

PC 端 Web SDK React 接口说明文档 V4.0.6

文档修改记录

序号	版本号	修改内容	修改者	修改日期
1	v3.1.2	<ul style="list-style-type: none">文档建立	周功成	2021/4/7
2	v3.1.4	<ul style="list-style-type: none">更新 3.1.4 内容	石坤	2021/11/15
3	v3.1.8	<ul style="list-style-type: none">兼容新机型修复旋转后裁切异常 bug	石坤	2022/8/8
4	v3.1.8	更新接口封装	张彬	2023/6/7
5	v3.2.1	<ul style="list-style-type: none">支持 K3 及 K3W 机型增加 WIFI 相关接口	张彬	2023/10/12
6	v3.2.2	<ul style="list-style-type: none">支持 M2 机型增加 M2 相关说明	张彬	2023/10/30
7	v3.2.5	<ul style="list-style-type: none">支持 B3S_P 机型支持 B21S 机型支持 B31 机型更新图像库	张彬	2024/9/12
8	v4.0.3	<ul style="list-style-type: none">支持 M3、K2、B21Pro 系列机型完善错误码新增绘制带 logo 二维码接口	张彬	2025/4/29

		<ul style="list-style-type: none">提高 Websocket 通讯速度 5.Demo 支持黑标间隙纸		
9	v4.0.6	<ul style="list-style-type: none">新增 closePrinter 接口修复 Wifi 搜索接口 BUG修复历史遗留 WIFI 连接 BUG	张彬	2025/9/13

DEMO 目录结构

代码块

```
1  pc-react/
2  |— README.md           # 项目说明文档
3  |— eslint.config.js    # ESLint配置文件
4  |— index.html          # 入口HTML文件
5  |— package.json        # 项目依赖和脚本配置
6  |— package-lock.json   # 依赖版本锁定文件
7  |— public/            # 静态资源目录
8  |— src/                # 源代码目录
9  |   |— App.jsx         # 应用主组件
10 |   |— Home.jsx        # 主页面组件
11 |   |— HomeLogic.ts    # 主页业务逻辑类
12 |   |— Print.ts        # 打印功能核心类
13 |   |— PrintElementFactory.ts # 打印元素工厂类
14 |   |— Socket.ts       # Socket通信类
15 |   |— assets/         # 资源文件目录
16 |   |— home.css        # 主页样式文件
17 |   |— index.css       # 全局样式文件
18 |   |— main.jsx        # 应用入口文件
19 |   |— printData/      # 打印数据目录
20 |       |— Barcode.ts  # 条码打印数据
21 |       |— Batch.ts    # 批量打印数据
22 |       |— Combination.ts # 组合打印数据
23 |       |— Graph.ts    # 图形打印数据
24 |       |— Img.ts      # 图片打印数据
25 |       |— Line.ts     # 线条打印数据
26 |       |— QrCode.ts   # 二维码打印数据
27 |       |— Text.ts     # 文本打印数据
28 |— tsconfig.json       # TypeScript配置文件
29 |— vite.config.js      # Vite构建配置文件
```

产品目的

JCAPI 接口为调用者提供易用的方法完成标签绘图、打印操作。本接口中提供了标贴的绘制方法，包括：文字、一维码、二维码，图形、线条、图像绘制，同时还能进行绘制对象的旋转，调用者还可以调用方法获得绘制完成的标签图片用于标签预览，打印。方便用户在二次开发中调用接口，缩短开发周期，加快开发

打印机支持

支持打印机型号
B1
B203
B21 /B21_Pro/B21S
B3S / B3S_P
B31
B4
B11
K2
K3/K3W
B50/B50W
B32/Z401/B32R
M2
M3

准备工作

- 安装精臣打印服务（jcPrinterSdk.exe）
 - 前置：关闭杀毒软件（如 360，易误报）
 - 关键：**必须默认路径安装（C 盘）**

- 注意：勿禁用服务开机启动
- 安装对应机型驱动

机型系列	系统要求
B50/B11	Win7/10/11 均需装驱动
其他机型	Win10/11 无需装，仅 Win7 需装

- 设备连接（2 种方式，不支持蓝牙）
 - USB 连接
 - 系统：仅支持 Windows
 - 驱动：可能需装（参考第 2 步）
 - 特别：****不支持驱动打印****（已用驱动打印需下载专用驱动
 - WIFI 连接
 - 机型：**仅支持 K3W 机型**
 - 系统：仅支持 Windows
 - 驱动：无需安装

