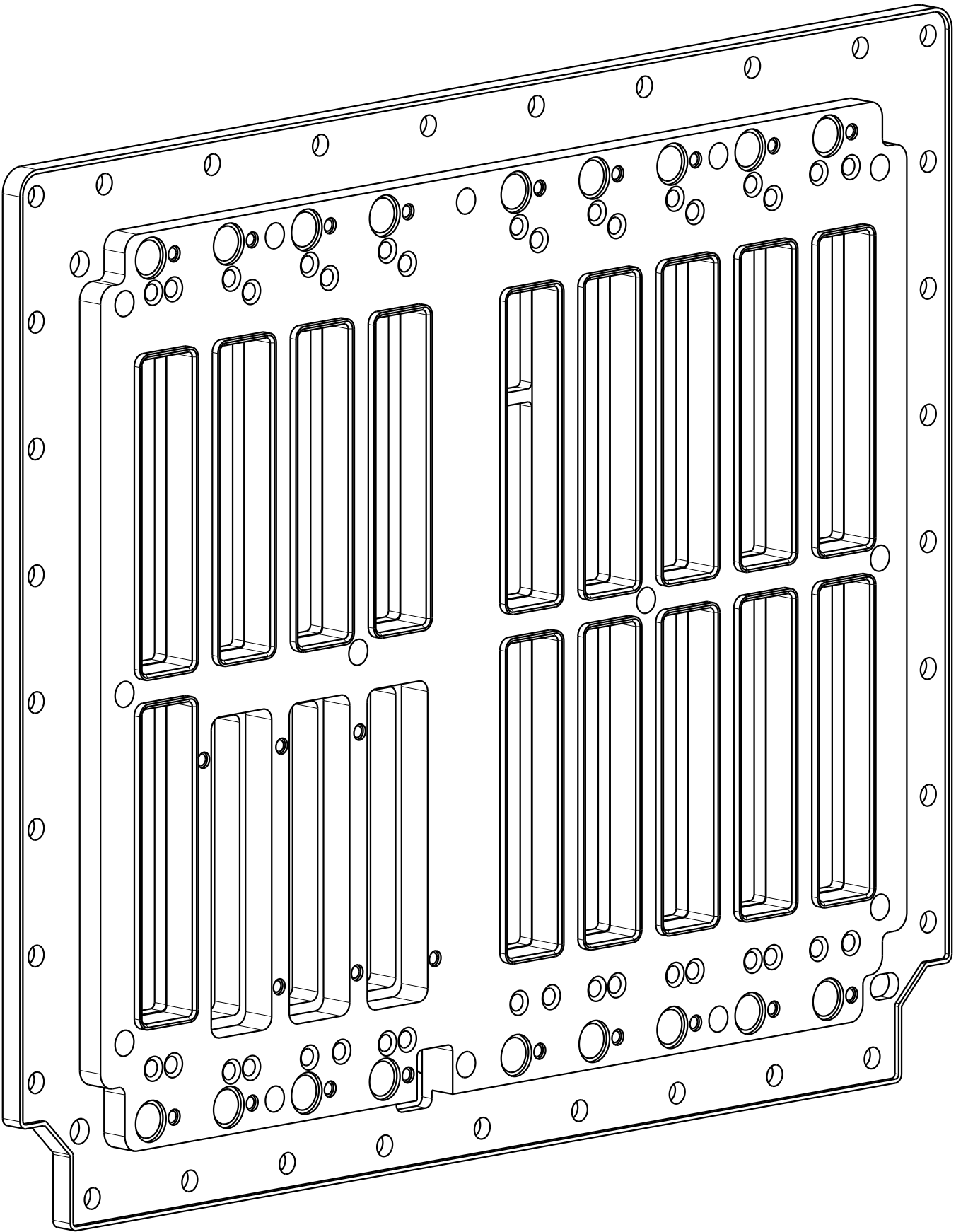
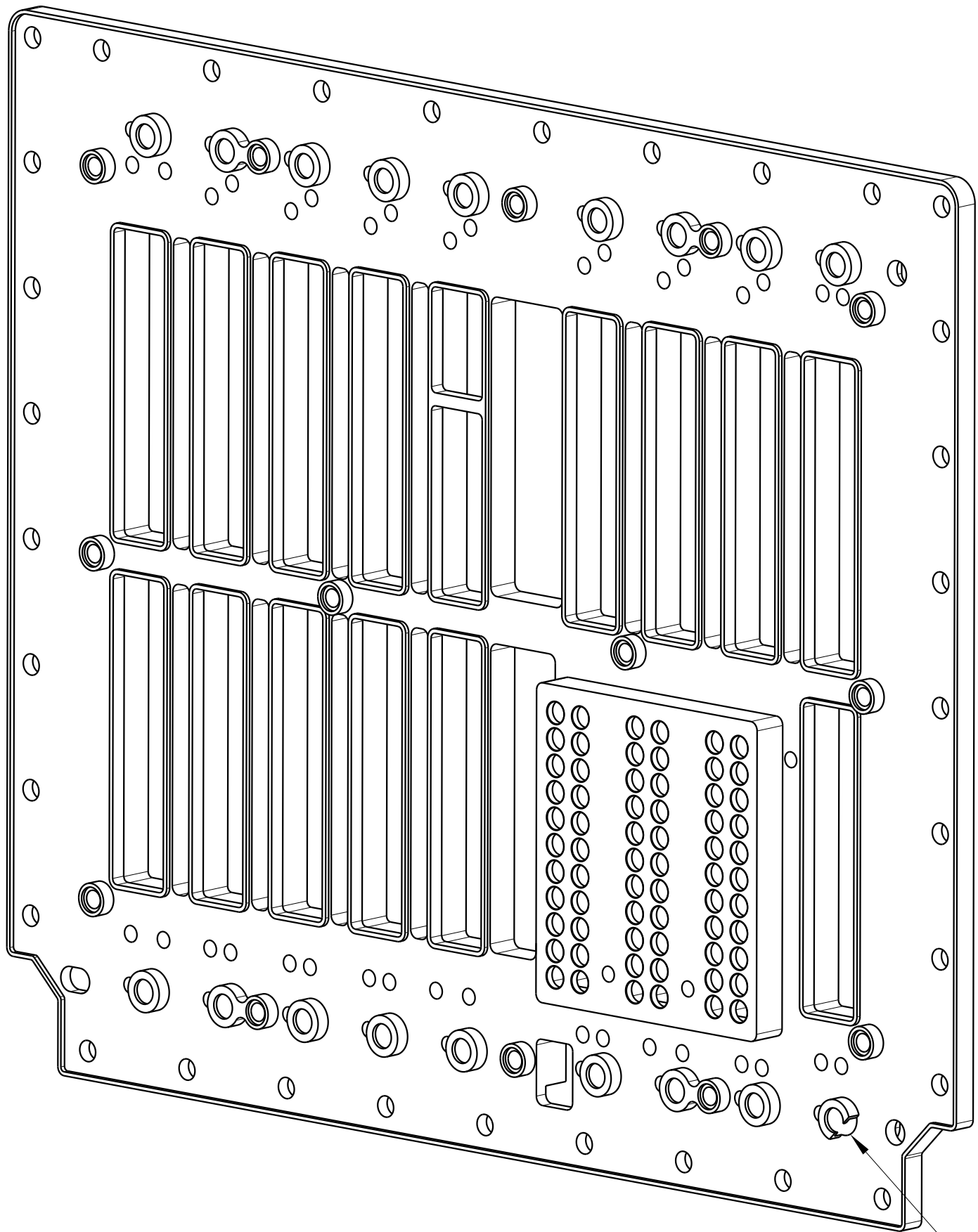


