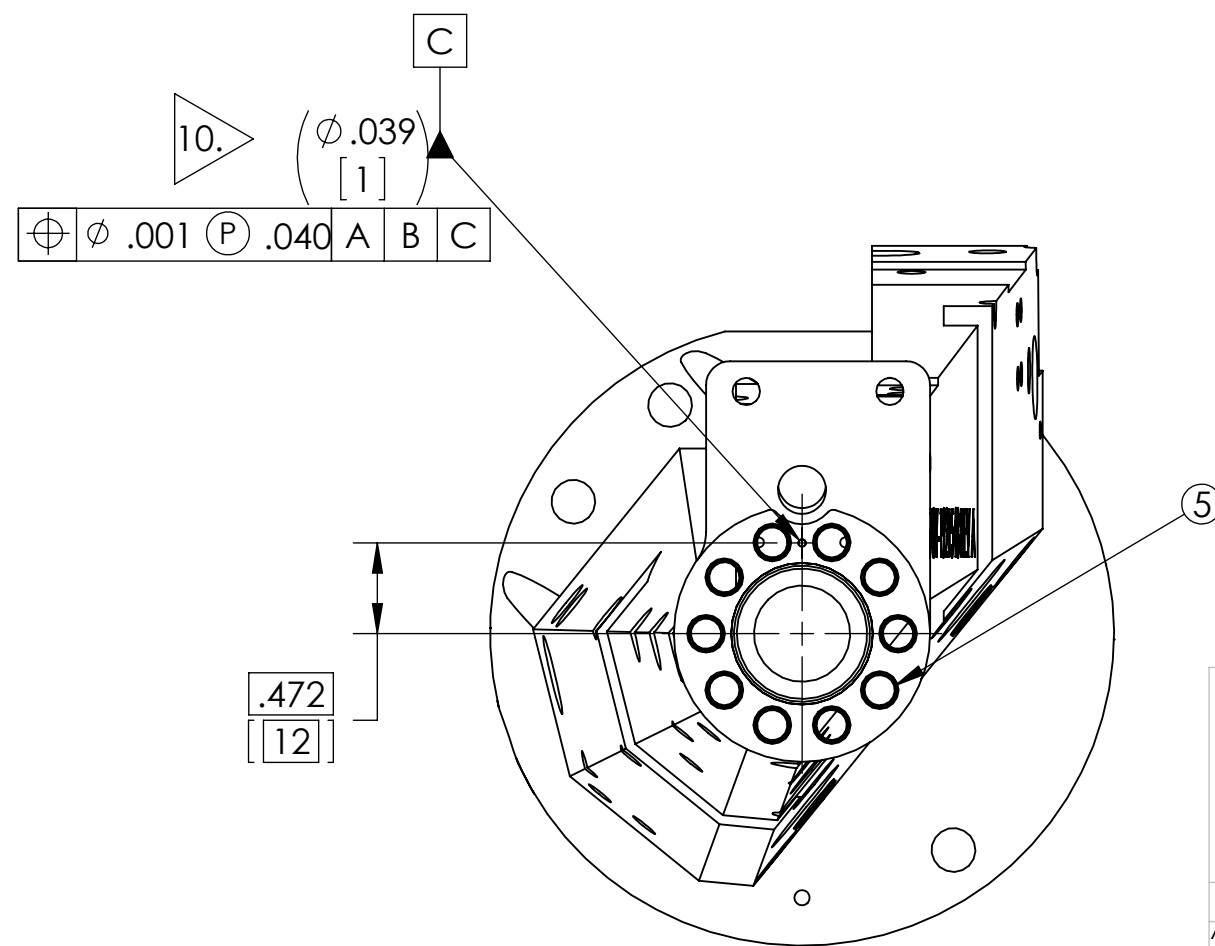
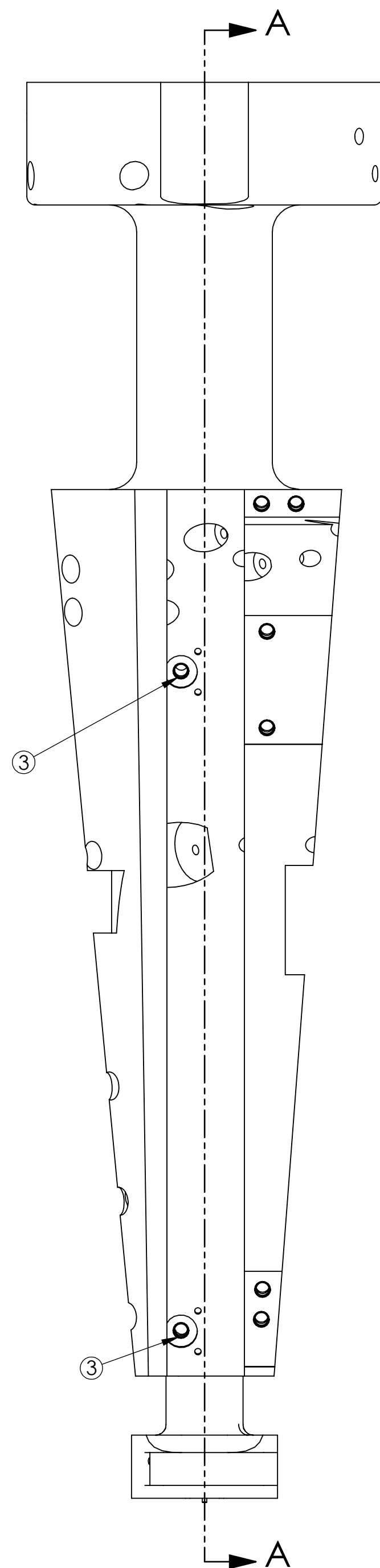
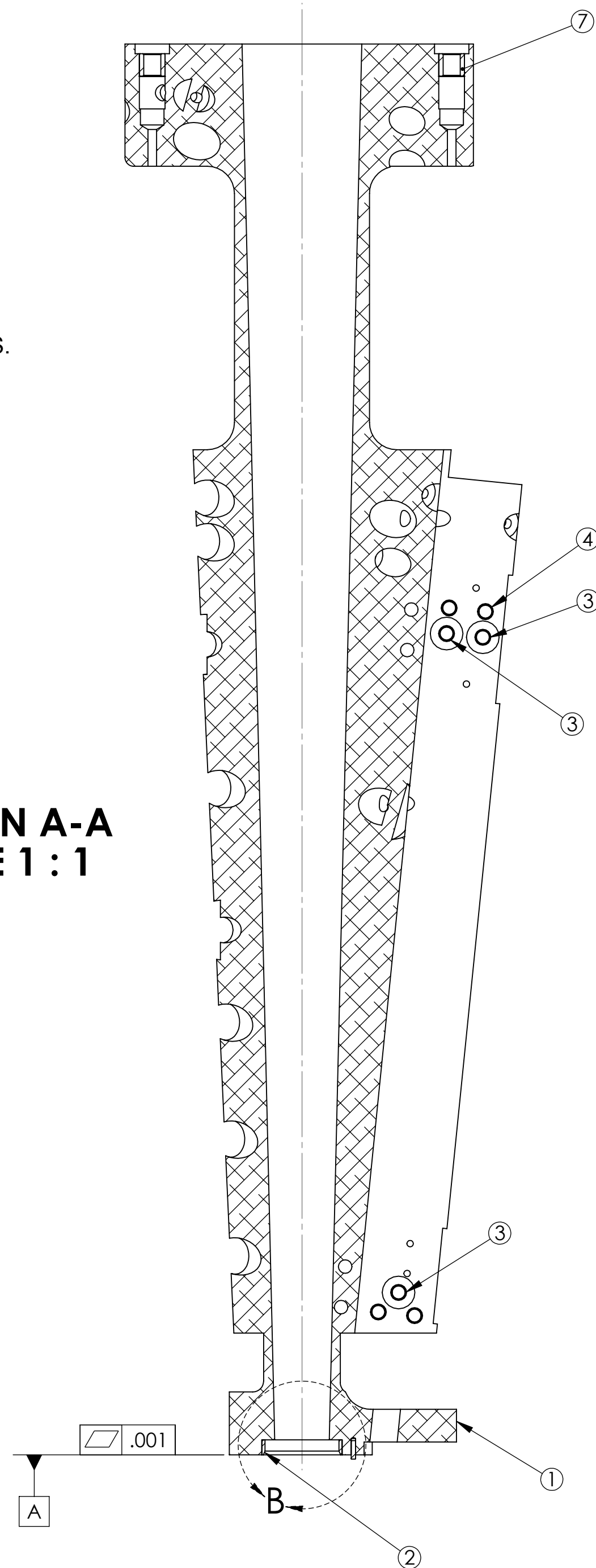
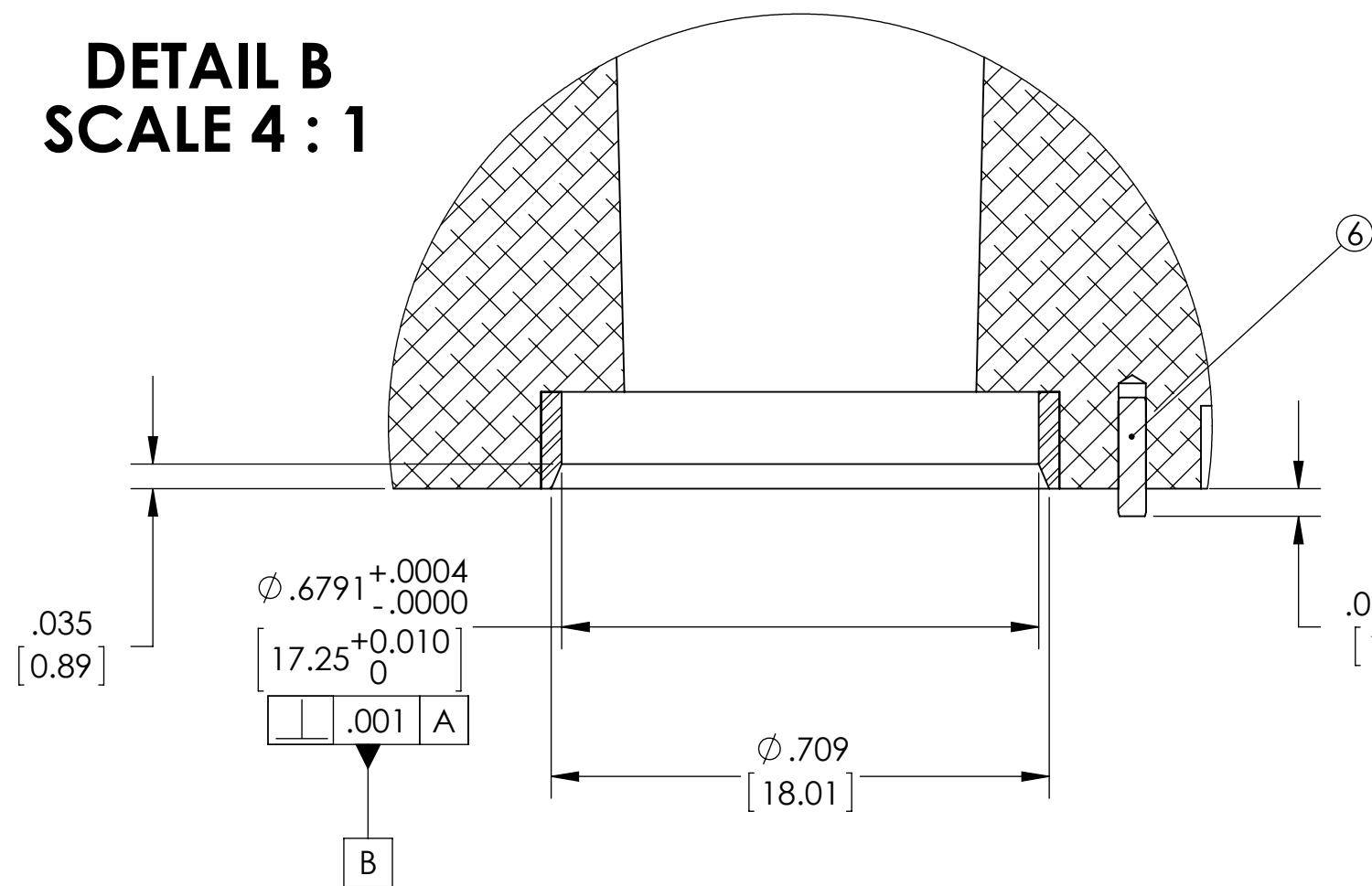
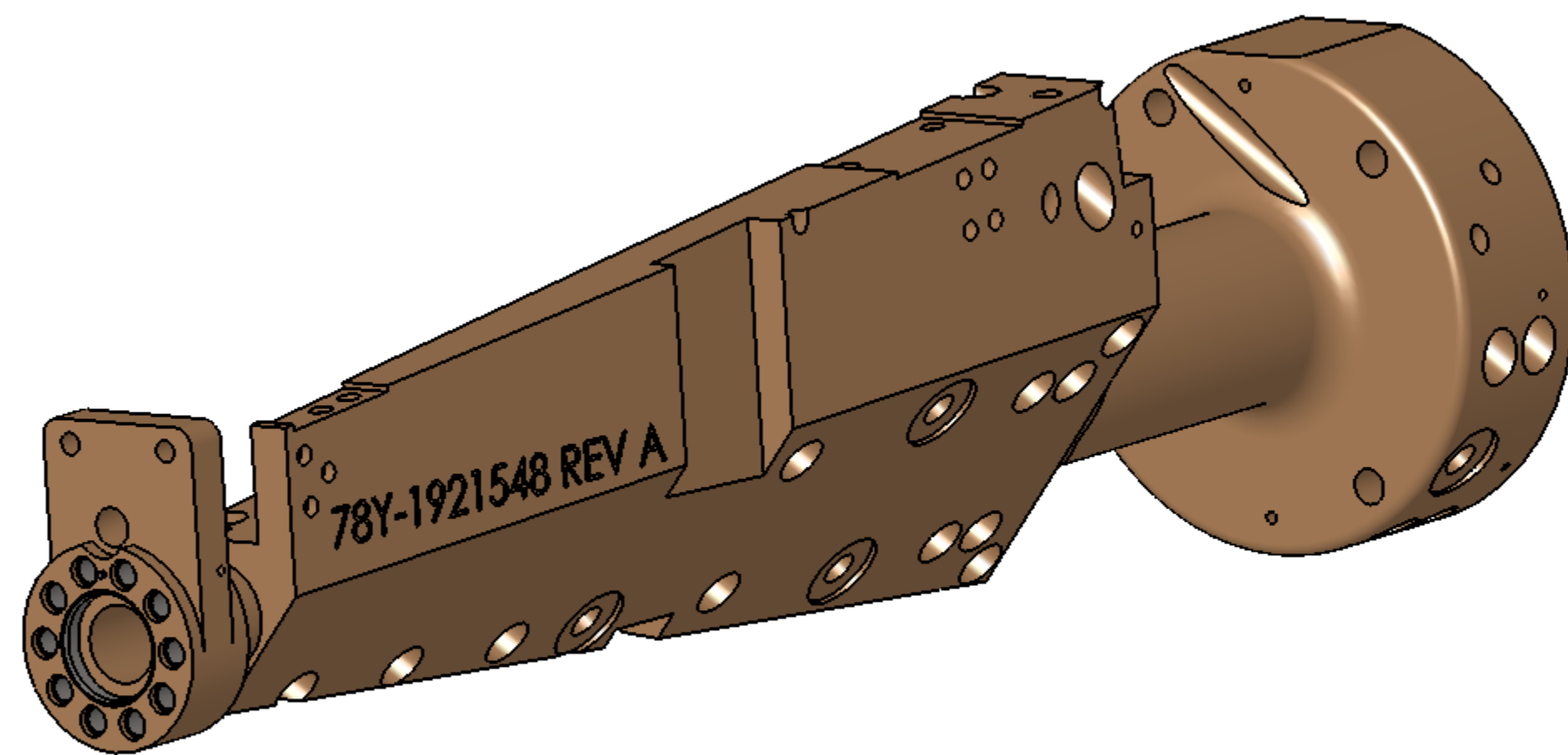


10. SEE 78Y-1921548 FOR PIN HOLE SIZE TOLERANCE. PRESS PIN IN PLACE AS SHOWN.


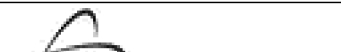
DETAIL B
SCALE 4 : 1



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	ORIGINAL RELEASE	8/4/16	VF



