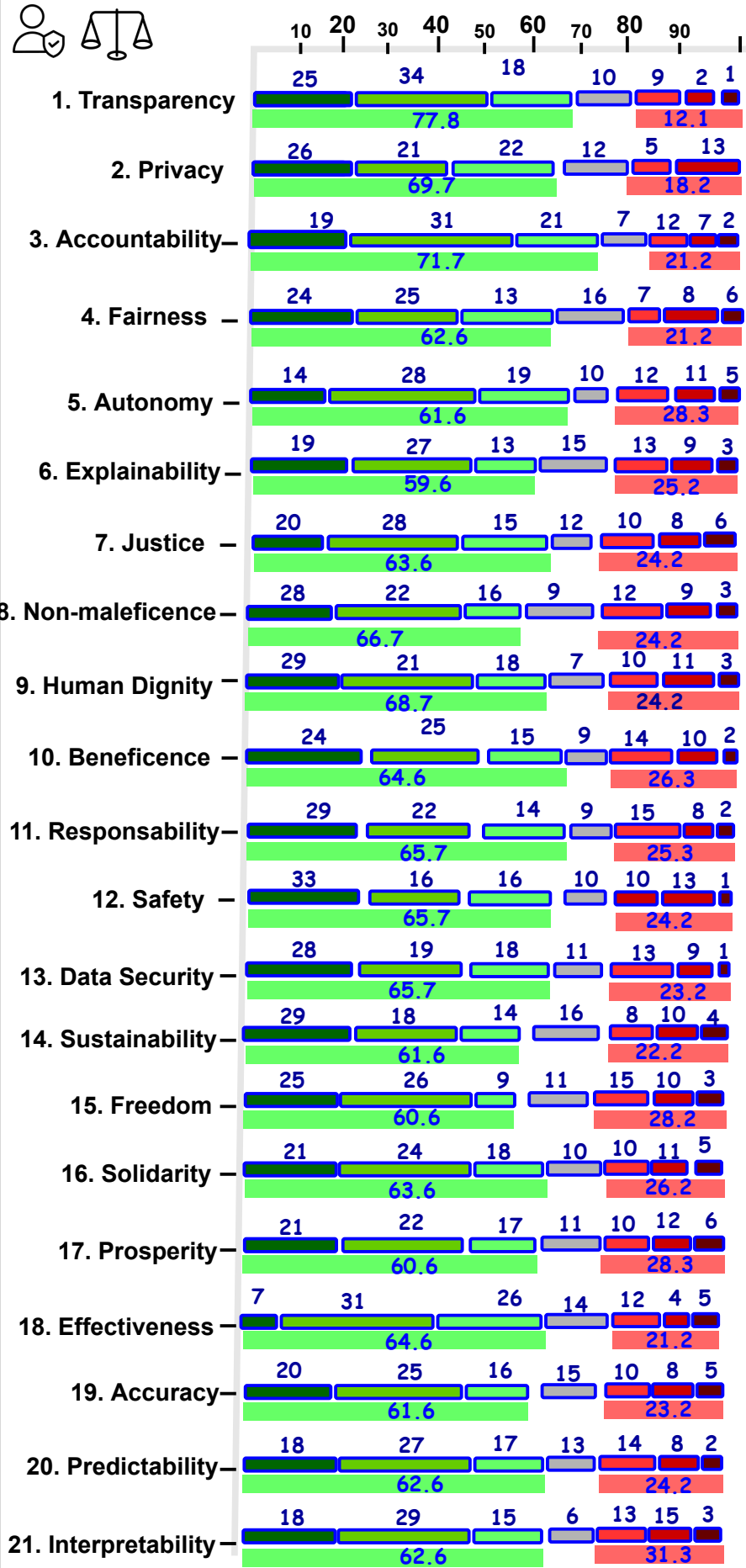


### a) AI Ethics Principles



### b) AI Ethics Challenges



1. Lack of ethical Knowledge

2. Vague principles

3. Highly general principles

4. Conflict in practice

5. Interpret principles differently

6. Lack of technical understanding

7. Extra constraints

8. Lacking monitoring bodies

9. No legal frameworks

10. Business interest

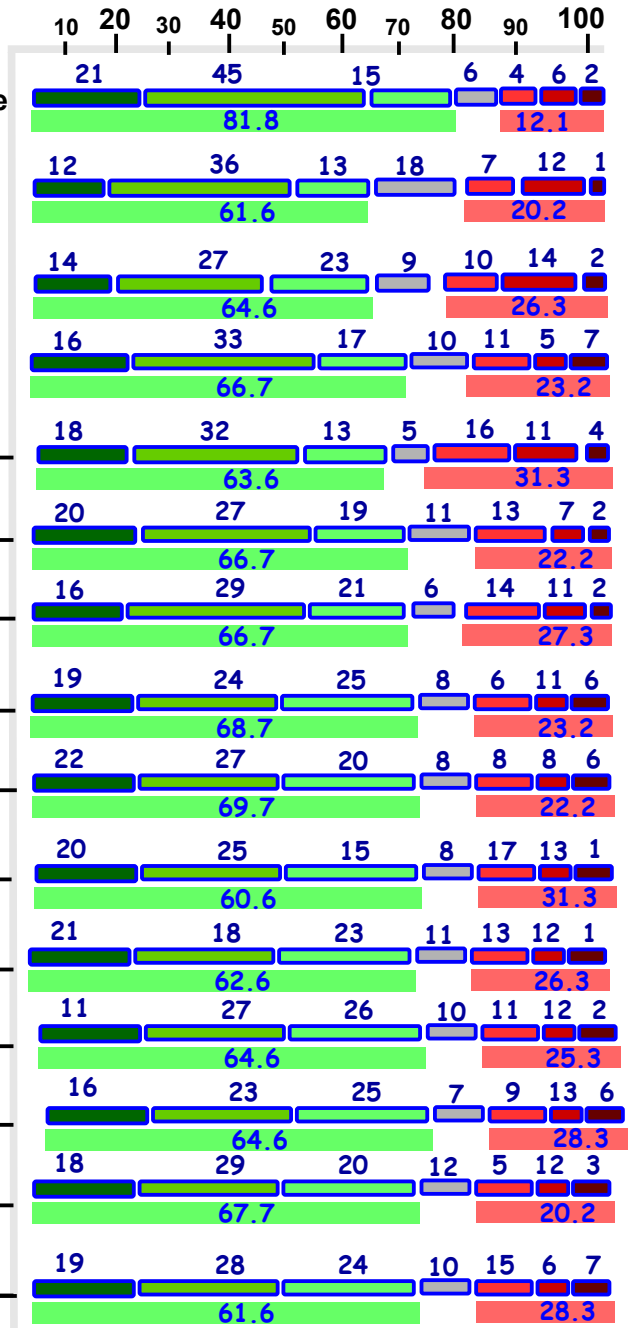
11. Pluralism of ethical methods

