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FThe first Sstudy of the Tthermal and Sstorage Sstability of

Aarenediazonium Ttriflates Ceomparing to 4-Nnitrobenzenediazonium

<u>T</u>tosylate and <u>T</u>tetrafluoroborate by <u>C</u>ealorimetric <u>M</u>methods

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Herein, for the first time, using isothermal flow calorimetry and differential scanning calorimetry (DSC)/thermal gravimetric analysis (TGA), we have determined the thermal decomposition energies for the number of solid arenediazonium triflates comparing to 4-nitrobenzene tosylate nitrobenzentetrafluoroborate. The kinetics of thermal decomposition, activation energies, and half-lives of the studied diazonium salts (DSs) were found. Using gas chromatography GC mass spectrometry (MS) and liquid chromatographyLC_MS, we have elucidated the products formed during thermolysis of the investigated DSsdiazonium salts. By density functional theory DFT quantum chemical calculations at the B3LYP/aug-ccpVDZ level of theory, we simulated the thermodynamics of decomposition reactions proceeding via substitution of the diazonium group by corresponding nucleophiles. The method applied predicted the decomposition energies of all the studied compounds fairly precise, except for 2-nitrobenzene diazonium triflate. It has been found that 4-nitrobenzene diazonium triflate has increased storage stability under normal conditions comparing to the corresponding tosylate and tetrafluoroborate. The experimental and theoretical results demonstrated that comparing to DSC/TGA, isothermal flow calorimetry more adequately reflects the energetics of the thermal decomposition of DSsdiazonium salts and their storage stability under normal conditions.

arenediazonium salts; stability; isothermal flow calorimetry; quantum chemical calculation; thermolysis-.

Introduction NTRODUCTION

Aromatic diazonium salts (DSs) are versatile synthetic blocks widely used in fine organic synthesis and industry. Beyond that, DSs have been increasingly applied in development of macro- and nanoscale composite materials due to because of their reactivity towards metal and non-metal surfaces. 2a

Nevertheless, such disadvantages as a poor storage stability in <u>the</u>solid state and a propensity to explosive decomposition upon heating, photo-irradiation₂ or mechanical stress limit the preparation and usage of DSs, especially, on an industrial scale. Several approaches to the stabilization of hazardous DSs, allowing for the minimization of risks associated with the processes of their production and utilization, are available. These include, for instance, preparation of polymer-supported DSs, freezing of benzenediazonium chlorides up to <u>-84</u> °C, and application of flow-chemistry techniques for DS chemistry. Besides, to diminish the hazard level of DSs, twelve rules of handling these compounds were formulated. Description of the property of the proper

Recently, we have synthesized arenediazonium tosylates ArN₂+TsO= (ADTs)^{3a} and trifluoromethane sulfonates ArN₂+TfO= (ADTfs)^{3b} that showed major advantages over traditional DSsdiazonium salts. While being surprisingly stable in the solid state, they retained high reactivity in a vast array of diazonium chemistry reactions including the formation of aromatic iodides and bromides, ^{3a,3b,4a=f} azides^{3b,4g} and boronic acids, ^{3b} and Pd-catalyzed C—C-cross-compling. ^{3b,4b-j} Additionally, it has been shown that ADTs can be successfully used for introducing the ¹⁹F isotope into the aromatic ring, ^{5a} carrying out azo-coupling with ethyl—methyl acetoacetate, ^{5b} substituting the diazonium group with the triethoxysilyl moiety, ^{5c} and covalently grafting aromatic groups to carbonized metal nanoparticles ^{5d} and graphene. ^{5e}

The thermal decomposition energies of some ADTs and ADTfs determined by differential scanning calorimetry (DSC)/thermal gravimetric analysis (TGA), in most cases were found to be below 800 J/g. 3a.b.4g Therefore, according to the safety criteria of the United Nations Economic Commission for Europe (UNECE), they can be referred as compounds that can be transported safely. However, the products of their thermal decomposition have not been studied and remain unknown. Moreover, DSC/TGA provides information about thermal decomposition energy at increased temperatures and does not reflect decomposition processes taking place under normal conditions. To comprehensively assess the possibility of safe use of ADTs and ADTfs in the laboratory and on an industrial scale, it is necessary to determine reliable quantitative characteristics of their storage stability in a solid state and thermal

decomposition energies. Such evaluations should be <u>doneperformed</u> using various methods and comparing to other types of DSs.

Noteworthy, the DS decomposition in solution has been extensively investigated for a long time (see, e.g. for example, refs 1a, and 1g), whereas not many studies cover stability and safety of DSs in the solid state. The paucity of quantitative data, describing the decomposition of solid DSs, reflects the lack of reliable generally accepted procedures for measuring the above-mentioned properties.

A comparative study of the stability of the solid DSs (chlorides, tetrachlorozincates and tetrafluoroborates) was reported in 7a.c however, the decomposition products were not given. The investigation of the thermal decomposition of ¹⁴N- and ¹⁵N-substituted arenediazonium chlorides and tetrafluoroborates has shown that the isotope effect is insensitive to the nature and position of substituents in the aromatic ring and the nature of the counterion. The stability test of arenediazonium chlorides has demonstrated that the sensitivity to detonation decreases from ortho-, through meta-, to para-substitution. ^{7a} It was shown that the nature of the substituent in the aromatic nucleus has a pronounced effect on DS stability as the nitro derivatives were significantly more sensitive to impact than the chlorine derivatives. The decrease in detonation sensitivity with an increase in molecular weight was observed, which was associated with a decrease in the specific value of the energy released per unit mass. The authors noted that the detonation sensitivity of DSs depends on many factors such as the size and shape of the crystals, as well as the presence of impurities. No correlation between detonation sensitivity and thermal stability was found. ^{7a} The values of the thermal decomposition energies of some ADTs and ADTfs, determined by DSC/TGA, do not correlate with the structural features of the diazonium cation or the nature of counterion. 3a,b,4g The commonly occurred term "the storage stability of DS" has not yet been described quantitatively. To address this issue, in most cases the ability of DSs to be stored without changes for a certain time is indicated. Besides, to the best of our knowledge, up to the present, there are no theoretical methods for predicting the energies of thermal decomposition of DSs based on their chemical structure.

