


NOTES: UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS AND TOLERANCES IAW ASME Y14.5 - 2009 AFTER FINISHING AND PLATING.
2. MATERIAL: SEE SEPARATE PARTS LIST.
3. PART TO BE MANUFACTURED USING THIS DRAWING AND THE FOLLOWING CAD/CAM DATA FILES MAY BE USED AS REFERENCE TO MANUFACTURE PART:  
D2223008-1\_1.IGS  
D2223008-1\_1.STP  
D2223008-2\_2.IGS  
D2223008-2\_2.STP  
D2223008-3\_2.IGS  
D2223008-3\_2.STP
4. PROFILE TOLERANCE FOR ALL UNSPECIFIED SURFACES TO BE: 

	.010	A	B	C
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5. PART MAY BE CONSTRAINED ALONG DATUM A ONLY.

6 FINISH:  
A. CHEMICAL CONVERSION PER IAW MIL-DTL-5541, CL 3.  
B. APPLY PRIMER COATING, TYPE I, CLASS C, IAW MIL-PRF-23377 AND EPOXY TOP COAT IAW MIL-PRF-22750, WHITE COLOR NO. 17925, IAW FED-STD-595, ON INDICATED SURFACES ONLY. PRIMER AND TOPCOAT APPLICATION SHALL FOLLOW MANUFACTURER'S RECOMMENDED PROCEDURES. PRIMER SHALL HAVE A DRY FILM THICKNESS OF .0009 MAX. TOP COAT SHALL HAVE A DRY FILM THICKNESS OF .0017-.0023.

