

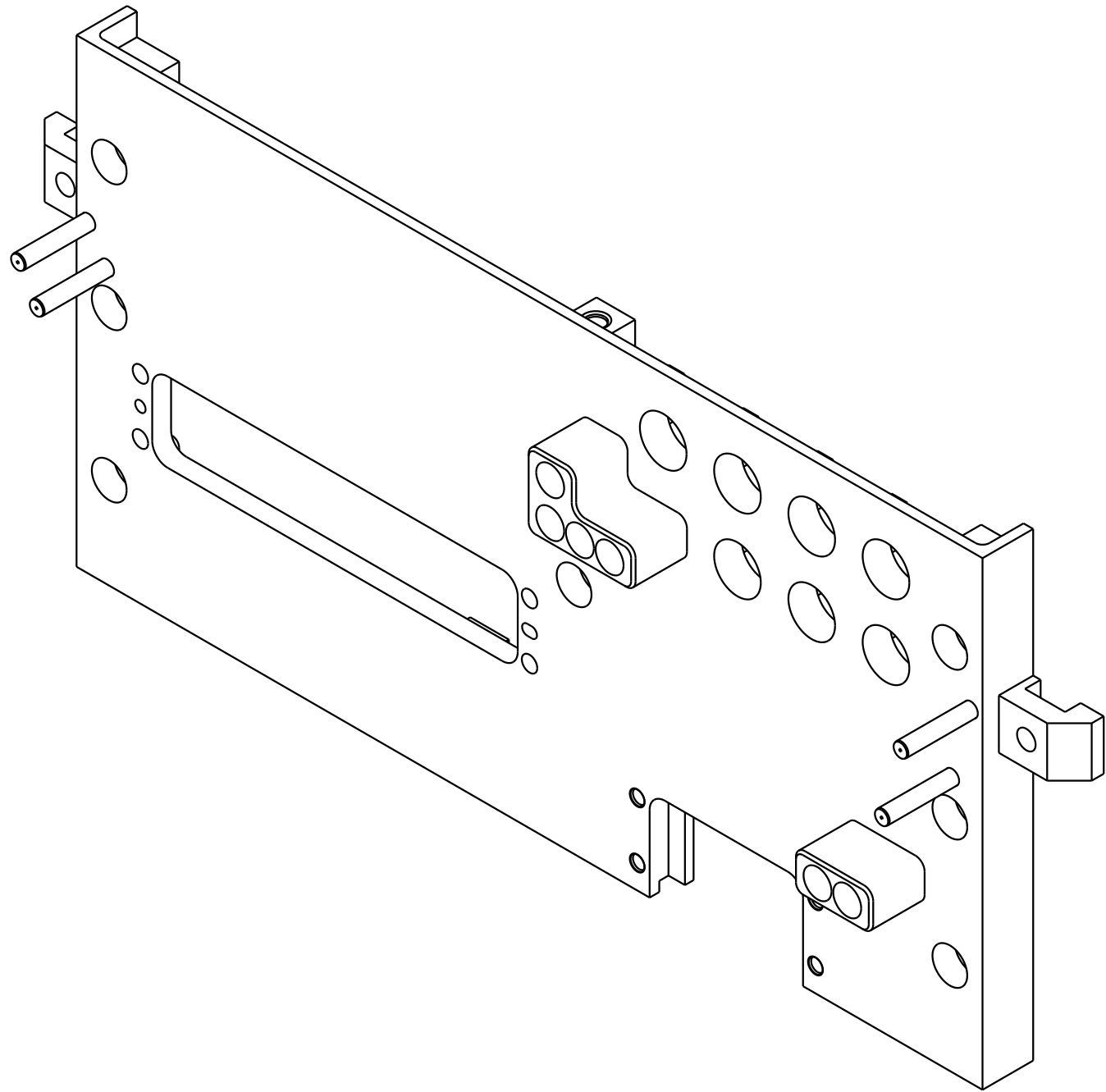


NOTES: UNLESS OTHERWISE SPECIFIED

1. THIS DRAWING SHALL BE INTERPRETED IAW ASME Y14.100-2017 AND ASME Y14.41-2012. ALL DIMENSIONS DERIVED FROM DATASET SHALL BE INTERPRETED AS US CUSTOMARY NOTATION.
2. DATASET PIN R2236432 SHALL COMPRISE OF THIS DRAWING, ASSOCIATED LISTS, AND MODEL R2236432-1\_A.STP, MODELED AT MEAN SIZE. BASIC DIMENSIONS NOT DISPLAYED HEREIN AND NECESSARY TO SPECIFIED TOLERANCES SHALL BE OBTAINED BY QUERYING THE MODEL. QUERIED DIMENSIONS SHALL BE ROUNDED TO THREE DECIMAL PLACES.
3. THE GEOMETRIC TOLERANCE OF FEATURES UNSPECIFIED IN THE DRAWING FIELD ARE AS FOLLOWS:
- A. SURFACES:
-  .006 A B (M) C (M)
- B. HOLES:
-  ∅.006 (M) A B (M) C (M)
4. INSPECTION REQUIREMENTS:
- A. USE THIS DRAWING AND ITS ASSOCIATED MODEL TO INSPECT PART.
- B. MINIMUM INSPECTION REQUIREMENTS:
1. ALL DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING.
  2. QUALITY OF FINISH IAW APPLICABLE FINISH SPECIFICATION.
