



## MEMS Smoke Gas Sensor

(Model No.: GM-202B)

# Manual

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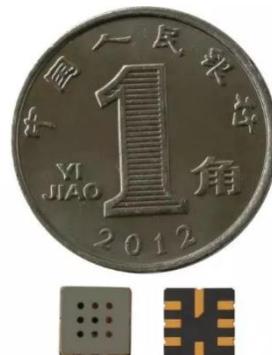
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Zhengzhou Winsen Electronics Technology CO., LTD

## GM-202B MEMS Smoke Gas Sensor

### Product description

MEMS smoke gas sensor is using MEMS micro-fabrication hot plate on a Si substrate base, gas-sensitive materials used in the clean air with low conductivity metal oxide semiconductor material. When the sensor exposed to gas atmosphere, the conductivity is changing as the detected gas concentration in the air. The higher the concentration of the gas, the higher the conductivity. Use simple circuit can convert the change of conductivity of the gas concentration corresponding to the output signal.



### Character

- MEMS technology, Strong construction
- High sensitivity to combustible gases
- Small sizes and low power consumption
- Fast response and resume
- Simple drive circuit, Long lifespan

### Application

Mostly used in the fixed or portable smoke detector or alarm for domestic and industrial application.

### Parameters    Table1.

Part No.		GM-202B	
Sensor Type		MEMS	
Standard Encapsulation		Ceramic	
Detection Gas		Alcohol、smoke	
Detection Range		10~1000ppm (C2H5OH)	
Standard Circuit Conditions	Loop Voltage	V <sub>C</sub>	≤24V DC
	Heater Voltage	V <sub>H</sub>	2.5V±0.1V AC or DC
	Load Resistance	R <sub>L</sub>	Adjustable
Sensor character under standard test conditions	Heater Resistance	R <sub>H</sub>	80Ω±20Ω (room temperature)
	Heater consumption	P <sub>H</sub>	≤50mW
	sensitive materials resistance	R <sub>S</sub>	1KΩ～30KΩ(in 200ppm C2H5OH)
	Sensitivity	S	R <sub>0</sub> (in air)/R <sub>S</sub> (in 200ppm C2H5OH)≥3
Standard test conditions	Temp. Humidity		20°C±2°C; 55%±5%RH
	Standard test circuit		V <sub>H</sub> :2.5V±0.1V V <sub>C</sub> :2.5V±0.1V

