1. Problem 3.15

2. Problem 3.16

 $3. \ \, \text{Problem } 3.17$ 

## 4. Problem 3.18

(a)

$$A \text{ in } S1 = 200$$
 
$$P \text{ production} = 0.8 \cdot 200 - 2 \cdot (375 - 370)^2 = 110$$
 
$$Total \text{ fresh input} = 200 + 100 = 300$$
 
$$ME = \frac{0.8 \cdot 110}{300}$$
 
$$ME = 29.3\%$$

(b)

Find the maximum of this equation:

P production = 
$$0.8 \cdot 200 - 2 \cdot (375 - T)^2$$
  

$$\boxed{T = 375 \text{ K}}$$

(c)

From maximum solver in the last part

P production = 160 kg/h  
P in S7 = 160 
$$\cdot$$
 0.8  
P in S7 = 128 kg/h

(d)

Recover all P in S2

P in S7 = 
$$160 \text{ kg/h}$$

(e)

Recover A in S3 and B in S6

$$\label{eq:Recovered A = 40 kg/h} Recovered \ B = 95 \ kg/h$$
 
$$\label{eq:Recovered B = 95 kg/h} Total \ recovered \ inputs = 135 \ kg/h$$

Decrease input by 135 kg/hr

Required input = 
$$300 - 135 = 165 \text{ kg/h}$$
  
P in S7 =  $160 \text{ kg/h}$   
$$\text{ME} = \frac{160}{165}$$
  
$$\text{ME} = 97.7\%$$