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1 First Study of the Thermal and Storage Stability of Arenediazonium ₂ Triflates Comparing to 4-Nitrobenzenediazonium Tosylate and 3 Tetrafluoroborate by Calorimetric Methods

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- Supporting Information

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ABSTRACT: Herein, for the first time, using isothermal flow calorimetry and differential scanning calorimetry (DSC)/thermal gravimetric analysis (TGA), we have determined the thermal decomposition energies for the number of solid arenediazonium triflates comparing to 4-nitrobenzene tosylate and 4-nitrobenzentetrafluoroborate. The kinetics of thermal decomposition, activation energies, and half-lives of the studied diazonium salts (DSs) were found. Using gas chromatography-mass spectrometry (MS) and liquid chromatography-MS, we have elucidated the products formed during thermolysis of the investigated DSs. By density functional theory quantum chemical calculations at the B3LYP/aug-cc-pVDZ level of theory, we simulated the thermodynamics of decomposition reactions proceeding via substitution of the diazonium group by corresponding nucleophiles. The method applied predicted the decomposition energies of all the studied compounds fairly precise, except for 2-nitrobenzene diazonium triflate. It has been found that 4-nitrobenzene diazonium triflate has increased storage stability under normal conditions comparing to the corresponding tosylate and tetrafluoroborate. The experimental and theoretical results demonstrated that comparing to DSC/TGA, isothermal flow calorimetry more adequately reflects the energetics of the thermal decomposition of DSs and their storage stability under normal conditions.

KEYWORDS: arenediazonium salts, stability, isothermal flow calorimetry, quantum chemical calculation, thermolysis

INTRODUCTION

24 Aromatic diazonium salts (DSs) are versatile synthetic blocks 25 widely used in fine organic synthesis and industry. Beyond 26 that, DSs have been increasingly applied in development of 27 macro- and nanoscale composite materials because of their 28 reactivity toward metal and nonmetal surfaces. ^{2a}

Nevertheless, such disadvantages as a poor storage stability 30 in the solid state and a propensity to explosive decomposition 31 upon heating, photo-irradiation, or mechanical stress limit the 32 preparation and usage of DSs, especially, on an industrial 33 scale. ^{1a,2b-d} Several approaches to the stabilization of hazard-34 ous DSs, allowing for the minimization of risks associated with 35 the processes of their production and utilization, are available. These include, for instance, preparation of polymer-supported 37 DSs, 2e freezing of benzenediazonium chlorides up to -84 $^{\circ}$ C, 2t 38 and application of flow chemistry techniques for DS 39 chemistry. 2g Besides, to diminish the hazard level of DSs, 40 twelve rules of handling these compounds were formulated.² Recently, we have synthesized arenediazonium tosylates 42 ArN2+TsO- (ADTs)3a and trifluoromethane sulfonates 43 ArN₂⁺TfO⁻ (ADTfs)^{3b} that showed major advantages over 44 traditional DSs. While being surprisingly stable in the solid 45 state, they retained high reactivity in a vast array of diazonium 46 chemistry reactions including the formation of aromatic 47 iodides and bromides, ^{3a,b,4a-f} azides ^{3b,4g} and boronic acids, ^{3b} 48 and Pd-catalyzed C-C-cross-compling. 3b,4h-j Additionally, it

has been shown that ADTs can be successfully used for 49 introducing the $^{19}\mathrm{F}$ isotope into the aromatic ring, 5a carrying $_{50}$ out azo-coupling with ethyl—methyl acetoacetate, 5b substitut- $_{51}$ ing the diazonium group with the triethoxysilyl moiety,5c and 52 covalently grafting aromatic groups to carbonized metal 53 nanoparticles^{5d} and graphene.⁵⁶

The thermal decomposition energies of some ADTs and 55 ADTfs determined by differential scanning calorimetry 56 (DSC)/thermal gravimetric analysis (TGA), in most cases 57 were found to be below 800 J/g. 3a,b,4g Therefore, according to 58 the safety criteria of the United Nations Economic 59 Commission for Europe (UNECE), they can be referred as 60 compounds that can be transported safely. However, the 61 products of their thermal decomposition have not been studied 62 and remain unknown. Moreover, DSC/TGA provides 63 information about thermal decomposition energy at increased 64 temperatures and does not reflect decomposition processes 65 taking place under normal conditions. To comprehensively 66 assess the possibility of safe use of ADTs and ADTfs in the 67 laboratory and on an industrial scale, it is necessary to 68 determine reliable quantitative characteristics of their storage 69 stability in a solid state and thermal decomposition energies. 70

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71 Such evaluations should be performed using various methods 72 and comparing to other types of DSs.

Noteworthy, the DS decomposition in solution has been extensively investigated for a long time (see, e.g., refs^{1a,g}), whereas not many studies cover stability and safety of DSs in the solid state. The paucity of quantitative data, describing the decomposition of solid DSs, reflects the lack of reliable generally accepted procedures for measuring the abovementioned properties.

A comparative study of the stability of the solid DSs 81 (chlorides, tetrachlorozincates and tetrafluoroborates) was 82 reported in, ^{7a,c} however, the decomposition products were 83 not given. The investigation of the thermal decomposition of 84 14N- and 15N-substituted arenediazonium chlorides and 85 tetrafluoroborates has shown that the isotope effect is 86 insensitive to the nature and position of substituents in the 87 aromatic ring and the nature of the counterion. The stability 88 test of arenediazonium chlorides has demonstrated that the 89 sensitivity to detonation decreases from ortho-, through meta-, 90 to para-substitution. 7a It was shown that the nature of the 91 substituent in the aromatic nucleus has a pronounced effect on 92 DS stability as the nitro derivatives were significantly more 93 sensitive to impact than the chlorine derivatives. The decrease 94 in detonation sensitivity with an increase in molecular weight 95 was observed, which was associated with a decrease in the 96 specific value of the energy released per unit mass. The authors 97 noted that the detonation sensitivity of DSs depends on many 98 factors such as the size and shape of the crystals, as well as the 99 presence of impurities. No correlation between detonation 100 sensitivity and thermal stability was found. The values of the 101 thermal decomposition energies of some ADTs and ADTfs, 102 determined by DSC/TGA, do not correlate with the structural 103 features of the diazonium cation or the nature of counter-104 ion. 3a,b,4g The commonly occurred term "the storage stability 105 of DS" has not yet been described quantitatively. To address 106 this issue, in most cases the ability of DSs to be stored without 107 changes for a certain time is indicated. Besides, to the best of 108 our knowledge, up to the present, there are no theoretical 109 methods for predicting the energies of thermal decomposition 110 of DSs based on their chemical structure.