### Sensor Structure Diagram

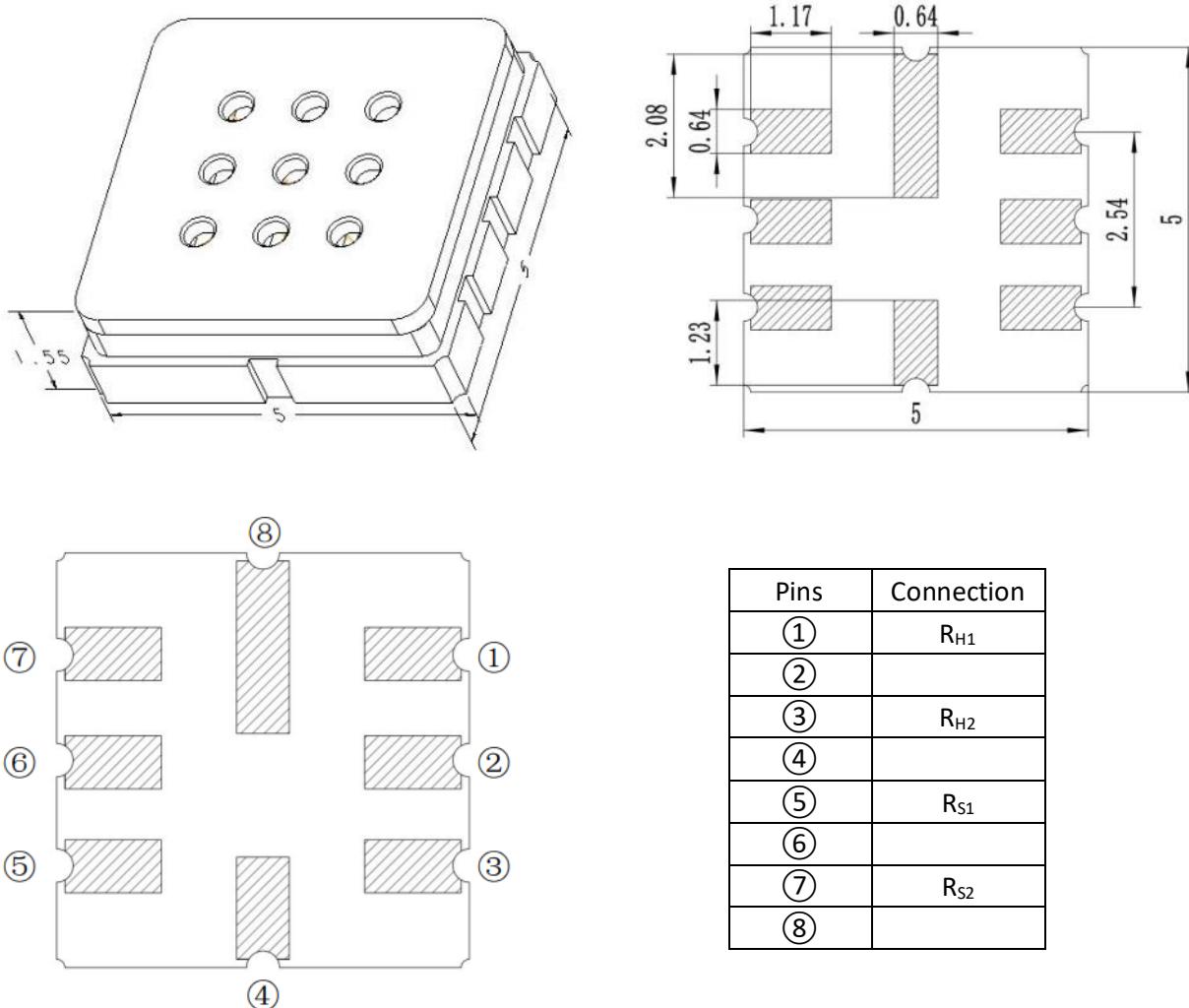


Fig1.Sensor structure (unit is mm)

### Basic Circuit

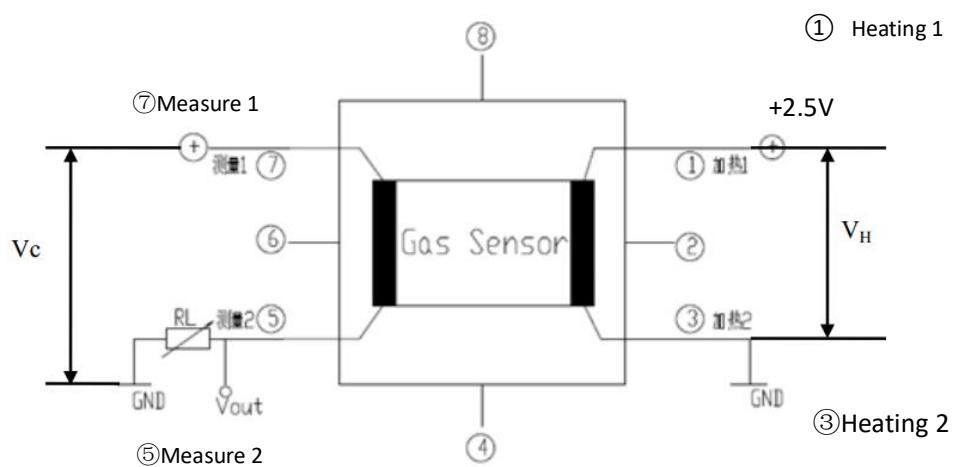
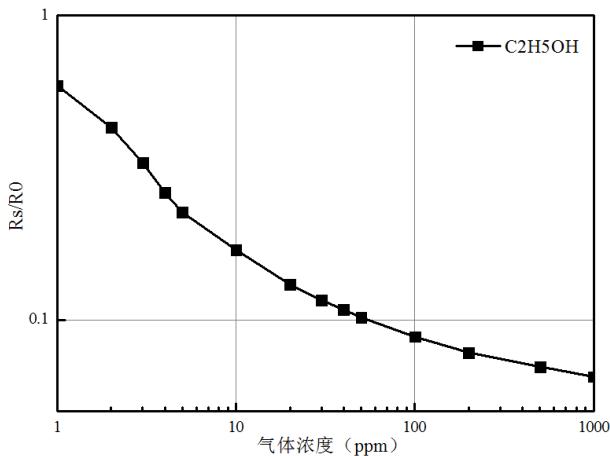


