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DIC Corporation
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Color & Comfort

PRODUCT GUIDE

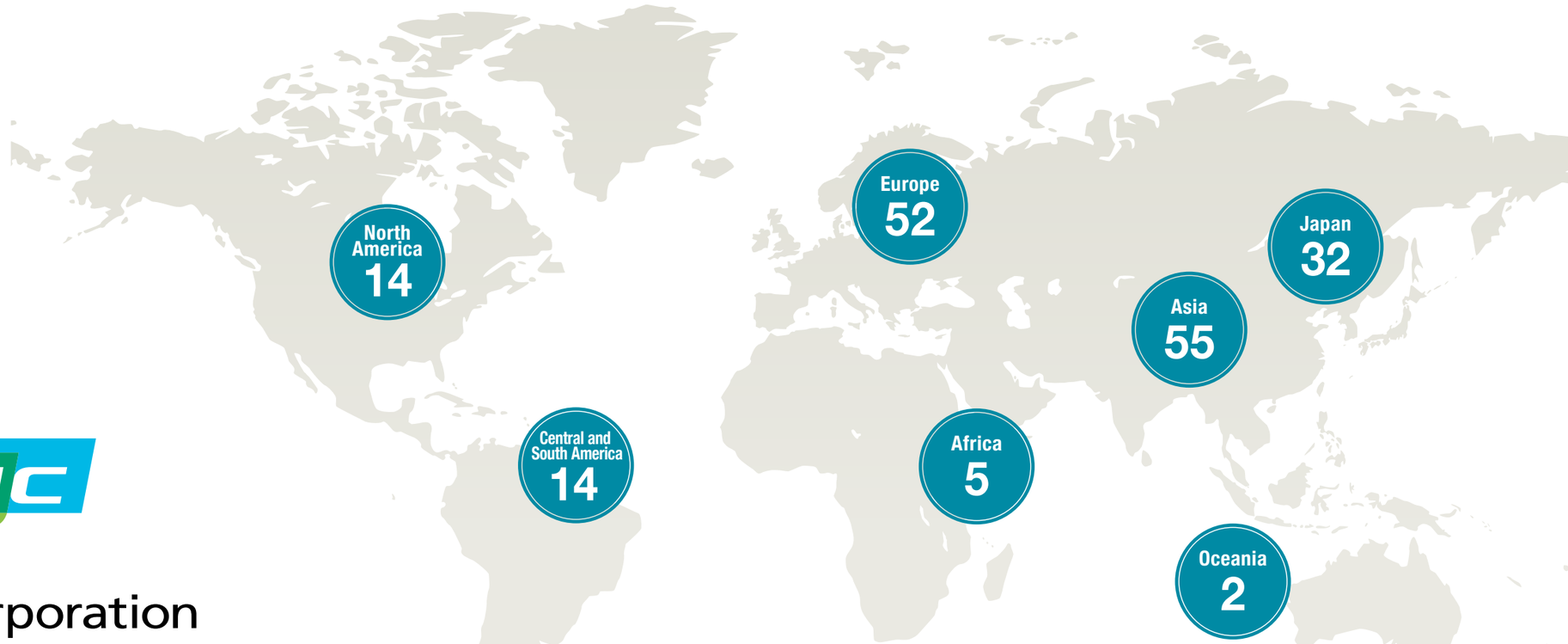
COATING RESINS 2020

India

DIC Corporation

Printed in Feb. 2020

We are a fine chemicals company that works to bring people “Color & Comfort by Chemistry”



DIC Corporation

“Color & Comfort by Chemistry” — Established in 1908 as a manufacturer of printing inks, DIC has expanded its mainstay organic pigments and synthetic resins businesses while at the same time cultivating world-class related core technologies. Since then, DIC has leveraged these technologies to build a broad portfolio encompassing materials and finished products. This has enabled the Company to respond to market needs by providing customers in the automotive, electronics, food packaging, housing and other industries with solutions that bring “color” and “comfort” to people’s lives.
Looking ahead, DIC —today a multinational organization with operations in more than 60 countries and territories— will redouble its efforts to contribute to environmental protection and to the realization of a safe and sustainable society.

Corporate Data

(As of December 31, 2019)

Company Name	: DIC Corporation
Headquarters	: DIC Building, 7-20, Nihonbashi 3-chome, Chuo-ku, Tokyo 103-8233, Japan
Date of Foundation	: February 15, 1908
Paid-in Capital	: ¥96.6 billion
Number of Employees	: Consolidated 20,620, Non-consolidated 3,538
Number of Subsidiaries and Affiliates	: 174 (Domestic:32, Overseas:142)

Top Share of Key Global Markets

DIC’ s printing inks, organic pigments, PPS compounds and other products are used in a wide range of industries in markets around the world.

Printing Inks

Organic pigments

PPS compounds

Business Development

DIC has capitalized on its capabilities in organic pigments and synthetic resins, the principal material for printing inks, to build a broad portfolio. Today, DIC classifies its products in three business groups: Packaging & Graphic, Color & Display, Functional Products. Through these business groups, the DIC group works to provide products that respond to the needs of society and its customers.

Packaging & Graphic

Packaging materials that bring safety and peace of mind

Printing Material Products Division
Packaging Material Products Division

- Offset inks
- Gravure inks
- Flexo inks
- Can coatings
- Inkjet inks
- News inks
- Printing supplies
- Packaging adhesives
- Multi-layer films
- Polystyrene

Color & Display

Color and display materials that make life colorful

Color Material Products Division
Display Material Products Division

- Organic pigments
- Special effect pigments
- Health foods
- Food additives
- TFT LC materials
- STN LC materials

Functional Products

Functional products that add comfort

Performance Material Products Division
Composite Material Products Division

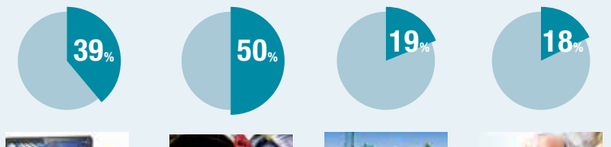
- Water-based resins
- UV-curable resins
- Acrylic resins
- Methacrylate resins
- Epoxy resins
- Phenolic resins
- Fluorochemicals
- Polyurethane resins
- Polyester resins
- Plasticizers
- Unsaturated polyester resins
- Alkylphenols
- Metal carboxylates
- Sulphur chemicals (lubricant additives)
- PPS compounds
- High-performance compounds
- Plastic colorants
- High-performance optical materials
- Fiber and textile colorants and artificial leather colorants
- High-performance coatings and adhesive materials
- Coatings for optical films
- Industrial adhesive tapes
- Magnetic tapes and coated sheets
- Hollow-fiber membranes and modules
- Decorative boards, interior housing products and coatings for building materials
- Decorative sheets and decorative films
- Processed sheet molding compounds (SMCs)
- Molded plastic products