Our work aims to comprehensively address the challenges 112 associated with the thermal and storage stability assessment of 113 DSs. To achieve that, we for the first time have studied the 114 kinetics and thermodynamics of thermal decomposition of 115 arenediazonium triflates 1a-d comparing to 4-nitrobenzene-116 diazonium tosylate 2 and tetrafluoroborate 3 by DSC/TGA 117 and isothermal flow calorimetry. Additionally, we have 118 endeavored to develop the criteria for the evaluation of the 119 storage stability of an array of DSs with various counterions 120 and substituents. The electron-withdrawing nitro group and 121 the electron-donating methoxy group were chosen as 122 substituents in the aromatic core of ADTfs 1a-d for the 123 following reasons. First, according to, ^{7a} DSs with NO₂-moieties 124 are the most explosive, therefore they represent the highest 125 threshold of these properties. Second, DSs with NO₂- and 126 MeO-substituents in the aromatic ring differ sharply in their 127 properties, ^{3a,b} that is these two examples should cover the 128 widest range of properties studied.

We also aimed to determine the possibility to apply density functional theory (DFT) quantum chemical calculations for the theoretical evaluation of the DS thermal decomposition and clarification of its mechanism. To the best of our knowledge, DFT methods have not been previously used for these purposes. To investigate the mechanism, a gas 134 chromatography (GC)—mass spectrometry (MS) and liquid 135 chromatography (LC)—MS study of the decomposition 136 products of DSs 1a—d, 2, 3 was carried out. The obtained 137 results are valuable for both applied and theoretical field of 138 diazonium chemistry. On the one hand, they allow assessing 139 the stability, capabilities, and limitations of DSs for industrial 140 use. On the other hand, they provide better understanding of 141 the mechanisms of DS thermal decomposition and allow to 142 establish the structure—stability relationship.

EXPERIMENTAL SECTION

Arenediazonium triflates **1a**—**d** and 4-nitrobenzenediazonium 145 tosylate **2** were synthesized according to the procedure 146 described previously. ^{3a,b} 4-Nitrobenzenediazonium tetrafluor- 147 oborate **3** was purchased from Aldrich (CAS no. 456-27-9). All 148 samples used in calorimetric studies were dried in vacuum for 149 48 h. This procedure is recommended in the study of the 150 decomposition of arendiazonium chlorides. ^{7a}

The DSC/TGA runs were made in argon atmosphere using 152 open sample pans on Q600 SDT instrument (TA Instru- 153 ments), a heating rate of 5 $^{\circ}$ C·min⁻¹, and a temperature range 154 of 20–600 $^{\circ}$ C. A typical sample size was 10 mg.

Heat flow was measured under isothermal conditions in the 156 nitrogen atmosphere using TAM III microcalorimeter (TA 157 Instruments). The experiments were conducted according to 158 the conventional approach that is used for calorimetric studies 159 of the safety of high-energy materials. The sample was put in a 160 glass beaker placed in a standard calorimeter ampoule made 161 from Hastelloy with a volume of 1 mL. The ampoule was 162 evacuated, then purged with nitrogen, argon, or air depending 163 on experimental conditions and sealed. The heat flow was 164 measured at three different temperatures: 75, 80, and 85 °C. 165 We conducted all flow calorimetry experiments at temper- 166 atures significantly lower than the melting points in order to 167 adequately approximate kinetic curves to normal conditions. 168 The isothermal test was carried out until the heat flux 169 decreased below 2 μ W. This value is less than 1% of the 170 maximum heat flux and corresponds to the conversion degree 171 α > 0.99. Time was varied from 1 to 50 days depending on 172 sample and temperature. The acquired experimental curves 173 were approximated using the model of an autocatalytic process 174 and the Arrhenius equation. The experimental data were 175 processed using TAM Assistant Software v1.3.0.153. Gnuplot 176 4.5^{9a} and R Statistics v3.3.3 9b were used for mathematical 177 processing, statistical analysis, and dependencies building.

The DS decomposition products were studied by GC–MS 179 on an Agilent 7890A/5975C instrument. The typical sample 180 size was 50 mg. Samples were heated in a thermostat at 85 °C 181 for 14 days. Then an aqueous solution of KI was added to the 182 sample to convert the undecomposed DSs into the 183 corresponding volatile aryl iodides, ^{3a,b} the products were 184 extracted with ethyl acetate and organic layer was filtered 185 through a silica pad. The obtained ethyl acetate extracts were 186 then analyzed by GC–MS.

All LC–MS experiments were carried out on a high- 188 resolution time-of-flight mass spectrometer Agilent LC-1260 189 MS QTOF 6530 equipped with electrospray ionization source 190 (ESI) and atmospheric pressure chemical ionization source 191 (APCI). A chromatographic method was developed using a 192 ZORBAX Eclipse Plus column (C18, 2.1 \times 50 mm, 1.8 μ m). 193 The following gradient elution with water as "A" and 194 acetonitrile as "B" was used at a flow rate of 0.25 mL/min: 195

196 0-40 min, 0% B \rightarrow 100% B followed by isocratic elution with 197 B for 20 min. The operating parameters of the ESI-QTOF-MS 198 were: gas flow rate, 9 L/min (N₂); drying gas temperature, 350 199 °C; nebulizer, 35 psi; sheath gas flow, 11 L/min; sheath gas 200 temperature, 300 °C, capillary, 3500 V; skimmer, 65 V; 201 octopole radio frequency (rf) voltage, 750 V; fragmentor 150 202 V; and energy of collision 20 eV. The operating parameters of 203 the APCI-TOF-MS were: gas flow rate, 6 L/min (N_2) ; drying 204 gas temperature, 300 °C; nebulizer, 35 psi; vaporizer 205 temperature, 400 °C; capillary, 3500 V; skimmer, 65 V; 206 octopole rf voltage, 750 V; fragmentor, 150 V; and energy of 207 collision 20 eV. For the LC-MS experiments, the DS 208 decomposition products were dissolved in a water/acetonitrile 209 mixture (1:1 v/v) at a concentration of 1 mg/mL. The volume 210 of the sample injected was 5 µL. Acquired LC-MS spectra 211 were processed using the OpenMS 2.0 software package.

For the theoretical study of suggested DS decomposition routes, the quantum-chemical calculations were performed the susing Kohn—Sham DFT, global-hybrid GGA functional B3LYP, and aug-cc-pVDZ basis set in Gaussian 09 software package. At the first step, the geometry of all molecules participating in the reactions was optimized. To prove the nature of the stationary points, the harmonic frequency calculations were performed. Thereafter, the vibrational frequencies and thermodynamic corrections were calculated at normal conditions (25 °C, 1 atm) and at temperatures used for isothermal decomposition experiment (75, 80, and 85 °C).

RESULTS AND DISCUSSION

DSC/TGA Results. Our study of the thermal and storage stability of arenediazonium triflates 1a-d, 4-nitrobenzenediazonium tosylate 2 and tetrafluoroborate 3 has begun from collecting DSC/TGA data. Figures 1-6 show DSC/TGA

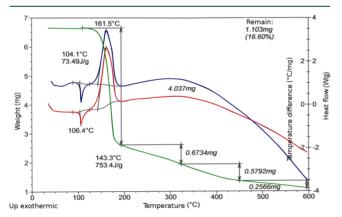


Figure 1. DSC/TGA thermograms of thermal decomposition of 2-NO₂C₆H₄N₂+TfO⁻ **1a**. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

228 curves of thermal decomposition of DSs 1–3. It can be seen 229 that upon heating all the investigated DSs decompose with 230 energy and weight loss. The temperatures and decomposition 231 energies are summarized in Table 1.

