

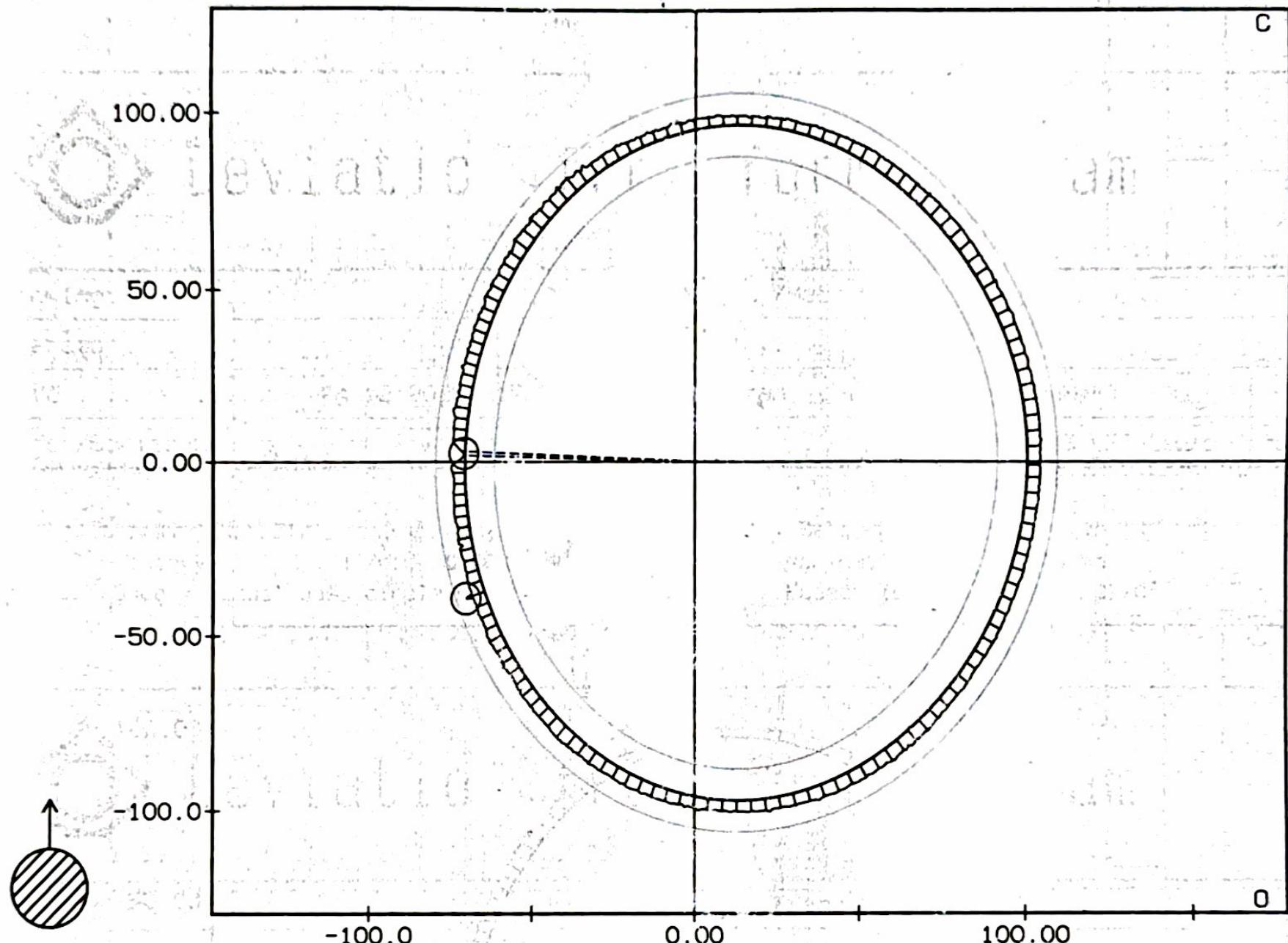


# Deviation from form of cam

Drawing No. ....:	Client/Mach.No. ...:
Operator .....:	Name .....
Date .....: 24.12.2025, 17:33	Program .....: CAMSHAFT
Order/Series No. .:	Cam .....: L_FOLLOW_LIFT-distance-70_5980.txt

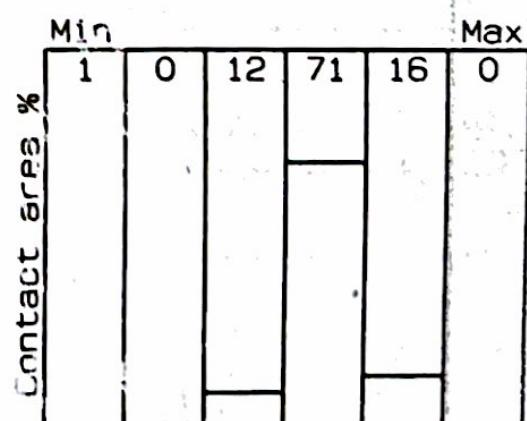
Fitting: transv. (X, Y, Z) [um]: -0.7, 3.8, 0.0  
 rotatory ['/rad]: 0.008/0.0001  
 Lift reference = actual base-circle !