NOTES CONTINUED FROM SH 1

- 11
- FINISH: APPLY PRIMER COATING, TYPE I, CLASS C, IAW MIL-PRF-23377 AND EPOXY TOP COAT IAW MIL-PRF-22750, WHITE COLOR NO. 17925, IAW FED-STD-595, ON INDICATED SURFACES. PRIMER AND TOPCOAT APPLICATION SHALL FOLLOW MANUFACTURER'S RECOMMENDED PROCEDURES. PRIMER SHALL HAVE A DRY FILM THICKNESS OF .0009 MAX. TOPCOAT SHALL HAVE A DRY FILM THICKNESS OF .0017-.0023.
12.
- THE FOLLOWING SURFACES SHALL BE FREE OF PAINT AND PRIMER INCLUDING OVERSPRAY:
A. FRONT AND REAR OF PLATE.
B. MATING SURFACES.
C. THROUGH HOLES.
- 13
- INSERTS SHALL BE INSTALLED AFTER FINISH IAW MS33537.
- 14
- MARK PART NUMBER IAW MIL-STD-130 USING INK FIND NO. 601. LOCATE APPROXIMATELY WHERE SHOWN.
15.
- ABBREVIATIONS NOT IAW ASME Y14.38
MBPD - MODEL BASED PRODUCT DEFINITION
JET - JOINT ENTERPRISE TERMINAL
- 16
- MACHINE BOSS AS INDICATED IN CAD/CAM MODEL. BREAK SHARP EDGES AS REQUIRED.

