










NOTES: UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1994.
2. MATERIAL: SEE SEPARATE PARTS LIST.
3. PART TO BE MANUFACTURED USING THIS DRAWING AND SPECIFIED CAD/CAM DATA FILE. PART IS MODELED AT NOMINAL SIZE.
4. ALL FEATURE SIZES, TOLERANCES AND LOCATIONS SHALL BE IAW THIS DRAWING AND THE CAD/CAM DATA FILE. DIMENSIONAL VALUES OF GEOMETRY DERIVED FROM THE CAD/CAM DATA FILE REPRESENT A BASIC DIMENSION UPON WHICH A TOLERANCE IS APPLIED. UNLESS OTHERWISE SPECIFIED ON THE DRAWING, THE FOLLOWING TOLERANCES SHALL APPLY:
- A. PROFILE TOLERANCE FOR ALL UNSPECIFIED SURFACES TO BE:
-  .005  
- B. POSITIONAL TOLERANCE FOR ALL UNSPECIFIED HOLES AND COUNTERSINKS TO BE:
-   .010    
5. ALL DISPLAYED DIMENSIONS ARE CRITICAL TO FUNCTION.
6. DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING TAKE PRECEDENCE OVER SUPPLIED CAD/CAM DATA FILE.
7. INSPECTION REQUIREMENTS
- A. USE THIS DRAWING AND APPLICABLE CAD/CAM DATA FILE TO INSPECT PART.
- B. MINIMUM INSPECTION REQUIREMENTS:
1. ALL DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING.
2. QUALITY OF FINISH IAW APPLICABLE FINISH SPECIFICATION.

8 IDENTIFICATION OF THE APPROVED SOURCE(S) OF SUPPLY IS NOT TO BE  
CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY  
AS A SOURCE OF SUPPLY FOR THE ITEM DESCRIBED ON THIS DRAWING.

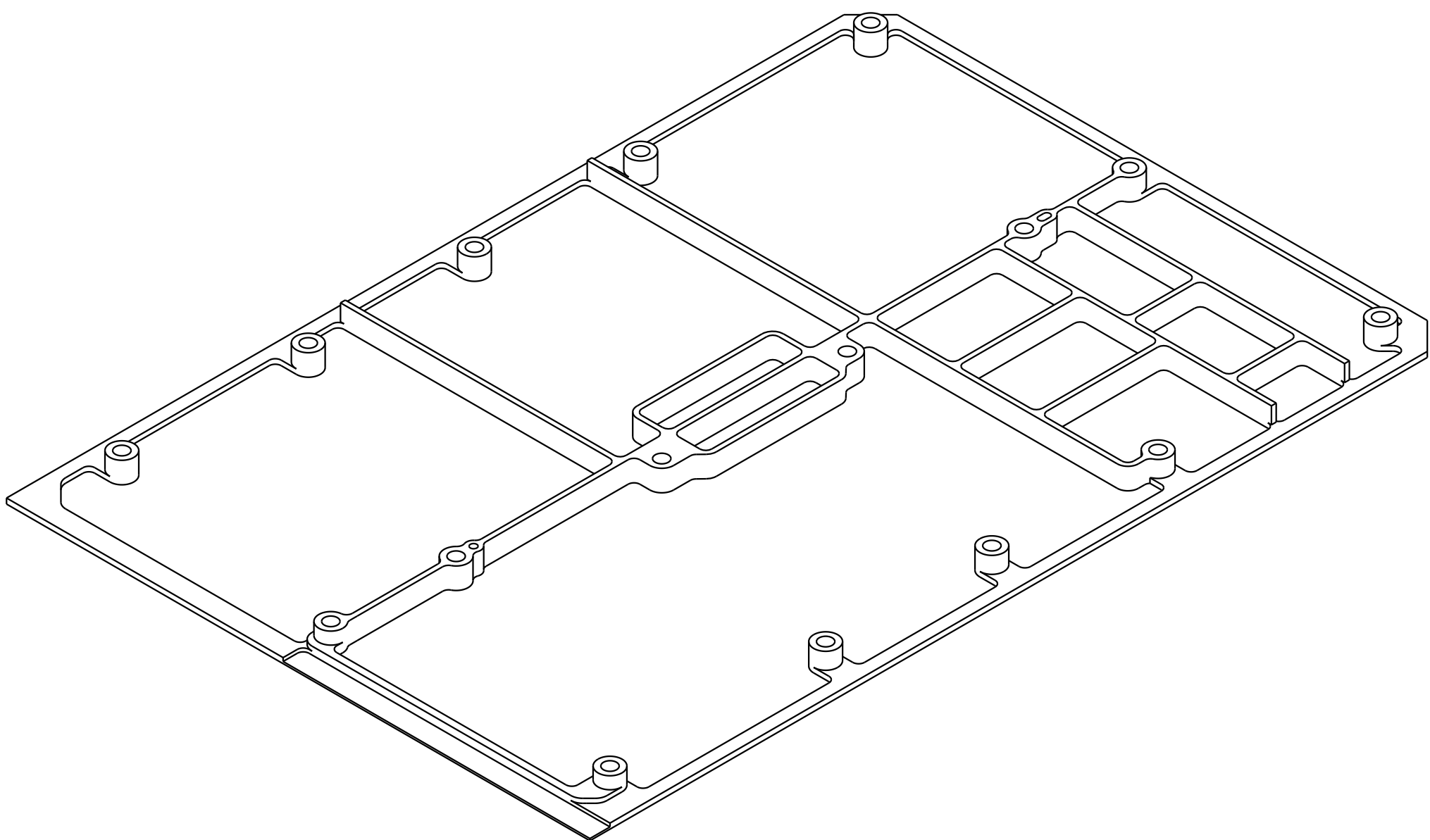
9 FINISH:  
CHEMICAL CONVERSION COAT IAW MIL-DTL-5541, CLASS 3.

