


NOTES: UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS AND TOLERANCES IAW ASME Y14.5 - 1994.
 2. MATERIAL: SEE SEPARATE PARTS LIST.
 3. PART TO BE MANUFACTURED USING THIS DRAWING AND SPECIFIED CAD/CAM DATA FILE. PART IS MODELED AT NOMINAL SIZE.
 4. ALL FEATURE SIZES, TOLERANCES AND LOCATIONS SHALL BE IAW THIS DRAWING AND THE CAD/CAM DATA FILE. DIMENSIONAL VALUES OF GEOMETRY DERIVED FROM THE CAD/CAM DATA FILE REPRESENT A BASIC DIMENSION UPON WHICH A TOLERANCE IS APPLIED. UNLESS OTHERWISE SPECIFIED ON THE DRAWING, THE FOLLOWING TOLERANCES SHALL APPLY:
 - A. PROFILE TOLERANCE FOR ALL UNSPECIFIED SURFACES TO BE:





.010

A

B

C
 - B. POSITIONAL TOLERANCE FOR ALL UNSPECIFIED HOLES AND COUNTERSINKS TO BE:





.010

(M)

A

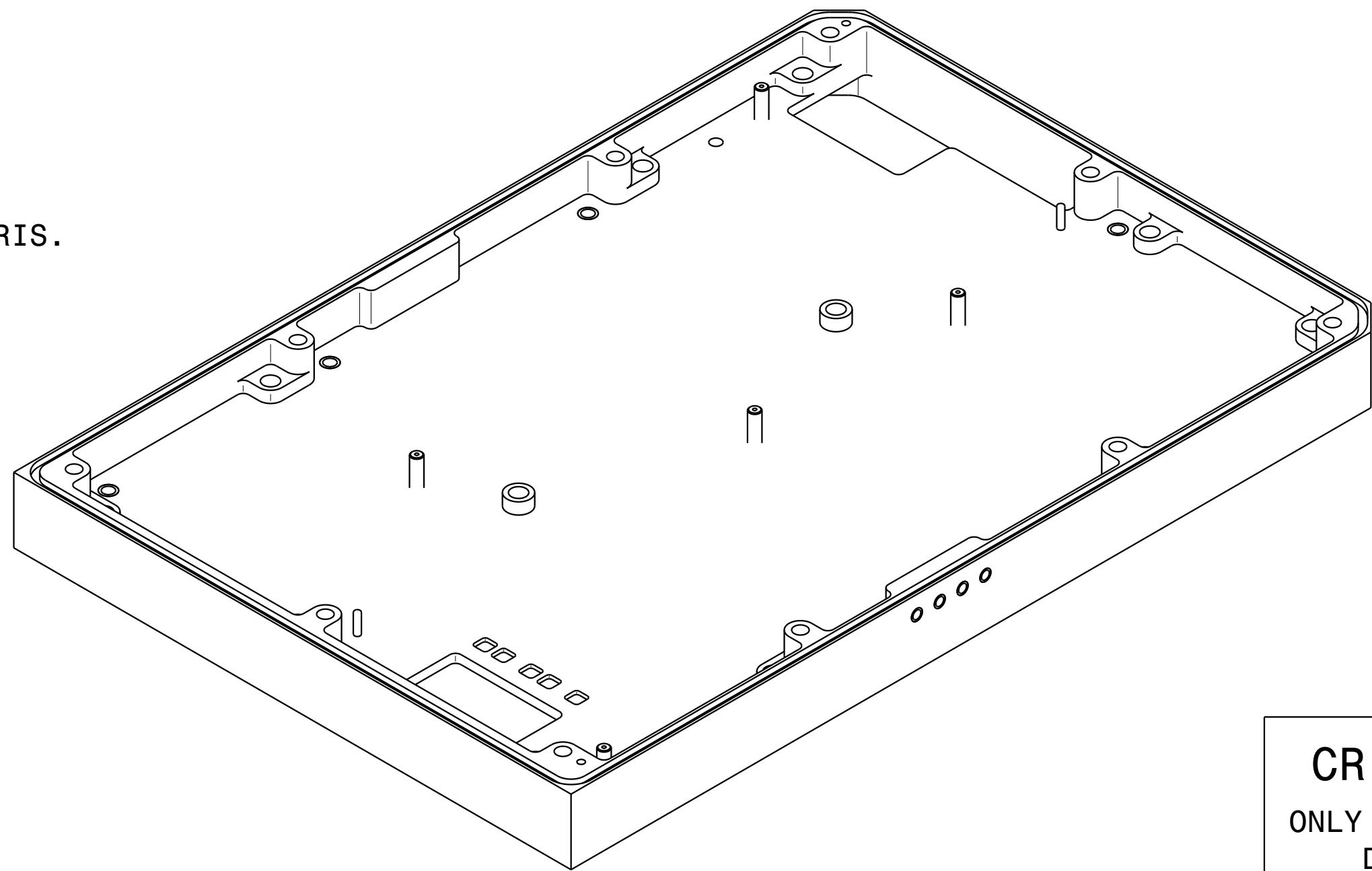
B

C
 5. ALL DISPLAYED DIMENSIONS ARE CRITICAL TO FUNCTION.
 6. DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING TAKE PRECEDENCE OVER SUPPLIED CAD/CAM DATA FILE.
 7. INSPECTION REQUIREMENTS
 - A. USE THIS DRAWING AND APPLICABLE CAD/CAM DATA FILE TO INSPECT PART.
 - B. MINIMUM INSPECTION REQUIREMENTS:
 1. ALL DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING.
 2. QUALITY OF FINISH IAW APPLICABLE FINISH SPECIFICATION.
 3. ALL TAPPED HOLES SHALL BE GAGED PRIOR TO INSERT INSTALLATION.
 4. AFTER FINISH, ALL BLIND TAPPED HOLES SHALL BE INSPECTED FOR DEBRIS.
 - C. DELETED

APPROVED SOURCE(S) OF SUPPLY				8
CAD/CAM DATA FILE	PART NUMBER	NATIVE CAD FILE	VENDOR	
C903722-1_-.STP	C903722-1	C903722_C.ZIP	PROCURE ONLY FROM SUPPLIER WITH SAP QMSV, G OR BETTER	
C903722-2_B.STP	C903722-2			

UNSPECIFIED FEATURE CONTROL		
FILLET RADII	R.005 - R.015	MODELED AS SHARP
BREAK SHARP EDGES	.005 - .015	MODELED AS SHARP
HOLE TOLERANCES	PER DRAWING TITLE BLOCK	MODELED AT NOMINAL
CHAMFERS AND CSK INCLUDED ANGLES	$\pm 1^\circ$	MODELED AT NOMINAL
DEPTH OF BLIND HOLES AND COUNTERBORES	$\pm .005$	MODELED AT NOMINAL
THREADED HOLES	CLASS 3B THREAD	MODELED AT TAP DRILL DIAMETER

REVISIONS						
REV	DESCRIPTION				DATE	APPROVED
A	SEE	ECO		CJC	13-03-28	ON FILE
B	SEE	ECO	HUQ-3883	RAM	22-02-18	ON FILE
C	SEE	ECO	HUQ-4356	IMG	20200324	ON FILE



SHOWN FOR REFERENCE ONLY

CRITICAL TO FUNCTION DRAWING

ONLY CRITICAL FEATURES ARE DEFINED ON THIS
DRAWING. THIS SIMPLIFIED DRAWING AND
APPLICABLE CAD/CAM DATA FILE MUST BE USED FOR
COMPLETE PART DEFINITION AND FINAL ACCEPTANCE.

