








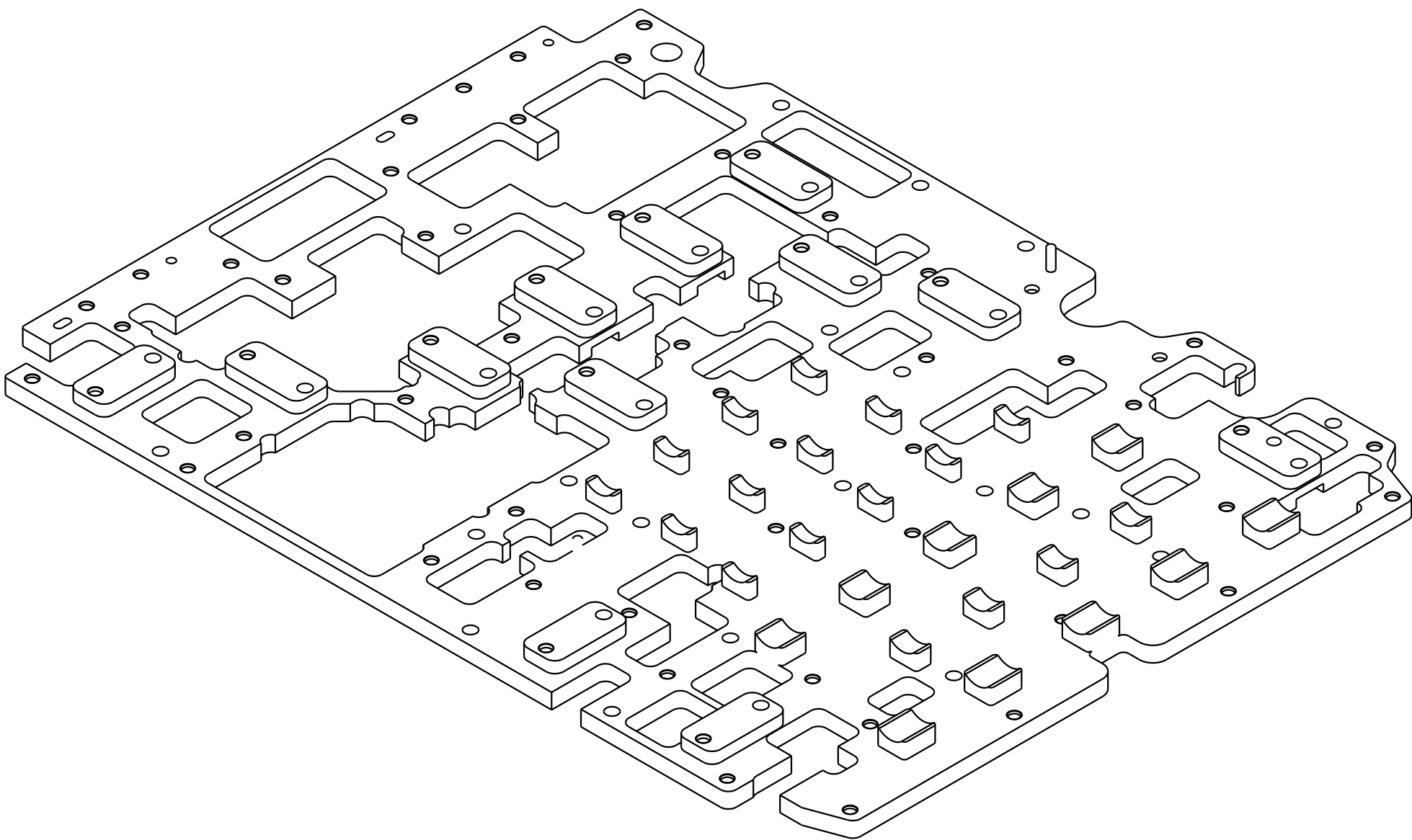
NOTES: UNLESS OTHERWISE SPECIFIED

1. THIS DRAWING SHALL BE INTERPRETED IAW ASME Y14.100-2017 AND ASME Y14.41-2012. ALL DIMENSIONS DERIVED FROM DATASET SHALL BE INTERPRETED AS US CUSTOMARY NOTATION.
2. DATASET PIN R2236436 SHALL COMPRISE OF THIS DRAWING, ASSOCIATED LISTS, AND MODEL R2236436-1\_A.STP, MODELED AT MEAN SIZE. BASIC DIMENSIONS NOT DISPLAYED HEREIN AND NECESSARY TO SPECIFIED TOLERANCES SHALL BE OBTAINED BY QUERYING THE MODEL. QUERIED DIMENSIONS SHALL BE ROUNDED TO THREE DECIMAL PLACES.
3. THE GEOMETRIC TOLERANCE OF FEATURES UNSPECIFIED IN THE DRAWING FIELD ARE AS FOLLOWS:
- A. SURFACES:
- |   |      |   |   |   |
|---|------|---|---|---|
|  | .006 | A | B  | C  |
|---|------|---|---|---|
- B. HOLES:
- |   |  |   |   |   |
|---|--|---|---|---|
|  | $\varnothing$ .006  | A | B  | C  |
|---|--|---|---|---|
4. INSPECTION REQUIREMENTS:
- A. USE THIS DRAWING AND ITS ASSOCIATED MODEL TO INSPECT PART.
- B. MINIMUM INSPECTION REQUIREMENTS:
1. ALL DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING.
  2. QUALITY OF FINISH IAW APPLICABLE FINISH SPECIFICATION.
  3. ALL TAPPED HOLES SHALL BE GAUGED PRIOR TO INSERT INSTALLATION.
  4. DELETED.
- C. INSPECTION CONDITION: PART TO BE IN UNCONSTRAINED CONDITION.
