



Manual Operation Overview

Written By: Ethan Alexander Hays



Step 1 — Powering on the machine



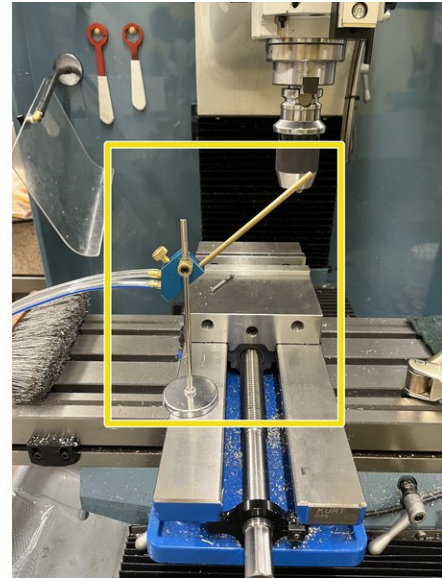
- The main main power switch is located on the back of the machine.
- Once powered on, press and hold the reset button until the LED turns on. You will now be able to manually operate the axis of the mill.

Step 2 — DRO



- Touch the DRO button on the control panel screen.
- To zero an axis, press the X,Y,Z buttons respectively at the desired position and then press "ABS SET."
- To jog the axis, press "JOG" and hold the X,Y, or Z axis buttons until you've reached the desired position. The machine will always jog in the positive direction. To switch between positive and negative jogging, press the "+/-" button.

Step 3 — Accessory



- The "Accessory" button will turn on the compressed air.

Step 4 — Power Feed and Go To



- To power feed a specified distance, tap the "Power feed" button and type in the desired distance using the number pad, then press "INC SET", "FWD" and "GO."
- To traverse to a specified location, tap "GO TO" and enter the coordinates of the desired location, then hit "ABS SET."