


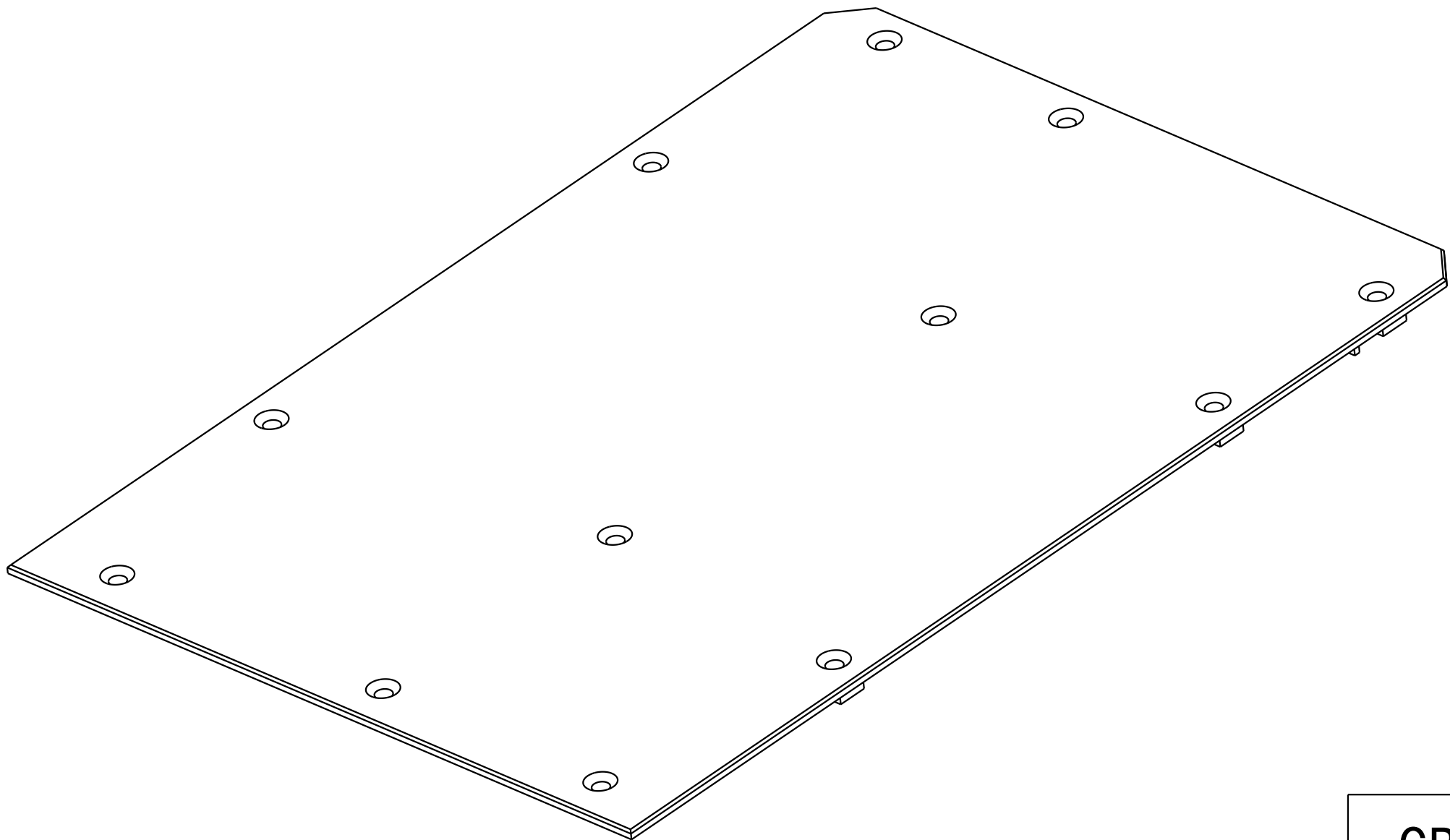


NOTES: UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS AND TOLERANCES IAW ASME Y14.5 - 1994.
2. MATERIAL: SEE SEPARATE PARTS LIST.
3. PART TO BE MANUFACTURED USING THIS DRAWING AND SPECIFIED CAD/CAM DATA FILE. PART IS MODELED AT NOMINAL SIZE.
4. ALL FEATURE SIZES, TOLERANCES AND LOCATIONS SHALL BE IAW THIS DRAWING AND THE CAD/CAM DATA FILE. DIMENSIONAL VALUES OF GEOMETRY DERIVED FROM THE CAD/CAM DATA FILE REPRESENT A BASIC DIMENSION UPON WHICH A TOLERANCE IS APPLIED. UNLESS OTHERWISE SPECIFIED ON THE DRAWING, THE FOLLOWING TOLERANCES SHALL APPLY:
- A. PROFILE TOLERANCE FOR ALL UNSPECIFIED SURFACES TO BE:
-  .005 | A | D (M) | E (M)
- B. POSITIONAL TOLERANCE FOR ALL UNSPECIFIED HOLES AND COUNTERSINKS TO BE:
-   .010 (M) | A | B (M) | C (M)
5. ALL DISPLAYED DIMENSIONS ARE CRITICAL TO FUNCTION.
6. DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING TAKE PRECEDENCE OVER SUPPLIED CAD/CAM DATA FILE.
7. INSPECTION REQUIREMENTS
- A. USE THIS DRAWING AND APPLICABLE CAD/CAM DATA FILE TO INSPECT PART.
- B. MINIMUM INSPECTION REQUIREMENTS:
1. ALL DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING.
2. QUALITY OF FINISH IAW APPLICABLE FINISH SPECIFICATION.