12. Cases of ethical dilemmas

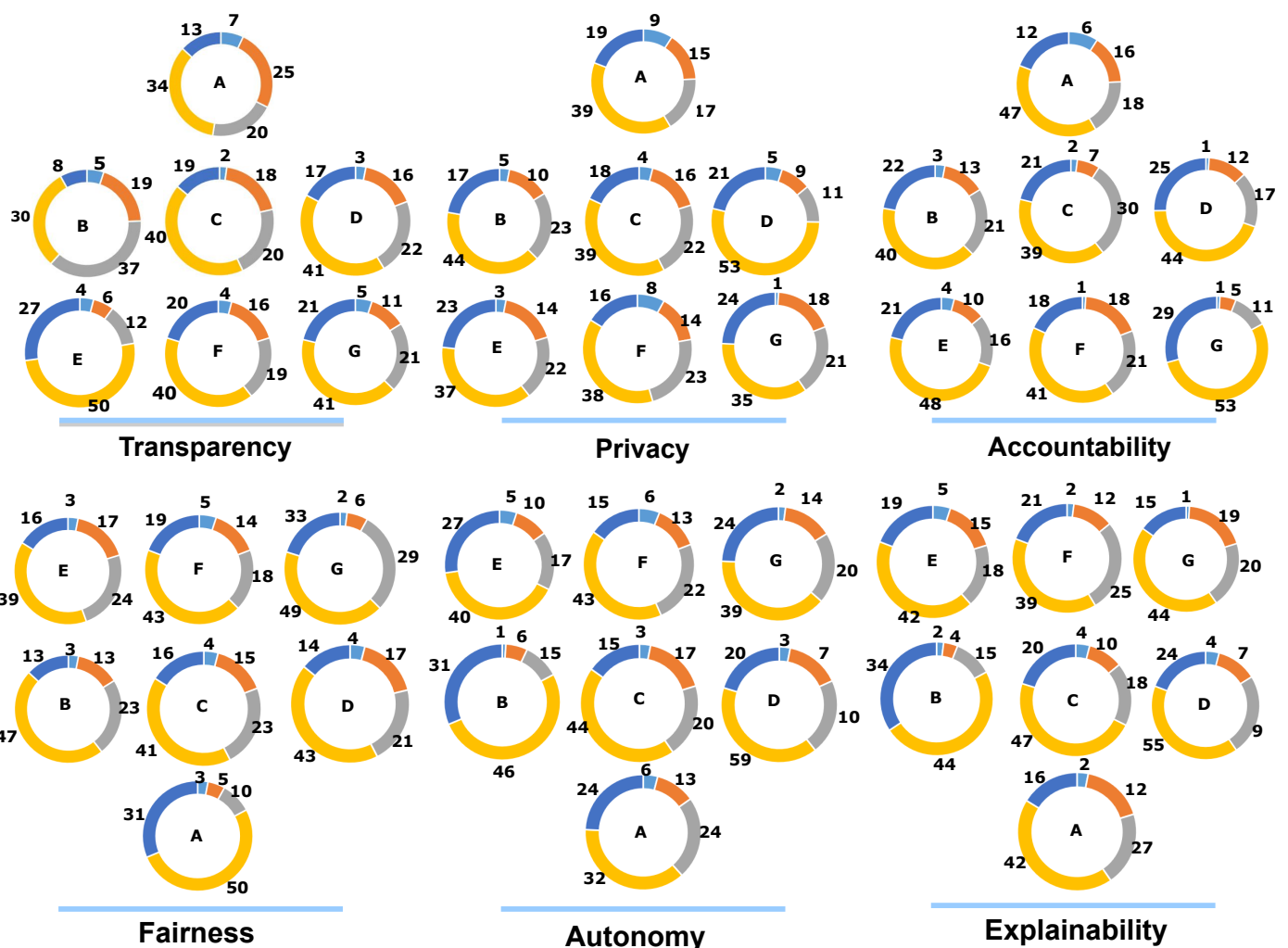
13. Machine distortion

14. Lack of guidance and adoption

15. Lack of cross-cultural cooperation



### c) Impacts of AI Ethics Challenges on AI Ethics Principles



A: Lack of ethical knowledge    B: Vague Principles    C: Highly Generic Principles  
D: Conflict in Practice    E: Interpret principles differently  
F: Lack of technical understanding    G: Extra Constraints