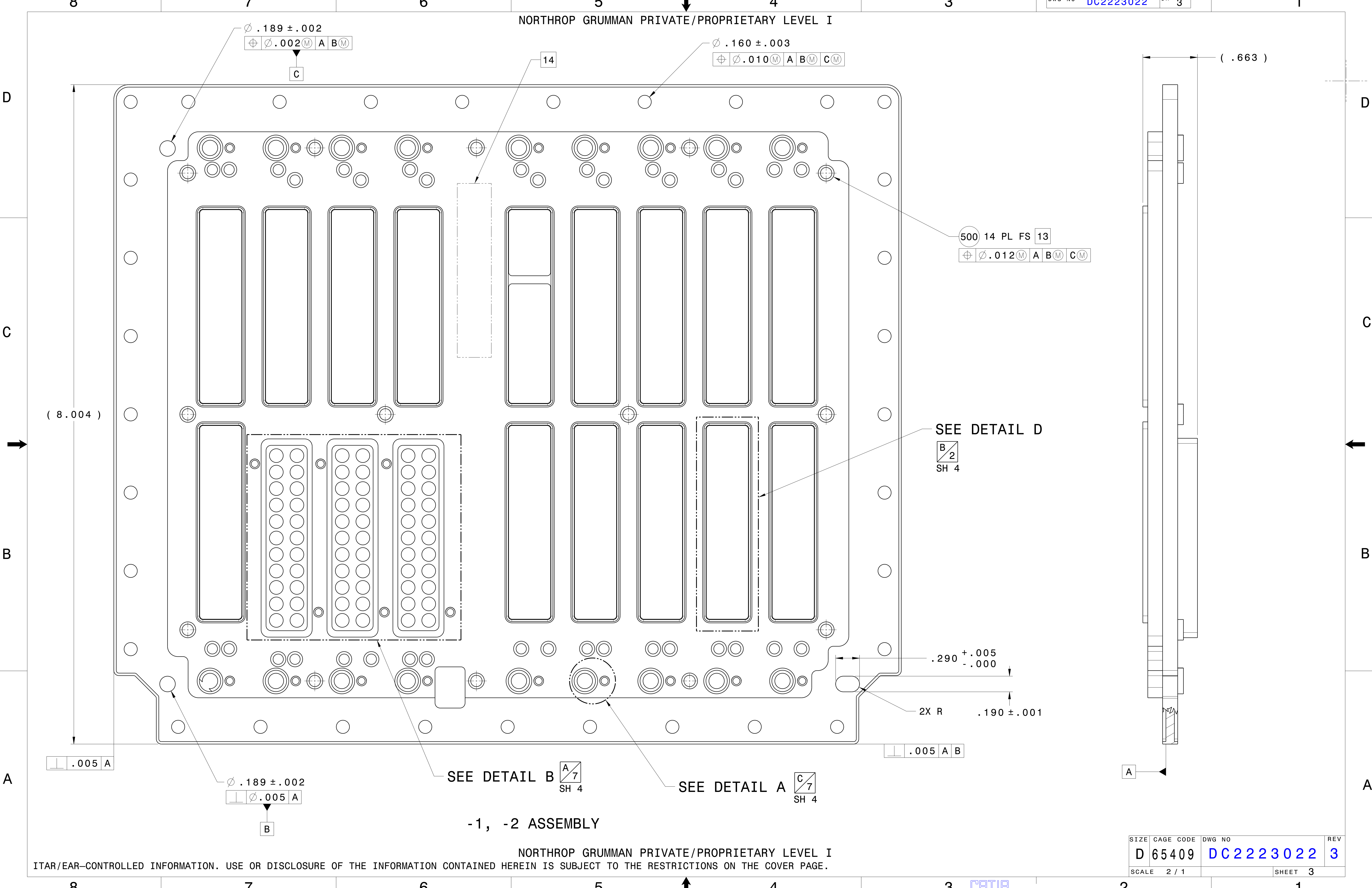


SHOWN FOR REFERENCE ONLY
SCALE NONE



SHOWN FOR REFERENCE ONLY
SCALE NONE

16



SIZE	CAGE CODE	DWG NO	REV
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SCALE	