  3. ALL TAPPED HOLES SHALL BE GAUGED PRIOR TO INSERT INSTALLATION.
  4. AFTER FINISH, ALL BLIND TAPPED HOLES SHALL BE INSPECTED FOR DEBRIS.
- C. INSPECTION CONDITION: PART SHALL BE UNCONSTRAINED.
5. MATERIAL: SEE SEPARATE PARTS LIST.
6. INSERTS SHALL BE INSTALLED AFTER FINISH AND IAW NASM33537.
- 7 FINISH: CHEMICAL CONVERSION COAT IAW MIL-DTL-5541, TYPE I OR II, CLASS 3. COLOR YELLOW IS PREFERRED BUT NOT A BASIS FOR REJECTION.
- 8 MARK PART AND DASH NUMBER IAW MIL-STD-130 USING INK, FN 601. LOCATE APPROXIMATELY WHERE SHOWN.
9. ABBREVIATIONS NOT IAW ASME Y14.38:
- UVPA: UHF/VHF POWER AMPLIFIER.

## UNSPECIFIED FEATURE CONTROL

FEATURE TYPE	TOLERANCE	MODEL CONDITION
FILLET RADII	±.010	MODELED AT NOMINAL
BREAK SHARP EDGES	.005 - .015	MODELED AS SHARP
COUNTERSINK INCLUDED ANGLES	±1°	MODELED AT NOMINAL
DEPTH OF BLIND HOLES AND COUNTERBORES	±.010	MODELED AT NOMINAL
CHAMFERS	±.005 X ±5°	MODELED AT NOMINAL
INTERNAL THREADS	FED-STD-H28	MODELED AT MAJOR DIAMETER



