RED = Conveyer belt is moving

YELLOW = Conveyer belt is slow moving

GREEN = Conveyer belt is inoperative

Master | User | Conveyer belt left | Conveyer belt this | Conveyer belt right

Initialize IP-Adress

Initialize IP-Adress

Initialize IP-Adress

Set Chain mode

Get Request

Send READY

Send Release

Send Request

Get WAIT

Get READY

Get RELEASE

Get Request