow	Blue	Black
2	02.5	08.1	316086-1	316086-2	316086-4	316086-6	316086-9
3	05.0	10.6	316087-1		316087-4		316087-9
4	07.5	13.1	316088-1	316088-2	306088-4		316088-9
5	10.0	15.6	316089-1	316089-2			
6	12.5	18.1	316090-1				
7	15.0	20.6	316091-1				316091-9
8	17.5	23.1	316092-1				
10	22.5	28.1	316094-1		316094-4		

Note: All part numbers are RoHS Compliant.

Note: Dimensions shown are metric.

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USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



2.5 mm Signal Double Lock (2.5 SDL) Connectors (Wire-to-Wire) (Continued)

Vertical Post Headers (For PC Board Mount)

Standard-Profile Type

Material and Finish

Header Housings

UL94V-0, 6/6 Nylon, glass filled, color (see chart)

Post Contact

Pre-tinned copper alloy

Related Product Data

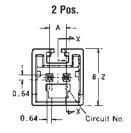
Mating Plug Housings-

page 13

φ1.1±α.65

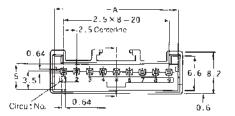
Orilled Hole

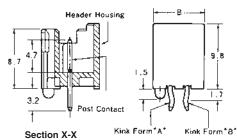
øl.7≐^{6.05}Hole

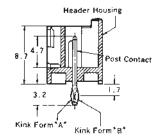


3 to 13 Pos.

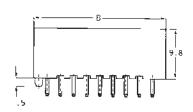
Designs of 5 pos. to 8 pos. header housings are slightly different, please request the drawings.

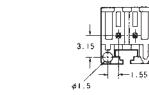




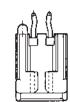


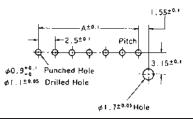
Section X-X

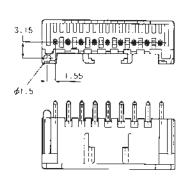












No.			Post Header Part Number								
of	Dimen	sions			Loose Piece			Radi	ial Tape-Mount	ted	(Qty.)
Pos.	Α	В	Natural	Red	Yellow	Blue	Black	Natural	Red	Yellow	(Gry.)
2	02.5	07.5	□-917780-1*1	□-917780-2*1			□-917780-9*1	□-917894-1* ³			(900)
3	05.0	10.0	□-917781-1*1	□-917781-2*1			□-917781-9* ¹	□-917895-1*4	□-917895-2		(900)
4	07.5	12.5	□-917782-1*1	□-917782-2*1	□-917782-4* ¹		□-917782-9*1	□-917896-1			(450)
5	10.0	15.0	□-917783-1*1	□-917783-2*1		□-917783-6		□-917897-1	□-917897-2		(450)
6	12.5	17.5	□-917784-1*1	□-917784-2*1			□-917784-9*1	□-917898-1			(450)
7	15.0	20.0	□-917785-1*1	□-917785-2	□-917785-4*1			□-917899-1*5	3-917899-2*6	□-917899-4	(450)
8	17.5	22.5	□-917786-1*1			□-917786-6°		□-917900-1			(450)
9	20.0	25.0	□-917787-1* ¹	□-917787-2							
10	22.5	27.5	□-917788-1* ¹								
11	25.0	30.0	□-917789-1*1								
12	27.5	32.5	□-917790-1*1	□-917790-2							
13	30.0	35.0	□-917791-1*1	□-917791-2							

- *1 Leave the

 blank, meaning it is with the boss. Enter 2 meaning it is without the boss.
- *2 Leave the \square blank, meaning it is with the boss and the kink. Enter 1 meaning it is without the boss and the kink. Enter 2 meaning it is with the boss and with the kink. Note: All part numbers are RoHS Compliant.
- *3 The blue housing 917894-6 is also available.
- *4 The blue housing 917895-6 and the black housing 917895-9 are also available.
- *5 Leave the 🗆 blank, meaning it is without the boss. Enter 3 meaning it is with the boss.
- *6 It is without the boss.

Note: Dimensions shown are metric.

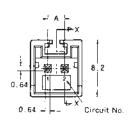
Tyco Electronics

2.5 mm Signal Double Lock (2.5 SDL) Connectors (Wire-to-Wire) (Continued)

Vertical Post Headers (For PC Board Mount) High-Profile Type

Material and Finish

Header Housing—UL94V-0, 6/6 Nylon, glass filled, color (see chart) **Post Contact**—Pre-tinned copper alloy

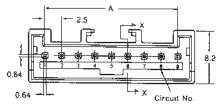


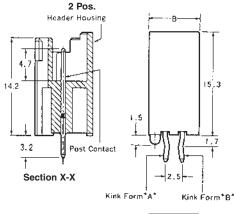
Related Product Data

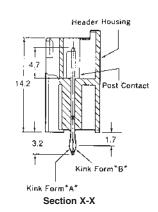
Mating Plug Housings—page 13

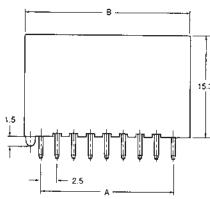
3 to 13 Pos.

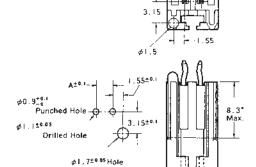
Designs of 5 pos. to 8 pos. header housings are slightly different, please request the drawings.



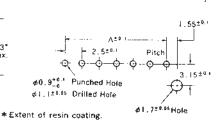


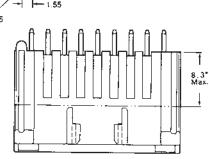






Note: Dimensions shown are metric.





Na					Pos	st Header Part N	lumber			
No. of Pos.	Dime	nsions			Loos	se Piece			Radial Tape- Mounted	(Qty.)
FUS.	Α	В	Natural	Red	Yellow	Green	Blue	Black	Natural	•
2	02.5	07.5	□-917722-1*1	□-917722-2*1	□-917722-4*1	□-917722-5*1	□-917722-6*1	□-917722-9*1	316221-1	(900)*2
3	05.0	10.0	□-917723-1*1						316222-1	(900)
4	07.5	12.5	□-917724-1* ¹						316223-1	(450)
5	10.0	15.0	□-917725-1*1						316224-1	(450)
6	12.5	17.5	□-917726-1*1		□-917726-4*1		□-917726-6*1		316225-1	(450)
7	15.0	20.0	□-917727-1* ¹						316226-1	(450)
8	17.5	22.5	□-917728-1*1						316227-1	(450)
9	20.0	25.0	□-917729-1*1							
10	22.5	27.5	□-917730-1* ¹							
11	25.0	30.0	□-917731-1*1							
12	27.5	32.5	□-917732-1*1							
13	30.0	35.0	□-917733-1*1							

^{*1} Leave the \Box blank, meaning it is with the boss. Enter 2 meaning it is without the boss.

Note: All part numbers are RoHS Compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

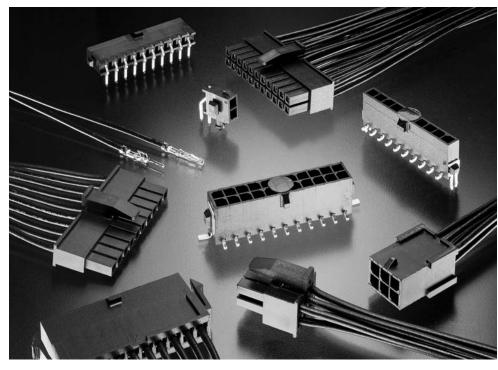
^{*2} The red housing 316221-2 and the yellow housing 316221-4 and the green housing 316221-5 and the blue housing 316221-6 and the black housing 316221-9 are also available.



Micro MATE-N-LOK 3 mm Connector System

Product Facts

- Wire-to-wire and wire-toboard pin and receptacle connector system
- Contacts are on 3 mm [.118] centerline spacing
- 2-12 contact positions single row
- 2-24 contact positions dual row
- Panel mount or free-hanging wire-to-wire configurations
- Dual beam contact design for reliable interconnection
- Contacts accept 24-20 [0.2-0.6] and 30-26 [0.05-0.15] AWG wire with insulation diameter of .060 [1.52] maximum
- Contacts available in strip form or loose piece
- Pcb mount pin header assemblies in both vertical and right-angle styles
- Surface mount or throughhole pcb pin header attachment
- Pcb headers are IR reflow process compatible
- Recognized under the Component Program of Underwriters Laboratories Inc. C US and Canadian Standards, File No. E28476
- Passed Tests for VDE under Registration Number 40005280/Continuous Surveillance



The Micro MATE-N-LOK 3 mm Connector System is a wire-to-wire and wire-toboard connector system with contacts on a 3 mm [.118] centerline. Both single-row and dual-row configurations are available. Crimp, snap-in pin and receptacle contacts are used to terminate 24-20 [0.2-0.6] and 30-26 [0.05-0.15] AWG wire. Plug and receptacle housings allow wire-to-wire and wire-topanel configurations.

Header assemblies for wireto-board interconnections include vertical and rightangle components. These IR reflow process compatible headers are available in through-hole and surface mount configurations.

Typical uses of the Micro MATE-N-LOK 3 mm Connector System include the appliance, instrumentation, industrial machinery, home equipment, and security system industries.

Technical Documents Application Specification

114-13000 Micro MATE-N-LOK Connectors

Product Specification

108-1836 3 mm Micro MATE-N-LOK Connector

Performance Characteristics

Voltage Rating—250 vac **Current Rating**—5 amp max. on 20 AWG wire

Contact Resistance—20 milliohms max final

Dielectric Withstanding Voltage—1500 VAC

Insulation Resistance—1000 megohms min.

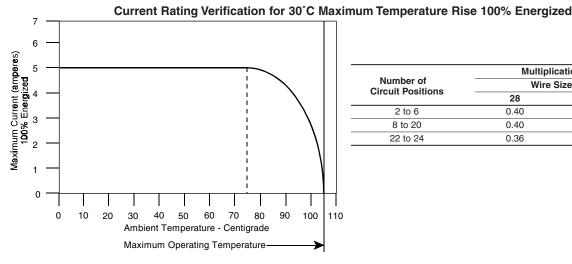
Operating Temperature— -40°C to

Mating Force—1.5lb [6.67N] max per contact

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Electronics

Micro MATE-N-LOK 3 mm Connector System (Continued) **Receptacle Housings Plug Housings Vertical Header Assemblies** Low Profile Receptacle Housings, Single Row, Through-Hole, with Retention Feature on Soldertail and Polarization Feature to PCB Dual Row, Through-Hole, with Retention Feature **Right-Angle Header Assemblies** Single Row, Surface Mount, with Plastic Boardlock......42 Dual Row, Through-Hole, with Plastic Boardlock......44



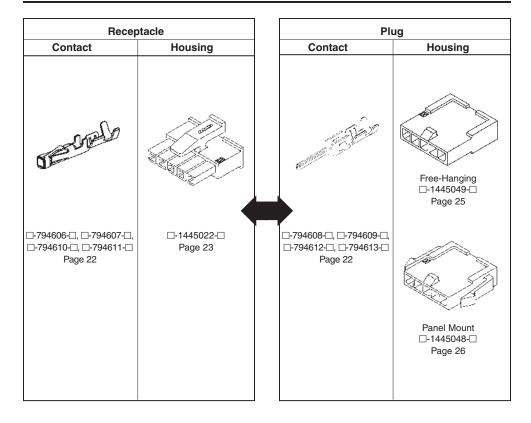
N	Multiplication Factor				
Number of Circuit Positions	Wire Size (AWG)				
Circuit Positions	28	20			
2 to 6	0.40	1			
8 to 20	0.40	0.85			
22 to 24	0.36	0.85			

To determine acceptable current carrying capacity for connector size and wire gage indicated, use the Multiplication Factor from the chart above and multiply it times the Base rated Current at the maximum ambient operating temperature shown in the current rating figure.

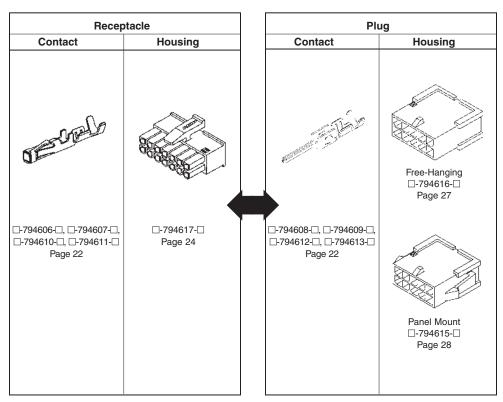


Connector Application — Wire-to-Wire and Wire-to-Panel

Single Row



Dual Row

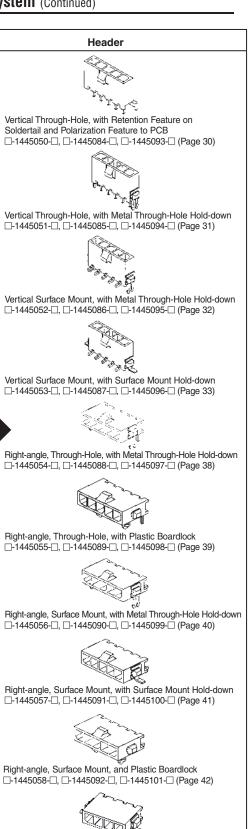




Connector Application — Wire-to-PCB

Single Row

Red	ceptacle
Contact	Housing
The Contraction of the Contracti	
]-794606-□, □-794607-]-794610-□, □-794611- (Page 22)	
OF CAMPO	
]-794606-□, □-794607-]-794610-□, □-794611- (Page 29)	□, □-2029047-□, □-2029102 □ □-2029030-□, □-2029104 (Page 29)



20

Low Profile, Single Row

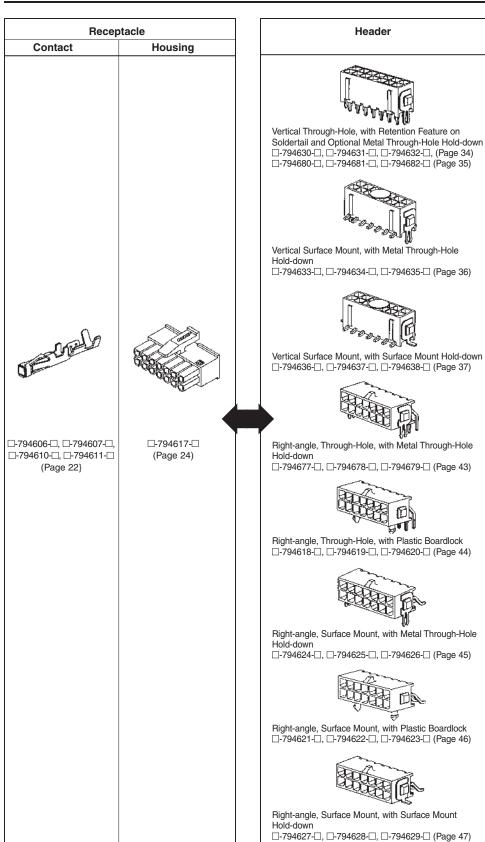
□-2029030-□, □-2029102-□ (Page 29)

Low Profile, Single Row



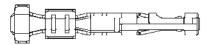
Connector Application — Wire-to-PCB

Dual Row





Crimp, Snap-In Contacts



Material and Finish

Receptacle — Phosphor Bronze

Plug — Brass

Plating A — .000100 (.000254) minimum bright tin entire stock over .000050 (.000127) minimum nickel entire stock

Plating B — .000015 (.000038) minimum gold in localized gold plate area. .000100 (.000254) minimum bright tin in localized tin plate area, both over .000050 (.000127) minimum nickel on entire stock

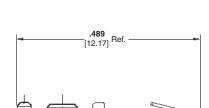
Plating C — .000030 (.000076) minimum gold in localized gold plate area. .000100 (.000254) minimum bright tin in localized tin plate area, both over .000050 (.000127) minimum nickel on entire stock

Related Product Data Connectors used with:

Receptacle Contacts used with Receptacle Housings — pages 23-24 Plug Contacts used with Plug Housings — pages 25-28

Application Tooling—

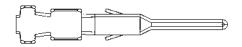
pages 207-210

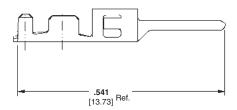


Receptacle Contacts

Wire Size			Contact Pa	art Numbers	Tooling Par	t Numbers
Range AWG [mm ²]	Ins. Dia. Range	Finish	Strip Form	Loose Piece	Applicator	Hand Tool
20-24		Plating A	794606-1	794610-1		
0.50 - 0.20	. 035060 0.89-1.52	Plating B	1-794606-1	1-794610-1	680893-□*	□* 91501-1
0.00 0.20	0.09-1.52	Plating C	1-794606-2	1-794610-2		
		Plating A	794607-1	794611-1		
26-30 0.12 - 0.05	. 035060 0.89-1.52	Plating B	1-794607-1	1-794611-1	680894-□*	91502-1
0.12 0.00	0.09-1.02	Plating C	1-794607-2	1-794611-2		

*1=AMPOMATOR CLS Machine, 2=AMP-O-LECTRIC Model K Terminator, 3=AMP-O-LECTRIC Model G Terminator Note: All part numbers are RoHS Compliant.





Plug Contacts

Wire Size			Contact Pa	rt Numbers	Tooling Par	t Numbers
Range AWG [mm ²]	Ins. Dia. Range	Finish	Strip Form	Loose Piece	Applicator	Hand Tool
		Plating A	1-794608-0	1-794612-0		
20-24 0.50 - 0.20	. 035060 0.89-1.52	Plating B	1-794608-1	1-794612-1	 1 1385194-□* 91501-1	
0.30 - 0.20	0.09-1.52	Plating C	1-794608-2	1-794612-2		
		Plating A	1-794609-0	1-794613-0		
26-30 0.12 -0.05	. 035060 0.89-1.52	Plating B	1-794609-1	1-794613-1	1385377-□*	91502-1
0.12 -0.00	0.03-1.02	Plating C	1-794609-2	1-794613-2		

^{*1=}AMPOMATOR CLS Machine, 2=AMP-O-LECTRIC Model K Terminator, 3=AMP-O-LECTRIC Model G Terminator Note: All part numbers are RoHS Compliant.

Contact Extraction Tools

Part Number 843996-6 for Receptacle Contacts Part Number 1586344-1 for Plug Contacts



Receptacle Housings

Single Row

Material

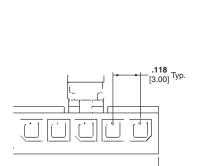
Nylon, Black Flammability Rating—UL 94V-0

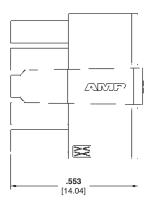
Related Product Data Contacts:

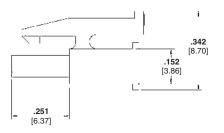
Receptacle Contacts—page 22

Mateable Housings and Headers:

Single Row Plug Housings pages 25-26 Single Row Vertical Pin Header Assemblies—pages 30-37 Single Row Right-Angle Pin Header Assemblies—pages 38-47







Number of Circuits	Dimension A	Part Numbers
2	.276 7.00	1445022-2
3	.394 10.00	1445022-3
4	.512 13.00	1445022-4
5	.630 16.00	1445022-5
6	.748 19.00	1445022-6
7	.866 22.00	1445022-7
8	.984 25.00	1445022-8
9	1.102 28.00	1445022-9
10	1.220 31.00	1-1445022-0
11	1.339 34.00	1-1445022-1
12	1.457 37.00	1-1445022-2



Receptacle Housings

(Continued)

Dual Row

Material

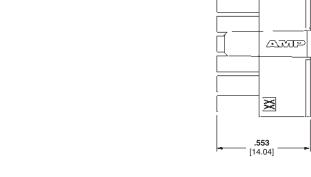
Nylon, Black Flammability Rating—UL 94V-0

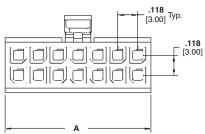
Related Product Data Contacts:

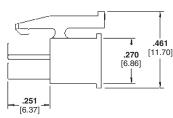
Receptacle Contacts—page 22

Mateable Housings and Headers:

Dual Row Plug Housings—pages 27-28 Dual Row Vertical Pin Header Assemblies—pages 34-37 Dual Row Right-Angle Pin Header Assemblies—pages 43-47







Number of Circuits	Dimension A	Part Numbers
2	. 157 4.00	794617-2
4	.276 7.00	794617-4
6	.394 10.00	794617-6
8	.512 13.00	794617-8
10	.630 16.00	1-794617-0
12	.748 19.00	1-794617-2
14	.866 22.00	1-794617-4
16	.984 25.00	1-794617-6
18	1.102 28.00	1-794617-8
20	1.220 31.00	2-794617-0
22	1.339 34.00	2-794617-2
24	1.457 37.00	2-794617-4



Plug Housings

Single Row, Free-Hanging

Material

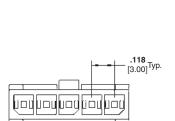
Nylon, Black Flammability Rating—UL 94V-0

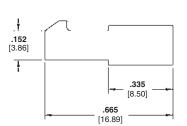
Related Product Data Contacts:

Plug Contacts—page 22

Mateable Housings:

Single Row Receptacle Housingspage 23





×

Number of Circuits	Dimension A	Part Numbers
2	.270 6.85	1445049-2
3	.388 9.85	1445049-3
4	.506 12.85	1445049-4
5	.624 15.85	1445049-5
6	.742 18.85	1445049-6
7	.860 21.85	1445049-7
8	.978 24.85	1445049-8
9	1.096 27.85	1445049-9
10	1.215 30.85	1-1445049-0
11	1.333 33.85	1-1445049-1
12	1.451 36.85	1-1445049-2



Plug Housings (Continued)

Single Row, Panel Mount

Material

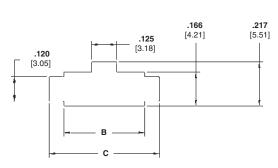
Nylon, Black Flammability Rating—UL 94V-0

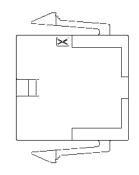
Related Product Data Contacts:

Plug Contacts—page 22

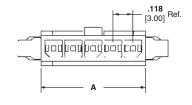
Mateable Housings:

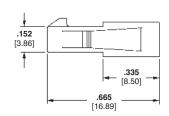
Single Row Receptacle Housings—page 23





Recommended Panel Cutout*





Number		Dimensions		Part
of Circuits	Α	В	С	Numbers
2	.270 6.85	.283 7.20	.428 10.88	1445048-2
3	.388 9.85	.402 10.20	.546 13.88	1445048-3
4	.506 12.85	.520 13.20	.665 16.88	1445048-4
5	.624 15.85	.638 16.20	. 783 19.88	1445048-5
6	.742 18.85	.756 19.20	.901 22.88	1445048-6
7	.860 21.85	.874 22.20	1.019 25.88	1445048-7
8	.978 24.85	.992 25.20	1.137 28.88	1445048-8
9	1.096 27.85	1.110 28.20	1.255 31.88	1445048-9
10	1.215 30.85	1.228 31.20	1.373 34.88	1-1445048-0
11	1.333 33.85	1.346 34.20	1.491 37.88	1-1445048-1
12	1.451 36.85	1.465 37.20	1.609 40.88	1-1445048-2

^{*}Recommended panel thickness .062-.091 [1.57-2.30]. Always consult customer drawing for panel cutout dimensions.

Note: All part numbers are RoHS Compliant.



Plug Housings (Continued)

Dual Row, Free-Hanging

Material

Nylon, Black Flammability Rating—UL 94V-0

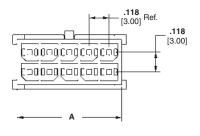
Related Product Data Contacts:

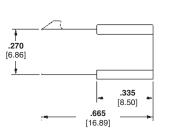
Plug Contacts—page 22

Mateable Housings:

Dual Row Receptacle Housings—page 24







Number	Dimension	Part
of Circuits	Α	Numbers
2	. 157 3.85	794616-2
4	.276 6.85	794616-4
6	.394 9.85	794616-6
8	.512 12.85	794616-8
10	.630 15.85	1-794616-0
12	.748 18.85	1-794616-2
14	.866 21.85	1-794616-4
16	.984 24.85	1-794616-6
18	1.102 27.85	1-794616-8
20	1.220 30.85	2-794616-0
22	1.339 33.85	2-794616-2
24	1.457 36.85	2-794616-4

Note: All part numbers are RoHS Compliant.

South America: 55-11-2103-6000

Hong Kong: 852-2735-1628 Japan: 81-44-844-8013

UK: 44-8706-080-208



Plug Housings (Continued)

Dual Row, Panel Mount

Material

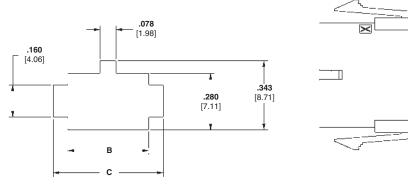
Nylon, Black Flammability Rating—UL 94V-0

Related Product Data Contacts:

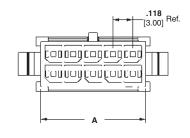
Plug Contacts—page 22

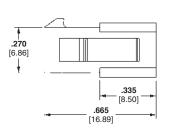
Mateable Housings:

Dual Row Receptacle Housingspage 24



Recommended Panel Cutout*





Number		Dimensions		Part	
of Circuits	Α	В	С	Numbers	
2	.157 3.85	.165 4.20	.310 7.88	794615-2	
4	.276 6.85	.285 7.20	.428 10.88	794615-4	
6	.394 9.85	.402 10.20	.546 13.88	794615-6	
8	.512 12.85	.520 13.20	.665 16.88	794615-8	
10	.630 15.85	.638 16.20	.783 19.88	1-794615-0	
12	.748 18.85	.756 19.20	.901 22.88	1-794615-2	
14	.866 21.85	.874 22.20	1.019 25.88	1-794615-4	
16	.984 24.85	.992 25.20	1.137 28.88	1-794615-6	
18	1.102 27.85	1.110 28.20	1.255 31.88	1-794615-8	
20	1.220 30.85	1.228 31.20	1.373 34.88	2-794615-0	
22	1.339 33.85	1.346 34.20	1.491 37.88	2-794615-2	
24	1.457 36.85	1.469 37.20	1.609 40.88	2-794615-4	

^{*}Recommended panel thickness .062-.091 [1.57-2.30]. Always consult customer drawing for panel cutout dimensions. Note: All part numbers are RoHS Compliant.

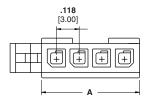


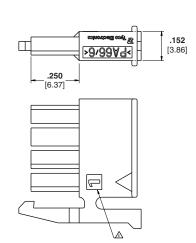
New: Low Profile

Low Profile Receptacle Housings

Material

Nylon, Black Flammability Rating—V0





Positions	Color	Dimension A	Part Numbers
2	Black	.276 7	2029047-2
3	Black	.394 10	2029047-3
4	Black	.512 13	2029047-4
2	Natural	.276 7	2029102-2
3	Natural	.394 10	2029102-3
4	Natural	.512 13	2029102-4

Low Profile Right Angle Surface Mount Housings

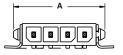
Material

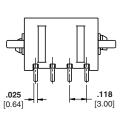
Hight Temp Nylon, Black Flammability Rating—V0

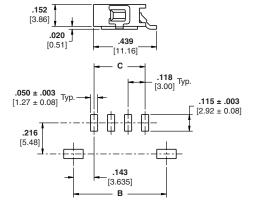
Contacts:

Brass

Plating A — .0001100 (.00254) minimum tin over .000050 [0.00127] minimum nickel







			Dimensions				
Positions	Color	Α	В	С	Numbers		
2	Black	.394 10	.410 10.4	. 118 3	2029030-2		
3	Black	.512 13	.528 13.4	. 263 6	2029030-3		
4	Black	. 630 16	.646 16.4	.354 9	2029030-4		
2	Natural	.394 10	.410 10.4	. 118 3	2029104-2		
3	Natural	.512 13	.52 13.4	. 263 6	2029104-3		
4	Natural	.630 16	.646 16.4	.354 9	2029104-4		

 $\underline{\text{Note:}} \text{ Less than 4.7mm in vertical board surface height required!}$



Vertical Header Assemblies

Single Row, Through-Hole, with Retention Feature on Soldertail and Polarization Feature to PCB

Material and Finish

Housing — High Temperature Nylon, Black

 $\textbf{Flammability Rating} \longrightarrow \textbf{UL } 94 \textbf{V-} 0$

Contacts — Brass

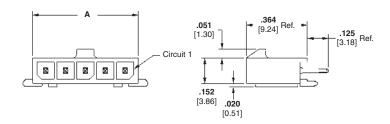
Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

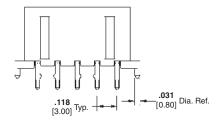
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

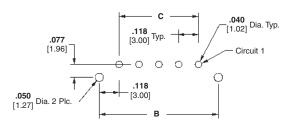
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

Single Row Receptacle Housings—page 23







Recommended PC Board Layout*

Number of		Dimensions			Header Part Numbers			
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number	
2	.276 7.00	.360 9.14	.118 3.00	2-1445050-2	2-1445084-2	2-1445093-2	1445022-2	
3	.394 10.00	.478 12.14	.236 6.00	2-1445050-3	2-1445084-3	2-1445093-3	1445022-3	
4	.512 13.00	.596 15.14	.354 9.00	2-1445050-4	2-1445084-4	2-1445093-4	1445022-4	
5	.630 16.00	.714 18.14	.472 12.00	2-1445050-5	2-1445084-5	2-1445093-5	1445022-5	
6	.748 19.00	.832 21.14	.591 15.00	2-1445050-6	2-1445084-6	2-1445093-6	1445022-6	
7	.866 22.00	.950 24.14	.709 18.00	2-1445050-7	2-1445084-7	2-1445093-7	1445022-7	
8	.984 25.00	1.069 27.14	.827 21.00	2-1445050-8	2-1445084-8	2-1445093-8	1445022-8	
9	1.102 28.00	1.187 30.14	.945 24.00	2-1445050-9	2-1445084-9	3-1445093-9	1445022-9	
10	1.220 31.00	1.304 33.14	1.063 27.00	3-1445050-0	3-1445084-0	3-1445093-0	1-1445022-0	
11	1.339 34.00	1.423 36.14	1.181 30.00	3-1445050-1	3-1445084-1	3-1445093-1	1-1445022-1	
12	1.457 37.00	1.541 39.14	1.299 33.00	3-1445050-2	3-1445084-2	3-1445093-2	1-1445022-2	

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.



Vertical Header Assemblies

(Continued)

Single Row, Through-Hole, with Metal Through-Hole Hold-down

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

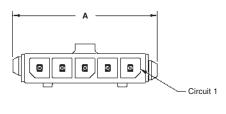
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

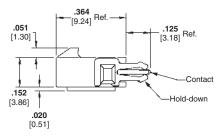
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

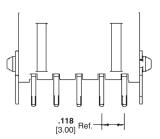
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

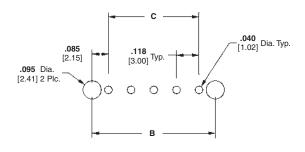
Related Product Data Mateable Housings:

Single Row Receptacle Housing—page 23









Recommended PC Board Layout*

Number of		Dimensions			Header Part Numbers			
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number	
2	.399 10.14	.293 7.43	.118 3.00	2-1445051-2	2-1445085-2	2-1445094-2	1445022-2	
3	.517 13.14	.411 10.43	.236 6.00	2-1445051-3	2-1445085-3	2-1445094-3	1445022-3	
4	.635 16.14	.529 13.43	.354 9.00	2-1445051-4	2-1445085-4	2-1445094-4	1445022-4	
5	.754 19.14	.647 16.43	.472 12.00	2-1445051-5	2-1445085-5	2-1445094-5	1445022-5	
6	.871 22.14	.765 19.43	.591 15.00	2-1445051-6	2-1445085-6	2-1445094-6	1445022-6	
7	.990 25.14	.883 22.43	.709 18.00	2-1445051-7	2-1445085-7	2-1445094-7	1445022-7	
8	1.108 28.14	1.001 25.43	.827 21.00	2-1445051-8	2-1445085-8	2-1445094-8	1445022-8	
9	1.226 31.14	1.119 28.43	.945 24.00	2-1445051-9	2-1445085-9	2-1445094-9	1445022-9	
10	1.344 34.14	1.237 31.43	1.063 27.00	3-1445051-0	3-1445085-0	3-1445094-0	1-1445022-0	
11	1.462 37.14	1.356 34.43	1.181 30.00	3-1445051-1	3-1445085-1	3-1445094-1	1-1445022-1	
12	1.580 40.14	1.474 37.43	1.299 33.00	3-1445051-2	3-1445085-2	3-1445094-2	1-1445022-2	

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.



Vertical Header Assemblies (Continued)

Single Row, Surface Mount, with Metal Through-Hole Hold-down

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

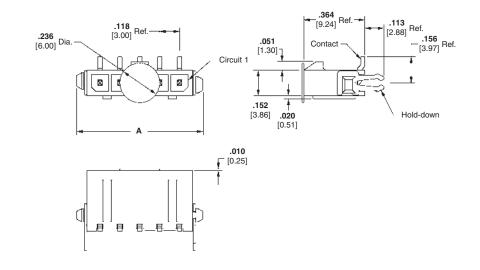
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

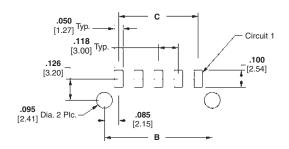
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

Single Row Receptacle Housing—page 23





Recommended PC Board Layout*

Number of		Dimensions			Header Part Numbers			
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number	
2	.394 10.00	.293 7.43	.118 3.00	2-1445052-2	2-1445086-2	2-1445095-2	1445022-2	
3	.512 13.00	.411 10.43	.236 6.00	2-1445052-3	2-1445086-3	2-1445095-3	1445022-3	
4	.630 16.00	.529 13.43	.354 9.00	2-1445052-4	2-1445086-4	2-1445095-4	1445022-4	
5	.748 19.00	.647 16.43	.472 12.00	2-1445052-5	2-1445086-5	2-1445095-5	1445022-5	
6	.866 22.00	.765 19.43	.591 15.00	2-1445052-6	2-1445086-6	2-1445095-6	1445022-6	
7	.984 25.00	.883 22.43	.709 18.00	2-1445052-7	2-1445086-7	2-1445095-7	1445022-7	
8	1.102 28.00	1.001 25.43	.827 21.00	2-1445052-8	2-1445086-8	2-1445095-8	1445022-8	
9	1.220 31.00	1.119 28.43	.945 24.00	2-1445052-9	2-1445086-9	2-1445095-9	1445022-9	
10	1.339 34.00	1.237 31.43	1.063 27.00	3-1445052-0	3-1445086-0	3-1445095-0	1-1445022-0	
11	1.457 37.00	1.356 34.43	1.181 30.00	3-1445052-1	3-1445086-1	3-1445095-1	1-1445022-1	
12	1.575 40.00	1.474 37.43	1.299 33.00	3-1445052-2	3-1445086-2	3-1445095-2	1-1445022-2	

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.