一、初始化及打印调用流程、打印流程

1.1 初始化流程

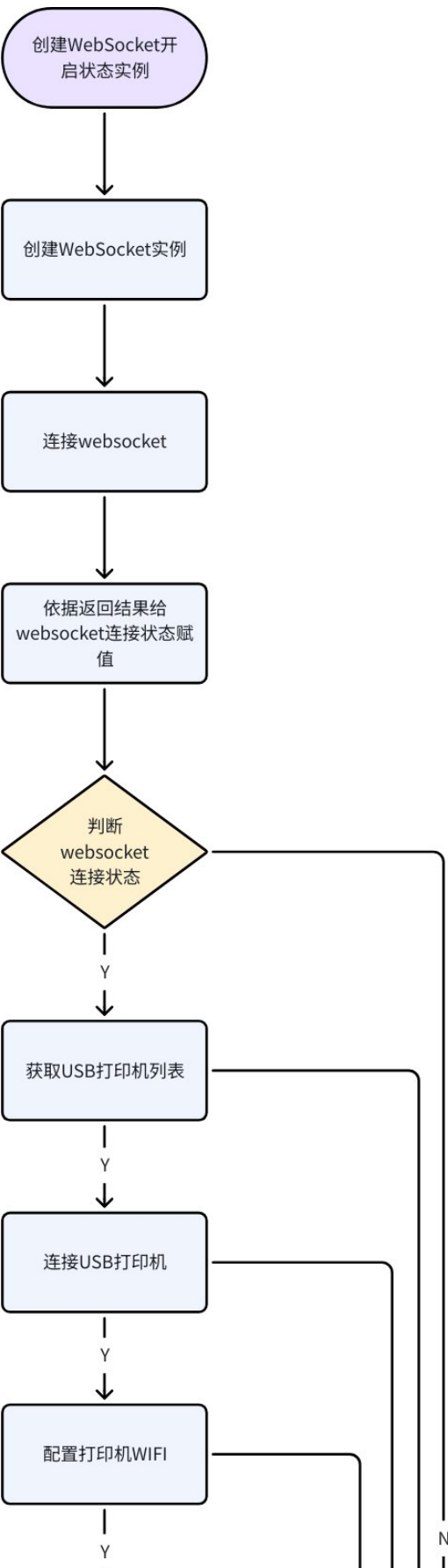
1.1.1 USB 打印初始化流程

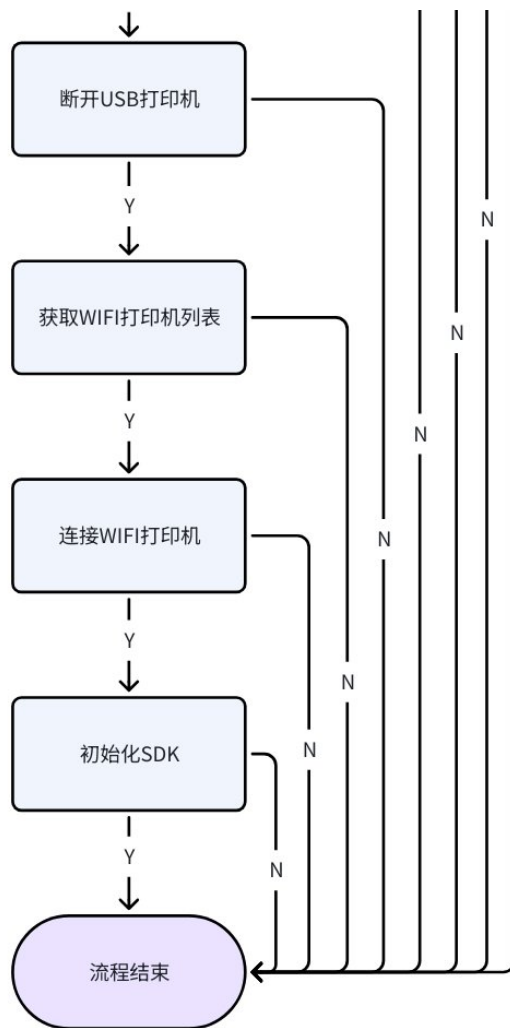
- WebSocket 建议页面加载时进行初始化，在 WebSocket 初始成功后回调中进行获取打印机、选择打印机、初始化 SDK 等操作
- 因为所有接口均为异步操作，调用下一接口需要验证当前接口结果后再执行下一接口
- 记录打印机列表获取状态、连接状态、初始化状态，打印机需要检查对应的状态

1.1.2 WIFI 打印初始化流程

- WebSocket 建议页面加载时进行初始化，在 WebSocket 初始成功后回调中进行获取打印机、选择打印机、初始化 SDK 等操作

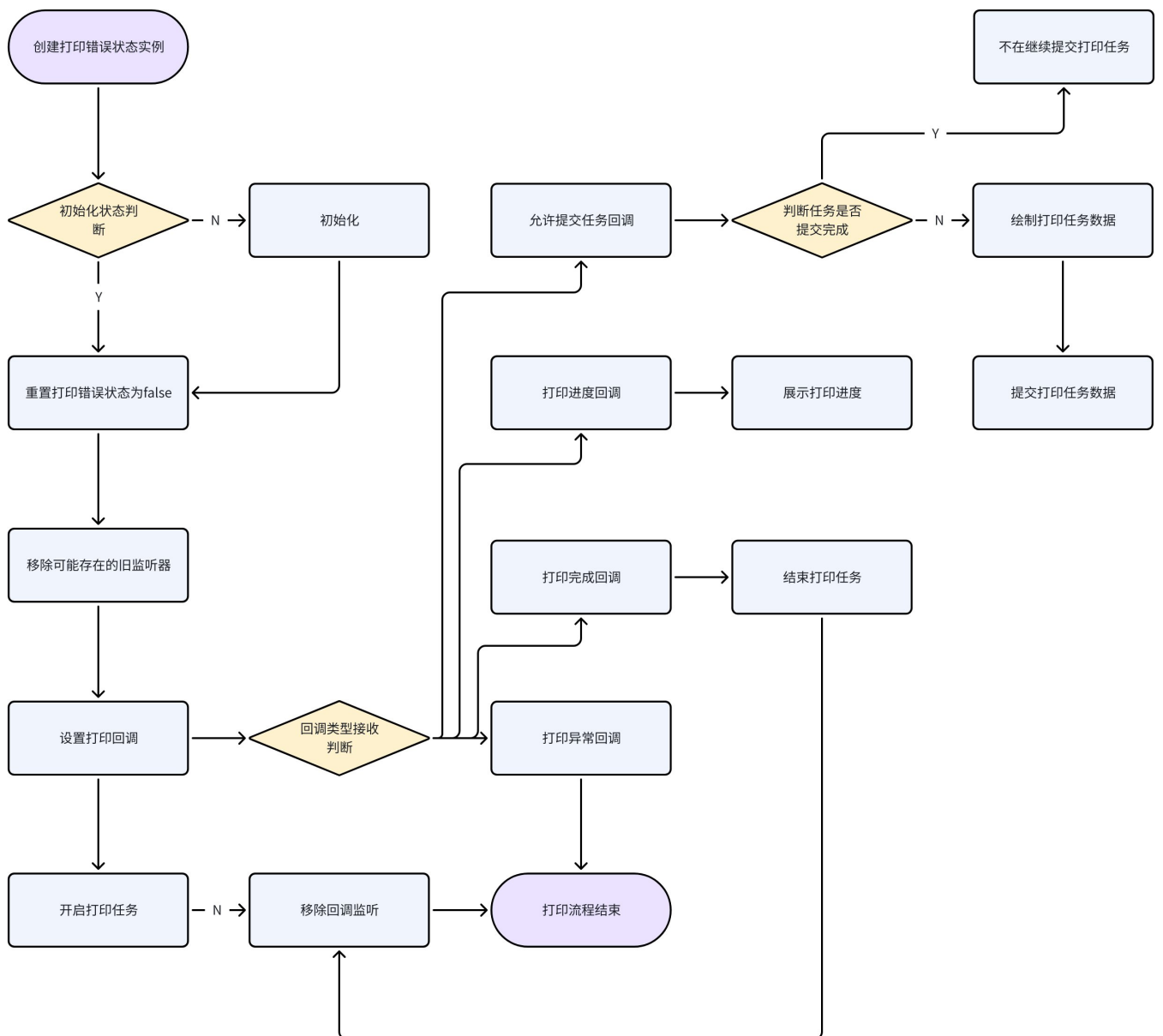
- 因为所有接口均为异步操作，调用下一接口需要验证当前接口结果后再执行下一接口
- 记录打印机列表获取状态、连接状态、初始化状态，打印机需要检查对应的状态
- **打印机 WIFI 配置成功后，后续直接搜索连接，无需多次进行配置（省略 USB 打印机获取、打印机连接、打印机网络配置）**





1.2 打印流程

- 打印前建议判断 WebSocket 是否初始化成功、SDK 是否初始化成功（包含初始化 SDK，获取打印机、选择打印机三个流程）
- 因为所有接口均为异步操作，除 WebSocket 初始化调用是在单独的回调接口中判断是否初始化成功外，其他接口应通过添加 await 关键字调用方法后，等待方法返回结果，解析返回的结果数据后进行判断再进行下一接口调用
- 打印回调监听会有多种回调，包含异常取消、页码回调，可参考流程图及 DEMO 进行处理



二、页面初始化相关接口

2.1 初始化打印服务及接口实例（包含打印机状态回调）

代码块

```

1  export default class Socket {
2    /**
3     * 打开 WebSocket 连接并返回一个解析为 WebSocket 实例的 Promise。
4     *
5     * @param {function} openChange - WebSocket 连接打开时要调用的回调函数。
6     * @param {function} onMessageCallback - 接收到消息时要调用的回调函数。
7     * @return {Promise} 一个解析为 WebSocket 实例的 Promise。

