### Intelligent distributed systems

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### Outline

- Communication Systems
  - Basic pillars of communication systems
  - Open System Model
  - Industrial automation standards
  - Final comments
  - Examples
- Industrial Networks
  - Interconnection Systems
- Take home message

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- Communication Systems
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The communication systems can be seen as an infrastructure that provides services to applications.

In our case, the applications are mainly *estimation* and *control* applications.

In general, the applications are said to be *distributed applications* when they involve *multiple components* that exchange data with each other.

#### Communication module

Basically, the *communication systems* are used to transfer *information* from one source, i.e., the *transmitter*, to a destination, i.e., the *receiver*. The *transmitter* and the *receiver* are generically denoted as *hosts* or *end systems*.

The term *host* is because it *hosts* programs and applications.

#### Communication module

Hosts are connected together using communication links.

Communication links use the communication modules to interface the transmitter/receiver with the physical medium upon which the signals are transmitted.

#### Definition

In communications, *physical media* (singular is *medium*) refers to the physical components used to transmit information.

#### Definition

A *communication channel*, or *channel*, may refer to the physical medium or to the logical connection over a multiplexed medium.

#### Definition

*Multiplexing* is the technique by which multiple analog or digital signals are combined into one signal over a shared medium.

Examples: *time-division* (TDM), *frequency-division* (FDM) or *space-division* (SDM) multiplexing.

Telecommunication engineers view-point

- The *transmission quality* is determined by the selected *medium* and the *bandwidth*.
- There are guided media in which the transmission is directed by the medium, i.e. the wire. In this case, the medium determine the transmission quality.
- For *unguided media* the transmission is in the air (*wireless communication*). In this case the bandwidth of the signal produced by the *transmitting antenna* is more important than the medium for the transmission quality.

#### Popular guided media

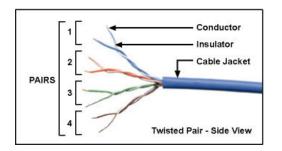




Figure: Pair of twisted wires UTP with the popular RJ-45 Jack (courtesy of www.infocellar.com).

#### Popular guided media

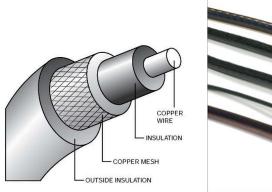




Figure: Coaxial cables.

#### Popular guided media

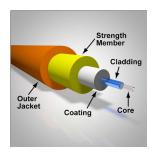






Figure: Optical fibre.

Transmission rate

Different *transmission links* can transmit data at different rates. The *transmission rate* specifies the *information-per-second* that can be transmitted.

This is influenced by:

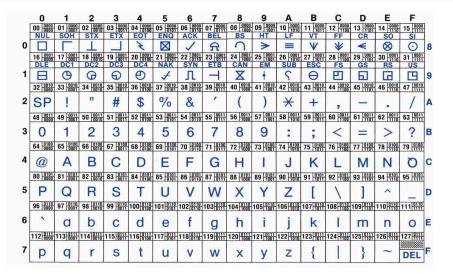
- Bandwidth ([Hz]) refers to the range of frequencies that a medium can pass without a loss of one-half of the power (- 3 dB) contained in the signal. Each channel has a certain capacity for transmitting information, i.e. the bandwidth, which is quite relevant for FDM approaches.
- The more is the noise in the transmission line, the less is the transmission rate.

Analog vs. Digital transmission

Analog transmission takes place whenever a medium carries a carrier, i.e. a sinusoidal wave, and it is modulated.

Digital transmission uses digital signals representing a limited set of values that can be coded (in bits, usually using the American Standard Code for Information Interchange or ASCII).

ASCII table



#### Analog vs digital

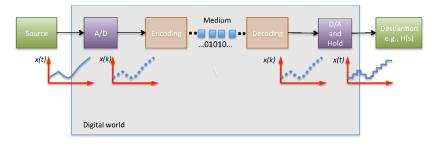


Figure: Connections between the digital and the analog world.

