

Production Control KPI Dashboard

90.57%
Machine Utilisation

170265
Production Pieces

0.22%
Scrap Rate

98.79%
Right First Time

0.99%
Rework Rate

497.75
Downtime Mins

Date

18/6/2018

22/6/2018

Line ID

☒ 1

☒ 2

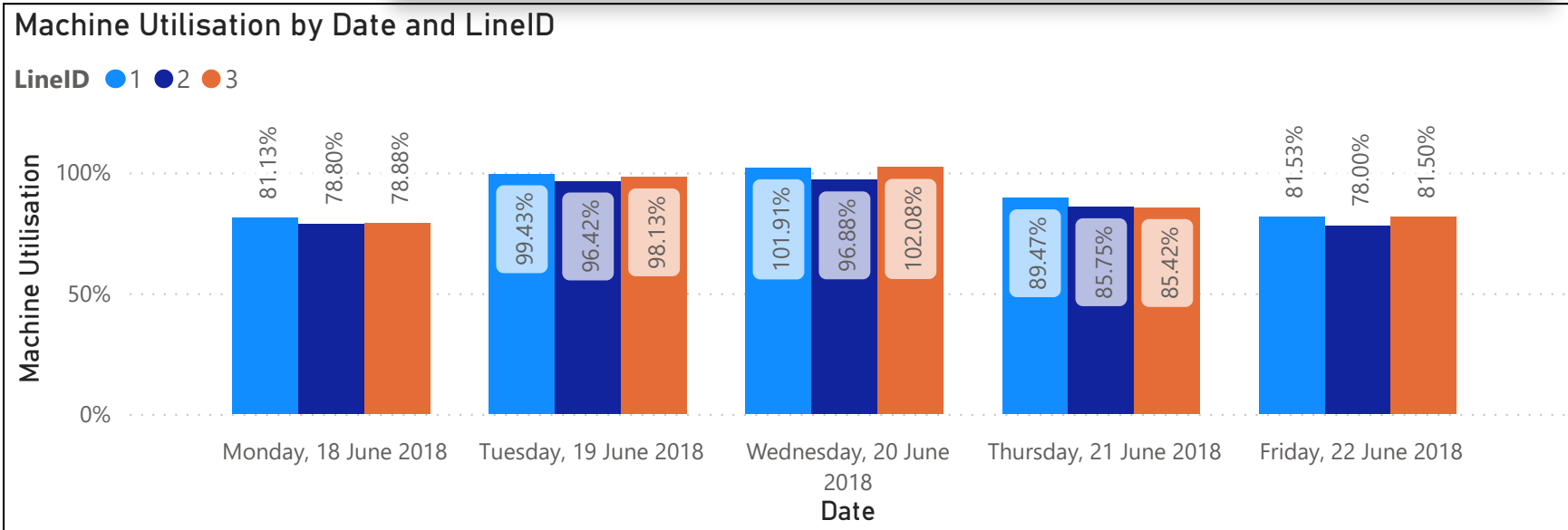
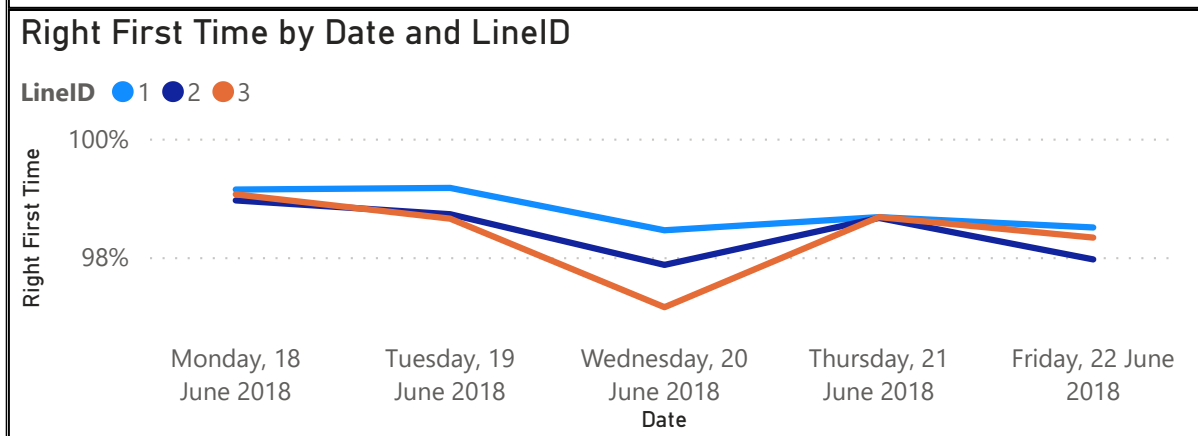
