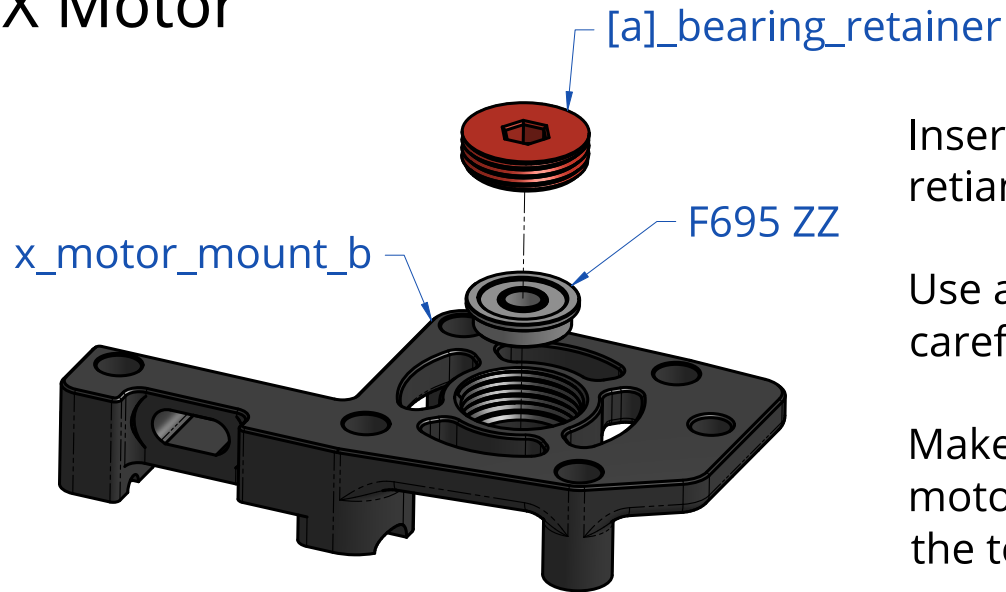


# X Motor

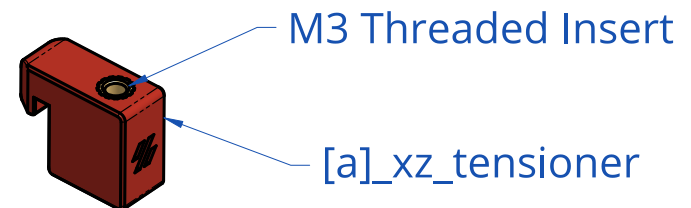
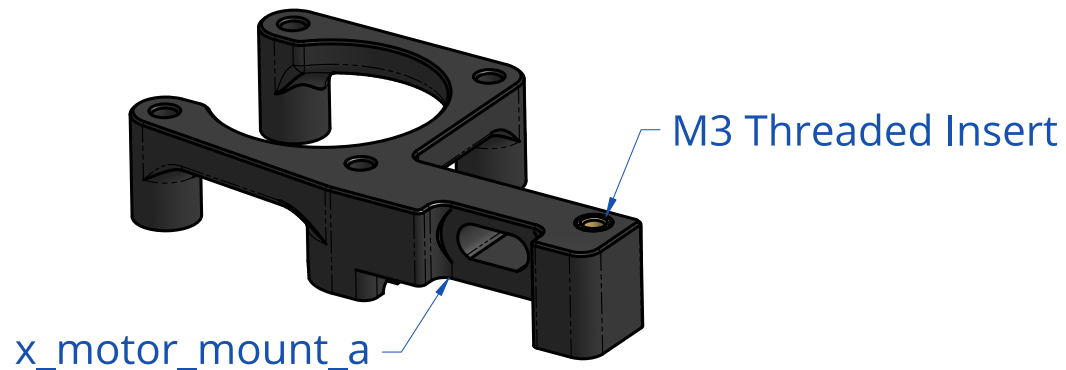


Insert the F695 bearing fully, and screw in the bearing retainer.