#### Digital encoding

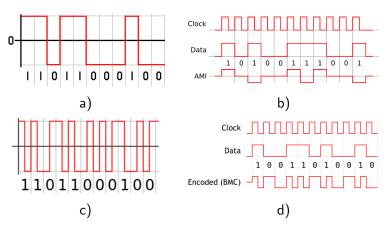


Figure: a) Polar Non-Return-to-Zero (NRZ). b) Bipolar (AMI). c) Manchester. d) Biphase Mark Code (BMC).

Telecommunication engineers view-point: digital communications

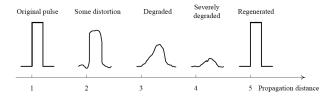


Figure: Courtesy of Ha H. Nguyen and E. Shwedyk, "A First Course in Digital Communications", Cambridge University Press

*Digital communications* show robustness towards noise, since only a finite set of known waveforms are transmitted.

In *analog communications* instead the shapes of the transmitted waveforms can be very widespread, virtually infinite.

Digital vs Analog

Digital	Analog
Can be regenerated	Difficult to be regenerated
Encoded	Modulated
Use digital circuits	Use analog circuitry
Large low-pass bandwidth	Band-pass bandwidth
Need synchronisation	Self synchronised
Need decoding algorithms	Message is auto-encoded
"All or nothing"	Degraded communication is possible

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Basically, digital transmission relies on the exchange of a flow of bits. The transmission can take place using different *modalities*. For example:

- *Direction of the information flow*: radio stations broadcasting their messages are different from a telephone call;
- Data per message: the information is sent in a sequence or all together?
- Synchronism between sender and receiver: you need to know the schedule to see your favourite match on TV but not to receive a phone call.
- Data encoding: is it nice to see the content of a video podcast by looking at its Fourier transform?

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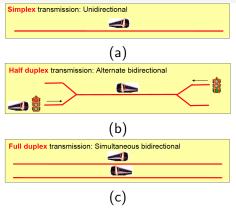


Figure: (a) Simplex, (b) half-duplex and (c) full duplex communication methods (Courtesy of Schneider Electric).

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Serial vs. parallel

Serial	Parallel
Low throughput	High throughput
(sequential transmission)	(simultaneous transmission)
Long distance	Short distance
Robust to interference	High interference
Reduced number of wires	Multiple wires

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The frame

Encoded data are transmitted by means of *frames*.

#### Definition

A frame is a digital data transmission unit.

Hence, the frame contains a sequence of bits with various meaning, some of them adopted for *synchronisation* between transmitter and receiver.

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Asynchronous vs Synchronous

Synchronous	Asynchronous
Faster	Slower (wait to retransmit)
Clocks synchronised	Clocks synthonised
Wait for transmission slot	Transmit immediately
Costly	Cheap (no synchro)
For large regular data	For sporadic short data

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Current industrial choice

Historically, due to cost, durability, reliability and simplicity, most of the communication network adopted in the industrial domain is the *half duplex* asynchronous serial digital communication.

However, more efficient and powerful buses are gaining market shares in these days.

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## Open System Interconnection model

In digital data communications, wiring together two or more devices is *one* of the first steps in establishing a network.

As well as this hardware requirement, *software* must also be addressed. The *Open System Interconnection* (OSI) model proposed by the *International Organisation for Standardisation* (ISO) is a standard way to structure communication software that is applicable to any network. The ISO OSI, or simply OSI, model was developed by Pouzin and Zimmermann in the '70 to structure telecommunication *protocols*. What is a protocol?

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### **Protocols**

#### Example

Imagine you want to connect to a Web-page on Internet.

First, you send a *request* for a TCP connection.

Then, the webserver may or may not reply with a TCP connection reply. If so, you make a request on the specific page you were searching for. Finally, the webserver replies with the requested file.

#### Definition

A *protocol* defines the format and the order of messages exchanged between two or more communicating entities, as well as the actions taken on the transmission and/or receipt of a message or other event.

Protocols are formally or informally defined in everyday life: for example, when you are asking information to another human being.

