

4-4-4. Connect the chain for paper splice system.

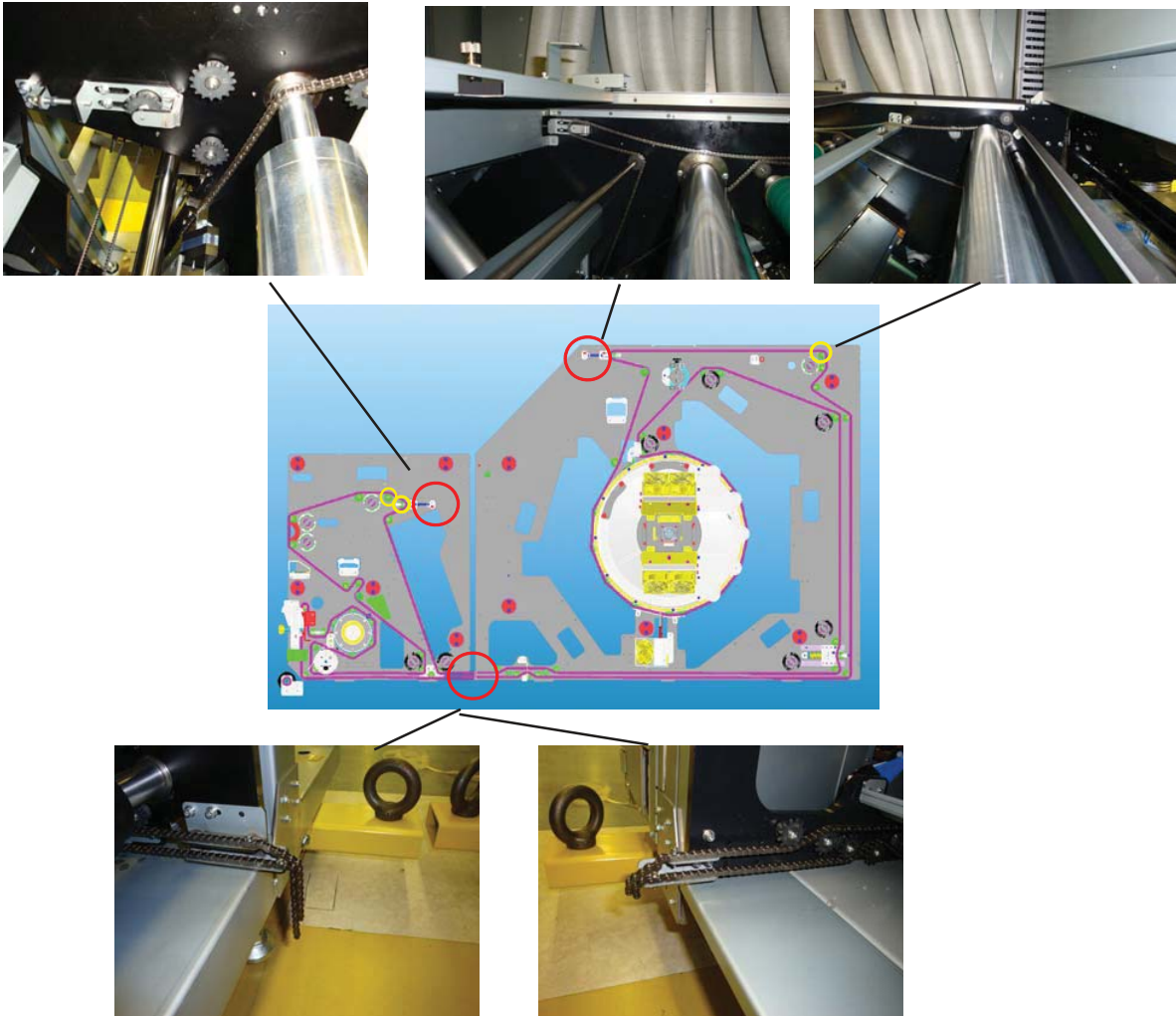
Connect the chain between the Dry unit and exit unit.