```



```

8      */
9      public open(openChange?: (isOpen: boolean) => void, onMessageCallback?:
      (msg: any) => void): Promise<{ e: Event, ws: Socket }> {}
10  }
11
12
13  export default class NMPrintSocket {
14      constructor(printSocketData: Socket) {
15          this.printSocket = printSocketData;
16      }
17  }

```

代码块

```

1  export class HomeLogic {
2      // WebSocket实例
3      public socketData: Socket | null = null;
4
5      // 打印Socket实例
6      public nMPrintSocket: NMPrintSocket | null = null;
7      public initialize(): void {
8          // 创建Socket实例
9          this.socketData = new Socket();
10
11          // 打开WebSocket连接
12          this.socketData.open(
13              // 连接状态回调
14              async (openBool) => {
15                  console.log("WebSocket连接状态:", openBool);
16                  // 更新套接字连接状态
17                  this.printSocketOpen = openBool;
18                  this._updateReactState();
19              },
20              // 消息处理回调
21              (msg: any) => {
22                  // 处理设备状态回调
23                  if (msg.resultAck.callback !== undefined) {
24                      const callbackName = msg.resultAck.callback.name;
25                      const msgInfo = msg.resultAck.info;
26                      if (callbackName === "onCoverStatusChange") {
27                          console.log("盒盖状态", msgInfo.capStatus);
28                      } else if (callbackName === "onElectricityChange") {
29                          console.log("电池电量等级", msgInfo.power);
30                      }
31                  }
32              }

```

```

33         );
34
35         // 创建打印Socket实例
36         this.nMPrintSocket = new NMPrintSocket(this.socketData);
37         this._updateReactState();
38     }
39 }

```

2.2 初始化 SDK initSdk

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 初始化SDK，在打印服务连接成功后调用此接口。
4       * 在调用SDK的绘制接口之前，必须先调用此接口。
5       *
6       * @param {object} json - 包含必要参数的JSON对象,格式如下:
7       * {
8       *   "fontDir": string, //字体文件目录，默认为"", 暂不生效
9       * }
10      *
11      * @return {Promise} 返回一个 Promise，解析为初始化SDK的结果
12      */
13      public initSdk(json: { fontDir: string }): Promise<any>
14  }

```

代码块

```

1  //初始化SDK参数JSON
2  {
3      "fontDir": ""
4  }
5  //初始化成功返回JSON
6  {
7      "apiName": "initSdk",
8      "resultAck": {
9          "errorCode": 0,
10         "info": "initSdkApi ok!",
11         "result": 0
12     }
13 }
14
15 /**

```

```

16  * 初始化SDK
17  * 通过API调用初始化SDK
18  */
19  public async init(): Promise<void> {
20      if (!this.printSocketOpen || !this.nMPrintSocket) {
21          return alert("打印服务未开启");
22      }
23      if (!this.onlineUsbBool && !this.onlineWifiBool) {
24          return alert("打印机未连接");
25      }
26      try {
27          const initRes = await this.nMPrintSocket.initSdk({ fontDir: "" });
28          const result = JSON.parse(initRes.resultAck.errorCode);
29          if (result === 0) {
30              this.initBool = true;
31              console.log("SDK初始化成功");
32          } else {
33              this.initBool = false;
34              console.log("SDK初始化失败");
35              alert("SDK初始化失败");
36          }
37      } catch (err) {
38          console.error(err);
39          this.initBool = false;
40          alert("SDK初始化异常");
41      }
42      this._updateReactState();
43  }

```

2.3 获取 USB 打印机列表 getAllPrinters

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 获取所有当前PC上通过USB连接的精臣打印机
4       *
5       * @return {Promise} 返回一个Promise，解析为打印机列表。
6       *
7       * @description
8       * 需要在打印服务连接成功后调用此函数。
9       */
10     public getAllPrinters(): Promise<any>
11 }

```

代码块/返回结果

```
2  {
3      "apiName": "getAllPrinters",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "{\\\"e623012991\\\":\\\"31\\\"}", //打印机名称及类型
7          "result": "true"
8      }
9  }
10
11 /**
12  * 获取所有USB打印机
13  * 通过API调用获取所有已连接的USB打印机
14  */
15 public async getPrinters(): Promise<void> {
16     if (!this.printSocketOpen || !this.nMPrintSocket) {
17         // alert("打印服务未开启");
18         console.log("打印服务未开启");
19         return;
20     }
21     console.log("开始获取打印机");
22     try {
23         const allPrintersRes = await this.nMPrintSocket.getAllPrinters();
24         console.log(allPrintersRes, "allPrintersRes");
25         if (allPrintersRes.resultAck.errorCode === 0) {
26             const allPrinters = JSON.parse(allPrintersRes.resultAck.info);
27             this.usbPrinters = { ...allPrinters };
28             this.usbSelectPrinter = Object.keys(this.usbPrinters)[0] || "";
29             console.log("printers", this.usbPrinters);
30         } else {
31             this.usbPrinters = {};
32             this.usbSelectPrinter = "";
33             alert("没有在线的USB打印机");
34         }
35     } catch (err) {
36         console.error(err);
37         this.usbPrinters = {};
38         this.usbSelectPrinter = "";
39         alert("获取USB打印机列表失败");
40     }
41     this._updateReactState();
42 }
```

2.4 获取 WIFI 连接的打印机列表 scanWifiPrinter

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 搜索Wifi打印机
4       *
5       *
6       * @return {Promise} 返回一个 Promise, 解析为打印机Wifi配置信息
7       *
8       * @description
9       * 需要在打印服务连接成功后调用此函数。
10      */
11      public scanWifiPrinter(): Promise<any>
12  }

```

代码块

```

1  //返回结果
2  {
3      "apiName": "scanWifiPrinter",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "[{
7      "deviceName": "K3W-E828013369",
8          "IP": "192.168.1.10",
9          "tcpPort": "9200",
10         "availableClient": "0"
11     }]",
12     "result": "true"
13     }
14 }
15
16
17 /**
18 * 扫描所有Wifi打印机
19 * 通过API调用扫描所有可用的Wifi打印机
20 */
21 public async scanWifiPrinters(): Promise<void> {
22     if (!this.printSocketOpen || !this.nMPrintSocket) {
23         alert("打印服务未开启");
24         return;
25     }
26     try {
27         const allPrintersRes = await this.nMPrintSocket.scanWifiPrinter();
28         console.log("allPrintersRes", allPrintersRes);
29         const errorCode = allPrintersRes.resultAck.errorCode;
30         if (errorCode === 0) {

```