- C. DELETED
- 8 IDENTIFICATION OF THE APPROVED SOURCE(S) OF SUPPLY IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM DESCRIBED ON THIS DRAWING.
- 9 FINISH: CHEMICAL CONVERSION COAT IAW MIL-DTL-5541, CLASS 3.
- 10 MARK PART NUMBER AND DASH NUMBER IAW MIL-STD-130, USING INK, FIND NO. 601, WITH .12 HIGH CHARACTERS. LOCATE APPROXIMATELY WHERE SHOWN.
11. ABBREVIATIONS NOT IAW ASME Y14.38:
- MCR: MULTI-CHANNEL RECEIVER
- QMSV: QUALITY MANAGEMENT SYSTEM VALUE

| | | | | |
|------------------------------|----------------|--------------------|--|---|
| APPROVED SOURCE(S) OF SUPPLY | | | | 8 |
| CAD/CAM DATA FILE | PART NUMBER | NATIVE CAD FILE | VENDOR | |
| C903727-1_-.STP | C903727-1 | C903727_C.ZIP | PROCURE ONLY FROM SUPPLIER WITH SAP QMSV, G OR BETTER | |

| UNSPECIFIED FEATURE CONTROL | | |
|---------------------------------------|-------------------------|--------------------|
| FILLET RADII | R.005 - R.015 | MODELED AS SHARP |
| BREAK SHARP EDGES | .005 - .015 | MODELED AS SHARP |
| HOLE TOLERANCES | PER DRAWING TITLE BLOCK | MODELED AT NOMINAL |
| CHAMFERS AND CSK INCLUDED ANGLES | $\pm 1^{\circ}$ | MODELED AT NOMINAL |
| DEPTH OF BLIND HOLES AND COUNTERBORES | $\pm .005$ | MODELED AT NOMINAL |