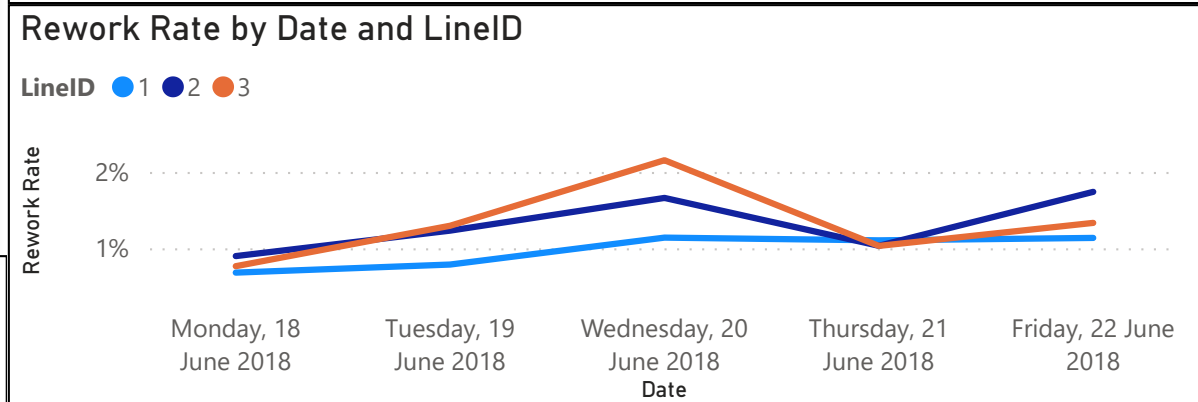
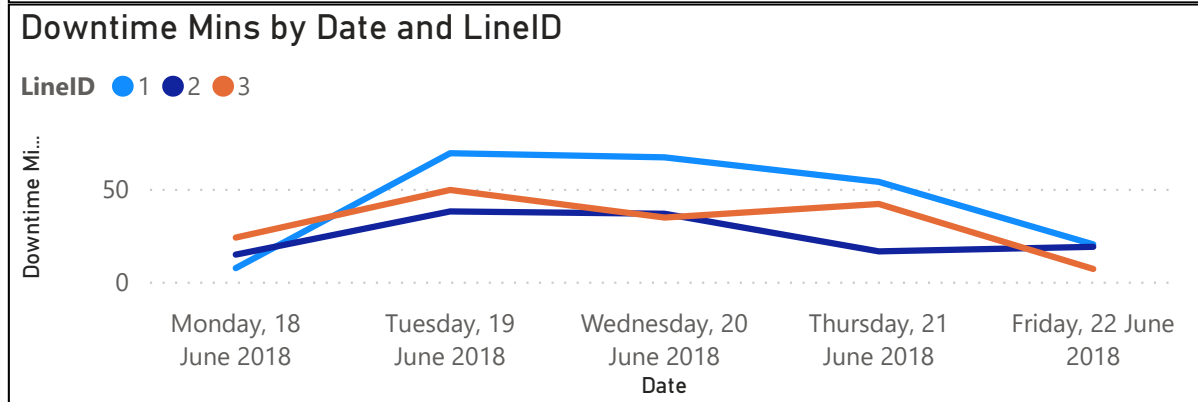
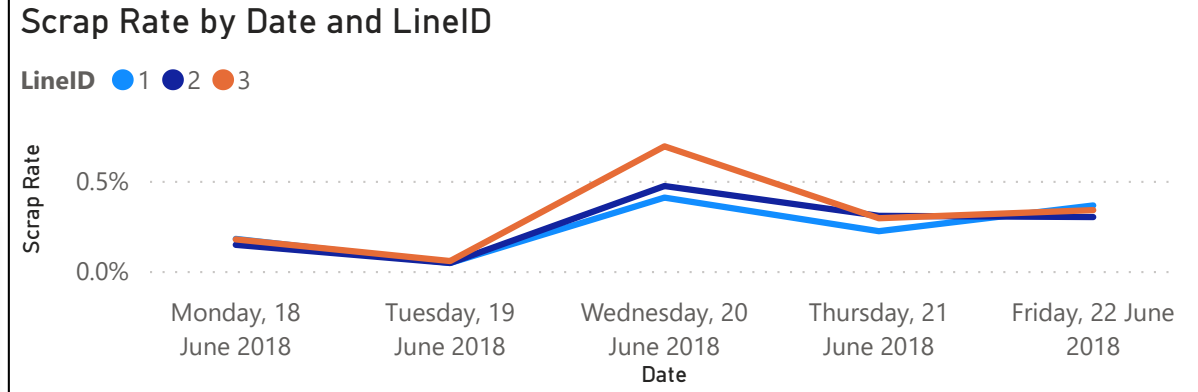
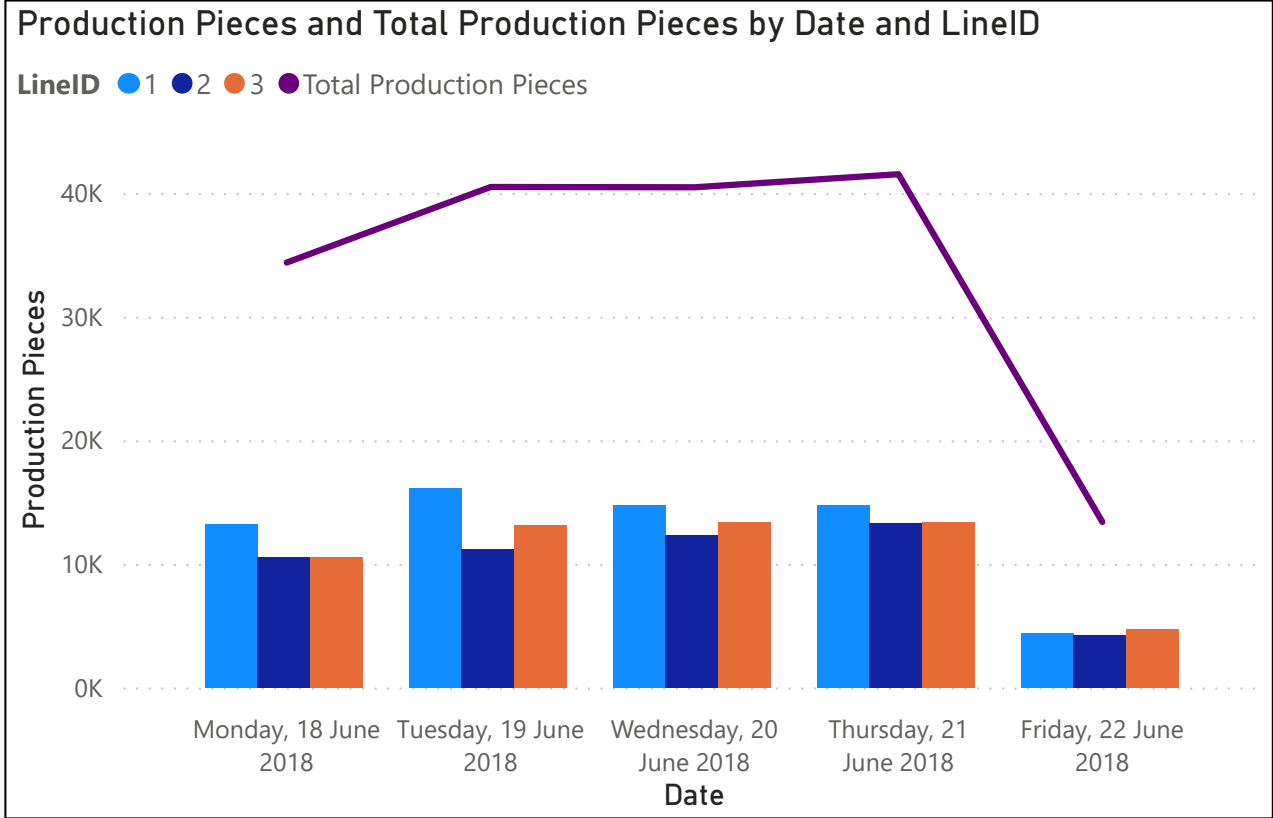
☒ 3