```

31         const allPrinters: WifiPrinterInfo[] =
allPrintersRes.resultAck.info;
32         this.wifiPrinters = {};
33         allPrinters.forEach((item) => {
34             this.wifiPrinters[item.deviceName] = item.tcpPort.toString();
35         });
36         console.log("wifiPrinters", this.wifiPrinters);
37         this.wifiSelectPrinter = Object.keys(this.wifiPrinters)[0] || "";
38         console.log("wifiSelectPrinter", this.wifiSelectPrinter);
39     } else {
40         this.wifiPrinters = {};
41         this.wifiSelectPrinter = "";
42         alert("没有在线的Wifi打印机");
43     }
44 } catch (err) {
45     console.error(err);
46     this.wifiPrinters = {};
47     this.wifiSelectPrinter = "";
48     alert("扫描Wifi打印机列表失败");
49 }
50 this._updateReactState();
51 }

```

2.5 连接 USB 打印机 selectPrinter

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 选择并打开需要使用的打印机名称，及端口号
4       *
5       * @param {string} printerName - 打印机名称。
6       * @param {number} port - 连接端口。
7       * @return {Promise} 返回一个Promise，解析为连接结果
8       *
9       * @description
10      * 需要在打印服务连接成功后调用此函数，建议在getAllPrinters调用成功后调用该接口，以
      保证传入的打印机名称和端口的打印机状态正常。。
11      */
12      public selectPrinter(printerName: string, port: number): Promise<any>
13  }

```

代码块

```

1  //返回数据示例
2  {

```

```

3         "apiName": "selectPrinter",
4         "resultAck": {
5             "callback": {
6                 "name": "onConnectSuccess",
7                 "printerName": "e623012991"
8             },
9             "errorCode": 0,
10            "info": "select printer ok!",
11            "result": true
12        }
13    }
14
15    /**
16     * 连接选中的USB打印机
17     * 通过API调用连接用户选择的USB打印机
18     */
19    public async selectOnlineUsbPrinter(): Promise<void> {
20        if (!this.printSocketOpen || !this.nMPrintSocket) {
21            return alert("打印服务未开启");
22        }
23        if (!this.usbSelectPrinter) {
24            alert("请先选择一个USB打印机");
25            return;
26        }
27        try {
28            console.log("this.usbSelectPrinter", this.usbSelectPrinter);
29            console.log("this.usbPrinters[this.usbSelectPrinter]",
30            this.usbPrinters[this.usbSelectPrinter]);
31            const usbConnectRes = await
32            this.nMPrintSocket.selectPrinter(this.usbSelectPrinter,
33            parseInt(this.usbPrinters[this.usbSelectPrinter]));
34            const result = JSON.parse(usbConnectRes.resultAck.errorCode);
35            console.log("result", result);
36            if (result === 0) {
37                console.log("USB打印机连接成功");
38                this.onlineUsbBool = true;
39                this.onlineWifiBool = false;
40            } else {
41                console.log("USB打印机连接失败");
42                this.onlineUsbBool = false;
43                alert("USB打印机连接失败");
44            }
45            console.log("usbConnectRes", usbConnectRes);
46        } catch (err) {
47            console.error(err);
48            this.onlineUsbBool = false;
49            alert("连接USB打印机异常");
50        }
51    }

```

```

47     }
48     this._updateReactState();
49 }

```

2.6 连接 WIFI 打印机列表中的打印机 connectWifiPrinter

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 发送消息以选择打印机。
4       *
5       * @param {string} printerName - 打印机名称。
6       * @param {number} tcpPort - 端口号。
7       * @return {Promise} 返回连接结果
8       *
9       * @description
10      * 需要在打印服务连接成功后调用此函数，建议在scanWifiPrinter调用成功的回调接口中调
      用该接口，保证传入的打印机名称和端口的打印机状态正常。
11      * 注意：此函数仅能连接 WIFI 打印机列表中的打印机。
12      */
13      public connectWifiPrinter(printerName: string, tcpPort: number):
      Promise<any>
14  }

```

代码块

```

1  //示例返回成功数据
2  {
3      "apiName": "selectPrinter",
4      "resultAck": {
5          "callback": {
6              "name": "onConnectSuccess",
7              "printerName": "e623012991"
8          },
9          "errorCode": 0,
10         "info": "select printer ok!",
11         "result": true
12     }
13 }
14 //示例返回失败数据
15 {
16     "apiName": "connectWifiPrinter",
17     "resultAck": {
18         "callback": {
19             "name": "onDisConnect",

```



```
20     "printerName": "K3_W-F612010061"
21   },
22   "errorCode": 0,
23   "info": "success",
24   "result": false
25 }
26 }
27
28 /**
29  * 连接选中的Wifi打印机
30  * 通过API调用连接用户选择的Wifi打印机
31  */
32 public async selectOnlineWifiPrinter(): Promise<void> {
33   if (!this.printSocketOpen || !this.nMPrintSocket) {
34     return alert("打印服务未开启");
35   }
36   if (!this.wifiSelectPrinter || !this.wifiPrinters[this.wifiSelectPrinter])
37 {
38   alert("请先选择一个有效的Wifi打印机");
39   return;
40 }
41   try {
42     const wifiConnectRes = await this.nMPrintSocket.connectWifiPrinter(
43       this.wifiSelectPrinter,
44       parseInt(this.wifiPrinters[this.wifiSelectPrinter])
45     );
46     const result = JSON.parse(wifiConnectRes.resultAck.errorCode);
47     if (result) {
48       console.log("Wifi打印机连接成功");
49       this.onlineWifiBool = true;
50       this.onlineUsbBool = false;
51     } else {
52       console.log("Wifi打印机连接失败");
53       this.onlineWifiBool = false;
54       alert("Wifi打印机连接失败");
55     }
56     console.log("wifiConnectRes", wifiConnectRes);
57   } catch (err) {
58     console.error(err);
59     this.onlineWifiBool = false;
60     alert("连接Wifi打印机异常");
61   }
62   this._updateReactState();
63 }
```

2.7 断开打印机连接closePrinter

代码块

```
1  export default class NMPrintSocket {
2      /**
3       * 断开打印机连接。
4       *
5       * @return {Promise} 返回一个Promise, 解析为关闭结果
6       */
7      public closePrinter(): Promise<any>
8  }
```

2.8 配置打印机的 WIFI 信息 configurationWifi

代码块

```
1  export default class NMPrintSocket {
2      /**
3       * 配置打印机的Wifi网络
4       *
5       * @param {string} wifiName - wifi网络的名称。
6       * @param {string} wifiPassword - wifi网络的密码。
7       * @return {Promise} 返回一个 Promise, 解析为打印机Wifi配置结果
8       *
9       * @description
10      * 注意:仅支持2.4G频段网络, 且需要在连接成功后配置。首次配置建议在USB连接成功后配置
11      */
12      public configurationWifi(wifiName: string, wifiPassword: string):
13          Promise<any>
14  }
```

代码块

```
1  //示例返回数据
2  {
3      "apiName":"configurationWifi",
4      "resultAck":{
5          "errorCode":0,
6          "info":"configuration wifi printer ok!",
7          "result":true
8      }
9  }
```