DIC Resins Network

USA

Europe

Major share of Key Markets in Japan



Acrylic Resins for Coatings

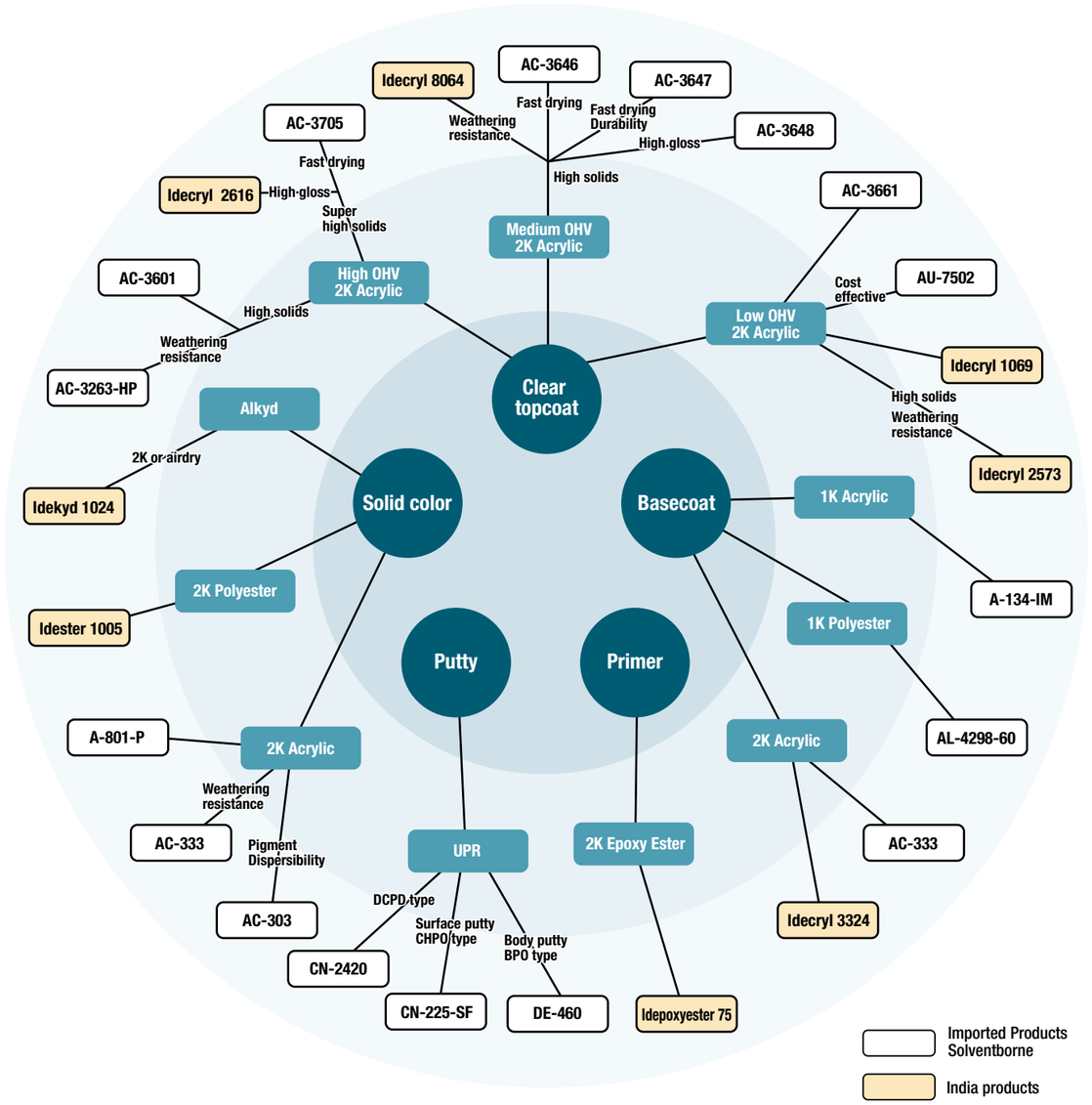
Alkyd Resins for Coatings

Epoxy Resins for Coatings

UV Curable Resins for Coatings

Contents

Product Tree for Automotive Refinishes



Product Characteristics for Automotive Refinishes

Clear topcoat

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
High OHV 2K Acrylic	ACRYDIC AC-3263-HP	n-Butyl Acetate	69.0 - 71.0	Z - Z_3	124-133	3.8 - 4.0	4 - 10*	1 max.	High solids, appearance, film build, weathering resistance
	ACRYDIC AC-3601	n-Butyl Acetate	69.0 - 71.0	Z_2 - Z_4	154-166*	4.7 - 5.0	4 - 10*	1 max.	High gloss, hardness, chemical resistance
	Idecryl 2616	Xylene, n-Butyl Acetate	72.5 - 75.5	Z_3 - Z_4	150	4.5*	5 - 8	1 max.	High gloss (DOI), gasoline resistance
	ACRYDIC AC-3705	n-Butyl Acetate	74.0 - 76.0	Z_4 - Z_6	145 - 155	4.4 - 4.7	6 max.	1 max.	Super high solids, fast drying, chemical resistance
Medium OHV 2K Acrylic	Idecryl 8064	Xylene	68.0 - 72.0	48 - 58 (Seconds, 30°c, Ford cup #4, 77 % solution in n-Butyl Acetate)	95 - 105	2.9 - 3.2*	5 max.	1 max.	High gloss, durability
	ACRYDIC AC-3646	n-Butyl Acetate	69.0 - 71.0	Z_3 - Z_6	90 - 100	2.7 - 3.0	5 max.*	1 max.	Fast drying, high gloss, adhesion
	ACRYDIC AC-3647	n-Butyl Acetate	69.0 - 71.0	Z_5 - Z_7	90 - 100	2.7 - 3.0	5 max.*	1 max.	Fast drying, high gloss, adhesion, weathering resistance
	ACRYDIC AC-3648	n-Butyl Acetate	69.0 - 71.0	Z - Z_3	90 - 100	2.7 - 3.0	5 max.*	1 max.	High gloss
Low OHV 2K Acrylic	ACRYDIC AC-3661	Xylene	59.0 - 61.0	W - Z	53 - 67	1.6 - 2.0	5 max.*	1 max.	Fast drying, appearance, adhesion
	ACRYDIC AU-7502	Xylene	59.0 - 61.0	Z_3 - Z_4	55 - 65	1.7 - 2.0	5 max.*	1 max.	Fast drying, appearance, cost effective
	Idecryl 1069	Xylene	58.0 - 62.0	Z_1 - Z_2	70 - 75	2.1 - 2.3*	8 max.	1 max.	Fast drying
	Idecryl 2573	Xylene	68.0 - 72.0	Z_3 - Z_4	68 - 72	2.1 - 2.2*	8 max.	1 max.	Durability

*Calculated from TDS solution value

Basecoat

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
1K Acrylic	ACRYDIC A-134-IM	Toluene, n-Butyl Acetate	49.0 - 51.0	Z - Z_3	—	—	2 - 10*	1 max.	High gloss, gasoline resistance, weathering resistance
1K Polyester	BECKOLITE AL-4298-60	Xylene, Propylene Glycol Methyl Ether, Solvesso-100	59.0 - 61.0	V - X	75 - 85*	2.3 - 2.6*	3 - 10*	2 max.	Compatibility with CAB, adhesion, flexibility, aluminium orientation
2K Acrylic	ACRYDIC AC-333	Toluene, n-Butyl Acetate	49.0 - 51.0	W - Y	66 - 78	2.0 - 2.4	4 - 8*	1 max.	Adhesion, hardness, fast drying, solvent resistance
	Idecryl 3324	n-Butyl Acetate	48.0 - 52.0	20 - 40 (Poises)	45 - 48	1.4 - 1.5*	6 max.	1 max.	Compatibility with CAB

*Calculated from TDS solution value

Primer

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Solid EEW (g/eg)	Color, Gardner	Features
2K Epoxy Ester	Idepoxyester 75	Xylene	73.0 - 77.0	46 - 148 (Poises)	80 - 90	2.4 - 2.7*	5 max.	625 - 775	10 max.	Adhesion on unprepared metallic surfaces

*Calculated from TDS solution value

Putty

Type	Product name	Viscosity, Gardner	Gel time, min. at 25°C	Gel time, Method at 25°C*	Features
UPR	SUNDHOMA DE-460	M - P	6.30 - 7.30	PGT-SF	Hardness, sandability, flexibility, adhesion
	SUNDHOMA CN-225-SF	M - P	12.00 - 18.00	PGT-SF	Fast dying, sandability, workability
	SUNDHOMA CN-2420	Q - S	10.00 - 16.00	PGT-SF	Adhesion on gavanized steel (GI) and aluminium, thermal resistance

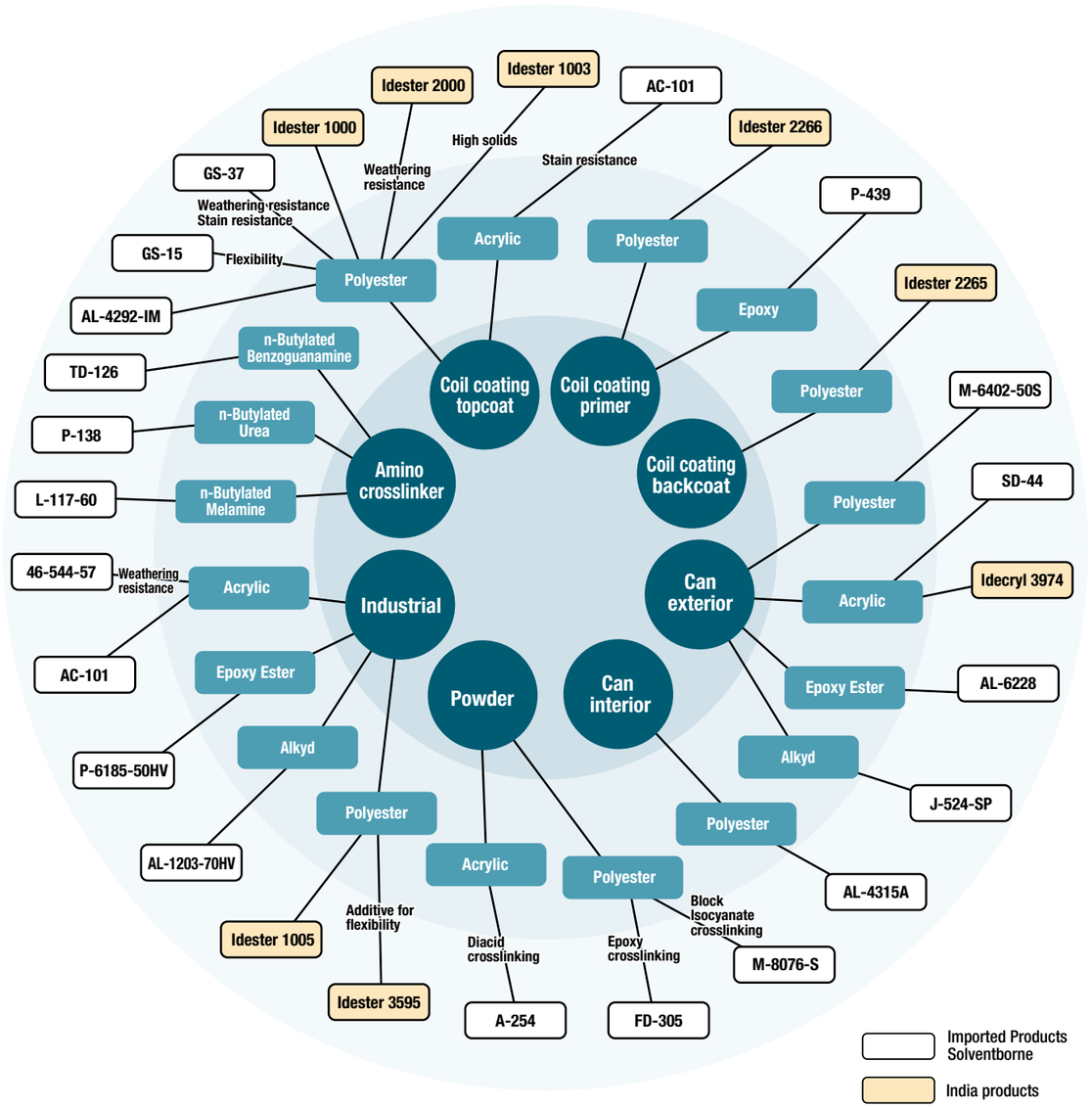
*Gel time method PGT-SF : Resin/6% Co-Napt/55% MEKPO=50gr/0.2gr/2.0gr