Our work aims to comprehensively address the challenges associated with the thermal and storage stability assessment of DSs. To achieve that, we for the first time have studied the kinetics and thermodynamics of thermal decomposition of arenediazonium triflates 1a—d comparing to 4-nitrobenzenediazonium tosylate 2 and tetrafluoroborate 3 by DSC/TGA and isothermal flow calorimetry. Additionally, we have endeavored to develop the criteria for the evaluation of the storage stability of an array of DSsdiazonium salts with various counterions and substituents. The electron-withdrawing nitro group and the electron-donating methoxy group were chosen as substituents in the aromatic core of ADTfs 1a—d for the following reasons. First, according to DSsdiazonium salts with NO2—moieties are the most explosive, therefore they represent the highest threshold of these properties. Secondly, DSs with NO2- and MeO—substituents in the aromatic ring differ sharply in their properties, 3a-b that isi-e- these two examples should cover the widest range of properties studied.

We also aimed to determine the possibility to apply density functional theory (DFT) quantum chemical calculations for the theoretical evaluation of the DS thermal decomposition and clarification of its mechanism. To the best of our knowledge, DFT methods have not been previously used for these purposes. To investigate the mechanism, a gas chromatography (GC)—mass spectrometry (MS) and liquid chromatography (LC)—MS study of the decomposition products of DSs 1a—d, 2, 3 was carried out. The obtained results are valuable for both applied and theoretical field of diazonium chemistry. On the one hand, they allow to assessing the stability, capabilities, and limitations of DSs for industrial use. On the other hand, they provide the better understanding of the mechanisms of DS thermal decomposition and allow to establish the structure—stability relationship.

Experimental XPERIMENTAL Section ECTION

Arenediazonium triflates **1a-_d** and 4-nitrobenzenediazonium tosylate **2** were synthesized according to the procedure described previously. ^{3a,b} 4-Nitrobenzenediazonium tetrafluoroborate **3** was purchased from Aldrich (CAS no. No. No. 456-27-9). All samples used in calorimetric studies were dried in vacuum for 48 h. This procedure is recommended in the study of the decomposition of arendiazonium chlorides. ^{7a}

The DSC/TGA runs were made in argon atmosphere using open sample pans on Q600 SDT instrument (TA Instruments), a heating rate of 5 °C·min⁻¹, and a temperature range of 20_600 °C. A typical sample size was 10 mg.

Heat flow was measured under isothermal conditions in the nitrogen atmosphere using TAM III microcalorimeter (TA Instruments). The experiments were conducted according to the conventional approach that is used for calorimetric studies of the safety of high-energy materials. The Spample was put in a glass beaker placed in a standard calorimeter ampoule made from Hastelloy with a volume of 1 mL. The ampoule was evacuated, then purged with nitrogen, argon_a or air depending on experimental conditions and sealed. The heat flow was measured at three different temperatures: 75, 80, and 85 °C. We conducted all flow calorimetry experiments at temperatures significantly lower than the melting points in order to adequately approximate kinetic curves to normal conditions. The isothermal test was carried out until the heat flux decreased below 2 μ W. This value is less than 1% of the maximum heat flux and corresponds to the conversion degree α > 0.99. Time was varied from 1 to 50 days depending on sample and temperature. The acquired experimental curves were approximated using the model of an autocatalytic process and the Arrhenius equation. The experimental data were processed using TAM Assistant Software v1.3.0.153. Gnuplot $4.5^{\frac{60}{12}}$ and R Statistics v3.3.3 $^{\frac{60}{12}}$ were used for mathematical processing, statistical analysis, and dependencies building.

The DS decomposition products were studied by GC—MS on an Agilent 7890AA5975C instrument. The typical sample size was 50 mg. Samples were heated in a thermostat at 85 °-C for 14 days. Then an aqueous solution of KI was added to the sample to convert the undecomposed DSsdiazonium salts into the corresponding volatile aryl iodides, the products were extracted with ethyl acetate and organic layer was filtered through a silica pad. The obtained ethyl acetate extracts were then analyzed by GC—MS.

All LC—MS experiments were carried out on a high-resolution time-of-flight mass spectrometer Agilent LC-1260 MS QTOF 6530 equipped with electrospray ionization source (ESI) and atmospheric pressure chemical ionization source (APCI). A chromatographic method was developed using a ZORBAXZorbax Eclipse Plus column (C18, 2.1 × *50 mm, 1.8 μmicron). The following gradient elution with water as "A" and acetonitrile as "B" was used at a flow rate of 0.25 mL/min: 0—40 min, 0% B → 100% B followed by isocratic elution with B for 20 min. The operating parameters of the ESI-QTOF-MS were: gas flow rate, 9 L/min (N₂); drying gas temperature, 350 °C; nebulizer, 35 psi; sheath gas flow, 11 L/min; sheath gas temperature, 300 °C, capillary, 3500 V; skimmer, 65 V; octopole radio frequency (rf)RF voltage, 750 V; fragmentor 150 V; and energy of collision 20 eV. The operating parameters of the APCI-TOF-MS were: gas flow rate, 6 L/min (N₂); drying gas temperature, 300 °C; nebulizer, 35 psi; vaporizer temperature, 400 °C; capillary, 3500 V; skimmer, 65 V; octopole rfRF voltage, 750 V; fragmentor, 150 V; and energy of collision 20 eV. For the LCS-MS experiments, the DS decomposition products were dissolved in a water/÷acetonitrile mixture (1:1 v/v) at a concentration of 1 mg/mL. The volume of the sample injected was 5 µµL. Acquired LSC-MS spectra were processed using the OpenMS 2.0 software package. 10

For the theoretical study of suggested DS decomposition routes, the quantum-chemical calculations were performed using Kohn—Sham density functional theory (DFT), global-hybrid GGA functional B3LYP, and aug-cc-pVDZ basis set in Gaussian 09 software package. At the first step, the geometry of all molecules participating in the reactions was optimized. To prove the nature of the stationary points, the harmonic frequency calculations were doneperformed. Thereafter, the vibrational frequencies and thermodynamic corrections were calculated at normal conditions (25 °-C, 1 atm) and at temperatures used for isothermal decomposition experiment (75, 80, and 85 °-C).

Results ESULTS and AND Discussion ISCUSSION

DSC/TGA Rresults

Our study of the thermal and storage stability of arenediazonium triflates **1a_d**, 4-**nitrobenzenediazonium** tosylate **2** and tetrafluoroborate **3** has begun from collecting DSCS/TGA data. **Figures 1—1–6** fig1fig2fig3fig4fig5fig6 show DSC/TGA curves of thermal decomposition of DSs **1—3**.

It can be seen that upon heating all the investigated DSs decompose with energy and weight loss. The temperatures and decomposition energies are summarized in <u>Table 1 tbl1tbl2</u>.