SHOWN FOR REFERENCE ONLY

# DIGITAL PRODUCT DEFINITION DATA

RELEASED  
UNCONTROLLED COPY  
USER MUST VERIFY CURRENT  
REVISION PRIOR TO USE

SEE SEPARATE PARTS LIST

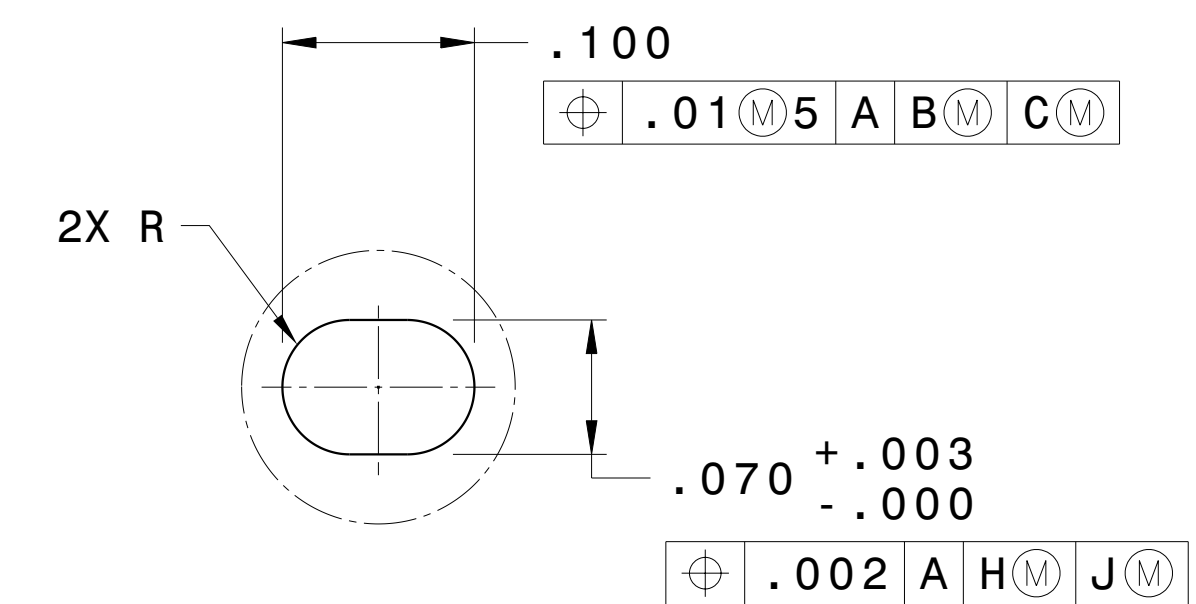
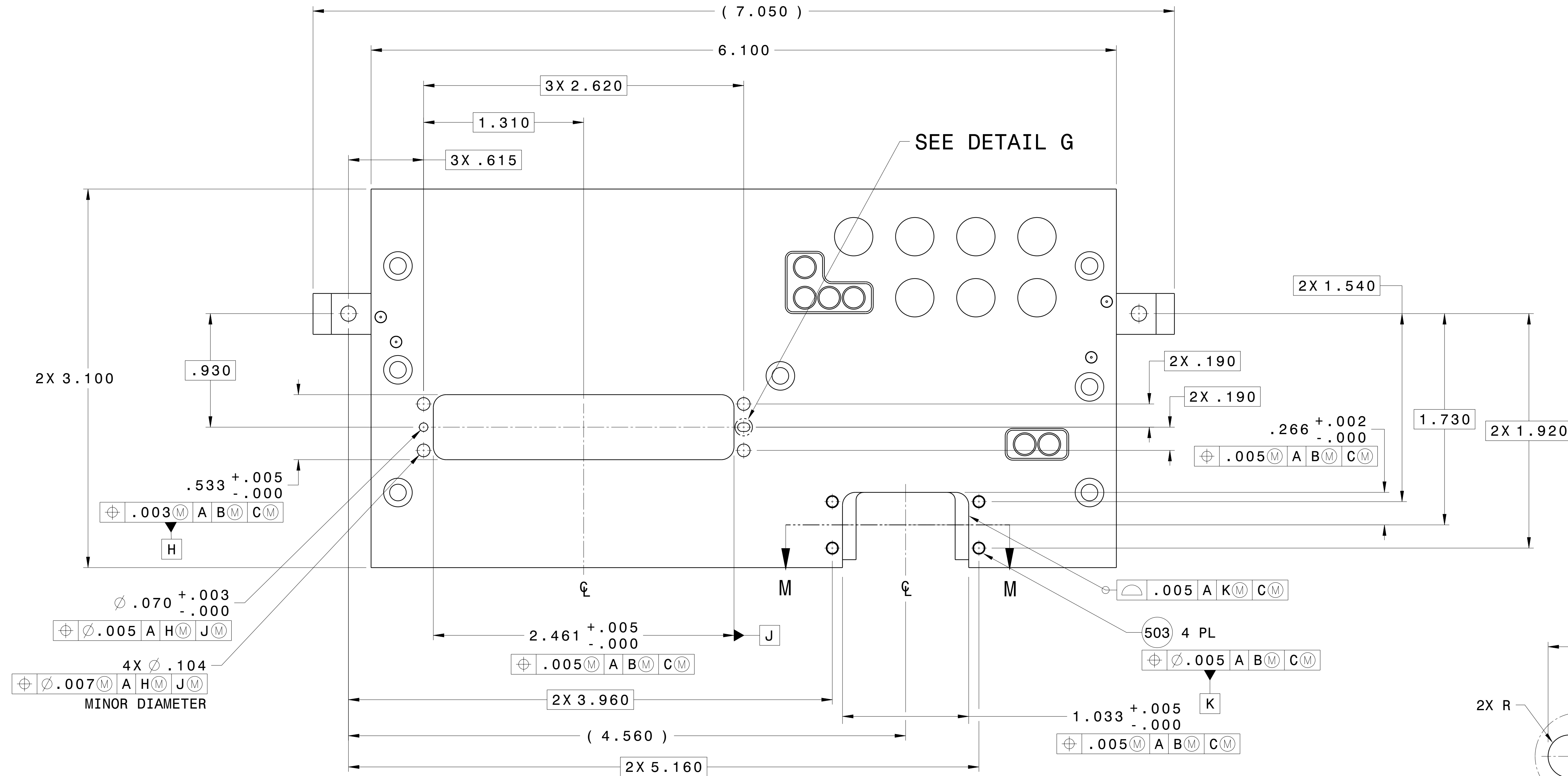
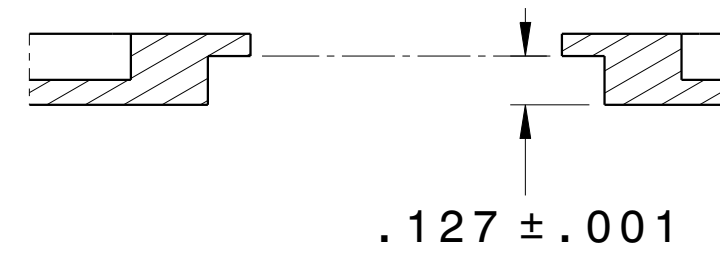
CAD MAINTAINED. CHANGES SHALL BE INCORPORATED  
BY THE CURRENT DESIGN ACTIVITY.