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#### **Protocols**

#### Definition

The *protocols* define the rules for communication. When data is exchanged through a computer network, the system rules are called a *network protocol*.

A protocol must define the *syntax*, *semantics*, and *timing* of communication (i.e. *how*, *what* and *when*); the specified behaviour is typically independent of how it is to be implemented. *Syntax*: refers to the structure or the format of the data.

Semantics: the way in which the bit patterns are interpreted.

Timing: specify when the data can be sent and how fast it will be.

Another term is synchronisation.

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#### **Protocols**

A protocol can be implemented as hardware, software, or both.

To address heterogeneity in networks, instead of using a single universal protocol to handle all transmission tasks, a set of cooperating protocols fitting the *layering scheme* has been adopted.

Again, this *layering scheme* is probably the first approach you may think of if you have to describe the *airlines complexity*, from buying the ticket to in case complain with the airline company after arrival.

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### Layered Protocols

A closer look

#### The layering scheme:

- Protocols are structured into layers;
- Each layer deals with a specific aspect of communication;
- Each layer uses the services of the layer below it. An interface specifies the services provided by the lower layers to the upper layers;
- The upper layer sees the lower layer as a black box, implementing a specific protocol.

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### Layered Protocols

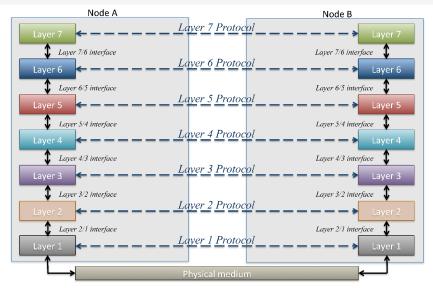
#### Protocol stack

- The n-th layer in the sender node logically speaks with the n-th layer in the receiver node;
- The protocols for each layer are organised in a protocol stack;
- Each protocol adds a *header* to the message to be sent.

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## Layered Protocols

#### Protocol stack



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## Open System Interconnection

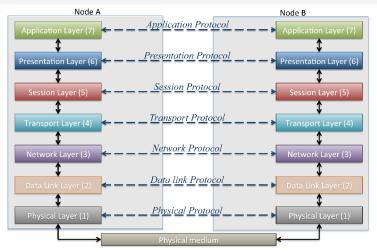
More in depth

- Almost all communication protocols can be mapped to the OSI model;
- The OSI is a model not a protocol;
- A protocol is a particular instantiation of the OSI model, i.e., it specifies all the details of each layer;
- The OSI can be mapped to *industrial communication systems*, since it is specifically designed to allow *open systems* to communicate.

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## Open System Interconnection

#### Graphical representation

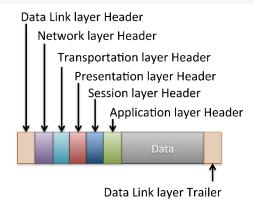


The message to be sent in Node A moves downwards in the stack. The received message in Node B moves upwards.

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# Open System Interconnection

#### Message

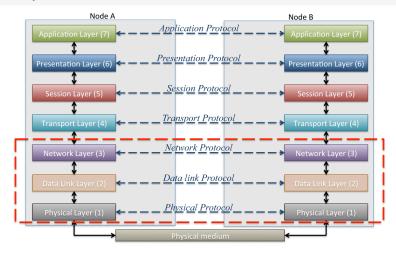


- The information in the layer n-th header is used for the layer n-th protocol;
- Independence among headers.

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#### Open System Interconnection

#### Low level layers



These layers implement the basic functions of a computer network.

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Low layer

*Physical layer*: electrical and mechanical definition of the system (e.g., RS485, Ethernet Physical Layer).

Data link layer: framing and error correction format of the data (e.g., network protocol High-Level Data Link Control (HDLC)).

Network layer: Optimum routing (i.e., choosing the best path minimising the delay) of messages and possibly message segmenting (e.g., Internet Protocol (IP)).