7 MARK PART NUMBER IAW MIL-STD-130, USING INK, FN 601. LOCATE APPROXIMATELY WHERE SHOWN.

- 8 . ABBREVIATIONS NOT IAW ASME Y14.38:  
JET: JOINT ENTERPRISE TERMINAL

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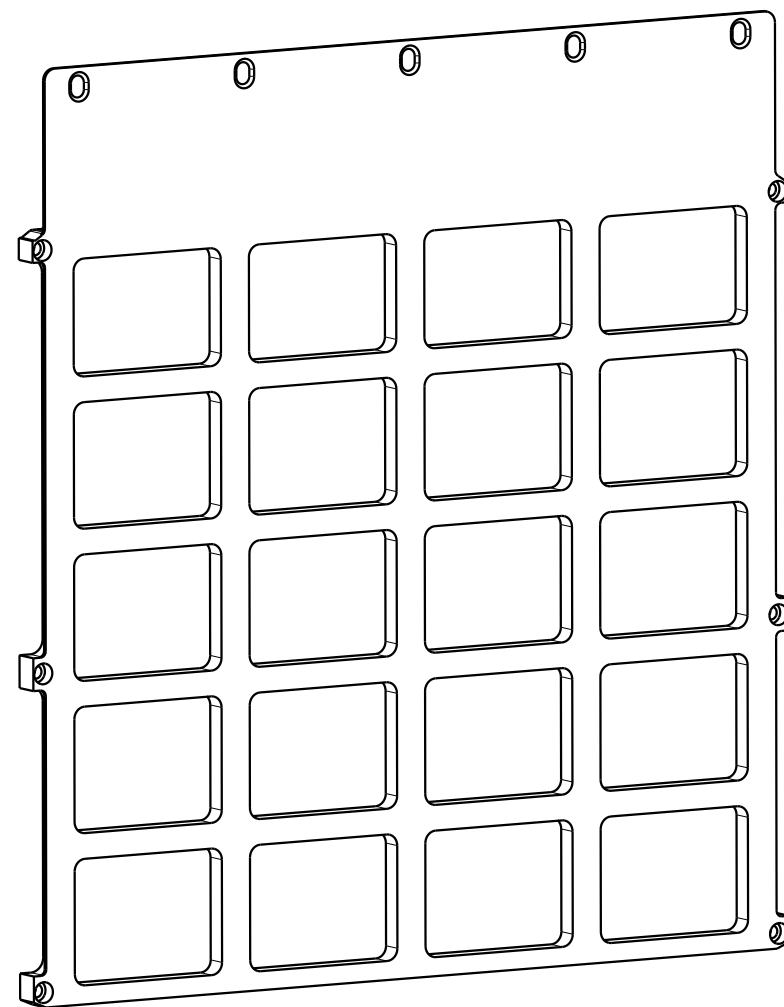
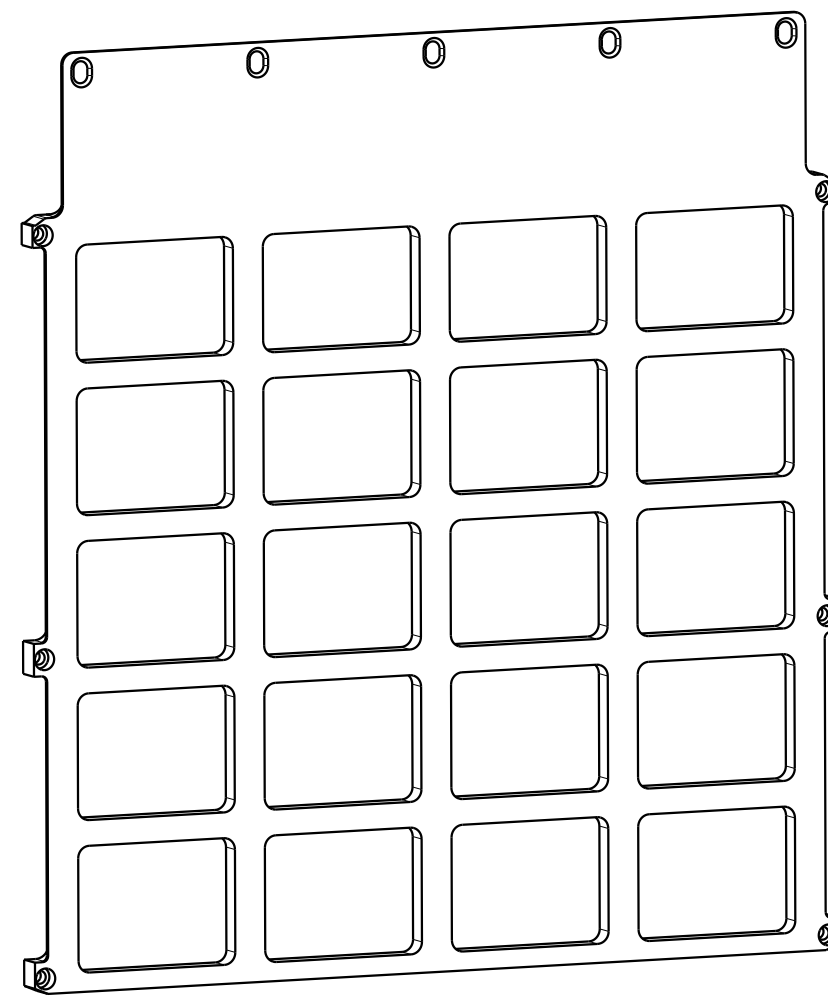
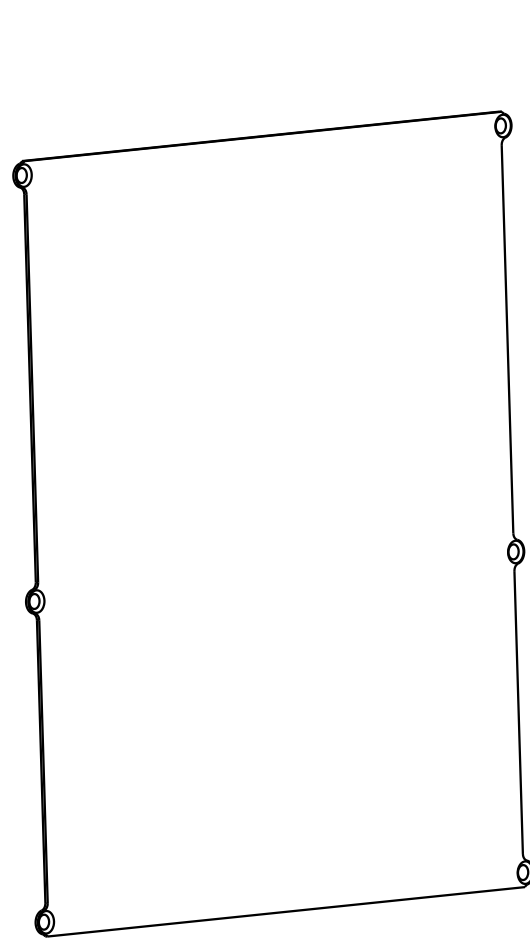
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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	ENGINEERING DEVELOPMENT	13-03-11	ON FILE
2	SH 1, REV NOTE 3 AND 6. SH 2, - 1 NO CHG. SH 3, 4, -2, AND -3 REVISED AND REDRAWN, ADDED SH 5. RJO	13-03-27	ON FILE
3	REVISED REVISION CONTROL NUMBER TO 3 WAS 1, REV 2 WAS NOT INCLUDED IN REV 2 RELEASE. RJO	13-06-05	ON FILE
4	SH 3, D2, .156 DIM NO LONGER BASIC. SH 3, DETAIL E, .063 AND .125 REF DIM. SH 4, D8, 2X R.125 MS		ON FILE