2 / 1	SHEET	3

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DWG NO DC2223022

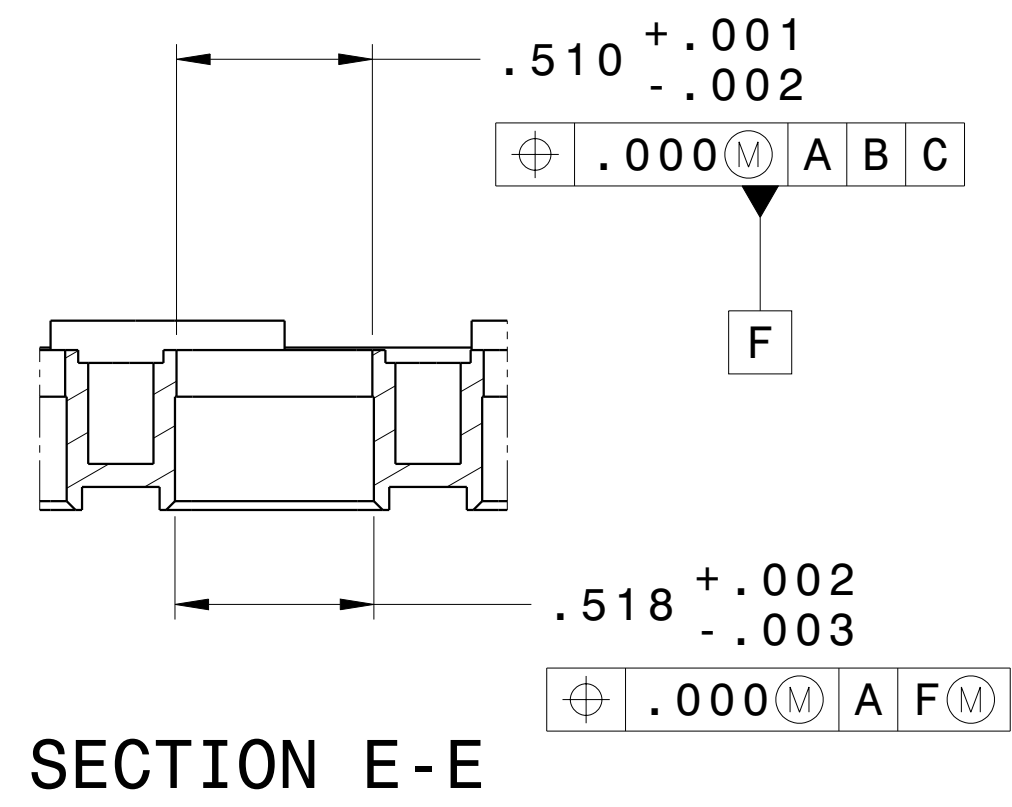
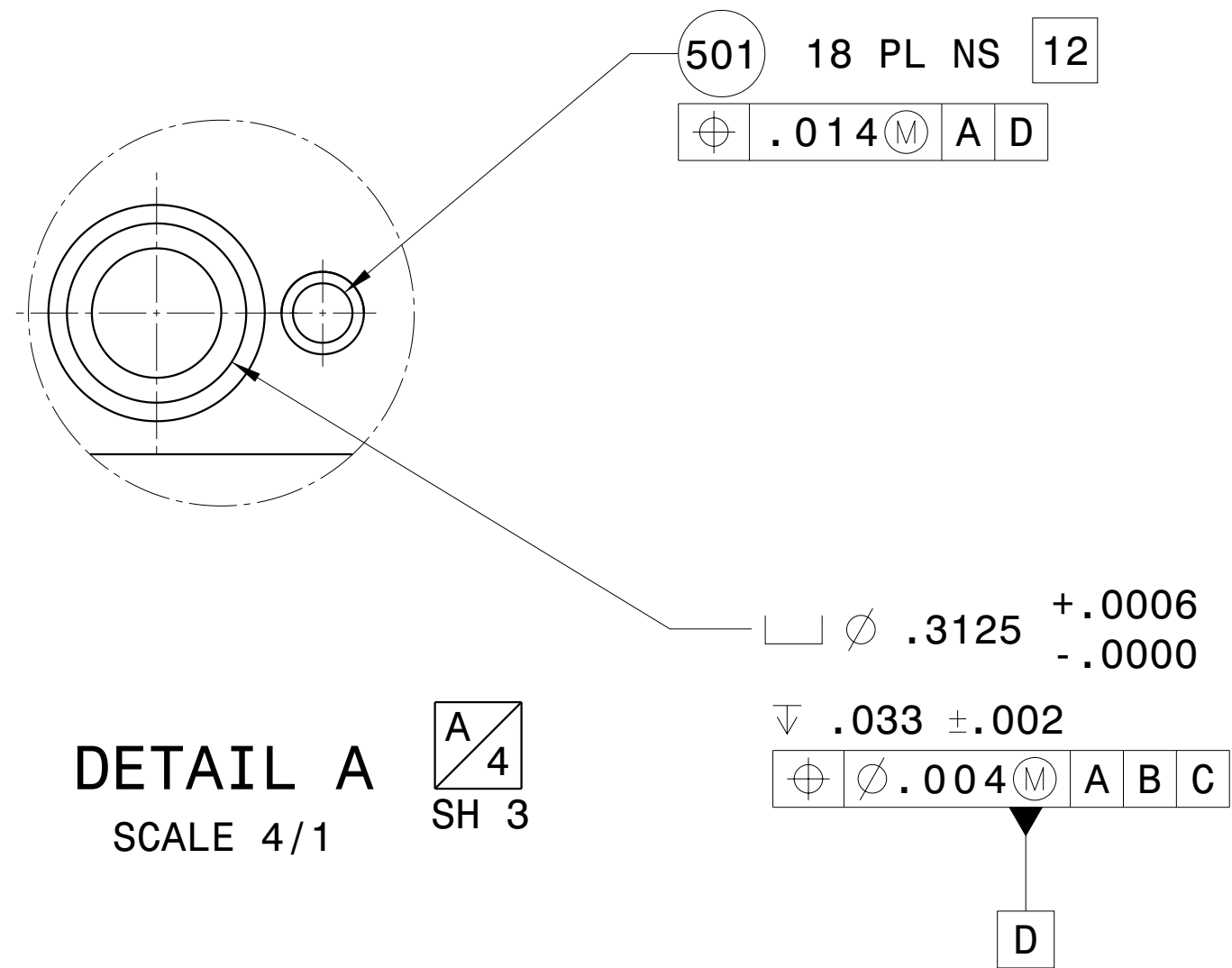
SH 4