Fig2. GM-202B test circuit

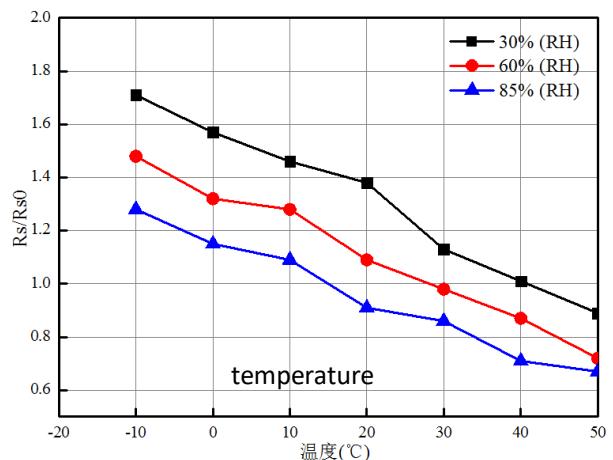
**Instructions:** The above fig is the basic test circuit of GM-202B. The sensor requires two voltage inputs: heater voltage ( $V_H$ ) and circuit voltage ( $V_C$ ).  $V_H$  is used to supply specific working temperature to the sensor and it can adopt DC or AC power.  $V_{out}$  is the voltage of load resistance  $R_L$  which is in series with sensor.  $V_C$  supplies the detect voltage to load resistance  $R_L$  and it must adopt DC power.

### Sensor's Characteristics:



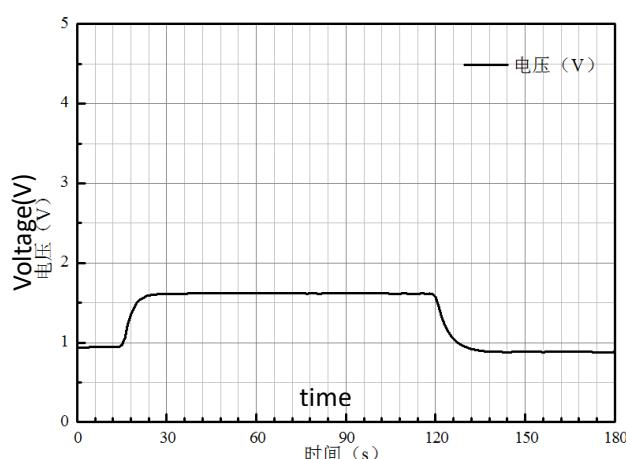
**Fig3.Typical Sensitivity Curve**

$Rs$  means resistance in target gas with different concentration,  $R_0$  means resistance of sensor in clean air. All tests are finished under standard test conditions.



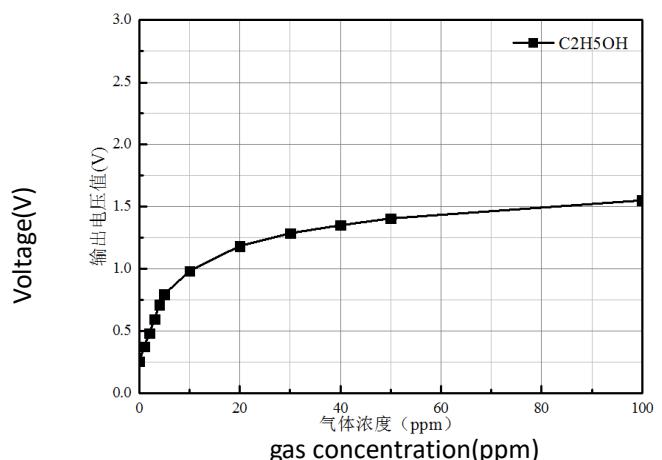
**Fig4.Typical temperature/humidity characteristics**

$Rs$  means resistance of sensor in 200ppm alcohol under different temp. and humidity.  $R_{s0}$  means resistance of the sensor in 200ppm alcohol under 20°C/55%RH.