For the DSs 1a, 1b, 1d, 3 additional low-temperature endothermic effects are observed in the temperature range close to their melting point, whereas DSs 1c, 2 decomposed only exothermically (Figures 1—1—6, Table 1). Note that DS 2 decompose giving two exothermic peaks (Figure-5). The first one at 69.37 °C is characterized by a small amount of heat released (24.47 J/g) and can be caused by the baseline issue, or crystallization from the amorphous phase. While for the second one, located at 146.6 °C, the heat release of 323.0 J/g is observed. In the case of DSs 1a, 1b, 1d the endothermic peaks are not accompanied by a weight loss and are probably associated with the rearrangement of the crystal lattice.

The weight loss upon heating DS 3 in the endothermic process, starting at 58.7 $^{\circ}$ C is 28.5%, which corresponds exactly to the elimination of volatile BF₃ (28.6%) according to reaction (1):

$$4-NO_2C_6H_4N_2^+BF_4^- \rightarrow 4-NO_2C_6H_4N_2^+F^- + BF_3$$

It might seem that the loss of BF₃ at 58.7 °C indicates that intermediate **3a** undergoes decomposition at 146.5 -°C (equation 1). However, upon thermal decomposition of PhN₂+BF₄₋₄, a small endothermic

peak at 63 °C was also observed on the DSC/TGA curves. The appearance of this peak was explained by the removal of water bound to DS via hydrogen bonds. ¹² It cannot be applied to DS 3 thought, as the weight loss of DS 3 at 58.7 °C corresponds to 5.2 mol of water per 1 mol of DS 3. Should it be such a large amount of water, DS 3 would have to be partially dissolved, but not crystalline. Hence, there are contradictions in explaining the cause of the endothermic peak appearance during the heating of DS 3 and $PhN_2^+BF_{4-4}^{--}$. Obviously, this issue requires further special studies. Therefore, at present, we can propose equation 1 only as a hypothesis, partially consistent with the results of quantum-chemical

The major weight loss upon heating of DSs 1—3 occurs in exothermic processes, which is are clearly associated with the formation of volatile decomposition products (Figures 1—6).

modeling of DS decomposition reactions.

Table 1. Temperatures and <u>D</u>decomposition <u>E</u>energies of <u>D</u>diazonium <u>S</u>salts 1_3 <u>A</u>eccording to DSCATGA <u>E</u>experiments <u>D</u>data-

	Eendothermic process		<u>Ee</u> xo		
<u>DSs</u> Diazonium salts	<u></u>	Δ <u>H</u> H, <mark>J/g</mark> (kJ/mol)	<u>T</u> ∓, °-C	Δ <u>H</u> H, <mark>J/g</mark> (kJ/mol)	$M_{\rm p}$, (°-C)
$2-NO_2 C_6 H_4 N_2 + TfO^ 1a$	104.1	73.49 (21.98)	143.3	753.4 (225.3)	110
$3-NO_2 C_6 H_4 N_2 + TfO^ 1b$	102.5	43.6 (10.04)	111.2	840.4 (251.3)	108109
$4-NO_2$ CG $_6H_4N_2^+TfO^-$ - 1c	_	-	116.4	219.9 (65.7)	104
$4-\text{MeO}_{\underline{\mathbb{C}}_{6}}^{\underline{C}_{6}}\text{H}_{4}\text{N}_{2}^{+}\text{TfO}^{\underline{-}}$ - 1d	88.4	102.2 (29.05)	136.6	328.9 (93.5)	9497
$4-NO_2\underline{\mathbb{C}_6}H_4N_2^+TsO^{-}-2$	-	-	69.37	-24.47 (-7.8)	132
			146.6	-323.0 (-103.7)	
$4-NO_2$ CG ₆ H ₄ N ₂ ⁺ BF ₄ ⁻ 4- 3	58.7	-	146.5	229.2 (54.3)	144

Figure 1. DSC/TGA thermograms of thermal decomposition of $2-NO_2$ $CG_6H_4N_2^+TfO^-$ 1a. The

temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

Figure 2. DSC/TGA thermograms of thermal decomposition of 3-NO₂CG₆H₄N₂⁺TfO⁻⁻ **1b**. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

Figure 3_DSC/TGA thermograms of thermal decomposition of 4-NO₂CG₆H₄N₂⁺TfO⁻ **1c**. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

Figure 4. DSC/TGA thermograms of thermal decomposition of 4-MeO $_{\mathbf{CG}_{6}}^{\mathbf{CG}_{6}}$ H₄N₂⁺TfO $^{\mathbf{-}}$ **1d**. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

Figure 5. DSC/TGA thermograms of thermal decomposition of 4-NO₂CG₆H₄N₂⁺TsO⁻ 2. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

Figure 6. DSC/TGA thermograms of thermal decomposition of 4-NO_2 $G_6H_4N_2^+BF_4^-G_4^-$ 3. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

The exothermic effects $\Delta H_{\rm exoterm}$ of DSs 1-3 thermal decomposition are the most important for the DS safety evaluation. As can be seen from Table 1, these effects strongly depend on the nature and position of the substituent in the benzene ring and partly on the nature of counterions. Among salts 1a-d with a triflate counterion, the energy release during decomposition is the highest for 3-nitro-derivative 1b and decreases noticeably in the row 1b-1a-1c. Among DSs having the same 4-nitrobenzene diazonium cation and different counterions, the energy release decreases in the row 2c-1c=3.

Therefore, the highest heat release is observed for DS with a TsO-counterion. However, a change in the

counterion nature affects the exothermic decomposition process substantially less than the position and type of substituents in the benzene ring.

Isothermal Fflow Cealorimetry Rresults

With DSC/TGA data in our hands, we moved on to isothermal flow calorimetry analysis of DSs studied. As the stability of DS could be affected by the presence of impurities, which are often cannot be controlled by conventional analytical methods, ^{1a,7a} we first decided to evaluate the reproducibility of thermal decomposition parameters measured. To do that we took samples of ADTS 2 from three synthetic batches obtained under identical conditions (samples 1—3) and samples of ADTS 2 purified by single and double precipitation of sample 3 from acetic acid/ether solutions (repricipitation 1 and 2). During the isothermal decomposition, the following parameters have been determined: the integral enthalpy, initial and maximum heat flows, decomposition rate constants, and initial product concentrations approximated by equation 2. Additionally, we have varied the purged gas and studied sample decomposition in air, argon, and nitrogen atmosphere. The results show that the collected data are consistent, and the results do not depend statistically significantly on the degree of sample purification. Even though there is a slight tendency to the reduction of the initial heat flow depending on the number of reprecipitations, the differences between the first and second reprecipitation are minimal. No qualitative and statistically significant differences were observed when decomposition was conducted in air, argon, and nitrogen atmosphere. The average statistical deviation (RMD) for the rate constants (according to equation 2) and the enthalpy was 5%. Therefore, the further isothermal flow calorimetry experiments were carried out in a nitrogen atmosphere and after a single reprecipitation of the initial DS.