Vertical Header Assemblies

(Continued)

Single Row, Surface Mount, with Surface Mount Hold-down

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

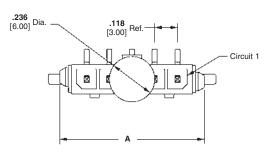
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

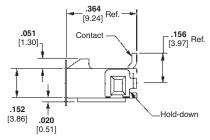
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

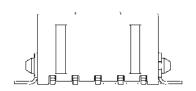
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

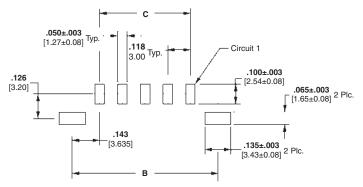
Related Product Data Mateable Housings:

Single Row Receptacle Housing—page 23









Recommended PC Board Layout*

Number of		Dimensions			Header Part Number	ers	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.394 10.00	.410 10.41	.118 3.00	2-1445053-2	2-1445087-2	2-1445096-2	1445022-2
3	.512 13.00	.528 13.41	.236 6.00	2-1445053-3	2-1445087-3	2-1445096-3	1445022-3
4	.630 16.00	.646 16.41	.354 9.00	2-1445053-4	2-1445087-4	2-1445096-4	1445022-4
5	.748 19.00	.765 19.41	.472 12.00	2-1445053-5	2-1445087-5	2-1445096-5	1445022-5
6	.866 22.00	.882 22.41	.591 15.00	2-1445053-6	2-1445087-6	2-1445096-6	1445022-6
7	.984 25.00	1.001 25.41	.709 18.00	2-1445053-7	2-1445087-7	2-1445096-7	1445022-7
8	1.102 28.00	1.119 28.41	.827 21.00	2-1445053-8	2-1445087-8	2-1445096-8	1445022-8
9	1.220 31.00	1.237 31.41	.945 24.00	2-1445053-9	2-1445087-9	2-1445096-9	1445022-9
10	1.339 34.00	1.355 34.41	1.063 27.00	3-1445053-0	3-1445087-0	3-1445096-0	1-1445022-0
11	1.457 37.00	1.473 37.41	1.181 30.00	3-1445053-1	3-1445087-1	3-1445096-1	1-1445022-1
12	1.575 40.00	1.591 40.41	1.299 33.00	3-1445053-2	3-1445087-2	3-1445096-2	1-1445022-2

 $^{{}^{\}star}\text{Always}$ consult customer drawing for PC Board layout dimensions.



Vertical Header Assemblies

(Continued)

Dual Row, Through-Hole, with Retention Feature on Soldertail

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

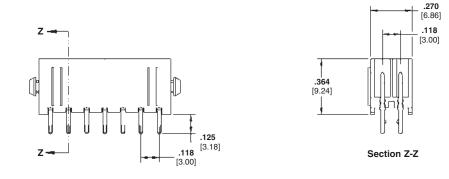
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

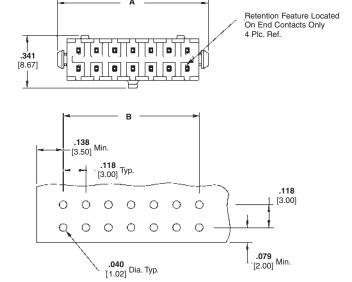
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

Dual Row Receptacle Housing—page 24





Recommended PC Board Layout*

Number of	Dimer	nsions	H	Header Part Numbers				
Circuits	Α	В	Plating A	Plating B	Plating C	Receptacle Housing Part Number		
2	.276 7.00	_	3-794630-2	3-794631-2	3-794632-2	794617-2		
4	.394 10.00	.118 3.00	3-794630-4	3-794631-4	3-794632-4	794617-4		
6	.512 13.00	.236 6.00	3-794630-6	3-794631-6	3-794632-6	794617-6		
8	.630 16.00	.354 9.00	3-794630-8	3-794631-8	3-794632-8	794617-8		
10	.748 19.00	.472 12.00	4-794630-0	4-794631-0	4-794632-0	1-794617-0		
12	.866 22.00	.591 15.00	4-794630-2	4-794631-2	4-794632-2	1-794617-2		
14	.984 25.00	.709 18.00	4-794630-4	4-794631-4	4-794632-4	1-794617-4		
16	1.102 28.00	.827 21.00	4-794630-6	4-794631-6	4-794632-6	1-794617-6		
18	1.220 31.00	.945 24.00	4-794630-8	4-794631-8	4-794632-8	1-794617-8		
20	1.339 34.00	1.063 27.00	5-794630-0	5-794631-0	5-794632-0	2-794617-0		
22	1.457 37.00	1.181 30.00	5-794630-2	5-794631-2	5-794632-2	2-794617-2		
24	1.575 40.00	1.299 33.00	5-794630-4	5-794631-4	5-794632-4	2-794617-4		

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

C



Vertical Header Assemblies

(Continued)

Dual Row, Through-Hole, with Retention Feature on Soldertail and Metal Through-Hole Hold-down

Material and Finish

Housing—High Temperature Nylon, Black

Flammability Rating—UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

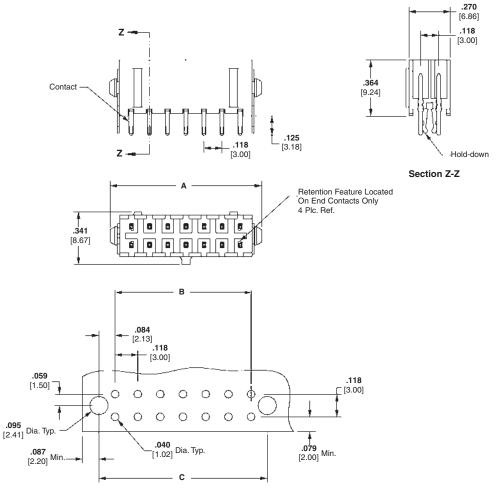
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

Dual Row Receptacle Housing—page 24



Recommended PC Board Layout*

Number of		Dimensions		1	Header Part Numbers			
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number	
2	.276 7.00	_	.169 4.30	3-794680-2	3-794681-2	3-794682-2	794617-2	
4	.394 10.00	.118 3.00	.287 7.30	3-794680-4	3-794681-4	3-794682-4	794617-4	
6	.512 13.00	.236 6.00	.406 10.30	3-794680-6	3-794681-6	3-794682-6	794617-6	
8	.630 16.00	.354 9.00	.524 13.30	3-794680-8	3-794681-8	3-794682-8	794617-8	
10	.748 19.00	.472 12.00	.642 16.30	4-794680-0	4-794681-0	4-794682-0	1-794617-0	
12	.866 22.00	.591 15.00	.760 19.30	4-794680-2	4-794681-2	4-794682-2	1-794617-2	
14	.984 25.00	.709 18.00	.878 22.30	4-794680-4	4-794681-4	4-794682-4	1-794617-4	
16	1.102 28.00	.827 21.00	.996 25.30	4-794680-6	4-794681-6	4-794682-6	1-794617-6	
18	1.220 31.00	.945 24.00	1.114 28.30	4-794680-8	4-794681-8	4-794682-8	1-794617-8	
20	1.339 34.00	1.063 27.00	1.232 31.30	5-794680-0	5-794681-0	5-794682-0	2-794617-0	
22	1.457 37.00	1.181 30.00	1.350 34.30	5-794680-2	5-794681-2	5-794682-2	2-794617-2	
24	1.575 40.00	1.299 33.00	1.469 37.30	5-794680-4	5-794681-4	5-794682-4	2-794617-4	

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions. Note: All part numbers are RoHS Compliant.

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Vertical Header Assemblies (Continued)

Dual Row, Surface Mount, with Metal Through-Hole Hold-down

Material and Finish

Housing—High Temperature Nylon, Black

Flammability Rating—UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

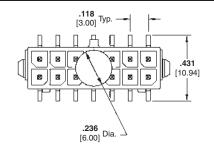
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

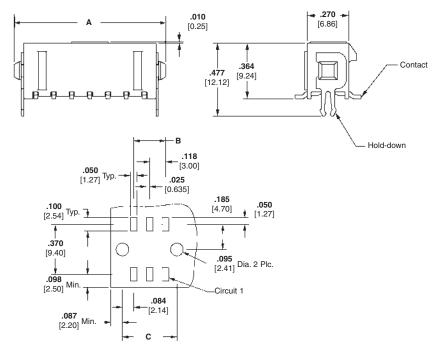
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Pick-up Button—Kapton

Related Product Data Mateable Housings:

Dual Row Receptacle Housing—page 24





Recommended PC Board Layout*

•			1100	oninionaca i o Boara	Layout		
Number of		Dimensions		ı	Header Part Numbe	rs	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.276 7.00	_	.169 4.30	3-794633-2	3-794634-2	3-794635-2	794617-2
4	.394 10.00	.118 3.00	.287 7.30	3-794633-4	3-794634-4	3-794635-4	794617-4
6	.512 13.00	.236 6.00	.406 10.30	3-794633-6	3-794634-6	3-794635-6	794617-6
8	.630 16.00	.354 9.00	.524 13.30	3-794633-8	3-794634-8	3-794635-8	794617-8
10	.748 19.00	.472 12.00	.642 16.30	4-794633-0	4-794634-0	4-794635-0	1-794617-0
12	.866 22.00	.591 15.00	.760 19.30	4-794633-2	4-794634-2	4-794635-2	1-794617-2
14	.984 25.00	.709 18.00	.878 22.30	4-794633-4	4-794634-4	4-794635-4	1-794617-4
16	1.10 28.00	2.827 21.00	.996 25.30	4-794633-6	4-794634-6	4-794635-6	1-794617-6
18	1.220 31.00	0.945 24.00	1.114 28.30	4-794633-8	4-794634-8	4-794635-8	1-794617-8
20	1.339 34.00	1.063 27.00	1.232 31.30	5-794633-0	5-794634-0	5-794635-0	2-794617-0
22	1.457 37.00	1.181 30.00	1.350 34.30	5-794633-2	5-794634-2	5-794635-2	2-794617-2
24	1.575 40.00	1.299 33.00	1.469 37.30	5-794633-4	5-794634-4	5-794635-4	2-794617-4

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.



Vertical Header Assemblies

(Continued)

Dual Row, Surface Mount, with Surface Mount Hold-down

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

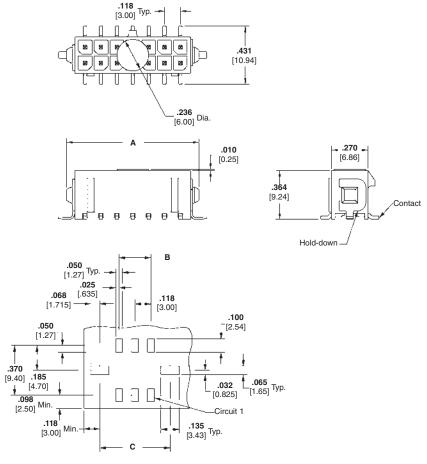
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Pick-up Button — Kapton

Related Product Data Mateable Housings:

Dual Row Receptacle Housing—page 24



Recommended PC Board Layout*

Number of		Dimensions		ı	Mates with		
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.276 7.00	_	.286 7.27	3-794636-2	3-794637-2	3-794638-2	794617-2
4	.394 10.00	.118 3.00	.404 10.27	3-794636-4	3-794637-4	3-794638-4	794617-4
6	.512 13.00	.236 6.00	.522 13.27	3-794636-6	3-794637-6	3-794638-6	794617-6
8	.630 16.00	.354 9.00	.640 16.27	3-794636-8	3-794637-8	3-794638-8	794617-8
10	.748 19.00	.472 12.00	.758 19.27	4-794636-0	4-794637-0	4-794638-0	1-794617-0
12	.866 22.00	.591 15.00	.876 22.27	4-794636-2	4-794637-2	4-794638-2	1-794617-2
14	.984 25.00	.709 18.00	.994 25.27	4-794636-4	4-794637-4	4-794638-4	1-794617-4
16	1.102 28.00	.827 21.00	1.112 28.27	4-794636-6	4-794637-6	4-794638-6	1-794617-6
18	1.220 31.00	.945 24.00	1.230 31.27	4-794636-8	4-794637-8	4-794638-8	1-794617-8
20	1.339 34.00	1.063 27.00	1.349 34.27	5-794636-0	5-794637-0	5-794638-0	2-794617-0
22	1.457 37.00	1.181 30.00	1.467 37.27	5-794636-2	5-794637-2	5-794638-2	2-794617-2
24	1.575 40.00	1.299 33.00	1.585 40.27	5-794636-4	5-794637-4	5-794638-4	2-794617-4

^{*}Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.



Right-Angle Header Assemblies

Single Row, Through-Hole, with Metal Through-Hole Hold-down

Material and Finish

Housing—High Temperature Nylon, Black

Flammability Rating—UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

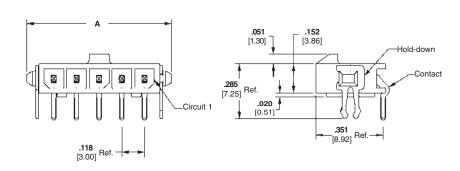
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

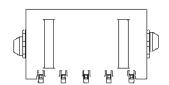
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

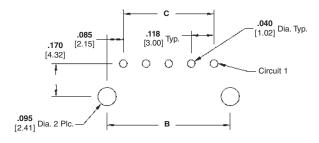
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

Single Row Receptacle Housing—page 23







Recommended PC Board Layout*

Number of		Dimensions			Header Part Numbers			
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number	
2	.399 10.14	.293 7.43	.118 3.00	2-1445054-2	2-1445088-2	2-1445097-2	1445022-2	
3	.517 13.14	.411 10.43	.236 6.00	2-1445054-3	2-1445088-3	2-1445097-3	1445022-3	
4	.635 16.14	.529 13.43	.354 9.00	2-1445054-4	2-1445088-4	2-1445097-4	1445022-4	
5	.754 19.14	.647 16.43	.472 12.00	2-1445054-5	2-1445088-5	2-1445097-5	1445022-5	
6	.871 22.14	.765 19.43	.591 15.00	2-1445054-6	2-1445088-6	2-1445097-6	1445022-6	
7	.990 25.14	.883 22.43	.709 18.00	2-1445054-7	2-1445088-7	2-1445097-7	1445022-7	
8	1.108 28.14	1.001 25.43	.827 21.00	2-1445054-8	2-1445088-8	2-1445097-8	1445022-8	
9	1.226 31.14	1.119 28.43	.945 24.00	2-1445054-9	2-1445088-9	2-1445097-9	1445022-9	
10	1.344 34.14	1.237 31.43	1.063 27.00	3-1445054-0	3-1445088-0	3-1445097-0	1-1445022-0	
11	1.462 37.14	1.356 34.43	1.181 30.00	3-1445054-1	3-1445088-1	3-1445097-1	1-1445022-1	
12	1.580 40.14	1.474 37.43	1.299 33.00	3-1445054-2	3-1445088-2	3-1445097-2	1-1445022-2	

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.



Right-Angle Header Assemblies (Continued)

Single Row, Through-Hole, with Plastic Boardlock

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

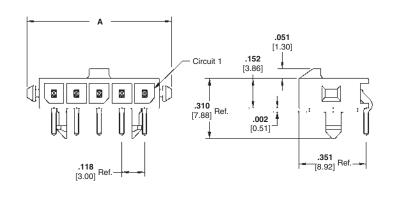
Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

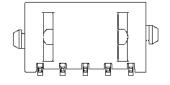
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

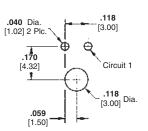
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

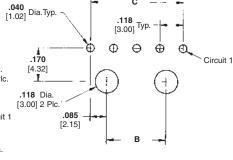
Single Row Receptacle Housing—page 23







.118 [5.00] .040 Dia. [1.02] 3 Plc. .170 [4.32] .118 [3.00] Dia. .18 [3.00] Dia.



Recommended PC Board Layout 2 Position*

Recommended PC Board Layout 3 Position*

Recommended PC Board Layout 4-12 Position*

Number of		Dimensions			Header Part Numbe	ers	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.399 10.14	_	_	2-1445055-2	2-1445089-2	2-1445098-2	1445022-2
3	.517 13.14	_	_	2-1445055-3	2-1445089-3	2-1445098-3	1445022-3
4	.635 16.14	.185 4.70	.354 9.00	2-1445055-4	2-1445089-4	2-1445098-4	1445022-4
5	.754 19.14	.303 7.70	.472 12.00	2-1445055-5	2-1445089-5	2-1445098-5	1445022-5
6	.871 22.14	.421 10.70	.591 15.00	2-1445055-6	2-1445089-6	2-1445098-6	1445022-6
7	.990 25.14	.539 13.70	.709 18.00	2-1445055-7	2-1445089-7	2-1445098-7	1445022-7
8	1.108 28.14	.657 16.70	.827 21.00	2-1445055-8	2-1445089-8	2-1445098-8	1445022-8
9	1.226 31.14	.775 19.70	.945 24.00	2-1445055-9	2-1445089-9	2-1445098-9	1445022-9
10	1.344 34.14	.894 22.70	1.063 27.00	3-1445055-0	3-1445089-0	3-1445098-0	1-1445022-0
11	1.462 37.14	1.012 25.70	1.181 30.00	3-1445055-1	3-1445089-1	3-1445098-1	1-1445022-1
12	1.580 40.14	1.300 28.70	1.299 33.00	3-1445055-2	3-1445089-2	3-1445098-2	1-1445022-2

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.



Right-Angle Header Assemblies (Continued)

Single Row, Surface Mount, with Metal Through-Hole Hold-down

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

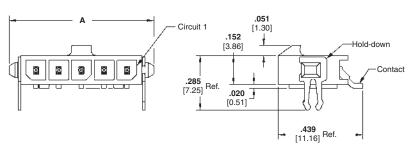
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

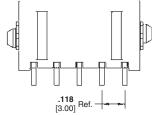
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

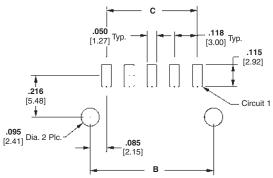
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

Single Row Receptacle Housing—page 23







Recommended PC Board Layout*

Number of		Dimensions			Header Part Number	ers	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.394 10.00	.293 7.43	.118 3.00	2-1445056-2	2-1445090-2	2-1445099-2	1445022-2
3	.512 13.00	.411 10.43	.236 6.00	2-1445056-3	2-1445090-3	2-1445099-3	1445022-3
4	.630 16.00	.529 13.43	.354 9.00	2-1445056-4	2-1445090-4	2-1445099-4	1445022-4
5	.748 19.00	.647 16.43	.472 12.00	2-1445056-5	2-1445090-5	2-1445099-5	1445022-5
6	.866 22.00	.765 19.43	.591 15.00	2-1445056-6	2-1445090-6	2-1445099-6	1445022-6
7	.984 25.00	.883 22.43	.709 18.00	2-1445056-7	2-1445090-7	2-1445099-7	1445022-7
8	1.102 28.00	1.001 25.43	.827 21.00	2-1445056-8	2-1445090-8	2-1445099-8	1445022-8
9	1.220 31.00	1.119 28.43	0.945 24.00	2-1445056-9	2-1445090-9	2-1445099-9	1445022-9
10	1.339 34.00	1.237 31.43	1.063 27.00	3-1445056-0	3-1445090-0	3-1445099-0	1-1445022-0
11	1.457 37.00	1.356 34.43	1.181 30.00	3-1445056-1	3-1445090-1	3-1445099-1	1-1445022-1
12	1.575 40.00	1.474 37.43	1.299 33.00	3-1445056-2	3-1445090-2	3-1445099-2	1-1445022-2

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.



Right-Angle Header Assemblies (Continued)

Single Row, Surface Mount, with Surface Mount Hold-down

Material and Finish

Housing — High Temperature Nylon, Rlack

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

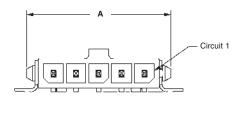
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min.

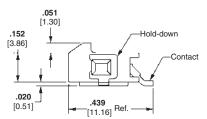
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

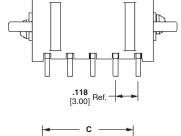
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

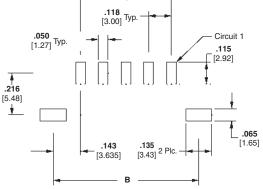
Related Product Data Mateable Housings:

Single Row Receptacle Housing—page 23









Recommended PC Board Layout*

Number of		Dimensions			Header Part Numbers			
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number	
2	.394 10.00	.410 10.41	.118 3.00	2-1445057-2	2-1445091-2	2-1445100-2	1445022-2	
3	.512 13.00	.528 13.41	.236 6.00	2-1445057-3	2-1445091-3	2-1445100-3	1445022-3	
4	.630 16.00	.646 16.41	.354 9.00	2-1445057-4	2-1445091-4	2-1445100-4	1445022-4	
5	.748 19.00	.764 19.41	.472 12.00	2-1445057-5	2-1445091-5	2-1445100-5	1445022-5	
6	.866 22.00	.882 22.41	.591 15.00	2-1445057-6	2-1445091-6	2-1445100-6	1445022-6	
7	.984 25.00	1.000 25.41	.709 18.00	2-1445057-7	2-1445091-7	2-1445100-7	1445022-7	
8	1.102 28.00	1.119 28.41	.827 21.00	2-1445057-8	2-1445091-8	2-1445100-8	1445022-8	
9	1.220 31.00	1.237 31.41	.945 24.00	2-1445057-9	2-1445091-9	2-1445100-9	1445022-9	
10	1.339 34.00	1.355 34.41	1.063 27.00	3-1445057-0	3-1445091-0	3-1445100-0	1-1445022-0	
11	1.457 37.00	1.472 37.41	1.181 30.00	3-1445057-1	3-1445091-1	3-1445100-1	1-1445022-1	
12	1.575 40.00	1.591 40.41	1.299 33.00	3-1445057-2	3-1445091-2	3-1445100-2	1-1445022-2	

^{*}Always consult customer drawing for PC Board layout dimensions.

Circuit 1

.115

[2.92]



Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header Assemblies (Continued)

Single Row, Surface Mount, with Plastic Boardlock

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

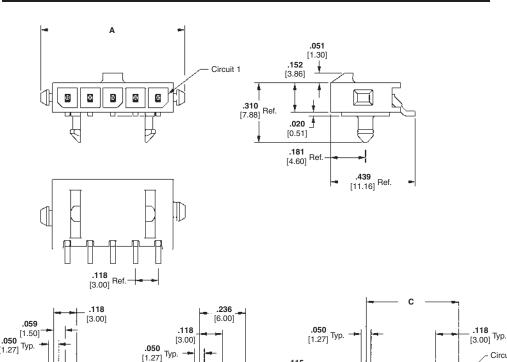
Plating A -- .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min.

Related Product Data Mateable Housings:

Single Row Receptacle Housingpage 23



.115 [2.92]

.216

[5.48]

.085

[2.15]

Recommended PC Board Layout * Recommended PC Board Layout * 3 Position

.115

[2.92]

Circuit 1

.216

[5.48]

Dia

.118

[3.00]

Recommended PC Board Layout* 4-12 Positions

_.118 [3.00] Dia. 2 Plc.

Number of		Dimensions			Header Part Numbers			
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number	
2	.394 10.00	_	_	2-1445058-2	2-1445092-2	2-1445101-2	1445022-2	
3	.512 13.00	_	_	2-1445058-3	2-1445092-3	2-1445101-3	1445022-3	
4	.630 16.00	.185 4.70	.354 9.00	2-1445058-4	2-1445092-4	2-1445101-4	1445022-4	
5	.748 19.00	.303 7.70	.472 12.00	2-1445058-5	2-1445092-5	2-1445101-5	1445022-5	
6	.866 22.00	.421 10.70	.591 15.00	2-1445058-6	2-1445092-6	2-1445101-6	1445022-6	
7	.984 25.00	.539 13.70	.709 18.00	2-1445058-7	2-1445092-7	2-1445101-7	1445022-7	
8	1.102 28.00	.657 16.70	.827 21.00	2-1445058-8	2-1445092-8	2-1445101-8	1445022-8	
9	1.220 31.00	.776 19.70	.945 24.00	2-1445058-9	2-1445092-9	2-1445101-9	1445022-9	
10	1.339 34.00	.894 22.70	1.063 27.00	3-1445058-0	3-1445092-0	3-1445101-0	1-1445022-0	
11	1.457 37.00	1.012 25.70	1.181 30.00	3-1445058-1	3-1445092-1	3-1445101-1	1-1445022-1	
12	1.575 40.00	1.130 28.70	1.299 33.00	3-1445058-2	3-1445092-2	3-1445101-2	1-1445022-2	

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

.216 [5.48]

.118

[3.00]

.**051** [1.30]

.290

[7.37]

404

[10.25]



Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header Assemblies (Continued)

Dual Row, Through-Hole, with Metal Through-Hole Hold-down

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

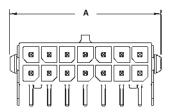
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min.

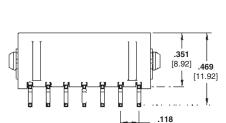
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

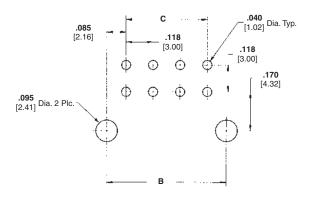
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

Dual Row Receptacle Housing-page 24







Recommended PC Board Layout*

Number of		Dimensions		I	Header Part Numbe	rs	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.276 7.00	.169 4.30	_	3-794677-2	3-794678-2	3-794679-2	794617-2
4	.394 10.00	.287 7.30	.118 3.00	3-794677-4	3-794678-4	3-794679-4	794617-4
6	.512 13.00	.406 10.30	.236 6.00	3-794677-6	3-794678-6	3-794679-6	794617-6
8	.630 16.00	.524 13.30	.354 9.00	3-794677-8	3-794678-8	3-794679-8	794617-8
10	.748 19.00	.642 16.30	.472 12.00	4-794677-0	4-794678-0	4-794679-0	1-794617-0
12	.866 22.00	.760 19.30	.591 15.00	4-794677-2	4-794678-2	4-794679-2	1-794617-2
14	.984 25.00	.878 22.30	.709 18.00	4-794677-4	4-794678-4	4-794679-4	1-794617-4
16	1.102 28.00	.996 25.30	.827 21.00	4-794677-6	4-794678-6	4-794679-6	1-794617-6
18	1.220 31.00	1.114 28.30	.945 24.00	4-794677-8	4-794678-8	4-794679-8	1-794617-8
20	1.339 34.00	1.232 31.30	1.063 27.00	5-794677-0	5-794678-0	5-794679-0	2-794617-0
22	1.457 37.00	1.350 34.30	1.181 30.00	5-794677-2	5-794678-2	5-794679-2	2-794617-2
24	1.575 40.00	1.469 37.30	1.299 33.00	5-794677-4	5-794678-4	5-794679-4	2-794617-4

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.



Right-Angle Header Assemblies (Continued)

Dual Row, Through-Hole, with Plastic Boardlock

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

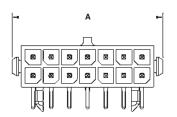
Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

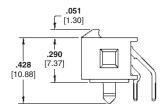
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

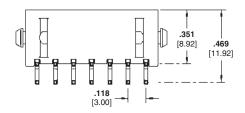
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

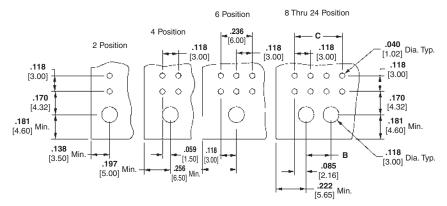
Related Product Data Mateable Housings:

Dual Row Receptacle Housing—page 24









Recommended PC Board Layout*

Number of		Dimensions			Header Part Numbe	rs	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.276 7.00	_	_	3-794618-2	3-794619-2	3-794620-2	794617-2
4	.394 10.00	_	.118 3.00	3-794618-4	3-794619-4	3-794620-4	794617-4
6	.512 13.00	_	.236 6.00	3-794618-6	3-794619-6	3-794620-6	794617-6
8	.630 16.00	.185 4.70	.354 9.00	3-794618-8	3-794619-8	3-794620-8	794617-8
10	.748 19.00	.303 7.70	.472 12.00	4-794618-0	4-794619-0	4-794620-0	1-794617-0
12	.866 22.00	.421 10.70	.591 15.00	4-794618-2	4-794619-2	4-794620-2	1-794617-2
14	.984 25.00	.539 13.70	.709 18.00	4-794618-4	4-794619-4	4-794620-4	1-794617-4
16	1.102 28.00	.657 16.70	.827 21.00	4-794618-6	4-794619-6	4-794620-6	1-794617-6
18	1.220 31.00	.776 19.70	.945 24.00	4-794618-8	4-794619-8	4-794620-8	1-794617-8
20	1.339 34.00	.894 22.70	1.063 27.00	5-794618-0	5-794619-0	5-794620-0	2-794617-0
22	1.457 37.00	1.012 25.70	1.181 30.00	5-794618-2	5-794619-2	5-794620-2	2-794617-2
24	1.575 40.00	1.130 28.70	1.299 33.00	5-794618-4	5-794619-4	5-794620-4	2-794617-4

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions. Note: All part numbers are RoHS Compliant.

44



Right-Angle Header Assemblies (Continued)

Dual Row, Surface Mount, with Metal Through-Hole Hold-down

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

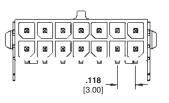
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

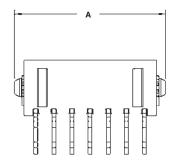
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

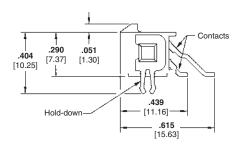
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

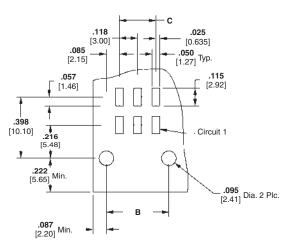
Related Product Data Mateable Housings:

Dual Row Receptacle Housing—page 24









Recommended PC Board Layout*

Number of		Dimensions		ı	Header Part Numbe	rs	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.276 7.00	.169 4.30	_	3-794624-2	3-794625-2	3-794626-2	794617-2
4	.394 10.00	.287 7.30	.118 3.00	3-794624-4	3-794625-4	3-794626-4	794617-4
6	.512 13.00	.406 10.30	.236 6.00	3-794624-6	3-794625-6	3-794626-6	794617-6
8	.630 16.00	.524 13.30	.354 9.00	3-794624-8	3-794625-8	3-794626-8	794617-8
10	.748 19.00	.642 16.30	.472 12.00	4-794624-0	4-794625-0	4-794626-0	1-794617-0
12	.866 22.00	.760 19.30	.591 15.00	4-794624-2	4-794625-2	4-794626-2	1-794617-2
14	.984 25.00	.878 22.30	.709 18.00	4-794624-4	4-794625-4	4-794626-4	1-794617-4
16	1.102 28.00	.996 25.30	.827 21.00	4-794624-6	4-794625-6	4-794626-6	1-794617-6
18	1.220 31.00	1.114 28.30	.945 24.00	4-794624-8	4-794625-8	4-794626-8	1-794617-8
20	1.339 34.00	1.232 31.30	1.063 27.00	5-794624-0	5-794625-0	5-794626-0	2-794617-0
22	1.457 37.00	1.350 34.30	1.181 30.00	5-794624-2	5-794625-2	5-794626-2	2-794617-2
24	1.575 40.00	1.469 37.30	1.299 33.00	5-794624-4	5-794625-4	5-794626-4	2-794617-4

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions. Note: All part numbers are RoHS Compliant.



Right-Angle Header Assemblies (Continued) Dual Row, Surface Mount, with Plastic Boardlock

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

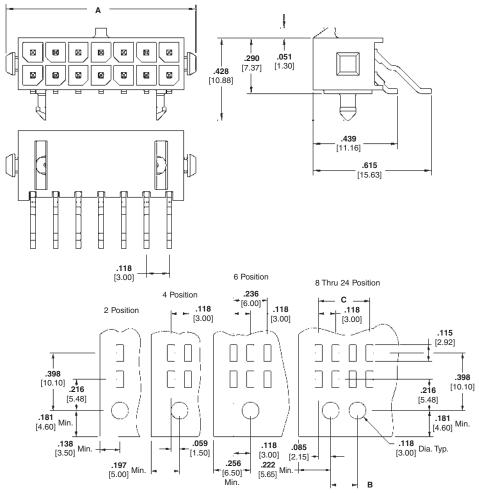
Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

Related Product Data Mateable Housings:

Dual Row Receptacle Housing—page 24



Recommended	PC	Roard	Lav	vout*
necommenueu	-c	Duaiu	La	yout

Number of		Dimensions			Header Part Numbe	rs	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.276 7.00	_	_	3-794621-2	3-794622-2	3-794623-2	794617-2
4	.394 10.00	_	.118 3.00	3-794621-4	3-794622-4	3-794623-4	794617-4
6	.512 13.00	_	.236 6.00	3-794621-6	3-794622-6	3-794623-6	794617-6
8	.630 16.00	.185 4.70	.354 9.00	3-794621-8	3-794622-8	3-794623-8	794617-8
10	.748 19.00	.303 7.70	.472 12.00	4-794621-0	4-794622-0	4-794623-0	1-794617-0
12	.866 22.00	.421 10.70	.591 15.00	4-794621-2	4-794622-2	4-794623-2	1-794617-2
14	.984 25.00	.539 13.70	.709 18.00	4-794621-4	4-794622-4	4-794623-4	1-794617-4
16	1.102 28.00	.657 16.70	.827 21.00	4-794621-6	4-794622-6	4-794623-6	1-794617-6
18	1.220 31.00	.776 19.70	.945 24.00	4-794621-8	4-794622-8	4-794623-8	1-794617-8
20	1.339 34.00	.894 22.70	1.063 27.00	5-794621-0	5-794622-0	5-794623-0	2-794617-0
22	1.457 37.00	1.012 25.70	1.181 30.00	5-794621-2	5-794622-2	5-794623-2	2-794617-2
24	1.575 40.00	1.130 28.70	1.299 33.00	5-794621-4	5-794622-4	5-794623-4	2-794617-4

^{*}Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.



