

# safety compliance

**Document Version:** 1.0

**Project:** Sampler / Sequencer / Synthesizer

**Date:** [07/11/2025]

## Electrical Safety

Device operates at low voltages ( $\leq 5V$  DC).

Supply voltages:

Raspberry Pi Pico: 1.8–5.5V (VSYS), 3.3V logic

DFPlayer Mini: 3.2–5V supply, 3.3–5V logic

Always use a regulated, fused 5V supply.

Protect against reverse polarity and short circuits.

## Thermal Safety

No significant heat generation expected.

Ambient operating temperature: **0–50°C recommended.**

Provide basic airflow to avoid heat buildup.

## Mechanical Safety

Enclosure must have smooth edges, secure mounting.

Use PCB standoffs; avoid stressing connectors.

External ports (TRS, power) must be strain-relieved.

## EMI & ESD

Ground metal parts to reduce ESD risk.

Keep digital signal lines away from audio paths.

Use shielded cables where possible.

## MIDI & SYNC Output

MIDI OUT conforms to MIDI 1.0 electrical spec (31250 baud, 5V).

TRS Type B wiring:

Tip → UART TX via 220Ω

Ring → GND

Sleeve → GND

SYNC OUT: 0–5V square wave, 16 pulses per quarter note.

## Software Safety

Debounce all mechanical inputs.

Ensure all GPIOs are set to known states at power-on.

Provide “STOP” mode to silence audio and reset safely.

## Compliance Guidance

This project is DIY and not certified; however, design aligns with:

CE / FCC Part 15 Class B (EMC)

RoHS (lead-free solder, compliant components)

WEEE (recyclable materials recommended)

## Component Notes

Component	Notes
<i>Raspberry Pi Pico</i>	CE, FCC, RoHS certified development board.
<i>DFPlayer Mini (DFR0229)</i>	Ensure clean 3.2–5V rail for noise-free audio.
<i>TM1637 Display</i>	3.3–5V tolerant.
<i>KY-040 Encoder</i>	Mechanical bounce — debounce required.
<i>Custom Analog Circuits</i>	Keep within safe voltage/current limits.

## Recommended Protections

Series resistors (220–1k $\Omega$ ) on all GPIO outputs.  
100nF ceramic decoupling caps on supply rails.  
Fuse on main power input (500mA–1A fast-blow recommended).

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