Table 2. The Rreproducibility of the DS 2 Thermal Decomposition Pparameters Mmeasured at 85 °C December of Rreprecipitations on Ssynthetic Beatch and a #Number of Rreprecipitations

Col Count:4 <u>S</u> sample	$k \cdot 10^3$, s ⁻¹	Δ <u>H</u> H, <mark>kJ/-mol=</mark>	P_0 , mW/g
Ssample 1 Nnitrogen (reprecipitation 1)	0.2723 ± 0.0364	234.2 ± 3.0	31.2 ± 8.1

Col Count:4 <u>S</u> sample	$\frac{k \cdot 10^3}{10^3}$, s ⁼⁻¹	Δ <u>H</u> H, <mark>kJ/-mol=</mark>	P_0 , mW/g
Ssample 2 Nnitrogen, (source, reprecipitation 1)	0.2568 ± 0.0371	243.6 <mark>±</mark> 20.7	12.7 ± 3.5
Ssample 3 Nnitrogen, (source, reprecipitation 1)	0.2639 ± 0.0283	235.5 ± 7.0	10.1 ± 3.5
Ssample 3 Aair, reprecipitation 2	0.2683 ± 0.0333	229.0 ± 28.9	8.7 <mark>±</mark> 8.5
Ssample 3 Aargon, reprecipitation 2	0.3119 ± 0.0352	242.3 ± 8.0	12.8 ± 2.4
Sample 2, 3 Nnitrogen, (source, reprecipitation 1, 2)	0.2608 ± 0.0184	238.9 ± 7.8	11.2 ± 2.3
Ssample 4 Nnitrogen, source	0.2589 ± 0.0340	241.7 ± 16.2	12.0 ± 2.0
Sample 4 nNitrogen, reprecipitation 1	0.2608 ± 0.0492	235.1 ± 17.9	10.2 ± 6.3
Ssample 4 Nnitrogen, reprecipitation 2	0.2898 ± 0.0221	238.1 ± 6.8	11.3 ± 2.3
General statistics	0.2745 ± 0.0140	237.7 ± 4.6	13.8 ± 3.3

k____rate constant, $\Delta \underline{H}$ ____integral enthalpy, P_0 ____initial heat flow.

Table 3 tbl3 and Figures 7—10 fig7fig8fig9fig10 show the results of isothermal decomposition

of DSs 1–3 at 75–°CC, 80–°CC, and 85 °°CC. At 75 °°CC, the maximum heat flow values obtained for the 4-nitrobenzene DSsdiazonium salts 1c, 2, 3 almost do not depend on the counterion nature. However, it can be noted that the heat flow curve acquired during DS 1c decomposition is much steeper.

Additionally, the P_{max} values obtained for this DS at 80 and 85 °CC are significantly higher than those for DS 2 and 3. The P_{max} values found for 4-methoxybenzenediazonium triflate 1d are noticeably smaller compareding to 4-nitrobenzenediazonium triflate 1c. Among the nitrobenzenediazonium triflates 1a-c, through meta-1b, to ortho-1a substitution. The values

of P_{max} are important not only for mathematical modeling of the reaction kinetics, but also for quantitative description of the compound safety that is essential for practical application.

Table 3. Integral Eenthalpy and Mmaximum Hheat Fflow Vvalues Ffound Dduring Lisothermal

Ddecomposition of Ddiazonium Salts 1-3^a

	<u>∆</u> AH, <mark>kJ/mol</mark>			$P_{\rm max}$, mW/g		
Col Count:7 <u>DS</u> Diazonium salt	75 <u>°</u> - o C	80 <u>°</u> -oC	85 <u>°</u> -oC	75 <u>°</u> -•C	80 <u>°</u> -oC	85 <u></u> -oC
$2-NO_2$ C $G_6H_4N_2^+TfO^(1a)$	414.0	386.0	396.0	0.705	1.49	2.33
$3-NO_2$ C $G_6H_4N_2^+TfO^(1b)$	227.9	230.0	225.4	6.57	14.15	28.8
$4-NO_2\underline{C}G_6H_4N_2^+TfO^(1c)$	200.0	235.1	250.0	20.12	47.89	119.5
$4-\text{MeO} \underline{\text{C}}_{6}\text{H}_{4}\text{N}_{2}^{+}\text{TfO}^{-} - (\mathbf{1d})$	183.1	183.2	106.0	1.34	2.97	5.37
$4-NO_2$ C $_6H_4N_2^+TsO^(2)$	253.0	232.4	231.0	21.10	34.82	64.60
$4-NO_2$ CG ₆ $H_4N_2^+BF_4^-$ 4- (3)	173.0	156.0	147.0	20.02	31.63	66.87

[®]ΔΔH——integral enthalpy, P_{max}——maximum heat flow value_

To investigate the kinetics of isothermal decomposition (Figures 7–10), we approximated the experimental heat flow curves with kinetic equation for autocatalytic reactions (2) that qualitatively describes the heat flow over time dependency. The following main parameters were determined: k—rate constant, and P_0 , P_{max} —values of the initial and maximum heat flows in the autocatalytic reaction equation 2. Table 4 tbl4 shows calculated kinetic parameters found as a result of approximation of the experimental heat flow curves of DSs 1a—1d, 2, 3. The following kinetic equation describing autocatalytic reaction was applied: a-A $\rightarrow c$ -C

$$\frac{\mathrm{d}\alpha}{\mathrm{d}t} = k(T) \cdot f(\alpha) \quad \boxed{2}$$

$$\alpha = \frac{A_0 - A}{A_0} = \frac{a \cdot C}{c \cdot A_0}$$

$$f(\alpha) = a^m \cdot (1 - \alpha)^n = \alpha \cdot (1 - \alpha)$$

 $k(T) = B \cdot e^{-E_a/RT}$ 5

 $P = k(T) \cdot \alpha \cdot (1 - \alpha) \cdot A_0 \cdot \Delta H$

where α ____conversion degree; k(T)_____rate constant, [s⁻¹]; $f(\alpha)$ _____the kinetic model in differential form; A_0 , A____initial and current concentration of DS, which for solid-phase reactions is are measured in mol/g units; CC_0 , CC___initial and current concentrations of products, [mol/g]; a, c____stoichiometric coefficients, for the processes studied a/c_==1; P, P_0 ___current and initial heat flow; $\triangle AH$ ____reaction enthalpy; B____is the pre-exponential factor, a constant for each chemical reaction; E_a ___an experimentally determined parameter that indicates the sensitivity of the reaction rate to temperature; R____the universal gas constant (8.315 I_*K_1*I_*I_mol-1); I____the absolute temperature (in I).

