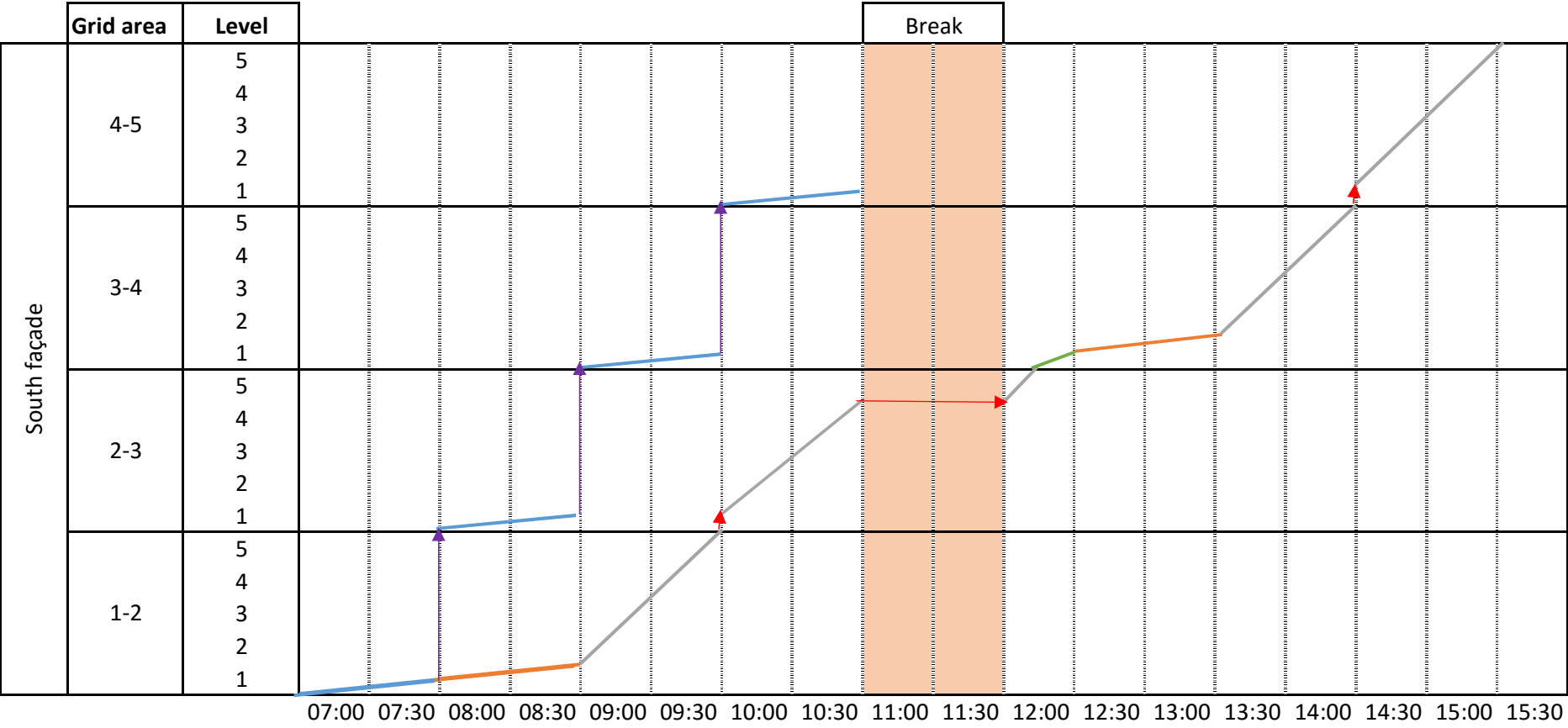


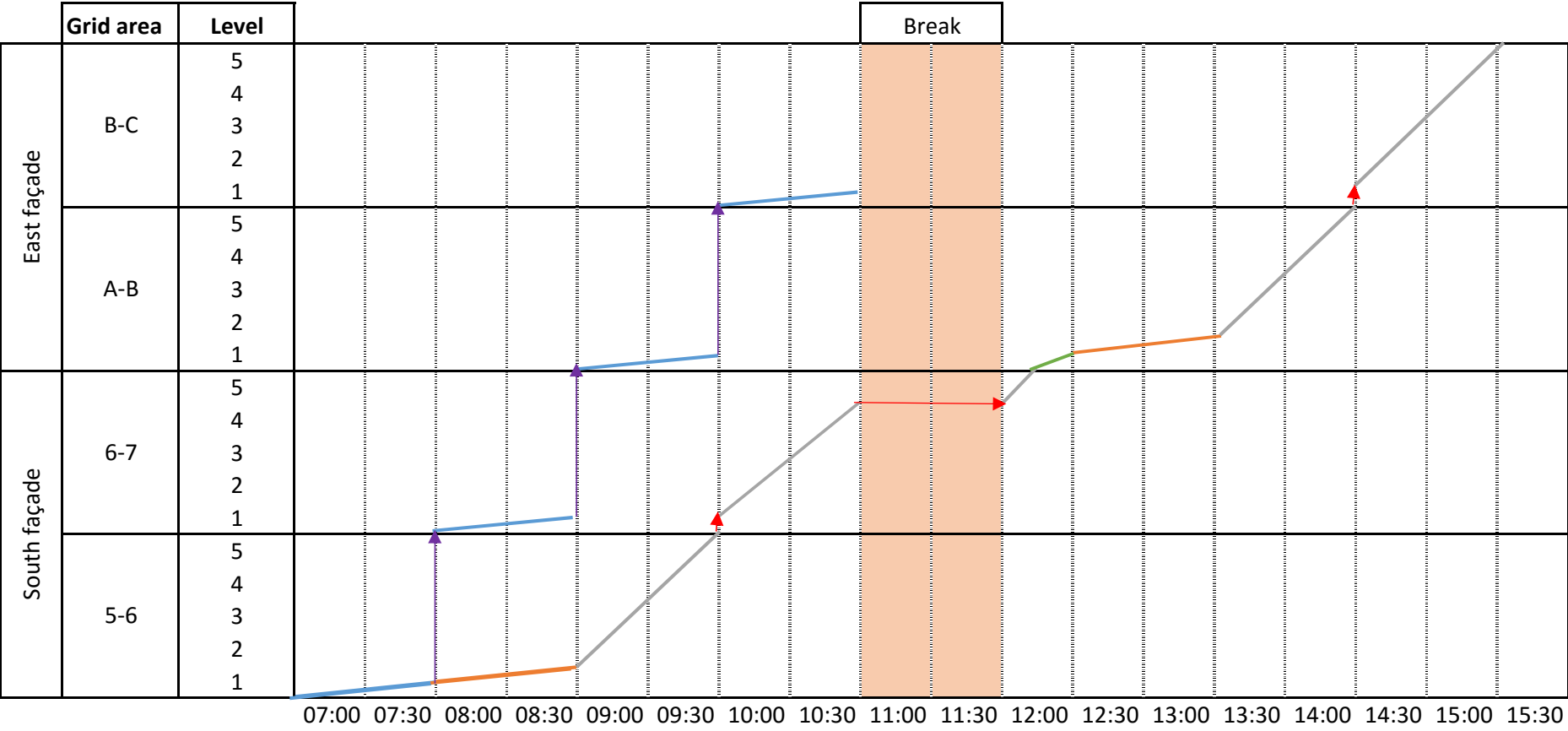
Construction site assembly flowline; day 1



Notes:
Just-in-time; lean concept
Crane from delivery truck used
One truck for 4 areas
Small truck with crane approx. 7m load spa
Each element approx. 120kg
Truck and driver rented seperately

| Legend | |
|---|-------------|
| Activities | |
| Prepare the base | <div></div> |
| <i>Check foundation level(level if necessary)</i> | |
| <i>Attach plywood</i> | |
| <i>Attach tray</i> | |
| First panel on arrival | <div></div> |
| <i>Apply sealant on the tray</i> | |
| <i>Park truck between 2 working areas</i> | |
| <i>Extract stabilizing arms</i> | |
| <i>Attach element to crane</i> | |
| <i>Crane element to it's place</i> | |
| <i>Check if element is aligned</i> | |
| <i>Screw element to the portal frames</i> | |
| Other panels | <div></div> |
| <i>If level 1 apply sealant on the tray</i> | |
| <i>Attach element to crane</i> | |
| <i>Crane element on top of the previous one</i> | |
| <i>Check if element is aligned</i> | |
| <i>Screw element to the portal frames</i> | |
| Move truck to next place | <div></div> |
| <i>Retract the stabilazing arms</i> | |
| <i>Move to next area if more left</i> | |
| Workers | |
| Carpenter that prep. Base | <div></div> |
| Carpenters, truck driver | <div></div> |