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**USER MUST VERIFY CURRENT  
REVISION PRIOR TO USE**

SEE SEPARATE PARTS LIST

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DWG NO D2223008

SH 2

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NORTHROP GRUMMAN PRIVATE/PROPRIETARY LEVEL I

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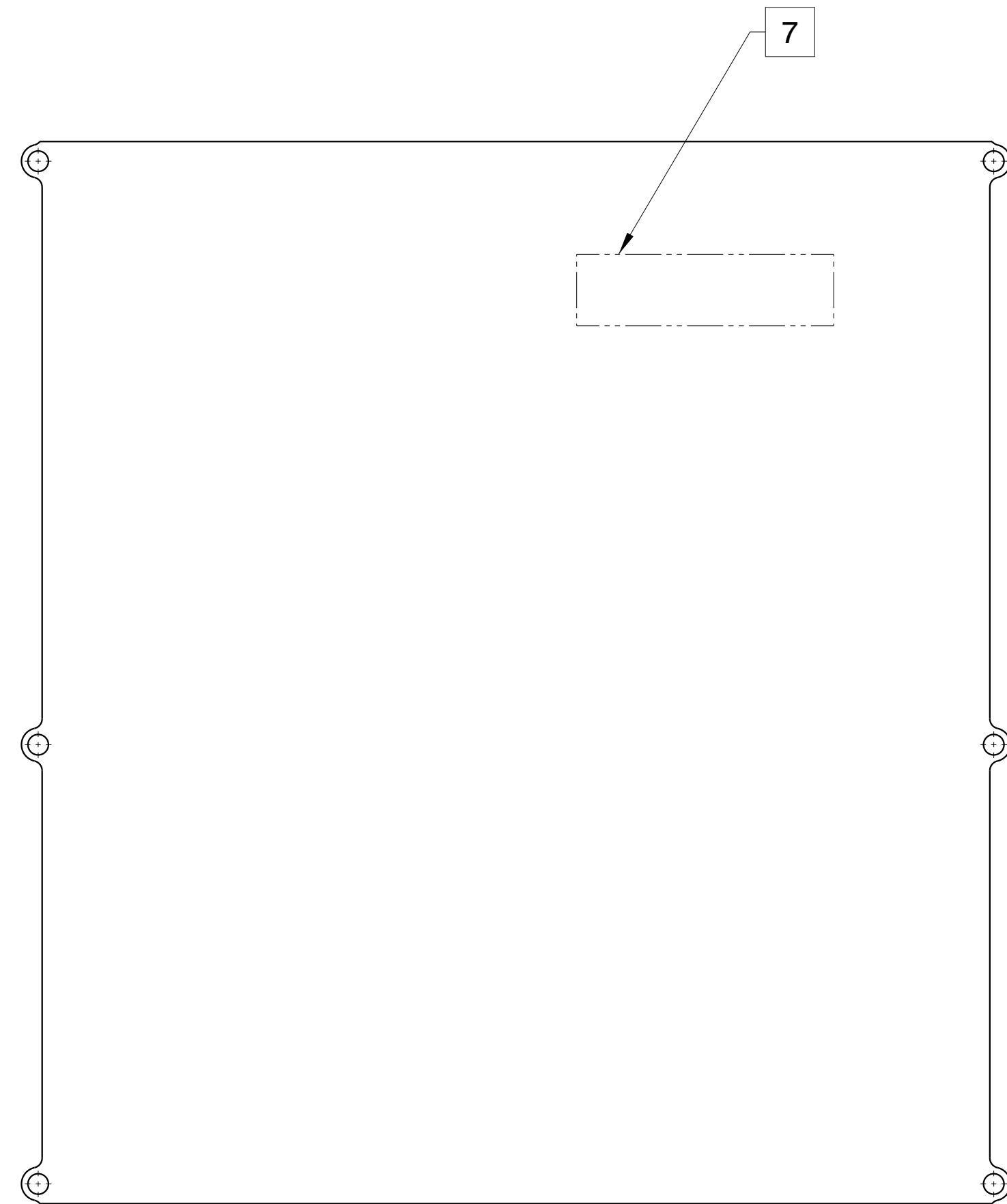
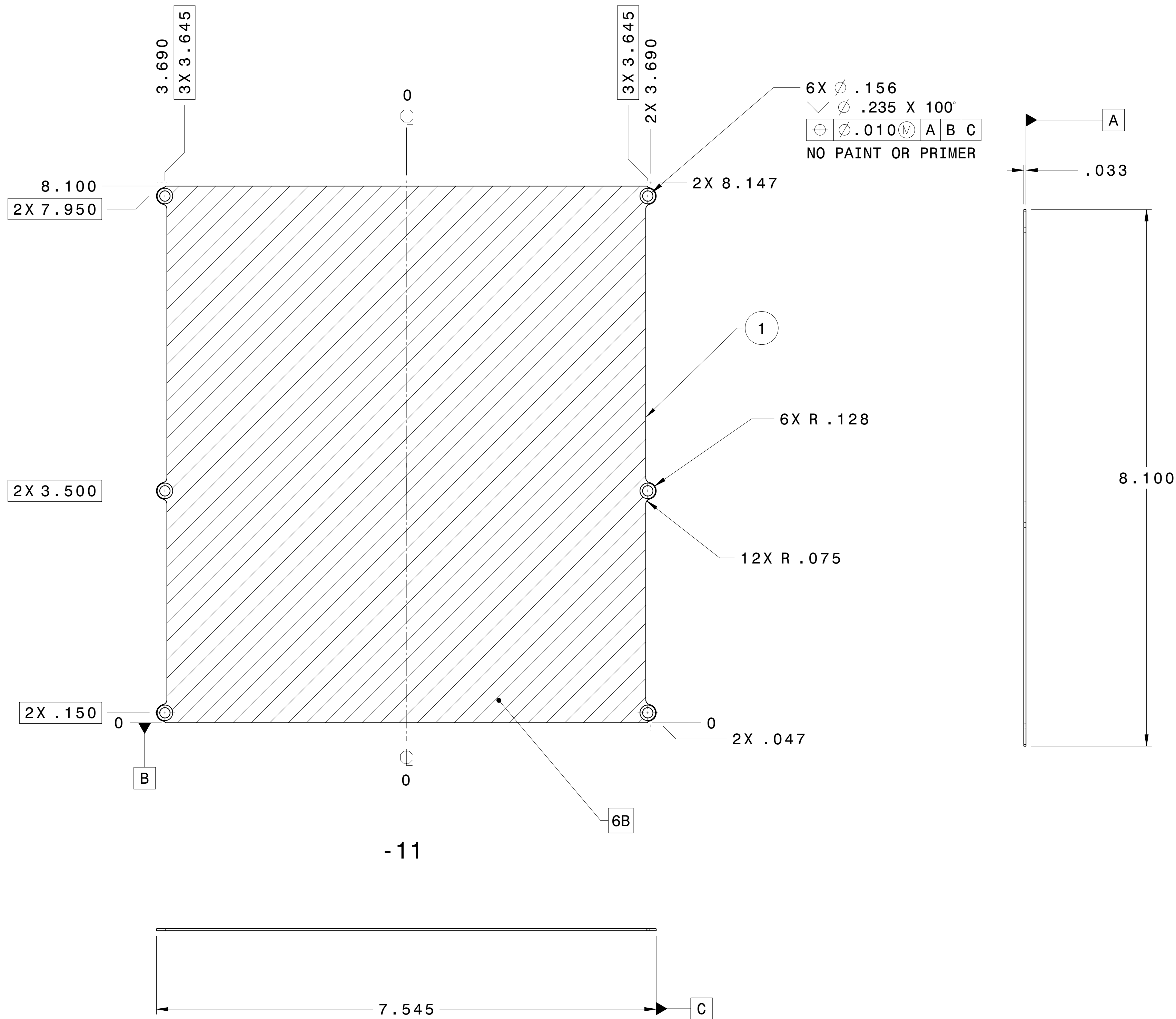
