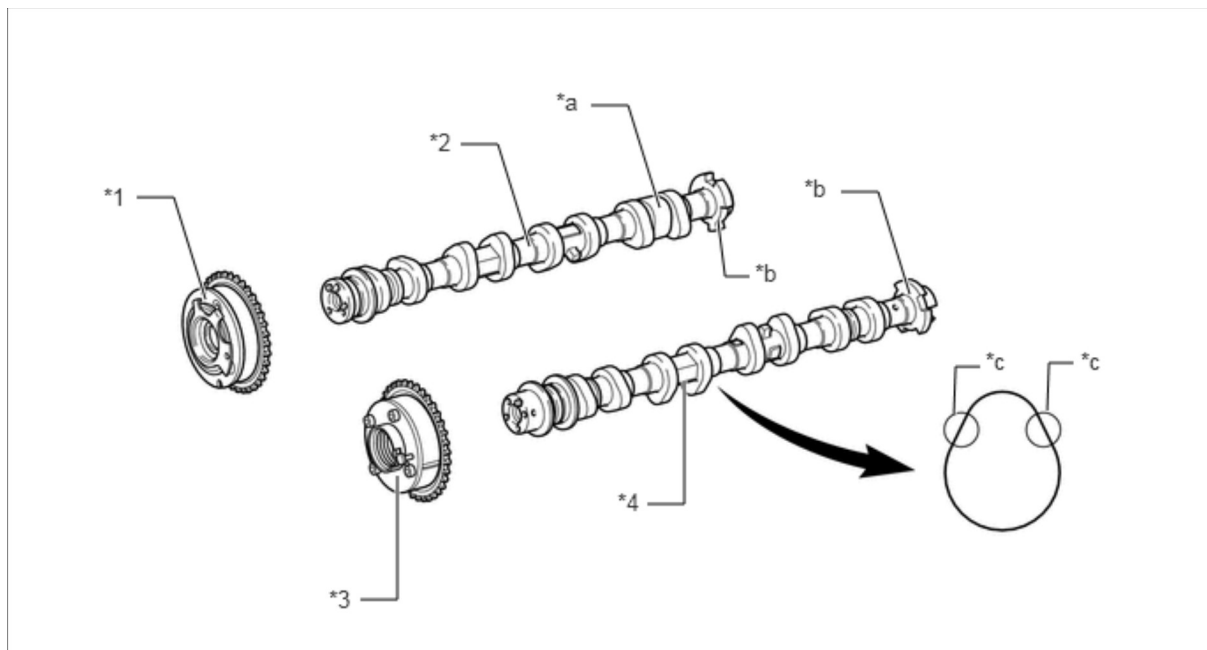


Print**Exit****6AR-FSE ENGINE MECHANICAL ENGINE UNIT DETAILS CAMSHAFT****CONSTRUCTION**

- a.** The camshafts are made of cast iron alloy.
- b.** An oil passage is provided in the intake camshaft (camshaft) and exhaust camshaft (No. 2 camshaft) in order to supply engine oil to the VVT-iW and VVT-i systems.
- c.** A VVT-i controller (camshaft timing gear assembly or camshaft timing exhaust gear assembly) is installed on the front of the intake camshaft (camshaft) and exhaust camshaft (No. 2 camshaft) to vary the timing of the intake and exhaust valves.
- d.** Together with the use of the No. 1 valve rocker arm sub-assemblies, the cam profile is modified. This results in increased valve lift when the valve begins to open and as it finishes closing, helping to achieve enhanced output performance.
- e.** A timing rotor for the camshaft position sensor is provided on the back of the intake camshaft (camshaft) and exhaust camshaft (No. 2 camshaft). Additionally, a cam for powering the fuel pump is installed on the intake camshaft, thus reducing the size of the engine.
- f.** The cam that drives the fuel pump assembly (for high pressure) is positioned directly above the No. 4 cylinder of the intake camshaft (camshaft) to achieve size reduction. Also, a pump cam with 4 peaks is used in the cam that drives the fuel pump assembly (for high pressure) and by synchronizing fuel pressure-feeding and fuel injection, the difference in fuel pressure between cylinders is reduced.
- g.** The vacuum pump assembly is driven by the end of the exhaust camshaft (No. 2 camshaft).



*1	Camshaft Timing Gear Assembly	*2	Intake Camshaft (Camshaft)
*3	Camshaft Timing Exhaust Gear Assembly	*4	Exhaust Camshaft (No. 2 Camshaft)
*a	Cam (for Powering the Fuel Pump)	*b	Timing Rotor
*c	Modified Portion of Cam Profile	-	-

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