1

NORTHROP GRUMMAN PRIVATE/PROPRIETARY LEVEL I

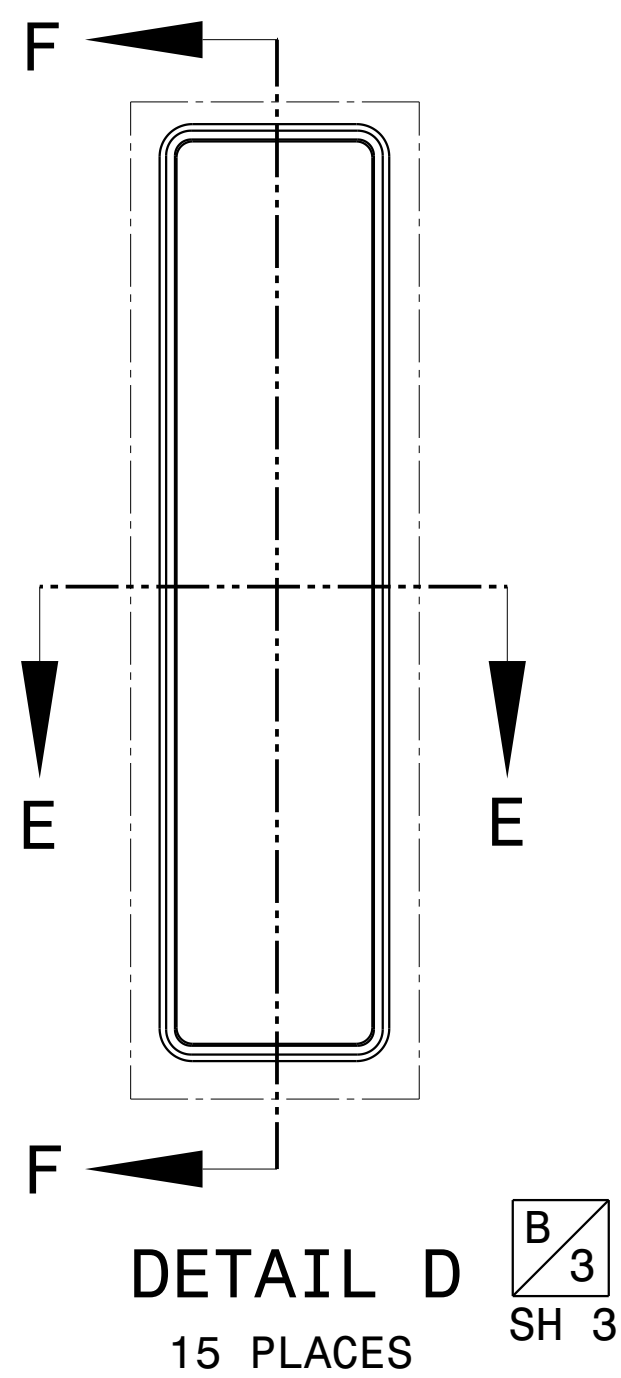