For the DSs 1a, 1b, 1d, 3 additional low-temperature and endothermic effects are observed in the temperature range close to their melting point, whereas DSs 1c, 2 decomposed consolid exothermically (Figures 1–6, Table 1). Note that DS 2 decompose giving two exothermic peaks (Figure 5). The first cone at 69.37 °C is characterized by a small amount of heat consolid endough the baseline issue, or

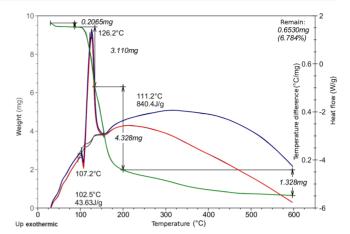


Figure 2. DSC/TGA thermograms of thermal decomposition of $3-NO_2C_6H_4N_2^+TfO^-$ **1b**. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

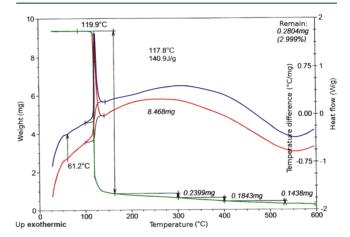


Figure 3. DSC/TGA thermograms of thermal decomposition of 4-NO₂C₆H₄N₂+TfO⁻ 1c. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

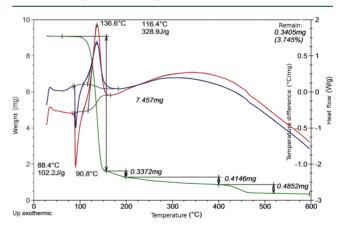


Figure 4. DSC/TGA thermograms of thermal decomposition of 4-MeOC₆H₄N₂⁺TfO⁻ 1d. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

crystallization from the amorphous phase. While for the second 239 one, located at 146.6 °C, the heat release of 323.0 J/g is 240 observed. In the case of DSs 1a, 1b, 1d the endothermic peaks 241 are not accompanied by a weight loss and are probably 242 associated with the rearrangement of the crystal lattice.

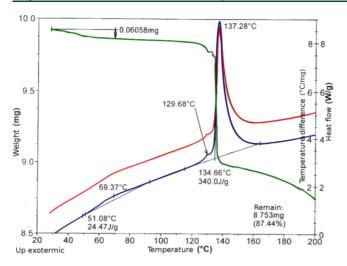


Figure 5. DSC/TGA thermograms of thermal decomposition of 4-NO₂C₆H₄N₂+TsO⁻ **2.** The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

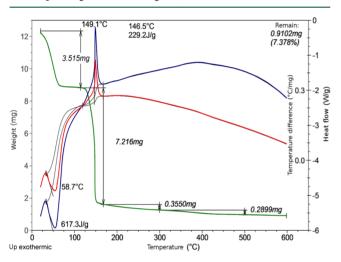


Figure 6. DSC/TGA thermograms of thermal decomposition of 4-NO₂C₆H₄N₂+BF₄ $^-$ 3. The temperature difference is shown in red; the sample weight is shown in green; the heat flow is shown in blue.

The weight loss upon heating DS 3 in the endothermic process, starting at $58.7~^{\circ}$ C is 28.5%, which corresponds exactly to the elimination of volatile BF $_3$ (28.6%) according to reaction 1

It might seem that the loss of BF $_3$ at 58.7 $^{\circ}$ C indicates that 250 intermediate 3a undergoes decomposition at 146.5 $^{\circ}$ C (eq 1).

However, upon thermal decomposition of $PhN_2^+BF_4^-$, a small 251 endothermic peak at 63 °C was also observed on the DSC/ 252 TGA curves. The appearance of this peak was explained by the 253 removal of water bound to DS via hydrogen bonds. 12 It cannot 254 be applied to DS 3 , as the weight loss of DS 3 at 58.7 °C 255 corresponds to 5.2 mol of water per 1 mol of DS 3. Should it 256 be such a large amount of water, DS 3 would have to be 257 partially dissolved, but not crystalline. Hence, there are 258 contradictions in explaining the cause of the endothermic 259 peak appearance during the heating of DS 3 and $PhN_2^+BF_4^-$. 260 Obviously, this issue requires further special studies. Therefore, 261 at present, we can propose eq 1 only as a hypothesis, partially 262 consistent with the results of quantum-chemical modeling of 263 DS decomposition reactions.

The major weight loss upon heating of DSs 1-3 occurs in 265 exothermic processes, which are clearly associated with the 266 formation of volatile decomposition products (Figures 1-6). 267

The exothermic effects $\Delta H_{\rm exoterm}$ of DSs 1–3 thermal 268 decomposition are the most important for the DS safety 269 evaluation. As can be seen from Table 1, these effects strongly 270 t2

Table 2. Reproducibility of the DS 2 Thermal Decomposition Parameters Measured at 85 °C Depending on Synthetic Batch and a Number of Reprecipitations^a

sample	$k \cdot 10^3$, s ⁻¹	ΔH , kJ/mol	P_0 , mW/g				
sample 1 nitrogen (reprecipitation 1)	0.2723 ± 0.0364	234.2 ± 3.0	31.2 ± 8.1				
sample 2 nitrogen, (source, reprecipitation 1)	0.2568 ± 0.0371	243.6 ± 20.7	12.7 ± 3.5				
sample 3 nitrogen, (source, reprecipitation 1)	0.2639 ± 0.0283	235.5 ± 7.0	10.1 ± 3.5				
sample 3 air, reprecipitation 2	0.2683 ± 0.0333	229.0 ± 28.9	8.7 ± 8.5				
sample 3 argon, reprecipitation 2	0.3119 ± 0.0352	242.3 ± 8.0	12.8 ± 2.4				
sample 2, 3 nitrogen, (source, reprecipitation 1, 2)	0.2608 ± 0.0184	238.9 ± 7.8	11.2 ± 2.3				
sample 4 nitrogen, source	0.2589 ± 0.0340	241.7 ± 16.2	12.0 ± 2.0				
sample 4 nitrogen, reprecipitation 1	0.2608 ± 0.0492	235.1 ± 17.9	10.2 ± 6.3				
sample 4 nitrogen, reprecipitation 2	0.2898 ± 0.0221	238.1 ± 6.8	11.3 ± 2.3				
general statistics	0.2745 ± 0.0140	237.7 ± 4.6	13.8 ± 3.3				
ak —rate constant, ΔH —integral enthalpy, P_0 —initial heat flow.							

depend on the nature and position of the substituent in the 271 benzene ring and partly on the nature of counterions. Among 272 salts 1a-d with a triflate counterion, the energy release during 273 decomposition is the highest for 3-nitro-derivative 1b and 274