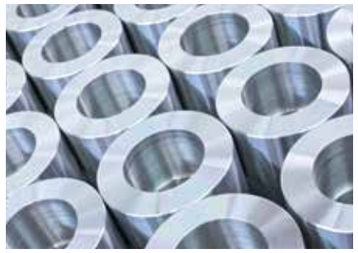
Solid color

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Oil length	Type of oil	Color, Gardner	Features
2K Acrylic	ACRYDIC AC-303	Xylene, n-Butyl Acetate	69.0 - 71.0	Z_4 - Z_6	80 - 88*	2.4 - 2.7*	11 - 16*	—	—	1 max.	Adhesion, recoatability, pigment dispersibility, weathering resistance
	ACRYDIC AC-333	Toluene, n-Butyl Acetate	49.0 - 51.0	W - Y	66 - 78	2.0 - 2.4	4 - 8*	—	—	1 max.	Adhesion, hardness, fast drying, solvent resistance
	ACRYDIC A-801-P	Toluene, n-Butyl Acetate	49.0 - 51.0	R - U	94 - 106	2.8 - 3.2	2 - 8*	—	—	1 max.	High gloss, adhesion, pigment dispersibility, weathering resistance
2K Polyester	Idester 1005	Xylene	68.0 - 72.0	20 - 30 (Poises)	95 - 105	2.9 - 3.2*	10 max.	—	—	2 max.	High gloss, compatibility with CAB
Alkyd	Idekyd 1024	Xylene	58.5 - 61.5	Z_1 - Z_3	55 - 75	1.7 - 2.3*	10 max.	40	Soybean	6 max.	Fast drying, high gloss

*Calculated from TDS solution value

Product Tree of Themosetting Resins for Metal Coatings





Product Characteristics of Thermosetting Resins for Metal Coatings

Coil coating topcoat

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
Polyester	BECKOLITE AL-4292-IM	Xylene, Butyl Cellosolve	65.0 - 68.0	X - Y	80 - 100	6 - 12*	2 max.	High solids, flexibility, stain resistance, hardness
	BECKOLITE GS-15	Solvesso-100, Methoxy Propyl Acetate	65.0 - 67.0	Z_2 - Z_6	10 - 30	3 - 7*	4 max.	High solids, flexibility and hardness balance, high gloss, pigment dispersibility, Tin free
	BECKOLITE GS-37	Solvesso-100, Methoxy Propyl Acetate	66.0 - 68.0	Z_3 - (Z_4 - Z_5)	70 - 90	8 - 12*	3 max.	High solids, weathering resistance stain resistance, hardness, corrosion resistance, Tin free
	Idester 1000	Solvesso-150, Butyl Cellosolve	58.0 - 62.0	X - Z	45 - 55	17 max.*	1 max.	General purpose
	Idester 2000	Solvesso-150, Butyl Cellosolve	58.0 - 62.0	Y - Z	45 - 55	10 max.*	2 max.	Hydrolytic stability, weathering resistance
	Idester 1003	Solvesso-150, Butyl Cellosolve	66.0 - 68.0	X - Z	45 - 55	10 max.*	1 max.	Weathering resistance
Acrylic	ACRYDIC AC-101	Solvesso-100, n-Butanol	67.0 - 69.0	(Z_5 - Z_8) - Z_6	87*	8 - 12*	1 max.	High solids, stain resistance, adhesion, weathering resistance, metallic orientation

* Calculated from TDS solution value

Coil coating primer

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
Polyester	Idester 2266	Solvesso-150, Butyl Cellosolve	58.0 - 62.0	Z_1 - Z_2	15 - 25	5 max.*	1 max.	Water boiling resistance
Epoxy	EPICLON P-439	Xylene, Butyl Cellosolve, n-Butanol	38.0 - 42.0	U - Y	—	—	3 max.	Adhesion, hardness

* Calculated from TDS solution value

Coil coating backcoat

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
Polyester	Idester 2265	Solvesso-150, Butyl Cellosolve	63.0 - 67.0	X - Z	120 - 140	10 max.*	1 max.	Foam adhesion

* Calculated from TDS solution value

Can exterior

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	Acid value, mgKOH/g solid resin	Oil length	Type of oil	Color, Gardner	Features
Polyester	BECKOLITE M-6402-50S	Solvesso-150, Butyl Cellosolve, Isopropyl Glycol, Xylene, n-Butanol	49.0 - 51.0	U - (V - W)	5 - 10*	—	—	1 max.	Flexibility, excellent adhesion, high gloss, color retention.
Acrylic	ACRYDIC SD-44	Solvesso-150	49.0 - 51.0	V - Y	4 - 10*	—	—	3 max.	Adhesion and inter-adhesion between printing ink, flexibility, high gloss, weathering resistance.
	Idecryl 3974	Butyl Cellosolve	38.0 - 42.0	W - Y	80 - 90	—	—	1 max.	Hardness, high gloss
Epoxy Ester	ALUKIDIR AL-6228	Solvesso-150, Xylene	59.0 - 61.0	Z_2 - Z_5	7 max.	—	H-Coconut FA	3 max.	Adhesion, flexibility, high gloss, color retention.
Alkyd	ALUKIDIR J-524-SP	Xylene	59.0 - 61.0	Z_2 - Z_4	5 - 10*	32	Coconut	2 max.	Non yellowing, high gloss, hardness, weathering resistance

* Calculated from TDS solution value

Can interior

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
Polyester	BECKOLITE AL-4315A	Solvesso-150, Dibasic ester	39.0 - 41.0	Z - Z_4	11	5 max.*	5 max.	Flexibility, adhesion

* Calculated from TDS solution value

Product Characteristics of Thermosetting Resins for Metal Coatings

Powder

Type	Product name	Function value	Unit	Softening point	Methods	Features
Polyester	FINEDIC M-8076-S	38.0 - 48.0	OHV, mgKOH/g	109 - 113	Ring & Ball,°C	Hydroxyl functional polyester, flow ability, flexibility, mechanical properties
	FINEDIC FD-305	30.0 - 36.0	Acid value, mgKOH/g	100 - 112	Ring & Ball,°C	Carboxy functional polyester, flow ability, impact resistance, corrosion resistance, storage stability as paint
Acrylic	FINEDIC A-254	51.5 - 55.5	EEW, g/eq	46 - 54	Melt Index at 25°C	Epoxy functional acrylic resin, high gloss, corrosion resistance

Industrial

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	Acid value, mgKOH/g solid resin	Oil length	Type of oil	Color, Gardner	Features
Polyester	Idester 3595	–	98.0 - 100.0	350 - 450 (Poises)	34 - 40	1 max.	–	–	1 max.	Excellent plasticizer
	Idester 1005	Xylene	68.0 - 72.0	20 - 30 (Poises)	95 - 105	10 max.	–	–	2 max.	High gloss, compatibility with CAB
Alkyd	ALUKIDIR AL-1203-70HV	Xylene, White spirit	69.0 - 71.0	$>Z_6$	–	4 - 10*	39	Soybean	6 max.	Adhesion, hardness and flexibility, high viscosity
Epoxy Ester	ALUKIDIR P-6185-50HV	Xylene	49.0 - 51.0	T - W	–	6max.*	–	Soybean oil FA	4 max.	Adhesion, flexibility, chemical resistance, corrosion resistance
Acrylic	ACRYDIC AC-101	Solvesso-100, n-Butanol	67.0 - 69.0	$(Z_5 - Z_6) - Z_6$	87*	8 - 12*	–	–	1 max.	High solids, stain resistance, adhesion, weathering resistance, metallic orientation
	ACRYDIC 46-544-57	Xylene, n-Butanol	56.0 - 58.0	$Y - Z_1$	20	3 - 9*	–	–	1 max.	Adhesion on various kinds of metal, corrosion resistance

