			length (mm)	revolutions end to end	steps end to end
X and y axis lead distance (mm)	2	x axis	500	250	50000
Steps per revolution	200	y axis	400	200	40000
Degrees per Step	1.8				
Linear distance per step (mm)	0.01				
Linear distance per half step (mm)	0.005				
Linear distance per quarter step (mm)	0.0025				