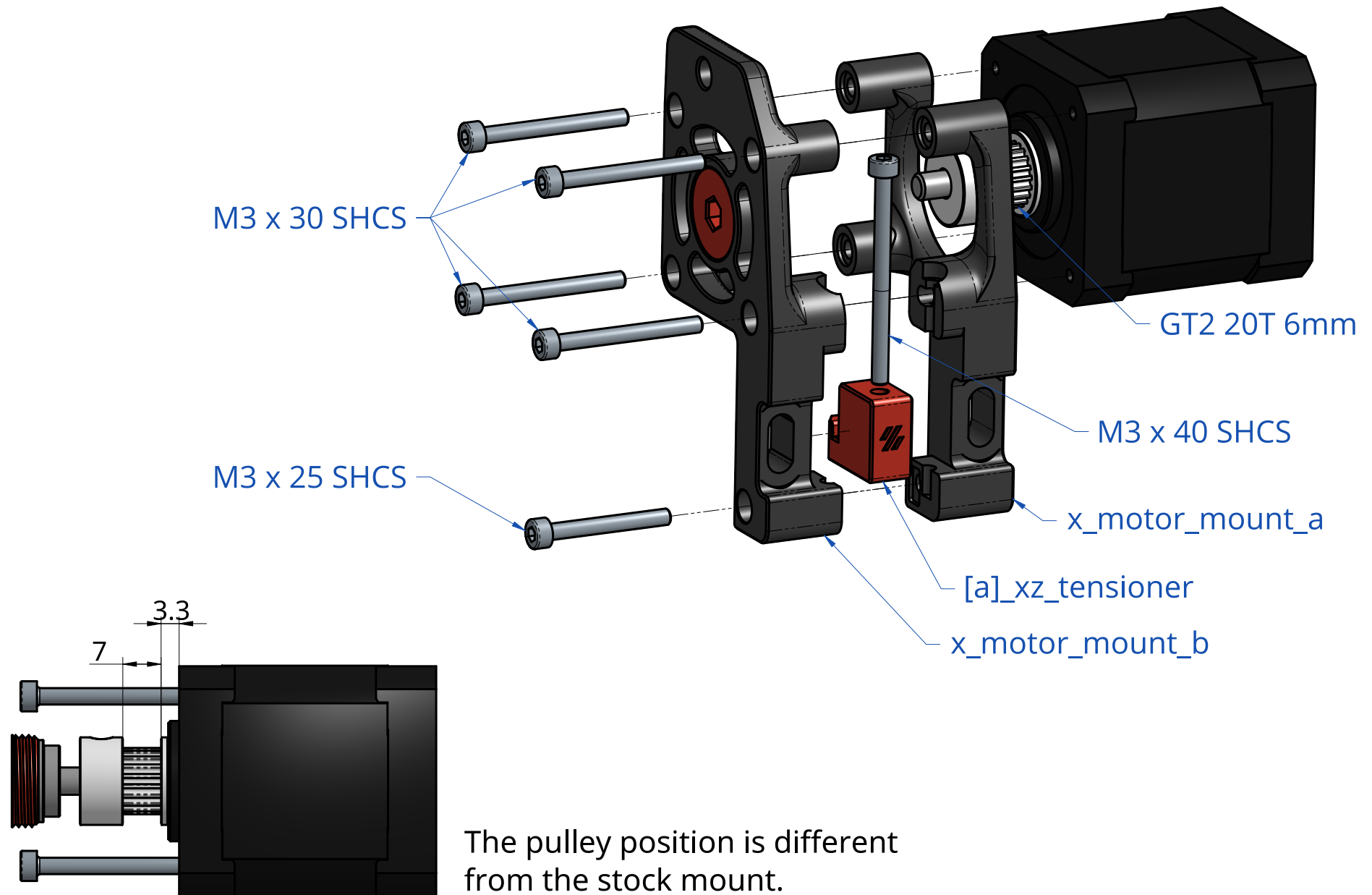
Use a 5mm allen key to do the final tightening. But be careful not to strip the hex hole.

Make sure the retainer does not protrude above the motor mount. It is designed to be slightly recessed below the top face when fully tightened.