Right-Angle Header Assemblies (Continued)

Dual Row, Surface Mount, with Surface Mount Hold-down

Material and Finish

Housing — High Temperature Nylon, Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

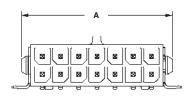
Plating B—.000015 [0.00038] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

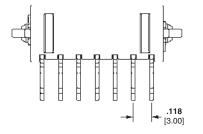
Plating C—.000030 [0.00076] gold in mating area, .000100 [0.00254] min. tin in solder area, with entire contact underplated .000050 [0.00127] min. nickel

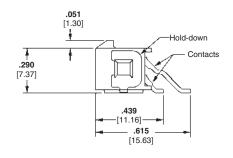
Hold-downs—Phosphor Bronze, .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

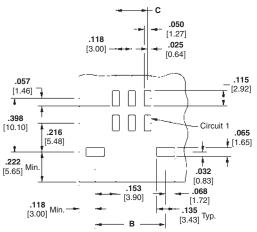
Related Product Data Mateable Housings:

Dual Row Receptacle Housing—page 24









Recommended PC Board Layout*

Number of		Dimensions		ı	Header Part Numbe	rs	Mates with
Circuits	Α	В	С	Plating A	Plating B	Plating C	Receptacle Housing Part Number
2	.276 7.00	.276 7.27	_	3-794627-2	3-794628-2	3-794629-2	794617-2
4	.394 10.00	.394 10.27	.118 3.00	3-794627-4	3-794628-4	3-794629-4	794617-4
6	.512 13.00	.512 13.27	.236 6.00	3-794627-6	3-794628-6	3-794629-6	794617-6
8	.630 16.00	.630 16.27	.354 9.00	3-794627-8	3-794628-8	3-794629-8	794617-8
10	.748 19.00	.748 19.27	.472 12.00	4-794627-0	4-794628-0	4-794629-0	1-794617-0
12	.866 22.00	.866 22.27	.591 15.00	4-794627-2	4-794628-2	4-794629-2	1-794617-2
14	.984 25.00	.984 25.27	.709 18.00	4-794627-4	4-794628-4	4-794629-4	1-794617-4
16	1.102 28.00	1.102 28.27	.827 21.00	4-794627-6	4-794628-6	4-794629-6	1-794617-6
18	1.220 31.00	1.220 31.27	.945 24.00	4-794627-8	4-794628-8	4-794629-8	1-794617-8
20	1.339 34.00	1.339 34.27	1.063 27.00	5-794627-0	5-794628-0	5-794629-0	2-794617-0
22	1.457 37.00	1.457 37.27	1.181 30.00	5-794627-2	5-794628-2	5-794629-2	2-794617-2
24	1.575 40.00	1.575 40.27	1.299 33.00	5-794627-4	5-794628-4	5-794629-4	2-794617-4

^{*}Always consult customer drawing for PC Board layout dimensions.

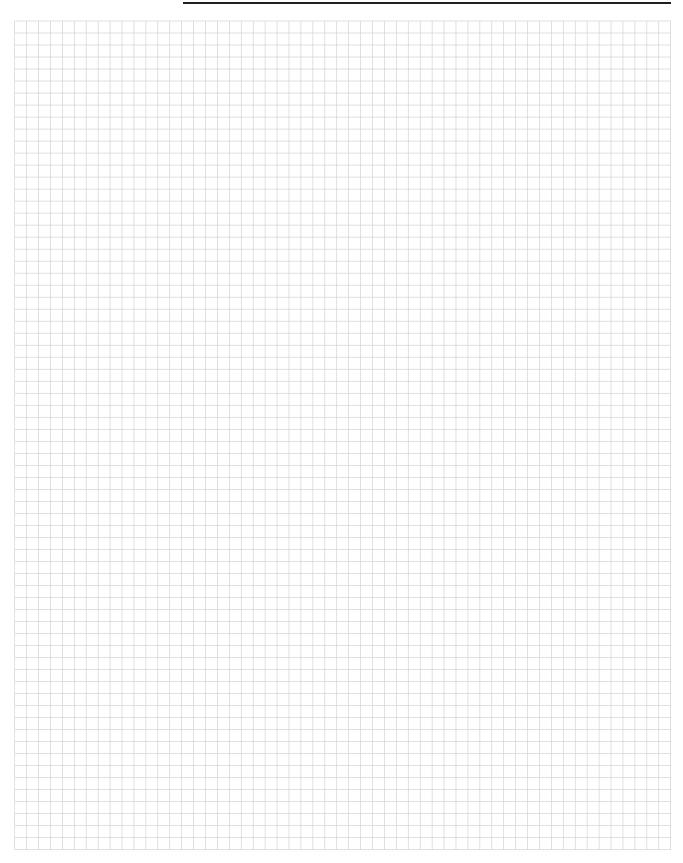
Note: All part numbers are RoHS Compliant.



AMP



Engineering Notes



USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



Grace Inertia Connectors (GIC), 3.5 mm Centerline (Wire-to-Wire Connectors)

Product Facts

- Small wire-to-wire connectors (3.5 mm centerline) can handle 18 AWG wire
- Locking mechanism helps prevent connectors from being disconnected during movement or transportation
- Four kinds of keying per color-coded housing
- Improved housing shape offers easier mating
- Complies with lead free requirements
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476

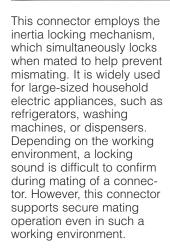


■ Certified by Canadian Standards Association, File No. E28476



Performance Characteristics

Voltage Rating—300 VAC Current Rating—7 A (max.) Centerline—3.5 mm Applicable Wire—26 to 18 AWG Temperature Rating— -30°C to 105°C



Material and Finish

Housing—6/6 Nylon UL94V-0 (CTI 600 V or more) **Terminal**—Pre-tin Copper alloy

Technical Documents Product Specification108-5810

Application Specification 114-5306



Grace Inertia Connectors (GIC), 3.5 mm Centerline (Wire-to-Wire Connectors) (Continued)

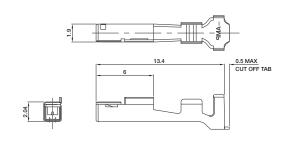
Contacts

Material and Finish

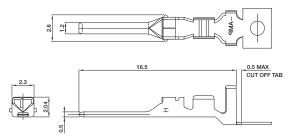
Tyco Electronics

Pre-tinned Copper Alloy

Receptacle Contact (For Plug Housing)



Tab Contact (For Cap Housing)



Wii	re Range	Insulation Dia.	Contact Pa	art Number	Tool Part Number	
AWG	mm ²	mm	Receptacle	Tab	Terminator/Applicator	CERTI-CRIMP Hand Tool
26-22	0.13-0.34	1.3-2.0	1612334-1	1612335-1	**	
22-18	0.3-0.9	1.5-2.7	1565079-1	1565080-1	**	1596277-1

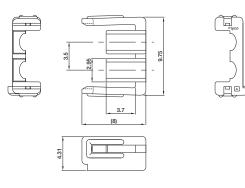
^{*}Cut the contact carrier strip when using a hand tool.

Double Lock Plates

Material

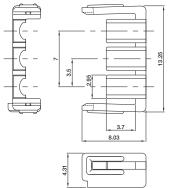
6/6 Nylon glass filled (UL94V-0)

2 Position



P/N 1565089-1 *Two four-positions are used.

3 Position



P/N 1565090-1

*Two six-positions are used.

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

^{**} Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Terminator or Applicator Part Numbers.



Grace Inertia Connectors (GIC), 3.5 mm Centerline (Wire-to-Wire Connectors) (Continued)

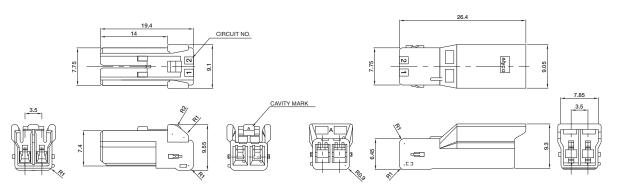
2 Position

Material

6/6 Nylon, UL94V-0 (CTI 600 V or more)

Plug Housing (For Receptacles)

Cap Housing (For Tabs)



Related Product Data

Receptacle and Tab Contacts—page 50 Double Lock Plate—page 50

		Part Nu	mber
Color	Keying	Plug Housing	Cap Housing
Natural	Α	1565081-1	1565085-1
Red	В	1-1565081-2	1-1565085-2
Blue	С	2-1565081-3	2-1565085-3
Yellow	D	3-1565081-4	3-1565085-4

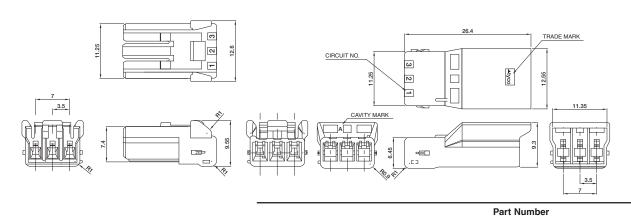
3 Position

Material

6/6 Nylon, UL94V-0 (CTI 600 V or more)

Plug Housing (For Receptacles)

Cap Housing (For Tabs)



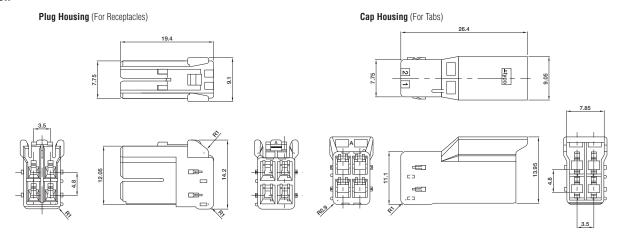
Color Keying **Plug Housing Cap Housing** Natural Α 1565082-1 1565086-1 Red В 1-1565082-2 1-1565086-2 Blue С 2-1565082-3 2-1565086-3 Note: All dimensions shown are metric. Yellow D 3-1565082-4 3-1565086-4

Note: All part numbers are RoHS Compliant.

Grace Inertia Connectors (GIC), 3.5 mm Centerline (Wire-to-Wire Connectors) (Continued)

4 Position

Tyco Electronics



Material

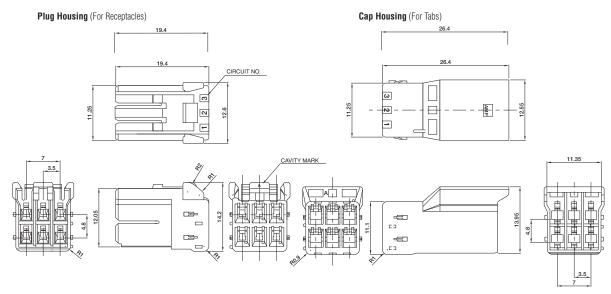
6/6 Nylon, UL94V-0 (CTI 600 V or more)

Related Product Data

Receptacle and Tab Contacts—page 50 Double Lock Plate—page 50

		Part Nu	mber	
Color	Keying —	Plug Housing	Cap Housing	
Natural	Α	1565083-1	1565087-1	
Red	В	1-1565083-2	1-1565087-2	
Blue	С	2-1565083-3	2-1565087-3	
Yellow	D	3-1565083-4	3-1565087-4	

6 Position



Vlaterial

6/6 Nylon, UL94V-0 (CTI 600 V or more)

		Part Nu	mber
Color	Keying	Plug Housing	Cap Housing
Natural	Α	1565084-1	1565088-1
Red	В	1-1565084-2	1-1565088-2
Blue	С	2-1565084-3	2-1565088-3
Yellow	D	3-1565084-4	3-1565088-4

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

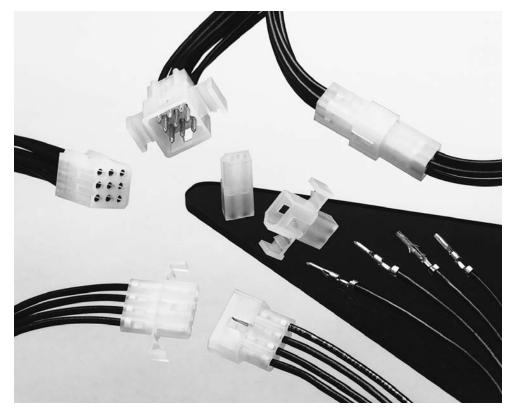


.062 [1.57] Commercial Pin and Socket Connectors

Product Facts

- Polarized
- Cavity identification
- Low contact-mating force
- Dual locking lances
- Detent and positive locking
- Contacts available in brass and phosphor bronze with tin and gold plating
- Panel mount and freehanging styles
- "F" crimp contacts
- Applicator and hand tool available
- **■** Economical commercialgrade connectors
- Compatible with high-speed application machinery and most other manufacturers' soft shells
- Wire range 30 to 18 AWG [0.05 to 0.9 mm²]
- Accepts wires with insulation diameters as large as .110 [2.79]
- Housings available in 1 to 9 positions
- .062 plug and receptacle housings accept pin or socket contacts. The preferred convention is to use socket contacts with receptacle housings
- Not for interrupting current
- Recognized under the **Component Program of Underwriters** Laboratories Inc., File No. E28476
- Certified by **Canadian Standards** Association, File No. LR 7189





Performance Characteristics

The .062 Commercial Pin and Socket Connectors performance characteristics found on pages 53-54 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Durability—10 mating cycles

Dielectric Withstanding Voltage— 1.0 kVAC

Insulation Resistance—1000 megohms min. initial

Voltage Rating—250 V AC or DC

Connector Mating—2.5 lb. [11.1 N] max. per contact

Connector Unmating—0.3 lb. [1.3 N] min. per contact

Contact Insertion Force-

4.0 lb. [17.8 N] max. per contact

Contact Retention-7 lb. [31.1 N] min.

15 lb. [66.6 N] min. for contacts 770983-1 and 794380-1

Technical Documents

Product Specification

.062 Commercial Pin and 108-1037 Socket Connectors

Application Specification

.062 Commercial Pin and 114-1013 Socket Connectors

South America: 55-11-2103-6000



.062 [1.57] Commercial Pin and Socket Connectors (Continued)

Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wi

(Continued)

Maximum Current—Maximum current rating of .062 Commercial Pin and Socket connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Performance Characteristics

Wire Size—Larger wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector

Related Product Data

Product Specification — 108-1037

Application Specification—114-1013

Wire-to-Wire

.062 Commercial Pin and Socket Connectors Calculated Current Table

Number of		Wire G	auge	
Circuits	18	20	22	24
2	7.00	6.00	5.00	4.00
3	7.00	6.00	5.00	4.00
4	6.00	6.00	5.00	4.00
4	6.00	5.00	4.00	3.00
6	6.00	5.00	4.00	3.00
9	5.00	4.00	4.00	3.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. **Note:** All combinations were not tested, and this chart contains interpolated and extrapolated values.

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	AWG Min. Length (in.)		Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3
20	7.0		10.0

Note: If wire lengths used are less than those listed above, the current-carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Termination Resistance/Contact Crimp Tensile Force

Wir	e Size		nination sistance	Contact Crimp		
AWG	mm ²	Test Current	Resistance Milliohms	Tensile Force Force (Min.)		
		(Amps)	(Max. Init.)	lbs.	N	
24	0.2	1.5	3.50	10	44.5	
22	0.3-0.4	3.0	3.50	10	44.5	
20	0.5-0.6	4.5	3.00	13	57.8	
18	0.8-0.9	6.0	3.00	14	62.3	

Note: This is the total resistance between wire crimps of a mated pin and socket.



.062 [1.57] Commercial Pin and Socket Connectors (Continued)

Contacts

Pin Diameter .062 [1.57]

Material

.008 [0.20] Stock Thickness

Pin and socket contacts can be used in either plug or receptacle housings. It is preferred to use socket contacts in receptacle housings.

Related Product Data

Performance Characteristicspages 53-54

Housings—pages 56-57

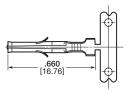
Panel Cutouts—page 57

Technical Documents—pages 53 and 205-206

Application Tooling—pages 207-210

Product Specification-108-1037-1





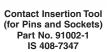


	Wire Size AWG mm ²			B# - 4 2 - 1		Contact Par	t Numbers		HDM	Hand Tool	
-			Ins. Dia.	Material • & Finish •	Pin		Soc	ket	Applicator	Hand Tool Part No.	
	AWG	1111112		α FilliSii -	Strip Form	Loose Pieces	Strip Form	Loose Pieces	Part No.	rait No.	
				Brass	640391-1	794018-1	640392-1	794019-1			
				Pre-tin	_	_	794046-12	_			
	30-24	0.05-0.2	.060 1.52 Max.	Brass, Select Gold ¹	640391-5 ¹	_	640392-51		466686-13 466686-23 466686-33	90870-1	
				Phos. Brz., Pre-tin	_	_	640392-2	_	100000		
				_	350629-1	794017-1	350628-1	794016-1			
				Brass Pre-tin	770983-14		794380-14	-			
				1 10 1111	770903-14	_	794103-12	_			
	24-18	4-18 0.2-0.9 .050110 1.27-2.79		-18 0.2-0.9	Phos. Brz., Pre-tin	350629-8	0629-8 — 3	350628-2	_	687996-13	90869-1
				Brass, Select Gold ¹ 350629-5		350629-51	_	350628-51		687996-2 ³ 687996-3 ³	90009-1
				Phos. Brz., Select Gold ¹	_	_	350628-61	_			

¹Select Gold—.000030 [.000762] min. in mating area over .000050 [.00127] nickel.

Note: Phosphor bronze contacts should be used in high-temperature/humidity cycling applications.







Contact Extraction Tool Part No. 318831-1 IS 408-4370

²Lanceless Socket for Overmolding.

³HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

⁴Contact Retention 15 lbs. [66.6 N] min.

1 Circuit



.062 [1.57] Commercial Pin and Socket Connectors (Continued)

Housings

Free-Hanging or Panel Mount

.145 [3.68] Centerline spacing

Material

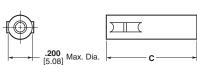
Housing —Nylon, natural color **Flammability Rating** —UL94V-2

Related Product Data

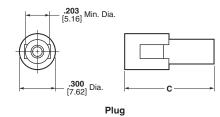
Contacts - page 55

Product Specification—

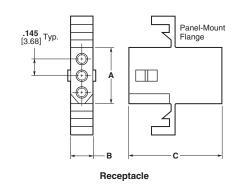
108-1037

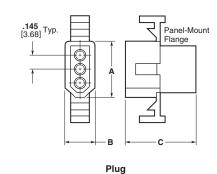






2, 3, and 4 Circuit, In-Line





N4		Dimensions						Part Numbers	Plug Part Numbers	
No. of Circuits		Receptacle			Plug		Panel	Free-	Panel	Free-
GIIGUIIS	Α	В	C	Α	В	C	Mount	Hanging	Mount	Hanging
1	_	_	.785 19.94	_	_	.750 19.05	_	770277-1	_	770278-1
2	.340 8.64	.199 5.05	.820 20.83	.440 11.18	.300 7.62	.780 19.81	770343-1	770342-1 770419-11	770341-1	770340-1
3	.490 12.45	.199 5.05	.785 19.94	.590 14.99	.300 7.62	.750 19.05	770326-1	770333-1	770332-1	770331-1
4 (In-Line)	.635 16.13	.199 5.05	.785 19.94	.733 18.62	.300 7.62	.750 19.05	770335-1	770274-1	770334-1	770275-1
4 (Matrix)	.345 8.76	.345 8.76	.878 22.30	.445 11.30	.445 11.30	.868 22.04	770441-1	770442-1	770443-1	770433-1
6	.345 8.76	.495 12.57	.785 19.94	.445 11.30	.600 15.24	.750 19.05	770354-1	770356-1	770353-1	770355-1
9	.490 12.45	.495 12.57	.790 20.07	.590 14.99	.600 15.24	.750 19.05	770427-1	770429-1	770426-1	770428-1

¹Positive Lock



.062 [1.57] Commercial Pin and Socket Connectors (Continued)

Housings

Free-Hanging or Panel Mount

.145 [3.68] Centerline spacing

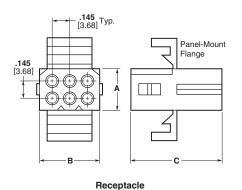
Material

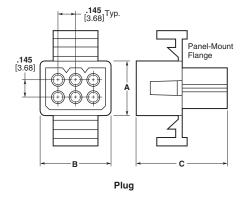
Housing — Nylon, natural color **Flammability Rating** — UL94V-2

Related Product Data

Contacts — page 55

4, 6, and 9 Circuit, Matrix



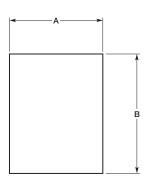


Recommended Panel Cutouts

Maximum panel thickness is .060 [1.52].

Related Product Data

Product Specification — 108-1037



	Panel Cutout Dimensions						
No. of Circuits	Rece	ptacle	Plug				
GIIGUIIS	Α	В	Α	В			
2	.265	.505	.318	.609			
	6.73	12.83	8.08	15.47			
3	.265	.650	.318	.754			
	6.73	16.51	8.08	19.15			
4	.260	.785	.312	.865			
(In-Line)	6.60	19.94	7.92	21.97			
4	.400	.506	.465	.615			
(Matrix)	10.16	12.85	11.81	15.62			
6	.505	.552	.607	.615			
	12.83	14.02	15.42	15.62			
9	.552	.650	.615	.752			
	14.02	16.51	15.62	19.10			

 $\ensuremath{\text{\textbf{Note:}}}$ The panel should be punched so that the housing enters in the same direction as the punch.

Note: All part numbers are RoHS Compliant.

South America: 55-11-2103-6000

Hong Kong: 852-2735-1628 Japan: 81-44-844-8013

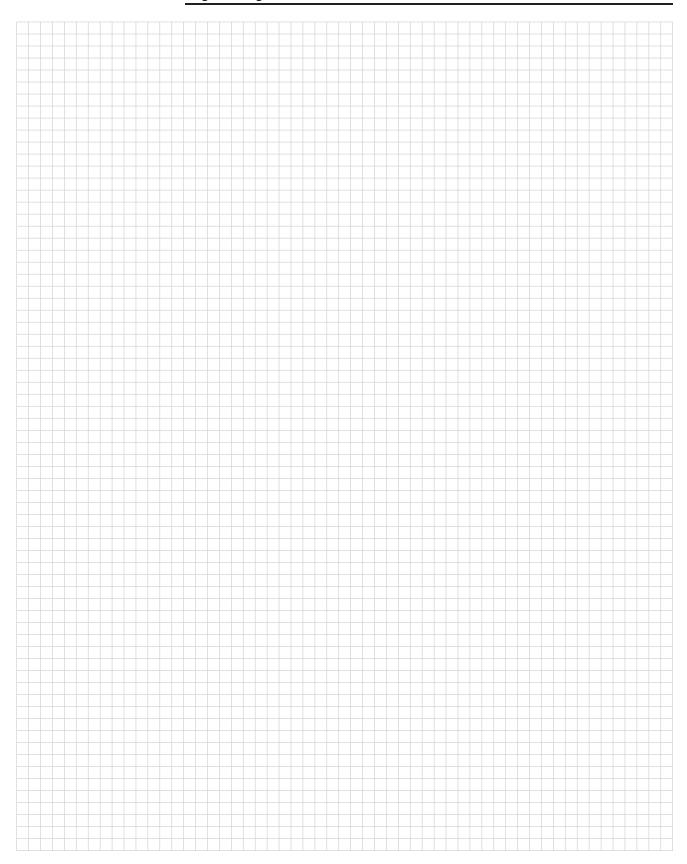
UK: 44-8706-080-208



AMP



Engineering Notes



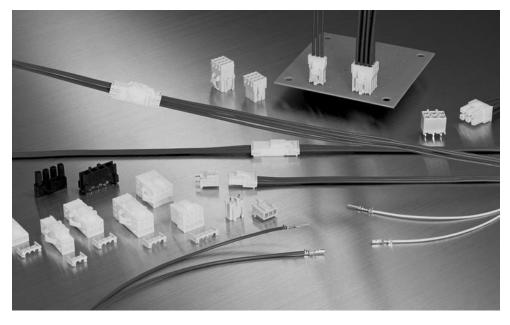
Tyco Electronics

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire)

Product Facts

- Power circuit connectors of compact design
- Uses double lock plate on the wire side that helps prevent partial mating of contacts
- Double lock plate compatible with high-count positions of more than 3 rows
- Tab and receptacle contacts resist scooping of contacts at mating / unmating
- Locking of plug to cap housings and plug to boardmounted headers made by the semi-inner locking system that helps preclude the possibility of disengagement by external pressure
- Both wire-to-wire and wireto-board applications available from the same Series lineup
- Board-mounted header compatible with resin coating, causing no hindrance with the plug locking function
- Design complies with a range of safety standards
- The housing lance design provides no lance on contacts and helps prevent entanglement of contacts with one another
- **■** Fully polarized
- The following contact centerline by row centerline arrangements available:
 - For wire-to-wire application:3.96 mm x 4.6 mm6.5 mm x 6.5 mm
 - For wire-to-board application:
 3.96 mm x 4.6 mm
 7.92 mm x 4.6 mm
 6.5 mm x 6.5 mm
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189
- VDE Approved, File No. B 04 11 39175010





Power Double Lock Connectors are compact connectors designed for use in power circuit applications and are ideally suited for wiring in refrigerators, air conditioners, washing machines, gas equipment, copying machines and automatic vending machines. These connectors can be used alone by inserting wire-terminated crimp snap-in contacts into the housing. However, to achieve more positive contact mounting, plug and cap housings can be equipped with a double lock plate that helps to completely insert contacts. There are three contact centerline spacings available: 3.96 mm, 6.5 mm and 7.92 mm. Of these, the 7.92 mm centerline contact arrangement is for 2-position board-mounted headers. The mating wiremounted plug connector uses the second circuit of the 3-position 3.96 mm centerline housing with no contact loaded. Available with the 3.96 mm centerline contact arrangement are wire-mounted plug housings and the mating wire-mounted cap housings (for free-

hanging and panel mounted

applications) and board-mounted tab headers.

The 6.5 mm centerline contact arrangement is used in wire-mounted plug housings and the mating board-mounted tab headers. The plug housings are loaded with receptacle contacts and the cap housings with tab contacts. The tab headers for board mounting are preloaded with solder-dipping tab contacts with tail.

Contacts accept two wire size ranges: 28-22 AWG (with insulation outer diameter of 1.3 to 2.0 mm) and 20-18 AWG (with insulation outer diameter of 2.0 to 3.1 mm).

The tab header for board mounting has a locking mechanism where it is compatible with resin coating that is applied to the board for waterproof.

It is designed to work with the plug locking function.

The solder tail section of tab contact has kink feature.

Interacting with the mounting boss with kink feature, the solder tab secures the header on the board firmly during soldering.

The double lock plate is compatible with high-count positions of more than 3 rows. Also, the housing lance design of this connector, featuring no lance on contacts, makes handling of the connector very easy, as there is minimal entanglement of contacts with one another.

Performance Characteristics

Voltage Rating—300 VAC (for 3.96 mm wire-to-wire, 6.5 mm wire-to-board and 7.92 mm wire-to-board applications)
50 VAC (for 3.96 mm wire-to-board

Current Rating—14A max. (Based on initial t-rise vs. current testing using 16 AWG wire in a 2-position connector

Fine Rating—1 mV, $1 \propto A$ min. Operating Temperature— $-30^{\circ} \sim +105^{\circ} C$

application)

Technical Documents

Product Specifications 108-5410 108-5439 (SMT)

Application Specification 114-5175

Instruction Sheet 411-5638



Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

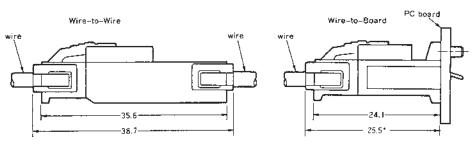
Quick Reference Chart for Mating Part Numbers

Quick Reference Chart

P	lug Connector (V	/ire Side)	Mating Connectors (Wire and PC Board Mount Side)				
No. of Pos.	Part No.	Part No. of Applicable Double Lock Plate	No. of Pos.	Part No. of Cap Housing and Tab Header	Part No. of Applicable Double Lock Plate		
I 3.96 mm and 7	.92 mm Centerlin	е					
1	316768-□	316770-1x1	1	316769-□ (Free-Hanging)	316770-1x1		
		179463-□ (Free-Hanging)		177918-1x1			
2	177898-□	177918-1x1	2 177906- (Panel Mount)		177010 1X1		
				179838-□ (PC Board Mount)	_		
				179464-□ (Free-Hanging)	177919-1x1		
3	177899-□	177919-1x1	3 177907-□ (Panel Mount)		177919-181		
3	177099-	177919-181		179839-□ (PC Board Mount)			
			2	179844-□ (PC Board Mount 7.92 mm Cente	erline)		
4 (1 Row)	316501-□	177920-1x1	4	316502-□ (Panel Mount)	177920-1x1		
				179465-□ (Free-Hanging)	177918-1x2		
4 (2 Rows)	177900-□	177918-1x2	4	177908-□ (Panel Mount)	177910-112		
				179840-□ (PC Board Mount)	_		
				179466-□ (Free-Hanging)	177010 120		
6	177901-□	177919-1x2	6	177909-□ (Panel Mount)	177919-1x2		
				179841-□ (PC Board Mount)	_		
	477000 □	177000 10	0	179467-□ (Free-Hanging)	177000 10		
8	177902-□	177920-1x2	8	917845-□ (PC Board Mount)	177920-1x2		
9	177903-□	177919-1x3	9	177911-□ (Panel Mount)	177919-1x3		
10	177904-□	177921-1x2	10	177912-□ (Panel Mount)	177921-1x2		
				177913-□ (Panel Mount)	177920-1x3		
12	177905-□	177920-1x3	12	179843-□ (PC Board Mount)	_		
				1903720-1 (Free-Hanging)	177920-1x3		
6.5 mm and 13	.0 mm Centerline	!					
2	1939344-1	316061-1x1	2	1939343-1 (Panel Mount)	_		
	470000 🗆	0.4.000.0.4.4		179846-□ (PC Board Mount)			
3	179938-□	316062-1x1	3	179944- (PC Board Mount/SMT)			
				917745-□ (PC Board Mount 13 mm Centerl	ine)		
_	_	_	2	9139343-1-□ (Panel Mount)	· —		
	4 = 0000 =	0.10000 1.1		179847-□ (PC Board Mount)			
4 (1 Row)	179939-□	316063-1x1		179945-□ (PC Board Mount/SMT)			
. (0.5)	.=0	0.10001	4 179943-□ (PC Board Mount) 179848-□ (PC Board Mount)		_		
4 (2 Rows)	179861-□	316061-1x2		1903486-1 (Panel Mount)			
				179849-□ (PC Board Mount)			
6	179862-□	316062-1x2	6	1903487-1 (Panel Mount)	_		
12	917354-□	353891-1x2	12	917353-□ (PC Board Mount)	_		

^{*}For details on 6.5 mm and 13.0 mm Centerline products, contact Technical Support

Note: All part numbers are RoHS Compliant.



Note: All dimensions shown are metric.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

Tyco Electronics

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

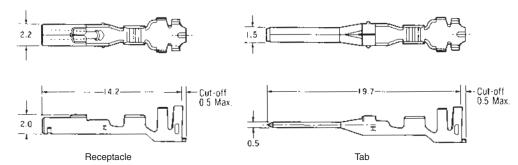
Contacts and Product Composition

Contacts

Material and Finish

Pre-tinned copper alloy

Receptacle for Plug Housing, Tab for Cap Housing



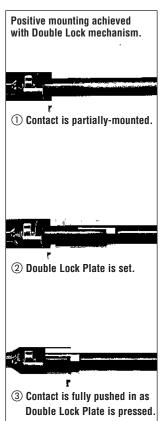
	_			Contact Part No.					
Wire	Range	Ins. Dia.	Receptacle		Tab		Applicator	CERTI-CRIMP II	
AWG	mm²	(Note)	Strip Form	Loose Piece	Strip Form	Loose Piece	Part No.	Hand Tool Part No.	
26-22	0.14~0.34	1.30~2.00	177914-1	179592-1	177916-1	179594-1	680283-X	91567-1	
20 22	0.14*0.04	1.00-2.00	177914-2*	179592-2*	177510 1	17000+1	000200 X	01007 1	
20-16	0.51~1.38	2.00~3.10	177915-1	179593-1	177917-1	177917-1 179595-1	680286-X	91569-1	
20-10	0.51~1.56	2.00~3.10	177915-2*	179593-2*	177917-1	179090-1	000200 - X	31303*1	

Note: Maximum diameter is 2.8 mm when Double Lock Plate is used.

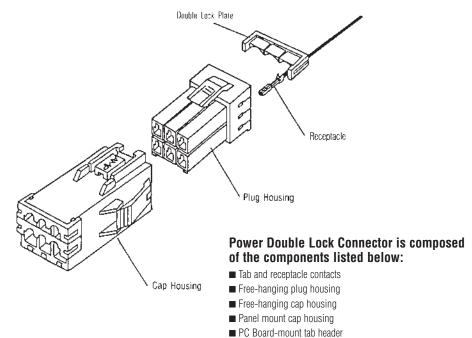
Extraction Tool P/N: 234912-1 (For receptacle contact)

234914-1 (For tab contact)

Note: Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Number.



Product Composition



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

■ Double Lock Plate

^{*}Part Number suffix -2 represents high contact pressure type.



Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

3.96 mm Centerline Free-Hanging Plug Housing

1 Circuit

Wire-to-Wire

Material—UL94V-0, 6/6 Nylon

Part Number

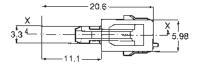
316768-1 (Natural) 316768-2 (Red)

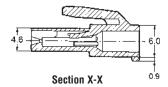
316768-4 (Yellow) 316768-6 (Blue)

316768-9 (Black)

Related Product Data Receptacle Contacts—page 61 **Mating Cap Housings** (Free-Hanging)—pages 65-66 **Double Lock Plate**—page 71







2 Circuits

Wire-to-Board and Wire-to-Wire

Material-UL94V-0, 6/6 Nylon

Part Number

177898-1 (Natural) 177898-2 (Red)

177898-4 (Yellow)

177898-6 (Blue) 177898-9 (Black)

Lock Type II—3-177898-1 (Natural)

Related Product Data

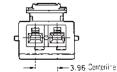
Receptacle Contacts—page 61

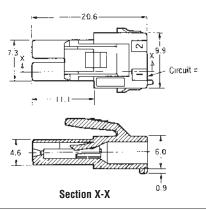
Mating Cap Housings

(Free-Hanging)—pages 65-66 (Panel Mount)—pages 67-70

Double Lock Plate—page 71 Mating Tab Headers-

pages 72-74





3 Circuits

Wire-to-Board and Wire-to-Wire

Material-UL94V-0, 6/6 Nylon

Part Number

177899-1 (Natural) 177899-2 (Red)

177899-4 (Yellow)

177899-6 (Blue)

177899-9 (Black)

Lock Type II—3-177899-1 (Natural)

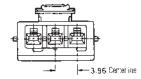
Related Product Data Receptacle Contacts—page 61 **Mating Cap Housings**

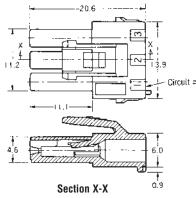
(Free-Hanging)—pages 65-66 (Panel Mount)—pages 67-70

Double Lock Plate—page 71

Mating Tab Headers-

pages 72-74 and (2 circuit, 7.92 mm centerline)-page 74





20.6

4 Circuits (1 Row)

Wire-to-Wire

Material-UL94V-0, 6/6 Nylon

Part Number

316501-1 (Natural) 316501-4 (Yellow)

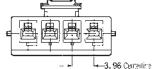
316501-6 (Blue)

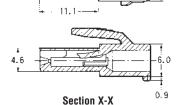
Lock Type II—3-316501-1 (Natural)

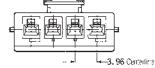
Note: All dimensions shown are metric. Note: All part numbers are RoHS Compliant.