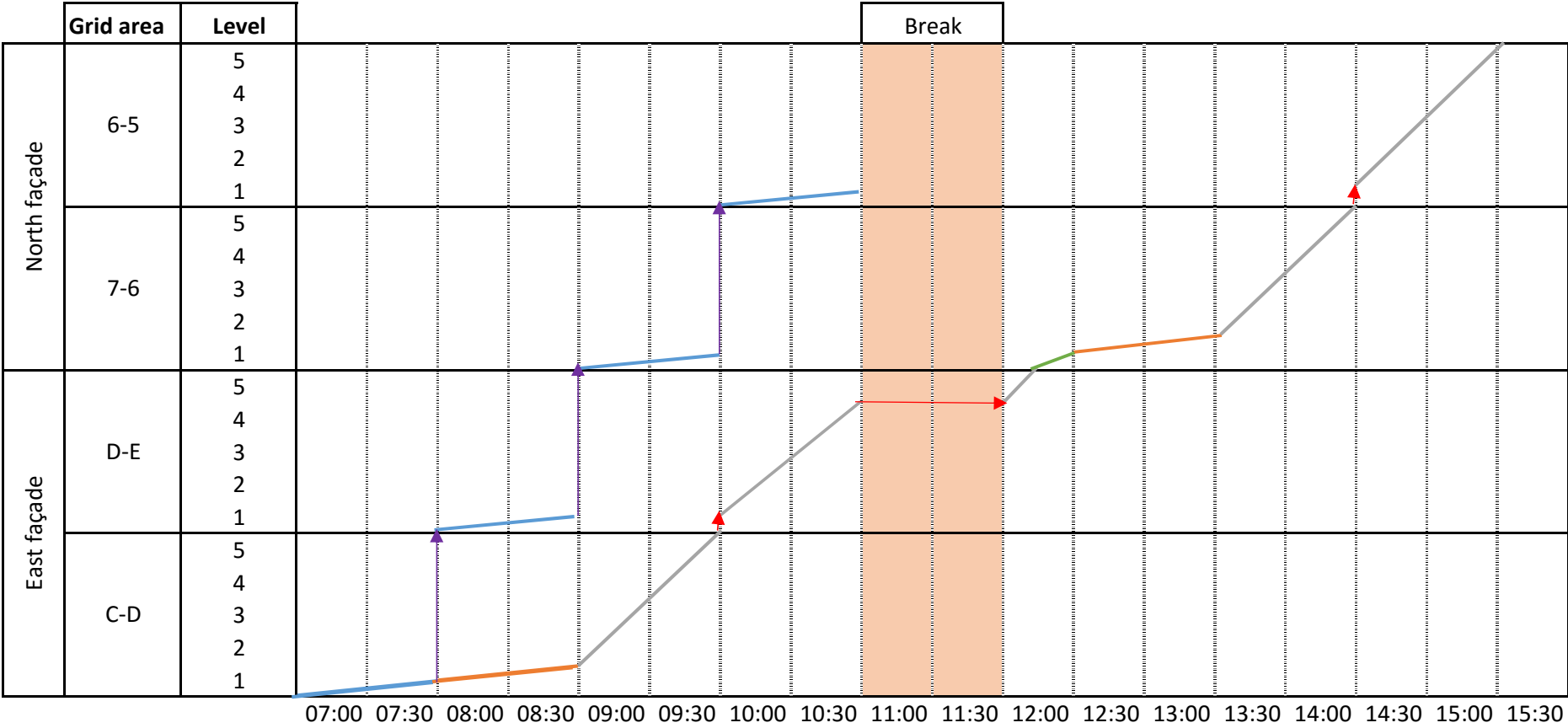
Construction site assembly flowline; day 2