```

11  /**
12   * 配置打印机的Wifi网络
13   * 通过API调用配置打印机的Wifi网络
14   */
15  public async setWifiConfiguration(): Promise<void> {
16      if (!this.printSocketOpen || !this.nMPrintSocket) {
17          return alert("打印服务未开启");
18      }
19      try {
20          if (this.wifiName.trim() !== "") {
21              const wifiConfigurationResult = await
this.nMPrintSocket.configurationWifi(
22                  this.wifiName.trim(),
23                  this.wifiPassword.trim()
24              );
25              console.log("wifiConfigurationResult", wifiConfigurationResult);
26              const errorCode = wifiConfigurationResult.resultAck.errorCode;
27              if (errorCode === 0) {
28                  alert("网络配置成功，请断开USB线缆后使用WIFI搜索连接打印机（PC需要和打
打印机在同一网络）");
29              } else {
30                  alert("网络配置失败，错误码：" + errorCode);
31              }
32          } else {
33              alert("wifi名称不得为空");
34          }
35      } catch (err) {
36          console.error(err);
37          alert("配置Wifi网络异常");
38      }
39  }

```

2.9 获取打印机的 WIFI 相关配置 getWifiConfiguration

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 获取打印机的wifi配置。
4       *
5       * @return {Promise} 返回一个 Promise，解析为打印机Wifi配置信息
6       */
7      public getWifiConfiguration(): Promise<any>
8  }

```

14. 示例返回成功数据

```

2      {
3        "apiName": "getWifiConfiguration",
4        "resultAck": {
5          "errorCode": 0,
6          "info": "{
7            \n\t\"wifiName\" : \"Test\\\"\\n
8          }\n",
9          "result": "{
10             \n\t\"wifiName\" : \"Test\\\"\\n
11           }\n"
12        }
13      }
14      //示例返回失败数据
15      {
16        "apiName": "getWifiConfiguration",
17        "resultAck": {
18          "errorCode": 23,
19          "info": "select printer connect first!",
20          "result": false
21        }
22      }
23
24      /**
25       * 获取当前打印机的wifi配置信息
26       * 通过API调用获取打印机的wifi配置信息
27       */
28      public async getWifiConfigurationInfo(): Promise<void> {
29        if (!this.printSocketOpen || !this.nMPrintSocket) {
30          return alert("打印服务未开启");
31        }
32        try {
33          const wifiInfo = await this.nMPrintSocket.getWifiConfiguration();
34          const errorCode = wifiInfo.resultAck.errorCode; // Assuming errorCode
35              is a number directly
36
37          if (errorCode === 0) {
38            const info = JSON.parse(wifiInfo.resultAck.info);
39            console.log("wifiInfo", info);
40            alert("wifiInfo:" + JSON.stringify(info));
41          } else {
42            alert("wifiInfo:获取失败, 错误码: " + errorCode);
43          }
44        } catch (err) {
45          console.error(err);
46          alert("获取Wifi配置信息异常");
47        }
48      }
49    }
50  }
51 }

```

三、绘制打印数据相关接口

3.1 创建画板 InitDrawingBoard

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 初始化绘制画板
4       *
5       * @param {Object} json - 包含初始化绘制画板所需数据的JSON对象。格式如下：
6       * {
7       *   "width": number, // 画板的宽度，单位为mm
8       *   "height": number, // 画板的高度，单位为mm
9       *   "rotate": number, // 画板的旋转角度，仅支持0、90、180、270
10      *   "path": string, // 字体文件的路径，默认为"", 暂不生效
11      *   "verticalShift": number, // 垂直偏移量，暂不生效
12      *   "HorizontalShift": number // 水平偏移量，暂不生效
13      * }
14      * @return {Promise} 返回一个 Promise，解析为初始化绘制画板的结果
15      *
16      * @description
17      * 增加接口说明：
18      * 1. 在调用绘制接口之前，必须先初始化SDK。
19      * 2. 绘制元素前，必须先初始化画板，否则会引起崩溃！
20      * 3. 初始化画板时会清空画板上次绘制的内容！
21      */
22      public InitDrawingBoard(json: String): Promise<any>
23  }
```

代码块

```

1  {
2      "apiName": "InitDrawingBoard",
3      "resultAck": {
4          "errorCode": 0,
5          "info": "init draw board success!",
6          "result": 0
7      }
8  }
```

```

9
10 /**
11  * 初始化打印画布
12  * 通过API调用初始化打印画布
13  * @param params - 画布初始化参数
14  * @returns 是否初始化成功
15  */
16 private async initCanvas(params: String): Promise<boolean> {
17     if (!this.printSocketOpen || !this.nMPrintSocket || !this.initBool) {
18         return false;
19     }
20     console.log("初始化打印画布");
21     try {
22         const res = await this.nMPrintSocket.InitDrawingBoard(params);
23         return res.resultAck.errorCode === 0;
24     } catch (err) {
25         console.error('画布初始化错误:', err);
26         return false;
27     }
28 }
29 }

```

3.2 绘制文本 DrawLabelText

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 绘制标签文本。
4       * @param {object} json - 包含标签文本信息的JSON对象。
5       *   JSON格式要求如下：
6       *   - x: x轴坐标, 单位mm
7       *   - y: y轴坐标, 单位mm
8       *   - height: 文本高度, 单位mm
9       *   - width: 文本宽度, 单位mm
10      *   - value: 文本内容
11      *   - fontFamily: 字体名称, 暂不生效, 使用默认字体思源黑体
12      *   - rotate: 旋转角度, 0:0, 1:90, 2:180, 3:270
13      *   - fontSize: 字号, 单位mm
14      *   - textAlignHorizonral: 水平对齐方式: 0:左对齐 1:居中对齐 2:右对齐
15      *   - textAlignVertical: 垂直对齐方式: 0:顶对齐 1:垂直居中 2:底对齐
16      *   - letterSpacing: 字母之间的标准间隔, 单位mm
17      *   - lineSpacing: 行间距 (倍距) , 默认1
18      *   - lineMode: 1:宽高固定, 内容大小自适应, 预设宽高过大时字号放大, 预设宽高过小时
19      *       字号缩小,
20      *       保证内容占据满预设宽高 (字号/字符间距/行间距 按比例缩放)

```

```

20      *      2:宽度固定, 高度自适应
21      *      4:宽高固定,超出内容直裁切
22      *      6:宽高固定, 内容超过预设的文本宽高自动缩放
23      *      建议设置为6
24      *      - fontStyle: 字体样式[加粗, 斜体, 下划线, 删除下划线 (预留)]
25      *
26      * @return {Promise} 返回一个 Promise, 解析为绘制标签文本的结果
27      * @description 绘制标签文本前必须先初始化画板
28      */
29      public DrawLabelText(json: String): Promise<any>
30  }

```

代码块

```

1  //返回数据示例
2  {
3      "apiName": "DrawLableText",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "draw bar code success!",//此处返回信息有误, 下个版本修复
7          "result": 0
8      }
9  }
10
11 /**
12  * 打印元素处理方法
13  * 支持多种打印元素类型, 按顺序执行绘制操作
14  * @param elements - 打印元素数组
15  * @returns 是否全部元素处理成功
16  */
17 private async processPrintElements(elements: any[]): Promise<boolean> {
18     if (!this.nMPrintSocket) return false;
19     console.log("elements", elements);
20     for (const element of elements) {
21         let res;
22         switch (element.type) {
23             case "text": // 文本打印
24                 res = await this.nMPrintSocket.DrawLabelText(element.json);
25                 break;
26             case "qrCode": // 二维码打印
27                 res = await this.nMPrintSocket.DrawLabelQrCode(element.json);
28                 break;
29             case "barCode": // 条形码打印
30                 res = await this.nMPrintSocket.DrawLabelBarCode(element.json);
31                 break;
32             case "line": // 线条绘制