10 MARK PART NUMBER AND DASH NUMBER IAW MIL-STD-130, USING INK, FN 601, WITH .12 HIGH CHARACTERS. LOCATE APPROXIMATELY WHERE SHOWN.

11. ABBREVIATIONS NOT IAW ASME Y14.38:  
DCTR: DUAL CHANNEL TRANSCEIVER  
QMSV: QUALITY MANAGEMENT SYSTEM VALUE

APPROVED SOURCE(S) OF SUPPLY				8
CAD/CAM DATA FILE	PART NUMBER	NATIVE CAD FILE	VENDOR	
C903582-1_-.IGS C903582-1_-.STP	C903582-1	C903582_B.zip	PROCURE ONLY FROM SUPPLIER WITH SAP QMSV, G OR BETTER	

UNSPECIFIED FEATURE CONTROL		
FILLET RADII	R.005 TO R.015	MODELED AS SHARP
BREAK SHARP EDGES	.005 TO .015	MODELED AS SHARP
HOLE TOLERANCES	PER DRAWING TITLE BLOCK	MODELED AT NOMINAL
CHAMFERS AND CSK INCLUDED ANGLES	±1°	MODELED AT NOMINAL
DEPTH OF BLIND HOLES AND COUNTERBORES	±.005	MODELED AT NOMINAL



SHOWN FOR REFERENCE ONLY

## CRITICAL TO FUNCTION DRAWING

ONLY CRITICAL FEATURES ARE DEFINED ON THIS  
DRAWING. THIS SIMPLIFIED DRAWING AND  
APPLICABLE CAD/CAM DATA FILE MUST BE USED FOR  
COMPLETE PART DEFINITION AND FINAL ACCEPTANCE.

RELEASED  
UNCONTROLLED COPY

**USER MUST VERIFY CURRENT  
REVISION PRIOR TO USE**

SEE SEPARATE PARTS LIST

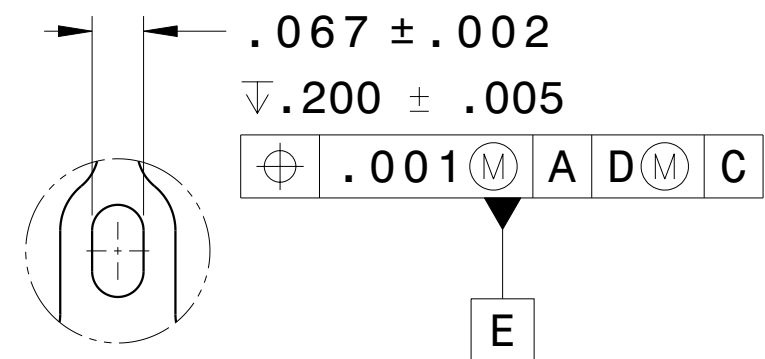
[illegible]

D

C

B

A



DETAIL B  
SCALE 4/1



DETAIL C

.172 ± .003

13X .222 ± .003

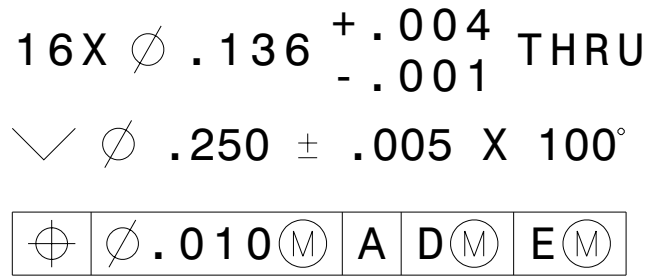
.247 ± .003

DETAIL C  
SCALE 4/1

DETAIL D

.127 ± .003

DETAIL D  
SCALE 4/1



SECTION A-A

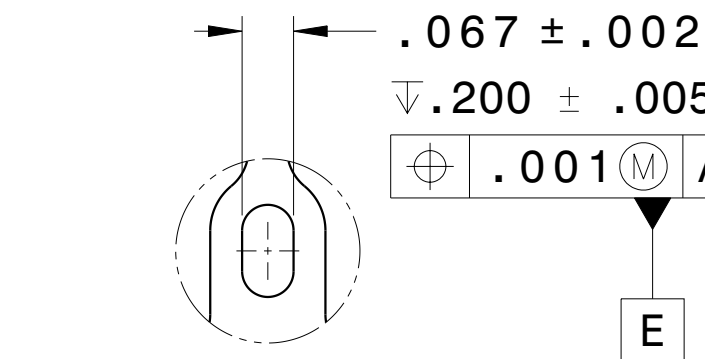
- 1 ASSEMBLY

D

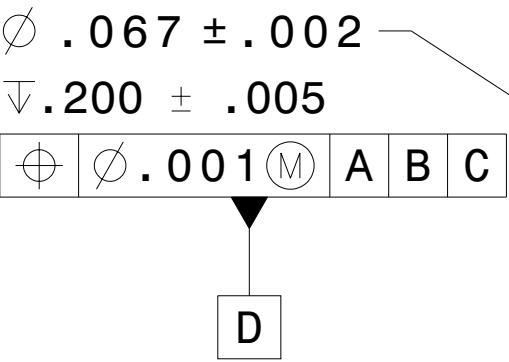
C

B

A



DETAIL B



A

A

CENTER PLANE

B

1

C

6.100 ± .005

1.834

( 9.036 )