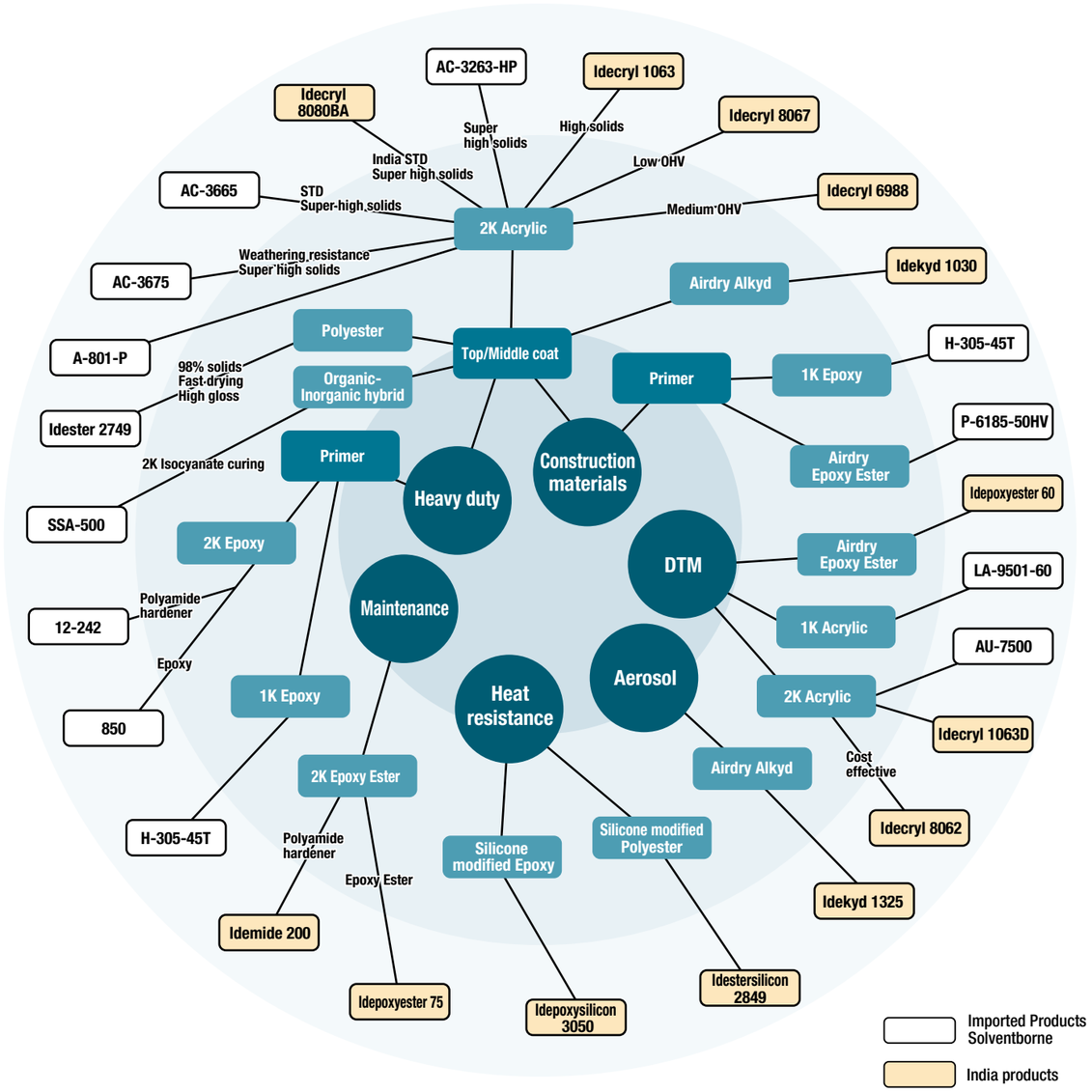
* Calculated from TDS solution value

Amino crosslinker

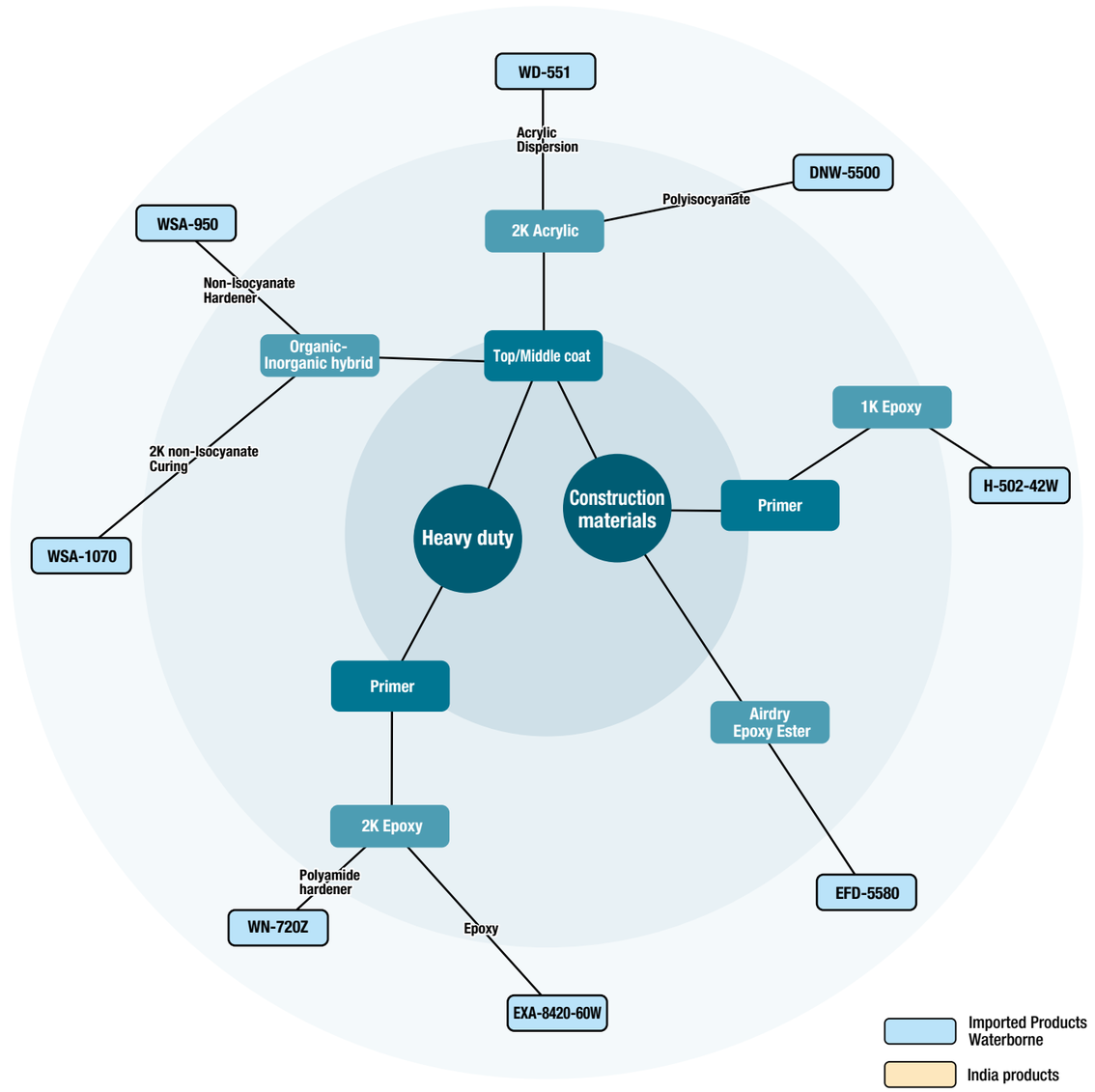
Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	Acid value, mgKOH/g solid resin	Color, Gardner	Features
n-Butylated Melamine	AMIDIR L-117-60	n-Butanol, Xylene, Methanol	58.0 - 62.0	F - J	2 max.*	1 max.	Compatibility with acrylic resins
n-Butylated Urea	AMIDIR P-138	Xylene, n-Butanol, Methanol, Ethanol	58.0 - 62.0	R - T	1 - 7*	1 max.	Compatibility with epoxy resins, low temperature curing
n-Butylated Benzoguanamine	AMIDIR TD-126	Xylene, Methanol, n-Butanol, iso-Butanol	58.0 - 62.0	A_1 - C	2 max.*	1 max.	Flexibility, high gloss

* Calculated from TDS solution value

Product Tree for Protective Coatings (Solventborne)



Product Tree for Protective Coatings (Waterborne)