#### Remark

Frame: physical layer representation of the message. Packet or Datagram: Network or transport layer representation of the message.

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Data link layer

One method implemented in the *Data-Link layer* to increase the number of system that can communicate on the same medium is to *virtually parallelise* the shared resource.

#### Definition

The *multiplexing* is the technique combining multiple analog or digital signals over a shared medium.

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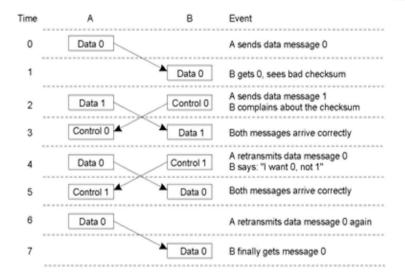
Data link layer

The data link layer comprises as sub-layers:

- Logical Link Control (LLC): provides multiplexing mechanisms for successful coexistence of several network protocols within a multipoint network. It can also provide flow control and automatic repeat request error management mechanisms;
- Media Access Control (MAC): provides addressing and channel access control mechanisms that make it possible for several terminals or network nodes to communicate within a multiple access network that incorporates a shared medium, e.g. Ethernet. The hardware that implements the MAC is referred to as a Medium Access Controller.

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#### Logical Link Control (LLC): example



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#### Medium access methods

Since there must be some method of determining which node can send a message, this is a critical area that determines the efficiency of the LAN. The *Media Access Method* refers to the manner a computer gain and controls access to the network's physical medium (e.g., defines how the network places data on the cable and how it takes it off).

One of the primary concern with media access is to prevent packets from *colliding*.

#### Definition

A *collision* occurs when two or more computers transmit signals at the same time.

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## Medium access methods

 $\mathsf{MAC}$ 

The MAC sublayer protocol within the data link layer describes the protocol for *obtaining access to the network*.

Hence, the data link layer is the primary differentiator for the industrial networks.

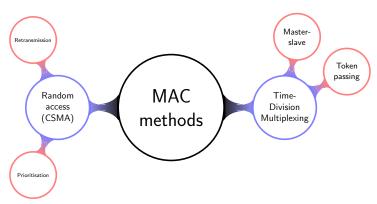
It is responsible for:

- Satisfying the time-critical / real-time response requirement over the network;
- The quality and reliability of the communication between network nodes.

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## Medium access methods

MAC



Because each node gets its turn within a fixed period, deterministic access methods are more efficient on networks that have *heavy traffic*.

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# Medium access methods CSMA/CD

#### Carrier Sense Multiple Access - Collision Detect: Destructive collision.

- Collision detection;
- Stop of the emitted frame;
- Scrambling frame emission;
- Wait a random time;
- Frame re-emission.

Example: Ethernet.

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# Medium access methods CSMA/CA

Carrier Sense Multiple Access - Collision Avoidance: Non destructive collision.

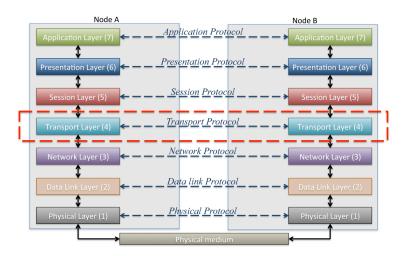
- Non destructive collision detection;
- The device with the lower priority stops its transmission;
- End of the high priority frame transmission;
- The device with lower priority can send its frame.

Example: CAN.

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## Open System Interconnection

#### Mid level layer



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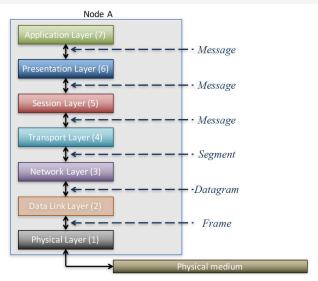
#### OSI: Mid level layer

Transport layer

Transport layer: end-to-end flow control and error recovery (e.g. Transmission Control Protocol (TCP) or User Datagram Protocol (UDP)). Header content: which packets have been sent, received, there is room for, need to be retransmitted.