```

```

33         res = await this.nMPrintSocket.DrawLabelLine(element.json);
34         break;
35     case "graph": // 图形绘制
36         res = await this.nMPrintSocket.DrawLabelGraph(element.json);
37         break;
38     case "image": // 图像打印
39         res = await this.nMPrintSocket.DrawLabelImage(element.json);
40         break;
41     default:
42         console.error("Unsupported element type:", element.type);
43         return false;
44     }
45     if (parseInt(JSON.parse(res.resultAck.errorCode)) !== 0) {
46         console.error(`Failed to draw ${element.type}:`, res);
47         return false;
48     }
49 }
50 return true;
51 }

```

3.3 一维码绘制 DrawLabelBarCode

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 绘制一维码条形码。
4       *
5       * @param {Object} json - 包含一维码条形码信息的JSON对象。格式如下:
6       * {
7       *   "x": number, // x轴坐标, 单位mm
8       *   "y": number, // y轴坐标, 单位mm
9       *   "height": number, // 一维码宽度, 单位mm
10      *   "width": number, // 一维码高度, 单位mm (包含文本高度)
11      *   "value": string, // 一维码内容
12      *   "codeType": number, // 条码类型:
13      *                       // 20: CODE128
14      *                       // 21: UPC-A
15      *                       // 22: UPC-E
16      *                       // 23: EAN8
17      *                       // 24: EAN13
18      *                       // 25: CODE93
19      *                       // 26: CODE39
20      *                       // 27: CODEBAR
21      *                       // 28: ITF25
22      *   "rotate": number, // 旋转角度, 0: 0, 1: 90, 2: 180, 3: 270

```



```

23      *   "fontSize": number, // 文本字号, 单位mm, 字号为0则文本不显示
24      *   "textHeight": number, // 文本高度, 单位mm, 高度为0则文本不显示
25      *   "textPosition": number // 一维码文字识别码显示位置:
26      *                               // 0: 下方显示
27      *                               // 1: 上方显示
28      *                               // 2: 不显示
29      * }
30      *
31      * @return {Promise} 返回一个 Promise, 解析为绘制一维码条形码的结果
32      *
33      * @description
34      * 1. 绘制元素前, 必须先初始化画板
35      */
36      public DrawLabelBarCode(json: String): Promise<any>
37  }

```

代码块

```

1  //返回数据示例
2  {
3      "apiName": "DrawLableBarCode",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "draw bar code success!",
7          "result": 0
8      }
9  }
10
11 /**
12  * 打印元素处理方法
13  * 支持多种打印元素类型, 按顺序执行绘制操作
14  * @param elements - 打印元素数组
15  * @returns 是否全部元素处理成功
16  */
17 private async processPrintElements(elements: any[]): Promise<boolean> {
18     if (!this.nMPrintSocket) return false;
19     console.log("elements", elements);
20     for (const element of elements) {
21         let res;
22         switch (element.type) {
23             case "text": // 文本打印
24                 res = await this.nMPrintSocket.DrawLabelText(element.json);
25                 break;
26             case "qrCode": // 二维码打印
27                 res = await this.nMPrintSocket.DrawLabelQrCode(element.json);
28                 break;

```

```

29         case "barCode": // 条形码打印
30             res = await this.nMPrintSocket.DrawLabelBarCode(element.json);
31             break;
32         case "line": // 线条绘制
33             res = await this.nMPrintSocket.DrawLabelLine(element.json);
34             break;
35         case "graph": // 图形绘制
36             res = await this.nMPrintSocket.DrawLabelGraph(element.json);
37             break;
38         case "image": // 图像打印
39             res = await this.nMPrintSocket.DrawLabelImage(element.json);
40             break;
41         default:
42             console.error("Unsupported element type:", element.type);
43             return false;
44     }
45     if (parseInt(JSON.parse(res.resultAck.errorCode)) !== 0) {
46         console.error(`Failed to draw ${element.type}:`, res);
47         return false;
48     }
49 }
50 return true;
51 }

```

3.4.1 二维码绘制 DrawLabelQrCode

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 绘制二维码。
4       *
5       * @param {Object} json - 包含二维码信息的JSON对象。格式如下：
6       * {
7       *     "x": number, // x轴坐标, 单位mm
8       *     "y": number, // y轴坐标, 单位mm
9       *     "height": number, // 二维码高度, 默认宽高一致
10      *     "width": number, // 二维码宽度, 单位mm
11      *     "value": string, // 二维码内容
12      *     "codeType": number, // 条码类型:
13      *                          // 31: QR_CODE
14      *                          // 32: PDF417
15      *                          // 33: DATA_MATRIX
16      *                          // 34: AZTEC
17      *     "rotate": number, // 旋转角度, 仅支持0、90、180、270
18      * }

```

```

19      *
20      * @return {Promise} 返回一个 Promise，解析为绘制二维码的结果
21      *
22      * @description
23      * 1. 绘制元素前，必须先初始化画板
24      */
25      public DrawLabelQrCode(json: String): Promise<any>
26  }

```

代码块

```

1  //返回数据示例
2  {
3      "apiName": "DrawLableQrCode",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "draw qr code success!",
7          "result": 0
8      }
9  }
10
11 /**
12  * 打印元素处理方法
13  * 支持多种打印元素类型，按顺序执行绘制操作
14  * @param elements - 打印元素数组
15  * @returns 是否全部元素处理成功
16  */
17 private async processPrintElements(elements: any[]): Promise<boolean> {
18     if (!this.nMPrintSocket) return false;
19     console.log("elements", elements);
20     for (const element of elements) {
21         let res;
22         switch (element.type) {
23             case "text": // 文本打印
24                 res = await this.nMPrintSocket.DrawLabelText(element.json);
25                 break;
26             case "qrCode": // 二维码打印
27                 res = await this.nMPrintSocket.DrawLabelQrCode(element.json);
28                 break;
29             case "barCode": // 条形码打印
30                 res = await this.nMPrintSocket.DrawLabelBarCode(element.json);
31                 break;
32             case "line": // 线条绘制
33                 res = await this.nMPrintSocket.DrawLabelLine(element.json);
34                 break;
35             case "graph": // 图形绘制

```

```

36         res = await this.nMPrintSocket.DrawLabelGraph(element.json);
37         break;
38     case "image": // 图像打印
39         res = await this.nMPrintSocket.DrawLabelImage(element.json);
40         break;
41     default:
42         console.error("Unsupported element type:", element.type);
43         return false;
44     }
45     if (parseInt(JSON.parse(res.resultAck.errorCode)) !== 0) {
46         console.error(`Failed to draw ${element.type}:`, res);
47         return false;
48     }
49 }
50 return true;
51 }