RELEASED
UNCONTROLLED COPY
USER MUST VERIFY CURRENT
REVISION PRIOR TO USE

SEE SEPARATE PARTS LIST

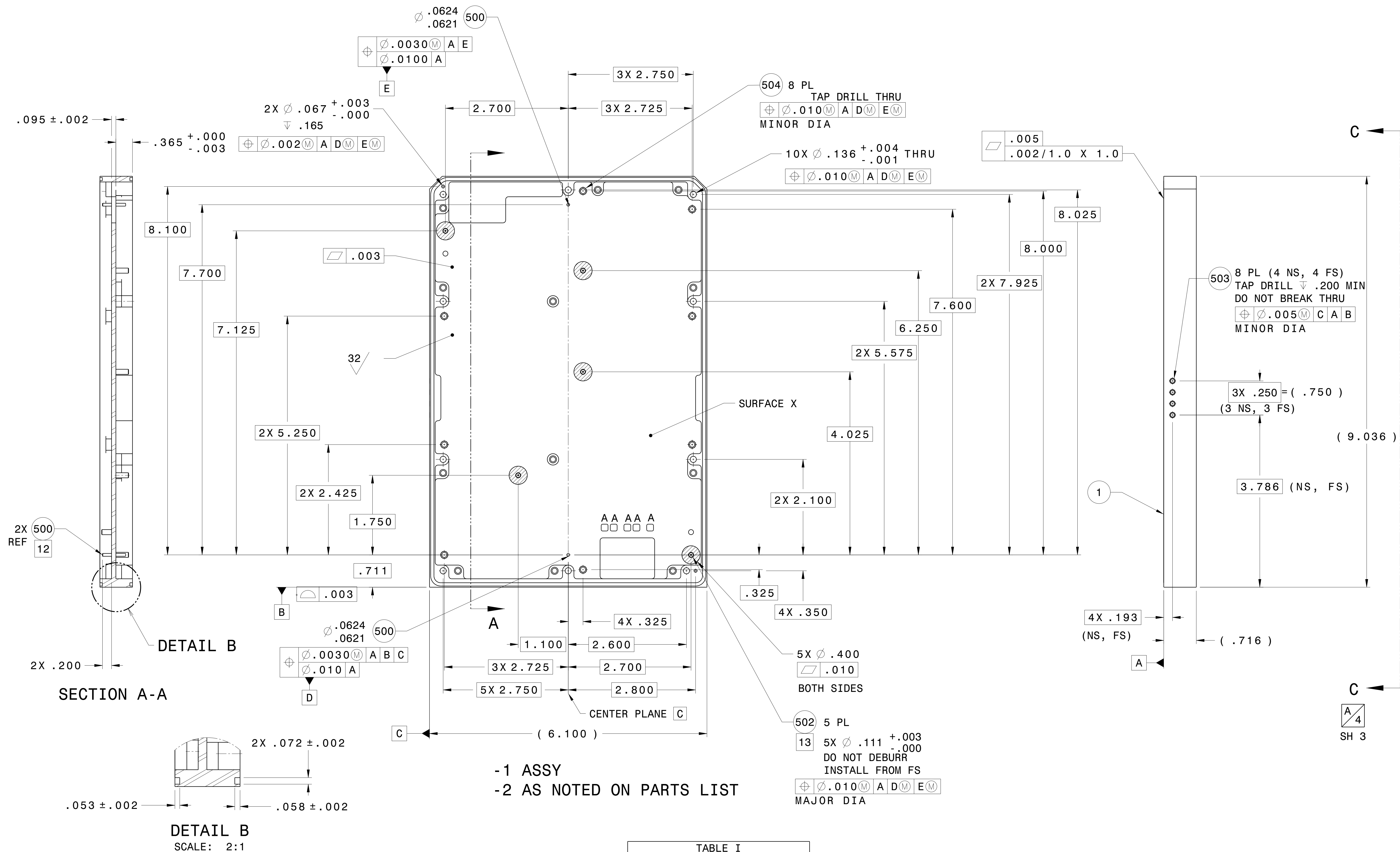
