

NOTES: UNLESS OTHERWISE SPECIFIED,

101. ALL DIMENSIONS ARE IN MILLIMETERS.

102. APPLICABLE STANDARDS AND SPECIFICATIONS:
ASME Y14.5M-1994, DIMENSIONING AND TOLERANCING
ASME Y14.38, ABBREVIATIONS AND ACRONYMS

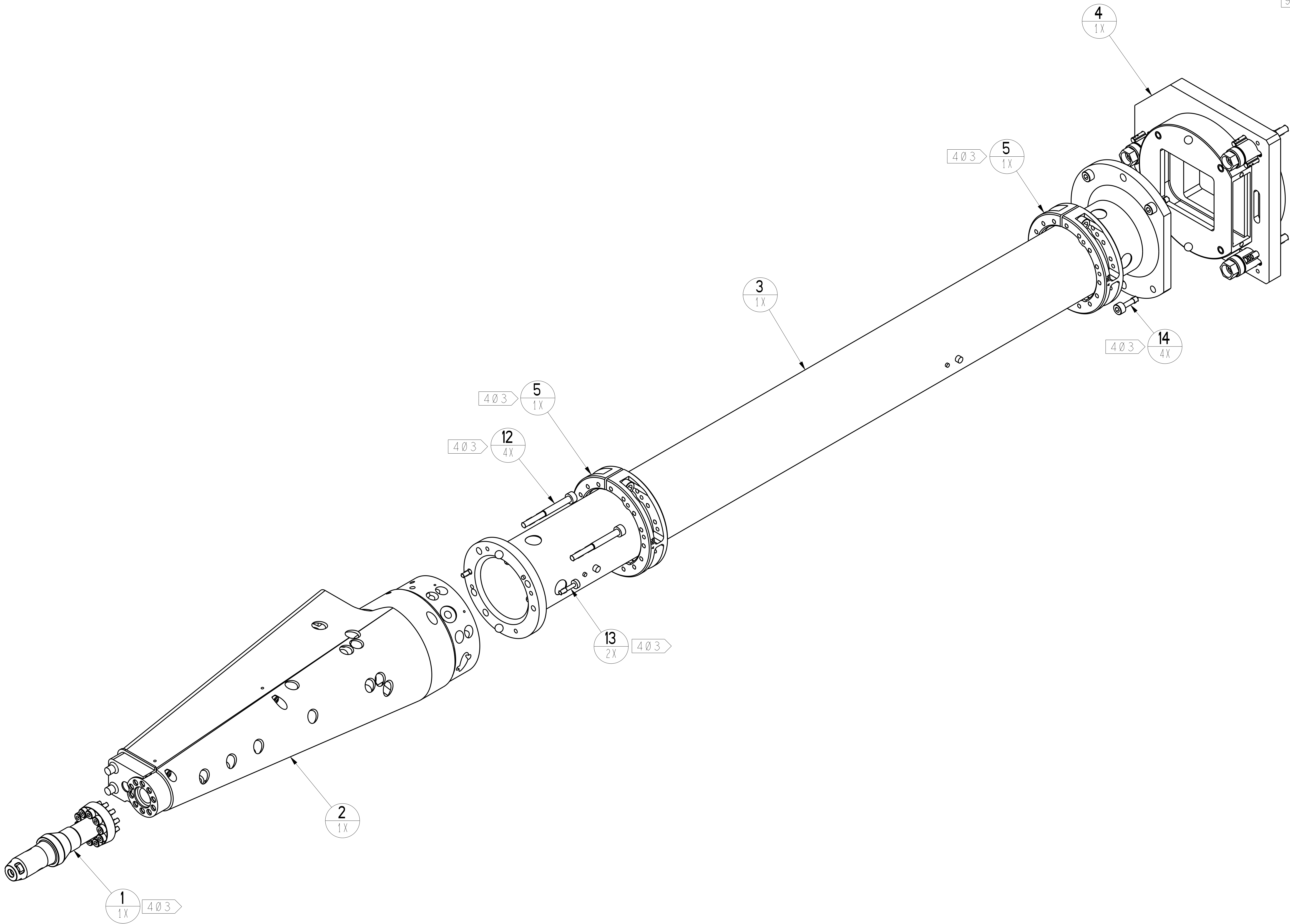
106. BAG AND TAG PART WITH DRAWING NUMBER, TABULATION NUMBER, REVISION LETTER, MANUFACTURER CAGE CODE, AND PART SERIAL NUMBER IF APPLICABLE.

109. ESTIMATED WEIGHT IS 6.076 kg.

113. FABRICATE PER TECHNICAL SPECIFICATION MEL98-001, FABRICATION OF NIF LASER COMPONENTS AND STRUCTURES.

403 TORQUE SST SCREWS USING VALUE(S) INDICATED:
M4 x 0.7 1.9 N-m [17 lbf-in] (UNLUBRICATED)
M5 x 0.8 4 N-m [35 lbf-in] (UNLUBRICATED)
M6 x 1 7 N-m [62 lbf-in] (UNLUBRICATED)