[illegible]

ITAR/EAR-CONTROLLED INFORMATION. DO NOT EXPORT OR RELEASE TO THE PUBLIC WITHOUT UNITED STATES GOVERNMENT APPROVAL.  
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## SECTION M-M



DETAIL G  
SCALE: 10/1

SIZE	DAI	DWG NO	REV
D	65409	R 2 2 3 6 4 3 2	B
SCALE	2 / 1	SHEET	3



8

7

6

5

4

3

DWG NO  
R2236432

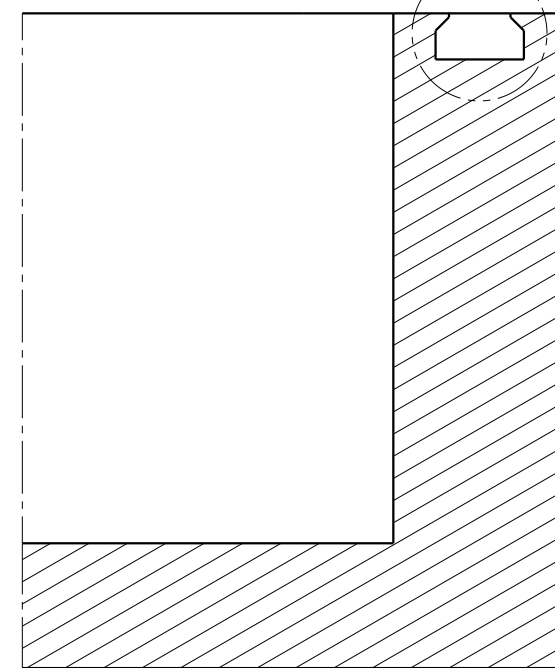
SH 4

1

D

D

SEE DETAIL K



SECTION J-J

SCALE: 10/1

C

C

→

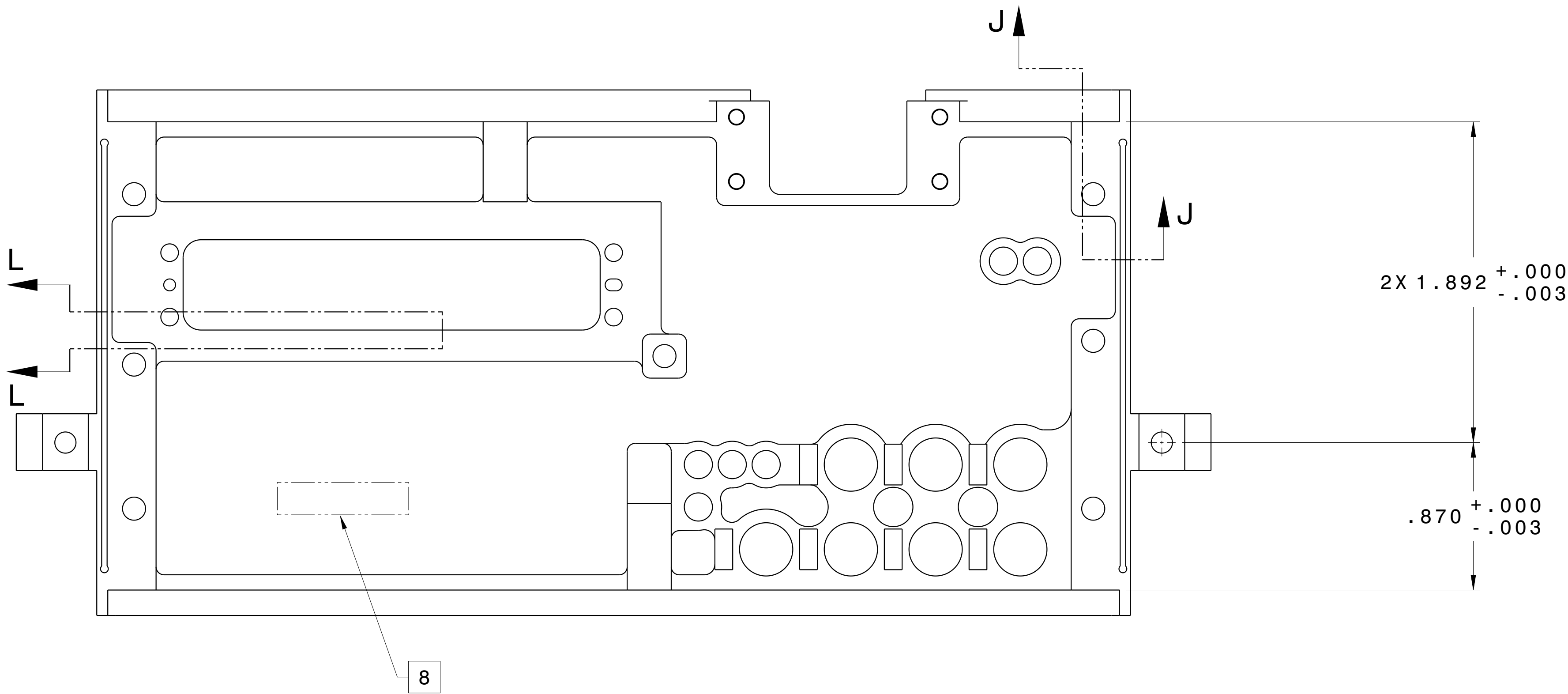
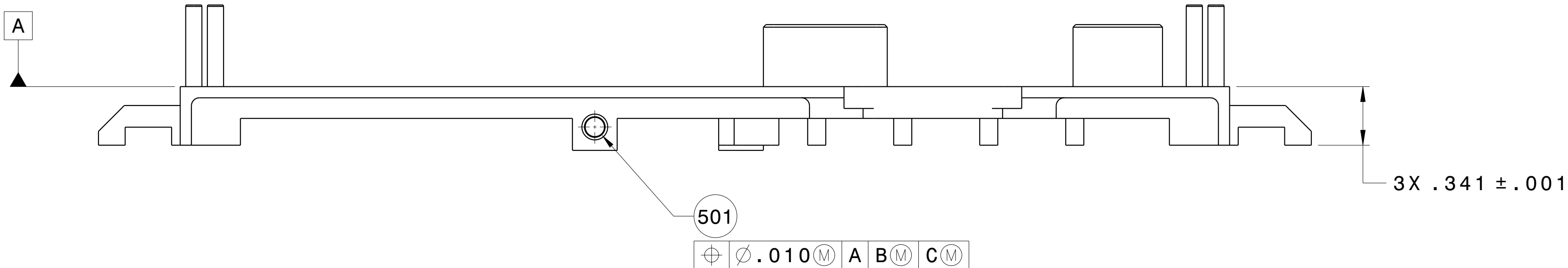
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B