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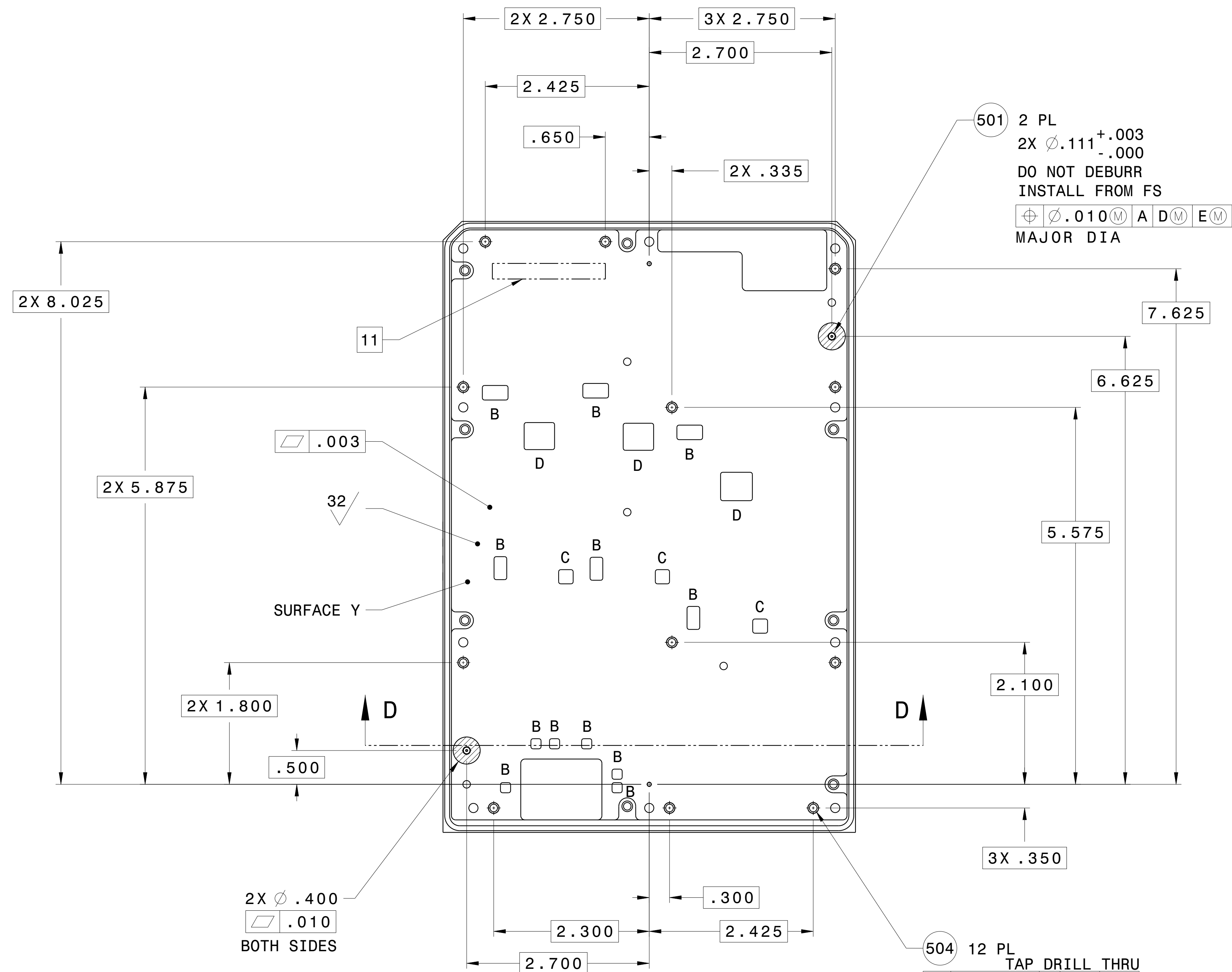
-1 ASSY
-2 AS NOTED ON PARTS LIST