Table 1. Temperatures and Decomposition Energies of Diazonium Salts 1-3 According to DSC/TGA Experiments Data

	ende	endothermic process		exothermic process		
DSs	T, °C	ΔH , J/g (kJ/mol)	T, °C	ΔH , J/g (kJ/mol)	$M_{\rm p}$, °C	
$2-NO_2C_6H_4N_2^+TfO^-$ 1a	104.1	73.49 (21.98)	143.3	-753.4 (-225.3)	110	
$3-NO_2C_6H_4N_2^+TfO^-$ 1b	102.5	43.6 (10.04)	111.2	-840.4 (-251.3)	108-109	
$4-NO_2C_6H_4N_2^+TfO^-1c$			116.4	-219.9 (-65.7)	104	
$4-MeOC_6H_4N_2^+TfO^-$ 1d	88.4	102.2 (29.05)	136.6	-328.9 (-93.5)	94-97	
$4-NO_2C_6H_4N_2^+TsO^-$ 2			69.37	-24.47 (-7.8)	132	
			146.6	-323.0 (-103.7)		
$4-NO_2C_6H_4N_2^+BF_4^-$ 3	58.7		146.5	-229.2 (-54.3)	144	

Table 3. Integral Enthalpy and Maximum Heat Flow Values Found during Isothermal Decomposition of Diazonium Salts 1—

		ΔH , kJ/mol			$P_{\rm max}$, mW/g	
DS	75 °C	80 °C	85 °C	75 °C	80 °C	85 °C
$2-NO_2C_6H_4N_2^+TfO^-$ (1a)	414.0	386.0	396.0	0.705	1.49	2.33
$3-NO_2C_6H_4N_2^+TfO^-$ (1b)	227.9	230.0	225.4	6.57	14.15	28.8
$4-NO_2C_6H_4N_2^+TfO^-$ (1c)	200.0	235.1	250.0	20.12	47.89	119.5
$4-MeOC_6H_4N_2^+TfO^-$ (1d)	183.1	183.2	106.0	1.34	2.97	5.37
$4-NO_2C_6H_4N_2^+TsO^-$ (2)	253.0	232.4	231.0	21.10	34.82	64.60
$4-NO_2C_6H_4N_2^+BF_4^-(3)$	173.0	156.0	147.0	20.02	31.63	66.87

 $[^]a\Delta H$ —integral enthalpy, P_{\max} —maximum heat flow value.

decreases noticeably in the row 1b > 1a > 1d > 1c. Among DSs 276 having the same 4-nitrobenzene diazonium cation and different 277 counterions, the energy release decreases in the row $2c > 1c \approx$ 3. Therefore, the highest heat release is observed for DS with a TsO-counterion. However, a change in the counterion nature 280 affects the exothermic decomposition process substantially less

than the position and type of substituents in the benzene ring. Isothermal Flow Calorimetry Results. With DSC/TGA 282 data in our hands, we moved on to isothermal flow calorimetry 284 analysis of DSs studied. As the stability of DS could be affected 285 by the presence of impurities, which often cannot be controlled 286 by conventional analytical methods, 1a,7a we first decided to 287 evaluate the reproducibility of thermal decomposition parameters measured. To do that we took samples of ADTS 289 2 from three synthetic batches obtained under identical 290 conditions (samples 1-3) and samples of ADTS 2 purified by 291 single and double precipitation of sample 3 from acetic acid/ 292 ether solutions (repricipitation 1 and 2). During the isothermal 293 decomposition, the following parameters have been deter-294 mined: the integral enthalpy, initial and maximum heat flows, 295 decomposition rate constants, and initial product concen-296 trations approximated by eq 2. Additionally, we have varied the purged gas and studied sample decomposition in air, argon, 298 and nitrogen atmosphere. The results show that the collected 299 data are consistent, and the results do not depend statistically 300 significantly on the degree of sample purification. Even though there is a slight tendency to the reduction of the initial heat 302 flow depending on the number of reprecipitations, the differences between the first and second reprecipitation are minimal. No qualitative and statistically significant differences were observed when decomposition was conducted in air, 306 argon, and nitrogen atmosphere. The average statistical 307 deviation (RMD) for the rate constants (according to eq 2) 308 and the enthalpy was 5%. Therefore, the further isothermal 309 flow calorimetry experiments were carried out in a nitrogen

310 atmosphere and after a single reprecipitation of the initial DS. Table 3 and Figures 7-10 show the results of isothermal t3f7f8f9f10311 312 decomposition of DSs 1-3 at 75, 80, and 85 °C. At 75 °C, the 313 maximum heat flow values obtained for the 4-nitrobenzene 314 DSs 1c, 2, 3 almost do not depend on the counterion nature. 315 However, it can be noted that the heat flow curve acquired 316 during DS 1c decomposition is much steeper. Additionally, the 317 $P_{\rm max}$ values obtained for this DS at 80 and 85 °C are 318 significantly higher than those for DS 2 and 3. The P_{max} values 319 found for 4-methoxybenzenediazonium triflate 1d are notice-320 ably smaller compared to 4-nitrobenzenediazonium triflate 1c. 321 Among the nitrobenzenediazonium triflates 1a-c, the 322 maximum heat flow decreases from para-1c, through meta-323 **1b**, to *ortho-***1a** substitution. The values of P_{max} are important 324 not only for mathematical modeling of the reaction kinetics but

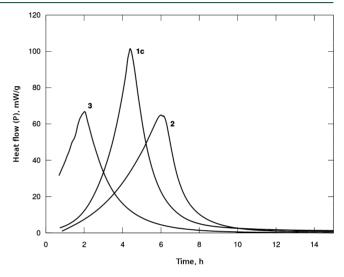


Figure 7. Heat flow (P) during isothermal decomposition of nitrobenzenediazonium salts: tetrafluoroborate 3, tosylate 2, and triflate 1c at 85 °C

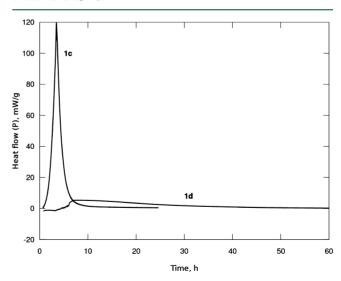


Figure 8. Heat flow (P) during isothermal decomposition of 4nitrobenzenediazonium 1c and 4-methoxybenzenediazonium 1d triflates at 85 °C.

also for quantitative description of the compound safety that is 325 essential for practical application.

To investigate the kinetics of isothermal decomposition 327 (Figures 7-10), we approximated the experimental heat flow 328 curves with kinetic equation for autocatalytic reaction 2 that 329 qualitatively describes the heat flow over time dependency. 330

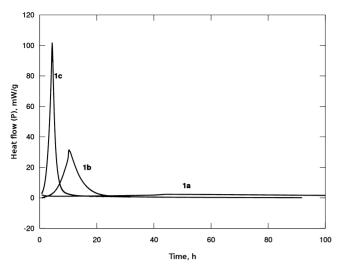


Figure 9. Heat flow (P) during isothermal decomposition of 2-, 3and 4-nitrobenzenediazonium triflates 1a-c at 85 °C.