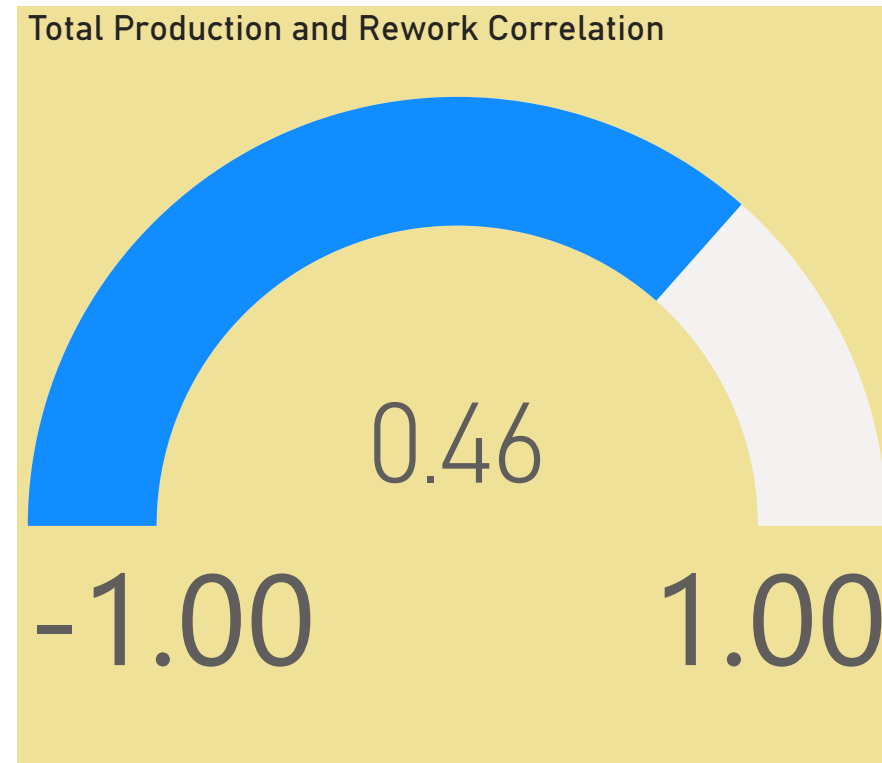
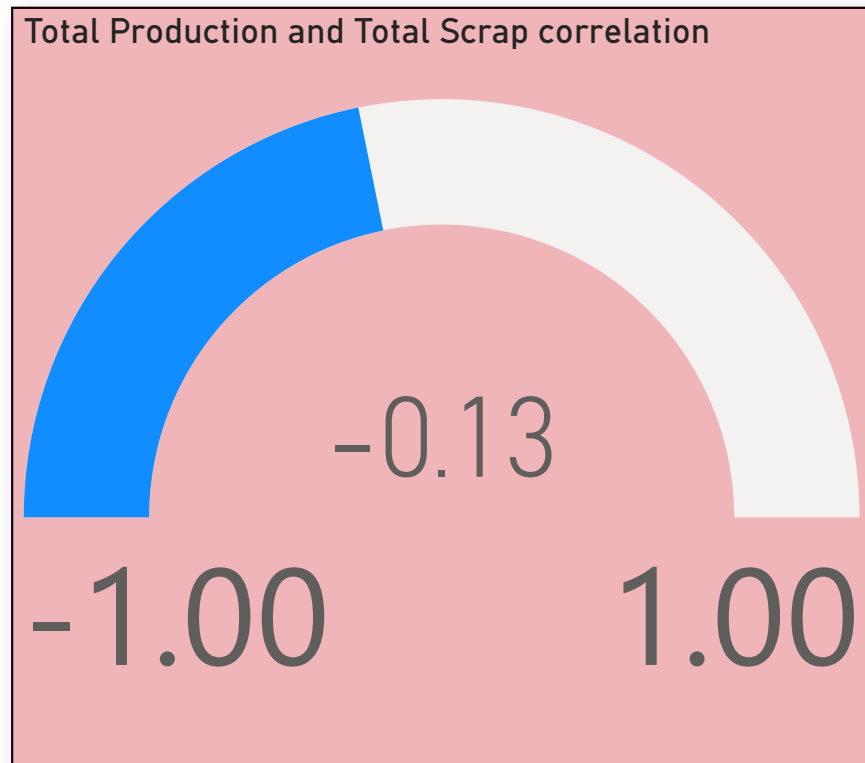
Team ID