Product Characteristics for Protective Coatings

Heavy duty & Construction materials

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
1K Epoxy	EPICLON H-305-45T	Toluene, Xylene, n-Butanol, Methoxy Propyl Acetate	44.0 - 46.0	Z_1 - Z_4	–	–	–	3 max.	Adhesion, pigment dispersibility, corrosion resistance
2K Epoxy	EPICLON 850	–	>99.0	11000 - 15000 (mPa·s)	184 - 194 (EEW, g/eq solid resin)	–	–	2 max.	Mechanical property, chemical resistance, adhesion, thermal resistance
	LUCKAMIDE 12-242	Toluene	69.0 - 71.0	X - Z_1	160 - 200 (AHEW, g/eq solid resin)	–	–	9 max.	Polyamide hardener, adhesion, flexibility, fast drying, corrosion resistance
Organic-Inorganic hybrid	CERANATE SSA-500	Butyl Acetate, Propylene Glycol Monomethyl Acetate	54.0 - 56.0	200 - 500 (mPa.s)	65 - 75	2.0 - 2.3	2.0 - 6.0	–	Weathering resistance, adhesion to glass, transparency, flexibility
Polyester	Idester 2749	–	>99.0	60 - 70 (Poises)	140 - 160	4.7 - 5.0	5 max.	2 max.	Fast drying, high gloss
Solvenborne 2K Acrylic	ACRYDIC A-801-P	Toluene, n-Butyl Acetate	49.0 - 51.0	R - U	94 - 106	2.8 - 3.2	2 - 8*	1 max.	Pigment dispersibility, mechanical resistance chemical resistance
	ACRYDIC AC-3675	n-Butyl Acetate	79.0 - 81.0	Z_6 - Z_8	88 - 100*	2.7 - 3.1	12 - 17*	1 max.	Super high solid, appearance, corrosion resistance, weathering resistance
	ACRYDIC AC-3665	Xylene, n-Butyl Acetate	79.0 - 81.0	Z_3 - Z_6	63 - 75*	1.9 - 2.3	5 - 10*	1 max.	Super high solids, appearance, corrosion resistance
	Idecryl 8080BA	n-Butyl Acetate	78.0 - 82.0	Z_3 - Z_4	70	2.1	10 max.	1 max.	High solid, appearance
	ACRYDIC AC 3263-HP	n-Butyl Acetate	69.0 - 71.0	Z - Z_3	124 - 133	3.8 - 4.0	4 - 10*	1 max.	High solids, levelling, chemical resistance, weathering resistance
	Idecryl 1063	Xylene	68.0 - 72.0	80 - 100 (Seconds, Ford cup #4, 50% solution in xylene, 30°c)	70 - 73	2.1 - 2.2*	8 max.	1 max.	Intercoat adhesion
	Idecryl 8067	Xylene, Methoxy Propyl Acetate	58.0 - 62.0	Z_1 - Z_3	90 - 100	2.7 - 3.0*	5 max.	1 max.	Corrosion resistance
	Idecryl 6988	Cellosolve Acetate, Xylene	58.0 - 62.0	Z_1 - Z_3	75 - 85	2.3 - 2.8*	5 max.	1 max.	Fast drying
Airdry Alkyd	Idekyd 1030	Xylene	53.0 - 57.0	40 - 60 (Poises)	90 - 110	2.7 - 3.3*	20 max.	6 max.	Oil length=28, type of oil=Soybean, fast drying, high gloss
Airdry Epoxy Ester	ALUKIDIR P-6185-50HV	Xylene	49.0 - 51.0	T - W	–	–	6 max.*	4 max.	Adhesion, flexibility, chemical resistance, corrosion resistance

* Calculated from TDS solution value

DTM

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
Airdry Epoxy Ester	Idepoxyester 60	Xylene	58.0 - 62.0	15 - 35 (Poises(30°c))	120 - 130	3.6 - 3.9	5 max.	8 max.	Corrosion resistance
1K Acrylic	ACRYDIC LA-9501-60	Xylene, n-Butanol	59.0 - 61.0	Z_3 - Z_5	83 - 91	2.5 - 2.8*	5 - 10	1 max.	Adhesion, flexibility, high gloss, chemical resistance
2K Acrylic	ACRYDIC AU-7500	Xylene	69.0 - 71.0	Z_4 - Z_6	55 - 65	1.7 - 2.0	5 max.*	1 max.	Adhesion on steel and galvanized steel (GI), high gloss
	Idecryl 1063D	Xylene	63.0 - 67.0	150 - 200 (Poises)	75 - 85	2.3 - 2.6*	12 max.	1 max.	Adhesion on aluminium and galvanized steel (GI)
	Idecryl 8062	Xylene	53.0 - 57.0	20 - 30 (Poises)	48.0 - 50.0	1.4 - 1.5*	5 max.	1 max.	Fast drying, weathering resistance

* Calculated from TDS solution value

Aerosol

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	Acid value, mgKOH/g solid resin	Oil length	Type of oil	Color, Gardner	Features
Airdry Alkyd	Idekyd 1325	Xylene	58.0 - 62.0	12 - 18 (Poises)	15 max.	18	Soybean/DCO	6 max.	Fast drying, high gloss

Automotive Refinishes
Thermosetting Resins for Metal Coatings
Protective Coatings
Plastic & Glass Coatings
Wood Coatings

Product Characteristics for Protective Coatings

Heat resistance

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	Acid value, mgKOH/g solid resin	Color, Gardner	Features
Silicone modified Polyester	Idestersilicon 2849	Methoxy Propyl Acetate	58.0 - 62.0	17 - 22 (Poises)	14 max.	1 max.	Thermal resistance (up to 300°C with properly formulated coating), non yellowing
Silicone modified Epoxy	Idepoxysilicon 3050	Methoxy Propyl Acetate, Xylene	50.0 - 54.0	X - Z	8 max.	2 max.	Thermal resistance (up to 600°C with properly formulated coating)

Maintenance

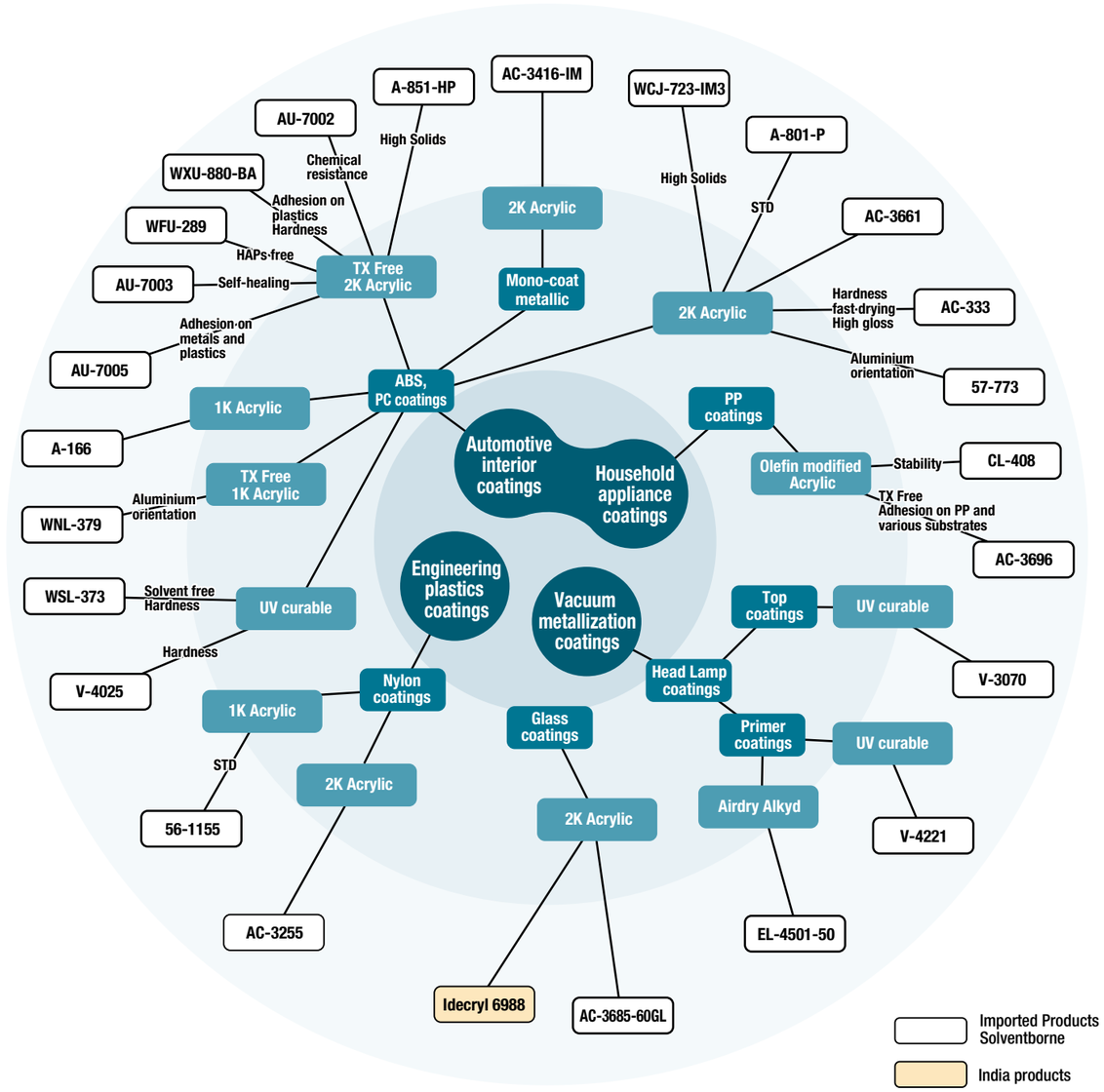
Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	EEW, g/eq solid resin	AHEW g/eq solid resin	Color, Gardner	Features
2K Epoxy Ester	Idepoxyester 75	Xylene	73.0 - 77.0	46 - 148 (Poises)	80 - 90	2.4 - 2.7*	5 max.	625 - 775	–	10 max.	Adhesion on unprepared metallic surfaces
	Idemide 200	Xylene, n-Butanol	50.0 - 54.0	6 - 12 (Poises, 30°C)	–	–	–	–	180 - 220	10 max.	Polyamide hardener, no blushing in humid climate

* Calculated from TDS solution value

Heavy duty & Construction materials (Waterborne)