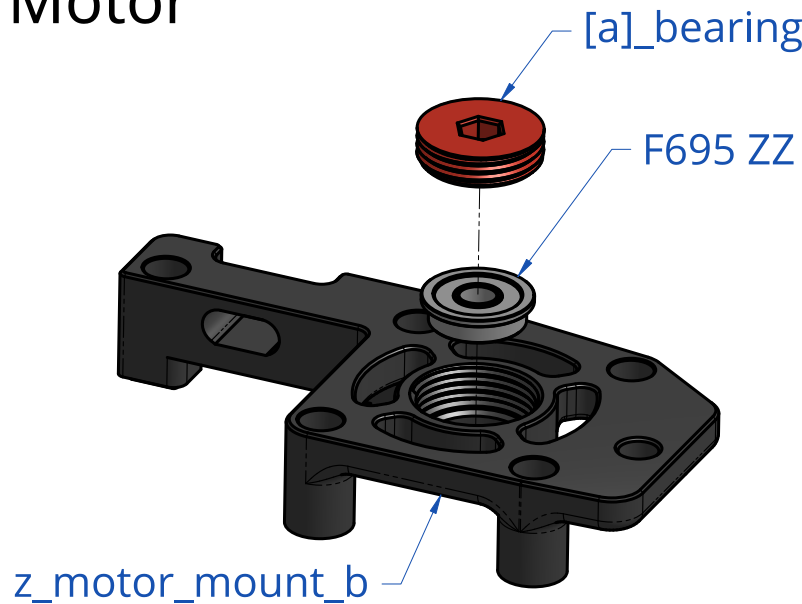
## Install the heatset inserts



# X Motor



# Z Motor

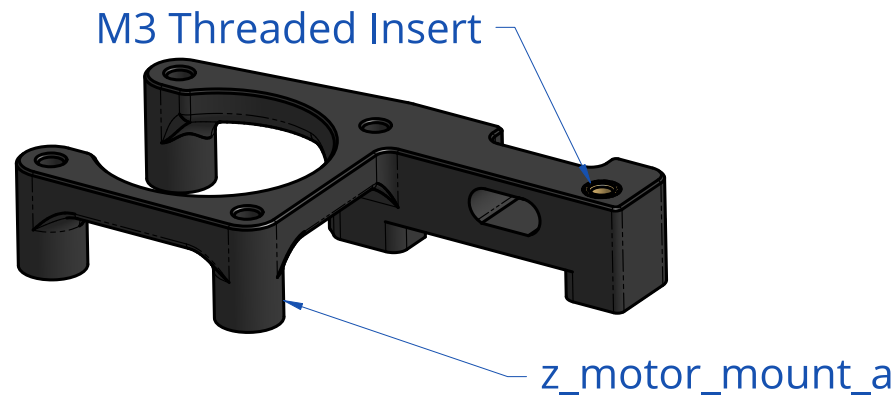


Insert the F695 bearing fully, and screw in the bearing retainer.