Related Product Data Receptacle Contacts—page 61 **Mating Cap Housings** (Panel Mount)—pages 67-70

Double Lock Plate—page 71







Catalog 82181

Revised 4-08

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

Circuit #

62



Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

3.96 mm Centerline Free-Hanging Plug Housing

4 Circuits (2 Rows)

Wire-to-Board and Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177900-1 (Natural) 177900-4 (Yellow) 177900-6 (Blue)

Lock Type II

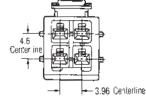
3-177900-1 (Natural)

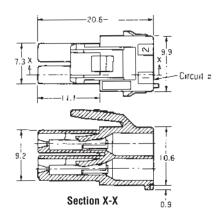
Related Product Data Receptacle Contacts—page 61 **Mating Cap Housings**

(Free-Hanging)—pages 65-66 (Panel Mount)—pages 67-70

Double Lock Plate—page 71 Mating Tab Headers-

pages 72-74





6 Circuits

Wire-to-Board and Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177901-1 (Natural) 177901-4 (Yellow) 177901-6 (Blue)

Lock Type II

3-177901-1 (Natural)

Related Product Data

Receptacle Contacts—page 61

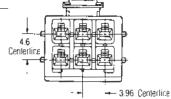
Mating Cap Housings

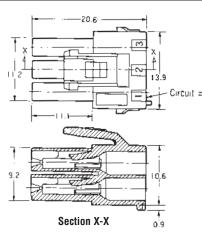
(Free-Hanging)—pages 65-66 (Panel Mount)—pages 67-70

Double Lock Plate—page 71

Mating Tab Headers-

pages 72-74





8 Circuits

Wire-to-Board and Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

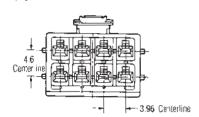
Part Number

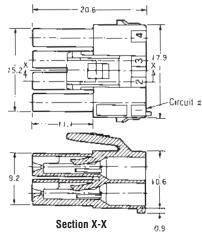
177902-1 (Natural) 177902-4 (Yellow) 177902-6 (Blue)

Lock Type II

3-177902-1 (Natural)

Related Product Data Receptacle Contacts—page 61 **Mating Cap Housings** (Free-Hanging)—pages 65-66 Double Lock Plate—page 71 Mating Tab Headers—pages 72-74





Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Circuit #



Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

3.96 mm Centerline Free-Hanging Plug Housing

9 Circuits

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

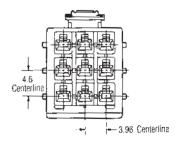
Part Number

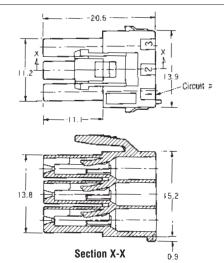
177903-1 (Natural) 177903-4 (Yellow) 177903-6 (Blue)

Lock Type II

3-177903-1 (Natural)

Related Product Data Receptacle Contacts—page 61 **Mating Cap Housings** (Panel Mount)—pages 67-70 Double Lock Plate—page 71





10 Circuits Wire-to-Wire

Material

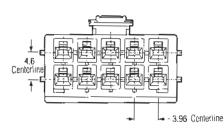
UL94V-0, 6/6 Nylon

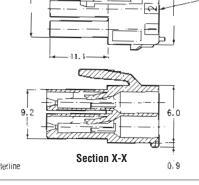
Part Number

177904-1 (Natural) 177904-4 (Yellow) 177904-6 (Blue)

Related Product Data Receptacle Contacts—page 61 **Mating Cap Housings** (Panel Mount)—pages 67-70

Double Lock Plate—page 71





12 Circuits

Wire-to-Board and Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

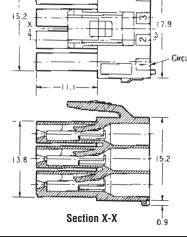
177905-1 (Natural) 177905-4 (Yellow) 177905-6 (Blue)

Related Product Data Receptacle Contacts—page 61 **Mating Cap Housings**

(Panel Mount)—pages 67-70

Double Lock Plate—page 71 Mating Tab Headers—pages 72-74

> Centerlin 3.96 Centerline



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



Power Double Lock (PDL) Connectors (Wire-to-Wire)

3.96 mm Centerline Free-Hanging Cap Housing

1 Circuit

Wire-to-Wire

Material

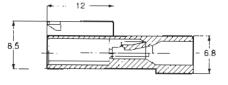
UL94V-0, 6/6 Nylon

Part Number

316769-1 (Natural) 316769-2 (Red) 316769-4 (Yellow) 316769-6 (Blue) 316769-9 (Black) Related Product Data
Tab Contacts—page 61
Mating Plug Housings
(Free-Hanging)—pages 62-64
Double Lock Plate—page 71







Section X-X

2 Circuits Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

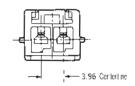
179463-1 (Natural) 179463-2 (Red) 179463-4 (Yellow) 179463-6 (Blue) 179463-9 (Black)

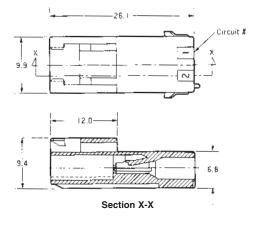
Related Product Data Tab Contacts—page 61

Mating Plug Housings
(Free-Hanging)—pages 62

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71





3 Circuits Wire-to-Wire

Material

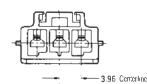
UL94V-0, 6/6 Nylon

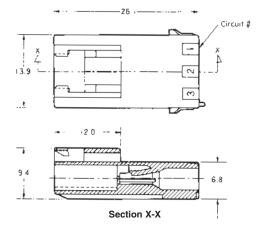
Part Number

179464-1 (Natural) 179464-2 (Red) 179464-4 (Yellow)

179464-6 (Blue) 179464-9 (Black)

Related Product Data Tab Contacts—page 61 Mating Plug Housings (Free-Hanging)—pages 62-64 Double Lock Plate—page 71





Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.



3.96 mm Centerline Free-Hanging Cap Housing

4 Circuits (2 Rows)

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

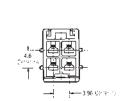
Part Number

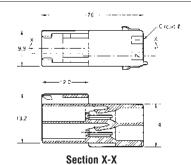
179465-1 (Natural) 179465-4 (Yellow) 179465-6 (Blue) Related Product Data

Tab Contacts—page 61
Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71





6 Circuits Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

179466-1 (Natural) 179466-4 (Yellow) 179466-6 (Blue)

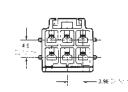
Related Product Data

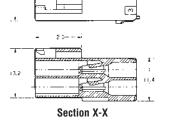
Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71





8 Circuits Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

179467-1 (Natural) 179467-4 (Yellow) 179467-6 (Blue)

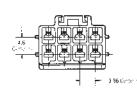
Related Product Data

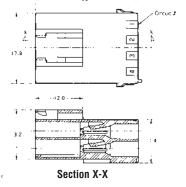
Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71





12 Circuits Wire-to-Board

Material

UL94V-0, 6/6 Nylon

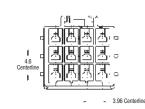
Part Number 1903720-1 (Natural) Related Product Data

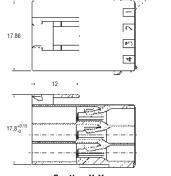
Tab Contacts—page 61
Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71

Double Look Flate page / 1





Circuit #

Section X-X

 $\textbf{Note:} \ \textbf{All dimensions shown are metric}.$



3.96 mm Centerline Panel Mount Cap Housing

2 Circuits

Wire-to-Wire

Material-UL94V-0, 6/6 Nylon

Part Number

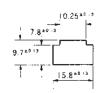
177906-1 (Natural) 177906-2 (Red) 177906-4 (Yellow) 177906-6 (Blue)

177906-9 (Black)

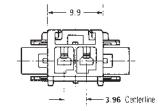
Related Product Data Tab Contacts—page 61

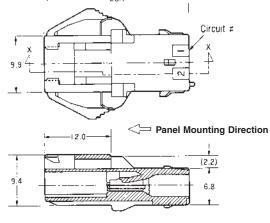
Mating Plug Housings

(Free-Hanging)—pages 62-64 **Double Lock Plate**—page 71



Panel Cutout (Applicable Board Thickness: 0.8~2.0 mm)





Section X-X

3 Circuits Wire-to-Wire

Material-UL94V-0, 6/6 Nylon

Part Number

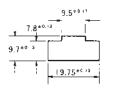
177907-1 (Natural) 177907-2 (Red) 177907-4 (Yellow) 177907-6 (Blue)

177907-9 (Black) Related Product Data

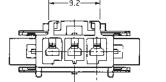
Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64 **Double Lock Plate**—page 71



Panel Cutout (Applicable Board Thickness: 0.8~2.0 mm)

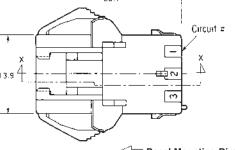


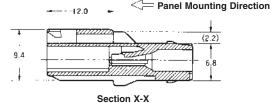
9.5^{±0.13}

23.71^{±0.13}
Panel Cutout

3.96 Centerine

17, 9





26. 1

4 Circuits (1 Row)

Wire-to-Wire

Material-UL94V-0, 6/6 Nylon

Part Number

316502-1 (Natural) 316502-4 (Yellow) 316502-6 (Blue)

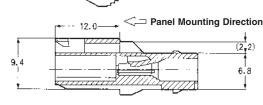
Related Product Data

Tab Contacts—page 61 **Mating Plug Housings**

(Free-Hanging)—pages 62-64 **Double Lock Plate**—page 71

11.88 3.96 CenterIne

(Applicable Board Thickness: 0.8~2.0 mm)



Section X-X

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Catalog 82181 Revised 4-08 Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

9.7*0.13

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

67

Circuit =



3.96 mm Centerline Panel Mount Cap Housing

4 Circuits (2 Rows)

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177908-1 (Natural) 177908-4 (Yellow) 177908-6 (Blue)

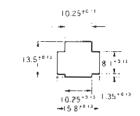
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

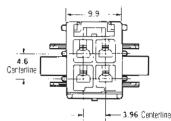
(Free-Hanging)—pages 62-64

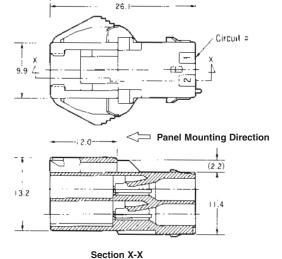
Double Lock Plate—page 71



Panel Cutout

(Applicable Board Thickness: 0.8~2.0 mm)





6 Circuits Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177909-1 (Natural) 177909-4 (Yellow) 177909-6 (Blue)

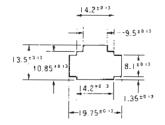
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

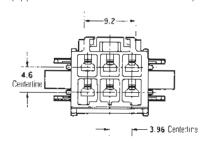
(Free-Hanging)—pages 62-64

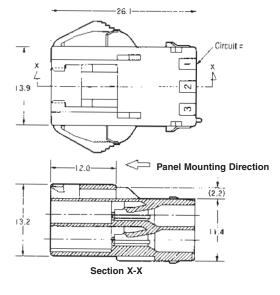
Double Lock Plate—page 71



Panel Cutout

(Applicable Board Thickness: 0.8~2.0 mm)





Note: All dimensions shown are metric.

Center: ne



Power Double Lock (PDL) Connectors (Wire-to-Wire) (Continued)

3.96 mm Centerline Panel Mount Cap Housing

9 Circuits Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

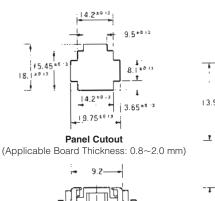
177911-1 (Natural) 177911-4 (Yellow) 177911-6 (Blue)

Related Product Data

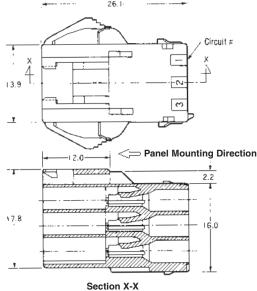
Tab Contacts—page 61 **Mating Plug Housings**

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



3.96 Centerline



For 10 Circuits Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

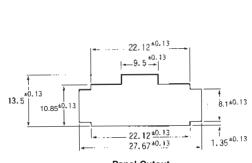
177912-1 (Natural) 177912-4 (Yellow) 177912-6 (Blue)

Related Product Data

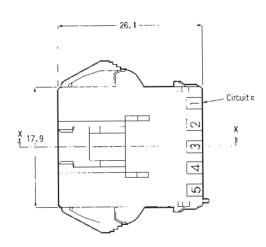
Tab Contacts—page 61

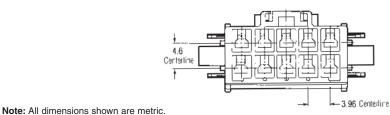
Mating Plug Housings (Free-Hanging)—pages 62-64

Double Lock Plate—page 71

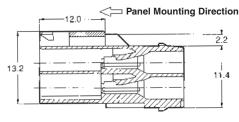


Panel Cutout (Applicable Board Thickness: 0.8~2.0 mm)





Note: All part numbers are RoHS Compliant.



Section X-X



3.96 mm Centerline Panel Mount Cap Housing

12 Circuits Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

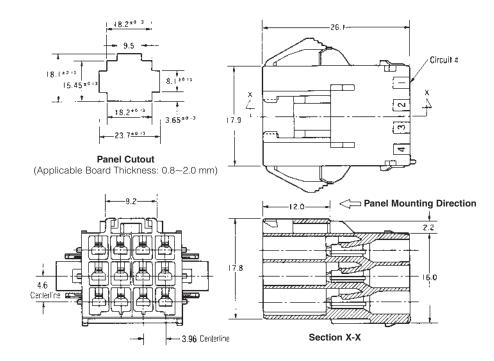
177913-1 (Natural) 177913-4 (Yellow) 177913-6 (Blue)

Related Product Data

Tab Contacts—page 61 **Mating Plug Housings**

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



Note: All dimensions shown are metric.



Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire)

3.96 mm Centerline Double-Lock Plates

Double Lock Plates

Material

UL94V-0, glass filled 6/6 Nylon, natural color

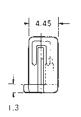
Part Number

316770-1 (1 Pos.) 177918-1 (2 Pos.) 177919-1 (3 Pos.) 177920-1 (4 Pos.)

177921-1 (5 Pos.)

Related Product Data

Plug Housings—pages 62-64 Cap Housings —pages 65-70





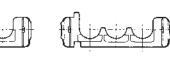


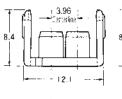
For 1 Circuit



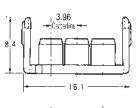


For 2 Circuits



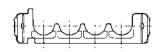


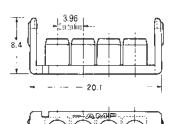




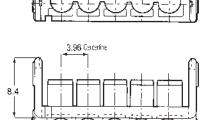
For 3 Circuits

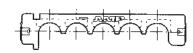
For 4 Circuits





For 5 Circuits





No. of Pos.	Applicable Housing Part No.			Double Lock Plate	
	Plug Housing	Cap Housing		Part Number	Required Qty.
		Free-Hanging	Panel Mount	rait Nullibel	nequired Gity.
1	316768-□	316769-□		316770-1 (1 Pos.)	1
2	177898-□	179463-□	177906-□	177918-1 (2 Pos.)	1
3	177899-□	179464-□	177907-□	177919-1 (3 Pos.)	1
4 (1 Row)	316501-□		316502-□	177920-1 (4 Pos.)	1
4 (2 Rows)	177900-□	179465-□	177908-□	177918-1 (2 Pos.)	2
6	177901-□	179466-□	177909-□	177919-1 (3 Pos.)	2
8	177902-□	179467-□		177920-1 (4 Pos.)	2
9	177903-□		177911-□	177919-1 (3 Pos.)	3
10	177904-□		177912-□	177921-1 (5 Pos.)	2
12	177905-□		177913-□	177920-1 (4 Pos.)	3

Note: All dimensions shown are metric. Note: All part numbers are RoHS Compliant.



Power Double Lock (PDL) Connectors (Wire-to-Board)

3.96 mm Centerline for PC Board Mount Tab Header, Vertical

2 Circuits

Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

Part Number

179838-1 (Natural) 179838-2 (Red) 179838-4 (Yellow)

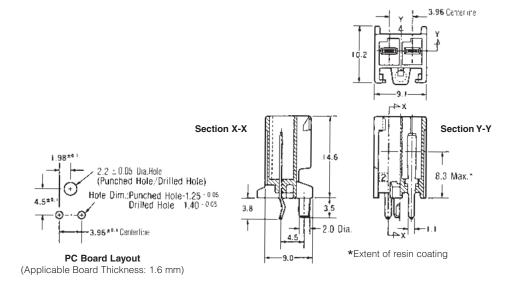
179838-6 (Blue) 179838-9 (Black)

Tube (53 ea.)—316299-□

Related Product Data

Mating Plug Housing

(Free-Hanging)—pages 62-64



3 Circuits Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled 6/6 Nylon

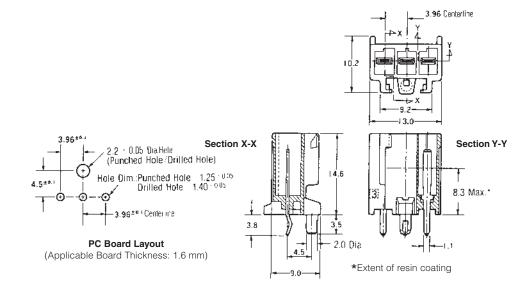
Contact—Copper alloy, Tin plated

Part Number

179839-1 (Natural) 179839-2 (Red) 179839-4 (Yellow) 179839-6 (Blue) 179839-9 (Black)

Related Product Data Mating Plug Housing

(Free-Hanging)—pages 62-64



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.



3.96 mm Centerline for PC Board Mount Tab Header, Vertical (Continued)



Wire-to-Board

Material and Finish

Housing-UL 94V-0, glass filled 6/6 Nylon.

Contact—Copper alloy, Tin plated

Part Number

179840-1 (Natural) 179840-4 (Yellow) 179840-6 (Blue)

Related Product Data Mating Plug Housings

(Free-Hanging)—pages 62-64

6 Circuits Wire-to-Board

Material and Finish

Housing-UL 94V-0, glass filled 6/6 Nylon.

Contact—Copper alloy, Tin plated

Part Number

179841-1 (Natural) 179841-4 (Yellow) 179841-6 (Blue)

Related Product Data Mating Plug Housings

(Free-Hanging)—pages 62-64

Material and Finish

Housing-UL 94V-0, glass filled 6/6 Nylon.

Contact—Copper alloy, Tin plated

Part Number

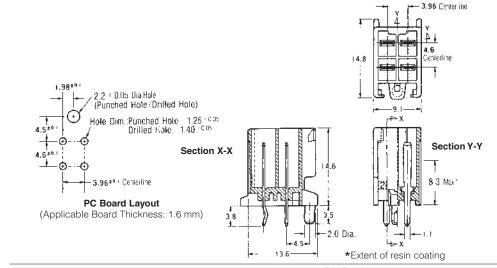
8 Circuits Wire-to-Board

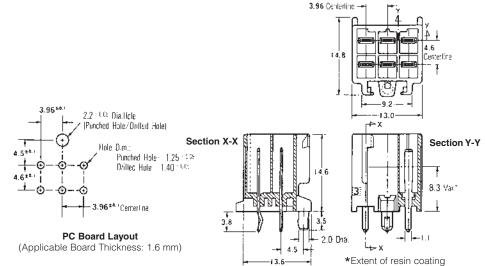
> 917845-1 (Natural) 917845-4 (Yellow) 917845-6 (Blue)

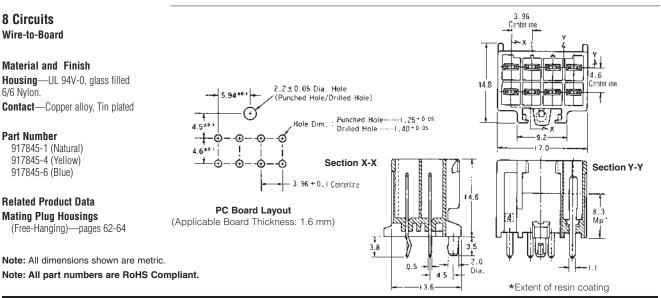
Related Product Data Mating Plug Housings

(Free-Hanging)—pages 62-64

Note: All dimensions shown are metric.







Catalog 82181

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

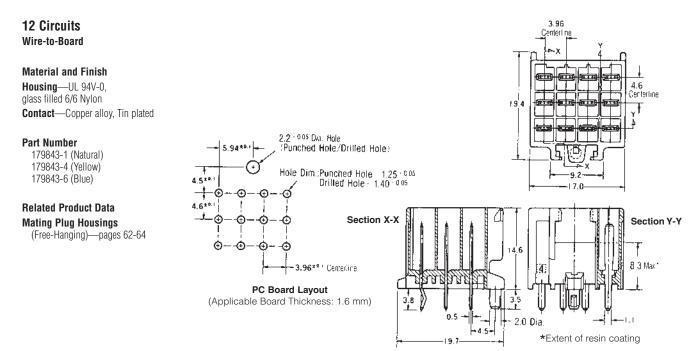
USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

73



3.96 mm Centerline for PC Board Mount Tab Header, Vertical



3.96 mm Centerline (2 Pos. = 7.92 mm Centerline) for PC Board Mount Tab Header, Vertical

2 Circuits Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

Part Number

With kink

179844-1 (Natural)

179844-2 (Red)

179844-4 (Yellow) 179844-6 (Blue)

179844-9 (Black)

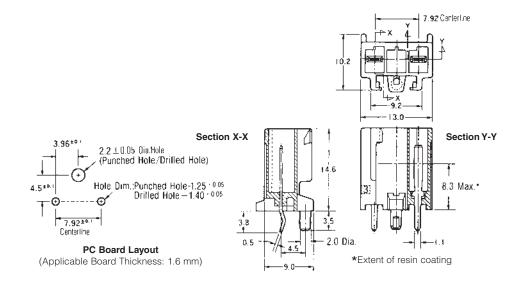
Without kink

9-179844-1 (Natural)

9-179844-6 (Blue)

Related Product Data Mating 3-Circuit Plug Housings

(Free-Hanging)—page 62



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.



Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

6.5 mm Centerline Free-Hanging Plug Housing

2 Circuits

Wire-to-Board

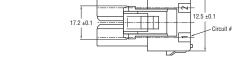
Material

UL 94V-0, 6/6 Nylon

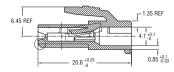
Part Number

1939344-1 (Natural)

Related Product Data Receptacle Contacts—page 61 Double Lock Plate—page 77 Mating Tab Headers—pages 79-81







3 Circuits Wire-to-Board

Material

UL 94V-0, 6/6 Nylon

Part Number

179938-1 (Natural) 179938-2 (Red) 179938-4 (Yellow)

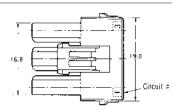
179938-6 (Blue)

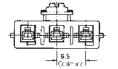
179938-9 (Black)

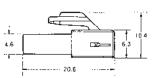
Related Product Data

Receptacle Contacts—page 61 Double Lock Plate—page 77

Mating Tab Headers—pages 79-81







4 Circuits (1 Row)

Wire-to-Board

Material

UL 94V-0, 6/6 Nylon

179939-1 (Natural)

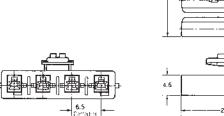
179939-6 (Blue)

179939-9 (Black)

Related Product Data Receptacle Contacts—page 61

Double Lock Plate—page 77

Mating Tab Headers—pages 79-81



Part Number

179939-4 (Yellow)

4 Circuits (2 Rows) Wire-to-Board

Material

UL 94V-0, 6/6 Nylon

Part Number

Housing Lock Type A

179861-1 (Natural)

179861-4 (Yellow)

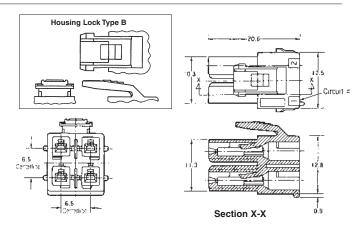
179861-6 (Blue)

Housing Lock Type B 2-179861-1 (Natural)

2-179861-4 (Yellow)

2-179861-6 (Blue)

Related Product Data Receptacle Contacts—page 61 Double Lock Plate—page 77 Mating Tab Headers—pages 79-81



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

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Circuit =



Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

6.5 mm Centerline Free-Hanging Plug Housing

6 Circuits

Wire-to-Board

Material

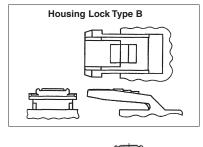
UL 94V-0, 6/6 Nylon

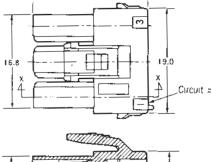
Part Number

Housing Lock Type A 179862-1 (Natural) 179862-4 (Yellow) 179862-6 (Blue)

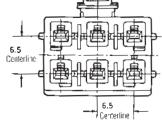
Housing Lock Type B 2-179862-1 (Natural) 2-179862-4 (Yellow) 2-179862-6 (Blue)

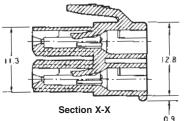
Related Product Data
Receptacle Contacts—page 61
Double Lock Plate—page 77
Mating Tab Headers—pages 79-81





20.6





12 Circuits Wire-to-Board

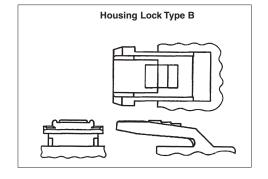
Material

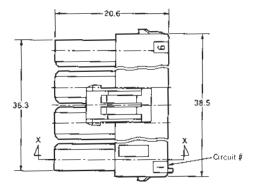
UL 94V-0, 6/6 Nylon.

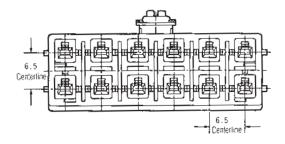
Part Number

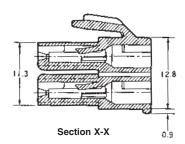
Housing Lock Type A 917354-1 (Natural) Housing Lock Type B 2-917354-1 (Natural)

Related Product Data
Receptacle Contacts—page 61
Double Lock Plate—page 77
Mating Tab Headers—pages 79-81









Note: All dimensions shown are metric.



Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

6.5 mm Centerline Double-Lock Plates

Material

UL94V-0, glass filled 6/6 Nylon, natural color

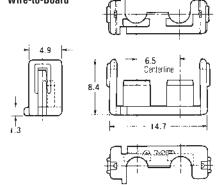
Part Number

316061-1 (2-Circuits) 316062-1 (3-Circuits) 316063-1 (4-Circuits) 353891-1 (6-Circuits)

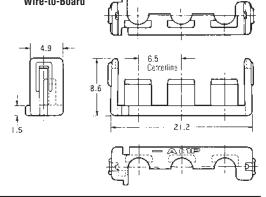
Related Product Data Plug Housings

(Free-Hanging)—pages 75-76

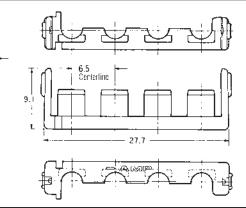
For 2 Circuits Wire-to-Board



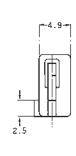
For 3 Circuits Wire-to-Board

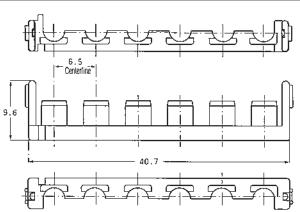


For 4 Circuits Wire-to-Board



For 6 Circuits Wire-to-Board





No. of	Applicable Plug	Double Lock	Plate
Pos.	Housing Part No.	Part Number	Required Qty.
3	179938-□	316062-1	1
4 (1 Row)	179939-□	316063-1	1
4 (2 Rows)	179861-□	316061-1	2
6	179862-□	316062-1	2
12	917354-□	353891-1	2

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.



6.5 mm Centerline Panel Mount Cap Housing

2 Circuits Wire-to-Wire

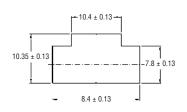
Material and Finish

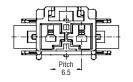
Housing—UL 94V-0, glass filled 6/6 Nylon

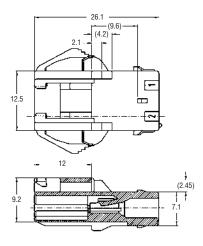
Contact—Copper alloy, Tin plated

Part Number

1939343-1 (Natural)







4 Circuits Wire-to-Wire

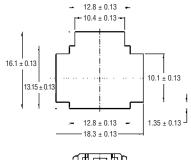
Material and Finish

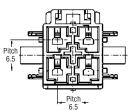
Housing-UL 94V-0, glass filled 6/6 Nylon

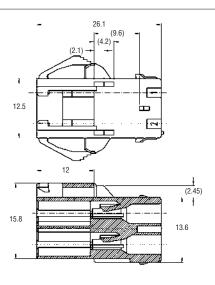
Contact—Copper alloy, Tin plated

Part Number

1903486-1 (Natural)







6 Circuits Wire-to-Wire

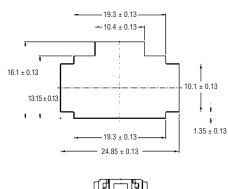
Material and Finish

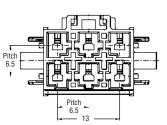
Housing-UL 94V-0, glass filled 6/6 Nylon

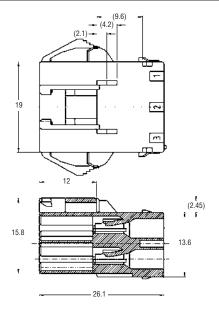
Contact—Copper alloy, Tin plated

Part Number

1903487-1 (Natural)







Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208



6.5 mm Centerline (2 Pos.=13 mm Centerline) PC Board Mount Tab Header, Vertical

3 Circuits

Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

Part Number

179846-1 (Natural) 179846-4 (Yellow) 179846-6 (Blue)

Related Product Data Mating Plug Housings

(Free-Hanging)—pages 75-76

2 Circuits

(13 mm Centerline)

Wire-to-Board

Material and Finish

Housing-UL 94V-0, glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

Part Number

917745-1 (Natural) 917745-4 (Yellow) 917745-6 (Blue)

Tube (26 ea.)—917746-□

Related Product Data Mating 3-Circuit Plug Housings

(Free-Hanging)—page 75

4 Circuits (1 Row) Wire-to-Board

Material and Finish

Housing-UL 94V-0, glass filled 6/6 Nylon

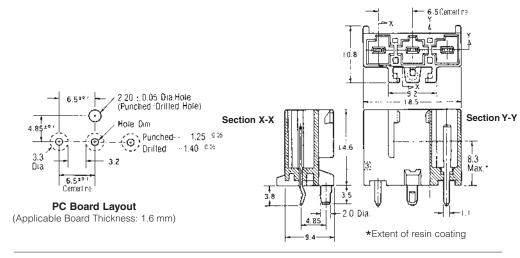
Contact—Copper alloy, Tin plated

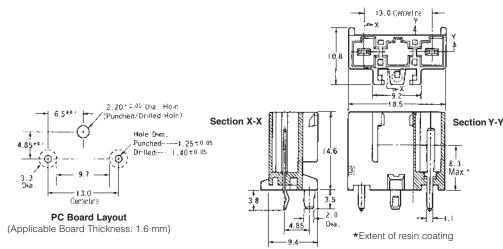
Part Number

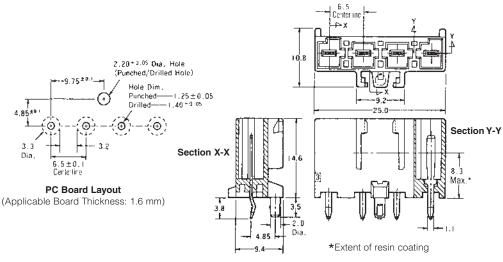
179847-1 (Natural) 179847-4 (Yellow) 179847-6 (Blue)

Related Product Data

Mating Plug Housings (Free-Hanging)—pages 75-76







Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

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6.5 mm Centerline PC Board Mount Tab Header, Vertical

4 Circuits (2 Rows)

Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled 6/6 Nylon

glass filled 0/0 Nyloff

Contact—Copper alloy, Tin plated

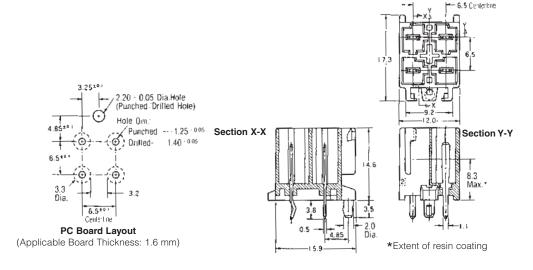
Part Number

179848-1 (Natural) 179848-4 (Yellow)

179848-6 (Blue) Tube (40 ea.)—917747-□

Related Product Data Mating Plug Housings

(Free-Hanging)—pages 75-76



6 Circuits Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled 6/6 Nylon

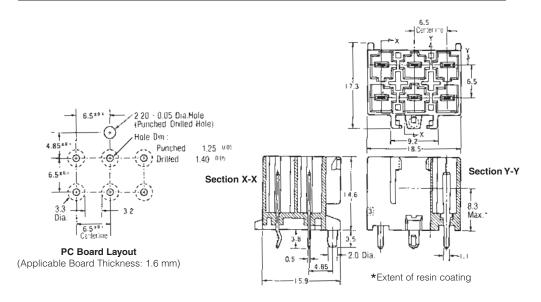
Contact—Copper alloy, Tin plated

Part Number

179849-1 (Natural) 179849-4 (Yellow) 179849-6 (Blue)

Related Product Data Mating Plug Housings

(Free-Hanging)—pages 75-76



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.