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## OSI: Internet Protocol Messages

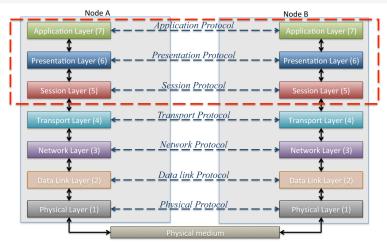


The *packet* changes its name when it goes downwards the *protocol stack*.

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## Open System Interconnection

#### High level layers



In practice, only the application layer is used for industrial and robotic applications.

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#### OSI: High level layers

Session layer

*Session layer*: organisation and synchronisation of the data exchange (e.g., ISO 8326).

Presentation layer: data format or representation (e.g., Abstract Syntax Notation One (ASN 1) used for notation, software description and encoding procedures).

Application layer: file Transfer, message exchange (e.g., Simple Mail Transfer Protocol (SMTP)).

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At the *Application Layer*, there are concepts defined for:

- Standardisation of components, to allow interchangeability. This is necessary for open systems.
- Characteristics of the traffic, in order to carry out optimal counteractions in the presence of (burst) heavy traffic:
  - Cyclic data: Data that is refreshed periodically according to a
    pre-determined time. Example: sampled data for a control loop (e.g.
    time triggered). In essence it is a small amount of information
    refreshed frequently;
  - Acyclic data: Data that is refreshed according to a request or to an
    event. This is used at start-up for configuration and setup, or for
    diagnostics in the event of a fault. Example: event based control (e.g.
    event triggered). In essence it is a lot of information without time
    constraints.

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Mechanism to access the service: Client-server

The services offered by the applications running on the network are ruled by mechanisms that establish *who is the recipient of a certain service*. One the most used approaches is the *client-server*.

The *client* is an entity requesting a service on the network.

The server is the entity which responds to a request from a client.

Example: Modbus.

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Mechanism to access the service: Producer-consumer

Another approach is represented by the *producer-consumer*.

The *producer* is a single entity which produces information.

The *consumer* is an entity which uses it (several entities can use the same information).

Example: CAN bus.

Example: a sensor producing data according to events or time periods.

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Mechanism to access the service: Publisher-subscriber

Finally, it is also available the *publisher-subscriber*. It is the same as the *producer-consumer*. The difference is that *producer-consumer* delivers the massages using a *broadcast* communication, while the *publisher-subscriber* uses a *multicast* communication.

#### Definition

*Unicast*: from one source to one destination, i.e. one to one. *Broadcast*: from one source to all possible destinations, i.e. one to all. *Multicast*: from one source to multiple destinations stating an interest in receiving the traffic, i.e. one to many or many to many.

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Standardisation of components: Open systems

An *open system* comprises *interoperable* (i.e., the ability to communicate intelligibly with other devices) and *interchangeable* (i.e., the ability to replace one device with another, possibly supplied by a different manufacturer) components.

Interoperability is achieved by means of strict adherence to *protocol specifications*.

Interchangeability is achieved by means of adherence to *profile specifications*.

All manufacturers reserve the right to define whether or not they wish to offer manufacturer-specific functions in addition to those which are part of the minimum profile or core.

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Standardisation of components: Profile

The profile settings and types are expressed in the available industrial standards.

Two popular industrial standards are:

- IEC61499: It is mainly related to abstraction of network devices building up the Distributed Control System by means of function blocks. We will see that this concept is in spirit quite close to the object oriented software;
- IEC61131: It is mainly related to the design of control software in the industrial domain and has a tight relation with Programmable Logic Devices.

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Standardisation of components: IEC61499

The major advantages of *standardisation* are: *improved software productivity* through the re-use of standard solutions and *improved design flexibility* by being able to plug-and-play software and devices from different vendors.

In the past, standards have focused mainly on enabling *technical integration* of distributed components.

Recently, the major hurdle of semantic integration has been addressed, i.e., making the data exchange between software in a remote industrial controller and a control algorithm running in a PC be meaningful.

