

NOTES: UNLESS OTHERWISE SPECIFIED

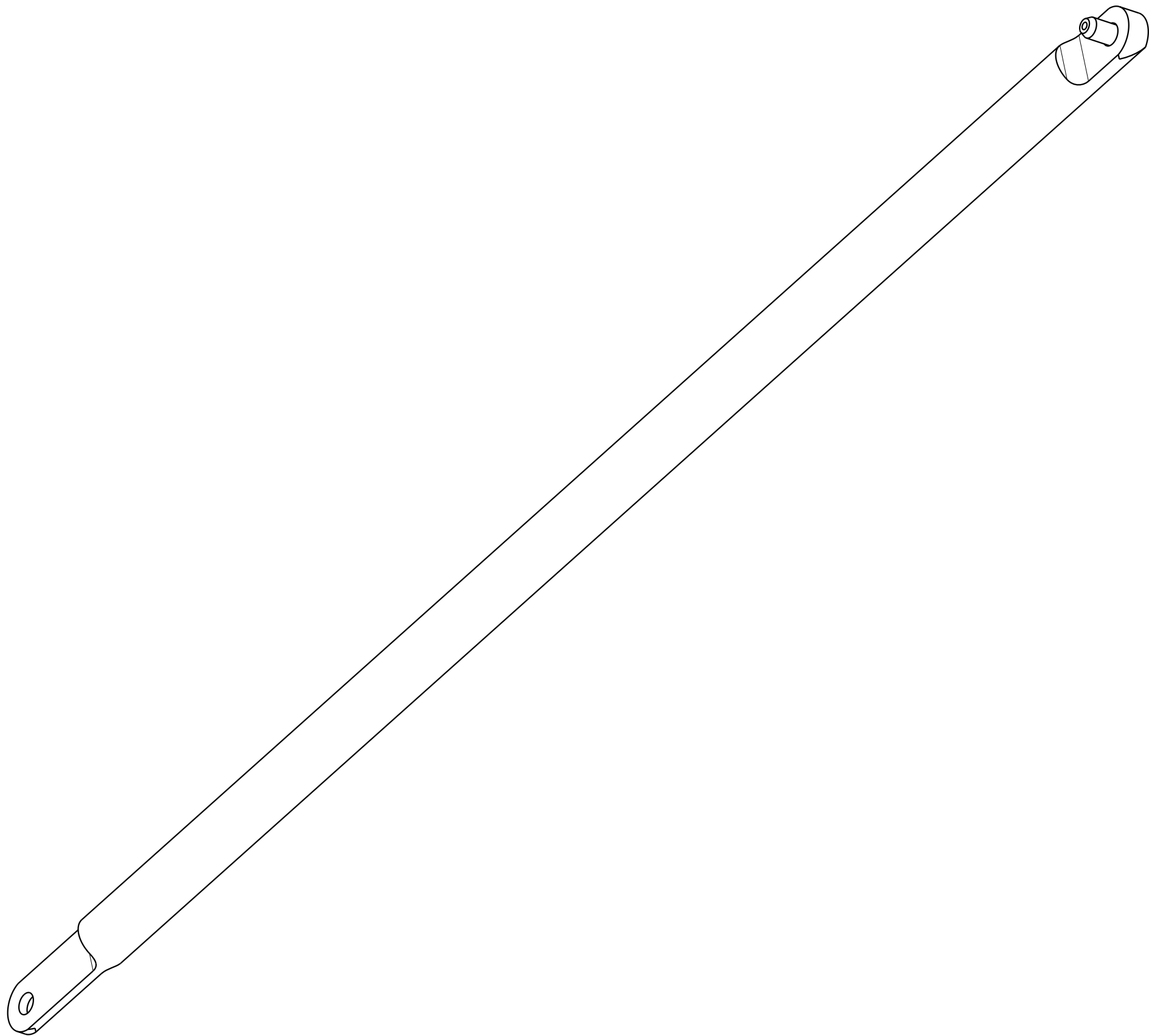
1. THIS DRAWING SHALL BE INTERPRETED IAW ASME Y14.100-2017.
2. MATERIAL: SEE SEPARATE PARTS LIST.

- 3 FINISH: BEFORE INSTALLATION OF FN 500, CHEMICAL CONVERSION COAT ALL SURFACES IAW MIL-DTL-5541, TYPE II, CLASS 3.
- 4 MARK PART AND DASH NUMBER, USING FN 601, WITH .12 HIGH CHARACTERS IAW MIL-STD-130. LOCATE APPROXIMATELY WHERE SHOWN.

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	ENGINEERING DEVELOPMENT MLL	20190117	ON FILE

PROTOTYPE RELEASE ONLY
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**USER MUST VERIFY CURRENT
REVISION PRIOR TO USE**



SHOWN FOR REFERENCE ONLY

NON-DELIVERABLE HARDWARE

THE COMPONENTS DEPICTED ON THIS DRAWING ARE TO BE
USED ONLY WITHIN A NORTHROP GRUMMAN APPROVED TEST
FACILITY AND ARE DESIGNATED NON-DELIVERABLE

SEE SEPARATE PARTS LIST

			-1	DAI	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPEC	REF DES	FIND NO
QTY REQD PER ASSY					PARTS LIST					
UNLESS OTHERWISE SPECIFIED					DO NOT SCALE DRAWING					
TOLERANCES					CONTRACT NO.					
ON ALL HOLE DIAMETERS					N00019-09-C-0010					
UNDER .0140 +.0020 -.0005					ORIG M. LAMBARIA 20190117					
.014 THRU .125 +.004 -.001					CHECKER					
.126 THRU .250 +.005 -.001					RDE					
.251 THRU .500 +.008 -.001					MFG					
ON DECIMAL DIMENSIONS:					ON ANGULAR DIMENSIONS:					
.XXX ± .010					MACHINED ±0°30'					
.XX ± .03					LOCATING ±0°30'					
.X ± .1					FORMED ±2°					
					CHAMFERS ±5°					
FINISH					HEAT TREAT					
APPLICATION					THIRD ANGLE PROJECTION					

NORTHROP GRUMMAN

15120 INNOVATION DRIVE, SAN DIEGO, CA 92128

TITLE

BAR, SUPPORT, KICK STAND

SIGNATURES ON FILE

SIZE DAI DWG NO REV

D 65409 DTE2237653 1

SCALE NONE SHEET 1 OF 2

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DWG NO DTE2237653

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