6.5 mm Centerline PC Board Mount Tab Header, Vertical

12 Circuits Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled 6/6 Nylon

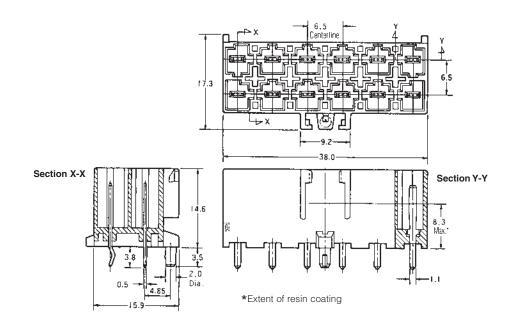
Contact—Copper alloy, Tin plated

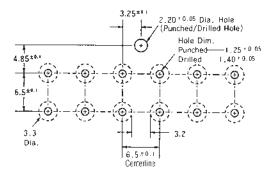
Part Number

With Boss, With kink 917353-1 (Natural) Without Boss, Without kink 3-917353-1 (Natural)

Related Product Data Mating Plug Housings

(Free-Hanging)—pages 75-76





PC Board Layout (Applicable Board Thickness: 1.6 mm)

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

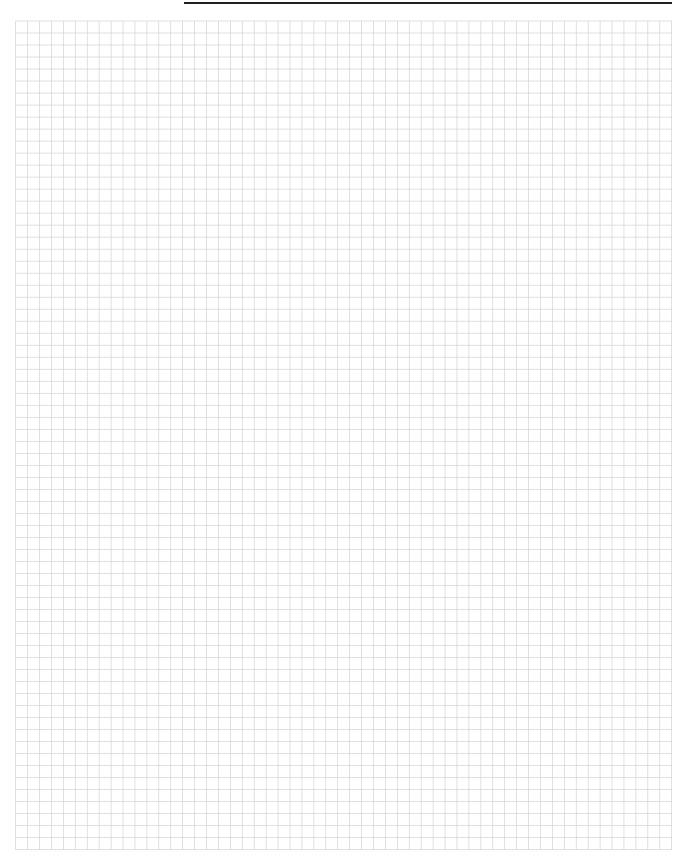
81



AMP



Engineering Notes



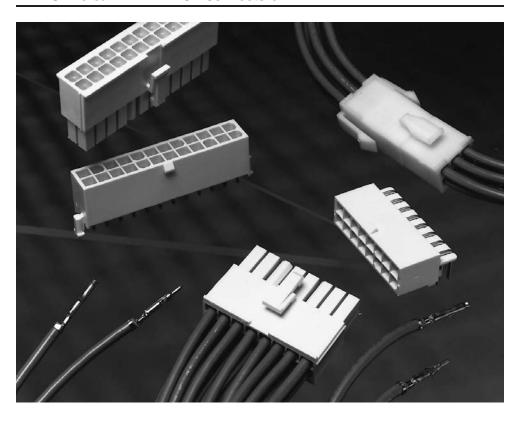


Mini-Universal MATE-N-LOK Connectors

Product Facts

- **■** Compact, durable housings
- Pins and sockets can be accommodated in the same housings
- Contacts fully protected in the housings. Both pins and sockets can be used on the power supply wiring
- Fully polarized to provide proper plug-to-cap mating incorporating a positive locking mechanism to help prevent accidental disengagement of mated connectors. Also facilitates panel mounting
- Free-hanging or panel mount
- Housings available in 1, 2, 3, 4, 6, 9, 12 and 15 circuit configuration for wire-towire connection
- Connectors can be mounted to .031-.079 [0.79-2.00] thick panels
- Printed circuit board pin headers are available in 2 thru 24 circuit vertical and right-angle configurations
- Hermaphroditic housings available in 2, 3 and 4 circuits for free-hanging applications
- Low insertion/extraction forces
- Contacts accept wire size range 30-16 AWG [.05-1.2 mm²]
- Test probe contacts available
- .163 [4.14] centerline spacing
- Not for interrupting current
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189





Performance Characteristics

The Mini-Universal MATE-N-LOK Connector performance characteristics found on pages 83-84 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire

Low Level Termination Resistance

20 milliohms max. total resistance between wire crimps of a mated pin and socket

Dielectric Withstanding Voltage1.5 KVAC between adjacent circuits

Insulation Resistance-

1000 megohms minimum between adjacent circuits

Voltage Rating—600 V AC or DC

Contact Retention—8 lb. min.

Durability—20 cycles, mating and unmating

Technical Documents

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Application Specification

114-16017 Mini-Universal MATE-N-LOK Connectors

Instruction Sheets

408-3234 Mini-Universal MATE-N-LOK Connectors

411-5105 Mini-Universal MATE-N-LOK Connectors



Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Performance Characteristics (Continued)

Maximum Current—Maximum current rating of Mini-Universal MATE-N-LOK connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor Size—The finished trace conductor width and thickness should be maximized to allow for the greatest currentcarrying capacity and heat dissipation.

Mini-Universal MATE-N-LOK connectors also will withstand the following tests:

Housing Panel Retention—26 lb. min.

Housing Lock Strength—9 lb. min. **Thermal Shock**— -55°C to +105°C

Temperature-Humidity Cycling–25°C to 65°C at 95 RH

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops, 50 G half-sine at 11 milliseconds

Wire-to-Wire
Mini-Universal MATE-N-LOK Connectors — Calculated Current Table

Number of				Wire AWG			
Circuits	16	18	20	22	24	26	30
2	9.50	9.00	7.50	6.00	5.00	4.00	3.00
3	8.50	8.00	7.00	5.50	4.50	4.00	3.00
4	8.00	7.00	6.00	5.00	4.50	3.50	2.50
6	7.00	6.50	5.50	4.50	4.00	3.00	2.50
9	6.00	5.50	4.50	4.00	3.50	3.00	2.00
12	6.00	5.50	4.50	3.50	3.00	2.50	2.00
15	5.50	5.00	4.00	3.50	3.00	2.50	2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit, for fully loaded housings being 100% energized. **Note:** All combinations above were not tested and this chart contains interpolated and extrapolated values.

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current-carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Wire-to-Board

Due to the vast differences in trace geometry and printed circuit board configurations, we are unable to provide a separate current carrying chart for our printed circuit board header products. However, the above Wire-to-Wire charts may be used as a guideline for headers if the trace width and thickness is equal to the listed wire gauge. For vertical headers, only 95% of the Wire-to-Wire value should be used. For right-angle headers, only 75% of the Wire-to-Wire value should be used. The chart values are only a tool for connector selection and will require the customer to fully test their application.

Termination Resistance/Contact Crimp Tensile Force

Wire Size		Res	nination sistance	Contact Crimp Tensile Force		
AWG	mm²	Test Current	Resistance Milliohms	Force	(Min.)	
		(Amps)			N	
30	.05	_	_	_	_	
28	.08	_	_	_	_	
26	.12	_	_	4	18	
24	.2	_	_	7	31	
22	.3	_	_	11	49	
20	.5	_	_	13	58	
18	.8	_	_	15	67	
16	1.2	_	_	18	80	



Mini-Universal MATE-N-LOK Connector Mating Combinations

	Connector	Part Number	•			Mating Co.	nnector Part Num	ber	
							PC Board Pin H	leaders	
Number of	Flammability	Style	Plug ¹ Housing	Cap ¹ Housing			Vertical		Right-Angle
Circuits	Rating	o.y.o	Part No.	Part No.	Plating	With Drain Holes	Without Drain Holes	Blindmate	With Board Lock
	UL94V-2	In-Line	172335-1	172327-14		_	_		
1	UL94V-0	In-Line	172164-1	172156-14	Tin6				1-794374-0
	0L34V-0	III-LIIIC	172104-1		Duplex5	_	_		1-794374-1
			172336-1	172328-12					
	UL94V-2	In-Line	170007 12	172343-14 172807-13					
2	-		172807-13 173956-13	173956-13					
-				172157-12	Tin6	1-770166-0	1-770872-0		1-770966-0
	UL94V-0	In-Line	172165-1	172233-14	Duplex5	1-770166-1	1-770872-1		1-770966-1
			794894-17	794896-12,7	Tin/Duplex	1-770166-1	1-770872-1		1-770966-1
			172808-13	172808-13		_	_		
	UL94V-2	In-Line	172337-1	172329-12	Tin				
3				172344-14	Duplex5	_	_		
3			173957-13	173957-13					
	UL94V-0	In-Line	172166-1	172158-12	Tin	1-770170-0	1-770873-0		1-770967-0
				172234-14	Duplex5	1-770170-1	1-770873-1		1-770967-1
	UL94V-2	Dual Row	172809-13 172338-1	172809-13 172330-12					
			173958-13	173958-13					
4					Tin	1-770174-0	1-770874-0	1-794325-0	1-770968-0
	UL94V-0	Dual Row	172167-1	172159-12	Duplex5	1-770174-1	1-770874-1	1-794325-1	1-770968-1
			794805-17	794939-12,7	Tin/Duplex	1-770174-1	1-770874-1	_	1-770968-1
	UL94V-2	Dual Row	172339-1	172331-12		_	_		_
6			172168-1	172160-12	Tin	1-770178-0	1-770875-0	1-794326-0	1-770969-0
Ü	6 UL94V-0 Dual Row			Duplex5	1-770178-1	1-770875-1	1-794326-1	1-770969-1	
			794895-17	794940-12,7	Tin/Duplex	1-770178-1	1-770875-1		1-770969-1
0	111.041.4.0	Decel Dece	770579-1	_	Tin	1-794065-0	1-794073-0	1-794327-0	1-770970-0
8	UL94V-0	Dual Row	794821-17	794941-12,7	Duplex5	1-794065-1 1-794065-1	1-794073-1 1-794073-1	1-794327-1 —	<u>1-770970-1</u> 1-770970-1
	UL94V-2	Matrix	172340-1	172332-12	Tin/Duplex	1-794000-1	1-794073-1		<u> </u>
9					Tin	1-770182-0	1-770876-0	1-794432-0	
Ü	UL94V-0	Matrix	172169-1	172161-12	Duplex5	1-770182-1	1-770876-1	1-794432-1	
			770500 1		Tin	1-770743-0	1-770858-0	1-794328-0	1-770971-0
10	UL94V-0	Dual Row	770580-1	_	Duplex5	1-770743-1	1-770858-1	1-794328-1	1-770971-1
			794781-17	794942-12,7	Tin/Duplex	1-770743-1	1-770858-1		1-770971-1
	UL94V-2	Matrix	172341-1	172333-12		_	_		
		Matrix	172170-1	172162-12	Tin	1-770186-0	1-794040-0	1-794329-0	
12	UL94V-0				Duplex5	1-770186-1	1-794040-1	1-794329-1	4 770070 0
		Dual Row	770581-1	_	Tin Duplex5	1-794066-0 1-794066-1	1-770621-0 1-770621-1		<u>1-770972-0</u> 1-770972-1
					Tin	1-794067-0	1-794074-0		1-770973-0
14	UL94V-0	Dual Row	770582-1	_	Duplex5	1-794067-1	1-794074-1		1-770973-1
	UL94V-2	Matrix	172342-1	172334-12		_	_		
15					Tin	1-770190-0	1-770859-0	1-794330-0	_
	UL94V-0	Matrix	172171-1	172163-12	Duplex5	1-770190-1	1-770859-1	1-794330-1	_
16	UL94V-0	Dual Row	770583-1	_	Tin	1-794068-0	1-794075-0		1-770974-0
10	01040	Duui 110W	770000 1		Duplex5	1-794068-1	1-794075-1		1-770974-1
18	UL94V-0	Dual Row	770584-1	_	Tin	1-794069-0	1-794076-0		1-794105-0
					Duplex5	1-794069-1	1-794076-1		1-794105-1
20	UL94V-0	Dual Row	770585-1	_	Tin Duploy5	1-794070-0 1-794070-1	1-794077-0 1-794077-1		<u>1-794106-0</u> 1-794106-1
					Duplex5 Tin	1-794070-1	1-794077-1		1-794106-1
22	UL94V-0	Dual Row	770586-1	_	Duplex5	1-794071-1	1-794078-1		1-794107-0
0.4	111.041.4.6	Decel De	770507.4		Tin	1-794072-0	1-794079-0		1-794108-0
24	UL94V-0	Dual Row	770587-1	_	Duplex5	1-794072-1	1-794079-1	_	1-794108-1

¹Mini-Universal MATE-N-LOK plug and cap housings accept pin or socket contacts. Use the appropriate contacts in the plug housing as required by the mating connector. All **Plugs** are **free-hanging** and **Caps** are **free-hanging** or **panel mount**, unless otherwise noted. ²Panel mount only.

7For Splash-Proof Sealing.

Note: All part numbers are RoHS Compliant.

³Hermaphroditic: Mates to itself.

⁴Free-hanging only.

⁵Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.
6Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.



Contacts

Pin diameter .039 [0.99]

Material

Brass or Phosphor bronze Stock Thickness .008 [0.20] These contacts are to be used in Mini-Universal MATE-N-LOK Plug or Cap housings only.

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

Application Specification

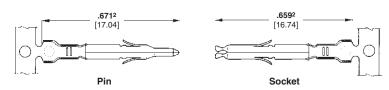
114-16017 Mini-Universal MATE-N-LOK Connectors

Performance Characteristics—pages 83-84

Housings — pages 87-89

Technical Documents—pages 83 and 205-206

Application Tooling—pages 207-



				Contact Par					
Wire Size Ins. Dia.		Material	Pi	n	Soc	ket	HDM	Hand	
Range AWG [mm ²	Range	and Finish	Strip Form	Loose Pieces	Strip Form	Loose Pieces	Applicator Part No.	Tool Part No.	
		Brass, Pre-tin	770835-1	794059-1	770834-1	794058-1	EC7410 12		
30 - 26	.035050	Phos. Brz., Pre-tin	_		770834-4		567418-1 ³ 567418-2 ³	90717-2	
[.0512]	.889 -1.27	Brass, Duplex1	1-770835-0	1-794059-0	1-770834-0	1-794058-0	567418-2 567418-3 ³	90/17-2	
		Phos. Brz., Duplex1	_	_	1-770834-1	_	30/418-33		
		Brass, Pre-tin	770901-1	770985-1	770902-1	770986-1	567066-3 ⁴		
26-22			Phos. Brz., Pre-tin	_		770902-4	567066-4 ⁴		91529-1
[.123]	1.19 -1.75	Brass, Duplex1	1-770901-0	1-770985-0	1-770902-0	1-770986-0	567066-54	91329-1	
		Phos. Brz., Duplex1	_	_	1-770902-1	_	307000-34		
22 - 18	.059094	Brass, Pre-tin	770903-1	770987-1	770904-1	770988-1	EC70C7 13		
[.38] or	1.50 -2.39 or	Phos. Brz., Pre-tin	_		770904-4	_	567067-1 ³ 567067-2 ³	91522-1	
22 x (2)	.067 x (2)	Brass, Duplex1	1-770903-0	1-770987-0	1-770904-0	1-770988-0		91322-1	
[.3]	3.38	Phos. Brz., Duplex1	_	_	1-770904-1	_	567067-33		
20-16	.079126	Brass, Pre-tin	794406-12	171638-12	794407-12	171639-12		_	
[.5-1.2] or	2.01-3.20 or	Phos. Brz., Pre-tin	_	_	794407-42	_	680582-23		
20 x (2)	.075 x (2)	Brass, Duplex ¹	1-794406-02	_	1-794407-02	_	680582-33	91536-1	
[.5]	1.91	Phos. Brz., Duplex1	_		1-794407-12				

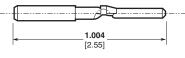
- ¹ Duplex Finish Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.
- 2 .671 [17.04] and .659 [16.74] dimensions are .689 [17.50] for indicated part numbers.
- 3 HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 is used on AMP-O-ELECTRIC Model G Machine. See pages 207-210 for further information.
- ⁴ HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

Note: All part numbers are RoHS Compliant.

Keying Plug

Material

UL94V-0 Nylon, white color

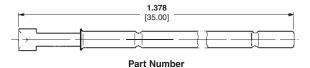


Part Number 174670-1

Test Probe Contact

Material and Finish

Phosphor bronze, nickel plated



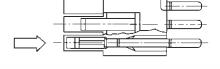
172971-1

Notes:

- The test probe is inserted into the housing in the same direction as indicated by the arrow shown to the right.
- 2. The test probe can be used in the Cap or Plug Housing.
- 3. Test probes are supplied unassembled.



Contact Extraction Tool No. 189727-1 IS 408-4118





Contact Insertion Tool (For inserting contacts applied to small diameter wire) No. 91002-1 IS 408-7347



Housings

Free-Hanging or Panel Mount

.163 [4.14] Centerline spacing

Related Product Data Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—

pages 83-84

Contacts — page 86

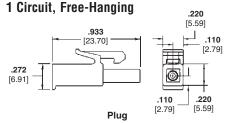
Keying Plug — page 86

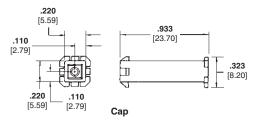
Test Probe Contact — page 86

Panel Cutout Recommendations—page 89

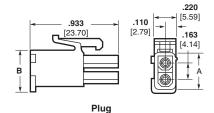
Technical Documents— pages 83 and 205-206

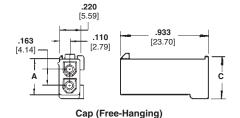
Mating Headers — pages 90-92

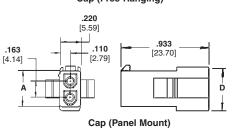




2 and 3 Circuit, In-Line



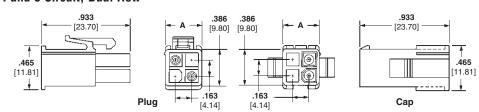




					Housing Part Numbers ¹						
Number		Dime	nsions		UL94V	UL94V-0 Nylon, White Color			UL94V-2 Nylon, Natural Color		
Circuits	Α	В	С	D	Dlug	Plug Cap Panel Mount Free-Hanging		Plug	C	ap	
					riuy			riuy	Panel Mount	Free-Hanging	
1	_	_	_	_	172164-1	_	172156-1	172335-1	_	172327-1	
2	.386 9.80	.425 10.79	.488 12.39	.464 11.78	172165-1	172157-1	172233-1	172336-1	172328-1	172343-1	
3	.551 14.00	.591 15.01	.654 16.61	.630 16.00	172166-1	172158-1	172234-1	172337-1	172329-1	172344-1	

Note: All part numbers are RoHS Compliant.

4 and 6 Circuit, Dual Row



Number	Λ		Housing Part Numbers ¹					
of	Dim.	UL94V-0 Nylo	n, White Color	UL94V-2 Nylon, Natural Color				
Circuits	Dilli.	Plug	Cap	Plug	Cap			
4	.386 9.80	172167-1	172159-1	172338-1	172330-1			
6	.551 14.00	172168-1	172160-1	172339-1	172331-1			

1Housing part numbers shown in both charts (above) are also available in other colors: Red, Green, Blue, Black. To order connectors in these colors use the appropriate dash numbers as follows: Red 1-XXXXXX-2, Green 1-XXXXXXX-5, Blue 1-XXXXXXX-6, Black 1-XXXXXX-9



Housings

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics pages 83-84

Contacts — page 86

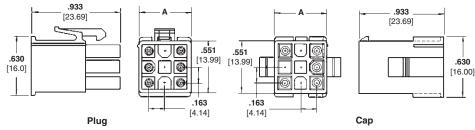
Keying Plug — page 86

Test Probe Contact — page 86 Panel Cutout Recommendations—

page 89 Technical Documents—pages 83 and 205-206

Mating Headers — pages 90-92

9, 12 and 15 Circuit, Free-Hanging or Panel Mount, Matrix

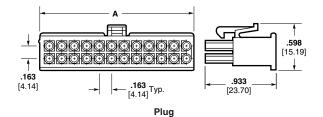


Number	Λ		Housing Part Numbers ¹					
of	Dim.	UL94V-0 Nylo	n, White Color	UL94V-2 Nylon, Natural Color				
Circuits		Plug	Cap	Plug	Cap			
9	.551 13.99	172169-1	172161-1	172340-1	172332-1			
12	.716 18.19	172170-1	172162-1	172341-1	172333-1			
15	.882 22.40	172171-1	172163-1	172342-1	172334-1			

¹Housing part numbers shown in chart are also available in other colors: Red, Green, Blue, Black. To order connectors in these colors use the appropriate dash numbers as follows: Red 1-XXXXXX-2, Green 1-XXXXXX-5, Blue 1-XXXXXXX-6, Black 1-XXXXXX-9

Note: All part numbers are RoHS Compliant.

8 thru 24 Circuit, Free-Hanging, Dual Row



Number of Circuits		A im.	Part Number UL94V-0 Nylon, White Color Plug
8	.714	18.14	770579-1
10	.877	22.28	770580-1
12	1.040	26.42	770581-1
14	1.203	30.56	770582-1
16	1.366	34.70	770583-1
18	1.529	38.84	770584-1
20	1.692	42.98	770585-1
22	1.855	47.12	770586-1
24	2.018	51.26	770587-1

Note: All part numbers are RoHS Compliant.



Housings Hermaphroditic Free-Hanging

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—

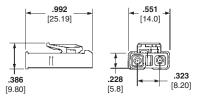
pages 83-84

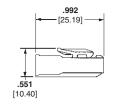
Contacts — page 86

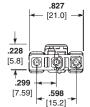
Cap Housings — pages 87-89

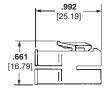
Technical Documents—pages 83 and 205-206

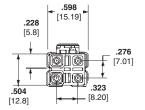
2, 3 and 4 Circuit











Number	Part Nu	ımbers
of Circuits	UL94V-2 Nylon, Natural Color	UL94V-0 Nylon, White Color
2	172807-1	173956-1
3	172808-1	173957-1
4	172809-1	173958-1

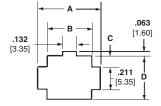
Note: Housing mates to itself; 2 required per wire-to-wire connection.

Note: All part numbers are RoHS Compliant.

Recommended Cap Housing Panel Cutouts

View is from cap entry side

Recommended Panel Thickness .031—.079 [.79 – 2.01]



Number of		Dime	nsions	
Circuits	Α	В	C	D
2	.421	.242	.098	.407
	10.69	6.15	2.49	10.3
3	.421	.242	.181	.573
	10.69	6.15	4.60	14.55
4	.587	.407	.098	.407
	14.91	10.34	2.49	10.3
6	.752	.573	.098	.407
	19.10	14.55	2.49	10.3
9	.752	.573	.181	.573
	19.10	14.55	4.60	14.55
12	.917	.738	.181	.573
	23.29	18.75	4.60	14.55
15	1.080 27.43	.904 22.96	.181 4.60	.573 14.55



Vertical PC Board Pin Headers

.163 [4.14] Centerline spacing

Material

Housing - Nylon, white

Flammability Rating—UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—pages 83-84

Recommended PC Board Hole Layouts—page 93

Technical Documents—pages 83 and 205-206

Mating Connectors

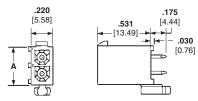
Mini-Universal MATE-N-LOK

Plug Housings — pages 87-89

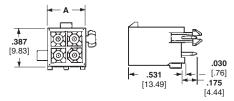
Mini-Universal MATE-N-LOK 2

Plug Housings — pages 101-102

2 and 3 Circuit, In-Line

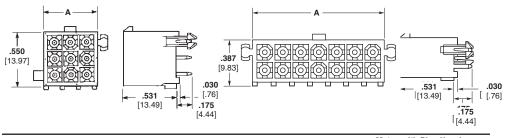


4, 6, 8, 10 and 12 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix

14, 16, 18, 20, 22 and 24 Circuit, Dual Row



Number of	Style	A	Pin	Vertical Pin Head		s Part N	Mates with Plug Housing Part Number (Using Socket Contact)		
Circuits		Dim.	Finish	With Drain Holes	Without Drain Holes		Mini-Universal MATE-N-LOK 2		
2	In-Line	.387	Tin ¹	1-770166-0	1-770872-0	172165-1	794184-1		
		9.83	Duplex ²	1-770166-1	1-770872-1	172100 1	7011011		
3	In-Line	.550	Tin ¹	1-770170-0	1-770873-0	172166-1	794186-1		
		13.97	Duplex ²	1-770170-1	1-770873-1				
4	Dual Row	.387	Tin ¹	1-770174-0	1-770874-0	172167-1	794188-1		
		9.83	Duplex ²	1-770174-1	1-770874-1				
6	Dual Row	.550	Tin1	1-770178-0	1-770875-0	172168-1	794190-1		
		13.97	Duplex ²	1-770178-1	1-770875-1	.,2.00			
8	Dual Row	.713	Tin ¹	1-794065-0	1-794073-0	770579-1	794192-1		
		18.11	Duplex ²	1-794065-1	1-794073-1				
9	Matrix	.551	Tin ¹	1-770182-0	1-770876-0	172169-1	794194-1		
		14.00	Duplex ²	1-770182-1	1-770876-1				
10	Dual Row	.877	Tin ¹	1-770743-0	1-770858-0	770580-1	794196-1		
		22.28	Duplex ²	1-770743-1	1-770858-1				
	Dual Row	1.039	Tin ¹	1-794066-0	1-770621-0	770581-1	794198-1		
12		26.39	Duplex ²	1-794066-1	1-770621-1				
	Matrix	.713	Tin ¹	1-770186-0	1-794040-0	172170-1	794200-1		
		18.11	Duplex ²	1-770186-1	1-794040-1				
14	Dual Row	1.202	Tin1	1-794067-0	1-794074-0	770582-1	794202-1		
	Buarriow	30.53	Duplex ²	1-794067-1	1-794074-1	770002 1	7012021		
15	Matrix	.877	Tin ¹	1-770190-0	1-770859-0	172171-1	794204-1		
	Matrix	22.28	Duplex ²	1-770190-1	1-770859-1	.,,,,,,,,	7012011		
16	Dual Row	1.365	Tin ¹	1-794068-0	1-794075-0	770583-1	794206-1		
10	Buairiow	34.67	Duplex ²	1-794068-1	1-794075-1	770000 1	704200 1		
18	Dual Row	1.528	Tin ¹	1-794069-0	1-794076-0	770584-1	794208-1		
10	Duai How	38.81	Duplex ²	1-794069-1	1-794076-1	770304-1	734200-1		
20	Dual Row	1.691	Tin ¹	1-794070-0	1-794077-0	770585-1	794210-1		
	Dauriow	42.95	Duplex ²	1-794070-1	1-794077-1	770000-1	7072101		
22	Dual Row	1.854	Tin ¹	1-794071-0	1-794078-0	770586-1	794212-1		
	Dual How	47.09	Duplex ²	1-794071-1	1-794078-1	7700021	794212-1		
24	Dual Row	2.017	Tin ¹	1-794072-0	1-794079-0	770587-1	794214-1		
24	Dual NOW	51.23	Duplex ²	1-794072-1	1-794079-1	770507-1	134214-1		

¹ Tin Finish—Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.
² Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

4, 6, 8 and 10 Circuit,

Dual Row



Mini-Universal MATE-N-LOK Connectors (Continued)

Vertical PC Board Blindmate Pin Headers

.163 [4.14] Centerline spacing

Material

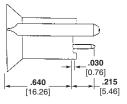
Housing - Nylon, white

Flammability Rating—UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

.645 .53.253 [16.38]



Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Performance Characteristics—pages 83-84

Recommended PC Board Hole

Layouts—page 93

Technical Documents—pages 83 and 205-206

Mating Connectors

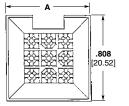
Mini-Universal MATE-N-LOK

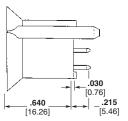
Plug Housings — pages 87-89

Mini-Universal MATE-N-LOK 2

Plug Housings — pages 101-102

9, 12 and 15 Circuit, Matrix





Number of Circuits	Style	A Dim.	Pin Pin Header Part Numbers Finish With Drain Holes		Mates with Plug Housing Part Number (Using Socket Contacts)		
Gircuits	•	DIIII.	LIIII9II	Willi Dialli Holes	Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2	
4	Dual Row	.645	Tin ¹	1-794325-0	172167-1	794188-1	
	Duairiow	16.38	Duplex2	1-794325-1	172107	754100 1	
6	Dual Row	.808	Tin ¹	1-794326-0	172168-1	794190-1	
	Dual How	20.52	Duplex ²	1-794326-1	172100 1	794190-1	
8	Dual Row	.971	Tin ¹	1-794327-0	770579-1	794192-1	
	Duai How	24.66	Duplex2	1-794327-1	770379-1		
9	Matrix	.808	Tin ¹	1-794432-0	172169-1	794194-1	
	IVICUIX	20.52	Duplex2	1-794432-1	172103-1	734134-1	
10	Dual Row	1.134	Tin ¹	1-794328-0	770580-1	794196-1	
	Duai now	28.80	Duplex ²	1-794328-1	770300-1	794190-1	
12	Matrix	.971	Tin ¹	1-794329-0	172170-1	794200-1	
12		24.66	Duplex2	1-794329-1	172170-1	794200-1	
15	15 Matrix	1.134	Tin ¹	1-794330-0	172171-1	794204-1	
15		28.80	Duplex2	1-794330-1	1/21/1-1	794204-1	

¹ Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

South America: 55-11-2103-6000

Hong Kong: 852-2735-1628 Japan: 81-44-844-8013

UK: 44-8706-080-208

² Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.



Right-Angle PC Board Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white color **Flammability Rating** — UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specification

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Performance Characteristics—pages 83-84

Recommended PC Board Hole Layouts—page 93

Technical Documents—pages 83 and 205-206

Mating Connectors

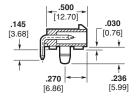
Mini-Universal MATE-N-LOK

Plug Housings — pages 87-89

Mini-Universal MATE-N-LOK 2

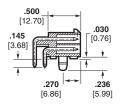
Plug Housings — pages 101-102

With Board Lock Feature 1, 2 and 3 Circuit, In-Line



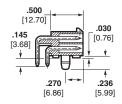


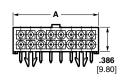
4, 6, 8, 10 and 12 Circuit, Dual Row





14, 16, 18, 20, 22 and 24 Circuit, Dual Row





Number of Style		A Dim.	Pin Finish	Pin Header Part Number With Board Lock	Mates with F Part N (Using Sock	umber
				WILLI DUATU LUCK	Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
1		.225	Tin ¹	1-794374-0	- 172164-1	
•		5.72	Duplex ²	1-794374-1	- 1/2104-1	
2	In-Line	.388	Tin ¹	1-770966-0	- 172165-1	794184-1
	III EIIIC	9.86	Duplex ²	1-770966-1	1/2105-1	794184-1
3	In-Line	.551	Tin ¹	1-770967-0	- 172166-1	794186-1
O	III LIIIC	14.00	Duplex ²	1-770967-1	- 1/2100-1	794100-1
4	Dual Row	.388	Tin ¹	1-770968-0	170167 1	704100 1
7	Duai How	9.86	Duplex ²	1-770968-1	- 172167-1	794188-1
6	Dual Row	.551	Tin ¹	1-770969-0	170100 1	7044004
U	Dual How	14.00	Duplex ²	1-770969-1	- 172168-1	794190-1
8	Dual Row	.714	Tin ¹	1-770970-0	770570 1	70.44.00.4
O	Dual How	18.14	Duplex ²	1-770970-1	770579-1	794192-1
10	Dual Row	.877	Tin ¹	1-770971-0	770500 1	794196-1
10	Dual How	22.28	Duplex ²	1-770971-1	770580-1	
12	Dual Row	1.040	Tin ¹	1-770972-0	770504 4	704400.4
12	Dual How	26.42	Duplex ²	1-770972-1	- 770581-1	794198-1
14	Dual Row	1.203	Tin ¹	1-770973-0	770500 4	704000 4
14	Dual now	30.56	Duplex ²	1-770973-1	- 770582-1	794202-1
16	Dual Row	1.366	Tin ¹	1-770974-0	770500 1	70,1000,1
10	Dual now	34.70	Duplex ²	1-770974-1	- 770583-1	794206-1
18	Dual Row	1.529	Tin ¹	1-794105-0	770504.4	704000 4
10	Dual NOW	38.84	Duplex ²	1-794105-1	- 770584-1	794208-1
20	Dual Row	1.692	Tin ¹	1-794106-0	770505.4	70.404.0.4
20	Duai now	42.98	Duplex ²	1-794106-1	- 770585-1	794210-1
22	Dual Row	1.855	Tin ¹	1-794107-0	770500 1	704040 4
22	Dual NOW	47.12	Duplex ²	1-794107-1	- 770586-1	794212-1
0.4	Dual Row	2.018	Tin ¹	1-794108-0	770507.4	7040444
24	24 Dual Row	51.26	Duplex ²	1-794108-1	- 770587-1	794214-1

¹Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.
²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.



Recommended PC Board Hole Layouts for Vertical and Blindmate Headers

.062 [1.57] thick board, tolerances non-accumulative

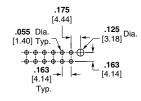
Related Product Data

Vertical Headers—pages 90-91

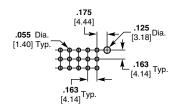
2 and 3 Circuit, In-Line

.175 [4.44] - .125 Dia. .055 Dia. - [3.18] Dia. [1.40] Typ. - .163 [4.14] Typ.

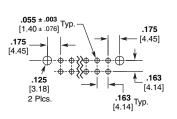
4, 6, 8, 10 and 12 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



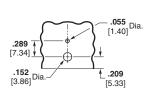
Recommended PC Board Hole Layouts for Right-Angle Headers

.062 [1.57] thick board, tolerances non-accumulative

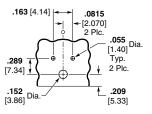
Related Product Data

Right-Angle Headers—page 92

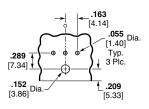
1 Circuit



2 Circuit, In-Line

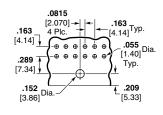


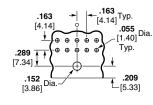
3 Circuit, In-Line

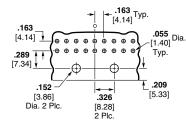


4, 8 and 12 Circuit, Dual Row

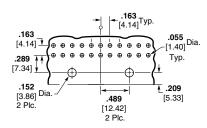
6 and 10 Circuit, Dual Row 14 and 18 Circuit, Dual Row



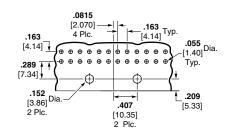




22 Circuit, Dual Row



16, 20 and 24 Circuit, Dual Row





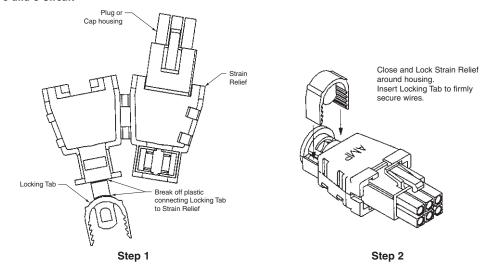
Strain Reliefs for Plug or Cap Housings

Related Product Data

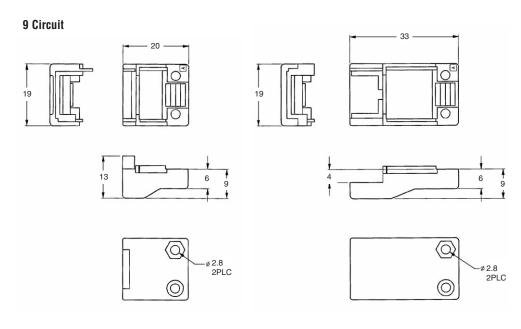
Housings—pages 87-89 **Technical Documents**—pages 83 and 205-206

These Strain Reliefs may also be used with AMP-DUAC Receptacle housings on page 126.