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	%NCO, solution	pH	Features
2K Epoxy	EPICLON EXA-8420-60W	Water	59.0 - 61.0	50-2000 (mPa·s)	480 - 530 (EEW, g/eq solid resin)	–	–	–	Corrosion resistance, pigment dispersibility, VOC free
	LUCKAMIDE WN-720Z	Water, Propylene Glycol Monomethyl ether	48.0 - 52.0	Z - Z_4	177 (AHEW, g/eq solid resin)	–	–	–	Polyamide hardener, corrosion resistance
Organic-Inorganic hybrid	CERANATE WSA-1070	Diethylene Glycol Monobutyl Ether, Water	39.0 - 41.0	20 - 500 (mPa.s)	–	–	–	7.5 - 8.5	Weathering resistance, stain resistance, adhesion to glass, untreated aluminium plates and untreated PET substrates
	WATERSOL WSA-950	–	>99.0	–	–	–	–	–	Hardener for CERANATE
2K Acrylic	BURNOCK WD-551	Diethylene Glycol Dimethyl Ether, Water	43.0 - 45.0	100 - 3000 (mPa·s)	100	3.0	–	7.5 - 8.5	High gloss, hydrolytic stability, chemical resistance
	BURNOCK DNW-5500	Propylene Glycol Monomethyl Ether Acetate	79.0 - 81.0	G - M	–	–	13.0 - 14.0	–	Polyisocyanate, water dispersibility, stability in water
1K Epoxy	EPICLON H-502-42W	Water, Butyl Cellosolve, Isopropyl Alcohol, Dimethyl Ethanolamine	37.0 - 41.0	500 - 10000 (mPa·s)	–	–	–	8.0 - 11.0	Corrosion resistance, pigment dispersibility, storage stability
Airdry Epoxy Ester	WATERSOL EFD-5580	Water, Propylene Glycol Monobutyl Ether, Propylene Glycol Monopropyl Ether	39.0 - 41.0	50 - 3000 (mPa·s)	–	–	–	8.0 - 9.0	Corrosion resistance, weathering resistance, compatibility and dispersibility with anti-corrosion pigment

Product Tree for Plastic & Glass Coatings



Product Characteristics for Plastic & Glass Coatings

Automotive interior & Household appliance coatings - ABS, PC coatings

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
UV Curable	LUXYDIR V-4025	n-Butyl Acetate	78.0 - 82.0	O - U	–	–	–	1 max.	Pencil hardness 6H (on glass), high gloss, abrasion resistance, stain resistance, adhesion to several substrates such as ABS, PC
	LUXYDIR WSL-373	–	>99.0	Z_3 - Z_5	–	–	–	1 max.	Pencil hardness 6H–7H (on glass), high gloss, abrasion resistance, stain resistance, adhesion to several substrates such as ABS, PC
TX free 1K Acrylic	ACRYDIC WNL-379	MIBK, iso-Butanol, Ethyl Acetate	39.0 - 41.0	P - W	148 - 173*	4.5 - 5.2*	1 - 5*	1 max.	Chemical resistance, appearance on metallic coatings, adhesion to plastics such as ABS, PC and PC/ABS, aromatic solvent free
1K Acrilic	ACRYDIC A-166	Toluene, n-Butanol	44.0 - 46.0	W - Z_1	–	–	3 max.*	1 max.	Adhesion on plastic substrates, alcohol resistance, compatibility with CAB, vinyl resin and various kinds of plasticizers
TX free 2K Acrylic	ACRYDIC AU-7005	n-Butyl Acetate, Propylene Glycol Methyl Ether Acetate, MEK	54.0 - 56.0	V – Z_1	51 - 70*	1.8 - 2.1*	7 - 13*	1 max.	Chemical resistance, excellent adhesion on plastics and metal plating, aromatic solvent free
	ACRYDIC AU-7003	Propylene Glycol Methyl Ether Acetate	59.0 - 61.0	G - L	138 - 148*	4.2- 4.5*	5 - 10*	1 max.	Chemical resistance, excellent adhesion on plastics and metal plating, aromatic solvent free
	ACRYDIC WFU-289	MIBK, iso-Butanol Ethyl Acetate	49.0 - 51.0	Z_1 - Z_5	34 - 46*	1.0 - 1.4*	4 – 8*	1 max.	HAPs & aromatic solvent free, adhesion on plastics (HAPs: Hazardous Air Pollutants)
	ACRYDIC WXU-880-BA	Butyl Acetate, MIBK	49.0 - 51.0	Z_1 - Z_5	14 - 26*	0.4 - 0.8*	2 - 6*	1 max.	Adhesion on various plastic substrates, aluminium orientation
	ACRYDIC AU-7002	n-Butyl Acetate	54.0 - 56.0	Z_1 - Z_4	108 - 126*	3.3 - 3.8*	17 - 21*	1 max.	Chemical resistance, air freshener & DEET resistance, adhesion on plastics, aromatic solvent free
	ACRYDIC A-851-HP	n-Butyl Acetate	69.0 - 71.0	X - Z_1	100 - 114*	3.0 - 3.5*	1 - 6*	1 max.	High solids, fast drying, weathering resistance
2K Acrylic	ACRYDIC AC-3416-IM	Xylene, Toluene, n-Butyl Acetate, Isobutyl Acetate	57.5 - 59.5	W - Z_1	104 - 115*	3.2 - 3.5*	10 - 16*	1 max.	Fast drying, hardness, high gloss, adhesion, gasoline resistance
	ACRYDIC WCJ-723-IM3	Xylene, n-Butyl Acetate	69.0 - 71.0	X - Z_1	161 - 170*	4.9 - 5.2*	7 - 11*	1 max.	Leveling, high gloss, adhesion, flexibility, physical resistance, mar resistance, recoatability, chemical resistance
	ACRYDIC A-801-P	Toluene, n-Butyl Acetate	49.0 - 51.0	R - U	94 - 106	2.8 - 3.2	2 - 8*	1 max.	Pigment dispersibility, adhesion
	ACRYDIC AC-3661	Xylene	59.0 - 61.0	W - Z	53 - 67	1.6 - 2.0	5 max.*	1 max.	Fast drying, high gloss, adhesion
	ACRYDIC AC-333	Toluene, n-Butyl Acetate	49.0 - 51.0	W - Y	66 - 78	2.0 - 2.4	4 - 8*	1 max.	Leveling, high gloss, adhesion, flexibility, physical resistance, mar resistance, recoatability, chemical resistance
	ACRYDIC 57-773	Xylene, n-Butyl Acetate, Methoxyl propyl, Acetate	44.0 - 46.0	Y - Z_3	29 - 38*	0.9 - 1.1*	11 - 18*	1 max.	Adhesion on plastics and metals, pigment dispersibility, alcohol resistance, chemical resistance, hardness

* Calculated from TDS solution value

Automotive interior & Household appliance coatings - PP coatings

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
Olefin modified Acrylic	ACRYDIC CL-408	Toluene, Solvesso-100, n-Butyl Acetate	44.0 - 46.0	Z_2 - Z_4	29 - 38	0.9 - 1.1	5 max.*	2 max.	Adhesion on plastics especially PP, physical resistance
	ACRYDIC AC-3696	n-Butyl Acetate	57.0 - 59.0	Z_3 - Z_8	59 - 70	1.8 - 2.1	6 max.*	–	Adhesion on plastics especially PP as 1K or 2K systems, TX free

* Calculated from TDS solution value

Vacuum metallization coatings

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	Acid value, mgKOH/g solid resin	Oil length	Type of oil	Color, Gardner	Features
UV curable	LUXYDIR V-3070	n-Butyl Acetate	48.0 - 52.0	D - H	–	–	–	–	Semi-hard, adhesion on metals
	LUXYDIR V-4221	–	>99.0	U - X (70% n-ButylAcetate)	–	–	–	1 max.	Elastic stretch, solvent free
Airdry Alkyd	ALUKIDIR EL-4501-50	Xylene, Mineral spirit, Solvesso-100	49.0 - 51.0	W - Y	7 max.	45	Soybean, Linseed	5 max.	Fast drying