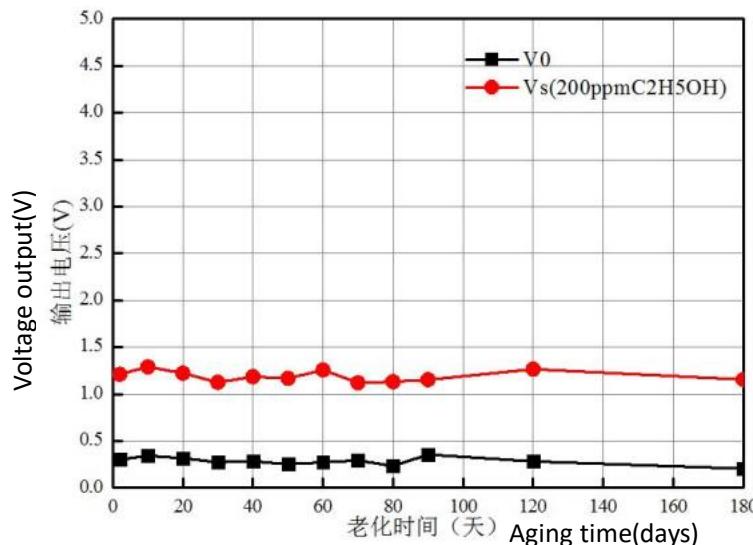
**Fig5.Responce and Resume**

The output in above Fig is the voltage of  $R_L$  which is in series with sensor. All tests are finished under standard test conditions and the test gas is 200ppm C2H5OH.



**Fig6. Linearity character**

The output in above Fig is the voltage of  $R_L$  which is in series with sensor. All tests are finished under standard test conditions.

**Long-term stability:****Fig7.long-term Stability**

Test is finished in standard test conditions, the abscissa is observing time and the ordinate is voltage output of RL.

**Instructions:****1. Preheating time**

Sensor's resistance may drift reversibly after long-term storage without power. It need to preheat the sensor to reach inside chemical equilibrium. Preheating voltage is same with heating voltage  $V_H$ . The suggested preheating time as follow:

Storage Time	Suggested aging time
Less than one month	No less than 24 hours
1 ~ 6 months	No less than 48 hours
More than six months	No less than 72 hours

**2. Calibration**

Sensor's accuracy is effected by many factors such as reference resistance's difference, the sensitivity difference, temperature, humidity, interfering gases, preheating time, the relationship between input and output is not linear, hysteretic and non-repetitive. For absolute concentration measurement, they need regular calibration (one-point calibration / multi-points calibration for full scale) to ensure that the measuring value is accurate. For relative measurement calibration is not required.

**Cautions****1 .Following conditions must be prohibited****1.1 Exposed to organic silicon steam**

Sensors should be kept away from silicone adhesives, hair spray, silicone rubber, putty or other places where volatile silicon compounds are present. If sensing vapor adsorption on the surface of the silicon compounds

and sensor is sensitive to the material will be silicon compound to form silica packages, restrain the sensitivity of the sensor, and irreversible.

#### 1.2 High Corrosive gas

If the sensors are exposed to high concentration corrosive gas (such as H<sub>2</sub>S, SO<sub>2</sub>, Cl<sub>2</sub>, HCl etc.), Not only will it cause corrosion or damage to the heating material and sensor leads, but it will also cause irreversible deterioration of the performance of the sensitive materials.

#### 1.3 Alkali, Alkali metals salt, halogen pollution

The sensors performance will be changed badly if sensors be sprayed polluted by alkali metals salt especially brine, or be exposed to halogen such as fluorine.

#### 1.4 Touch water

Sensitivity of the sensors will be reduced when spattered or dipped in water.