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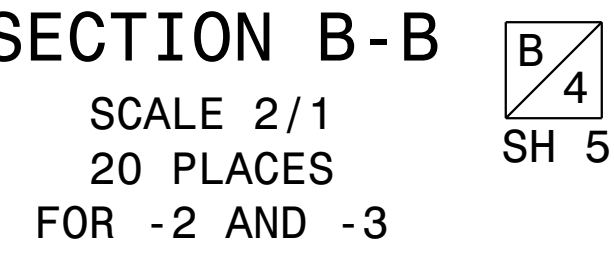
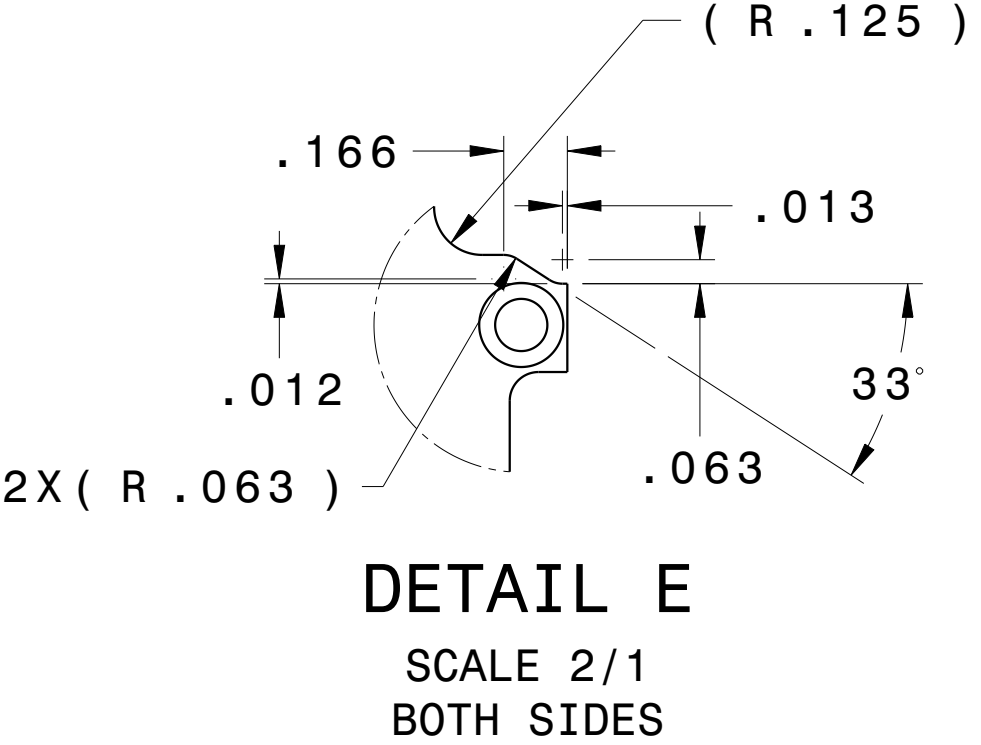
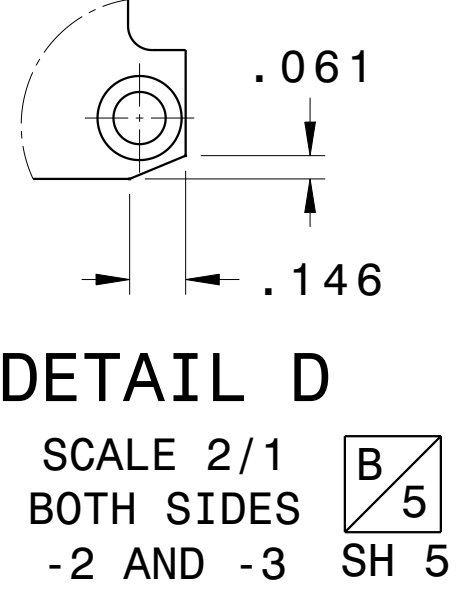
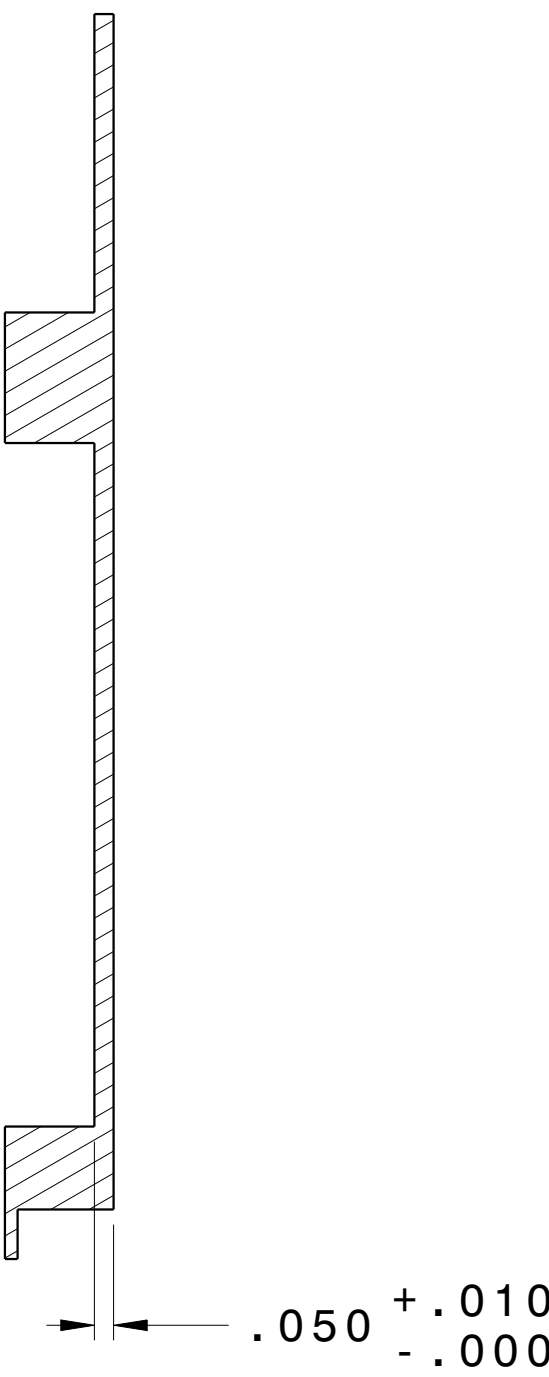