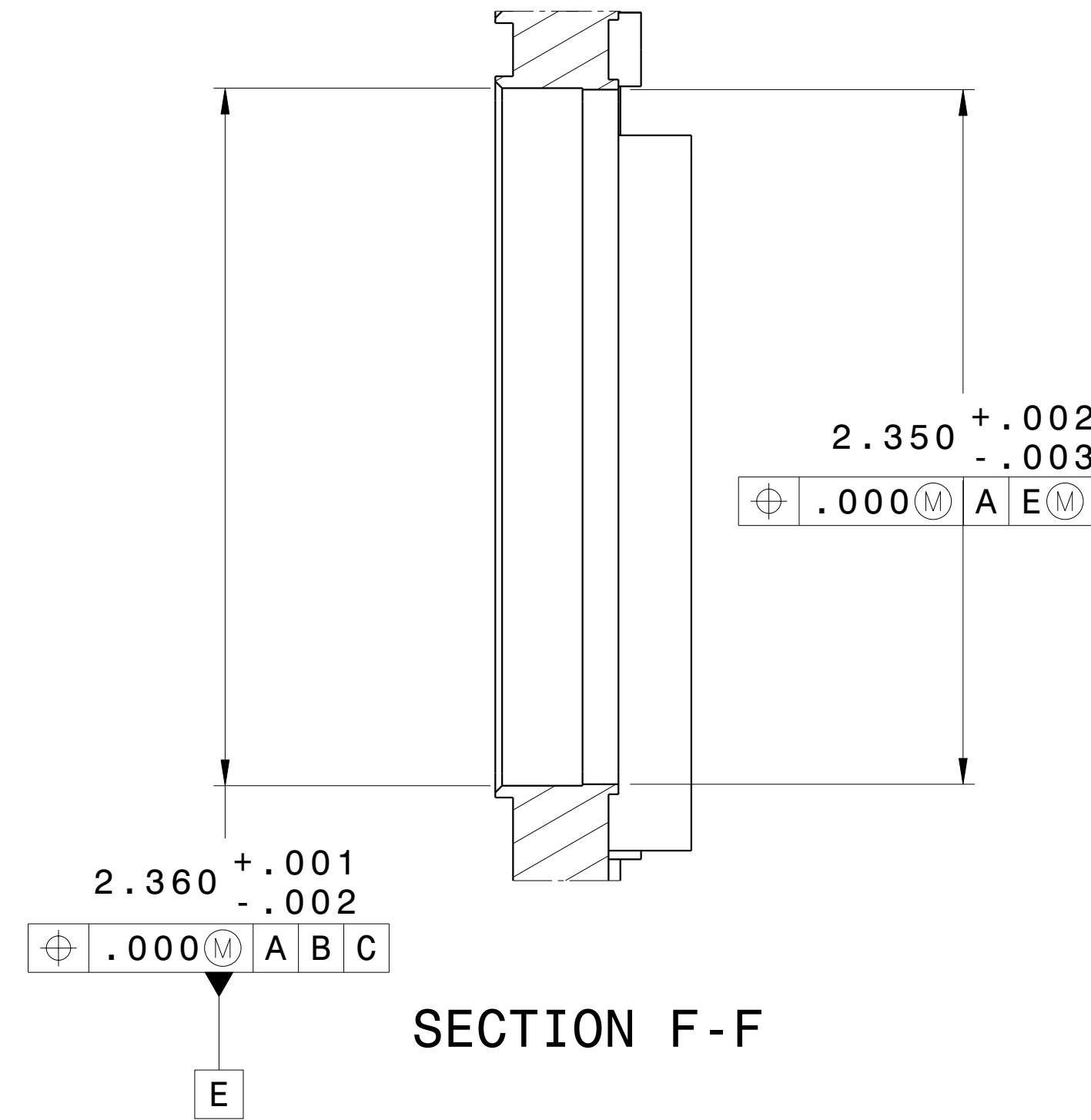
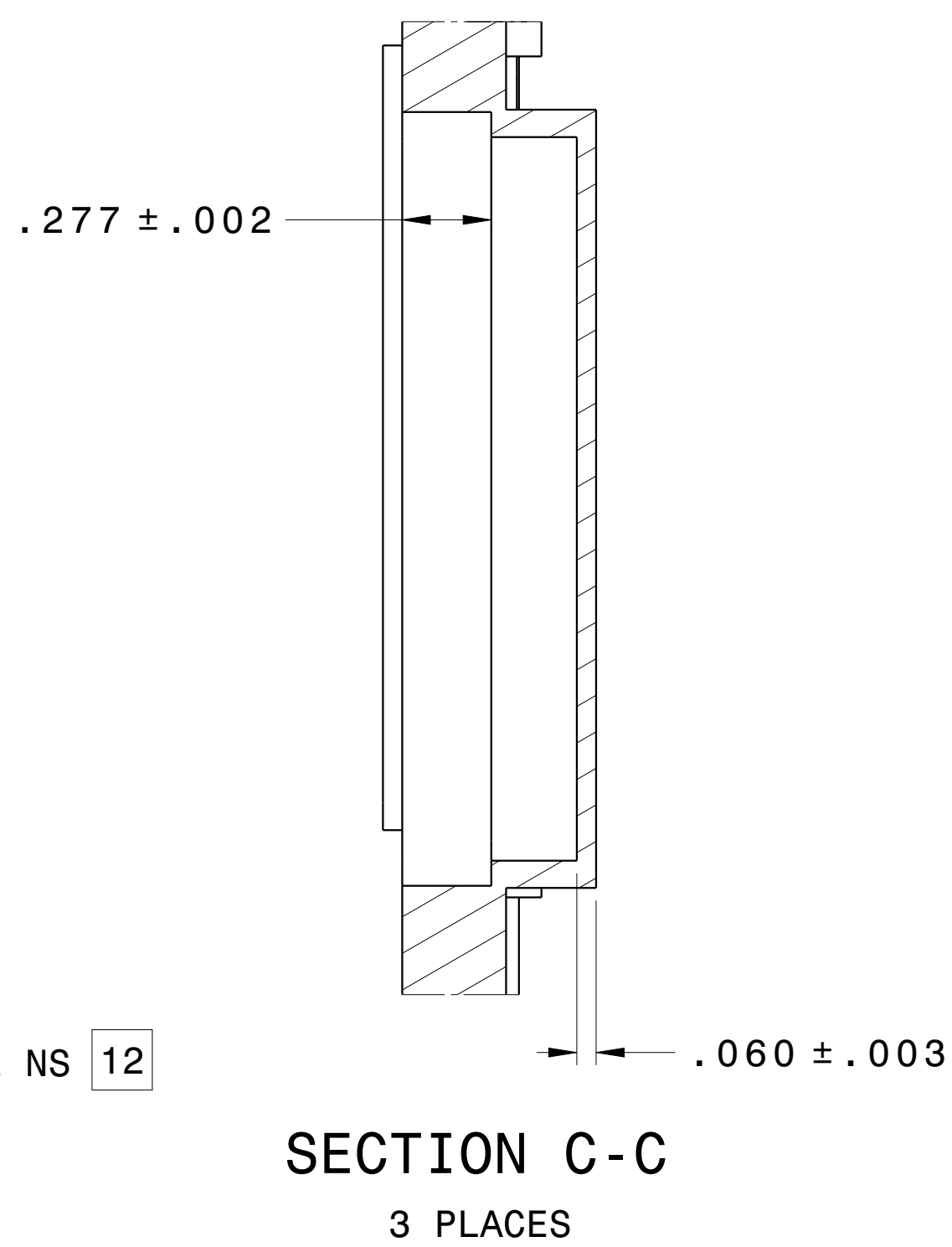
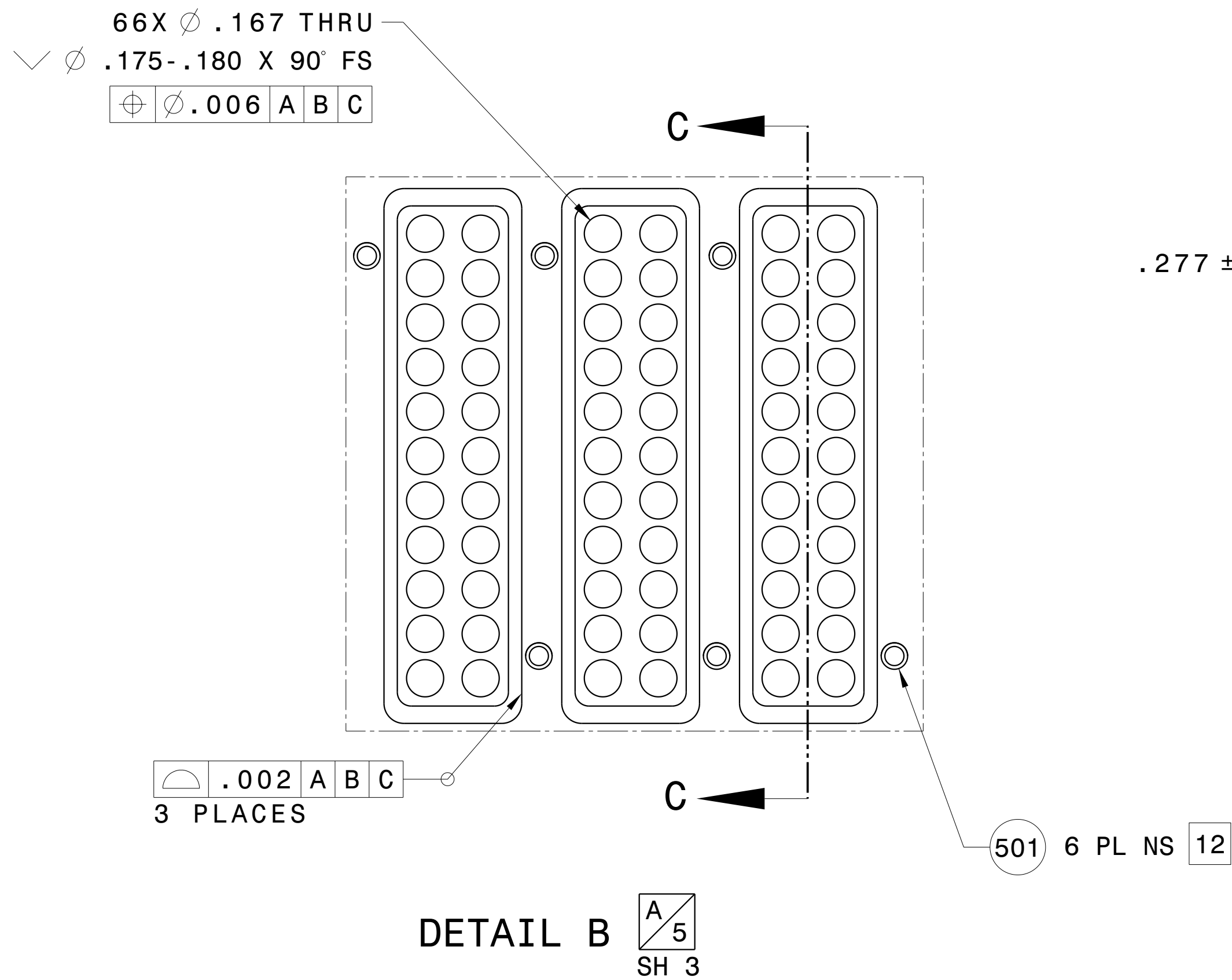
D