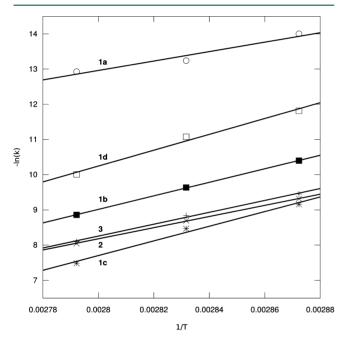


Figure 10. Results of the approximation of DS 1-3 decomposition reactions with the Arrhenius equation.

331 The following main parameters were determined: k—rate 332 constant, and P_0 , $P_{\rm max}$ —values of the initial and maximum heat 333 flows in the autocatalytic reaction eq 2. Table 4 shows 334 calculated kinetic parameters found as a result of approx-

imation of the experimental heat flow curves of DSs 1a-1d, 2, 335 3. The following kinetic equation describing autocatalytic 336 reaction was applied: $aA \rightarrow cC$

$$\frac{\mathrm{d}\alpha}{\mathrm{d}t} = k(T) \cdot f(\alpha) \tag{2}$$

$$\alpha = \frac{A_0 - A}{A_0} = \frac{a}{c} \cdot \frac{C}{A_0} \tag{3}$$

$$f(\alpha) = a^m \cdot (1 - \alpha)^n = \alpha \cdot (1 - \alpha) \tag{4}$$

$$k(T) = B \cdot e^{-E_a/RT} \tag{5}$$

$$P = k(T) \cdot \alpha \cdot (1 - \alpha) \cdot A_0 \cdot \Delta H \tag{6}$$

where α —conversion degree; k(T)—rate constant, $[s^{-1}]$; 343 $f(\alpha)$ —the kinetic model in differential form; A_0 , A—initial and 344 current concentration of DS, which for solid-phase reactions 345 are measured in mol/g units; C_0 , C—initial and current 346 concentrations of products, [mol/g]; a, c—stoichiometric 347 coefficients, for the processes studied a/c = 1; P, P_0 —current 348 and initial heat flow; ΔH —reaction enthalpy; B—is the pre- 349 exponential factor, a constant for each chemical reaction; E_3 — 350 an experimentally determined parameter that indicates the 351 sensitivity of the reaction rate to temperature; R—the universal 352 gas constant (8.315 $J \cdot K^{-1} \cdot mol^{-1}$); T—the absolute temper- 353

The kinetic eq 2 is used to model solid-phase reactions, 13,14 355 and can be expressed in terms of the conversion degree α (eq. 356) 3). The kinetic curves for the reactions studied are best 357 described by eq 4 at m = 1 and n = 1. The temperature 358 dependence of the reaction rate is expressed by the Arrhenius 359 eq 5. The reaction enthalpy ΔH is calculated by integrating a 360 curve approximating the experimental heat flux (eq 6), in the 361 time interval $(0, \infty)$. The half-life corresponds to the 362 conversion degree of 0.5. Because of the symmetry of the 363 approximating kinetic curve 4, the half-life coincides with the 364 maximum heat flux (in the case of more complex kinetics, this 365 rule is not fulfilled).

Figure 7 shows the experimental heat flow curves describing 367 the isothermal decomposition of DSs 1c, 2 and 3 at 85 °C. As 368 can be seen, the half-life of DSs depends on the counterion: for 369 tetrafluoroborate 3 it is 2 h, for triflate 1c-4 h, and for 370 tosylate 2-6 h.

The experimental heat flow curves describing the isothermal 372 decomposition of salt 1a are more complex and, therefore, 373 differ from the curve characteristic for the autocatalytic 374 process. At the initial stage, a decrease in the heat flow is 375 observed, which is associated with a higher rate of the 376 endothermic process. Then, the heat flow is increased 377

Table 4. Kinetic Parameters of the Isothermal Decomposition of DSs 1-3 (P_0 —Initial Heat Flow Value, k—Rate Constant Calculated According to the eq 2)

		P_0 , mW/g			$k \cdot 10^3$, s ⁻¹	
DS	75 °C	80 °C	85 °C	75 °C	80 °C	85 °C
$2-NO_2C_6H_4N_2+TfO^-1a$	40.6	88.2	147.0	0.00087	0.00184	0.00254
$3-NO_2C_6H_4N_2^+TfO^-1b$	0.94	11.0	44.6	0.03048	0.06545	0.14339
$4-NO_2C_6H_4N_2^+TfO^-1c$	9.0	13.1	48.4	0.10562	0.21057	0.53446
$4-MeOC_6H_4N_2^+TfO^-$ 1d	14.78	32.00	113.8	0.00739	0.01548	0.04504
$4-NO_2C_6H_4N_2^+TsO^-$ 2	19.57	27.5	41.5	0.08995	0.16775	0.32057
$4-NO_2C_6H_4N_2^+BF_4^-$ 3	392.4	896.0	1804.2	0.07851	0.14520	0.30432

378 indicating the predominance of the exothermic process. The 379 presence of the endothermic process is consistent with the 380 DSC/TGA data (Table 1). To describe the kinetics of these 381 reactions, we used the model of two sequential and two parallel 382 autocatalytic processes. The deconvolution results are given in 383 detail in Supporting Information 1s. Table 4 shows the 384 parameters of the heat flow kinetics calculated when isothermal 385 decomposition reaction is approximated by a single autocata-386 lytic process corresponding to the main exothermic stage. This 387 stage is the most important as it determines the main 388 characteristics of safety and stability of DSs.

The half-life of 4-nitrophenyldiazonium triflate 1c is 390 significantly less than the half-life of 4-methoxyphenyldiazo-391 nium triflate 1d: the values found are 4 and 16 h, respectively. 392 At the same time, the heat flow observed during decom-393 position of 4-nitrophenyldiazonium triflate 1c is much higher 394 than that of 4-methoxyphenyldiazonium triflate 1d (Figure 8): 395 119.5 mW/g for 1c versus 5.37 mW/g for 1d (Figure 8).

The substitution pattern in the aromatic ring has a 397 pronounced effect on the DS stability. Among DS with triflate 398 counterion, the longest half-life time at 85 °C has ortho-399 derivative 1a (62 h). The meta-derivative 1b is less stable (11 400 h) and para-derivative 1c is the least stable (4 h). The 401 maximum heat flow values follow the opposite pattern and 402 decrease in a row 1c > 1b > 1a. The results discussed are 403 presented in Tables 3 and 4 and Figure 9.