7	2	ACME, 76386	INSERT, KEYLOCK, M4 X 0.7 X M6 X 0.75 X 5.25 LG	303 CRES
6	1	MCM, 93600A030	DOWEL PIN, 1MM DIA. X 4MM LG	SST TYPE 316
5	10	HELICOIL, 1084-4EN060	INSERT, M4 X 0.7 X 6MM LG	NITRONIC 60
4	14	HELICOIL, 1084-3EN045	INSERT, M3 X 0.5 X 4.5MM LG	NITRONIC 60
3	5	HELICOIL, 1084-3EN030	INSERT, M3 X 0.5 X 3MM LG	NITRONIC 60
2	1	SEE NOTES 7 AND 8	NISP INTEGRATED SNOUT SLEEVE	SST TYPE 440C
1	1	78Y-1921548	NISP INTEGRATED SNOUT	AL 6061-T6
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL

THIRD ANGLE PROJECTION				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES[MM] TOLERANCES ARE:		TEAM DIAGNOSTIC ENGINEERING AND OPERATIONS PLASMA PHYSICS, P-24		 Los Alamos National Laboratory Los Alamos, New Mexico 87545	
PDM WORKS REVISION ASSY: A-05 DWG: A-07		FRACTIONS 1/32 DECIMALS .X ± .1 ANGLES ± .5° .XX ± .01 .XXX ± .005		APPROVALS DATE GROUP		TITLE POLAR NEUTRON IMAGING SYSTEM			
		MACHINED SFCS: 63 RMS DO NOT SCALE DRAWING		ORIGINATED F. MERRILL 12/5/15 P-23 DRAWN JORGENSEN 7/27/16 AET-5		NISP SLEEVED SNOUT			
NEXT ASSY 78Y-1921547		CLASSIFICATION DRAWING: UNC PART: UNC TITLE BLOCK: UNC		CHECKED V.FATHERLEY 8/4/16 P-24		SIZE CAGE CODE DWG NO.		REV.	
QTY USED IN NEXT ASSY: # used in next assy		PART NO. 78Y-1921559		ENGR V.FATHERLEY 6/15/16 P-24		D 88516 78Y-1921559		A	
CAD FILE: NISP SLEEVED SNOUT		SCALE 1:2 RELEASED BY V.FATHERLEY SHEET 1 OF 1							