Glass coatings

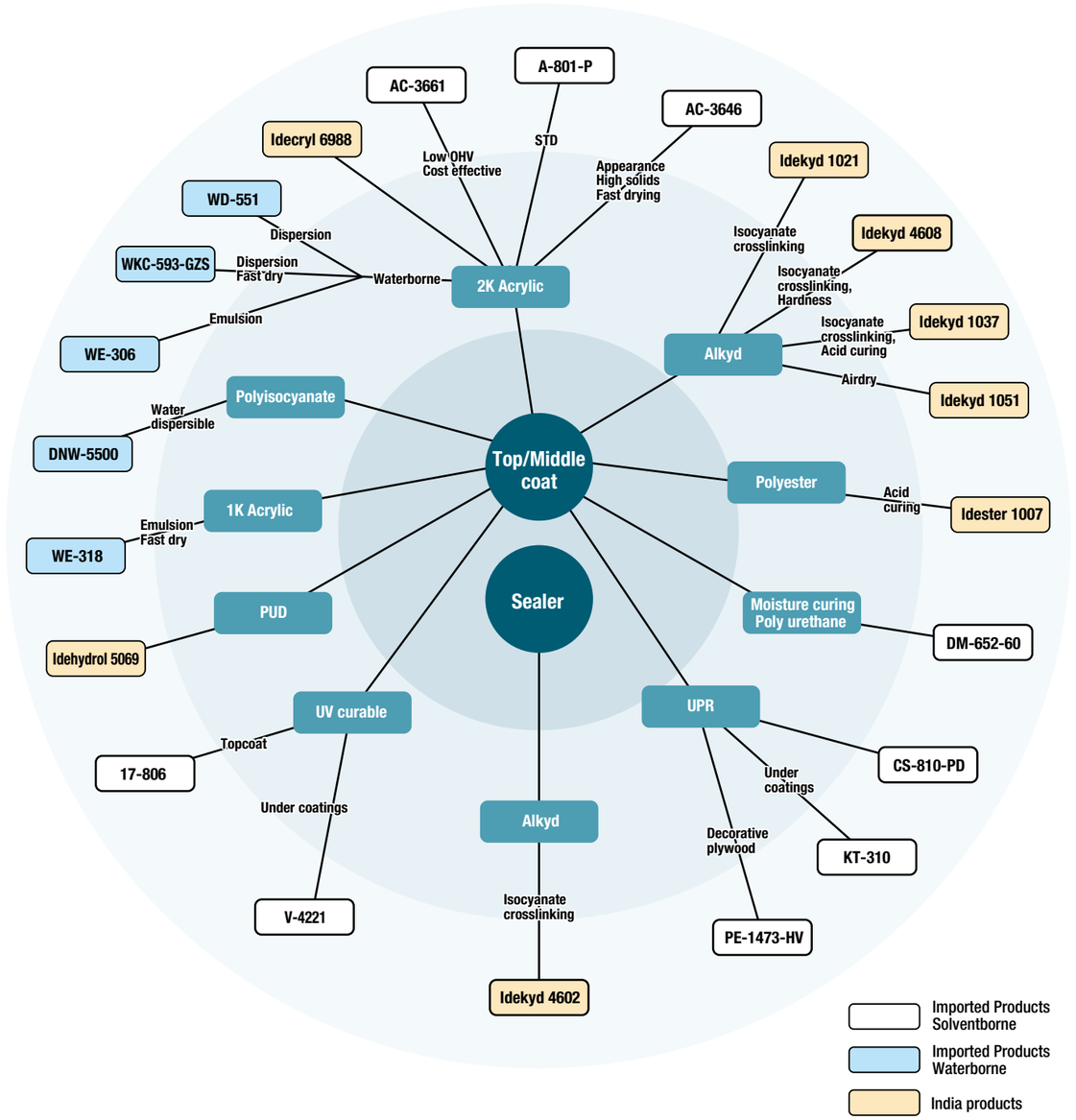
Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
2K Acrylic	ACRYDIC AC-3685-60GL	Xylene, n-Butyl Acetate	59.0 - 61.0	Z_5 – Z_7	40	1.2	3 - 9*	1 max.	Adhesion on ABS and glass plates, hardness, chemical resistance, pot life
	Idecryl 6988	Cellosolve Acetate, Xylene	58.0 - 62.0	Z_1 - Z_3	75 - 85	2.3 - 2.8*	5 max.	1 max.	Fast drying, adhesion on metals and plastics

* Calculated from TDS solution value

Engineering plastics coatings

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	Features
2K Acrylic	ACRYDIC AC-3255	Xylene, n-Butyl Acetate,Toluene	49.0 - 51.0	S - U	28 - 40	0.9 - 1.2	6 max.	1 max.	Fast drying, high gloss, adhesion on plastics
1K Acrylic	ACRYDIC 56-1155	Toluene, n-Butanol, n-Butyl Acetate	44.0 - 46.0	Y - Z_2	–	–	2 max.	1 max.	Fast drying, gasoline and alcohol resistance, hardness, adhesion on plastics, compatibility with nitrocellulose (NC), vinyl (especially VAGH) and various plasticizers

Product Tree for Wood Coatings



Product Characteristics for Wood Coatings

Top / Middle coat

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Color, Gardner	pH	Features
UV Curable	LUXYDIR V-4221	–	>99.0	U - X (70% n-Butyl Acetate)	–	–	–	1 max	–	Elastic stretch, solvent free
	LUXYDIR 17-806	n-Butyl Acetate	79.0 - 81.0	W - Z	–	–	–	–	–	Hardness
PUD	Idehydrol 5069	Water, NMP	35.0 - 37.0	20 - 40 (Seconds, 30ºc, Ford cup #4)	35 - 45	1.1 - 1.4*	–	–	7.0 - 8.0	Hardness, high gloss, corrosion resistance
1K Acrylic	BURNOCK WE-318	Water	44.0 - 46.0	100 - 2000 (mPa·s)	20	0.6*	–	–	8.0 - 9.5	Adhesion to ABS, PC and PC/ABS, chemical resistance, hydrolytic resistance
Polyisocyanate	BURNOCK DNW-5500	Propylene Glycol Monomethyl Ether Acetate	79.0 - 81.0	G - M	–	13.0 - 14.0 (%NCO, solution)	–	–	–	Dispersability into water and waterborne resins, stability in water
2K Acrylic	BURNOCK WE-306	Water	44.0 - 46.0	100 - 1000 (mPa·s)	100	3.0*	12	–	7.0 - 9.0	High gloss, high OHV
	BURNOCK WKC-593-GZS	Diethylene Glycol Dimethyl Ether, Water	45.0 - 47.0	100 - 3000 (mPa·s)	35	1.1*	19	–	7.7 - 8.7	Fast drying, hydrolytic resistance, chemical resistance, sandability
	BURNOCK WD-551	Diethylene Glycol Dimethyl Ether, Water	43.0 - 45.0	100 - 3000 (mPa·s)	100	3.0	19	–	7.5 - 9.5	Appearance, pigment dispersability
	Idecryl 6988	Cellosive Acetate, Xylene	58.0 - 62.0	Z_1 - Z_3	75 - 85	2.3 - 2.8*	5 max.	1 max.	–	Fast drying
	ACRYDIC AC-3661	Xylene	59.0 - 61.0	W - Z	53 - 67	1.6 - 2.0	5 max.*	1 max.	–	Fast drying, appearance, adhesion
	ACRYDIC A-801-P	Toluene, n-Butyl Acetate	49.0 - 51.0	R - U	94 - 106	2.8 - 3.2	2 - 8*	1 max.	–	High gloss, adhesion, pigment dispersibility, weathering resistance
	ACRYDIC AC-3646	n-Butyl Acetate	69.0 - 71.0	Z_3 - Z_6	90 - 100	2.7 - 3.0	5 max.*	1 max.	–	Fast drying, high gloss, adhesion
Alkyd	Idekyd 1021	Xylene	59.0 - 61.0	Z_1 - Z_2	119 - 129	3.6 - 3.9*	12 - 16	4 max.	–	Oil length=40, type of oil=Castor/Olive, non-yellowing, high gloss
	Idekyd 4608	Xylene	58.0 - 62.0	1500 - 3000 (mPa·s)	160 - 170	4.8 - 5.2*	9 max.	5 max.	–	Oil length=48, type of oil=Castor, non-yellowing, high glosshigh gloss, hardness
	Idekyd 1037	Xylene	68.0 - 72.0	80 - 100 (Seconds, 30ºc, Ford cup #4, 50% resin solution in Xylene)	120 - 140	–	10 max.	6 max.	–	Oil length=39, type of oil=Soybean, high gloss
	Idekyd 1051	Mineral turpentine	58.0 - 62.0	50 - 60 (Seconds, 30ºc, Ford cup B-4, 50% resin solution Mineral turpentine)	25 - 35	0.8 - 1.1	10 max.	6 max.	–	Oil length=58, type of oil=Soybean, fast drying, high gloss
Polyester	Idester 1007	Xylene	68.0 - 72.0	50 - 70 (Seconds, 30ºc, Ford cup #4, 50% resin solution in Xylene)	120 - 140	3.6 - 4.2*	10 max.	2 max.	–	Non-yellowing, high gloss
Moisture curing Poly urethane	BURNOCK DM-652-60	Xylene, Methoxy Propyl Acetate	59.0 - 61.0	S - W	–	5.0 - 6.2 (%NCO, solution)	–	2 max.	–	Fast drying, hardness, high gloss, abrasion resistance

* Calculated from TDS solution value

Type	Product name	Viscosity, Gardner	Gel time, min. at 25ºC	Gel time method at 25ºC*	Features
UPR	SUNDHOMA CS-810-PD	N - Q	20.00 - 30.00	PGT	Wax type, sandability, fast drying, hardness, for top coating
	SUNDHOMA KT-310	T - V	17.00 - 23.00	PGT	Non-wax type, sandability, fast drying, hardness, for under coating
	SUNDHOMA PE-1473-HV	850 - 950 (mPa·s)	5.30 - 7.30	NPGT	Fast curing, handling, adhesion to decorative plywood

*Gel time method PGT : Resin/6% Co-Napt/55% MEKPO=50gr/1.0gr/1.0gr
NPGT : Resin/6% Co-Napt/55% MEKPO=50gr/0.25gr/0.5gr

Sealer

Type	Product name	Solvent	Solids content, %	Viscosity, Gardner	OHV, mgKOH/g solid resin	% OH, solid resin	Acid value, mgKOH/g solid resin	Oil length	Type of oil	Color, Gardner	Features
Alkyd	Idekyd 4602	Xylene	48.0 - 52.0	V - W	150 - 170	4.5 - 5.2*	25 max.	25	Castor/olive	2 max.	Fast drying, sandability as primer and sealer