D



C

C



B

B

A

A

NORTHROP GRUMMAN PRIVATE/PROPRIETARY LEVEL I

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SIZE	CAGE CODE	DWG NO	REV
D	65409	DC2223022	3
SCALE NONE		SHEET 4	

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DWG NO DC2223022

SH 5

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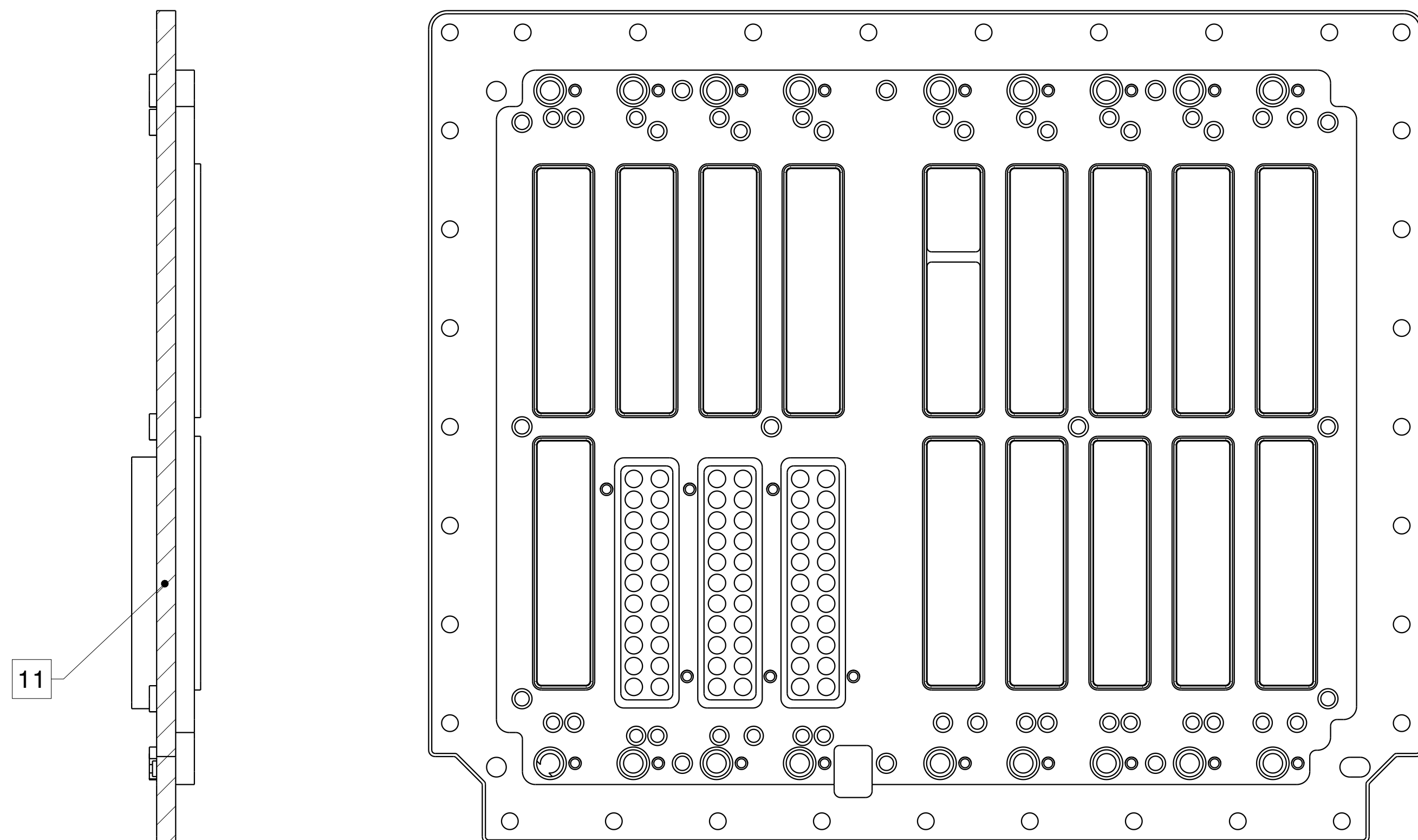
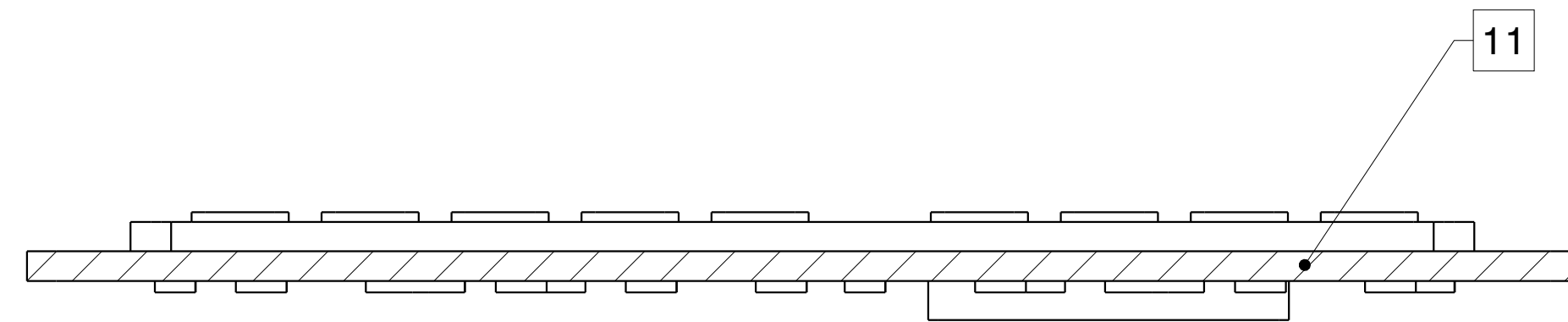
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D