901 JIGS, ITEM 6 AND 7, ARE USED TO ASSEMBLE COLLARS, ITEM 5 TO SNOOT TUBE.



4	N5305-29526	SCREW,CAPTV,SCH	M5 X 0.8 X 16	SST 18-8,Ag PLD	14	
2	N5305-20050	SCREW,CAPTV,SCH	M4 X 0.7 X 9.75	SST 303	13	
4	N5305-17904	SCR,CAP,HXS,M5X0.8X50		SST,A2-70	12	
3	N5305-38262	SCR,CAP,HXS,M6X1X55		SST,A286	11	
3	N5340-37459	SPRING,CPRSN	[.360DX .032W X .50L]	SST	10	
3	AAA09-100573	CAP, TENSION		304 SST	9	
3	AAA14-113714	HOLDER, EAR, DOG, TYPE 2		AL 6061-T6	8	
REF	AAA15-106021	ASSY, JIG, EXTENSION TUBE, 100mm		N/A	7	
REF	AAA15-106020	ASSY, JIG, EXTENSION TUBE, 50mm		N/A	6	
2	AAA14-115956	COLLAR		N/A	5	
1	1000335156	MOUNT ASSY, KINEMATIC, NIS		N/A	4	
1	1000335152	TUBE, SNOUT, 689 L, 1PC, NIS		N/A	3	
1	1000335151	CONE ASSY, PRIMARY, NIS		N/A	2	
1	1001111569	CONE ASSY, NOSE, NIS		N/A	1	
QTY REQD	IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	ITEM NO
PARTS LIST						

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METRIC
THIRD ANGLE PROJECTION

DWG CLASS - B
SIZE A0
SHEET 1 OF 2
DO NOT SCALE

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P.O. BOX 808, LIVERMORE CA 94551

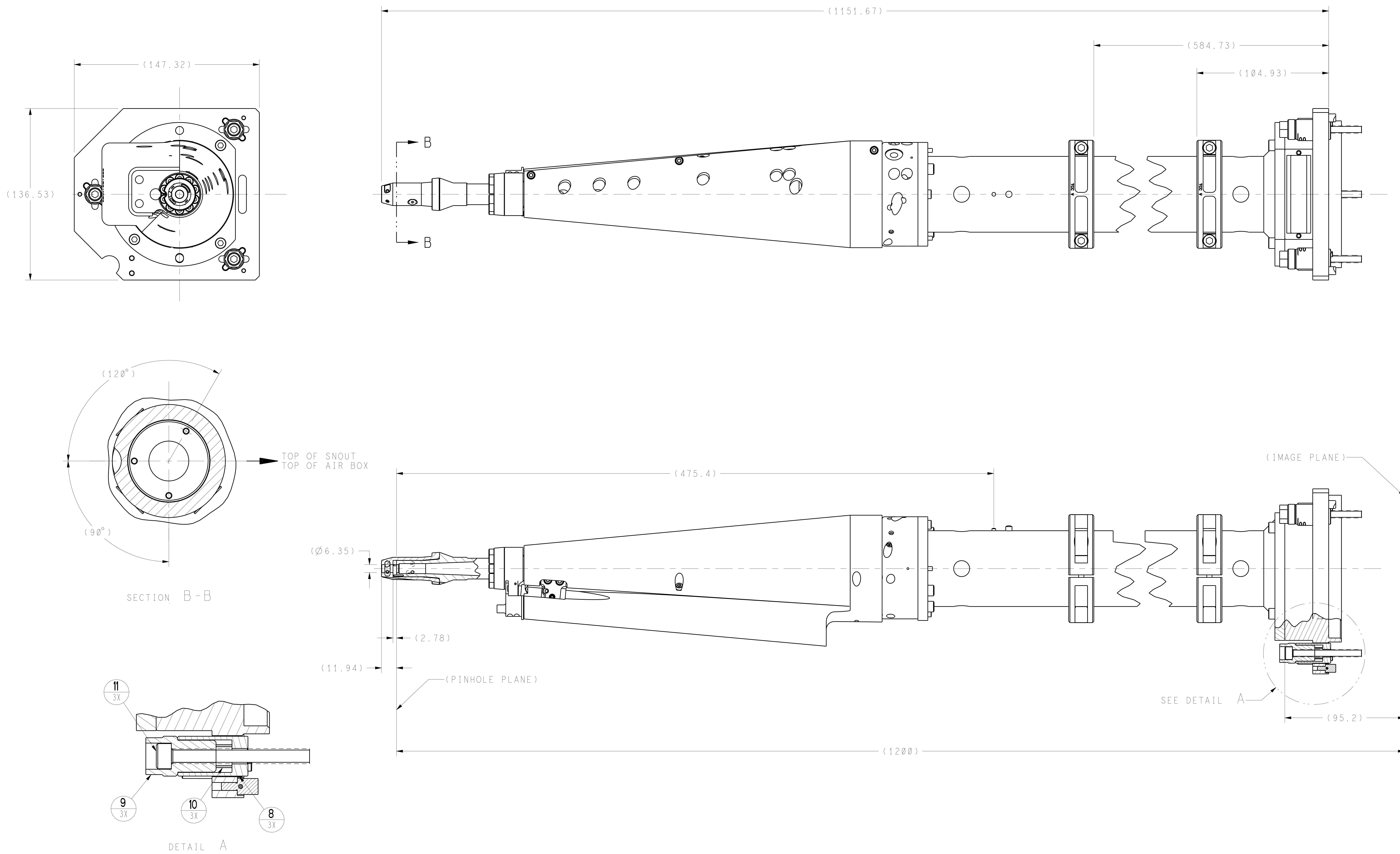
STA, NIS, 1200IP, 6.35ID, RTD

1000335150-AA

CAGE CODE 14061

REV.

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SHEET 2 OF 2 SIZE CAGE CODE DWG. NO. 1000335150-AA
DO NOT SCALE A0 14067

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