The kinetic equation 2 is used to model solid—phase reactions. $\frac{13.14}{5}$ and \frac

Figure 7 shows the experimental heat flow curves describing the isothermal decomposition of DSs 1c, 2 and 3 at 85 °-C. As can be seen, the half-life of DSs depends on the counterion: for tetrafluoroborate 3 it is 2_h, for triflate 1c___4_h, and for tosylate 2___6_h.

Figure 7. The hHeat flow (*P*) during isothermal decomposition of nitrobenzenediazonium salts: tetrafluoroborate 3, tosylate 2, and triflate 1c at 85 °-C.

The experimental heat flow curves describing the isothermal decomposition of salt 1a are more complex and, therefore, differ from the curve characteristic for the autocatalytic process. At the initial stage, a decrease in the heat flow is observed, which is associated with a higher rate of the endothermic process. Then, the heat flow is increased indicating the predominance of the exothermic process. The presence of the endothermic process is consistent with the DSC/TGA data (Table 1). To describe the kinetics of thiese reactions, we used the model of two sequential and two parallel autocatalytic processes. The deconvolution results are given in detail in Supporting Information 1s. Table 4 shows the parameters of the heat flow kinetics calculated when isothermal decomposition reaction is approximated by a single autocatalytic process corresponding to the main exothermic stage. This stage is the most important as it determines the main characteristics of safety and stability of DSs.

Table 4. Kinetic Pparameters of the Lisothermal Delecomposition of DSs 1–3 (P_0 —Linitial Hheat Fflow V-value, k—R-rate Ceonstant Cealculated According to the equation 2)-<!--Q3: Please check that the Table 4 has been displayed correctly.-->

	P_0 , mW/g			$k \cdot 10^3$, s ⁼⁻¹		
DS Diazonium salt	75 <u>°С</u> ө	80 <u>°C</u> [⊕]	85 <u>°С</u> ө	75 <u>⊖</u> °C	80 <u>°C</u> [⊕]	85 <u>°C</u> [⊕]
$2-NO_2$ C_6 C_6 C_4 C_4 C_4 C_5 C_6 C	40.6	88.2	147.0	0.00087	0.00184	0.00254
$3-NO_2$ C_6 H_4N_2 $TfO^ 1b$	0.94	11.0	44.6	0.03048	0.06545	0.14339
$4-NO_2$ C $_6H_4N_2^+TfO^-1c$	9.0	13.1	48.4	0.10562	0.21057	0.53446
4-MeOCG6H4N2+TfO-1d	14.78	32.00	113.8	0.00739	0.01548	0.04504

	P_0 , mW/g			$k \cdot 10^3$, s ⁼⁻¹		
<u>DS</u> Diazonium salt	75 <u>°C</u> ⊖	80 <u>°C</u> [⊕]	85 <u>°С</u> ө	75⊕ <u>°C</u>	80 <u>°C</u> [⊕]	85 <u>°C</u> [⊕]
$4-NO_2$ C $G_6H_4N_2^+TsO^-$ 2	19.57	27.5	41.5	0.08995	0.16775	0.32057
$4-NO_2$ C $_6H_4N_2^+-BF_4^ _4^ _3$	392.4	896.0	1804.2	0.07851	0.14520	0.30432

The half-life of 4-nitrophenyldiazonium triflate 1c is significantly less than the half-life of 4-

methoxyphenyldiazonium triflate **1d**: the values found are 4-h and 16 h, respectively. At the same time, the heat flow observed during decomposition of 4-nitrophenyldiazonium triflate **1c** is much higher than that of 4-methoxyphenyldiazonium triflate **1d** (Figure -8): 119.5 mW/g for **1c** versus 5.37 mW/g for **1d** (Figure -8).

Figure 8. The hHeat flow (*P*) during isothermal decomposition of 4-nitrobenzenediazonium 1c and 4-methoxybenzenediazonium 1d triflates at 85 °-C.

The substitution pattern in the aromatic ring has a pronounced effect on the DS stability. Among DS with triflate counterion, the longest half-life time at 85 °C has ortho-derivative **1a** (62 h). The metaderivative **1b** is less stable (11 h) and para-derivative **1c** is the least stable (4 h). The maximum heat flow values follow the opposite pattern and decrease in a row **1c** > **1b** > **1a**. The results discussed are presented in <u>Tables 3</u> and 4 and <u>Figure -9</u>.

Figure 9. The hHeat flow (P) during isothermal decomposition of 2-, 3- and 4-nitrobenzenediazonium triflates 1a—c at 85 °-C.

The analysis of the kinetic data obtained at different temperatures followed by approximation with the Arrhenius equation allowed us to find the kinetic parameters of DS decomposition reactions occurring at 25 °-C. The obtained results are presented in Table 5 tbl5 and Figure: 10. The arenediazonium triflates

1b—d have higher activation energies comparing to tosylate 2 and tetrafluoroborate 3. However, 2-nitrobenzenediazonium triflate is out of this line as it has the lowest activation energy among the DS

studied.

Table 5. The Cealculated Kkinetic Pparameters of DS 1—3 Delecomposition Reactions Oeccurring at 25 °-C^a

Col Count:3 <u>DS</u>	$k_{298} \times -10^9$, s ¹	$E_{\rm a}$, kJ/mol	
2-NO ₂ CC ₆ H ₄ N ₂ ⁺ TfO	_1a	1.39	111.4
$3-NO_2$ CG ₆ H_4N_2 ⁺ TfO_2	_1b	2.90	159.7
$4-NO_2$ C $_6$ H $_4$ N $_2$ $^+$ TfO $_2$	_1c	4.45	173.0
4-MeOCG6H4N2+TfO	-1d	0.049	187.1
$4-NO_2$ C $_6$ H $_4$ N $_2$ $^+$ TsO $_2$		48.91	131.7
$4-NO_2$ C $_6$ H $_4$ N $_2$ $^+$ -BF $_4$	<u>4</u> -3	18.75	140.3

 k_{298} -rate constant at 298_ Θ K; E_a -activation energy, kJ/mol_

Figure 10_Results of the approximation of DS 1—3 decomposition reactions with the Arrhenius equation.