Notes:
Just-in-time; lean concept
Crane from delivery truck used
One truck for 4 areas
Small truck with crane approx. 7m load spa
Each element approx. 120kg
Truck and rented seperately







| Legend |
|---|
| Activities |
| Prepare the base |
| <i>Check foundation level(level if necessary)</i> |
| <i>Attach plywood</i> |
| <i>Attach tray</i> |
| First panel on arrival |
| <i>Apply sealant on the tray</i> |
| <i>Park truck between 2 working areas</i> |
| <i>Extract stabilizing arms</i> |
| <i>Attach element to crane</i> |
| <i>Crane element to it's place</i> |
| <i>Check if element is aligned</i> |
| <i>Screw element to the portal frames</i> |
| Other panels |
| <i>If level 1 apply sealant on the tray</i> |
| <i>Attach element to crane</i> |
| <i>Crane element on top of the previous one</i> |
| <i>Check if element is aligned</i> |
| <i>Screw element to the portal frames</i> |
| Move truck to next place |
| <i>Retract the stabilazing arms</i> |
| <i>Move to next area if more left</i> |
| Workers |
| Carpenter that prep. Base |
| Carpenters, truck driver |

Construction site assembly flowline; day 3

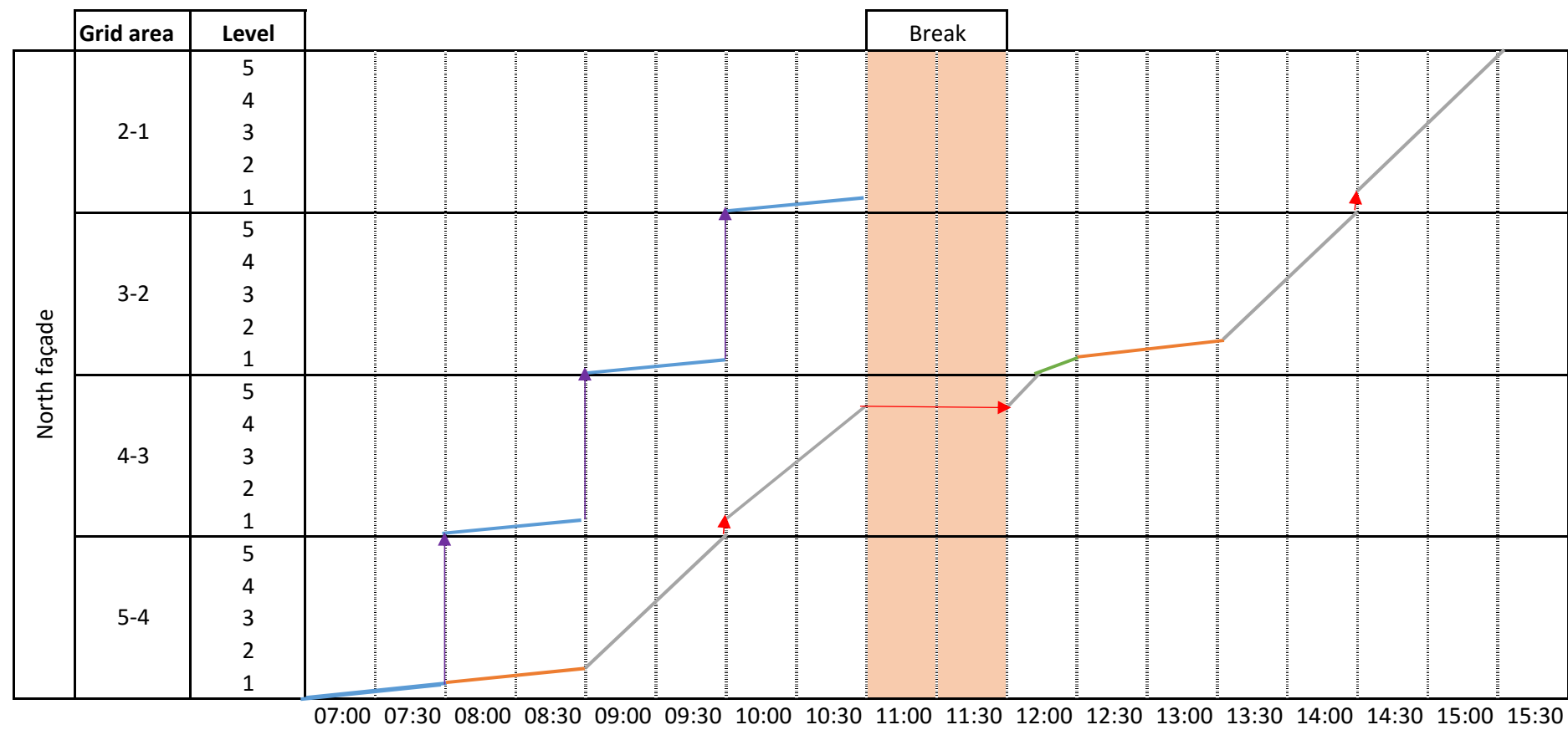


Notes:

- Just-in-time; lean concept
- Crane from delivery truck used
- One truck for 4 areas
- Small truck with crane approx. 7m load space
- Each element approx. 120kg
- Truck and crane rented separately







| <u>Legend</u> | |
|--|---|
| Activities | |
| Prepare the base |  |
| <p><i>Check foundation level(level if necessary)</i></p> <p>Attach plywood</p> <p>Attach tray</p> | |
| First panel on arrival |  |
| <p>Apply sealant on the tray</p> <p>Park truck between 2 working areas</p> <p>Extract stabilizing arms</p> <p>Attach element to crane</p> <p>Crane element to it's place</p> <p><i>Check if element is aligned</i></p> <p>Screw element to the portal frames</p> | |
| Other panels |  |
| <p><i>If level 1</i> apply sealant on the tray</p> <p>Attach element to crane</p> <p>Crane element on top of the previous one</p> <p><i>Check if element is aligned</i></p> <p>Screw element to the portal frames</p> | |
| Move truck to next place |  |
| <p>Retract the stabilizing arms</p> <p>Move to next area if more left</p> | |
| Workers | |
| Carpenter that prep. Base |  |
| Carpenters, truck driver |  |