5. MATERIAL: SEE SEPARATE PARTS LIST.
- 6 FINISH: CHEMICAL CONVERSION COAT IAW MIL-DTL-5541, TYPE II, CLASS 3. COLOR YELLOW IS PREFERRED BUT NOT A BASIS FOR REJECTION.
- 7 MARK PART AND DASH NUMBER IAW MIL-STD-130 USING INK, FIND NO. 601. LOCATE APPROXIMATELY WHERE SHOWN.
- 8 INSTALL PIN, FN 500, IAW ASME B4.1-2009, CLASS LN1.
9. ABBREVIATIONS NOT IAW ASME Y14.38:  
UVPA: UHF/VHF POWER AMPLIFIER.
10. INSTALL INSERTS IAW NASM33537.

## UNSPECIFIED FEATURE CONTROL

FEATURE TYPE	TOLERANCE	MODEL CONDITION
FILLET RADII	±.010	MODELED AT (MEAN) NOMINAL
BREAK SHARP EDGES	.005 - .015	MODELED AS SHARP
CHAMFERS	±.010 X ±5°	MODELED AT (MEAN) NOMINAL
DEPTH OF BLIND HOLES AND COUNTERBORES	±.005	MODELED AT (MEAN) NOMINAL
INTERNAL THREADS	IAW SAE AS8879	MODELED AT TAP DRILL DIAMETER

REVISION HISTORY				
REV	DESCRIPTION		DATE	APPROVED
A	SEE ECR HUQ-4474	BWD	20200227	ON FILE
B	SEE ECR HUQ-4562	D.Ho	20200430	ON FILE



SHOWN FOR REFERENCE ONLY

# DIGITAL PRODUCT DEFINITION DATA

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED  
BY THE CURRENT DESIGN ACTIVITY.

SEE SEPARATE PARTS LIST

[illegible]

ITAR/EAR - CONTROLLED INFORMATION. DO NOT EXPORT OR RELEASE TO THE PUBLIC WITHOUT UNITED STATES GOVERNMENT APPROVAL.

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