Based on the approximation data, we have modeled the process of decomposition of the investigated DS over a large time period (Figures 11 fig11 and — 11-12 fig12). According to the results, the stability of arenediazonium triflates depends on the substitution pattern. In particular, at 25 °C 3-nitrobenzenediazonium triflate has the longest half-life time of 83 years, whereas 2-nitrobenzenediazonium triflate has the shortest half-life time of 25 years (Figure- 11). The nature of counterion affects greatly the DS stability (Figure- 12). Thus, 4-nitrobenzenediazonium tosylate 2 and tetrafluoroborate 3 have close half-life times of 4.5 years. Wwhereas 4-nitrobenzenediazonium triflate 1c is much more stable with a half-life time of 46 years and a significantly lower maximum heat flow.

Note that the effect of counterion on DS stability becomes noticeable only at low temperatures (25 °C), while at elevated temperatures (during DSC/TGA or isothermal flow calorimetry at 75—85 °C) these differences disappear. This fact, as well as the values of activation energies, suggest that the stability of DS under normal storage conditions is largely determined by the strength of the crystal lattice. At higher

temperatures, after the destruction of the crystal lattice, the speed and energy of the process are likely to be influenced by both the nature of the $Ar_N_2^+$ diazonium cation and the presence and nature of nucleophiles in the immediate environment.

Figure 11. The hHeat flow (P) over the time dependency built upon modelling of the kinetic curves of the decomposition of 2-, 3- and 4-nitrobenzenediazonium triflates 1a-c at 25 -c

Figure 12. The hHeat flow (P) over the time dependency built upon modelling of the kinetic curves of the decomposition of 4-nitrobenzenediazonium tosulate 2, triflate $1c_1$ and tetrafluoroborate 3 at 25 $^{\circ}$

Thus, considering all the data, we can draw several conclusions. First of all, DSC/TGA alone cannot serve as a reliable criterion for assessing the thermal stability and safety of DSs; since because in this case decomposition occurs at higher temperatures and is accompanied by intense evaporation of low-molecular-weight reaction products. In addition, during DSC/TGA analysis DSs decompose at different temperatures, which makes the analysis and comparison of the data complicated. Therefore, the study of DS thermal stability should be complemented by a more detailed investigation of the decomposition kinetics by isothermal flow calorimetry. The values of maximum heat flow, half-lives, and activation energies should be determined and approximation of the kinetics to normal conditions should be deneperformed.

Secondly, the nature of counterion has a pronounced effect on DS stability. The approximation of experimental data with Arrhenius equation showed that are nediazonium triflates are the most stable during the storage, for example, 3-nitrobenzenediazonium triflate has a shelf-life of 83 years.

Presumably, changing the counterion aeffects the probability of the occurrence of various mechanisms during the DS decomposition, which are is discussed further and presented in Schemes 1 sch1 and



Finally, given the results of isothermal flow calorimetry, the DSs studied decompose with thermal effects close to the threshold value of 800 J/g for safe transportation, according to UNESCO.⁶ Only in the case of 2-nitrobenzenediazonium triflate, the released energy of 1330 J/g exceeds the permissible value.

GC—MS and LC—MS Sstudy of Deecomposition Pproducts

While it has long been established that the main products of the thermal decomposition of arenediazonium tetrafluoroborates are the corresponding aryl fluorides (the Balz_Schiemann reaction), the products of the thermolysis of arenediazonium triflates and tosylates remain unknown. We elucidated the structure of the compounds that appear after 14 days of decomposition of DSs 1_3 at 85 2 using GC_MS and LC_MS. To conduct the analysis, the unreacted DS was converted into corresponding aryl iodide by reaction with KI.

According to the GC—MS data (<u>Supporting Information 2s</u>, Figures: 2.sS1—S11), the main products of the decomposition of DSs **1b**, **1c**, **1d** are the corresponding esters of nitro-phenyl trifluoromethanesulfonates ArOTf. The decomposition of arenediazoniumtosylate **2** resulted in the formation of nitrobenzene and 1-iodo-4-nitrobenzene (GC—MS). LC—MS ESI in the negative ionization mode also showed the presence of 4-nitrophenyl 4-methylbenzenesulfonate ester (<u>m/zm/z = =292.1</u>) among the decomposition products. In case of arenediazonium tetrafluoroborate **3**, the main decomposition product was the expected 1-fluoro-4-nitrobenzene. It should be noted that during the decomposition of all the DSs studied, significant amounts of resinous products that could not be elucidated by GC—MS were formed. Considering the GC—MS and LC—MS results, the following mechanism can be assumed for thermolysis of DSs **1b—d**, **2**, **3** (Scheme 1).

Scheme 1. The Prossible Mmechanism of Thermal Decomposition of DSs **1b—d**, **2**, **3** (Nu = F,

A completely different process takes place when 2-nitroarenediazonium triflate **1a** decomposes. In this case, the products of the diazonium group substitution by the triflate anion were not detected. The

TsO, TfO)

compounds formed during the DS 1a decomposition were polymers. We were able to elucidate their

structure by LC-MS (Table 6 tbl6 , MS spectra presented in Supporting Information 3s). The polymers

found were suggested to be built upon the following repeating units: $NO_2C_6H_3$ ($\Delta mMM/zZ = 121.0$)

and $[NO_2C_6H_4SCF_3]$ ($\Delta m/zMM/Z = = 223$).