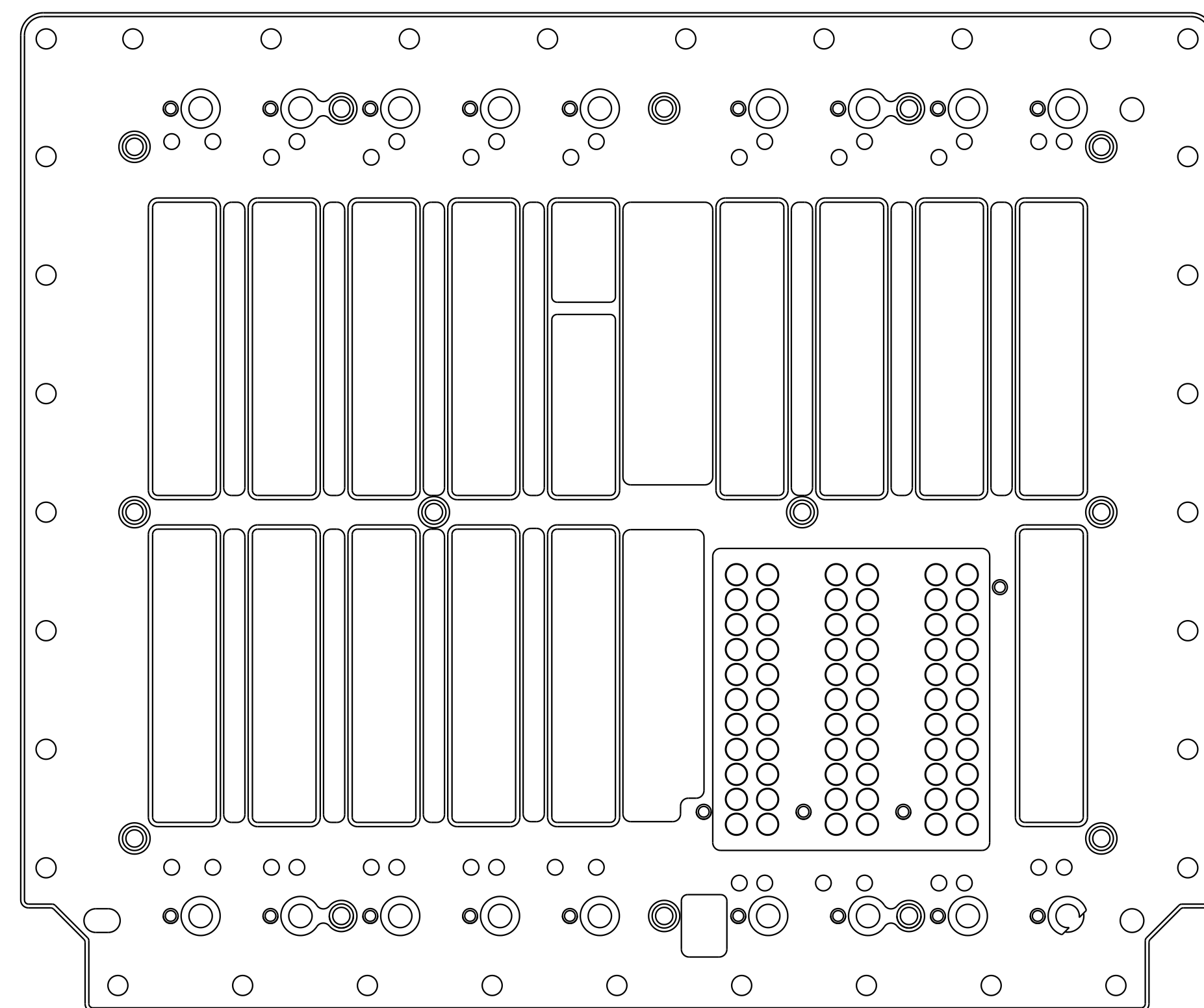
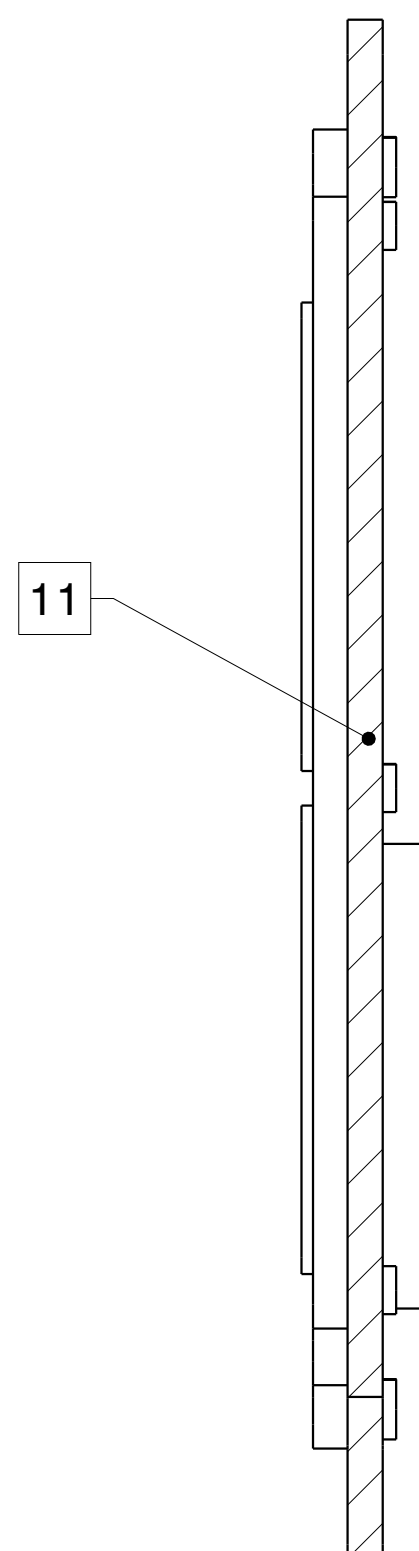
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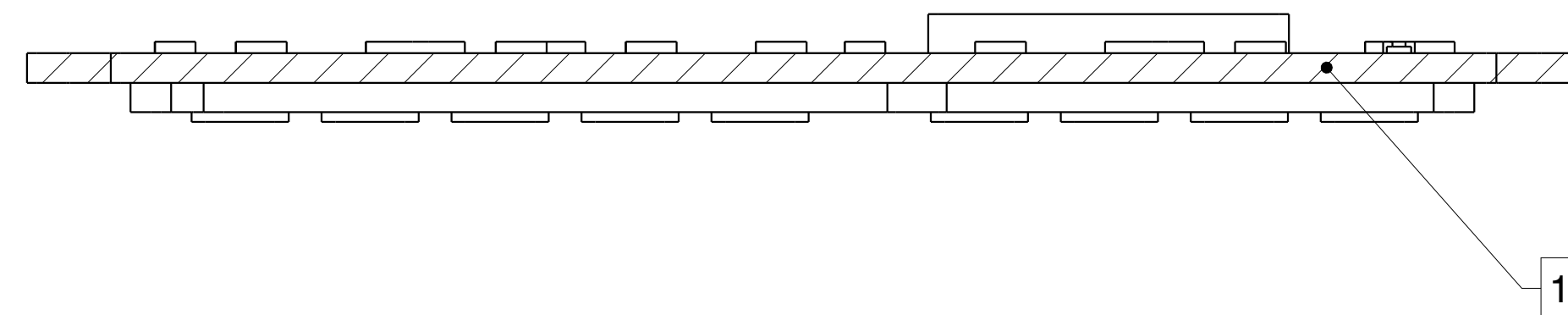


FRONT VIEW
NO PAINT, PRIMER OR OVERSPRAY



REAR VIEW
NO PAINT, PRIMER OR OVERSPRAY

-1, -2 ASSEMBLY
PAINT PATTERN



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DWG NO DC2223022

SH 6

1

NORTHROP GRUMMAN PRIVATE/PROPRIETARY LEVEL I

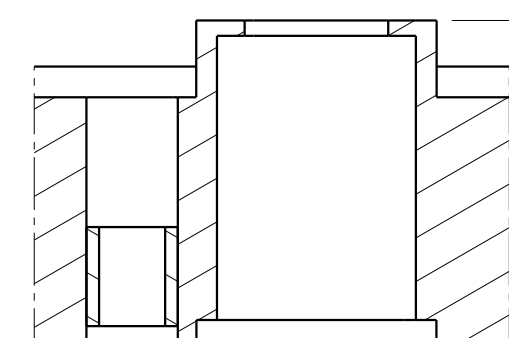
G

G

A

A

A

 $.100 \pm .003$ 

SECTION G-G

SCALE: 4/1

4 PL INDICATED A

-2 ASSEMBLY SHOWN

-2 ASSEMBLY SAME AS -1 EXCEPT AS SHOWN

NORTHROP GRUMMAN PRIVATE/PROPRIETARY LEVEL I

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SIZE	CAGE CODE	DWG NO	REV
D	65409	DC2223022	3
SCALE 2 / 1		SHEET 6	

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