! Do not remove the fixing bracket until connect the chain.

There is a possibility that the connection positions of both chain shifts.

The shipping status:

- (1) Tensioners were loosened. The each chain was removed from the three sprockets.
- (2) Chains were pulled out, and fixed by the brackets



(1) Checking the goods

Connection rod 1

Connectin bracket 4



Clip 4

plate 4



(2) Check the Nip roller position

Make sure that the position of the nip rollers are up.

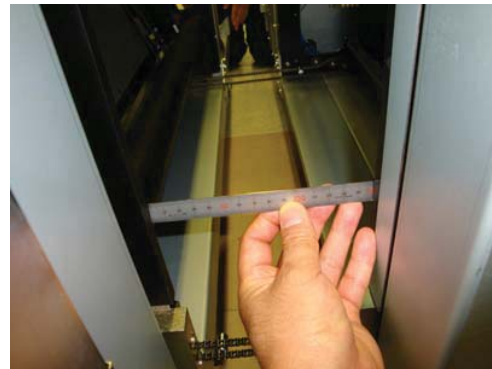
If at the down position, disconnect connector of the drive motor "M4NIP_SM".

Put the Allen wrench into the hole in the shaft. Raise the nip roller by rotate the shaft.

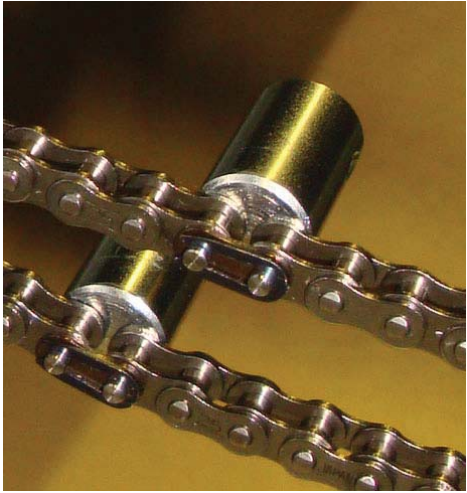


(3) Exit unit temporary installation.

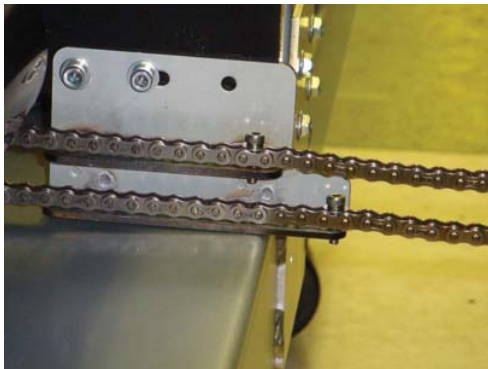
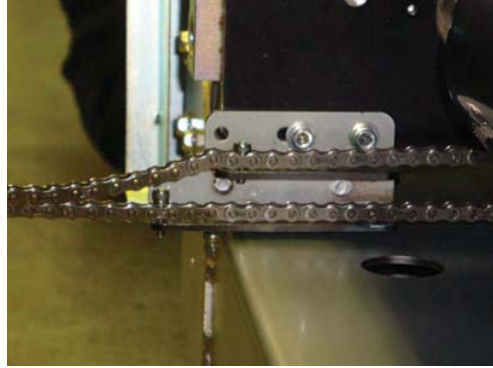
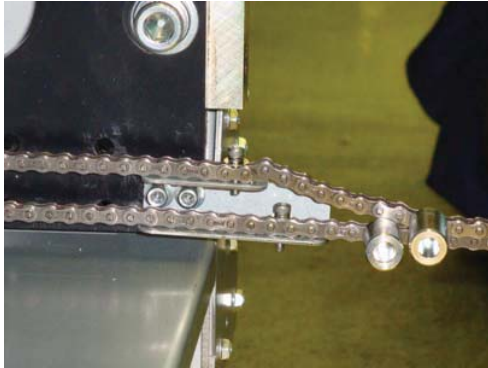
- Adjust the unit height
- Adjust the height of the caster so that the distance from the floor is the 115mm.
- Set the Exit unit so that the distance between the units is the 150mm.