Table 6. The Mmain Ppeaks Ppresent on the LC—MS Cehromatograms of the Decomposition

Peroducts of 2-Neitroarenediazonium Teriflate 1a

Col Count:3</th <th>m/zM/Z</th> <th>Ccompound</th>	m/zM/Z	C compound
> <u>i</u> Ionization		
<u>M</u> mode		
Ppositive ESI	74.1; 297.1; 520.2;	Ppolymer chain P1 with the mass of repeating unit of
	743.2	223, possibly, [NO ₂ C ₆ H ₄ SCF ₃]
	432.1; 553.1; 674.1;	Ppolymer chain P2 with the mass of repeating unit of
	795.1; 916.1;	$[121, [C_6H_3NO_2]]$
	1037.1; 1158.1	
	525.1; 646.1; 767.1;	Ppolymer chain P3 with the mass of repeating unit of
	888.1; 1009.1;	121, $[C_6H_3NO_2]_{7.2}$ The difference between P2 and P3 is
	1130.1	28, which corresponds to the nitrogen elimination
	588.2; 710.1; 831.2;	Ppolymer chain P4 with the mass of repeating unit of
	952.2; 275.1; 785.8;	$[121, [C_6H_3NO_2]]$
	915.2; 1087.1	
Ppositive APCI	394.0; 515.0; 635.9;	p₽olymer chain P5 with the mass of repeating unit of
	756.9; 877.8; 998.8;	$[121, [C_6H_3NO_2]]$
	1119.7	
	597.3; 875.4; 877.4;	
	879.4	
Nnegative ESI	380.1; 501.1; 622.1;	pPolymer chain P6 with the mass of repeating unit of
	743.1; 864.1	$[121, [C_6H_3NO_2]]$
	528.0; 649.1; 770.1;	pPolymer chain P7 with the mass of repeating unit of
	891.1	$[121, [C_6H_3NO_2]]$
	149.0	TfO=
	276.8; 320.9; 436.7;	
	563.6; 936.2	

Apparently, the appearance of the above-mentioned resinous compounds is associated with the

polymerization processes as proven by the polymeric nature of products formed as a result of DS 1a

decomposition. We can infer that 1-nitrocyclohexa-1,3-dien-5-yne $[C_6H_3NO_2]$ ($\Delta m/zMM/Z = =121.0$) is a monomer that is derived from DS according to the route (a) presented in <u>Scheme 2</u>.

Scheme 2. Possible Reporte of 1-Nnitrocyclohexa-1,3-dien-5-yne [$C_6H_3NO_2$] ($\Delta m/zmM/Z = 121.0$)

Formation (a) and Ffurther Ppolymerization (b)

The mechanism of further chain growth involving $C_6H_3NO_2$ as a monomer is ambiguous and requires special investigation lying beyond the scope of this work. However, based on the available data, we can assume the structure of the polymer formed as a result of the DS **1a** decomposition process (b) presented in Scheme 2. Previously, the appearance of polymer products during the thermal decomposition of *ortho*-carboxybenzenediazonium chloride was also explained by the intermediate formation of didehydrobenzene and naphthalene. $\frac{2h.2i}{h}$

Importantly, the unique route found for DS 1a decomposition including the formation of neutral $C_6H_3NO_2$ is consistent with the high instability of the intermediate involved in an alternative pathway (Scheme 1). Indeed, the 2-nitrobenzene-1-ylium cation that would be formed in this case is much less stable and energetically unfavorable comparing to aryl cations derived from the other DSs due to because of the fact that the electron—withdrawing group NO_2 is next to the carbocationic center.

Quantum Cehemical Cealculations

Given the identified products of DS 1a-c, 2, 3 thermal decomposition, we for the first time predicted the thermodynamics of the occurring processes using DFT calculations at the RB3LYP/aug-cc-pVDZ level of theory. We have optimized geometry of DS 1a-c, 2, 3 and diazonium group substitution products. The nature of located stationary points was confirmed by the absence of imaginary frequencies in the IR spectrum. Cartesian coordinates of all compounds, and calculated thermodynamic parameters are given in Supporting Information 4s. We have explored esters and substituted phenols as the major products of triflates 1a-c and tosylate 2 decomposition and 4-fluoronitrobenzene as the major product of tetrafluoroborate 3 decomposition. The predicted and experimental thermodynamic parameters of the

reactions are presented in <u>Tables 7 tbl7</u> and <u>8 tbl7</u>tbl8 . Considering DSC/TGA results that showed that

thermolysis of tetrafluoroborate 3 initially causes BF_3 detachment with the formation of 4- $NO_2C_6H_4N_2^+F^-$ 3a (Scheme 1), we calculated the thermodynamics of this reaction along with other possible routes (Table 6, entries 6a, b).

Table 7_Predicted Tthermodynamic Pparameters of DS 1a-c, 2, 3 Decomposition Reactions

According to Qenantum Cehemical Cealculations at the RB3LYP/aug-cc-pVDZ Level of Ttheory-

Col Count:5 \text{E}entry	<u>r</u> Reaction	Δ <u>G</u> G ₂₉₈ ,	Δ <u>H</u> H ₂₉₈ ,	$\Delta S_{s*298.15}^*$,
_ ,		kJ/mol	kJ/mol	kJ/mol
1	2-NO ₂ C ₆ H ₄ N ₂ ⁺⁼ -OTf ₋ → 2- NO ₂ C ₆ H ₄ OTf + N ₂	 268.6	<u>-</u> -230.1	38.5
2	$3-NO_2C_6H_4N_2^{+-}$ -OTf_→ 3- NO ₂ C ₆ H ₄ OTf + N ₂	<u></u> 282.4	<u></u> 242.8	39.6
3	$4-NO_2C_6H_4N_2^{+-}$ -OTf_→ 4- NO ₂ C ₆ H ₄ OTf + N ₂	 287.6	 248.0	39.6
4	$4-MeOC6H4N2+OTf_→ 4-$ $MeOC6H4OTf + N2$	238.1	200.5	37.7
5	$4-NO_2C_6H_4N_2^{+-}$ -OTs → 4- NO ₂ C ₆ H ₄ OTs + N ₂	328.4	283.9	44.6
6	$4-NO_2C_6H_4N_2^{+-}-BF_4 \rightarrow 4-$ $NO_2C_6H_4F + BF_3 + N_2$	276.2	188.4	87.9
6a	$4-NO_2C_6H_4N_2^{+-}-BF_{4}\rightarrow 4-$ $NO_2C_6H_4N_2F+BF_3$	76.2	124.6	48.5
6b	$4-NO_2C_6H_4N_2F \rightarrow 4-NO_2C_6H_4F$ $+ N_2$	352.3	312.9	39.4

Table 8. Experimental and Peredicted Eenthalpies of Decomposition of Deliazonium Sealts (RB3LYP/aug-cc-pVDZ).

