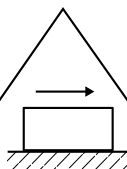
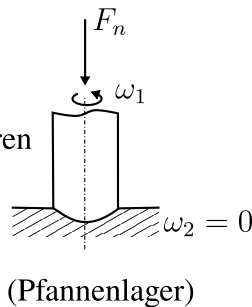


Gleiten

Rollgleiten



Gleitbohren



Rollen

Rollbohren

Bohren