The software modules subject of this new proposal are called *function blocks*: they describe the data flow as well as its structure.

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Standardisation of components: IEC61499

The concept underlying the FBs is the same that have pushed towards *object oriented programming* in computer science.

To deal with the complexity of the object oriented programming, new methodologies, such as the *Universal Modeling Language* (UML), have been proposed.

The standard IEC 61499 deals directly with such a complexity and provides a methodology for modeling DCSs.

*Main message*: The standard defines concepts and models so that software in the form of FBs can be interconnected to define the behaviour of a DCS. It is now very difficult to define where the main intelligence of any control system really resides!

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Standardisation of components: IEC61499

FB execution is controlled by *events*, with very fast responses, i.e. *event-driven execution*. Hence the FB *remains idle* unless an event is sent to one of its *event inputs*.

Nonetheless, the execution can also be *cyclical*. This is important for many control programs in modern devices.

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Standardisation of components: IEC61499 - FB

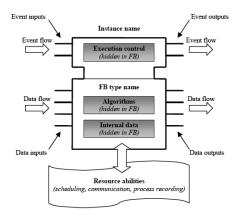


Figure: Function block model (courtesy of Tomás Bezák, "Usage of IEC 61131 and IEC 61499 Standards for Creating Distributed Control Systems").

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Standardisation of components: IEC61499 - Example of a PID

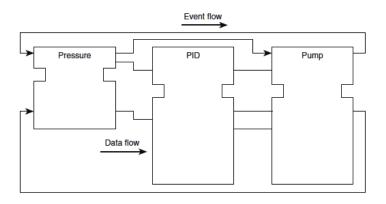


Figure: PID control of a pump (courtesy of R. W. Lewis, "Modelling Control Systems Using IEC 61499", IEE Control Series, 2001).

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Standardisation of components: IEC61131

While IEC 61499 was developed especially as a methodology for *distributed control system modelling*, the standard IEC 61131 is *not* conceived for large automation systems.

The IEC 61131 deals with the *software development description*Programmable Logic Controllers (PLCs), comprising the function blocks (FB).

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Standardisation of components: IEC61131

Originally developed in the late 60's to serve the automation needs of the automobile industry in USA, PLCs have grown much beyond this sector and today it is difficult to name an industry segment that does not use a PLC.

The initial purpose was to replace *hardwired relay* based interlocking circuits by a more flexible device.

#### Definition

*Relay logic* is a method for controlling industrial electronic circuits by using relays and contacts.

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Standardisation of components: IEC61131 - Relay logic

#### Definition

A relay is an electrically operated switch.

In practice, a *relay* consists of a coil of wire wrapped around a soft iron core, a movable iron armature and one or more sets of contacts.

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Standardisation of components: IEC61131 - Relay scheme

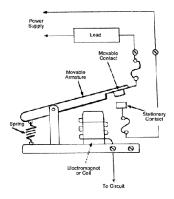


Figure: Electric scheme of a relay (courtesy of Galco Industrial Electronics).

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Standardisation of components: IEC61131 - Relay logic

The schematic diagrams for *relay logic circuits* are often called *line diagrams*, because the inputs and outputs are essentially drawn in a *series of lines*.

A relay logic circuit is an electrical network consisting of lines, or *rungs*, in which each line must have continuity to enable the output device.

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Standardisation of components: IEC61131 - Relay logic

A typical circuit consists of a number of rungs, with each *rung controlling* an output.

This output is controlled by a combination of input or output conditions (*IF-THEN statements*), such as *input switches and control relays*.

The conditions that represent the inputs are connected in *series* (logic *AND*), *parallel* (logic *OR*) or a combination thereof.

The relay logic circuit forms an *electrical schematic diagram* for the control of input and output devices and represents the *physical interconnection of devices*.

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Standardisation of components: IEC61131 - Example

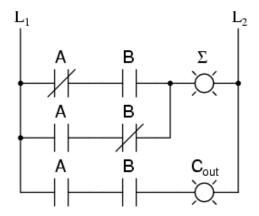


Figure: Graphical representation of the relay logic.