- (4) Connect the chains.
- Insert the pin of the connecting bracket into the holes in the ends of the chain.
 - Set the plate, and mount the clip.



- (5) Remove the Shipping Brackets.(4 places.)

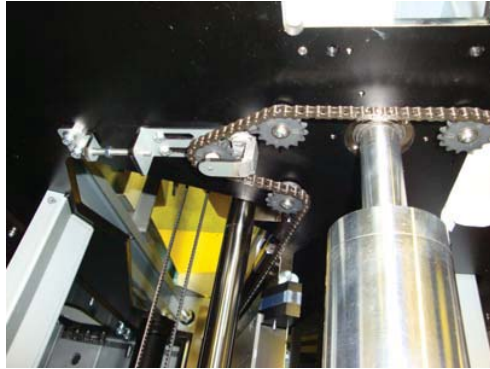


(6) Move the Exit unit.

Move the unit to the very limit that the connecting brackets do not touch each other.

Please move gradually, taking care chain to prevent the slack. There is a possibility that the chain may come off if it is too loose. Slack of each part please set to be equal to.

Hang the chain to the sprocket, takes up the slack by turning slowly the dry unit side handle.



(7) Install of the Exit unit. (Level adjustment, connecting with the Dry unit)

4-4-5. Exit unit installation

(8) Align the connection position of the chain on both sides.

Tighten the tensioner to the limit at the Exit, Dry unit.



- Turn the drive handle until the connection bracket position is on the sprocket of drive shaft at the exit unit.

If the drive wheel does not rotate, the chain has come off the sprockets.

- Check the tension of chain at before and after the drive shaft.
- Check that the position of the connecting brackets at both side are the same position on the drive shaft sprocket of the dry unit.



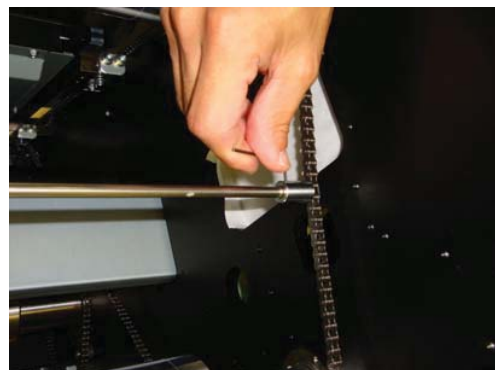
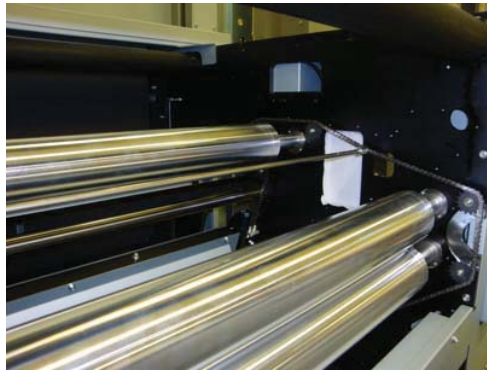
- The difference in chain tension will occur by the shift of the connecting position.
Align the bracket position by pull the chain and slide the location hanging on the teeth of the sprocket of the drive shaft.
After adjust, rotate bar one round and check again.



drive shaft

Make slack by pulling the chain of this part.
Shift the position of the chain hanging on sprocket of the drive shaft.

- (9) Connection the paper connecting rod.
- Connect the paper connecting rod to the brackets.



- (10) Operation check
- Make sure the chain is rotated smoothly.
- If you feel the snagging, do not operate the handle by force.
Please try again by turning a little to reverse.
Check the difference of tension at both, if it does not rotate smoothly.