☒ 1

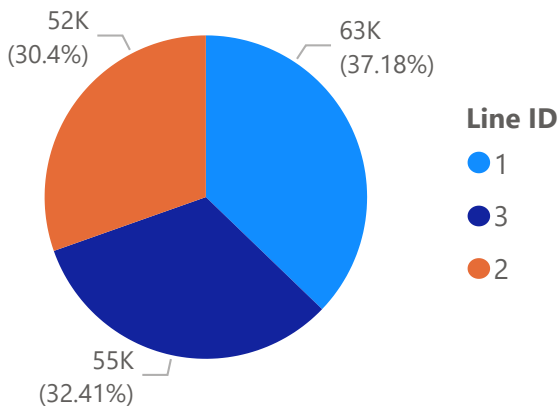
☒ 2

☒ 3

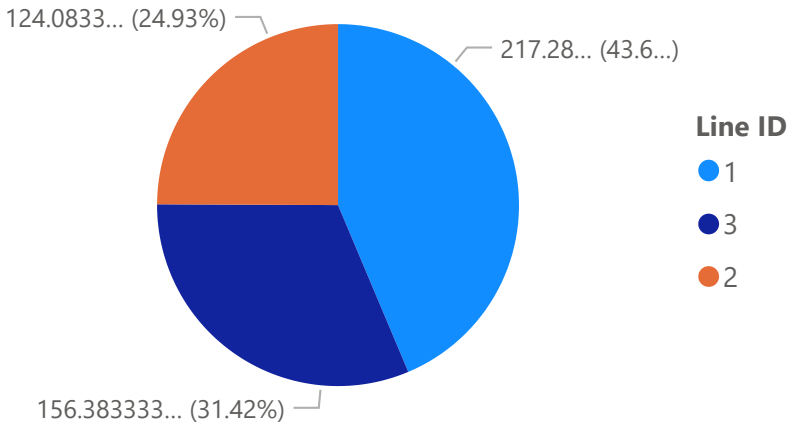




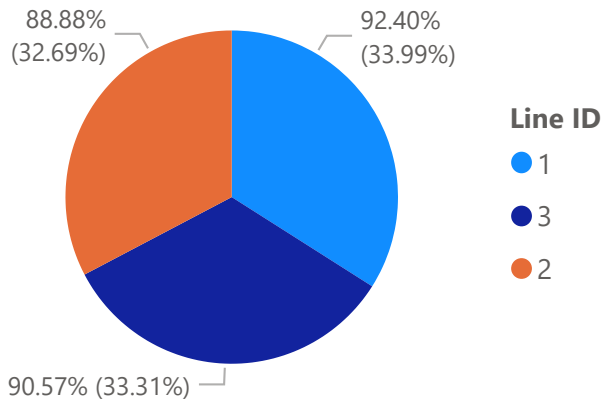
Total Production Pieces by Line ID



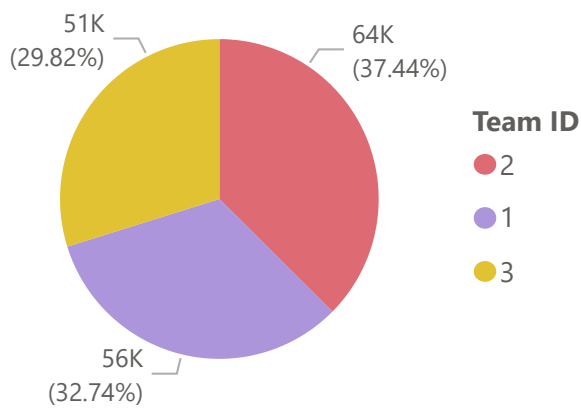
Downtime Mins by Line ID



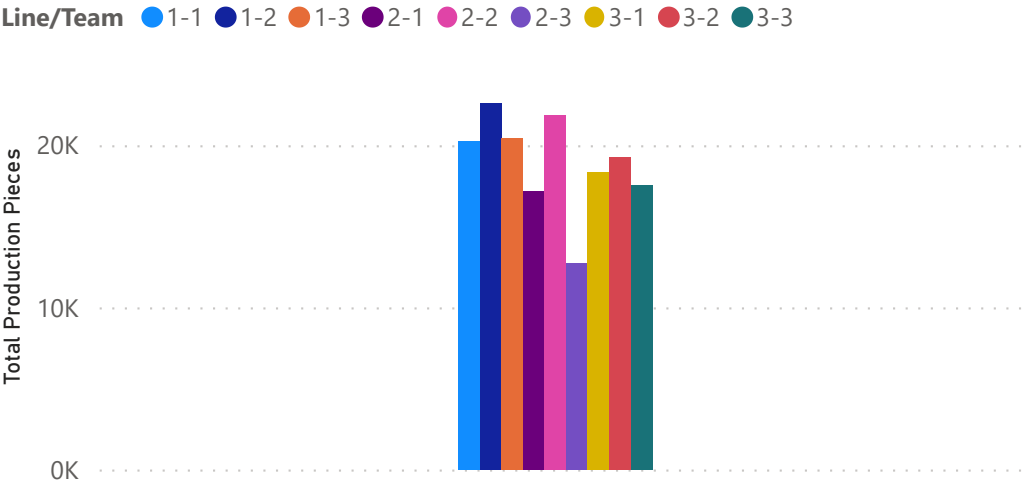
Machine Utilisation by Line ID



Total Production Pieces by Team ID



Total Production Pieces by Line/Team



Line 1 produces the highest production although it has the highest downtime but this is because machine utilization is high. This shows that line 2 and 3 should be used more optimally to not strain line 1.

Team 2 consistently produces high output regardless of the line. Company should recognize employee's efforts and also place emphasis on team efforts and look for reasons why team 2 performs better.