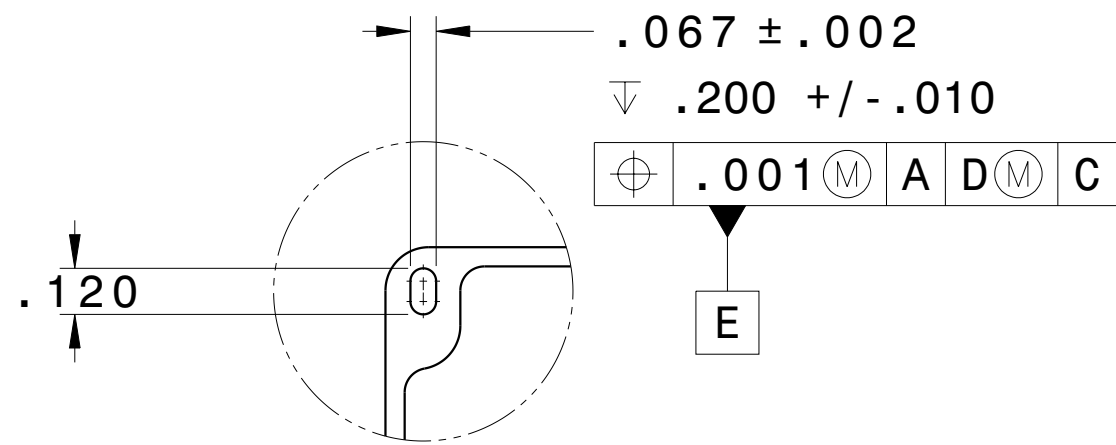


SHOWN FOR REFERENCE ONLY

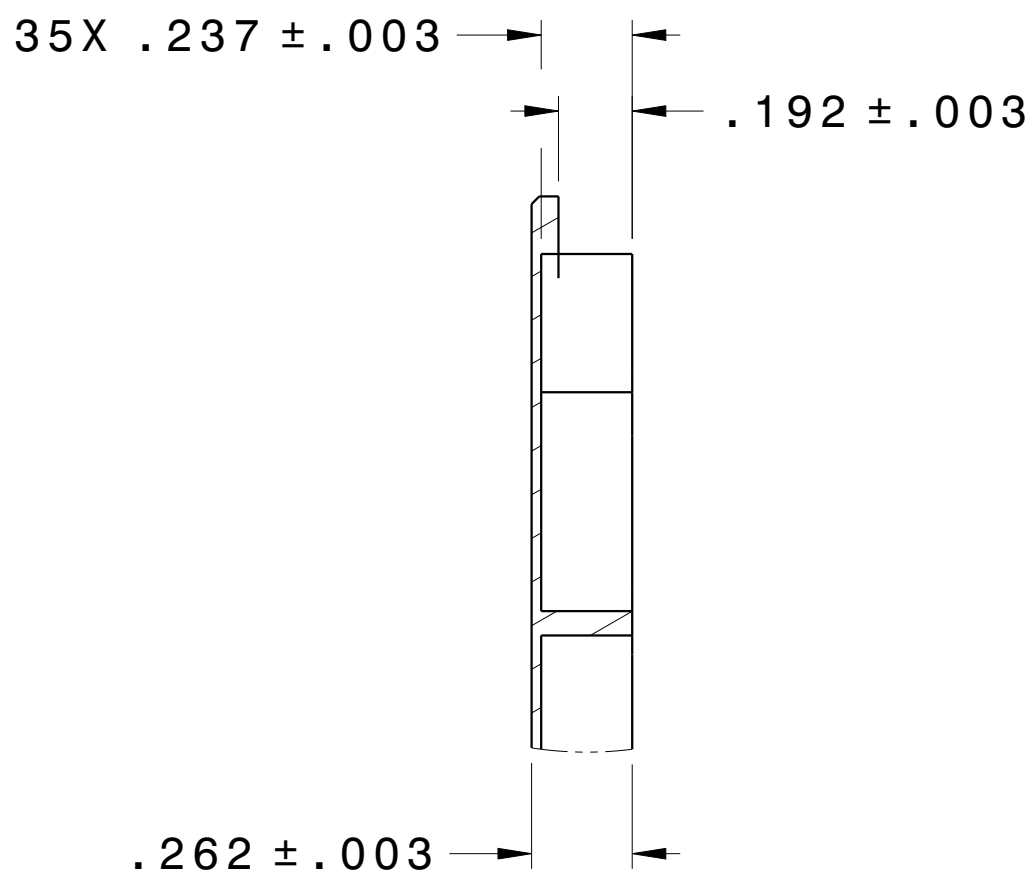
CRITICAL TO FUNCTION DRAWING
ONLY CRITICAL FEATURES ARE DEFINED ON THIS
DRAWING. THIS SIMPLIFIED DRAWING AND
APPLICABLE CAD/CAM DATA FILE MUST BE USED FOR
COMPLETE PART DEFINITION AND FINAL ACCEPTANCE.

SEE SEPARATE PARTS LIST

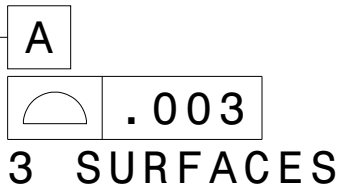
[illegible]