6 and 8 Circuit



Style	Number of	Α	Wire Bundle	Part Numbers		
Style	Circuits	Dim.	Dia. Range	UL94V-0 Nylon, White Color	Use With	
Dual Row	6	.920 23.36	.165220 4.19-5.59	794423-1	172168-1 172160-1 172339-1 172331-1	
Dual Now	8	.920 23.36	.180245 4.57-6.22	794370-1	770979-1	



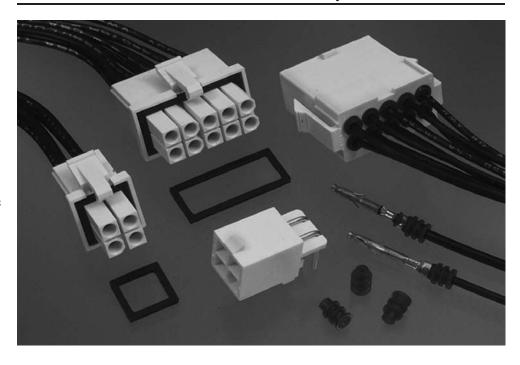
Style	Number of	Part Numbers		
Style	Circuits	Part Number		Use With
Matrix	9	Plug	316454-1 1721 1723	
Matrix	Ŭ	Сар	316455-1	172161-1 172332-1

Tyco Electronics

Mini-Universal MATE-N-LOK Sealed Connector System

Product Facts — **Sealed Connector System**

- Splash-proof design allows use in areas where high humidity, intermittent liquid splashing or foam-in applications require a sealed connector for improved electrical performance
- **■** Wire-to-wire and wire-to-board
- Dual row, 2 to 10 positions (even only) and 16 positions
- Mates with all standard Mini-Universal MATE-N-LOK connector housings and pin headers (except Blindmate)
- Positive, polarized keyed and latched orientation to ease application
- Utilizes proven Mini-Universal MATE-N-LOK contacts with existing application tooling
- **■** Tested to Sealing Level of IP56 and IP57 per IEC 60529
- Primarily used in Appliance, Vending and **HVAC** applications
- **■** Compact, durable housings
- Pins and sockets can be accommodated in the same housings
- Contacts fully protected in the housings. Both pins and sockets can be used on the power supply wiring
- Fully polarized to provide proper plug-to-cap mating incorporating a positive locking mechanism to help prevent accidental disengagement of mated connectors. Also facilitates panel mounting
- **■** Free-hanging or panel mount
- Connectors can be mounted to .031-.079 [0.79-2.00] thick panels
- With seals, contacts accept wire size range 26-18 AWG [.12-.8 mm²] with insulation diameter of .040-.083 [1.02-2.11]
- .163 [4.14] centerline spacing
- Not for interrupting current



Performance Characteristics

The Mini-Universal MATE-N-LOK Connector performance characteristics found on pages 95-96 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Low Level Termination Resistance

20 milliohms max. total resistance between wire crimps of a mated pin and

Dielectric Withstanding Voltage— 1.5 KVAC between adjacent circuits

Insulation Resistance-

1000 megohms minimum between adjacent circuits

Voltage Rating-600 V AC or DC

Contact Retention—8 lb. min. per contact

Durability—20 cycles, mating and unmating

Technical Documents

Product Specifications

108-1542-2 Mini-Universal MATE-N-LOK Splash-Proof Seals

108-1542 Mini-Universal MATE-N-LOK Connectors

Mini-Universal MATE-N-108-1543 LOK Headers

Application Specification

114-13089 Mini-Universal MATE-N-LOK Sealed Connector

Instruction Sheets

408-3234 Mini-Universal MATE-N-LOK Connectors

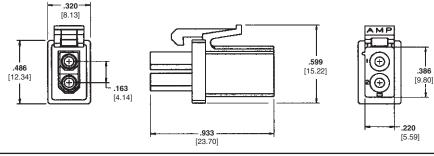
411-5105 Mini-Universal MATE-N-LOK Connectors



Mini-Universal MATE-N-LOK Sealed Connector System (Continued)

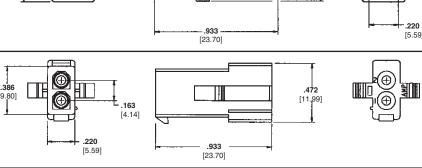
Plug

Part Number 794894-1 (2 position shown)



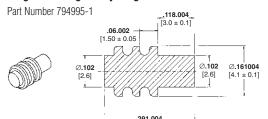
Cap

Part Number 794896-1 (2 position shown)

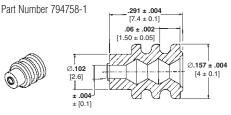


Individual Wire Seals

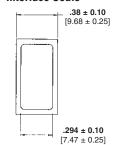
Single Housing Cavity Plug Seal



Single Wire Seal



Interface Seals



Number of Positions	Interface Seals	Plug for Sealing	Cap for Sealing	Vertical Headers for Sealing	Right Angle Headers for Sealing
2	794772-2	794894-1	794896-1	1-770872-X	1-770966-X
4	794772-4	794805-1	794939-1	1-770874-X	1-770968-X
6	794772-6	794895-1	794940-1	1-770875-X	10770969-X
8	794772-8	794821-1	794941-1	1-794073-X	1-770970-X
10	1-794772-0	794781-1	794942-1	1-770858-X	1-770971-X
16	1-1586362-6	794824-1	_	1-794075-X	1-770974-X

⁻⁰ for tin finish, -1 for duplex. See Mini-Universal MATE-N-LOK section for details

Individual Wire Seal Contacts

			Contact Part N	lumbers (for ι	ise with Single	Wire Seals)		
Wire Size	Ins. Dia.	Material	Pin	1	Soc	ket	HDM	Hand
Range AWG [mm²]	Range	and Finish	Strip Form	Loose Piece	Strip Form	Loose Piece	Applicator Part No.	Tool Part No.
26-22	.040060	Brass, Pre-tin	770901-1	770985-1	770902-1	770986-1	567066-3 ³ 567066-4 ³	91529-1
[.123]	1.02-1.52	Brass, Duplex1	1-770901-0	1-770985-0	1-770902-0	1-770986-0	567066-4 ³	91529-1
22-18	.050083	Brass, Pre-tin	770903-1	770987-1	770904-1	770988-1	567067-12	04500.4
[.38]	1.27-2.11	Brass, Duplex1	1-770903-0	1-770987-0	1-770904-0	1-770988-0	567067-2 ² 567067-3 ²	91522-1

¹ Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.

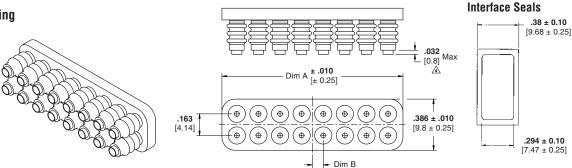
Note: Ganged Wire Seals are available; contact Technical Support.

² HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 is used on AMP-O-ELECTRIC Model G Machine. See pages 207-210 for further information.

³ HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-LECTRIC Model K Machine, -5 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.



New: Mini Universal Gang Seals No Seal Crimping Required!



Number of Positions	Interface Seals	Gang Wire Seal	Plug for Sealing	Cap for Sealing	Vertical Headers for Sealing*	Right Angle Headers for Sealing*
2	794772-2	1586359-2	794894-1	794896-1	1-770872-X	1-770966-X
4	794772-4	1586359-4	794805-1	794939-1	1-770874-X	1-770968-X
6	794772-6	1586359-6	794895-1	794940-1	1-770875-X	1-770969-X
8	794772-8	1586359-8	794821-1	794941-1	1-794073-X	1-770970-X
10	1-794772-0	1-1586359-0	794781-1	794942-1	1-770858-X	1-770971-X
16	1-1586362-6	1-1586359-6	794824-1	_	1-794075-X	1-770974-X

^{*-0} for tin finish, -1 for duplex. See Mini-Universal MATE-N-LOK section for details

Gang Wire Seal Contacts

Wire Size	Insulation	Material	P	in	Socket	
Range	Range	Finish	Strip Form	Loose Piece	Strip Form	Loose Piece
16 AWG	.050083	Brass, Pre-tin Brass, Duplex ¹	1586537-1 1586537-3	_	1586538-1 1586538-3	
18 - 22 AWG	.050083	Brass, Pre-tin Brass, Duplex	794440-1 794440-3	_	794831-1 794831-3	
22 - 26 AWG	.050069	Brass, Pre-tin Brass, Duplex1	770901-1 1-770901-0	770985-1 1-770985-0	770902-1 1-770902-0	770986-1 1-770986-0

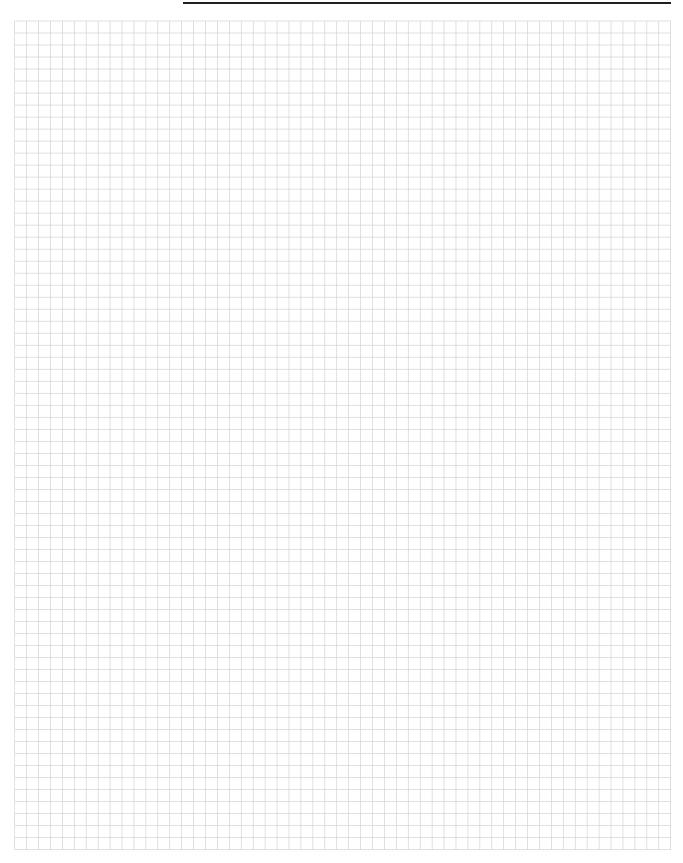
¹ Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.



AMP



Engineering Notes



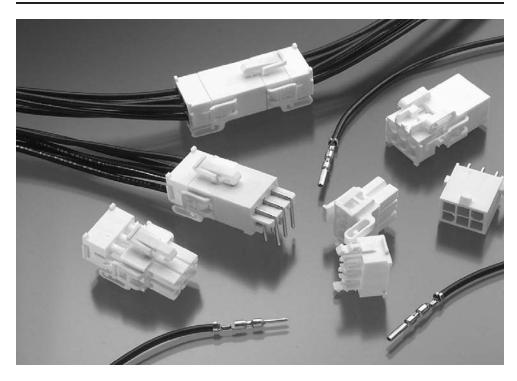
USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



Mini-Universal MATE-N-LOK 2 Connectors

Product Facts

- One molded piece, secondary locking plug and cap housing assemblies
- Three-point stabilization to provide better terminal position
- Fully polarized to provide proper plug-to-cap mating
- Lanceless contacts for tangle-free handling
- **■** Toolless contact removal
- Tin or duplex gold plated contacts
- Available in 2 through 24 circuit sizes wire-to-wire and wire-to-board
- Mates with standard Mini-**Universal MATE-N-LOK** headers and connectors
- Contacts available in strip and loose piece
- Polarized housings available in UL 94V-0 or UL 94V-2 flammability rated material
- Mini-Universal MATE-N-LOK 2 pins and sockets can be intermixed in Mini-Universal MATE-N-LOK 2 housings
- Mini-Universal MATE-N-LOK 2 pins and sockets can not be used in standard Mini-**Universal MATE-N-LOK** housings
- Contacts accept wire size range 30-16 AWG [.05-1.2 mm²]
- .163 [4.14] centerline spacing
- Not for interrupting current
- Recognized under the Component Program of **Underwriters Laboratories** Inc. to US and Canadian Standards, File No. E28476



Performance Characteristics

The Mini-Universal MATE-N-LOK 2 Connector performance characteristics found on pages 99-100 are based on free-hanging connectors, loaded with contacts crimped on stranded wire.

Low Level Termination Resistance

20 milliohms max. total resistance between wire crimps of a mated pin and

Dielectric Withstanding Voltage

1500 V AC or DC between adjacent circuits at sea level

Insulation Resistance-

100 megohms minimum between adjacent circuits

Voltage Rating—600 V AC or DC

Contact Retention—15 lb. min. per contact

Durability—25 cycles, mating and unmating

Current Rating—up to 10.5 amps per circuit; 2 position

Mating Force—2.5 lb. max. per circuit

Unmating Force—0.25 lb. minimum per circuit

Wire	e Size		mination sistance		
AWG	mm ²	Test Current	Resistance Milliohms		(Min.)
		(Amps)	(Max. Init.)	lbs.	N
30	.05	_	_	_	
28	.08	_	_	_	
26	.12	_	_	4	18
24	.2	_	_	_	
22	.3	_	_	11	49
20	.5	_	_	13	58
18	.8	_	_	15	67
16	12		_	18	80

Technical Documents

Product Specifications

Mini-Universal MATE-N-LOK 2 108-1693 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Application Specification

114-1111 Mini-Universal MATE-N-LOK 2 Connectors

Instruction Sheet

Mini-Universal MATE-N-LOK 2 408-3393 Connectors

Mini-Universal MATE-N-LOK 2 connectors also will withstand the following tests:

Housing Lock Strength—6 lb. min. Thermal Shock— -55°C to +105°C

Temperature-Humidity Cycling-25°C to 65°C at 95 RH

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops, 50 G half-sine at 11 milliseconds



Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Performance Characteristics (Continued)

Maximum Current—Maximum current rating of Mini-Universal MATE-N-LOK 2 connectors is limited by the maximum operating temperature of the housings which is 105°C (gold) or 85°C (tin) including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor Size—The finished trace conductor width and thickness should be maximized to allow for the greatest currentcarrying capacity and heat dissipation.

Contacts

Pin diameter .039 [0.99]

Material

Brass

Stock Thickness .010 [0.25]

These contacts can be used in either Mini-Universal MATE-N-LOK 2 Plug or Cap housings **only**.

Related Product Data Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Application Specification

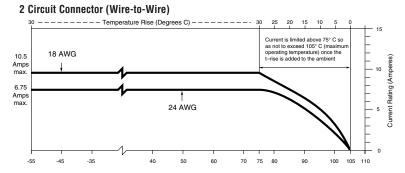
114-1111 Mini-Universal MATE-N-LOK 2 Connectors

Performance Characteristics—

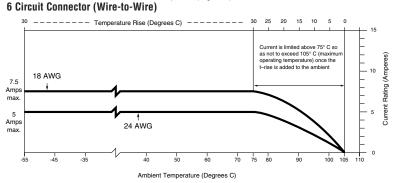
pages 99-100

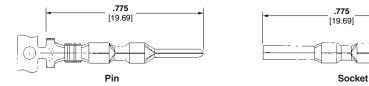
Housings — pages 101-102 Technical Documents—pages 99

and 205-206



Ambient Temperature (Degrees C





Not to be used with Mini-Universal MATE-N-LOK Connectors

	Wire Size Range Ins. Dia. AWG [mm²] Range			Contact P	art Numbers		UDM	Hand	
			F	Pin	Soc	ket	HDM Applicator	Hand Tool	
			Strip Form	Loose Piece	Strip Form	Loose Piece	Part No.	Part No.	
30 -26	.035050	Pre-tin	794216-1	794224-1	794217-1	794225-1	567418-12 567418-22	90717-2	
[.0512]	.889 -1.27	Duplex1	1-794216-0	1-794224-0	1-794217-0	1-794225-0	567418-32	90/1/-2	
26 -22	.047069	Pre-tin	794218-1	794226-1	794219-1	794227-1	567066-3 ³ 567066-4 ³	04500.4	
[.123]	1.19 -1.75	Duplex1	1-794218-0	1-794226-0	1-794219-0	1-794227-0	567066-4 ³	91529-1	
22 -18	.059094	Pre-tin	794220-1	794228-1	794221-1	794229-1	680854-12 680854-22	91522-1	
[.38]	1.50 -2.39	Duplex ¹	1-794220-0	1-794228-0	1-794221-0	1-794229-0	680854-32	91522-1	
20-16	.079126	Pre-tin	794222-1	794230-1	794223-1	794231-1	680582-22	91594-1	
[.5-1.2]	2.01-3.20	Duplex ¹	1-794222-0	1-794230-0	1-794223-0	1-794231-0	680582-3 ²		

1Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.

²HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 is used on AMP-O-ELECTRIC Model G Machine.

3HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-LECTRIC Model K Machine, -5 is used on AMP-O-LECTRIC Model G Machine.

See pages 207-210 for further information.

Note: All part numbers are RoHS Compliant.

100



Housings

Free-Hanging

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Performance Characteristics—

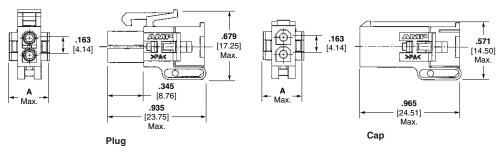
pages 99-100

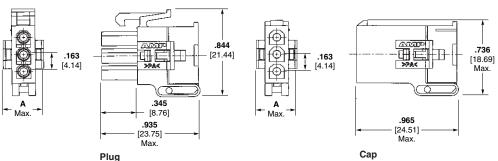
Contacts — page 100

Technical Documents—pages 99 and 205-206

Mating Headers—pages 103-105

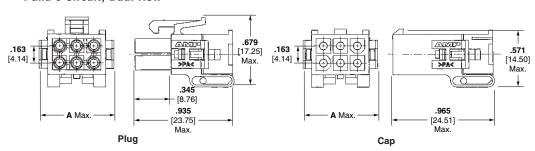
2 and 3 Circuit, In-Line





Number		Housing Part Numbers					
of Circuits	A Dimension	UL94V-0 Nylo	on, White Color	UL94V-2 Nylon, Natural Color			
	Dillicusion	Plug	Cap	Plug	Cap		
2	.405 10.29	794184-1	794185-1	794237-1	794238-1		
3	.405 10.29	794186-1	794187-1	794239-1	794240-1		

4 and 6 Circuit, Dual Row

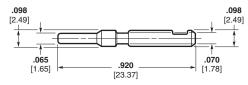


Number			Housing Part Numbers						
of	A Dimension	UL94V-0 Nylo	on, White Color	UL94V-2 Nylon, Natural Color					
Circuits		Plug	Cap	Plug	Cap				
4	.571 14.50	794188-1	794189-1	794241-1	794242-1				
6	.736 18.70	794190-1	794191-1	794243-1	794244-1				

Keying Plug

Material

UL94V-0 Nylon, white color



Part Number 794369-1

Note: All part numbers are RoHS Compliant.



Housings Free-Hanging

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

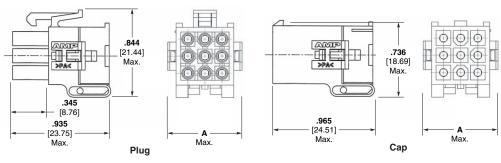
Performance Characteristics—

pages 99-100
Contacts—page 100

Keying Plug—page 101
Technical Documents—pages 99
and 205-206

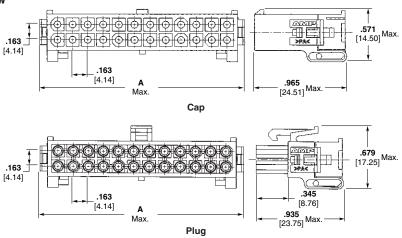
Mating Headers—pages 103-105

9, 12 and 15 Circuit, Matrix



Number of Circuits			Housing Part Numbers						
	A Dimension	UL94V-0 Nylo	n, White Color	UL94V-2 Nylon, Natural Color					
		Plug	Cap	Plug	Cap				
9	. 736 18.69	794194-1	794195-1	794247-1	794248-1				
12	.901 22.89	794200-1	794201-1	794253-1	794254-1				
15	1.067 27.10	794204-1	794205-1	794257-1	794258-1				

8 through 24 Circuit, Dual Row



Number		Housing Part Numbers						
of	A Dimension	UL94V-0 Nylo	on, White Color	UL94V-2 Nylon, Natural Color				
Circuits	Dilliension	Plug	Cap	Plug	Cap			
8	.899 22.84	794192-1	794193-1	794245-1	794246-1			
10	1.062 26.98	794196-1	794197-1	794249-1	794250-1			
12	1.225 31.12	794198-1	794199-1	794251-1	794252-1			
14	1.388 35.26	794202-1	794203-1	794255-1	794256-1			
16	1.551 39.40	794206-1	794207-1	794259-1	794260-1			
18	1.714 43.54	794208-1	794209-1	794261-1	794262-1			
20	1.877 47.68	794210-1	794211-1	794263-1	794264-1			
22	2.040 51.82	794212-1	794213-1	794265-1	794266-1			
24	2.203 55.96	794214-1	794215-1	794267-1	794268-1			



Vertical PC Board Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white

Flammability Rating—UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Performance Characteristics—pages 99-100

Recommended PC Board Hole

Layout—page 106 **Technical Documents**— pages 99 and 205-206

Mating Connectors

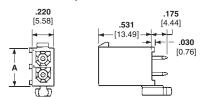
Mini-Universal MATE-N-LOK 2

Plug Housings—pages 101-102

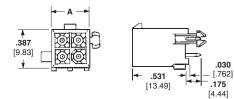
Mini-Universal MATE-N-LOK

Plug Housings—pages 87-89

2 and 3 Circuit, In-Line



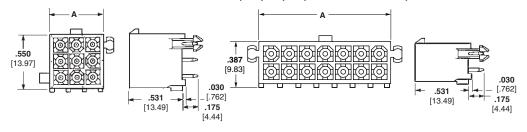
4, 6, 8, 10 and 12 Circuit, Dual Row



Mates with Plug Housing

9, 12 and 15 Circuit, Matrix

14, 16, 18, 20, 22 and 24 Circuit, Dual Row



Number of	Style	A	Pin	Vertical Pin Head	der Part Numbers Without	Part N (Using Sock	umber		
Circuits		Dim.	Finish	Drain Holes	Drain Holes	Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2		
0	In-Line	.387	Tin ¹	1-770166-0	1-770872-0	170165 1	704104.1		
2		9.83	Duplex ²	1-770166-1	1-770872-1	172165-1	794184-1		
0	In Line	.550	Tin ¹	1-770170-0	1-770873-0	170100 1	7044004		
3	In-Line	13.97	Duplex ²	1-770170-1	1-770873-1	172166-1	794186-1		
4	Dual Row	.387	Tin ¹	1-770174-0	1-770874-0	170167.1	704100.1		
4	Dual Row	9.83	Duplex ²	1-770174-1	1-770874-1	172167-1	794188-1		
	Dual Row	.550	Tin ¹	1-770178-0	1-770875-0	170160 1	704100.1		
6	Dual Row	13.97	Duplex ²	1-770178-1	1-770875-1	172168-1	794190-1		
0	D I D	.713	Tin ¹	1-794065-0	1-794073-0	770570 4	704400 4		
8	Dual Row	18.11	Duplex ²	1-794065-1	1-794073-1	770579-1	794192-1		
0	Makelee	.551	Tin ¹	1-770182-0	1-770876-0	170100 1	704404.4		
9	Matrix	Matrix	14.00	Duplex ²	1-770182-1	1-770876-1	172169-1	794194-1	
10	Dual Row	D I. D	.877	Tin ¹	1-770743-0	1-770858-0	770580-1	794196-1	
10		22.28	Duplex ²	1-770743-1	1-770858-1	770560-1	794190-1		
	Dual Row	1.039	Tin ¹	1-794066-0	1-770621-0	770501.1	704100 1		
12		26.39	Duplex ²	1-794066-1	1-770621-1	770581-1	794198-1		
12	Matrix	.713	Tin ¹	1-770186-0	1-794040-0	172170-1	794200-1		
		18.11	Duplex ²	1-770186-1	1-794040-1	1/21/0-1	794200-1		
14	Dual Row	Dual Daw	Dual Pow	1.202	Tin ¹	1-794067-0	1-794074-0	770500 1	794202-1
14		30.53	Duplex ²	1-794067-1	1-794074-1	770582-1	794202-1		
15	Matrix	Maduli	.877	Tin ¹	1-770190-0	1-770859-0	172171-1	794204-1	
15		22.28	Duplex ²	1-770190-1	1-770859-1	1/21/1-1	794204-1		
16	Dual Daw	1.365	Tin ¹	1-794068-0	1-794075-0	770500 1	704006 1		
10	Dual Row	Dual Row	34.67	Duplex ²	1-794068-1	1-794075-1	770583-1	794206-1	
18	Dual Bow	1.528	Tin ¹	1-794069-0	1-794076-0	770584-1	794208-1		
10	Dual Row	Dual Row	38.81	Duplex ²	1-794069-1	1-794076-1	770584-1	794208-1	
20	Dual Row	1.691	Tin ¹	1-794070-0	1-794077-0	770505 1	704010 1		
20	Dual How	42.95	Duplex ²	1-794070-1	1-794077-1	770585-1	794210-1		
22	Dual Row	1.854	Tin ¹	1-794071-0	1-794078-0	770596 1	704010 1		
22	Dual How	47.09	Duplex ²	1-794071-1	1-794078-1	770586-1	794212-1		
24	Dual Bow	2.017	Tin ¹	1-794072-0	1-794079-0	770507 1	704014 1		
24	Dual Row	51.23	Duplex ²	1-794072-1	1-794079-1	770587-1	794214-1		

¹Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact. ²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.



Vertical PC Board Blindmate Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white

Flammability Rating — UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Performance Characteristics pages 99-100 Recommended PC Board Hole Layout—page 106

Layout—page 106 **Technical Documents**—pages 99
and 205-206

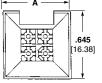
Mating Connectors

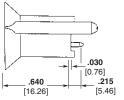
Mini-Universal MATE-N-LOK 2 Plug Housings—pages 101-102

Mini-Universal MATE-N-LOK

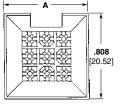
Plug Housings—pages 87-89

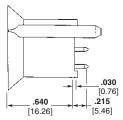
4, 6, 8 and 10 Circuit, Dual Row





9, 12 and 15 Circuit, Matrix





Number of Circuits	Style	A Dim.	Pin Finish	Pin Header Part Numbers with Drain Holes	Mates with F Part N (Using Sock	umber				
GIIGUIIS	•	DIIII.	LIIII9II	Willi Dialli Holes	Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2				
4	Dual Row	.645	Tin ¹	1-794325-0	172167-1	70/1100 1				
4	Dual Row	16.38	Duplex ²	1-794325-1	1/210/-1	794188-1				
0	Desil Desir	.808	Tin ¹	1-794326-0	170100 1	7044004				
6	Dual Row	20.52	Duplex ²	1-794326-1	172168-1	794190-1				
0	Dual Row	.971	Tin ¹	1-794327-0	770570.4	794192-1				
8		24.66	Duplex ²	1-794327-1	770579-1					
0	Matrix	.808	Tin ¹	1-794432-0	170100 1	704404.4				
9		20.52	Duplex ²	1-794432-1	172169-1	794194-1				
10	Desil Desir	1.134	Tin ¹	1-794328-0	770500 4	7044004				
10	Dual Row	Dual Row	Dual Row	Dual Row	Dual Row	28.80	Duplex ²	1-794328-1	770580-1	794196-1
40		.971	Tin ¹	1-794329-0	170170 1	70,1000,1				
12	iviatrix	Matrix 24.66	Duplex ²	1-794329-1	172170-1	794200-1				
4.5		1.134	Tin ¹	1-794330-0	170174 1	70.400.4.4				
15	Matrix	Matrix	28.80	Duplex ²	1-794330-1	172171-1	794204-1			

¹Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact. ²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.



Right-Angle PC Board Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white color **Flammability Rating** — UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specification

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Performance Characteristics—pages 99-100

Recommended PC Board Hole Layout—page 106

Technical Documents— pages 99 and 205-206

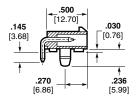
Mating Connectors

Mini-Universal MATE-N-LOK 2 Plug Housings—pages 101-102

Mini-Universal MATE-N-LOK

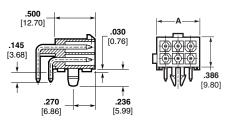
Plug Housings—pages 87-89

With Board Lock Feature 2 and 3 Circuit, In-Line

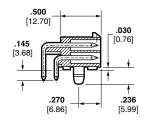


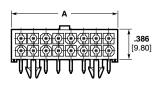


4, 6, 8, 10 and 12 Circuit, Dual Row



14, 16, 18, 20, 22 and 24 Circuit, Dual Row





Number of Circuits	Style	A Dim.	Pin Finish	Pin Header Part Number with Board Lock	Mates with F Part N (Using Sock	umber
				WILLI DUALU LUCK	Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
2	In-line	.388	Tin ¹	1-770966-0	- 172165-1	794184-1
-		9.86	Duplex ²	1-770966-1	- 172103-1	7 94 104-1
3	In-line	.551	Tin ¹	1-770967-0	- 172166-1	794186-1
		14.00	Duplex ²	1-770967-1	172100-1	734100-1
4	Dual Row	.388	Tin ¹	1-770968-0	- 172167-1	794188-1
•	Dual How	9.86	Duplex ²	1-770968-1	172107-1	
6	Dual Row	.551	Tin ¹	1-770969-0	- 172168-1	794190-1
O	Duairiow	14.00	Duplex ²	1-770969-1	- 1/2100-1	794190-1
8	Dual Row	.714	Tin ¹	1-770970-0	- 770579-1	794192-1
O		18.14	Duplex ²	1-770970-1	- 770579-1	134132-1
10	Dual Row	.877	Tin ¹	1-770971-0	770500 4	704400.4
10		22.28	Duplex ²	1-770971-1	- 770580-1	794196-1
12	Dual Row	1.040	Tin ¹	1-770972-0	- 770581-1	794198-1
12		26.42	Duplex ²	1-770972-1	- //0561-1	794190-1
14	Dual Row	1.203	Tin ¹	1-770973-0	- 770582-1	794202-1
14		30.56	Duplex ²	1-770973-1	- 770362-1	794202-1
16	Dual Row	1.366	Tin ¹	1-770974-0	- 770583-1	794206-1
10	Duai How	34.70	Duplex ²	1-770974-1	- //0583-1	794206-1
18	Dual Row	1.529	Tin ¹	1-794105-0	- 770584-1	704000 1
10	Dual How	38.84	Duplex ²	1-794105-1	- 770304-1	794208-1
20	Dual Row	1.692	Tin ¹	1-794106-0	- 770585-1	794210-1
20		42.98	Duplex ²	1-794106-1	- //U000-I	134210-1
22	Dual Row	1.855	Tin ¹	1-794107-0	770506 1	704010 1
~~		47.12	Duplex ²	1-794107-1	- 770586-1	794212-1
24	Dual Row	2.018	Tin ¹	1-794108-0	770507 1	704014.1
4	Duai 110W	51.26	Duplex ²	1-794108-1	- 770587-1	794214-1

¹Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.
²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.



Recommended PC Board Hole Layouts for Vertical and Blindmate Headers

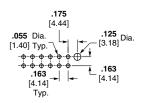
.062 [1.57] thick board, tolerances non-accumulative

Related Product Data

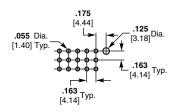
Vertical Headers—pages 103-104

2 and 3 Circuit, In-Line

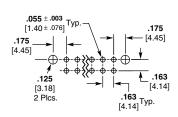
4, 6, 8, 10 and 12 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



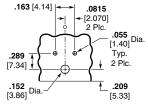
Recommended PC Board Hole Layouts for Right-Angle Headers

.062 [1.57] thick board, tolerances non-accumulative

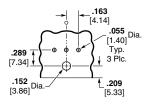
Related Product Data

Right-Angle Headers—page 105

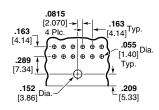
2 Circuit



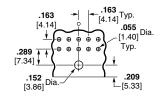
3 Circuit



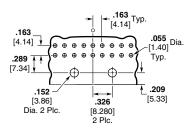
4, 8 and 12 Circuit



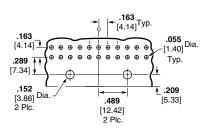
6 and 10 Circuit



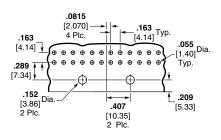
14 and 18 Circuit



22 Circuit



16, 20 and 24 Circuit





Mini-Universal MATE-N-LOK 2 Connector Mating Combinations

	Connector	Part Numbe	r	Mating Connector Part Number											
Nombre			Com1	PC Board Pin Headers ⁴											
Number of	riaillillaullit	y Style	Plug ¹ Housing	Cap ¹ Housing			Vertical		Right-Angle						
Circuits	Rating		Part No.	Part No.	Plating	With Drain Holes	Without Drain Holes	Blindmate	Board Lock						
	UL94V-2	In-Line	794237-1	794238-1		_	_								
2	UL94V-0	In-Line	794184-1	70/105 1	Tin ³	1-770166-0	1-770872-0	_	1-770966-0						
	UL94 V-U	in-Line	794184-1	794185-1	Duplex ²	1-770166-1	1-770872-1	_	1-770966-1						
	UL94V-2	In-Line	794239-1	794240-1	_	_	_	_							
3	UL94V-0	In-Line	794186-1	794187-1	Tin ³	1-770170-0	1-770873-0		1-770967-0						
	023470	III LIIIC	754100 1	754107 1	Duplex ²	1-770170-1	1-770873-1		1-770967-1						
	UL94V-2	Dual Row	794241-1	794242-1											
4	UL94V-0	Dual Row	794188-1	794189-1	Tin ³	1-770174-0	1-770874-0	1-794325-0	1-770968-0						
					Duplex ²	1-770174-1	1-770874-1	1-794325-1	1-770968-1						
	UL94V-2	Dual Row	794243-1	794244-1			_								
6	UL94V-0	Dual Row	794190-1	794191-1	Tin ³	1-770178-0	1-770875-0	1-794326-0	1-770969-0						
					Duplex ²	1-770178-1	1-770875-1	1-794326-1	1-770969-1						
	UL94V-2	Dual Row	794245-1	794246-1											
8	UL94V-0	Dual Row	794192-1	794193-1	Tin ³	1-794065-0		1-794327-0	1-770970-0						
	111.041/.0	Matrix	704047.1	704040 1	Duplex ²	1-794065-1	1-794073-1	1-794327-1	1-770970-1						
9	UL94V-2	Matrix	794247-1	794248-1	Tin ³	1-770182-0	1-770876-0	1-794432-0							
9	UL94V-0	Matrix	794194-1	794195-1	Duplex ²	1-770182-0	1-770876-0	1-794432-0							
	UL94V-2	Dual Row	794249-1	794250-1	Dublex	1-770102-1	1-770070-1	1-734432-1							
10		Duai now	734243-1	734230-1	Tin ³	1-770743-0	1-770858-0	1-794328-0	1-770971-0						
10		Dual Row	794196-1	1 794197-1	Duplex ²	1-770743-0	1-770858-1	1-794328-1	1-770971-1						
		Matrix	794253-1	794254-1	- Dupicx-		- T 77 0000 T	-							
	UL94V-2	Dual Row	794251-1	794252-1											
		Matrix	794200-1 794198-1	7012021	Tin ³	1-770186-0	1-794040-0	1-794329-0							
12				794201-1 794199-1	Duplex2	1-770186-1	1-794040-1	1-794329-1							
	UL94V-0				Tin ³	1-794066-0	1-770621-0		1-770972-0						
		Dual Row			Duplex ²	1-794066-1	1-770621-1		1-770972-1						
	UL94V-2	Dual Row	794255-1	794256-1		_	_	_	_						
14	UL94V-0	DI D	70.4000.4	704000 4	Tin ³	1-794067-0	1-794074-0	_	1-770973-0						
		Dual Row	794202-1	794203-1	Duplex2	1-794067-1	1-794074-1		1-770973-1						
	UL94V-2	Matrix	794257-1	794258-1		_	_	_	_						
15	UL94V-0	Matrix	794204-1	794205-1	Tin ³	1-770190-0	1-770859-0	1-794330-0							
	0L94 V-0	IVIALITA	734204-1	794205-1	Duplex ²	1-770190-1	1-770859-1	1-794330-1							
	UL94V-2	Dual Row	794259-1	794260-1		_	_								
16	UL94V-0	Dual Row	794206-1	794207-1	Tin ³	1-794068-0	1-794075-0		1-770974-0						
			7012001		Duplex ²	1-794068-1	1-794075-1		1-770974-1						
	UL94V-2	Dual Row	794261-1	794262-1											
18	UL94V-0	Dual Row	794208-1	794209-1	Tin ³	1-794069-0	1-794076-0		1-794105-0						
					Duplex ²	1-794069-1	1-794076-1		1-794105-1						
	UL94V-2	Dual Row	794263-1	794264-1											
20	UL94V-0	Dual Row	794210-1	794211-1	Tin ³	1-794070-0	1-794077-0		1-794106-0						
	111.041/.0	D I D - · · ·	704005.4	704000 4	Duplex ²	1-794070-1	1-794077-1		1-794106-1						
00	UL94V-2	Dual Row	794265-1	794266-1	Tin?	1 704071 0	1 704070 0		1 70/107 0						
22	UL94V-0	Dual Row	794212-1	794213-1	Tin ³	1-794071-0	1-794078-0		1-794107-0						
	UL94V-2	Dual Pow	70/267 1	70/269 1	Duplex ²	1-794071-1	1-794078-1		1-794107-1						
24	JL34V-2	Dual Row	134201-1	794268-1	Tin ³	1-70/072 0	1-79/070 0		1-70/108 0						
24	UL94V-0	Dual Row	794214-1	794215-1	Duplex ²	1-794072-0 1-794072-1	1-794079-0 1-794079-1		1-794108-0 1-794108-1						
											Publex	1-13-012-1	1-13-1013-1		1-100-1

¹Mini-Universal MATE-N-LOK 2 plug and cap housings accept pin or socket contacts. Use the appropriate contacts in the plug housing as required by the mating connector. All **Plugs** and **Caps** are **free-hanging**.

