

Meso- and macro scale permeability simulations on the Pan cluster

Bart Verleye, Elinor Swery, Piaras Kelly



Introduction: Composite material

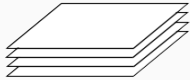


Composite material

Two or more constituent materials with significantly different physical or chemical properties, that when combined to produce a material with characteristics different from the individual components:

- ① Reinforcement e.g. carbon fiber;
- ② Matrix e.g. hardened resin.

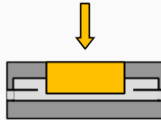
Liquid Composite Moulding



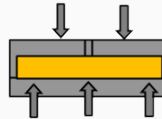
1) Preform
Manufacture



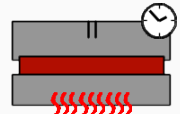
2) Preform
Compression



3) Resin
Injection



4) Compaction



5) Curing and
De-Moulding

Production process: Simulation

Outputs of simulations are used to optimise the process by selecting:

- Injection times
- Injection locations
- Vent locations
- Injection pressures
- Press size
- Energy consumption

Permeability

Definition

Permeability characterises the ease with which a fluid can flow through the reinforcement

Permeability depends on:

- Fibre volume fraction
- Compaction applied
- Stitching
- Reinforcement architecture
- Laminate structure and nesting
- Geometric variability

Textile Modelling:

- Automatic
- Repeatable
- Complex fibre architecture
- Computationally Intensive
- Requires validation

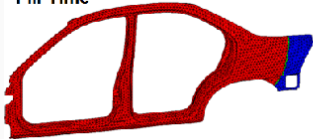
Experiments:

- Complex fibre architecture
- Capture nesting
- Time consuming – User intensive
- Difficult to perform accurately

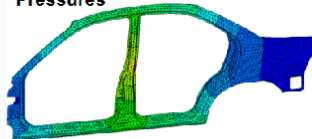
Meso vs. Macro scale

MACRO

Fill Time



Pressures

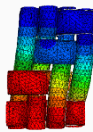


Walbran, A., SimLCM 2011

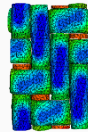
MESO



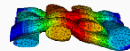
Tension



Shear



Compression

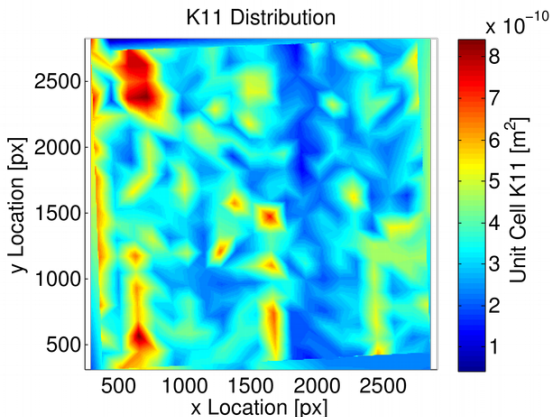


Bending

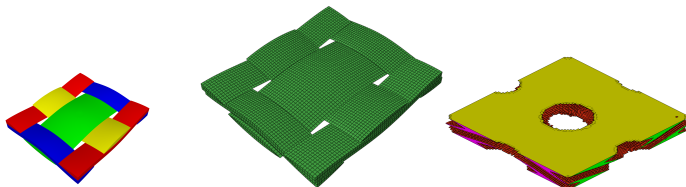
Lin, H. TexGen 2011

Meso and Macro

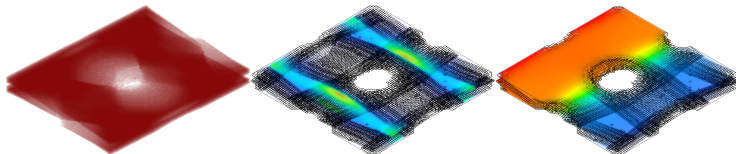
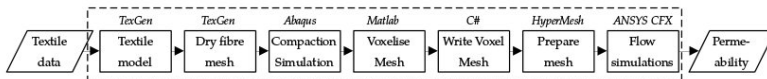
- A full CFD simulation on a macro-scale model is almost impossible and would take too much resources.
- Solution: (many) Meso-scale simulations that provide input for an easier macro-simulation.



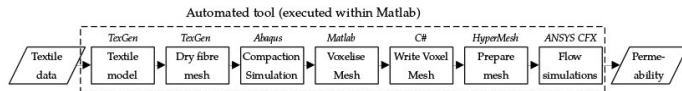
6 different programs



Automated tool (executed within Matlab)



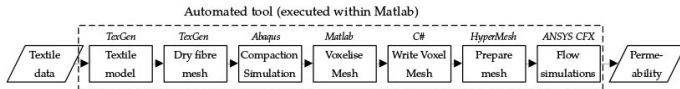
6 different programs



To make the tool work on Pan, following steps were undertaken:

- ❶ Install TexGen and compile the C# software. Abaqus, Matlab, ANSYS and Hypermesh are available modules on Pan.
- ❷ Define the correct command lines for all the software. In case of HyperMesh, this was only able to be completed with help from the supplier.
- ❸ Adapt the scripts and input files for a Linux system, including changing hard coded paths.
- ❹ Split up the main script and provide a Slurm scheduler input file for every step. This is important for the macro-scale simulation (see further).
- ❺ Write a script that submits all Slurm files as a chain job.

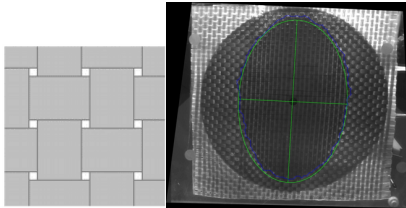
6 different programs



The different steps have different requirements:

- TexGen, Hypermesh and C# only run serial.
- Abaqus and ANSYS can run parallel.
- Solution: 6 different SLURM jobs with dependencies.

Experiment



2D in plane single layer

- Different thicknesses: 1.2, 0.9, 0.7 mm
- Different volume fractions: 0.25, 0.34, 0.47 %

Results