```

3.4.2 二维码绘制 DrawLabelQrCode

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 绘制带logo的二维码。
4       * @param {*} json - 包含二维码信息的JSON对象。格式如下:
5       * {
6       *     "x": number, // x轴坐标, 单位mm
7       *     "y": number, // y轴坐标, 单位mm
8       *     "height": number, // 二维码高度, 默认宽高一致
9       *     "width": number, // 二维码宽度, 单位mm
10      *     "value": string, // 二维码内容
11      *     "codeType": number, // 条码类型:
12      *         // 31: QR_CODE
13      *         // 32: PDF417
14      *         // 33: DATA_MATRIX
15      *         // 34: AZTEC
16      *     "rotate": number, // 旋转角度, 仅支持0、90、180、270
17      *     "correctLevel": 2, // 纠错级别, 取值范围1-4, 默认2
18      *     "logoBase64": ": string, // logo的base64编码(不含数据头, 如
19      *         data:image/png;base64,)
20      *     "logoPosition": ": 0, // logo的位置, 取值范围0-4, 默认0:居中, 3右下
21      *     "logoHeight": number, // logo高度, 单位mm, 默认10mm
22      *     "logoScale": 0.25, // logo缩放比例, 取值范围0-0.33, 默认0.25
23      * }
24      */
25     public DrawLabelQrCodeWithLogo(json: String): Promise<any>

```

3.5 线条绘制 DrawLabelLine

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 绘制线条。
4       *
5       * @param {Object} json - 包含线条信息的JSON对象。格式如下:
6       * {
7       *   "x": number, // x轴坐标, 单位mm
8       *   "y": number, // y轴坐标, 单位mm
9       *   "height": number, // 线高, 单位mm
10      *   "width": number, // 线宽, 单位mm
11      *   "lineType": number, // 线条类型: 1:实线 2:虚线类型,虚实比例1:1
12      *   "rotate": number, // 旋转角度, 仅支持0、90、180、270
13      *   "dashwidth": number // 线条为虚线宽度, 【实线段长度, 空线段长度】
14      * }
15      *
16      * @return {Promise} 返回一个 Promise, 解析为绘制线条的结果
17      *
18      * @description
19      * 1. 绘制元素前, 必须先初始化画板
20      */
21      public DrawLabelLine(json: String): Promise<any>
22  }

```

代码块

```

1  //返回数据示例
2  {
3      "apiName": "DrawLableLine",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "draw line success!",
7          "result": 0
8      }
9  }
10
11 /**
12  * 打印元素处理方法
13  * 支持多种打印元素类型, 按顺序执行绘制操作
14  * @param elements - 打印元素数组
15  * @returns 是否全部元素处理成功

```

```

16  */
17  private async processPrintElements(elements: any[]): Promise<boolean> {
18      if (!this.nMPrintSocket) return false;
19      console.log("elements", elements);
20      for (const element of elements) {
21          let res;
22          switch (element.type) {
23              case "text": // 文本打印
24                  res = await this.nMPrintSocket.DrawLabelText(element.json);
25                  break;
26              case "qrCode": // 二维码打印
27                  res = await this.nMPrintSocket.DrawLabelQrCode(element.json);
28                  break;
29              case "barCode": // 条形码打印
30                  res = await this.nMPrintSocket.DrawLabelBarCode(element.json);
31                  break;
32              case "line": // 线条绘制
33                  res = await this.nMPrintSocket.DrawLabelLine(element.json);
34                  break;
35              case "graph": // 图形绘制
36                  res = await this.nMPrintSocket.DrawLabelGraph(element.json);
37                  break;
38              case "image": // 图像打印
39                  res = await this.nMPrintSocket.DrawLabelImage(element.json);
40                  break;
41              default:
42                  console.error("Unsupported element type:", element.type);
43                  return false;
44          }
45          if (parseInt(JSON.parse(res.resultAck.errorCode)) !== 0) {
46              console.error(`Failed to draw ${element.type}:`, res);
47              return false;
48          }
49      }
50      return true;
51  }

```

3.6 绘制图形 DrawLabelGraph

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 绘制图形。
4       *
5       * @param {Object} json - 包含绘制图形信息的JSON对象。格式如下：

```

```

6      * {
7      *   "x": number, // x轴坐标, 单位mm
8      *   "y": number, // y轴坐标, 单位mm
9      *   "height": number, // 图形高度, 单位mm
10     *   "width": number, // 图形宽度, 单位mm
11     *   "rotate": number, // 旋转角度, 仅支持0、90、180、270
12     *   "cornerRadius": number, // 圆角半径, 单位mm, 暂不生效
13     *   "lineWidth": number, // 线宽, 单位mm
14     *   "lineType": number, // 线条类型: 1:实线 2:虚线类型, 虚实比例1:1
15     *   "graphType": number, // 图形类型: 1:圆, 2:椭圆, 3:矩形 4:圆角矩形
16     *   "dashwidth": number // 线条为虚线宽度, 【实线段长度, 空线段长度】
17     * }
18     *
19     * @return {Promise} 返回一个 Promise, 解析为绘制图形的结果
20     *
21     * @description
22     * 1. 绘制元素前, 必须先初始化画板
23     */
24     public DrawLabelGraph(json: String): Promise<any>
25 }

```

代码块

```

1  //返回数据示例
2  {
3      "apiName": "DrawLableGraph",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "draw graph success!",
7          "result": 0
8      }
9  }
10
11 /**
12  * 打印元素处理方法
13  * 支持多种打印元素类型, 按顺序执行绘制操作
14  * @param elements - 打印元素数组
15  * @returns 是否全部元素处理成功
16  */
17 private async processPrintElements(elements: any[]): Promise<boolean> {
18     if (!this.nMPrintSocket) return false;
19     console.log("elements", elements);
20     for (const element of elements) {
21         let res;
22         switch (element.type) {
23             case "text": // 文本打印

```

```

24         res = await this.nMPrintSocket.DrawLabelText(element.json);
25         break;
26     case "qrCode": // 二维码打印
27         res = await this.nMPrintSocket.DrawLabelQrCode(element.json);
28         break;
29     case "barCode": // 条形码打印
30         res = await this.nMPrintSocket.DrawLabelBarCode(element.json);
31         break;
32     case "line": // 线条绘制
33         res = await this.nMPrintSocket.DrawLabelLine(element.json);
34         break;
35     case "graph": // 图形绘制
36         res = await this.nMPrintSocket.DrawLabelGraph(element.json);
37         break;
38     case "image": // 图像打印
39         res = await this.nMPrintSocket.DrawLabelImage(element.json);
40         break;
41     default:
42         console.error("Unsupported element type:", element.type);
43         return false;
44     }
45     if (parseInt(JSON.parse(res.resultAck.errorCode)) !== 0) {
46         console.error(`Failed to draw ${element.type}:`, res);
47         return false;
48     }
49 }
50 return true;
51 }

```

3.7 绘制图像 DrawLabelImage

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 绘制图片。
4       *
5       * @param {Object} json - 包含绘制图片信息的JSON对象。格式如下:
6       * {
7       *   "x": number, // x轴坐标, 单位mm
8       *   "y": number, // y轴坐标, 单位mm
9       *   "height": number, // 图片高度, 单位mm
10      *   "width": number, // 图片宽度, 单位mm
11      *   "rotate": number, // 旋转角度, 仅支持0、90、180、270
12      *   "imageProcessingType": number, // 图像处理算法, 默认0
13      *   "imageProcessingValue": number, // 算法参数, 默认127