The analysis of the kinetic data obtained at different 405 temperatures followed by approximation with the Arrhenius 406 equation allowed us to find the kinetic parameters of DS 407 decomposition reactions occurring at 25 °C. The obtained 408 results are presented in Table 5 and Figure 10. The

Table 5. Calculated Kinetic Parameters of DS 1-3 Decomposition Reactions Occurring at 25 °C^a

DS	$k_{298} \times 10^9$, s ⁻¹	$E_{\rm a}$, kJ/mol
$2-NO_2C_6H_4N_2^+TfO^-$ 1a	1.39	111.4
$3-NO_2C_6H_4N_2^+TfO^-1b$	2.90	159.7
$4-NO_2C_6H_4N_2^+TfO^-1c$	4.45	173.0
$4-MeOC_6H_4N_2^+TfO^-$ 1d	0.049	187.1
$4-NO_2C_6H_4N_2^+TsO^-$ 2	48.91	131.7
$4-NO_2C_6H_4N_2^+BF_4^-$ 3	18.75	140.3

^ak₂₉₈—rate constant at 298 K; E_a—activation energy, kJ/mol.

409 arenediazonium triflates 1b-d have higher activation energies 410 comparing to tosylate 2 and tetrafluoroborate 3. However, 2-411 nitrobenzenediazonium triflate is out of this line as it has the 412 lowest activation energy among the DS studied.

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Based on the approximation data, we have modeled the 414 process of decomposition of the investigated DS over a large 415 time period (Figures 11 and 12). According to the results, the 416 stability of arenediazonium triflates depends on the sub-417 stitution pattern. In particular, at 25 °C 3-nitrobenzenediazo-418 nium triflate has the longest half-life time of 83 years, whereas 419 2-nitrobenzenediazonium triflate has the shortest half-life time 420 of 25 years (Figure 11). The nature of counterion affects 421 greatly the DS stability (Figure 12). Thus, 4-nitrobenzenedia-422 zonium tosylate 2 and tetrafluoroborate 3 have close half-life 423 times of 4.5 years, whereas 4-nitrobenzenediazonium triflate 1c 424 is much more stable with a half-life time of 46 years and a 425 significantly lower maximum heat flow. Note that the effect of 426 counterion on DS stability becomes noticeable only at low 427 temperatures (25 $^{\circ}$ C), while at elevated temperatures (during

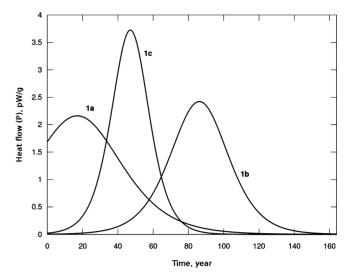


Figure 11. Heat flow (P) over the time dependency built upon modeling of the kinetic curves of the decomposition of 2-, 3- and 4nitrobenzenediazonium triflates 1a-c at 25 °C.

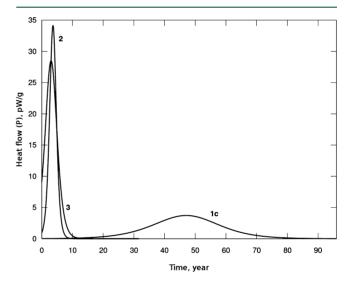


Figure 12. Heat flow (P) over the time dependency built upon modeling of the kinetic curves of the decomposition of 4nitrobenzenediazonium tosulate 2, triflate 1c, and tetrafluoroborate 3 at 25 °C.

DSC/TGA or isothermal flow calorimetry at 75-85 °C) these 428 differences disappear. This fact, as well as the values of 429 activation energies, suggest that the stability of DS under 430 normal storage conditions is largely determined by the strength 431 of the crystal lattice. At higher temperatures, after the 432 destruction of the crystal lattice, the speed and energy of the 433 process are likely to be influenced by both the nature of the 434 Ar-N2⁺ diazonium cation and the presence and nature of 435 nucleophiles in the immediate environment.

Thus, considering all the data, we can draw several 437 conclusions. First of all, DSC/TGA alone cannot serve as a 438 reliable criterion for assessing the thermal stability and safety of 439 DSs because in this case decomposition occurs at higher 440 temperatures and is accompanied by intense evaporation of 441 low-molecular-weight reaction products. In addition, during 442 DSC/TGA analysis DSs decompose at different temperatures, 443 which makes the analysis and comparison of the data 444 complicated. Therefore, the study of DS thermal stability 445

446 should be complemented by a more detailed investigation of 447 the decomposition kinetics by isothermal flow calorimetry. The 448 values of maximum heat flow, half-lives, and activation energies 449 should be determined and approximation of the kinetics to 450 normal conditions should be performed.

Second, the nature of counterion has a pronounced effect on 452 DS stability. The approximation of experimental data with 453 Arrhenius equation showed that arenediazonium triflates are 454 the most stable during the storage, for example, 3-nitro-455 benzenediazonium triflate has a shelf-life of 83 years. 456 Presumably, changing the counterion affects the probability 457 of the occurrence of various mechanisms during the DS 458 decomposition, which is discussed further and presented in 459 Schemes 1 and 2.

s1s2

Scheme 1. Possible Mechanism of Thermal Decomposition of DSs 1b-d, 2, 3 (Nu = F, TsO, TfO)

$$\begin{array}{c} X \\ \\ \end{array} \begin{array}{c} X \\ \end{array} \begin{array}{c} X \\ \\ \end{array} \begin{array}{c} X \\ \end{array} \begin{array}{c} X \\ \\ \end{array} \begin{array}{c} X \\ \end{array} \begin{array}{c} X \\ \\ \end{array} \begin{array}{c} X \\$$

Scheme 2. Possible Route of 1-Nitrocyclohexa-1,3-dien-5yne $[C_6H_3NO_2]$ ($\Delta m/z = 121.0$) Formation (a) and Further Polymerization (b)

$$NO_{2} \longrightarrow N = N Nu^{-}$$

$$NO_{2} \longrightarrow NO_{2} \longrightarrow NO_$$

Finally, given the results of isothermal flow calorimetry, the 460 461 DSs studied decompose with thermal effects close to the 462 threshold value of 800 J/g for safe transportation, according to UNESCO.6 Only in the case of 2-nitrobenzenediazonium triflate, the released energy of 1330 J/g exceeds the permissible

GC-MS and LC-MS Study of Decomposition Prod-467 ucts. While it has long been established that the main products of the thermal decomposition of arenediazonium tetrafluor- 468 oborates are the corresponding aryl fluorides (the Balz- 469 Schiemann reaction), the products of the thermolysis of 470 arenediazonium triflates and tosylates remain unknown. We 471 elucidated the structure of the compounds that appear after 14 472 days of decomposition of DSs 1-3 at 85 °C using GC-MS 473 and LC-MS. To conduct the analysis, the unreacted DS was 474 converted into corresponding aryl iodide by reaction with KI. 475

According to the GC-MS data (Supporting Information 2s, 476 Figures S1-S11), the main products of the decomposition of 477 DSs 1b, 1c, 1d are the corresponding esters of nitro-phenyl 478 trifluoromethanesulfonates ArOTf. The decomposition of 479 arenediazoniumtosylate 2 resulted in the formation of 480 nitrobenzene and 1-iodo-4-nitrobenzene (GC-MS). LC-MS 481 ESI in the negative ionization mode also showed the presence 482 of 4-nitrophenyl 4-methylbenzenesulfonate ester (m/z = 483)292.1) among the decomposition products. In case of 484 arenediazonium tetrafluoroborate 3, the main decomposition 485 product was the expected 1-fluoro-4-nitrobenzene. It should be 486 noted that during the decomposition of all the DSs studied, 487 significant amounts of resinous products that could not be 488 elucidated by GC-MS were formed. Considering the GC-MS 489 and LC-MS results, the following mechanism can be assumed 490 for thermolysis of DSs 1b-d, 2, 3 (Scheme 1).