Base radius: 70.594 mm  
 Nominal size: 70.598 mm  
 Eccentricity: 0.0 um(0.0)/0



Measuring height: 160.000 mm

200:1 50 µm



Name	Maximum of cam				Deviations [um]						
	Angle [']		Lift [mm]		Range of Lift			Base Circle			
	Actual	Nominal	Actual	Nominal	Min	Max	Diff.	Min	Max	Form	
	0.008	0.000	30.222	30.211	1.1	13.7	12.7	0.9	0.9	0.0	

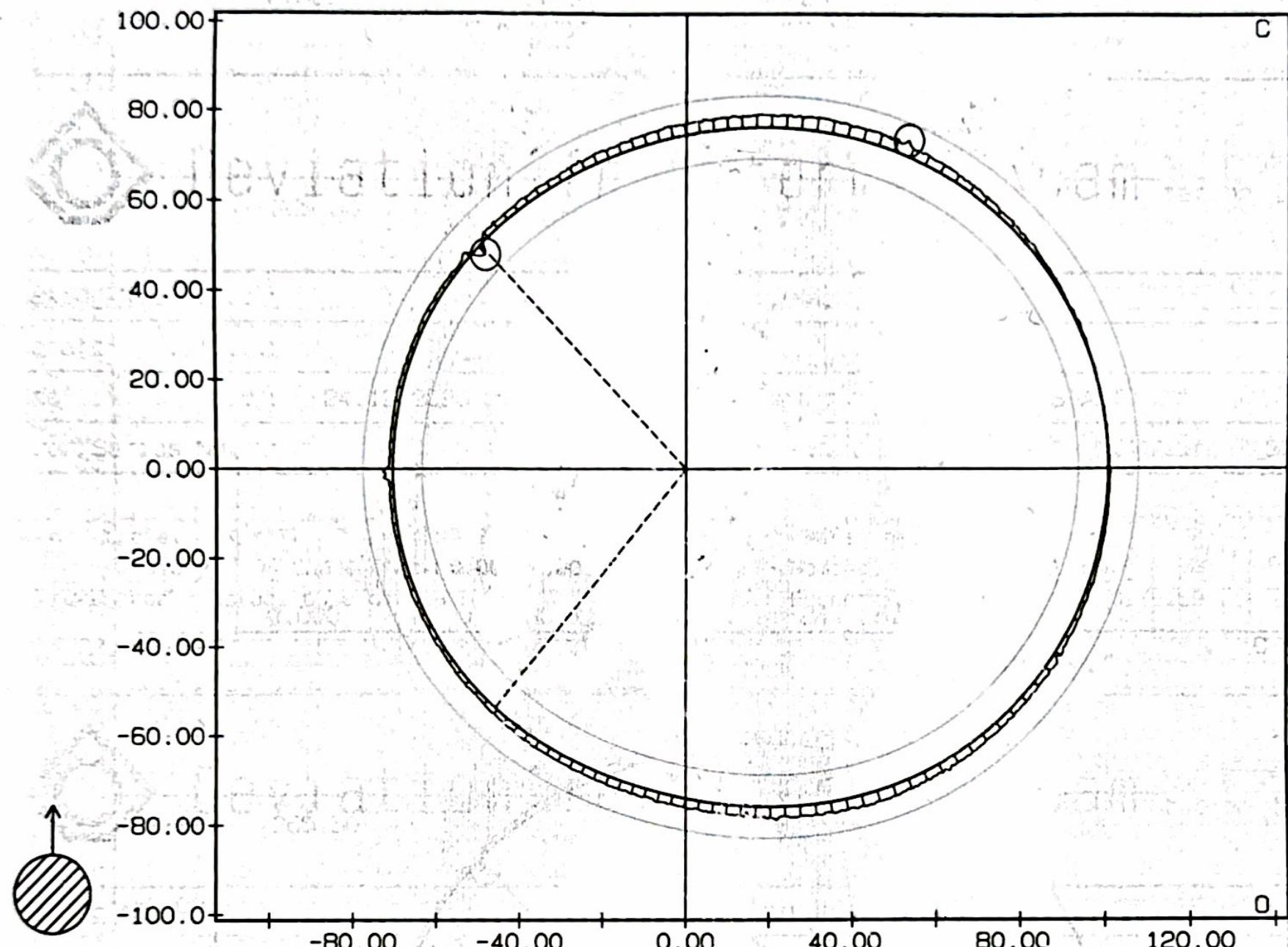


# Deviation from form of cam

Drawing No. ....:	Client/Mach.No. ...:
Operator ....:	Name .....
Date .....: 24.12.2025, 17:29	Program .....: CAMSHAFT
Order/Series No. ::	Cam .....: L_MASTER_LIFT-distance-70_5980.txt

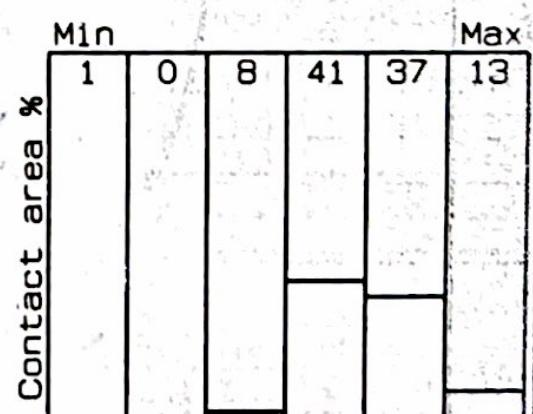
Fitting: transv. (X, Y, Z) [um]: 7.3, 2.8, 0.0  
 rotatory [°/rad]: 0.003/0.0001  
 Lift reference = actual base-circle !

Base radius: 70.596 mm  
 - Nominal size: 70.598 mm  
 Eccentricity: 10.9 um(0.0) / -159°



Measuring height: 220.000 mm

200:1 50 µm



Name	Maximum of cam				Deviations [um]					
	Angle [°]		Lift [mm]		Range of Lift			Base Circle		
	Actual	Nominal	Actual	Nominal	Min	Max	Diff.	Min	Max	Form
	0.008	0.000	30.212	30.211	-4.8	10.0	14.8	-6.8	6.6	13.4