DETAIL C
SCALE 2/1

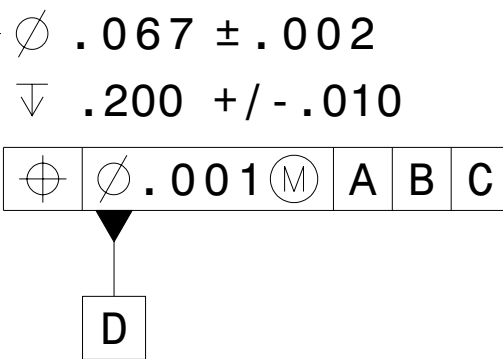
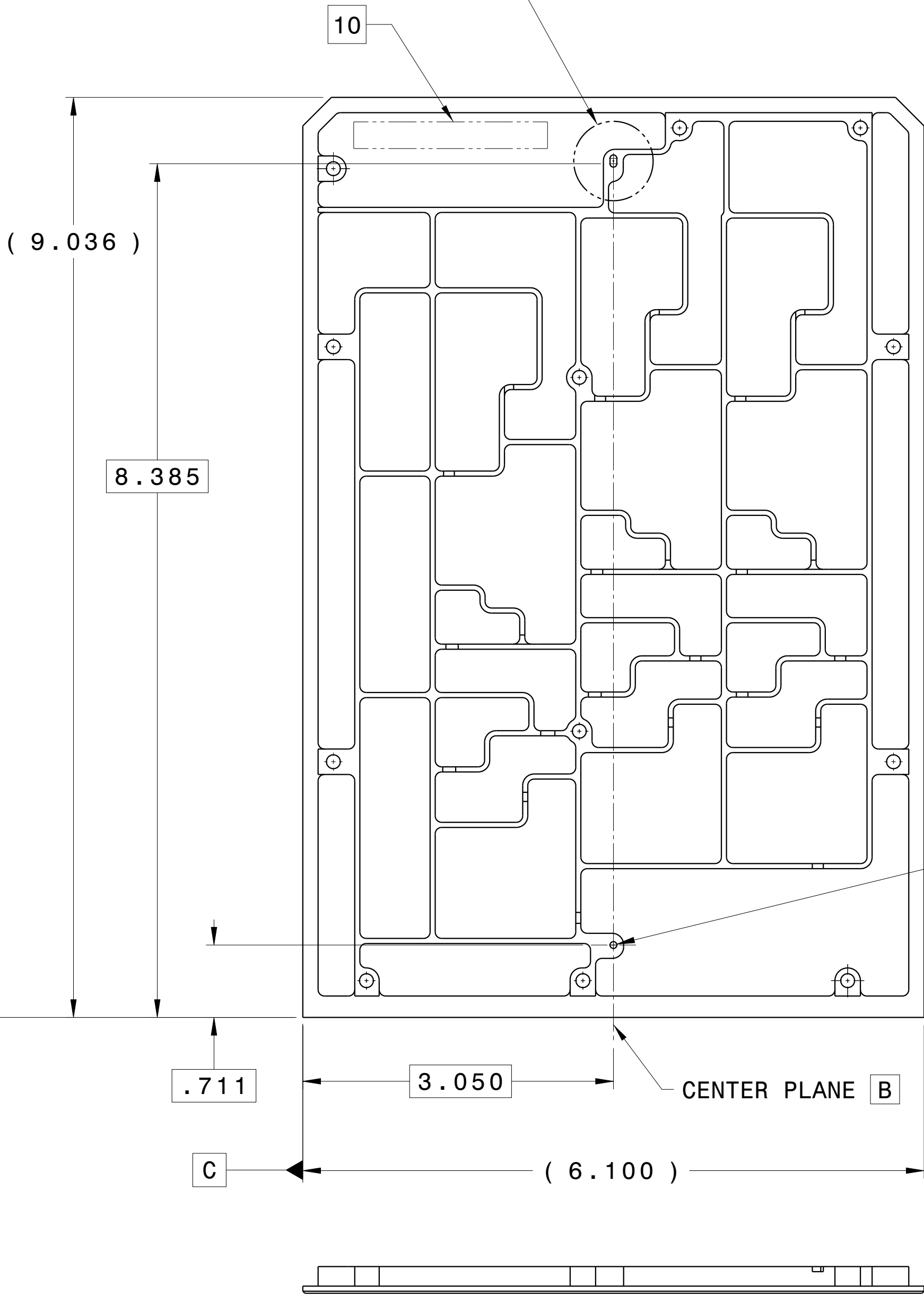


DETAIL B
SCALE 2/1



DETAIL B

DETAIL C



CENTER PLANE B

(6.100)

3.050

.711

8.385

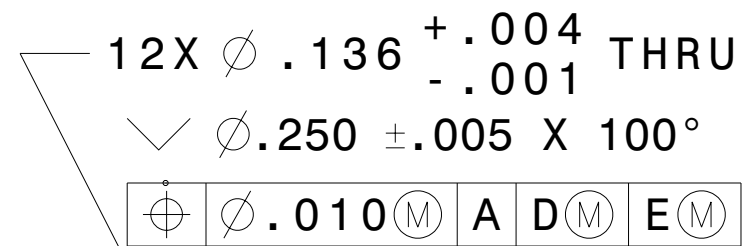
(9.036)

10

SECTION A-A

A

-1



A

1