B

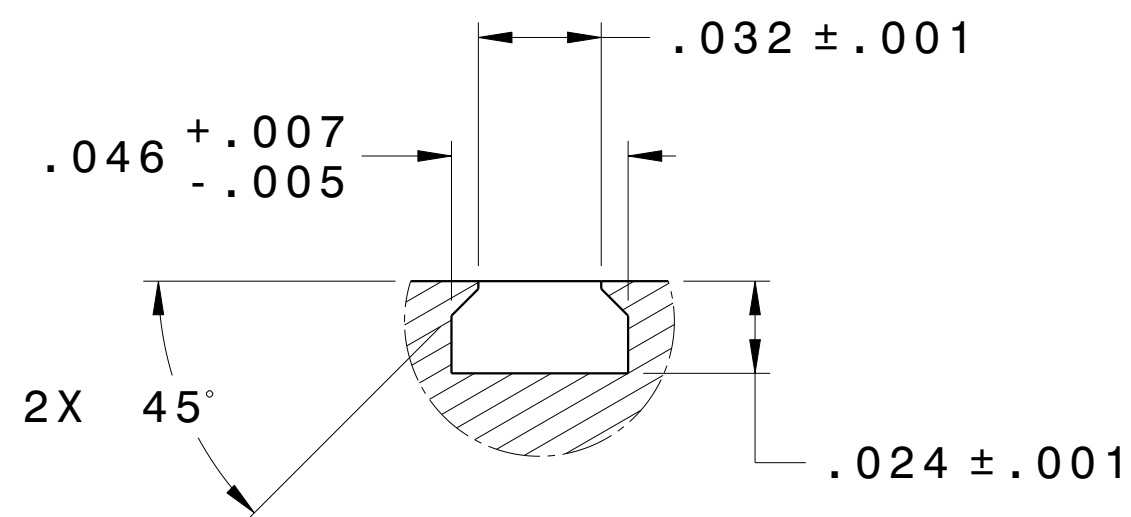
A

A



VIEW H-H

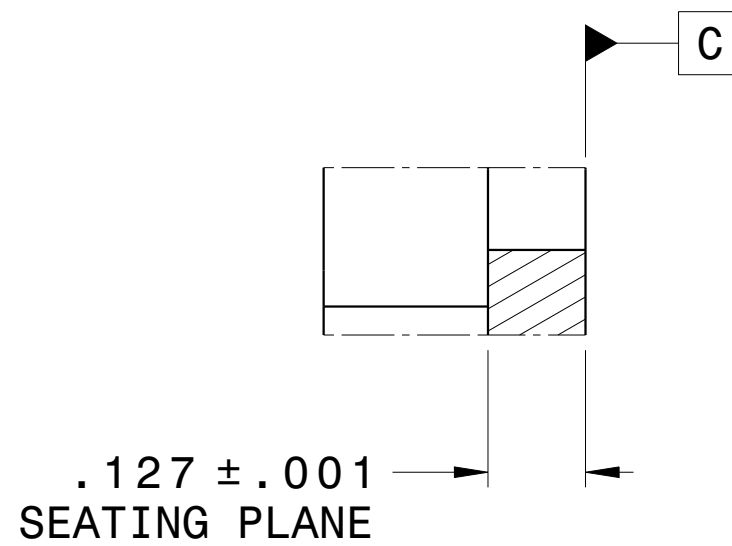
D	8
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SH 2

DETAIL K

SCALE: 20/1

2 PL



SECTION L-L

SCALE: 4/1

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8

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3

CATIA

V 5

2

1

SIZE	DAI	DWG NO	REV
D	65409	R 2 2 3 6 4 3 2	B
SCALE	2 / 1	SHEET 4	