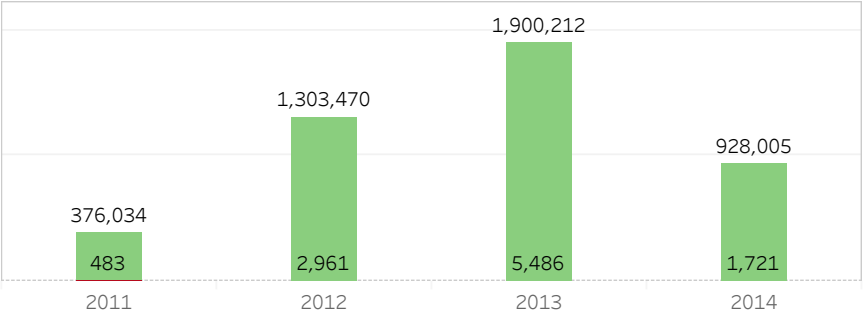
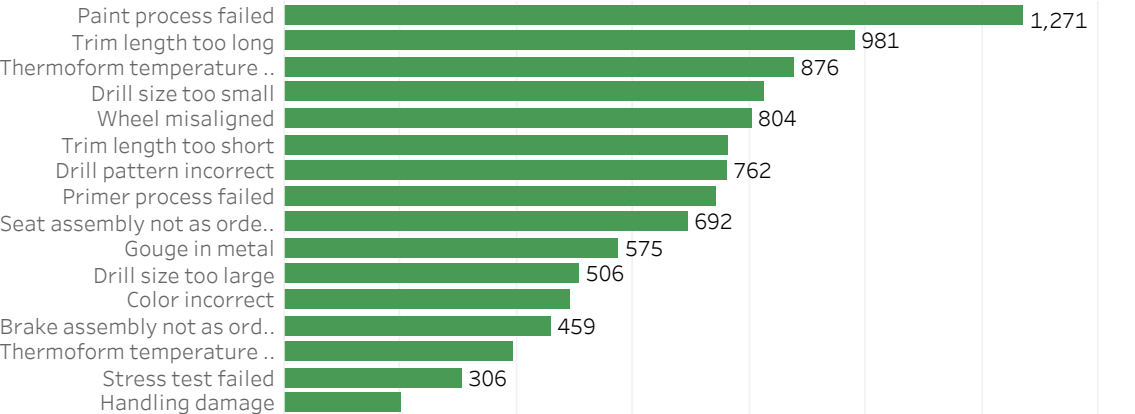


| Scrapped Qty | Error Rate | Stocked Qty | Stock Rate | Order Qty |
|--------------|------------|-------------|------------|-----------|
| 10,651 | 0.24% | 4,497,070 | 99.76% | 4,507,721 |

ORDER QUANTITY AND SCRAP QUANTITY



ERROR QUANTITY BY REASON NAME



TOP 10 PRODUCT FAIL BY REASON

| | BB Ball Bearing | Blade | Chain Stays | Down Tube | Fork Crown | Fork End | Head Tube | Seat Stays | Seat Tube | Stem |
|-----------------------------|-----------------|-------|-------------|-----------|------------|----------|-----------|------------|-----------|------|
| Brake assembly not as or.. | 35 | 206 | 3 | 2 | | | 26 | | 1 | 30 |
| Color incorrect | | 2 | | 1 | 48 | 95 | | 5 | | 1 |
| Drill pattern incorrect | 22 | 201 | 242 | 1 | | | | 6 | 92 | |
| Drill size too large | | 2 | | 266 | 1 | 5 | 1 | | | 1 |
| Drill size too small | 30 | | 203 | | 1 | 2 | 126 | 2 | 180 | 232 |
| Gouge in metal | 24 | | | | 2 | 6 | 85 | 311 | 2 | 1 |
| Handling damage | 36 | 1 | 4 | 1 | | | | | | |
| Paint process failed | | | | | 370 | 719 | 1 | 9 | | |
| Primer process failed | 49 | 4 | 1 | 43 | | | | 463 | 2 | |
| Seat assembly not as orde.. | | 301 | | 137 | 1 | 6 | | | | |
| Stress test failed | 69 | | 85 | | 1 | 8 | | 14 | | |
| Thermoform temperature.. | | 7 | 4 | 1 | | | | | | 84 |
| Thermoform temperature.. | 32 | | | | 142 | 278 | | 17 | 64 | 72 |
| Trim length too long | 706 | 9 | 1 | 2 | | | | 7 | 1 | |
| Trim length too short | | 3 | | 117 | 124 | 247 | 109 | | | 1 |
| Wheel misaligned | 28 | | 42 | | 2 | 8 | | 320 | | |