Global Variables:

* Double rpm
* Double force

Home:

* (Move Drill) <all the way Up until top limit switch is hit>

Options:

* Change the amount of force
* Change the RPM

Start/Continue:

* Move drill downwards until force is detected
* (Move Drill) <Up Barely>
* (Drill Toggle) <On>
* (Water Toggle) <On>
* Continue downwards, not putting too much pressure on the force gauge
* Stop when bottom limit switch has been hit
* (Stop)

Pause:

* (Move Drill) <Up Barely>
* (Drill Toggle) <Off>
* (Water Toggle) <Off>

Stop:

* (Pause)
* (Home)

Water Toggle (bool):

* Toggle water

Drill Toggle (bool):

* Toggle drill, based on <Speed>

Move Drill (direction, step):

* Move drill up/down