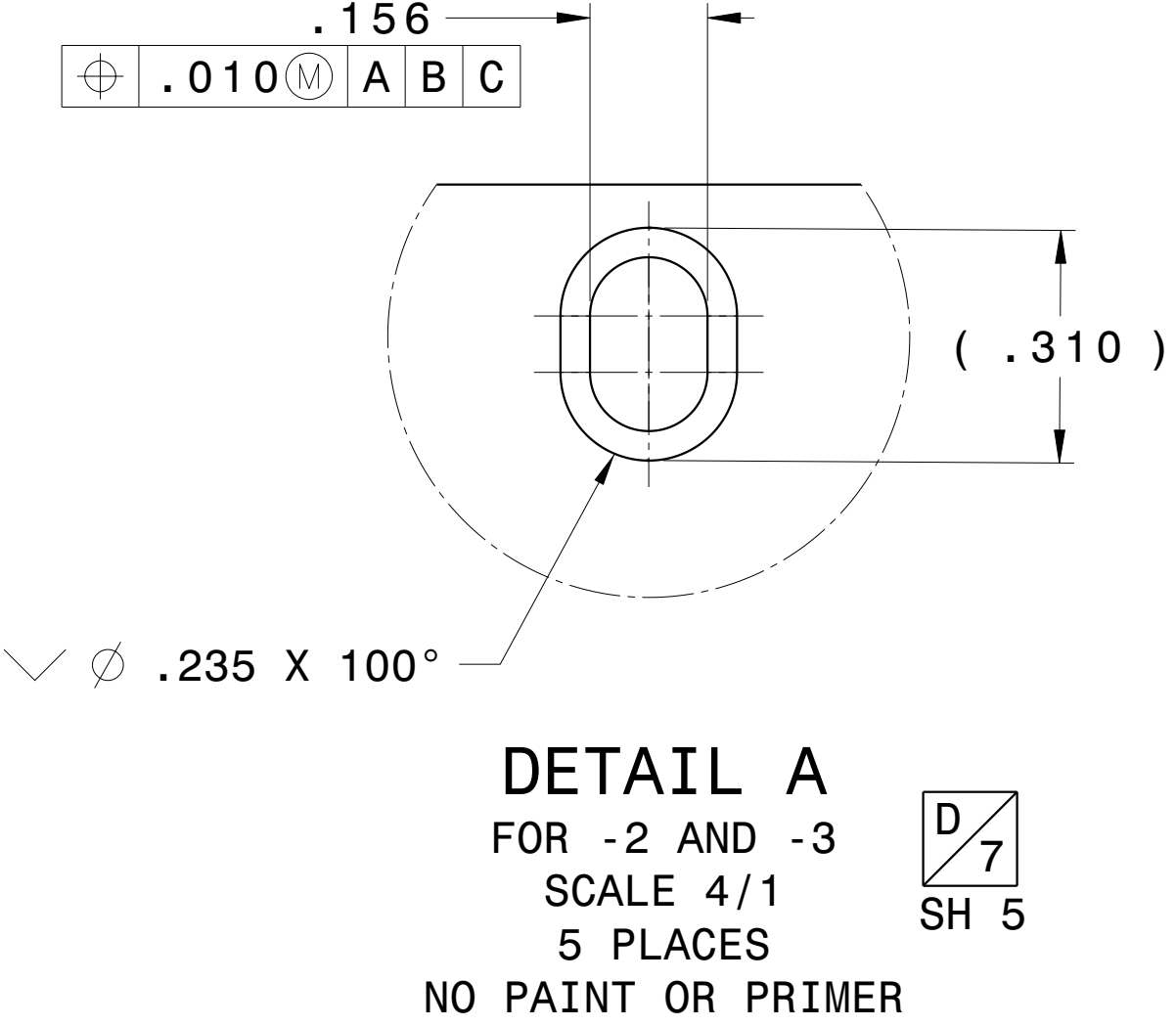
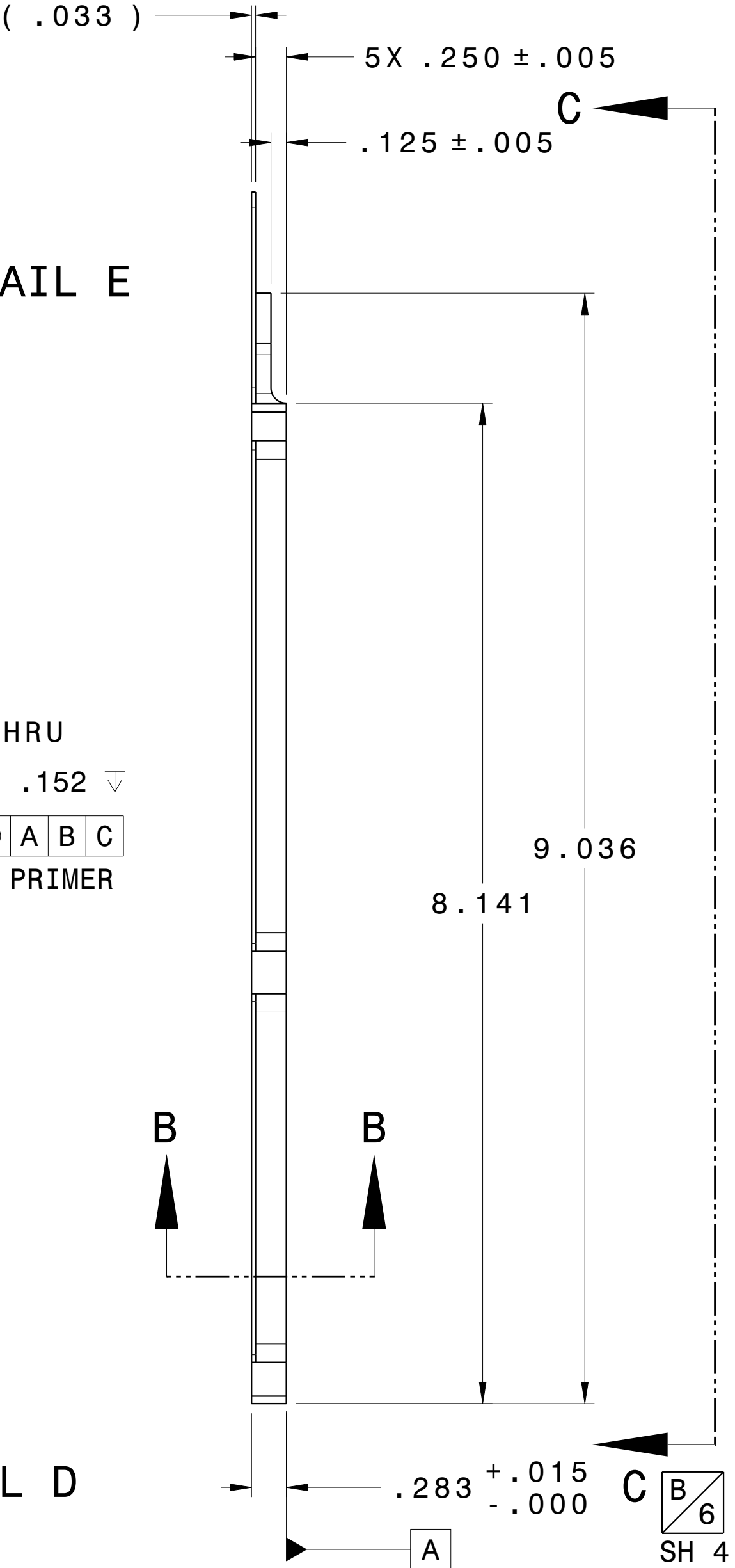
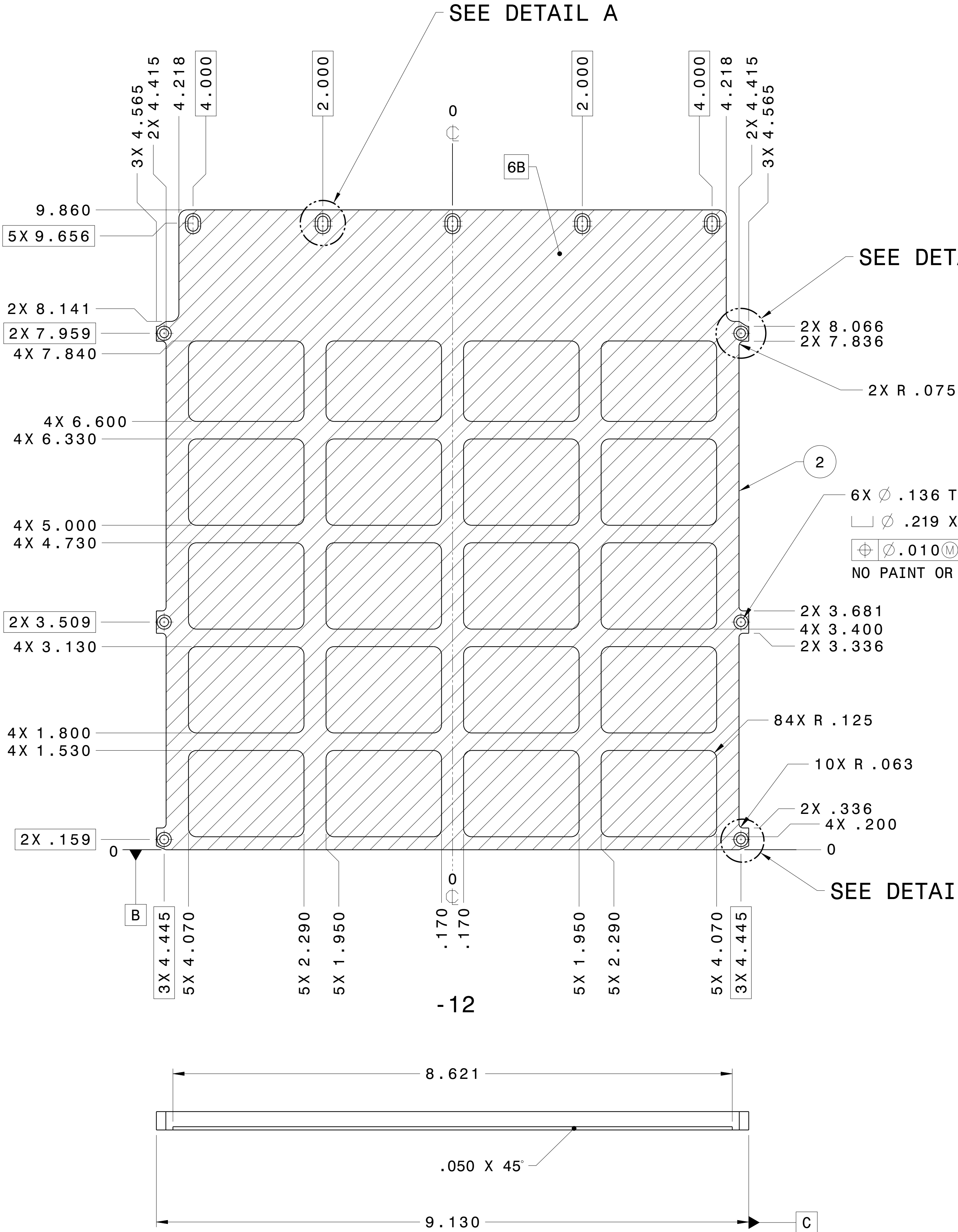
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DWG NO D2223008