TABLE I MACHINED POCKET DEPTH FROM SURFACE X		
INDICATED	QTY	DEPTH DIM
A	5	.038 ± .002

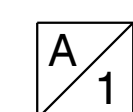
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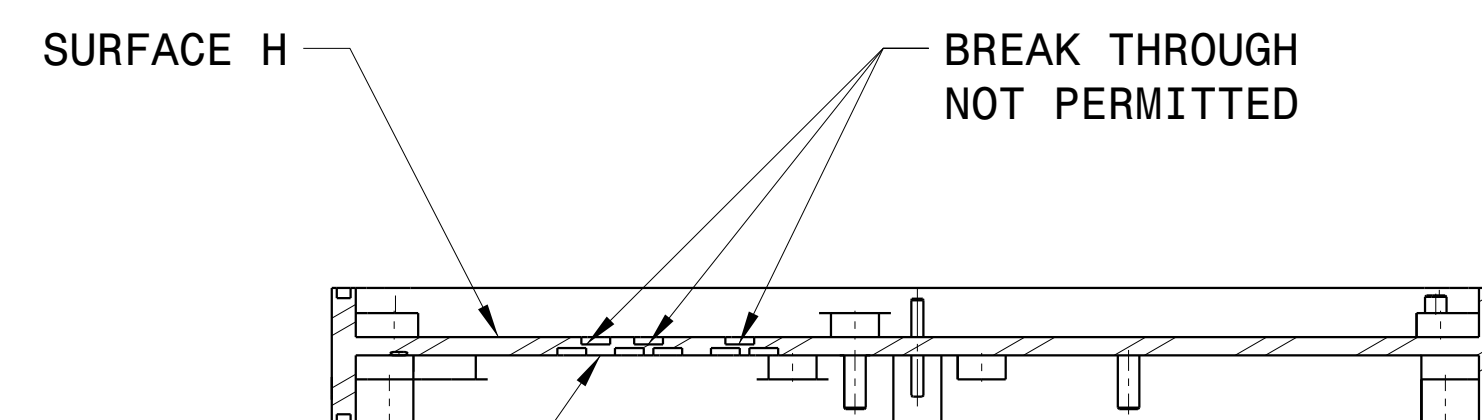
INDICATED	QTY	DEPTH DIM
B	12	.038 ± .002
C	3	.049 ± .002
D	3	.055 ± .002



VIEW C-C



SH 2



SECTION D-D

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