		Ppredicted enthalpy	Eexperimental enthalpy (flow calorimetry)			DSC/TGA
<	Col Count:7 Rreaction	ΔH_{298} , (ΔH_{353}) kJ/mol	<u>∆H</u> H ₃₄₈ , kJ/mol	Δ <u>H</u> H ₃₅₃ , kJ/mol	Δ <u>H</u> H ₃₅₈ , kJ/mol	<u>∆H</u> H, kJ/mol
2-]	$NO_2C_6H_4N_2^+-Tf^$	<u></u> 230 (<u></u> -	4 14	 386	 396	 203.4

	Ppredicted enthalpy	Eexperimental enthalpy (flow calorimetry)			DSC/TGA
Col Count:7 Rreaction	Δ <u>H</u> H ₂₉₈ , (Δ <u>H</u> H ₃₅₃) kJ/mol	<u>∆H</u> H ₃₄₈ , kJ/mol	<u>∆H</u> H ₃₅₃ , kJ/mol	<u>∆H</u> H ₃₅₈ , kJ/mol	<u>∆H</u> H, kJ/mol
$NO_2C_6H_4OTf + N_2$	230.4)				
$3-NO_2C_6H_4N_2^+-TfO^{} \rightarrow 3-$ $NO_2-C_6H_4OTf + N_2$	<u></u> 243 (<u></u> 243.2)	228	230	225	238.5
$4-NO_2C_6H_4N_2^+-TfO^{}- \rightarrow 4-NO_2-C_6H_4OTf + N_2$	<u></u> 248 (<u></u> 248.4)	200	235	250	65.8
$4-MeOC_6H_4N_2^+-TfO^{-}-\rightarrow 4-$ $MeOC_6H_4OTf+N_2$	 201 (200.8)	183	183	106	64.5
$4-NO_2C_6H_4N_2^+-TfO^= \rightarrow 4-$ $NO_2C_6H_4OTs + N_2$	<u></u> 284 (<u></u> 284.0)	253	<u>-</u> -232	231	117.3
$4-NO_2C_6H_4N_2^+-BF_4^4-_ \rightarrow 4-$ $NO_2C_6H_4F+BF_3+N_2$	<u></u> 188 (<u>-</u> - 189.5)	<u>-</u> -173	<u>-</u> -156	<u>-</u> -147	54.3
Overall Q4: Please check the</td <td><u>e sentence "Overall.</u></td> <td>" for clarity</td> <td>->, for all reac</td> <td>tions of DS 1b</td> <td>d, 2₂</td>	<u>e sentence "Overall.</u>	" for clarity	->, for all reac	tions of DS 1b	d, 2 ₂

and 3 decomposition the calculated enthalpy values are consistent with the experimental ones obtained by isothermal flow calorimetry. Therefore, the suggested reactions make the main contribution to the energy of DS exothermic decomposition (Tables 6 and; 7). The obtained results prove that DFT calculations at the RB3LYP/aug-cc-pVDZ level of theory is-are a convenient and fairly precise method for theoretical estimation of the thermal effects of DS decomposition. A single case, where we had significant deviation between the data of isothermal flow calorimetry and calculation results is 2-nitroarenediazonium triflate 1a (Table 7). However, this is consistent with GC—MS and LC—MS data demonstrating that decomposition of DS 1a proceeds via different route (Scheme 2) and does not result

In some cases, the enthalpy values of DS 1—3 exothermic decomposition measured by DSC/TGA were found to be significantly less than both predicted ones and values obtained by isothermal flow calorimetry (Table 8). It can be explained by the fact that decomposition of DSs during DSC/TGA analysis occurs at temperatures much higher than 85 °-C (Table 2 thi2), resulting in an evaporation process, accompanied by a significant weight loss, which reduces the thermal effect of the reaction.

in $2-NO_2C_6H_4OTf$.

Importantly, the DFT calculations were carried out assuming reagents and products are isolated molecules, therefore, the electric field of the crystal was neglected. However, the very fact that the predicted energies are in good agreement with the experimental values measured by flow calorimetry for the decomposition reactions of five DSdiazonium salts with different counterions and ring substituents 1b—d, 2 and 3 (Table 8) indicates that the major contribution to the reaction thermodynamics is made by the chemical transformations, whereas the effects of changing the crystal lattices are minor. Possibly, it is due to because of the fact that both reagents and products remain solid (except N2), thus, there is a compensation for the thermal effects of the transformation of the crystal lattices of the starting materials and products. From an application prospective, it is also important that the proposed quantum-chemical approach to assessing the thermodynamics of decomposition reactions of DSs is relatively easy to implement. While calculations that take into account unknown transformations of the crystal lattice are much more laborious, sophisticated and cannot yet be widely used to predict the thermal effects of chemical reactions, despite the known progress in calculating the crystalline state of benzenediazonium chloride and tetrafluoroborate.

Conclusions ONCLUSIONS

In conclusion, for the first time we have determined the thermodynamics and kinetics of thermal decomposition of a series of aromatic $\underline{DSdiazonium\ salts}\ ArN_2^+\ X^{=-}$ with various counterions X=TfO, TsO, BF_4 by isothermal flow calorimetry and provided the quantitative assessment of the storage stability of solid DSs under normal conditions. Additionally, we have established how the aromatic substitution pattern in diazonium cation and the nature of \underline{the} counterion \underline{ea} ffect the processes occurring during the thermolysis of DSs studied.

We demonstrated that thermodynamic parameters of DS thermal decomposition reactions calculated by DFT at RB3LYP/aug-cc-pVDZ are-consisted with experimental data obtained by isothermal flow calorimetry for all 3- and 4-substituted DSs investigated (**1b-_d**, **2**, **3**). For these DSs₂ the main decomposition route is the elimination of nitrogen with the formation of benzene-1-ylium ions that

subsequently react with the corresponding anions. A completely different process occurs during the thermolysis of 2-nitrobenzene diazonium triflate **1a**. In this case, the polymeric products are formed, probably through the primary generation of 1-nitrocyclohexa-1,3-dien-5-yne.

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

Supporting Informationback

Results of modeling and deconvolution of heat flow experimental kinetic curves acquired in isothermal conditions as well as results of quantum chemical calculations can be found in Supporting Information (PDF)

<u>Details <!--Q5: Please check the description introduced for the ZIP file in the supporting information.-->of Diazo-Flow-Calorimetry; LC-MS; and Quantum chemical calculations (ZIP)</u>

ACKNOWLEDGMENT

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Abbreviations BBREVIATIONS para

DSs=,

diazonium salts;

ADTs, :

arenediazonium tosylates

ADTfs, ;

arenediazonium trifluoromethane sulfonates

DSC/TGA, ;

dDifferential scanning calorimetry and thermal gravimetric analysis

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UNECE, :
   United Nations Economic Commission for Europe
   GC—MS, ÷
   Ggas chromatography–mass spectrometry
   LC-MS,
   <u>l</u>Liquid chromatography–mass spectrometry
   ESI, ;
   electrospray ionization source
   APCI, :
   atmospheric pressure chemical ionization source
   DFT, :
   dDensity functional theory
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