* Calculated from TDS solution value

Characteristics of Solvents

Classification	Name	Molecular formula	Molecular weight	Boiling point(℃)	S.P	Specific gravity	Flash point (TCC・℃)	Ignition point (℃)	Explosion limit (VOL %)
Hydrocarbons	Benzene	C_6H_6	78	80.1	9.2	0.874/25℃	−11.1	562.2	1.4 ～ 7.1
	Toluene	$C_6H_5CH_3$	92	110.6	8.9	0.867/25℃	4.4	552	1.27 ～ 7.0
	Xylene	$C_6H_4(CH_3)_2$	106	136 ～ 141	8.8	Approx. 0.87/25℃	23 ～ 27	463 ～ 528	1.0 ～ 7.0
	Solvesso-100	—	—	155 ～ 181		0.88/15℃	Over 41	Over 450	0.8 ～ 7.0
	Solvesso-150	—	—	178 ～ 209		0.900/15℃	Over 62	Over 450	0.6 ～ 7.0
	SWASOL 1800	—	—	206		0.93/(15/4℃)	79	465	
	ISOPA-E	—	—	113 ～ 143		0.72/15℃	7	395	0.9 ～ 6.2
	ISOPA-G	—	—	153 ～ 178		0.75/15℃	Over 40	365	0.7 ～ 5.6
	LAWS (45°C terpene)	—	—	160 ～ 200		0.798/15℃	46		1.4 ～ 7.6
	PEGASOL 3040 (55°C terpene)	—	—	150 ～ 200		0.78/15℃	40～45	230	0.6 ～ 6.5
Alcohols	Methanol	CH_3OH	32	64.5	14.7	0.791/20℃	12	470	6.0 ～ 36.5
	Ethanol	C_2H_5OH	46	78.3	12.7	0.789/20℃	14	390	4.3 ～ 19.0
	Isopropyl alcohol	$(CH_3)_2CHOH$	60	82.4	11.5	0.786/20℃	11.7	460	2.02 ～ 7.99
	n-Butanol	C_4H_9OH	74	117.7	11.4	0.810/20℃	35	340	1.45 ～ 11.25
	iso-Butanol	$(CH_3)_2CHCH_2OH$	74	107.9	11.1	0.802/20℃	27.5	434	1.68 ～ 10.5
	Diacetone alcohol	$(CH_3)_2C(OH)CH_2COCH_3$	116	169.2		0.938/20℃	60	603	1.8 ～ 6.9
	3-Methoxy-1-butanol	$CH_3CH(OCH_3)CH_2CH_2OH$	104	161		0.921/20℃	64.5	239	3.6 ～ 11.0
	3-Methyl-3-methoxy butanol	$(CH_3)_2C(OCH_3)CH_2CH_2OH$	118	174	9.3	0.927/20℃	68	395	
Ketones	Acetone	CH_3COCH_3	158	56.1	10.0	0.785/25℃	17.8	561	2.55 ～ 7.80
	Methyl ethyl ketone	$CH_3COC_2H_5$	72	79.6	9.3	0.800/25℃	7.2	516	1.81 ～ 8.5
	Methyl isobutyl ketone	$(CH_3)_2CHCH_2COCH_3$	100	115.9	8.4	0.796/25℃	15.6	465.5	1.35 ～ 11.60
	Isophorone	$C_9H_{14}O$	138	213		0.92/20℃		462	0.8 ～ 3.8
	Cyclohexanone (anone)	$(CH_2)_5CO$	98	155.7	9.9	0.948/20℃	44	420	1.1 ～ 8.1
Esters	Ethyl acetate	$CH_3COOC_2H_5$	88	77.1	9.1	0.901/20℃	4	425	2.18 ～ 11.4
	n-Butyl Acetate	$CH_3COOC_4H_9$	116	126.1	8.5	0.881/20℃	27	421	1.4 ～ 8.0
	Isobutyl acetate	$CH_3COOCH_2CH(CH_3)_2$	116	117.3	8.4	0.871/20℃	21	463	1.85 ～ 11.0
	Ethoxyethyl propionate	$CH_3CH_2OCH_2CH_2COOC_2H_5$	146	169.7		0.950/20℃	59		～ 1.05
	3-Methoxy butyl acetate	$CH_3COOCH_2CH_2CH(OCH_3)CH_3$	146	171		0.950/20℃	62.5	408	2.3 ～ 15
	Propylene glycol monomethyl ether acetate	$CH_3COOC(CH_3)CH_2OCH_3$	131	146		0.960/20℃		272	1.5 ～ 10
	Cellosolve acetate	$C_2H_5OCH_2CH_2OCOCH_3$	132	156.3	8.7	0.973/20℃	51	379	1.7 ～ 8.2
Ethers	Cellosolve (ethyl cellosolve)	$C_2H_5OCH_2CH_2OH$	90	135.6	9.9	0.930/20℃	45	238	1.8 ～ 14.0
	Butyl cellosolve	$C4H_9OCH_2CH_2OH$	118	170.2		0.90/20℃	61	244	1.1 ～ 10.6
	Isobutyl cellosolve	$CH_3C(CH_3)_2OCH_2CH_2OH$	118	160.5	9.3	0.903/20℃	50	417	
	Propyl cellosolve	$C_3H7OCH_2CH_2OH$	104	149.5		0.908/20℃	49(＊1)	235	1.26 ～ 15.8
	Isopropyl cellosolve	$(CH_3)_2CHOCH_2CH_2OH$	104	142.8		0.908/20℃	54	320	1.7 ～ 20
	Propylene glycol monomethyl ether	$CH_3OCH_2CH(OH)CH_3$	90	120	10.4	0.920/20℃	34.5	278	3 ～ 12
	Propylene glycol monoethyl ether	$C_2H_5CH_2CH(OH)CH_3$	104	132	7.5	0.898/20℃	39.5	272	1.3 ～ 12
	Butyl carbitol	$C_4H_9OCH_2CH_2OCH_2CH_2OH$	162	230.4	8.9	0.954/20℃	78	227	1.1 ～ 10.6

(Note) Written data are quoted from manufacturer's catalog, MSDS, etc.

(＊1) Seta sealing

Gardner Bubble Viscosity Conversion Table

(25℃)

Gardner viscosity	Poises＊	Stokes	Gardner inversion seconds	Iwata cup I.H.S.(Seconds)	Ford cup #4(Seconds)	Zahn cup #2(Seconds)	Zahn cup #4(Seconds)
A_5	0.00505 × Specific gravity	0.00505					
A_4	0.0624 〃	0.0624			5.0	16	
A_3	0.144 〃	0.144		2.5	8.0	17	
A_2	0.220 〃	0.220		9.0	13.6	19	
A_1	0.321 〃	0.321		12.0	15.3	20	
A	0.50 〃	0.50		16.0	19.0	22	
B	0.65 〃	0.65		19.5	22.0	27	
C	0.85 〃	0.85		26.0	27.0	34	
D	1.00 〃	1.00	1.46	29.5	30.0	41	
E	1.25 〃	1.25	1.83	37.0	36.0	49	11
F	1.40 〃	1.40	2.05	42.0	40.0	58	13
G	1.65 〃	1.65	2.42	49.0	46.0	66	14
H	2.00 〃	2.00	2.93	54.0	50.0	82	17
I	2.25 〃	2.25	3.30	60.0	55.0		18
J	2.50 〃	2.50	3.67	76.0	68.0		20
K	2.75 〃	2.75	4.03	86.0	74.0		22
L	3.00 〃	3.00	4.40		81.0		24
M	3.20 〃	3.20	4.70		86.0		25
N	3.40 〃	3.40	5.00		91.0		26
O	3.70 〃	3.70	5.40		99.0		28
P	4.00 〃	4.00	5.80		107.0		30
Q	4.35 〃	4.35	6.40		116.0		33
R	4.70 〃	4.70	6.90		125.0		34
S	5.00 〃	5.00	7.30		133.0		37
T	5.50 〃	5.50	8.10		146.0		40
U	6.27 〃	6.27	9.20		167.0		44
V	8.84 〃	8.84	13.00		199.0		64
W	10.70 〃	10.70	15.70		270.0		
X	12.90 〃	12.90	18.90				
Y	17.60 〃	17.60	26.10				
Z	22.70 〃	22.70	33.30				
Z_1	27.00 〃	27.00	39.60				
Z_2	36.20 〃	36.20	52.85				
Z_3	46.30 〃	46.30	67.9				
Z_4	63.40 〃	63.40	92.6				
Z_5	98.50 〃	98.50	143.8				
Z_6	148.00 〃	148.00	217.1				
Z_7	388.00 〃	388.00	566.5				
Z_8	590.00 〃	590.00	865.5				
Z_9	855.00 〃	855.00	1254.0				
Z_{10}	1066.00 〃	1066.00	1563.7				

●Viscosity

Pa·s	cP	P
1	$1x10^3$	1x10
$1x10^{-3}$	1	$1x10^{-2}$
$1x10^{-1}$	$1x10^2$	1

(Note:1P=1dyn·s/cm²=1g/cm·s, 1Pa·s=1N·s/m², 1cP=1mPa·s)

＊Poises=Stokes x Specific gravity

The product data provided in this document are typical values, intended only as a guide, and should not be interpreted as sales specifications. For more detailed values, check each product TDS.