A completely different process takes place when 2-nitro- 492 arenediazonium triflate 1a decomposes. In this case, the 493 products of the diazonium group substitution by the triflate 494 anion were not detected. The compounds formed during the 495 DS 1a decomposition were polymers. We were able to 496 elucidate their structure by LC-MS (Table 6, MS spectra 497 t6 presented in Supporting Information 3s). The polymers found 498 were suggested to be built upon the following repeating units: 499 $NO_2C_6H_3$ ($\Delta m/z = 121.0$) and [$NO_2C_6H_4SCF_3$] ($\Delta m/z = 500$

Apparently, the appearance of the abovementioned resinous 502 compounds is associated with the polymerization processes as 503 proven by the polymeric nature of products formed as a result 504 of DS 1a decomposition. We can infer that 1-nitrocyclohexa- 505 1,3-dien-5-yne $[C_6H_3NO_2]$ ($\Delta m/z = 121.0$) is a monomer that 506 is derived from DS according to the route (a) presented in 507

Table 6. Main Peaks Present on the LC-MS Chromatograms of the Decomposition Products of 2-Nitroarenediazonium Triflate 1a

ionization mode	m/z	compound
positive ESI	74.1; 297.1; 520.2; 743.2	polymer chain P1 with the mass of repeating unit of 223, possibly, $[\mathrm{NO_2C_6H_4SCF_3}]$
	432.1; 553.1; 674.1; 795.1; 916.1; 1037.1; 1158.1	polymer chain P2 with the mass of repeating unit of 121, $\left[C_6H_3NO_2\right]$
	525.1; 646.1; 767.1; 888.1; 1009.1; 1130.1	polymer chain P3 with the mass of repeating unit of 121, $[C_6H_3NO_2]$. The difference between P2 and P3 is 28, which corresponds to the nitrogen elimination
	588.2; 710.1; 831.2; 952.2; 275.1; 785.8; 915.2; 1087.1	polymer chain P4 with the mass of repeating unit of 121, $\left[C_6H_3NO_2\right]$
positive APCI	394.0; 515.0; 635.9; 756.9; 877.8; 998.8; 1119.7	polymer chain P5 with the mass of repeating unit of 121, $[C_6H_3NO_2]$
	597.3; 875.4; 877.4; 879.4	
negative ESI	380.1; 501.1; 622.1; 743.1; 864.1	polymer chain P6 with the mass of repeating unit of 121, $[C_6H_3NO_2]$
	528.0; 649.1; 770.1; 891.1	polymer chain P7 with the mass of repeating unit of 121, [C ₆ H ₃ NO ₂]
	149.0	TfO ⁻
	276.8; 320.9; 436.7; 563.6; 936.2	

The mechanism of further chain growth involving $C_6H_3NO_2$ sides as a monomer is ambiguous and requires special investigation sill lying beyond the scope of this work. However, based on the available data, we can assume the structure of the polymer sill formed as a result of the DS 1a decomposition process (b) presented in Scheme 2. Previously, the appearance of polymer products during the thermal decomposition of *ortho*-carbox-sill ybenzenediazonium chloride was also explained by the intermediate formation of didehydrobenzene and naphthale-sill ne. Importantly, the unique route found for DS 1a decomposition of DS 1a decomposition

Importantly, the unique route found for DS 1a decomposition including the formation of neutral $C_6H_3NO_2$ is self-consistent with the high instability of the intermediate involved in an alternative pathway (Scheme 1). Indeed, the 2-self-consistent with the high instability of the intermediate involved self-consistent with the high instability of the intermediate involved self-consistent with the self-consistent with the self-consistent value of the self-consistent value

Quantum Chemical Calculations. Given the identified products of DS 1a-c, 2, 3 thermal decomposition, we for the first time predicted the thermodynamics of the occurring processes using DFT calculations at the RB3LYP/aug-cc-sypvdz level of theory. We have optimized geometry of DS 1a-sypvdz level of theory. We have optimized geometry of DS 1a-sypvdz level of theory. We have optimized geometry of DS 1a-sypvdz level of located stationary points was confirmed by the absence of imaginary frequencies in the IR spectrum. Cartesian coordinates of all compounds and calculated thermodynamic parameters are given in Supporting Information 4s. We have explored esters and substituted phenols as the major products of triflates 1a-c and tosylate 2 decomposition and 4-sypvdz levels 1a-c and tosylate 2 decomposi

Table 7. Predicted Thermodynamic Parameters of DS 1a-c, 2, 3 Decomposition Reactions According to Quantum Chemical Calculations at the RB3LYP/aug-cc-pVDZ Level of Theory

entry	reaction	ΔG_{298} , kJ/mol	ΔH_{298} , kJ/mol	$\Delta S^*_{298.15}$, kJ/mol
1	$2-NO_2C_6H_4N_2^{+-}OTf \rightarrow 2-NO_2C_6H_4OTf + N_2$	-268.6	-230.1	38.5
2	$3-NO_2C_6H_4N_2^{+-}OTf \rightarrow 3-NO_2C_6H_4OTf + N_2$	-282.4	-242.8	39.6
3	$4-NO_2C_6H_4N_2^{+-}OTf \rightarrow 4-NO_2C_6H_4OTf + N_2$	-287.6	-248.0	39.6
4	$\begin{array}{l} \text{4-MeOC}_6\text{H}_4\text{N}_2^{+-}\text{OTf} \rightarrow \text{4-} \\ \text{MeOC}_6\text{H}_4\text{OTf} + \text{N}_2 \end{array}$	-238.1	-200.5	37.7
5	$4-NO_2C_6H_4N_2^{+-}OTs \rightarrow 4-NO_2C_6H_4OTs + N_2$	-328.4	-283.9	44.6
6	$4-NO_2C_6H_4N_2^{+-}BF_4 \rightarrow 4-NO_2C_6H_4F + BF_3 + N_2$	-276.2	-188.4	87.9
6a	$4-NO_2C_6H_4N_2^{+-}BF_4 \rightarrow 4-NO_2C_6H_4N_2F + BF_3$	76.2	124.6	48.5
6b	$\begin{array}{c} 4\text{-NO}_{2}\text{C}_{6}\text{H}_{4}\text{N}_{2}\text{F}^{-} \rightarrow 4\text{-} \\ \text{NO}_{2}\text{C}_{6}\text{H}_{4}\text{F} + \text{N}_{2} \end{array}$	-352.3	-312.9	39.4

543 and 8. Considering DSC/TGA results that showed that 544 thermolysis of tetrafluoroborate 3 initially causes BF₃ detach-545 ment with the formation of $4\text{-NO}_2\text{C}_6\text{H}_4\text{N}_2^+\text{F}^-$ 3a (Scheme 1), 546 we calculated the thermodynamics of this reaction along with 547 other possible routes (Table 6, entries 6a, b).