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Standardisation of components: IEC61131

With respect to the relay logic, PLCs add *flexibility*. Flexibility in PLCs comes through the programmability of the device,

which made it possible to use the same basic hardware for any application as well as the ability to quickly change the program and modify the behaviour of a circuit.

In particular, *portability of code* and *interoperability* pushes the definition of the standard IEC 61131-3 and makes the PLC the standard for industrial automation.

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Standardisation of components: IEC61131



Figure: A modern PLC.

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### OSI Model

#### Final comments

- In practice, the lower three layers, *Physical*, *Data-link* and *Network* layers are the responsibility of the *network*.
- The upper four layers, Transport, Session, Presentation and Application layers are the responsibility of the host, i.e. the computer.

The *layering scheme* has been also adversed by many researchers, since it may happens that many functionalities are *duplicated*. Moreover, some layer may need a service (e.g. a timestamp) that *can only* be provided by another layer, thus violating the idea of separation between layers.

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# OSI Model: examples

The CAN bus

The *Controller Area Network* (CAN bus) is a bus standard defined to let micro-controllers and devices to communicate with each other *without the presence of a host computer*.

The CAN bus is a *message-based protocol* originally used in the Automotive industry.

It comprises the *Physical layer* (with the definition of the *dominant and recessive states*), the *Data link layer* (with message *arbitration* and *error detection*) and the *Application layer*.

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# OSI Model: examples

IEEE 802.11

The *IEEE 802.11* is a set of *Media Access Control* (MAC) and *Physical layer* specifications, released in 1997, for implementing *wireless local area network*.

- The bandwidth is usually in the 900 MHz and 2.4, 3.6, 5, and 60 GHz frequency bands.
- The standard defines the basis for the Wi-Fi network products.

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### Industrial Networks

LAN and topologies

The objective of the industrial network, aka *Local Area Networks* (LAN), is to share information and resources.

To share information among the network nodes, they must be connected by some transmission medium organised in a *network topology*.

#### Definition

The topology specifies the way the nodes are connected to form a network.

Basically, a physical topology defines the wiring layout for a network. This specifies how the elements in the network are connected to each other electrically.

### Industrial I AN

#### **Topologies**



(Between 2 units in communication)

STAR TOPOLOGY

(Several units communicating via their own line line with a Central unit)

TREE TOPOLOGY



(This is a variant of the star topology)

**GRID TOPOLOGY** 



**RING TOPOLOGY** 



**BUS TOPOLOGY** 



(Devices are linked to one another, forming a "spider's web".

There are a number of possible paths for reaching a node)

(All the units are connected in series in a closed loop. ⇒ Communications must pass via all the units to arrive at the receiver)

(The network consists of a main line to which all the units are connected)

80

Figure: Most common topologies (Courtesy of Schneider Electric).

Bus

One of the most common industrial connection is the *bus*, in which each node is connected to a common single communication channel. In a bus, sometimes called a *backbone* as it provides the "spine" for the network, every node can hear each transmitted message packet. Each node checks the *destination address* that is included in the message packet to determine whether that packet is intended for the specific node. When the signal reaches the end of the bus, an electrical terminator absorbs the packet energy to keep it from reflecting back again along the bus cable, hence avoiding interference. Therefore, each end of a bus cable must be terminated.

In a long bus topology, the signal strength is boosted up by some form of amplification, or *repeater*.

Bus topology

### Bus topology

, 0,	
Pros	Cons
Simplest wiring	Security
Scalability	Fault isolation
Flexibility	No handshake
Data broadcasting	Low throughput
	(due to traffic)

Star topology

A *star topology* is a physical topology in which multiple nodes are connected to a central component, generally known as a *hub*. The hub may be a wiring centre or may actually be a file server. All signals, instructions, and data going to and from each node *must pass through the hub* to which the node is connected, e.g., telephone lines. There are *not so many* industrial LAN implementations that use a logical star topology.