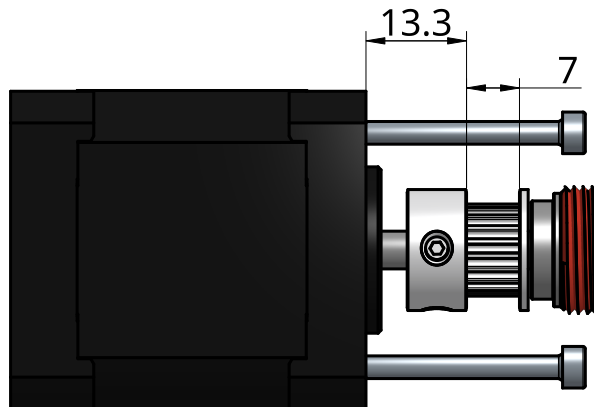
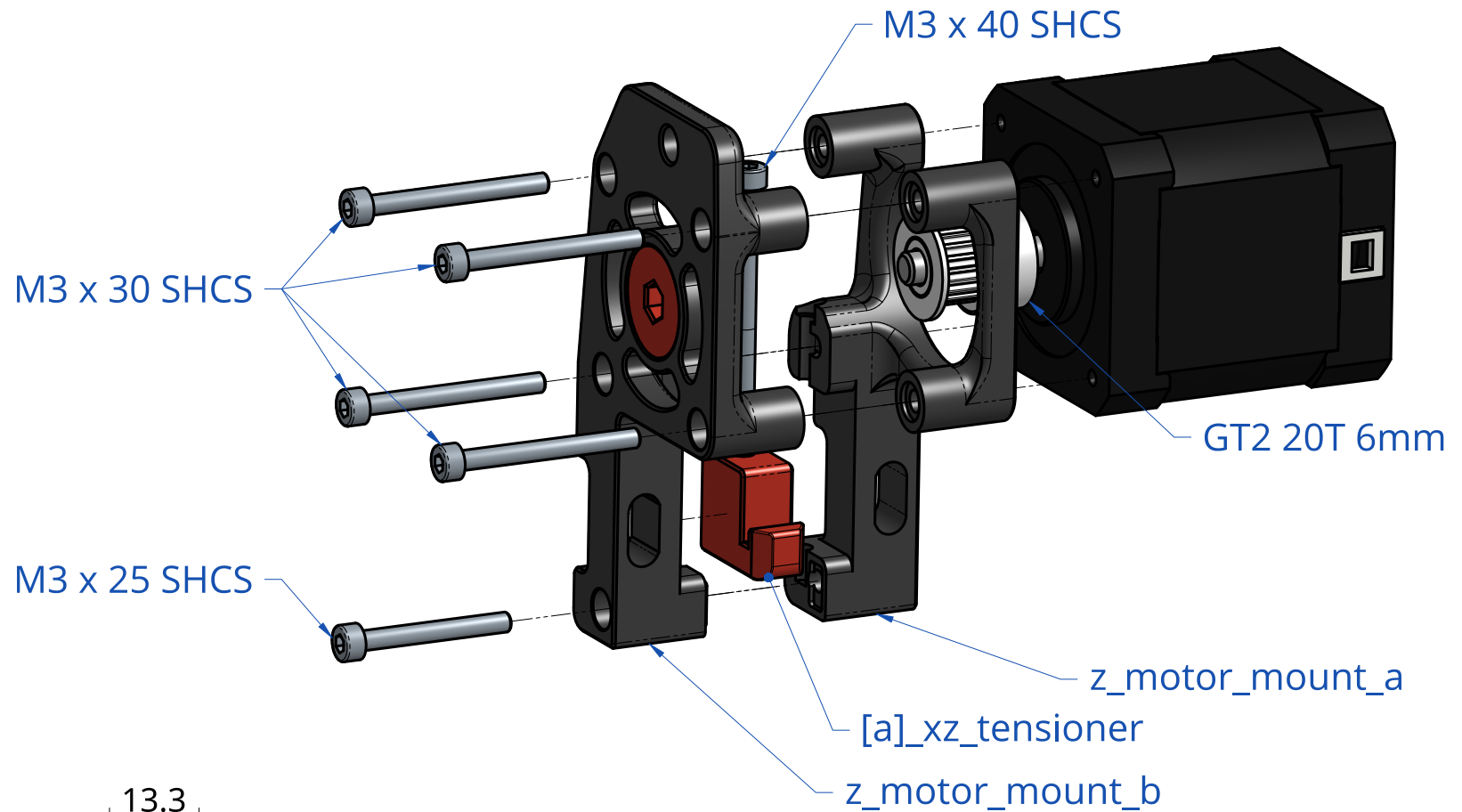
Use a 5mm allen key to do the final tightening. But be careful not to strip the hex hole.

Make sure the retainer does not protrude above the motor mount. It is designed to be slightly recessed below the top face when fully tightened.

## Install the heatset inserts



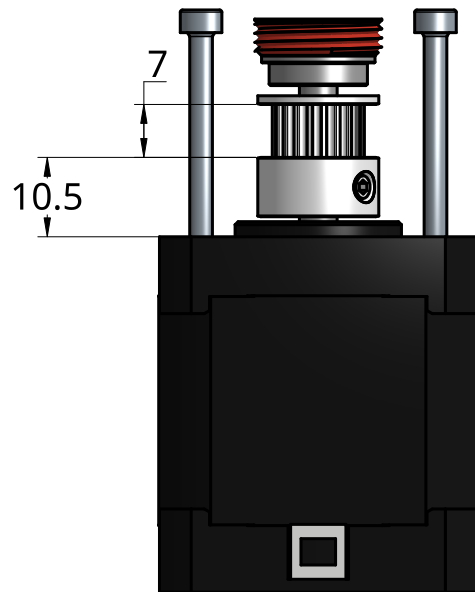
# Z Motor



The pulley position is different from the stock mount.

# Y Motor

The F695 bearing is installed the same way as the XZ motors.



The pulley position is different from the stock mount.