Overall, for all reactions of DS 1b-d, 2, and 3 548 decomposition the calculated enthalpy values are consistent 549 with the experimental ones obtained by isothermal flow 550 calorimetry. Therefore, the suggested reactions make the main 551 contribution to the energy of DS exothermic decomposition 552 (Tables 6 and 7). The obtained results prove that DFT 553 calculations at the RB3LYP/aug-cc-pVDZ level of theory are a 554 convenient and fairly precise method for theoretical estimation 555 of the thermal effects of DS decomposition. A single case, 556 where we had significant deviation between the data of 557 isothermal flow calorimetry and calculation results is 2-558 nitroarenediazonium triflate 1a (Table 7). However, this is 559 consistent with GC-MS and LC-MS data demonstrating that 560 decomposition of DS 1a proceeds via different route (Scheme 561 2) and does not result in 2-NO₂C₆H₄OTf.

In some cases, the enthalpy values of DS 1–3 exothermic 563 decomposition measured by DSC/TGA were found to be 564 significantly less than both predicted ones and values obtained 565 by isothermal flow calorimetry (Table 8). It can be explained 566 by the fact that decomposition of DSs during DSC/TGA 567 analysis occurs at temperatures much higher than 85 °C (Table 568 2), resulting in an evaporation process, accompanied by a 569 significant weight loss, which reduces the thermal effect of the 570 reaction

Importantly, the DFT calculations were carried out 572 assuming reagents and products are isolated molecules, 573 therefore, the electric field of the crystal was neglected. 574 However, the very fact that the predicted energies are in good 575 agreement with the experimental values measured by flow 576 calorimetry for the decomposition reactions of five DSs with 577 different counterions and ring substituents 1b-d, 2, and 3 578 (Table 8) indicates that the major contribution to the reaction 579 thermodynamics is made by the chemical transformations, 580 whereas the effects of changing the crystal lattices are minor. 581 Possibly, it is because of the fact that both reagents and 582 products remain solid (except N2), thus, there is a 583 compensation for the thermal effects of the transformation of 584 the crystal lattices of the starting materials and products. From 585 an application prospective, it is also important that the 586 proposed quantum-chemical approach to assessing the 587 thermodynamics of decomposition reactions of DSs is 588 relatively easy to implement. While calculations that take 589 into account unknown transformations of the crystal lattice are 590 much more laborious, sophisticated, and cannot yet be widely 591 used to predict the thermal effects of chemical reactions, 592 despite the known progress in calculating the crystalline state 593 of benzenediazonium chloride and tetrafluoroborate. 2c,d

CONCLUSIONS

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In conclusion, for the first time we have determined the 596 thermodynamics and kinetics of thermal decomposition of a 597 series of aromatic DSs $ArN_2^+ X^-$ with various counterions X=598 TfO, TsO, BF₄ by isothermal flow calorimetry and provided 599 the quantitative assessment of the storage stability of solid DSs 600 under normal conditions. Additionally, we have established 601 how the aromatic substitution pattern in diazonium cation and 602 the nature of the counterion affect the processes occurring 603 during the thermolysis of DSs studied.

We demonstrated that thermodynamic parameters of DS $_{605}$ thermal decomposition reactions calculated by DFT at $_{606}$ RB3LYP/aug-cc-pVDZ consisted experimental data obtained $_{607}$ by isothermal flow calorimetry for all 3- and 4-substituted DSs $_{608}$ investigated (1b-d, 2, 3). For these DSs, the main $_{609}$

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Table 8. Experimental and Predicted Enthalpies of Decomposition of Diazonium Salts (RB3LYP/aug-cc-pVDZ)

	predicted enthalpy	experimental enthalpy (flow calorimetry)		DSC/TGA	
reaction	ΔH_{298} , (ΔH_{353}) kJ/mol	ΔH_{348} , kJ/mol	ΔH_{353} , kJ/mol	ΔH_{358} , kJ/mol	ΔH, kJ/mol
$2-NO_2C_6H_4N_2^+Tf^- \rightarrow 2-NO_2C_6H_4OTf + N_2$	-230 (-230.4)	-414	-386	-396	-203.4
$3-NO_2C_6H_4N_2^+TfO^- \rightarrow 3-NO_2-C_6H_4OTf + N_2$	-243 (-243.2)	-228	-230	-225	-238.5
$4-NO_2C_6H_4N_2^+TfO^- \rightarrow 4-NO_2-C_6H_4OTf + N_2$	-248 (-248.4)	-200	-235	-250	-65.8
$4\text{-MeOC}_6\text{H}_4\text{N}_2^+\text{TfO}^- \rightarrow 4\text{-MeOC}_6\text{H}_4\text{OTf} + \text{N}_2$	$-201\ (-200.8)$	-183	-183	-106	-64.5
$4-NO_2C_6H_4N_2^+TfO^- \rightarrow 4-NO_2C_6H_4OTs + N_2$	-284 (-284.0)	-253	-232	-231	-117.3
$4-NO_2C_6H_4N_2^+BF_4^- \rightarrow 4-NO_2C_6H_4F + BF_3 + N_2$	-188 (-189.5)	-173	-156	-147	-54.3

610 decomposition route is the elimination of nitrogen with the 611 formation of benzene-1-ylium ions that subsequently react with 612 the corresponding anions. A completely different process 613 occurs during the thermolysis of 2-nitrobenzene diazonium 614 triflate 1a. In this case, the polymeric products are formed, 615 probably through the primary generation of 1-nitrocyclohexa-616 1,3-dien-5-yne.

617 **ASSOCIATED CONTENT**

618 Supporting Information

619 The Supporting Information is available free of charge on the 620 ACS Publications website at DOI: 10.1021/acs.oprd.9b00307.

Results of modeling and deconvolution of heat flow 621 experimental kinetic curves acquired in isothermal 622 conditions as well as results of quantum chemical 623 calculations (PDF) 624

Details of Diazo-Flow-Calorimetry; LC-MS; and Quan-625 tum chemical calculations (ZIP)

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635 The manuscript was written through contributions of all 636 authors. All authors have given approval to the final version of 637 the manuscript.

638 Notes

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ABBREVIATIONS

643 DSs, diazonium salts; ADTs, arenediazonium tosylates; ADTfs, 644 arenediazonium trifluoromethane sulfonates; DSC/TGA, 645 differential scanning calorimetry and thermal gravimetric 646 analysis; UNECE, United Nations Economic Commission 647 for Europe; GC-MS, gas chromatography-mass spectrome-648 try; LC-MS, liquid chromatography-mass spectrometry; ESI, 649 electrospray ionization source; APCI, atmospheric pressure 650 chemical ionization source; DFT, density functional theory

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