²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

³Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min nickel underplate on entire contact.

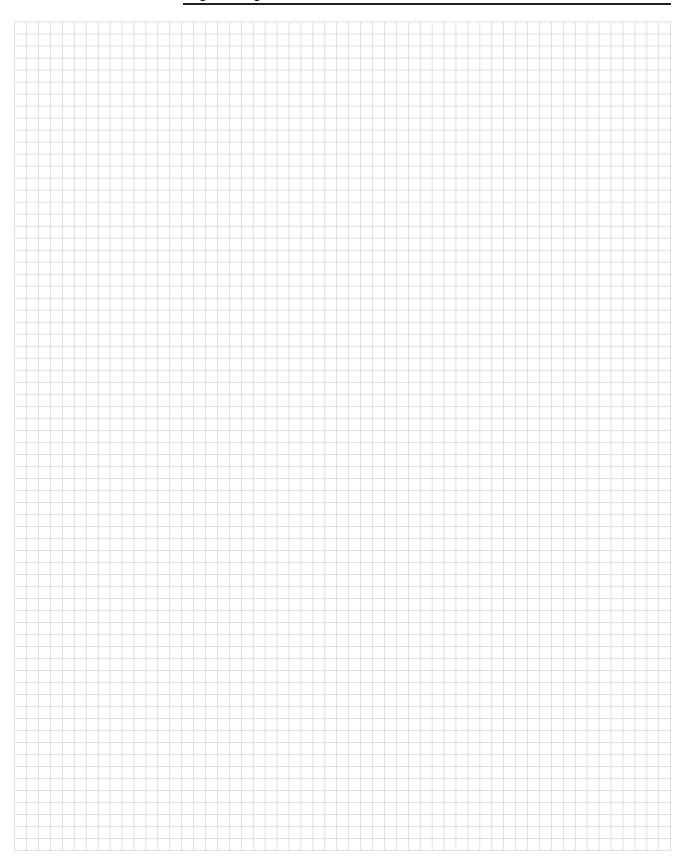
⁴All PC Board pin headers have 94V-0 flammability rating and can mate to V-0 or V-2 plug housings.



AMP



Engineering Notes



USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

Tyco Electronics

(MR) Miniature Rectangular Connectors

Product Facts

- Housings positively lock to help prevent accidental disengagement
- Either cap or plug housing can be mounted in same rectangular panel cutout without additional hardware
- UL94V-0 housings
- Plug and cap design includes molded-in polarizing feature for proper mating
- Numbered cavities for easy circuit identification
- Egg crate design of plug half fully encloses socket contacts, reducing shock hazard
- Molded skirt extension on cap protects pin contacts
- Strain reliefs for 6 through 36 positions are available
- Choice of tin or gold plated contacts
- Not for interrupting current
- Socket solder tail contacts available for hot side PC Board mounting
- High density achieved through .165 [4.19] contact centerline spacing
- Extraction tool removes both pins and sockets
- Contacts accept 26-18 AWG [.12-.8 mm²] wire sizes and insulation diameters of .025-.115 [.635-2.92]
- Same applicator crimps pins and sockets
- Vertical PC Board pin headers are available
- Pin header standoffs on housings at board interface facilitates gas venting and cooling during soldering
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189



Performance Characteristics

The Miniature Rectangular Connector performance characteristics found on pages 109-110 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Dielectric Withstanding Voltage

2.5 KVAC between adjacent circuits

Insulation Resistance-

1500 megohms minimum initial between adjacent circuits

Voltage Rating—250 V AC

Connector Mating-

Split Pin — 1.0 lb. max. per circuit

Connector Unmating-

Split Pin — .25 lb. min. per circuit

Contact Insertion Force-

1.75 lb. max. per contact

Contact Retention—10 lb. min. per contact

Durability—25 cycles, mating and unmating

Technical Documents

Product Specifications

108-1022 (MR) Miniature Rectangular Connectors

108-1078 (MR) Miniature Rectangular Headers

Application Specification

114-1014 (MR) Miniature Rectangular Contacts

Instruction Sheet

408-3231 Pin, Socket, Housing, Contacts, and Accessories



Performance Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized Characteristics

(Continued)

Maximum Current—Maximum current rating of Miniature Rectangular connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor Size—The finished trace conductor width and thickness should be maximized to allow for the greatest currentcarrying capacity and heat dissipation.

Miniature Rectangular connectors also will withstand the following tests:

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops, 50 G sawtooth at 10 milliseconds

Housing Panel Retention—50 lb. min.

Housing Lock Strength—20 lb. min.

Thermal Shock— -55°C to +85°C

Temperature-Humidity Cycling— 25°C to 65°C at 95 RH

Corrosion—48 hr. at 5% salt concentration

Related Product Data Product Specifications

108-1022 (MR) Miniature Rectangular Connectors

108-1078 (MR) Miniature Rectangular Headers

Wire-to-Wire MR Calculated Current Table

Number of			Wire Gauge		
Circuits	18	20	22	24	26
2	9.00	8.00	6.50	5.50	5.00
3	8.50	7.00	6.00	5.00	4.50
4	7.00	6.50	5.50	5.00	4.00
6	6.00	6.00	5.00	4.00	4.00
9	5.00	5.00	4.00	4.00	3.50
12	4.50	4.50	4.00	3.50	3.00
15	4.50	4.00	3.50	3.00	2.50
20	4.00	4.00	3.50	3.00	2.50
24	4.00	3.50	3.00	2.50	2.00
36	3.50	3.00	2.50	2.00	2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. **Note:** All combinations were not tested and this chart contains interpolated and extrapolated values.

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current-carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Wire-to-Board

Due to the vast differences in trace geometry and printed circuit board configurations, we are unable to provide a separate current carrying chart for our printed circuit board header products. However, the above Wire-to-Wire charts may be used as a guideline for headers if the trace width and thickness is equal to the listed wire gauge. For vertical headers, only 95% of the Wire-to-Wire value should be used. For right-angle headers, only 75% of the Wire-to-Wire value should be used. The charted values are only a tool for connector selection and will require the customer to fully test their application.

Termination Resistance/Contact Crimp Tensile Force

Wire Size			mination sistance	Cr	ntact imp
AWG	mm ²	Test Current	Resistance Milliohms		e Force (Min.)
		(Amps)	(Max. Init.)	lbs.	N
26	.12	1	5.00	5	22
24	.2	1.5	5.00	8	36
22	.3	3	4.50	14	62
20	.5	4.5	4.00	14	62
18	.8	6	4.00	30	133

Note: This is the total resistance between wire crimps of a mated pin and socket.



(MR) Miniature Rectangular Connector Mating Combinations

Connector Part Number				Mating Connector Part Number				
Number of	Flammability	Style	Pin Housing (Cap)	Socket Housing (Plug)	PC Board Vertical Pin Headers		i	
Circuits	Rating	•	Pàrt No.	Part No.	Plating	.062 Board	.120 Board	
2	UL94V-0	In-Line	1-640507-0	1-640517-0	Tin	640497-1	640497-3	
۷	UL94V-U	III-LIIIe	1-040307-0	1-040317-0	Duplex1	2-640497-2	2-640497-4	
3	UL94V-0	In-Line	1-640508-0	1-640518-0	Tin	640498-1	640498-3	
ა	UL94V-U	III-LIIIe	1-040300-0	1-040310-0	Duplex1	2-640498-2	2-640498-4	
4	UL94V-0	Matrix	1-640509-0	1-640519-0	Tin	640499-1	640499-3	
4	UL94V-U	IVIALITX	1-040309-0	1-040319-0	Duplex1	2-640499-2	2-640499-4	
6	UL94V-0	Matrix	1-640510-0	1-640520-0	Tin	640500-1	640500-3	
0	UL94V-U	IVIALITX	1-040310-0	1-040320-0	Duplex1	2-640500-2	2-640500-4	
9	UL94V-0	Motriy	1 640511 0	1-640521-0	Tin	640501-1	640501-3	
9	UL94V-U	Matrix	1-640511-0	1-040321-0	Duplex1	2-640501-2	2-640501-4	
12	UL94V-0	Matrix	1-640512-0	1-640522-0	Tin	640502-1	640502-3	
12	UL94V-U	IVIALITX	1-040312-0	1-040322-0	Duplex1	2-640502-2	2-640502-4	
15	UL94V-0	Matrix	1-640513-0	1-640523-0	Tin	640503-1	640503-3	
13	UL94V-U	IVIALITA	1-040313-0	1-040020-0	Duplex1	2-640503-2	2-640503-4	
20	UL94V-0	Matrix	1-640514-0	1-640524-0	Tin	640504-1	640504-3	
20	UL94V-U	IVIALITX	1-040314-0	1-040324-0	Duplex1	2-640504-2	2-640504-4	
24	UL94V-0	Matrix	1-640515-0	1-640525-0	Tin	640505-1	640505-3	
24	UL94V-U	iviatrix	1-040313-0	1-040323-0	Duplex1	2-640505-2	2-640505-4	
36	UL94V-0	Matrix	1-640516-0	1-640526-0	Tin	640506-1	640506-3	
30	UL94V-U	iviattix	1-040310-0	1-040320-0	Duplex1	2-640506-2	2-640506-4	

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

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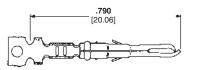
Contacts

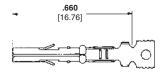
Pin diameter .068 [1.73]

Material

Phosphor bronze

Stock thickness .008 [.203]





Live Split Pin

Standard Socket

Wire Size	Wire Size Range Ins. Dia.			Contact Par		HDM		
			Live S	Live Split Pin		Standard Socket		Hand Tool Part No.
AWG [mm ²]	AWG [mm²] Range		Strip Form	Loose Piece	Strip Form	Loose Piece	Part No.	rait No.
26-24	.025050	Pre-tin	350968-1	640579-1	794000-1	794001-1	466352-13	01504.1
[.122]	.635-1.27	Select Gold ¹	350968-2	640579-2	794000-2	794001-2	466352-2 ³ 466352-3 ³	91534-1
26-182	.050115	Pre-tin	350967-1	640545-1	641294-1	641300-1	466351-13	01500.1
[.128] 1.27-2.92	Select Gold ¹	350967-2	640545-2	641294-2	641300-2	466351-2 ³ 466351-4 ³	91526-1	

Select Gold Finish — Plated with .000030 min. [.000762] gold in mating area over .000050 [.00127] min. nickel underplate on entire contact.

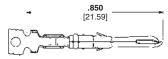
Grounding Pins

(Mate first, break last, not for interrupting current)

Pin diameter .068 [1.73] Stock thickness .008 [.203]

Material

Phosphor bronze



Wire Size	Ins. Dia.	Finish	Grounding Pir	unding Pin Part Numbers		Hand Tool
Range AWG [mm²]	Range	FIIIISII	Strip Form	Loose Piece	Applicator Part No.	Part No.
26-18 ²	.050115	Pre-tin	350969-1	640580-1	466351-1 ³ 466351-2 ³	91526-1
[.128]	1.27-2.92	Select Gold ¹	350969-2	640580-2	466351-43	91020-1

¹Select Gold Finish—Plated with .000030 [.000762] min. gold in mating area over .000050 [.00127] min. nickel underplate on entire contact.

Solder Tail Socket **Material and Finish**

Phosphor bronze, pre-tin Stock thickness .008 [.203]

Keying Plug

IS 408-3231

Related Product Data

Product Specification

108-1022 (MR) Miniature Rectangular Connectors

Application Specification

114-1014 (MR) Miniature Rectangular Contacts

Performance Characteristics—

pages 109-110

Housings-pages 113-114

Technical Documents—pages 109

and 205-206

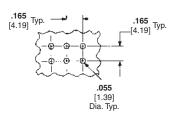
Application Tooling—pages 207-210



Part Number 350838-1 Note: Recommended for use with MR Socket Housings



Part Number 350591-1 UL94V-0 Nylon material Note: Use in socket housings only.



Recommended PC Board Hole Layout

.062 [1.57] or .093 [2.36] thick board



Contact Extraction Tool Part No. 455822-2 IS 408-9570



Contact Insertion Tool (For inserting contacts applied to small diameter wire) Part No. 455830-1 IS 408-7984

Note: All part numbers are RoHS Compliant.

Dimensions are in inches and

³HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 or -4 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

²¹⁶⁵⁰ CMA maximum.

³HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 or -4 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.



Housings

Free-Hanging or Panel Mount

.165 [4.19] Centerline spacing

Material

Nylon, Natural (Color-Brick Red)

Flammability Rating - UL94V-0

Related Product Data

Product Specification

108-1022 (MR) Miniature Rectangular Connectors

Performance Characteristics—

pages 109-110

Panel Cutout Recommendations—

page 115

Contacts—page 112

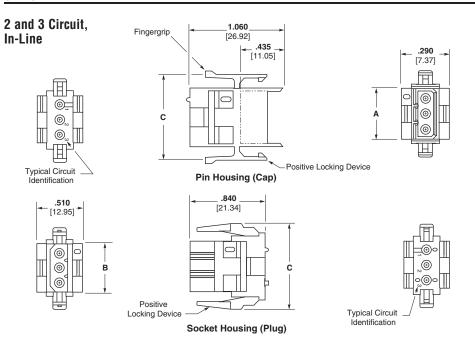
Keying Plug—page 112 Strain Reliefs—page 116

Commoning Bars—page 116

Technical Documents—pages 109

and 205-206

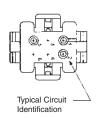
Mating Headers—pages 117-118

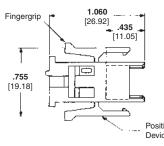


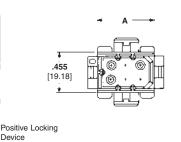
Number of		Dimensions		Part Numbers		
Circuits	Α	В	С	Pin Housing (Cap)	Socket Housing (Plug)	
2	.455 11.56	.365 9.27	.755 19.18	1-640507-0	1-640517-0	
3	.620 15.75	.530 13.46	.920 23.37	1-640508-0	1-640518-0	

Note: All part numbers are RoHS Compliant.

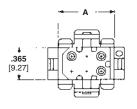


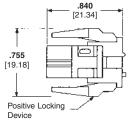


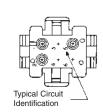




Pin Housing (Cap)







Socket Housing (Plug)

Number of	A	Part N	umbers
Circuits	Dim.	Pin Housing (Cap)	Socket Housing (Plug)
4	.455 11.56	1-640509-0	1-640519-0
6	.620 15.75	1-640510-0	1-640520-0



Housings

Free-Hanging or Panel Mount

.165 [4.19] Centerline spacing

Material

Nylon, Natural (Color—Brick Red)

Flammability Rating — UL94V-0

Related Product Data

Product Specification

108-1022 (MR) Miniature Rectangular Connectors

Performance Characteristics—

pages 109-110

Panel Cutout Recommendations—

page 115

Contacts—page 112

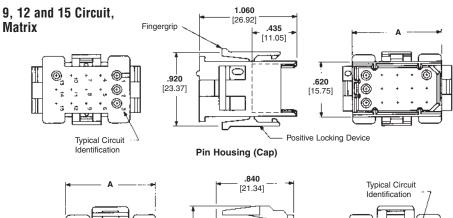
Keying Plug—page 112 Strain Reliefs—page 116

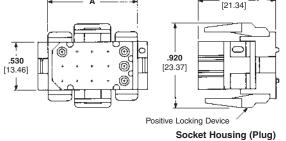
Commoning Bars—page 116

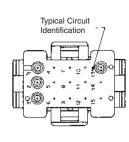
Technical Documents—pages 109

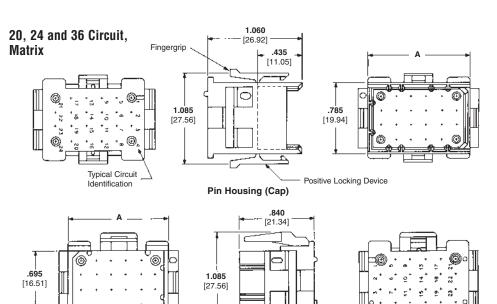
and 205-206

Mating Headers—pages 117-118









Number of	A	Part Nu	ımbers
Circuits	Dim.	Pin Housing (Cap)	Socket Housing (Plug)
9	.620 [15.75]	1-640511-0	1-640521-0
12	.785 [19.94]	1-640512-0	1-640522-0
15	.950 [24.13]	1-640513-0	1-640523-0
20	.950 [24.13]	1-640514-0	1-640524-0
24	1.115 [28.32]	1-640515-0	1-640525-0
36	1.610 [40.89]	1-640516-0	1-640526-0

Socket Housing (Plug)

Positive Locking Device

Note: All part numbers are RoHS Compliant.

Typical Circuit Identification



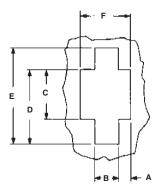
Recommended Panel Cutouts for Pin and Socket Housings

Related Product Data

Product Specification

108-1022 (MR) Miniature Rectangular Connectors

Housings—pages 113-114 **Technical Documents**—pages 109 and 205-206



View is from housing entry side Panel Thickness .068 [1.75] Max.

Number of			Panel Cutou	t Dimensions		
Circuits	Α	В	C	D	E	F
2	.105	.220	.475	.630	.785	.430
	2.67	5.59	12.07	16.00	19.94	10.92
3	.105	.220	.640	.795	.950	.430
	2.67	5.59	16.26	20.19	24.13	10.92
4	.157	.280	.475	.630	.785	.595
	3.99	5.28	12.07	16.00	19.94	15.11
6	.208	.345	.475	.630	.785	.760
	5.28	8.76	12.07	16.00	19.94	19.30
9	.208	.345	.640	.795	.950	.760
	5.28	8.76	16.26	20.19	24.13	19.30
12	.225	.475	.640	.795	.950	.925
	5.72	12.07	16.26	20.19	24.13	23.50
15	.308 7.82	.475 12.07	.640 16.26	.795 20.19	.950 24.13	1.090 27.69
20	.308	.475	.805	.960	1.115	1.090
	7.82	12.07	20.45	24.38	28.32	27.69
24	.390	.475	.805	.960	1.115	1.255
	9.91	12.07	20.45	24.38	28.32	31.88
36	.625	.500	.800	.950	1.100	1.750
	15.86	12.70	20.32	24.13	27.94	44.45

Notes:

- 1. When mounted in a .060 [1.52] thick panel, the cap's mating end extends .800 [20.32] beyond the panel front; wire end extends .220 [55.88] from the panel rear. Plug mating end extends .580 [14.73] beyond the panel front; wire end extends .220 [55.88] from the panel rear.
- The panel should be punched so that the housing enters the panel in the same direction as the punch for ease of assembly.



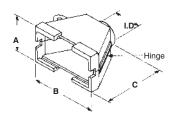
Strain Reliefs One Piece — Clam Shell (Illustrated in closed position)

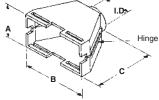
IS 408-3231

Material

Nylon, Natural (Color-Brick Red)

Flammability Rating — UL94V-0





6, 9, 12, 15 and 20 Circuit

I.D.

.374 9.50

.420

10.67

.420 10.67

.420 10.67

.560

14.22

.560

.560 14.22

Number of

Circuits

6

9

12

15

20

24

36

24 and 36 Circuit

C

1.000

25.4

1.000

25.4

1.000

25.4

1.000

1.280

23.51

1.280

23.51

1.280 23.51

3

3

3

3

4

3

Part lumbers	_
50373-1	_
50522-1	
50374-1	
50523-1	_
80634-1	
50524-1	
80594-1	_

Notes:

- 1. These strain reliefs can be used with either pin or socket housings.
- 2. Customer supplied: One No. 6 Panhead Type B self-taping screw, 3/8 long. Plating is optional to conform to customer requirements.
- 3. Strain reliefs are also available in UL94V-2 nylon, black in color. To order strain reliefs in this material use the appropriate dash numbers: 1-XXXXXX-9.

Dimensions

16.10

.800

20.32

.790 20.07

.790

.960

24.38

.900

22.86

.900 22.86

.760 19.30

.760

19.30

.925 23.50

1.090 27.69

1.090

27.69

1.255

31.88

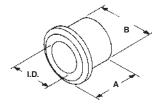
1.750 44.45

Strain Relief **Adapting Grommets**

IS 408-3231

Material

Flexible PVC (55/75 Durometer) black



Number of	Dimensions			Part
Circuits	I.D.	Α	В	Numbers
	.156 3.96	.375 9.53	.375 9.53	2-350377-0
6	.218 5.54	.375 9.53	.375 9.53	2-350376-0
	.296 7.52	.375 9.53	.375 9.53	2-350375-0
	.218 5.54	.375 9.53	.420 10.67	2-350378-1
9, 12 & 15	.250 6.35	.375 9.53	.420 10.67	2-350379-1
	.281 7.14	.375 9.53	.420 10.67	2-350380-1
	.437 11.10	.500 12.70	.562 14.27	2-380935-0
20, 24 & 36	.375 9.53	.500 12.70	.562 14.27	2-380936-0
	.312 7.92	.500 12.70	.562 14.27	2-380937-0

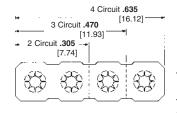
Commoning Bars

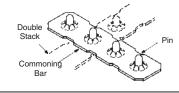
IS 408-3231

Material

Brass

Stock thickness .008 [.203]





Finish		Part Numbers	
FIIIISII	2 Circuit	3 Circuit	4 Circuit
Pre-tin	350020-1	350021-1	350022-1
Gold ¹	350020-2	350021-2	350022-2

¹Gold Finish—Plated with .000030 [.000762] min. gold over .000050 [.00127] min. nickel underplate on entire contact.

Related Product Data

Housings—pages 113-114

Notes:

- 1. Commoning bars can be used to common adjacent pin contacts in any column or row. Maximum stack per pin is two.
- 2. The above illustrates the proper insertion of the Commoning Bar.
- 3. Use the mating socket housing to assemble the Commoning Bar onto the pins.

Commoning Bar Extraction Tool Part No. 457306-1 IS 408-3231

Note: All part numbers are RoHS Compliant.

116 Catalog 82181



PC Board Vertical Pin Headers

.165 [4.19] Centerline spacing

Material

Housing — Nylon, Natural (Color—Brick Red)

Flammability Rating — UL94V-0

Contacts — Phosphor bronze Solder tail diameter .040 [1.02]

Related Product Data

Product Specification

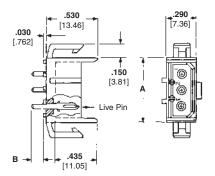
108-1078 (MR) Miniature Rectangular Headers

Dimensions A and B — page 118 Performance Characteristics pages 109-110

Technical Documents—pages 109 and 205-206

Mating Socket Housings—pages 113-114

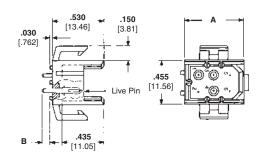
2 and 3 Circuit, In-Line

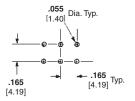




Recommended PC Board Hole Layout

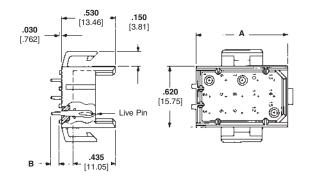
4 and 6 Circuit, Matrix

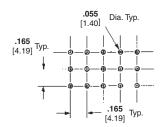




Recommended PC Board Hole Layout

9, 12 and 15 Circuit, Matrix





Recommended PC Board Hole Layout



PC Board Vertical Pin Headers

.165 [4.19] Centerline spacing

Material

Housing — Nylon, Natural (Color–Brick Red)

Flammability Rating — UL94V-0

Contacts — Phosphor bronze Solder tail diameter .040 [1.02]

Related Product Data

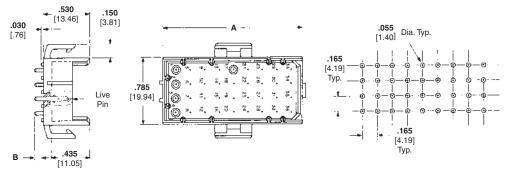
Product Specification

108-1078 (MR) Miniature Rectangular Headers

Dimensions (2 and 3 Circuit, In-Line; 4, 6, 9, 12 and 15 Circuit, Matrix)
— page 118

Performance Characteristics—
pages 109-110
Vertical Pin Headers and
Recommended PC Board Hole
Layouts—pages 117-118
Technical Documents—pages 109
and 205-206
Mating Socket Housings—pages
113-114

20, 24 and 36 Circuit, Matrix



Recommended PC Board Hole Layout

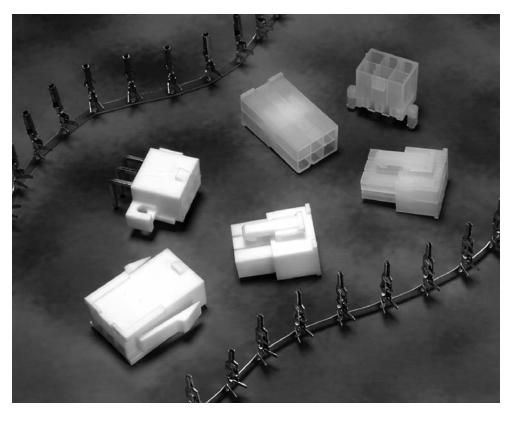
Number	Board	Dimen	sions		art Numbers	Mates with	
of Circuits	Thickness	A	В	Tin Finish	Duplex Finish ¹	Socket Housing Part No.	
2	.062 1.57	.455 11.56	.120 3.05	640497-1	2-640497-2	1 640517 0	
In-Line	.120 3.05	.455 11.56	.180 4.57	640497-3	2-640497-4	1-640517-0	
3	.062 1.57	.620 15.75	.120 3.05	640498-1	2-640498-2	1-640518-0	
In-Line	.120 3.05	.620 15.75	.180 4.57	640498-3	2-640498-4	1-640516-0	
4	.062 1.57	.455 11.56	.120 3.05	640499-1	2-640499-2	1-640519-0	
4	.120 3.05	.455 11.55	.180 4.57	640499-3	2-640499-4	1-640519-0	
6	.062 1.57	.620 15.75	.120 3.05	640500-1	2-640500-2	1-640520.0	
б	.120 3.05	.620 15.75	.180 4.57	640500-3	2-640500-4	1-640520-0	
9	.062 1.57	.620 15.75	.120 3.05	640501-1	2-640501-2	1-640521-0	
3	.120 3.05	.620 15.75	.180 4.57	640501-3	2-640501-4	1-040321-0	
12	.062 1.57	.785 19.94	.120 3.05	640502-1	2-640502-2	1-640522-0	
12	.120 3.05	.785 19.94	.180 4.57	640502-3	2-640502-4	1-040322-0	
15	.062 1.57	.950 24.13	.120 3.05	640503-1	2-640503-2	1-640523-0	
13	.120 3.05	.950 24.13	.180 4.57	640503-3	2-640503-4	1-040323-0	
20	.062 1.57	.950 24.13	.120 3.05	640504-1	2-640504-2	1-640524-0	
	.120 3.05	.950 24.13	.180 4.57	640504-3	2-640504-4	1-040524-0	
24	.062 1.57	1.115 28.32	.120 3.05	640505-1	2-640505-2	1-640525-0	
24	.120 3.05	1.115 28.32	.180 4.57	640505-3	2-640505-4	1-040525-0	
36	.062 1.57	1.610 40.89	.120 3.05	640506-1	2-640506-2	1-640526-0	
	.120 3.05	1.610 40.89	.180 4.57	640506-3	2-640506-4	1-040520-0	

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.



Product Facts

- Low cost, wire-to-wire, wire-to-board and wire-topanel connectors with
 4.2 mm centerline
- Easy mate and unmate with positive latch design
- Single row, 3-5 positions: receptacles, panel mount or free-hanging plugs
- Double row, 2-24 positions (even only): receptacles, panel mount or free-hanging plugs, and vertical or right-angle pin headers
- Available in UL 94V-2 or UL 94V-0 flammability rated nylon
- Products are lead free to help promote a cleaner environment
- Intermateable and interchangeable with Molex Mini-Fit, Jr. and intermateable AMP-DUAC connectors
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. 208567
- Tyco Electronics Design For Environment (DFE) Standard 230-5



Performance Characteristics

Electrical

Voltage—600 VAC

Current—9 amps max. in 2-position applications

Dielectric Withstanding Voltage—1500 VAC min.

Insulation Resistance—

1000 megohms min.

Operating Temperature—

-40°C to +105°C [-40°F to +221°F]

Mechanical

Connector Mating-

1.55 lb. [6.90 N] max. per circuit

Connector Unmating—

.11 lb. [.49 N] min. per circuit

Contact Retention—

4.88 lb. [21.71 N] min. per contact **Durability**—30 cycles, mating and unmating

Material and Finish

 $\begin{array}{l} \textbf{Housings} \color{red} \longleftarrow \mbox{Nylon, UL 94V-2} \\ \mbox{and UL 94V-0} \end{array}$

Contacts—Brass or Phos. Bronze with tin plating (Lead-Free) or gold plating

Technical Documents Design Objective

108-2112

Application Specification 114-13172

Engineering Test Report 502-1204

Applications

- Computer motherboards/power supplies
- Harness assemblies used in the Vending, Gaming and Appliance industries
- Car alarm systems
- Heating systems

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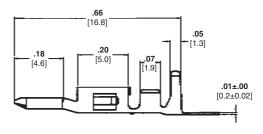


Contacts

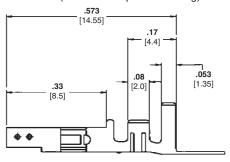
Wire Range	Insulation	Material &	ı	Pin	So	cket	Applicator	PRO-CRIMPER III
(AWG)	Range	Finish	Strip Form	Loose Piece	Strip Form	Loose Piece	Part Number ¹	Hand Tool Part Number
		Brass, Pre-Tin	794957-1	1586316-1	794958-1	1586317-1		
26-22	.047069	Phos. Brz., Pre-Tin	794957-3	1586316-3	794958-3	1586317-3	1385448-X	91387-1
20-22	[1.2 - 1.75]	Brass, Gold	794957-2	1586316-2	794958-2	1586317-2	1383448-7	91367-1
		Phos. Brz., Gold	794957-4	1586316-4	794958-4	1586317-4		
		Brass, Pre-Tin	794955-1	1586314-1	794956-1	1586315-1		
00.10	.060122	Phos. Brz., Pre-Tin	794955-3	1586314-3	794956-3	1586315-3	1050000 V	01000 1
22-18	[1.50 - 3.10]	Brass, Gold	794955-2	1586314-2	794956-2	1586315-2	1852668-X	91388-1
		Phos. Brz., Gold	794955-4	1586314-4	794956-4	1586315-4		
		Brass, Pre-Tin	1586054-1	1586840-1	1586055-1	1586841-1		
10	.071122	Phos. Brz., Pre-Tin	1586054-3	1586840-3	1586055-3	1586841-2	1050004 V	1076444 1
16	[1.8 - 3.10]	Brass, Gold	1586054-2	1586840-2	1586055-2	1586841-3	1852294-X	1976444-1
		Phos. Brz., Gold	1586054-4	1586840-4	1586055-4	1586841-4		

Extraction Tool Part Number 1586343-1

Pin — (used in Plug Housing)



Socket — (used in Receptacle Housing)



¹ For applicator and machine part numbers, contact Technical Support.

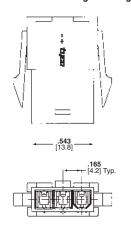


Housings — Single Row

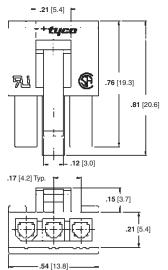
No. of		UL 94V-2 Housings			UL 94V-0 Housings			
Positions	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing		
3*	1586101-3	1586103-3	1586105-3	1586102-3	1586104-3	1586106-3		
4	1586022-4	1586024-4	1586026-4	1586023-4	1586025-4	1586027-4		
5	1586022-5	1586024-5	1586026-5	1586023-5	1586025-5	1586027-5		

*Note: 3 position housings are First Mate/Last Break. **Note: All part numbers are RoHS Compliant.**

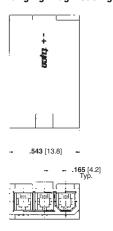
Panel Mount Plug Housing



Receptacle Housing



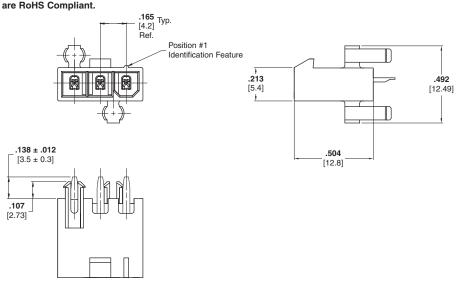
Free-Hanging Plug Housing



Headers — Single Row, Vertical

No. of -	UL 94V-	2 Housings	UL 94V-0 Housings
140.01 –	With Drain Holes	Without Drain Holes	With Drain Holes
3*	2029054-3	2029058-3	2029056-3
4	2029054-4	2029058-4	2029056-4
5	2029054-5	2029058-5	2029056-5

*Note: 3 position housings are First Mate/Last Break.