Star topology

### Star topology

	, 0,
Pros	Cons
Fault isolation	Centralisation
Scalability	Cabling
Flexibility	
Monitoring	

Ring topology

A *ring topology* is distinguished by the fact that message packets are transmitted sequentially from node to node, e.g., point-to-point system, in a predefined order. Hence, each node is connected to exactly two other nodes.

Nodes are arranged in a *closed loop*, so that the initiating node is the last one to receive a packet. Hence, *simplex communication*.

Equivalence of physical and logical description.

In a ring topology, each node can act as a repeater, boosting the signal before sending it on.

The node packets have an address, so *each node checks* whether the message packet's destination node matches its address. When the packet reaches its destination, the destination node accepts the message, then sends it back to the sender, to *acknowledge receipt*.

Ring topologies use token passing to control access to the network.

Ring topology

### Ring topology

Pros	Cons
Cabling	Fault tolerance
No centralisation	Fault isolation
Automatic acknowledgment	No scalability
Regeneration	No Flexibility

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In each and every network presented, the nodes are interconnected to form different topologies.

We will now consider the *interconnecting components* among the different branches of the network.

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#### Repeater

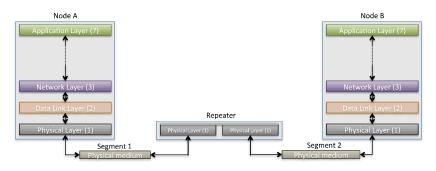


Figure: Repeater.

The repeater is used to add segments to a network. The repeater amplifies and restores the signal.

All traffic that appears on one side of the repeater appears on both sides. Repeaters handle only the electrical and physical characteristics of the signal.

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Hub

A basic *hub*, also known as *multi-port repeater* or *concentrators*, is merely a collection of repeaters, so no intelligence and microprocessors on board. Some hubs are instead intelligent, hence can perform basic diagnostics and test the nodes to see if they are operating correctly.

The hub amplifies and restores the same type of signal on *all* ports, therefore *does not* reduces the number of collisions.

They are usually used to extend star topologies.

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Switch

A switch, also known as switched hub, amplifies and restores the same type of signal on a *single* port.

They are usually used to reduce the number of collisions in the network. They are usually used to extend star topologies.

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#### Bridge

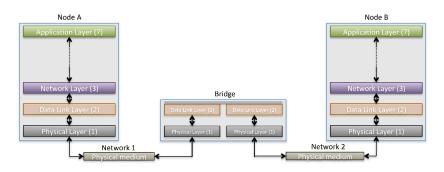


Figure: Bridge.

The *bridge* is used to connect two networks using the same protocol but different lower layers.

Example: Modbus RS485/Ethernet TCP-IP bridge.

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#### Router

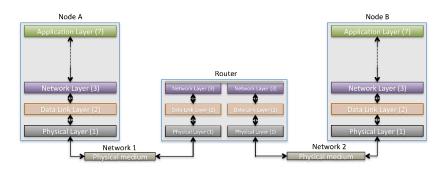


Figure: Router.

The *router* is used to connect two networks of the same type. Example: Ethernet TCP-IP router.

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#### Gateway

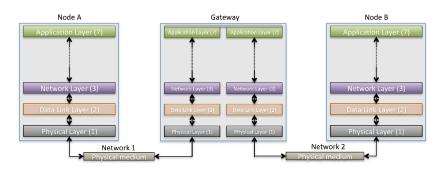


Figure: Gateway.

The gateway is used to connect two networks of different types.

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## Communication systems

Digital communication takes place in different *modalities*.

Communication is possible when the different actors speak the same language, i.e. *the protocol*.

The *Open System Interconnection* (OSI) model defines a standard for digital communication.

The *MAC* sublayer is the one that probably affects the most a communication network in terms of reliability and latency.

*Interoperability* and *interchangeability* are ensured by the adherence to standards.

Modern *LAN* comes with different topologies. At the industrial level, the *bus* is the most adopted.

A network is expanded by means of *Interconnection systems*.