The following grid can be used to design **DUPLO compatible plates**. It shows the basic 16mm grid with nobs (diameter 9.6mm) and build areas of MakerBot Cupcake CNC (100×100 mm), Thing-O-Matic (96×108 mm), and Replicater (145×225 mm), and the smallest standard size of Ponoko (and its partners RazorLAB, Formulor, and Vectorealism) (181×181 mm).

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The bars should not be tight, so I choose make them $12 \mathrm{mm}$ diameter (including an expected $0.25 \mathrm{mm}$ laser cutter width. Marble holes are $16 \mathrm{mm}$ diameter and marble tracks $12 \mathrm{mm}$.

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