



Value Stream Map for KANBAN 3010118366

Statistics
June 19 2017 - June 29 2017
Turn Around Time 61.39 hours
Waiting Time - 59.2 hours
Total Transport Time - 7.11 min

Legend

- Transport
- Non Value Added Step
- Queue / Delay
- Storage
- Decision
- Value Added Step
- Inspection
- Terminator