#### 1.5 Freezing

Do avoid icing on sensor's surface, otherwise sensing material will be broken and lost sensitivity.

#### 1.6 Applied voltage

The overload heating power caused by excessive voltage can cause irreversible damage to the sensor. At the same time, static electricity can also damage the sensor. Therefore, anti-static measures should be taken when contacting the sensor.

### 2 .Following conditions must be avoided

#### 2.1 Water Condensation

Indoor conditions, slight water condensation will influence sensors' performance lightly. However, if water condensation on sensors surface and keep a certain period, sensors' sensitive will be decreased.

#### 2.2 Used in high gas concentration

No matter the sensor is electrified or not, if it is placed in high gas concentration for long time, sensors characteristic will be affected. If lighter gas sprays the sensor, it will cause extremely damage.

#### 2.3 Long time exposed to extreme environment

No matter the sensors electrified or not, if exposed to adverse environment for long time, such as high humidity, high temperature, or high pollution etc., it will influence the sensors' performance badly.

#### 2.4 Vibration

Continual vibration will result in sensors down-lead response then break. In transportation or assembling line, pneumatic screwdriver/ultrasonic welding machine can lead this vibration.

#### 2.5 Concussion

If sensors meet strong concussion, it may lead its lead wire disconnected.

#### 2.6 Soldering

##### 2.6.1 Recommended conditions for reflow soldering neutral atmosphere

soldering temperature  $250 \pm 10^\circ\text{C}$

avoid flux steam

### 2.6.2 Recommended conditions for manually soldering

rosin flux with least chlorine

soldering temperature  $\leq 350^\circ\text{C}$

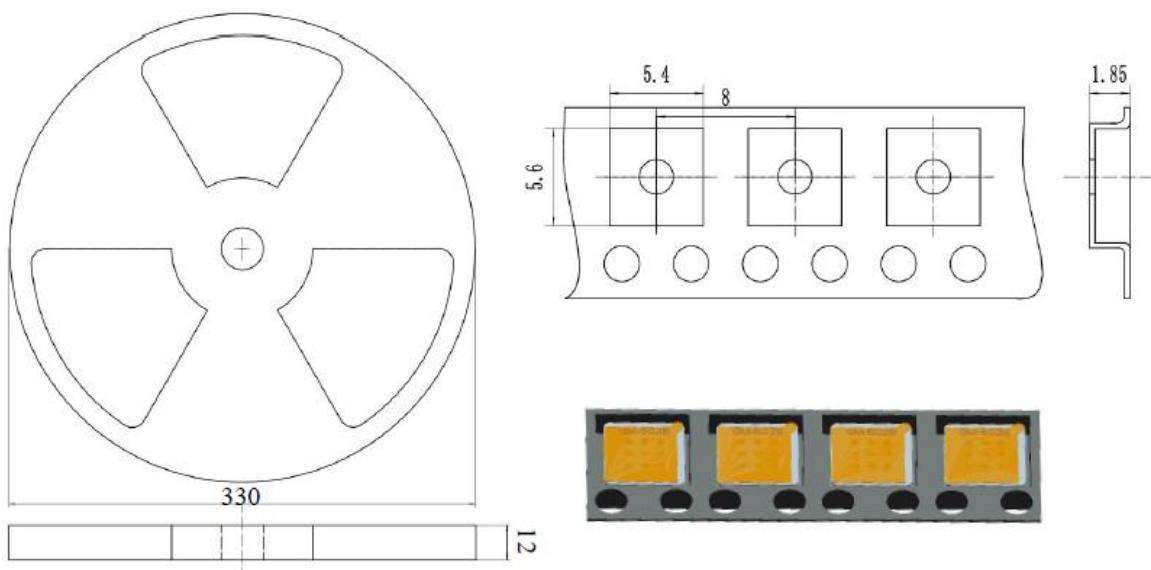
lasting time  $\leq 5\text{s.}$

If disobey the above using terms, sensors sensitivity will be reduced.

### Package

The surface of the MEMS sensor is affixed with a special protective film to prevent the influence of dust, water, atmosphere and high temperature. After the welding is completed, the protective film can be removed.

It adopts the packaging method of woven tape.



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