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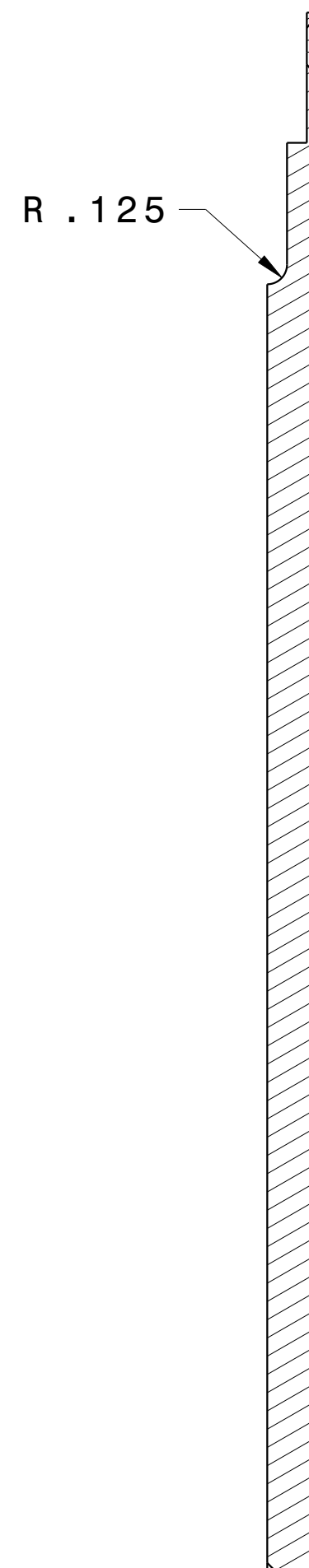
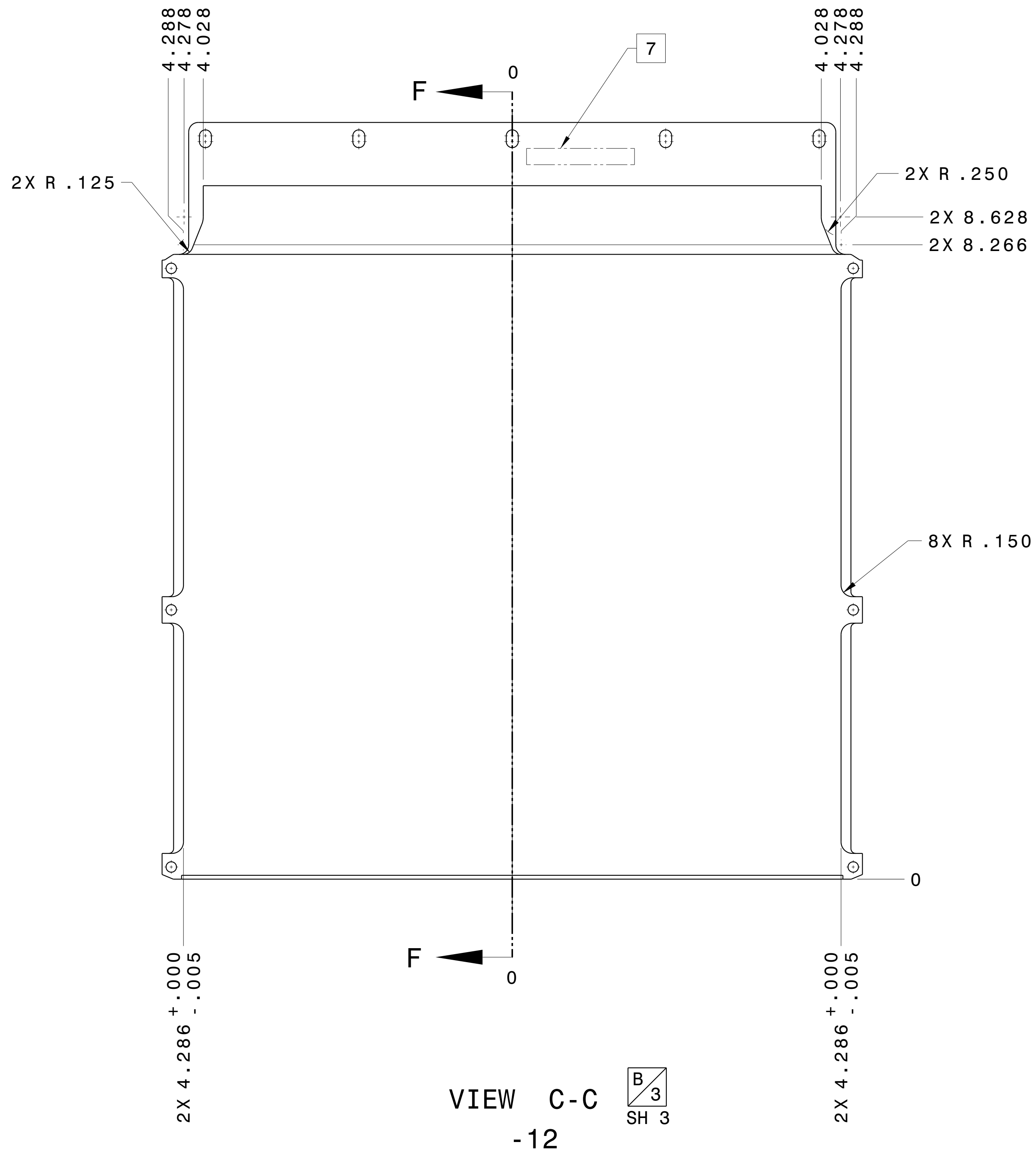
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SIZE	CAGE CODE	DWG NO	REV
D	65409	D2223008	4
SCALE	1 / 1	SHEET	4