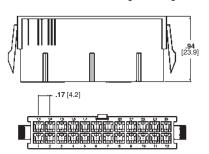
Housings — Double Row

No. of		UL 94V-2 Housings			UL 94V-0 Housings	
Positions	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing
2	794953-2	1586000-2	794954-2	1586018-2	1586017-2	1586019-2
4	794953-4	1586000-4	794954-4	1586018-4	1586017-4	1586019-4
6	794953-6	1586000-6	794954-6	1586018-6	1586017-6	1586019-6
8	794953-8	1586000-8	794954-8	1586018-8	1586017-8	1586019-8
10	1-794953-0	1-1586000-0	1-794954-0	1-1586018-0	1-1586017-0	1-1586019-0
12	1-794953-2	1-1586000-2	1-794954-2	1-1586018-2	1-1586017-2	1-1586019-2
14	1-794953-4	1-1586000-4	1-794954-4	1-1586018-4	1-1586017-4	1-1586019-4
16	1-794953-6	1-1586000-6	1-794954-6	1-1586018-6	1-1586017-6	1-1586019-6
18	1-794953-8	1-1586000-8	1-794954-8	1-1586018-8	1-1586017-8	1-1586019-8
20	2-794953-0	2-1586000-0	2-794954-0	2-1586018-0	2-1586017-0	2-1586019-0
22	2-794953-2	2-1586000-2	2-794954-2	2-1586018-2	2-1586017-2	2-1586019-2
24	2-794953-4	2-1586000-4	2-794954-4	2-1586018-4	2-1586017-4	2-1586019-4

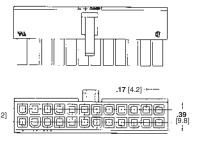
Note: Plug housings accept pin contacts and receptacle housings accept socket contacts on page 114.

Note: All part numbers are RoHS Compliant.

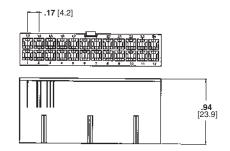
Panel Mount Plug Housing



Receptacle Housing



Free-Hanging Plug Housing



Housings — Colored

	No. of		UL 94V-2 Housings			UL 94V-0 Housings			
Color	Positions	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing		
Black	2-24	X-2029088-X	X-2029027-X	X-1586075-X	X-2029035-X	X-2029028-X	X-2029029-X		
Red	4-24	X-2029089-X	X-2029090-X	X-2029091-X	X-2029092-X	X-2029093-X	X-2029094-X		
Blue	6-24	X-2029095-X	X-2029096-X	X-2029097-X	X-2029098-X	X-2029099-X	X-2029100-X		

Note: Plug housings accept pin contacts and receptacle housings accept socket contacts on page 114.



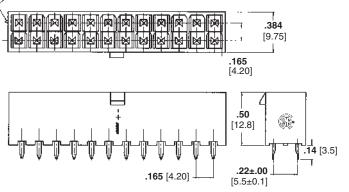
Pin Headers

		UL 94V-2	Pin Headers		UL 94V-0 Pin Headers				
No. of Positions	Vert	ical	Right-	Angle	Verti	cal	Right-	Angle	
rositions	w/o Pegs	w/Pegs	w/o Pegs	Screw Mount	w/o Pegs	w/Pegs	w/o Pegs	Screw Mount	
2	1586037-2	1586039-2	1586041-2	1586043-2	1586038-2	1586040-2	1586042-2	1586044-2	
4	1586037-4	1586039-4	1586041-4	1586043-4	1586038-4	1586040-4	1586042-4	1586044-4	
6	1586037-6	1586039-6	1586041-6	1586043-6	1586038-6	1586040-6	1586042-6	1586044-6	
8	1586037-8	1586039-8	1586041-8	1586043-8	1586038-8	1586040-8	1586042-8	1586044-8	
10	1-1586037-0	1-1586039-0	1-1586041-0	1-1586043-0	1-1586038-0	1-1586040-0	1-1586042-0	1-1586044-0	
12	1-1586037-2	1-1586039-2	1-1586041-2	1-1586043-2	1-1586038-2	1-1586040-2	1-1586042-2	1-1586044-2	
14	1-1586037-4	1-1586039-4	1-1586041-4	1-1586043-4	1-1586038-4	1-1586040-4	1-1586042-4	1-1586044-4	
16	1-1586037-6	1-1586039-6	1-1586041-6	1-1586043-6	1-1586038-6	1-1586040-6	1-1586042-6	1-1586044-6	
18	1-1586037-8	1-1586039-8	1-1586041-8	1-1586043-8	1-1586038-8	1-1586040-8	1-1586042-8	1-1586044-8	
20	2-1586037-0	2-1586039-0	2-1586041-0	2-1586043-0	2-1586038-0	2-1586040-0	2-1586042-0	2-1586044-0	
22	2-1586037-2	2-1586039-2	2-1586041-2	2-1586043-2	2-1586038-2	2-1586040-2	2-1586042-2	2-1586044-2	
24	2-1586037-4	2-1586039-4	2-1586041-4	2-1586043-4	2-1586038-4	2-1586040-4	2-1586042-4	2-1586044-4	

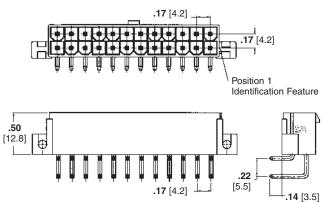
Note: All Headers have Brass, Tin-Plated contacts. Note: All part numbers are RoHS Compliant.

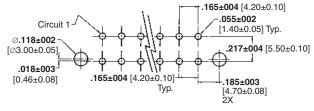
Position 1 Identification Feature

Vertical Pin Headers (Part No. 1586037 shown w/o pegs)

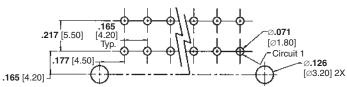


Right-Angle Pin Headers (Part No. 1586043 Screw Mount)





PCB Layout: Component Side (shown with pegs) Recommended Board Thickness .070 [1.78]



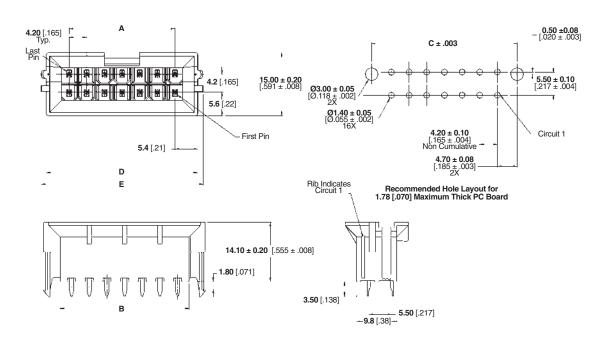
PCB Layout: Component Side (screw mount shown) Recommended Board Thickness .063 [1.60]



Blindmate Headers

No. of			Dimension	s .		UL 94V-2	UL 94V-2 Housings		Housings
Pos.	Α	В	С	D	E	With Drain Holes	Without Drain Holes	With Drain Holes	Without Drain Holes
2	_	5.4 [0.21]	9.4 [0.37]	10.8 [0.43]	13.2 [0.52]	1586585-2	1586586-2	1586587-2	1586588-2
4	4.2 [0.17]	9.6 [0.38]	13.6 [0.54]	15.0 [0.59]	17.4 [0.69]	1586585-4	1586586-4	1586587-4	1586588-4
6	8.4 [0.33]	13.8 [0.54]	17.8 [0.70]	19.2 [0.76]	21.6 [0.85]	1586585-6	1586586-6	1586587-6	1586588-6
8	12.6 [0.50]	18.0 [0.71]	22.0 [0.87]	23.4 [0.92]	25.8 [1.02]	1586585-8	1586586-8	1586587-8	1586588-8
10	16.8 [0.66]	22.2 [0.87]	26.2 [1.03]	27.6 [1.09]	30.0 [1.18]	1-1586585-0	1-1586586-0	1-1586587-0	1-1586588-0
12	21.0 [0.83]	26.4 [1.04]	30.4 [1.20]	31.8 [1.25]	34.2 [1.35]	1-1586585-2	1-1586586-2	1-1586587-2	1-1586588-2
14	25.2 [0.99]	30.6 [1.20]	34.6 [1.36]	36.0 [1.42]	38.4 [1.51]	1-1586585-4	1-1586586-4	1-1586587-4	1-1586588-
16	29.4 [1.58]	34.8 [1.37]	38.8 [1.53]	40.2 [1.58]	42.6 [1.69]	1-1586585-6	1-1586586-6	1-1586587-6	1-1586588-
18	33.6 [1.32]	39.0 [1.54]	43.0 [1.69]	44.4 [1.75]	46.8 [1.84]	1-1586585-8	1-1586586-8	1-1586587-8	1-1586588-
20	37.8 [1.49]	43.2 [1.70]	47.2 [1.86]	48.6 [1.91]	51.0 [2.01]	2-1586585-0	2-1586586-0	2-1586587-0	2-1586588-
22	42.0 [1.65]	47.4 [1.87]	51.4 [2.02]	52.0 [2.08]	55.2 [2.17]	2-1586585-2	2-1586586-2	2-1586587-2	2-1586588-
24	46.2 [1.82]	51.6 [2.03]	55.6 [2.19]	57.0 [2.24]	59.4 [2.32]	2-1586585-4	2-1586586-4	2-1586587-4	2-1586588-

Note: All part numbers are RoHS Compliant.



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Product Facts

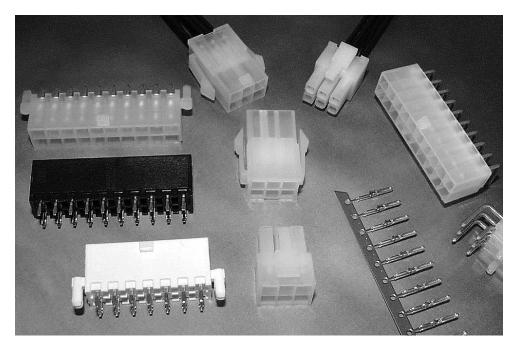
- Wire-to-board and wire-towire connector system
- Free-hanging or panel mount plug housings
- Vertical header with or without mounting pegs and with or without drain holes
- Selective loading available on vertical headers
- 4.2 mm x 4.2 mm centerline
- Male and female contacts designed for 26-22 AWG and 22-18 AWG wire
- Receptacle housings accept female contacts with less orientation than competitive product
- Right-angle headers
- Designed for power applications
- Positive latch feature helps prevent disconnection
- AMP-DUAC (dual action) receptacle contacts
- Anti-stubbing contact design
- Polarized housings
- Intermateable with Molex Mini-Fit Jr. connectors
- Recognized under **Component Program** of Underwriters Laboratories Inc., File No. E28476











AMP-DUAC Connectors, for power or signal applications. belong to the broad family of Tyco Electronics Soft Shell connectors.

The dual action design of the female receptacle contact provides for low insertion force, yet maintains high-performance current capacity. To help meet your production requirements, semiautomatic bench machines and hand tools are available for strip and loose piece contacts, respectively.

High density, 4.2 mm x 4.2 mm [.165 x .165] centerline, dual-row receptacle housings mate with plug housings (freehanging or panel mount) or pc board headers (vertical or right-angle). Selective contact loading is available for vertical headers.

All housings are polarized for easier mating and locking latches help maintain reliable connections.

AMP-DUAC wire-to-board, wire-to-panel, and wire-towire connectors are intermateable with Molex Mini-Fit Jr. series connectors.

Technical Documents Product Specifications

108-1699-Headers 108-19099—Receptacles

Application Specification 114-19048—Use of Receptacles

Qualification Test Report 501-434 501-576

Performance Data

Voltage Rating—600 VAC

Current Rating—9 amps maximum in 2 position applications

Low Level Resistance-10 megohms max.

Dielectric Withstanding Voltage— 1500 VAC/min.

Insulation Resistance— 1000 megohms minimum

Operating Temperature— -55°C to +105°C [-67°F to +221°F]

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Call Technical Support.

Technical Support is staffed with specialists well versed in Tyco Electronics products. They can provide you with:

- Technical support
- Catalogs
- **Technical Documents**
- Product Samples
- **Tyco Electronics Authorized** Distributor Locations



Receptacle Housings

2-24 Position Housings

Accept female contacts.

Material

Housings— Nylon UL 94V-2, Natural color UL 94V-0, White color

Related Product Data

Mate with—Vertical headers (pages 128-133), right-angle headers (page 128) and plug housings (page 127).

Contacts—See below.

Strain Relief—See below and page 127.

Technical Documents— pages 125 and 205-206



Strain Relief, 6 Position Part Number 1375618-1

Used with plug or receptacle housings.

Wire Bundle Range—4.19-5.59 [.165-.220] **Material**—Nylon,

Female Contacts

UL 94V-2, Natural color

Used in receptacle housings.

Material—Phos. Bronze

Application Tooling— See chart and pages 207-210

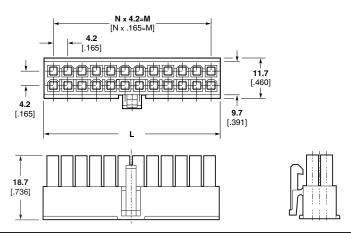
Technical Documents

Product Specifications

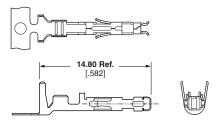
108-1699 AMP-DUAC Header 108-19099 AMP-DUAC Receptacle

Application Specification

114-19048 AMP-DUAC Receptacle



		Dimensions		Part N	lumber
Number of Positions				UL 94V-2	UL 94V-0
Positions	L	M	N	Natural	White
2	5.5 .216	_	1	106527-2	794657-2
4	9.7 .381	4.2 .165	1	106527-4	794657-4
6	13.9 .547	8.4 .330	2	106527-6	794657-6
8	18.1 .712	12.6 .496	3	106527-8	794657-8
10	22.3 .877	16.8 .661	4	1-106527-0	1-794657-0
12	26.5 1.043	21.0 .826	5	1-106527-2	1-794657-2
14	30.7 1.208	25.2 .992	6	1-106527-4	1-794657-4
16	34.9 1.374	29.4 1.157	7	1-106527-6	1-794657-6
18	39.1 1.539	33.6 1.322	8	1-106527-8	1-794657-8
20	43.3 1.704	37.8 1.488	9	2-106527-0	2-794657-0
22	47.5 1.870	42.0 1.653	10	2-106527-2	2-794657-2
24	51.7 2.035	46.2 1.818	11	2-106527-4	2-794657-4



Wine Cine			Part Number		Applicator Part Number			
Wire Size Range AWG [mm²]	Ins. Dia. Range	Plating	Strip Form	Loose Piece	for AMP-O-LECTRIC Bench Machine	for AMP-O-MATIC Stripper/Crimper Machine	CERTI-CRIMP Hand Tool Part Number	
22-18	1.5-2.4	Tin	106529-2	1-106529-2	680308-□*	567959-1	734202-2	
[.38]	.059094	Gold	1-794138-3	1-794141-3	000300-			
26-22	1.3-1.75	Tin	106528-2	1-106528-2	680307-□*	567960-1		
[.123]	.047069	Gold	1-794139-3	1-794142-3	000307-	307900-1	_	
2@18 or 16 [.89] [1.29]	3.3 Total Max. .130	Tin Gold	794418-1 1-794140-3	794421-1 1-794143-3	680350-□*	_	90714-1	

Extraction Tool Part Number 188688-1

*Part Number suffix "-2" indicates Applicator for Model K Machine and "-3" for Model G Machine.



Plug Housings

2-24 Position Housings

Accept male contacts.

Material

Housings— Nylon UL 94V-2, Natural color UL 94V-0, White color

Related Product Data

Mate with—Receptacle housings (page 126)

Contacts— See below.

Strain Relief—See below.

Technical Documents— pages 125 and 205-206



Strain Relief, 6 Position Part Number 1375618-1

Used with plug or receptacle housings.

Wire Bundle Range—4.19-5.59 [.165-.220] Material—Nylon, UL 94V-2, Natural color

1.6 4.00 [.063] [.157]	2.5 [.098] 5.6 [.220]
- 9.6 [.38] M	

for 2.00 [.079] Max. Thick Panel

				23.9 [.94]
--	--	--	--	---------------

Recommended Cutout

	Number of			Part Number					
Number of	Dime	ensions	UL 94V-2	, Natural	UL 94V-	0, White			
Positions	L	М	Free-Hanging	Panel Mount	Free-Hanging	Panel Mount			
2	5.4 .213	10.8 .425	794542-2	794550-2	*794594-2	*794598-2			
4	9.6 .378	15.0 .591	794542-4	794550-4	*794594-4	*794598-4			
6	13.8 .543	19.2 .756	794542-6	794550-6	*794594-6	*794598-6			
8	18.0 .709	23.4 .921	794542-8	794550-8	*794594-8	*794598-8			
10	22.2 .874	27.6 1.087	1-794542-0	1-794550-0	*1-794594-0	*1-794598-0			
12	26.4 1.039	31.8 1.252	1-794542-2	1-794550-2	*1-794594-2	*1-794598-2			
14	30.6 .205	36.0 1.417	1-794542-4	1-794550-4	*1-794594-4	*1-794598-4			
16	34.8 1.370	40.2 1.583	1-794542-6	1-794550-6	*1-794594-6	*1-794598-6			
18	39.0 1.535	44.4 1.748	1-794542-8	1-794550-8	*1-794594-8	*1-794598-8			
20	43.2 1.701	48.6 1.913	2-794542-0	2-794550-0	*2-794594-0	*2-794598-0			
22	47.4 1.866	52.8 2.079	2-794542-2	2-794550-2	*2-794594-2	*2-794598-2			
24	51.6 2.032	57.0 2.244	2-794542-4	2-794550-4	*2-794594-4	*2-794598-4			

^{*}Call for availability.

Male Contacts

Used in plug housings.

Material—Phos. Bronze

Application Tooling—See chart and pages 207-210



			Part Number		Applicator	Applicator Part Number		
Wire Size Range AWG [mm²]	Ins. Dia. Range	Plating	Strip Form	Loose Piece	for AMP-O-LECTRIC Bench Machine	for AMP-O-MATIC Stripper/Crimper Machine	CERTI-CRIMP Hand Tool Part Number	
22-18 [.38]	1.5-2.4 .059094	Tin Gold	794576-1 794576-4	794577-1 ——	680308-□*	567959-1	734202-2	
26-22 [.123]	1.3-1.75 .047069	Tin Gold	794578-1 794578-4	794579-1	680307-□*	567960-1	_	

^{*}Part Number suffix "-2" indicates Applicator for Model K Machine and "-3" for Model G Machine.



Vertical Header Assemblies

2, 4 and 6 Position, with and without Pegs and with and without Drain Holes

Material and Finish

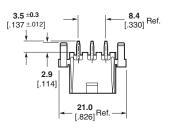
Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

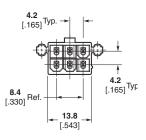
Contacts—0.25 [.010] thick copper alloy

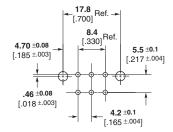
Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents— pages 125 and 205-206







Recommended PC Board Layout

Number of	РСВ	Drain	Plating	Part N	lumber
Positions	Pegs	Holes	Plating	UL 94V-2, Natural	UL 94V-0, White
	N	N	Tin	1586491-2	1586495-2
	N	N	30 Gold	1586492-2	1586496-2
	Y	N	Tin	1586489-2	1586493-2
	Y	N	30 Gold	1586490-2	1586494-2
2	N	Υ	Tin	1-794349-1	1-794543-1
	N	Υ	30 Gold	1-794349-2	1-794543-2
	Υ	Υ	Tin	1-794302-1	1-794540-1
	Y	Υ	30 Gold	1-794302-2	1-794540-2
	Υ	N	Tin	1586489-4	1586493-4
	Υ	N	30 Gold	1586490-4	1586494-4
	N	N	Tin	1586491-4	1586495-4
	N	N	30 Gold	1586492-4	1586496-4
4	Υ	Υ	Tin	1-794303-1	1-794466-1
	Y	Υ	30 Gold	1-794303-2	1-794466-2
	N	Υ	Tin	1-794350-1	1-794484-1
	N	Υ	30 Gold	1-794350-2	1-794484-2
	Υ	Υ	Tin	1-794304-1	1-794467-1
	Υ	Υ	30 Gold	1-794304-2	1-794467-2
	N	Υ	Tin	1-794351-1	1-794485-1
	N	Υ	30 Gold	1-794351-2	1-794485-2
6	Y	N	Tin	1586489-6	1586493-6
	Υ	N	30 Gold	1586490-6	1586494-6
	N	N	Tin	1586491-6	1586495-6
	N	N	30 Gold	1586492-6	1586496-6



Vertical Header Assemblies (Continued)

8 and 10 Position, with and without Pegs and with and without Drain Holes

Material and Finish

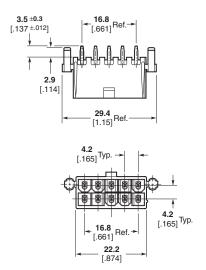
Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

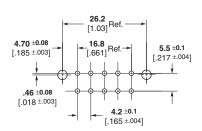
Contacts—0.25 [.010] thick copper alloy

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents—pages 125 and 205-206





Recommended PC Board Layout

Number	PCB	Drain		Part No	umber
of Positions	Pegs	Holes	Plating	UL 94V-2, Natural	UL 94V-0, White
	Υ	N	Tin	1586489-8	1586493-8
	Y	N	30 Gold	1586490-8	1586494-8
	N	N	Tin	1586491-8	1586495-8
0	N	N	30 Gold	1586492-8	1586496-8
8	Y	Υ	Tin	1-794305-1	1-794468-1
	Y	Υ	30 Gold	1-794305-2	1-794468-2
	N	Υ	Tin	1-794352-1	1-794486-1
	N	Y	30 Gold	1-794352-2	1-794486-2
	Υ	N	Tin	1-1586489-0	1-1586493-0
	Y	N	30 Gold	1-1586490-0	1-1586494-0
	N	N	Tin	1-1586491-0	1-1586495-0
	N	N	30 Gold	1-1586492-0	1-1586496-0
10	Y	Υ	Tin	1-794306-1	1-794469-1
	Y	Υ	30 Gold	1-794306-2	1-794469-2
	N	Υ	Tin	1-794353-1	1-794487-1
	N	Υ	30 Gold	1-794353-2	1-794487-2



Vertical Header Assemblies (Continued)

12 Position, with and without Pegs and with and without Drain Holes

Material and Finish

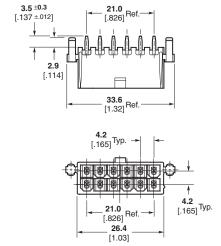
Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

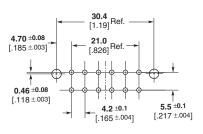
Contacts— 0.25 [.010] thick copper allov

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents— pages 125 and 205-206





Recommended PC Board Layout

Number	PCB	PCB Drain Pegs Holes		Part Number		
of Positions	Pegs			UL 94V-2, Natural	UL 94V-0, White	
	Υ	N	Tin	1-1586489-2	1-1586493-2	
	Y	N	30 Gold	1-1586490-2	1-1586494-2	
	N	N	Tin	1-1586491-2	1-1586495-2	
40	N	N	30 Gold	1-1586492-2	1-1586496-2	
12	Y	Υ	Tin	1-794307-1	1-794470-1	
	Y	Υ	30 Gold	1-794307-2	1-794470-2	
	N	Υ	Tin	1-794354-1	1-794488-1	
	N	Υ	30 Gold	1-794354-2	1-794488-2	

14 Position, with and without Pegs and with and without Drain Holes

Material and Finish

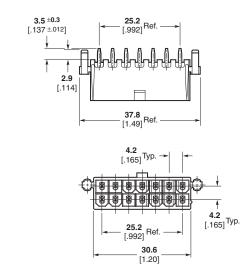
Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

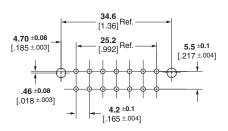
Contacts— 0.25 [.010] thick copper alloy

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents— pages 125 and 205-206





Recommended PC Board Layout

Number			Part Number		
of Positions		Holes	Flatilig	UL 94V-2, Natural	UL 94V-0, White
	Υ	N	Tin	1-1586489-4	1-1586493-4
	Y	N	30 Gold	1-1586490-4	1-1586494-4
	N	N	Tin	1-1586491-4	1-1586495-4
	N	N	30 Gold	1-1586492-4	1-1586496-4
14	Y	Υ	Tin	1-794308-1	1-794453-1
	Y	Υ	30 Gold	1-794308-2	1-794453-2
	N	Υ	Tin	1-794355-1	1-794489-1
	N	Υ	30 Gold	1-794355-2	1-794489-2

Note: All part numbers are RoHS Compliant.

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Catalog 82181 Revised 4-08

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Tyco Electronics

AMP-DUAC Connectors (Continued)

Vertical Header Assemblies (Continued)

16 Position, with and without Pegs and with and without Drain Holes

Material and Finish

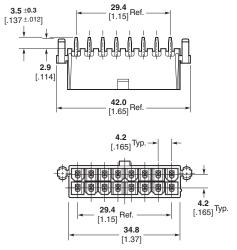
Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

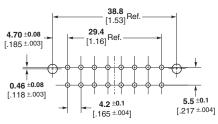
Contacts— 0.25 [.010] thick copper allov

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents— pages 125 and 205-206





Recommended PC Board Layout

Number	РСВ	PCB Drain	- 1	Part Number		
of Positions	Pegs	Holes	Plating	UL 94V-2, Natural	UL 94V-0, White	
	Υ	N	Tin	1-1586489-6	1-1586493-6	
	Y	N	30 Gold	1-1586490-6	1-1586494-6	
	N	N	Tin	1-1586491-6	1-1586495-6	
	N	N	30 Gold	1-1586492-6	1-1586496-6	
16	Y	Υ	Tin	1-794309-1	1-794429-1	
	Y	Υ	30 Gold	1-794309-2	1-794429-2	
	N	Υ	Tin	1-794356-1	1-794490-1	
	N	Υ	30 Gold	1-794356-2	1-794490-2	

18 Position, with and without Pegs and with and without Drain Holes

Material and Finish

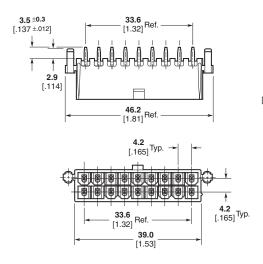
Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

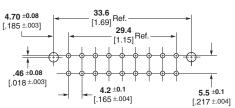
Contacts—0.25 [.010] thick copper alloy

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents—pages 125 and 205-206





Recommended PC Board Layout

Number	PCB	РСВ	PCB Drain	Distinct.	Part N	Number	
of Positions	Pegs	Holes	Plating	UL 94V-2, Natural	UL 94V-0, White		
	Υ	N	Tin	1-1586489-8	1-1586493-8		
	Y	N	30 Gold	1-1586490-8	1-1586494-8		
	N	N	Tin	1-1586491-8	1-1586495-8		
	N	N	30 Gold	1-1586492-8	1-1586496-8		
18	Y	Υ	Tin	1-794310-1	1-794454-1		
	Y	Υ	30 Gold	1-794310-2	1-794454-2		
	N	Υ	Tin	1-794357-1	1-794491-1		
	N	Υ	30 Gold	1-794357-2	1-794491-2		



Vertical Header Assemblies (Continued)

20 Position, with and without Pegs and with and without Drain Holes

Material and Finish

Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

Contacts— 0.25 [.010] thick copper alloy

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents— pages 125 and 205-206

3.5 ±0.3 **37.8** [1.48] Ref [.137 ±.012] [1.85] Ref. 4.70 ±0.08 [.185 ±.003] 2.9 37.8 [.114] 50.4 46 ±0.08 [.018 ±.003] [.165]^{Typ.} 5.5 ±0.1 4.2 ±0.1 [.165 ±.004] [.217 ±.004] Recommended PC Board Layout 4.2 [.165]^{Typ.} [1.48] Ref. 43.2 [1.70]

Number	PCB Drain	Drain	Drain Plating Holes	Part Number	
of Positions	Pegs	Holes		UL 94V-2, Natural	UL 94V-0, White
	Υ	N	Tin	2-1586489-0	2-1586493-0
	Y	N	30 Gold	2-1586490-0	2-1586494-0
	N	N	Tin	2-1586491-0	2-1586495-0
00	N	N	30 Gold	2-1586492-0	2-1586496-0
20	Y	Υ	Tin	1-794311-1	1-794455-1
	Y	Υ	30 Gold	1-794311-2	1-794455-2
	N	Υ	Tin	1-794358-1	1-794492-1
	N	Υ	30 Gold	1-794358-2	1-794492-2

High Temperature Headers

IR Reflow compatible, UL 94V-0, Black color

Number of Positions	РСВ	Drain	Distinct.	Part Number
	Pegs	Holes	Plating	UL 94V-0, Black
20	N	N	Tin	1-794415-1
	N	N	30 Gold	1-794415-2

22 Position, with and without Pegs and with and without Drain Holes

Material and Finish

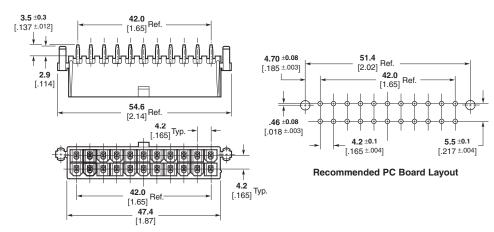
Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

Contacts— 0.25 [.010] thick copper alloy

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents— pages 125 and 205-206



Number	PCB	Drain	Drain	Part Number		
of Positions	Pegs	Holes	Plating	UL 94V-2, Natural	UL 94V-0, White	
	Υ	N	Tin	2-1586489-2	2-1586493-2	
	Y	N	30 Gold	2-1586490-2	2-1586494-2	
	N	N	Tin	2-1586491-2	2-1586495-2	
00	N	N	30 Gold	2-1586492-2	2-1586496-2	
22	Y	Υ	Tin	1-794312-1	1-794471-1	
	Y	Υ	30 Gold	1-794312-2	1-794471-2	
	N	Υ	Tin	1-794359-1	1-794493-1	
	N	Υ	30 Gold	1-794359-2	1-794493-2	

Note: All part numbers are RoHS Compliant.

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Catalog 82181 Revised 4-08 Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

Tyco Electronics

AMP-DUAC Connectors (Continued)

Vertical Header Assemblies (Continued)

24 Position, with and without Pegs and with and without Drain Holes

Material and Finish

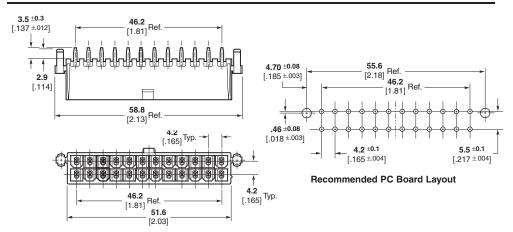
Housing— Nylon UL 94V-2, Natural color UL 94V-0, White color

Contacts— 0.25 [.010] thick copper allov

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents— pages 125 and 205-206



Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
24	Υ	N	Tin	2-1586489-4	2-1586493-4
	Y	N	30 Gold	2-1586490-4	2-1586494-4
	N	N	Tin	2-1586491-4	2-1586495-4
	N	N	30 Gold	2-1586492-4	2-1586496-4
	Y	Υ	Tin	794313-3	1-794472-1
	Y	Υ	30 Gold	794313-4	1-794472-2
	N	Υ	Tin	1-794360-1	1-794494-1
	N	Υ	30 Gold	1-794360-2	1-794494-2

Right-Angle Header Assemblies

2-24 Position, with Pegs and without Drain Holes

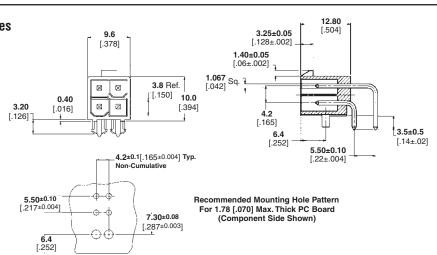
Material and Finish

Housing—Nylon UL 94V-2, Natural color UL 94V-0, White color Contacts—Copper alloy

Related Product Data

Mate with—Receptacle housings (page 126).

Technical Documents—pages 125 and 205-206



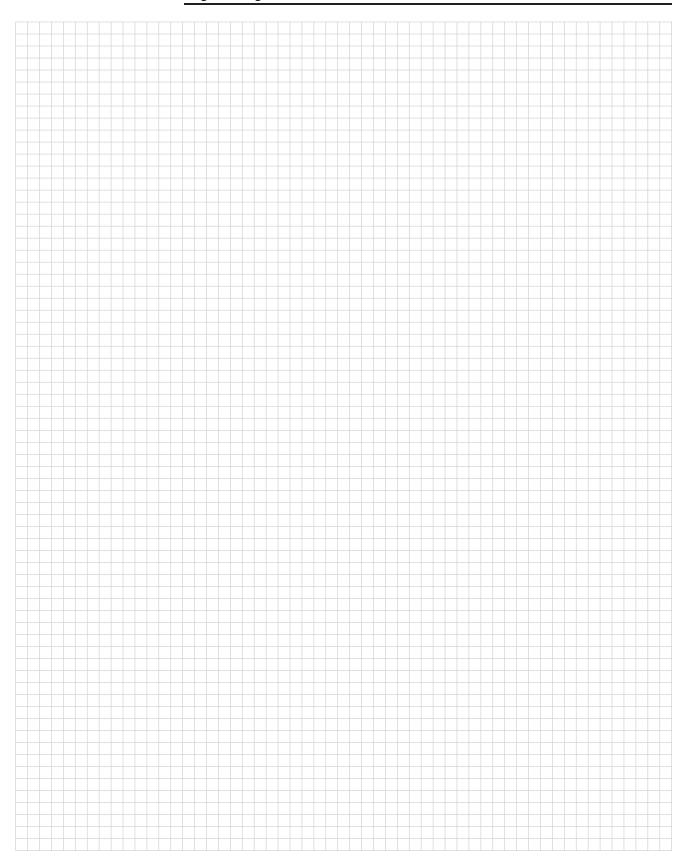
Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
2	Υ	N	Tin	1-794507-1	1-794526-1
4	Υ	N	Tin	1-794508-1	1-794527-1
6	Υ	N	Tin	1-794448-1	1-794528-1
8	Υ	N	Tin	1-794509-1	1-794529-1
10	Υ	N	Tin	1-794510-1	1-794530-1
12	Υ	N	Tin	1-794511-1	1-794531-1
14	Υ	N	Tin	1-794512-1	1-794532-1
16	Υ	N	Tin	1-794513-1	1-794533-1
18	Υ	N	Tin	1-794514-1	1-794588-1
20	Υ	N	Tin	1-794449-1	1-794534-1
22	Υ	N	Tin	1-794515-1	1-794589-1
24	Υ	N	Tin	1-794516-1	1-794590-1



AMP



Engineering Notes



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