Construction site assembly flowline; day 4

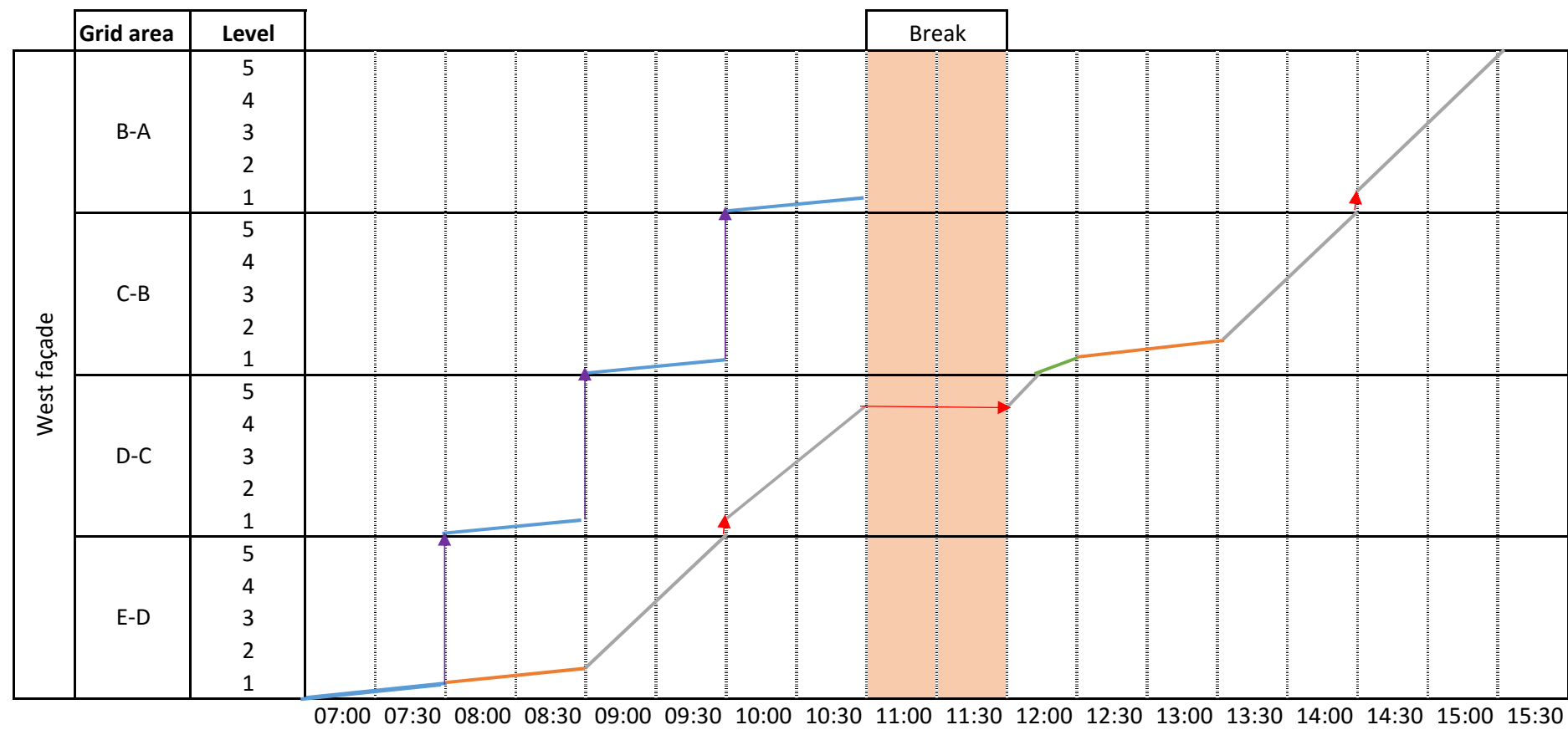


Notes:

- Just-in-time; lean concept
- Crane from delivery truck used
- One truck for 4 areas
- Small truck with crane approx. 7m load space
- Each element approx. 120kg
- Truck and rented separately







| <u>Legend</u> | |
|--|---|
| Activities | |
| Prepare the base |  |
| <p><i>Check foundation level(level if necessary)</i></p> <p>Attach plywood</p> <p>Attach tray</p> | |
| First panel on arrival |  |
| <p>Apply sealant on the tray</p> <p>Park truck between 2 working areas</p> <p>Extract stabilizing arms</p> <p>Attach element to crane</p> <p>Crane element to it's place</p> <p><i>Check if element is aligned</i></p> <p>Screw element to the portal frames</p> | |
| Other panels |  |
| <p><i>If level 1</i> apply sealant on the tray</p> <p>Attach element to crane</p> <p>Crane element on top of the previous one</p> <p><i>Check if element is aligned</i></p> <p>Screw element to the portal frames</p> | |
| Move truck to next place |  |
| <p>Retract the stabilazing arms</p> <p>Move to next area if more left</p> | |
| Workers | |
| Carpenter that prep. Base |  |
| Carpenters, truck driver |  |

Construction site assembly flowline; day 5



Notes:

- Just-in-time; lean concept
- Crane from delivery truck used
- One truck for 4 areas
- Small truck with crane approx. 7m load space
- Each element approx. 120kg
- Truck and rented separately

| <u>Legend</u> | |
|--|---|
| Activities | |
| Prepare the base |  |
| <p><i>Check foundation level(level if necessary)</i></p> <p>Attach plywood</p> <p>Attach tray</p> | |
| First panel on arrival |  |
| <p>Apply sealant on the tray</p> <p>Park truck between 2 working areas</p> <p>Extract stabilizing arms</p> <p>Attach element to crane</p> <p>Crane element to it's place</p> <p><i>Check if element is aligned</i></p> <p>Screw element to the portal frames</p> | |
| Other panels |  |
| <p><i>If level 1</i> apply sealant on the tray</p> <p>Attach element to crane</p> <p>Crane element on top of the previous one</p> <p><i>Check if element is aligned</i></p> <p>Screw element to the portal frames</p> | |
| Move truck to next place |  |
| <p>Retract the stabilazing arms</p> <p>Move to next area if more left</p> | |
| Workers | |
| Carpenter that prep. Base |  |
| Carpenters, truck driver |  |