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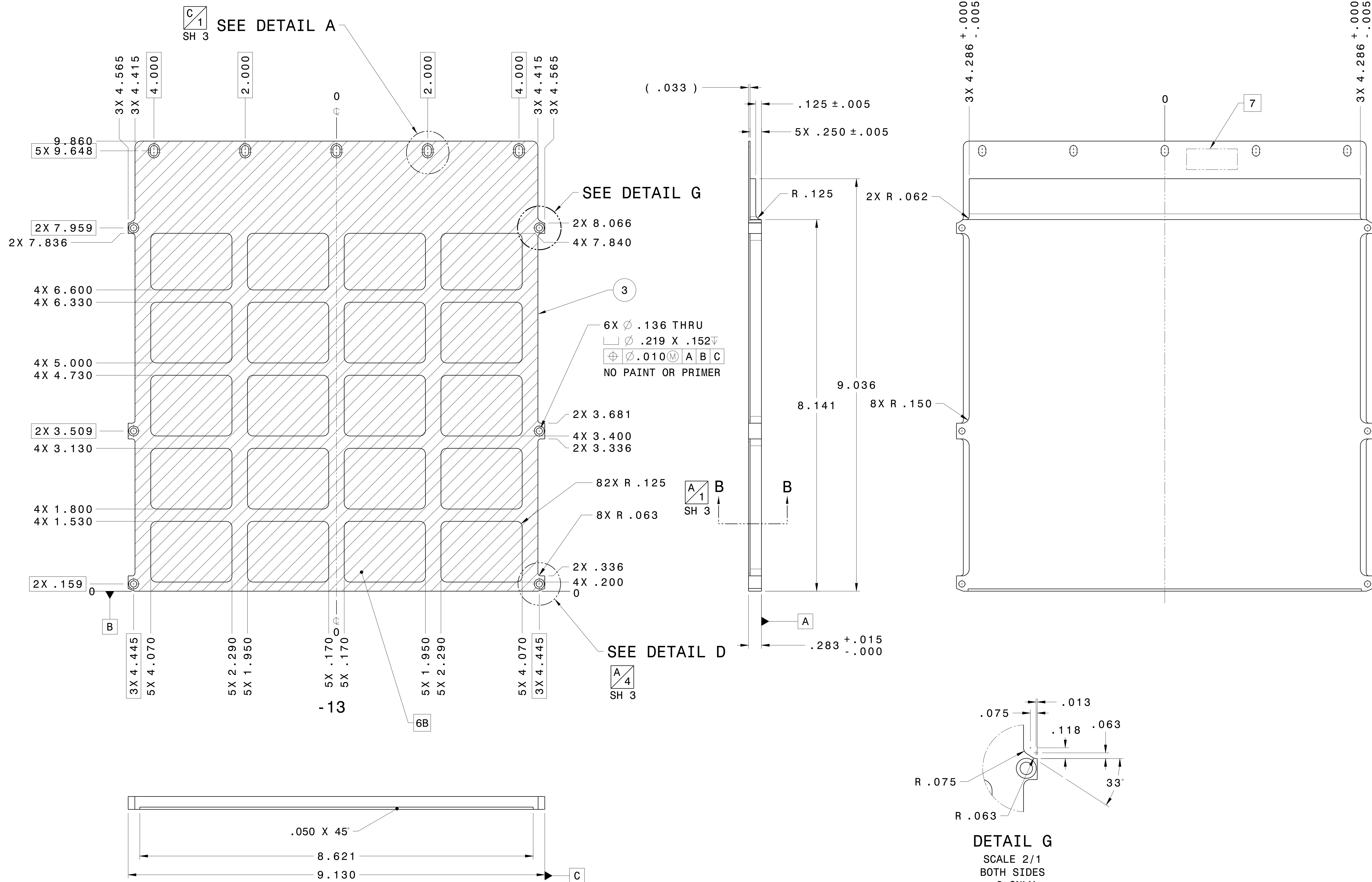
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NORTHROP GRUMMAN PRIVATE/PROPRIETARY LEVEL I

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SCALE	1 / 1	SHEET	5