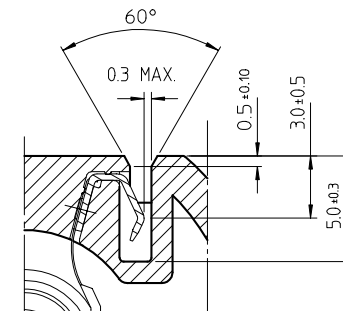
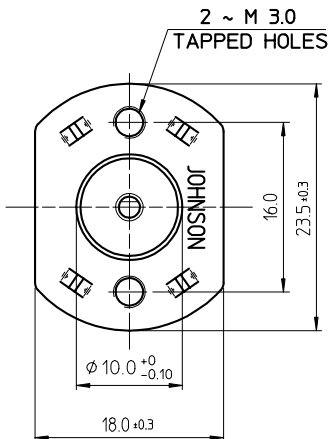


ROTATION



SECTION A-A
SCALE 4 : 1

DIRECT PRINT PART NO. & DATE CODE ONTO REAR HOUSING. CHARACTERS ARE TO BE BLACK AND NON-REMOVABLE, OF MINIMUM HEIGHT 2.0mm. DATE CODE FORMAT:-

FIRST DIGIT - STAND FOR LOCATION CODE
SECOND DIGIT - STAND FOR PRODUCTION YEAR
THIRD & FOURTH DIGITS - STAND FOR PRODUCTION WEEK
FIFTH DIGIT - STAND FOR WEEK DAY
LAST DIGIT - STAND FOR LOT NUMBER



e.g. 1 FOR P01 & P12, 3 FOR 301, 8 FOR 801
e.g. 5 FOR 1995
e.g. 06 FOR 6TH WEEK
e.g. 1 FOR MONDAY, 2 FOR TUESDAY, 3 FOR WEDNESDAY,
4 FOR THURSDAY, 5 FOR FRIDAY, 6 FOR SATURDAY
7 FOR SUNDAY.

NOTES:-

1. SHAFT LENGTH, DIM."A" ____60.5____.
2. FRONT EXTENSION, DIM."B" ____21.0____, MEASURED WITH SHAFT PUSHED AGAINST PLASTIC END CAP.
3. ROTATION - (CCW) ANTI-CLOCKWISE WHEN VIEWED FROM SHAFT OUTPUT END WITH POSITIVE VOLTAGE APPLIED TO POSITIVE TERMINAL.
4. END PLAY - 0.4 MIN.
5. PLUG-IN TERMINAL SHOULD BE OF DIMENSIONS 3.0 MAX.WIDTH X 0.60 THK. X 4.0 MAX. LONG AND THE FORCE REQUIRED FOR PLUGGING THIS TERMINAL INDIVIDALLY INTO THE SLOT OT BE _____ KG.
6. MAX. MALE SCREW LENGTH ENGAGED INTO MOTOR HOUSING TO BE 1.8mm. (TO BE DETERMINED)

ALL DIMENSIONS ARE IN MILLIMETRES

DO NOT SCALE DRAWING

A1	NOTE 5: 0.6 THK WAS 0.8THK & FROCE 0.5 DELETED.			
	DIM. 0.3 MAX. WAS 0.3 REF., 3.0±0.5 WERE 3.0 REF..			
ALT. REF.	DESCRIPTION		BY	DATE
MATERIAL	FINISH	TOLERANCES	A3 	
		1 DEC. PLACE ± 0.15		
		2 DEC. PLACES±		
		3 DEC. PLACES±		
		ANGULAR ± 2°		
TITLE (NF 243 LG) FINAL ASSEMBLY		SCALE	2 : 1	DATE
		DWN. BY	VERA	13/2/95
		CHK. BY		
		APP. BY		
		DWG. NO.		
		JOHNSON ELECTRIC IND. MFTY. LTD. JOHNSON BUILDING, CHAI WAN, HONGKONG.		
		22610-99900 A1		



JOHNSON ELECTRIC IND. MFTY. LTD.
JOHNSON BUILDING, CHAI WAN, HONGKONG.

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