```



```

14      *   "imageData": number, // 图片base64数据, 不含数据头
15      *           // 如原始数据为
16      *           "data:image/png;base64,iVBORw0KGgoAAAANSU"
17      *           // 传入的数据需要去除头部, 数据为, "iVBORw0KGgoAAAANSU"
18      * }
19      * @return {Promise} 返回一个 Promise, 解析为绘制图片的结果
20      *
21      * @description
22      * 增加接口说明:
23      * 1. 绘制元素前, 必须先初始化画板
24      */
25      public DrawLabelImage(json: String): Promise<any>
26  }

```

代码块

```

1  //返回数据示例
2  {
3      "apiName": "DrawLableImage",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "draw image success!",
7          "result": 0
8      }
9  }
10
11 /**
12  * 打印元素处理方法
13  * 支持多种打印元素类型, 按顺序执行绘制操作
14  * @param elements - 打印元素数组
15  * @returns 是否全部元素处理成功
16  */
17 private async processPrintElements(elements: any[]): Promise<boolean> {
18     if (!this.nMPrintSocket) return false;
19     console.log("elements", elements);
20     for (const element of elements) {
21         let res;
22         switch (element.type) {
23             case "text": // 文本打印
24                 res = await this.nMPrintSocket.DrawLabelText(element.json);
25                 break;
26             case "qrCode": // 二维码打印
27                 res = await this.nMPrintSocket.DrawLabelQrCode(element.json);
28                 break;
29             case "barCode": // 条形码打印
30                 res = await this.nMPrintSocket.DrawLabelBarCode(element.json);

```

```

31         break;
32     case "line": // 线条绘制
33         res = await this.nMPrintSocket.DrawLabelLine(element.json);
34         break;
35     case "graph": // 图形绘制
36         res = await this.nMPrintSocket.DrawLabelGraph(element.json);
37         break;
38     case "image": // 图像打印
39         res = await this.nMPrintSocket.DrawLabelImage(element.json);
40         break;
41     default:
42         console.error("Unsupported element type:", element.type);
43         return false;
44     }
45     if (parseInt(JSON.parse(res.resultAck.errorCode)) !== 0) {
46         console.error(`Failed to draw ${element.type}:`, res);
47         return false;
48     }
49 }
50 return true;
51 }

```

3.8 标签预览 generateImagePreviewImage

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 生成图像预览图像。
4       *
5       * @param {number} displayScale - 图像显示比例，表示 1mm 的点数，可调整预览图大
        小。
6       *
7       * 例如，200dpi 的打印机可设置为 8，300dpi 的打
        印机可设置为 11.81。
8       *
9       * @return {Promise} 返回一个 Promise，解析为生成图像预览图像的结果
10      *
11      * @description
12      * 增加方法说明：
13      * 1. 在调用此函数之前，必须确保图像数据已准备好，否则无法生成预览。
14      */
15      public generateImagePreviewImage(displayScale: Number): Promise<any>
16  }

```

代码块

```
1 //返回数据示例
2 {
3     "apiName": "generateImagePreviewImage",
4     "resultAck": {
5         "errorCode": 0,
6         "info": "{\n\t\"ImageData\" :
\n\t\"iVBORw0KGgoAAAANSUHEUgAAAAZAAADwCAIAAAChXqV1AAAgAELEQVR4AezBeaznd33f++fr8/2db
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```

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AsSc0uQ03XdecDkCWp2WX/N3y+mOLHwCY+AAAAAEFTkSuQmCC\",\\n\\t\\\"errorCode\\\" :
0,\\n\\t\\\"errorInfo\\\" : \\\"No error!\\\"\\n}\\n\",

7 "result": 0

8 }

9 }

10

11

12

13 /**

14 * 生成打印预览图像

15 * 通过API调用生成打印预览图像

16 * @param printData - 打印数据对象

17 */

18 public async handlePreview(printData: any): Promise<void> {

19 if (!this.printSocketOpen || !this.nMPrintSocket) {

```

20         return alert("打印服务未开启");
21     }
22     if (!this.initBool) {
23         return alert("SDK未初始化");
24     }
25
26     try {
27         const initCanvasRes = await
this.initCanvas(printData.InitDrawingBoardParam)
28         if (!initCanvasRes) {
29             alert("初始化画布失败");
30             return;
31         }
32         const elementsProcessed = await
this.processPrintElements(printData.elements);
33         if (!elementsProcessed) {
34             alert("处理打印预览元素失败");
35             return;
36         }
37
38         const previewRes = await
this.nMPrintSocket.generateImagePreviewImage(8);
39         if (previewRes.resultAck.errorCode === 0 && previewRes.resultAck.info)
{
40             const imageData = JSON.parse(previewRes.resultAck.info).ImageData
this.previewImage = "data:image/png;base64," + imageData;
41             // alert("预览图已生成");
42             console.log("预览图已生成");
43         } else {
44             this.previewImage = null;
45             alert("获取预览图失败");
46         }
47     } catch (err) {
48         console.error(err);
49         this.previewImage = null;
50         alert("打印预览异常");
51     }
52     this._updateReactState();
53 }
54 }

```

四、打印接口说明

4.1 设置打印回调

代码块

```

1  export default class NMPrintSocket {
2      // 添加打印回调
3      public addPrintListener(callback: (msg: any) => void): (msg: any) => void
4  }

```

代码块

```

1  let printListener = null;
2
3  printListener = this.nMPrintSocket.addPrintListener(async (msg) => {
4      const resultAck = msg?.resultAck;
5
6      if (resultAck?.errorCode === 0 && resultAck?.info === "commitJob ok!") {
7          await strategyFactory.handleCommitSuccess();
8      }
9      //已接入历史版本客户仍可以使用printQuantity和onPrintPageCompleted字段获取打印进度
10
11     if (resultAck?.printCopies != null && resultAck?.printPages != null) {
12         strategyFactory.handleProgressUpdate(resultAck);
13     }
14
15     if (resultAck?.printCopies === printQuantity &&
16         resultAck?.printPages === list.length) {
17         await strategyFactory.handleCompletion();
18     }
19
20     if (resultAck?.errorCode !== 0) {
21         strategyFactory.handleError(msg);
22     }
23 });

```

4.2 移除打印回调

代码块

```

1  export default class NMPrintSocket {
2      // 移除打印回调
3      public removePrintListener(callback: (msg: any) => void): void
4  }

```

代码块

```

1  const cleanupListener = () => {
2      if (printListener && this.nMPrintSocket) {
3          this.nMPrintSocket.removePrintListener(printListener);

```

```

4         printListener = null;
5     }
6 };

```

4.3 开始打印

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 开始一个打印任务。
4       *
5       * @param {number} printDensity - 打印浓度，根据不同打印机型号取值范围不同，具体
        如下：
6       *                                     - B3S、B203、B1、K3、K3W、M2：取值范围
        1~5，默认为 3。
7       *                                     - B50、B11、B50W、B32、Z401：取值范围
        1~15，默认为 8。
8       * @param {number} printLabelType - 纸张类型，可选值：
9       *                                     1：间隙纸
10      *                                     2：黑标纸
11      *                                     3：连续纸
12      *                                     4：定孔纸
13      *                                     5：透明纸
14      *                                     6：标牌
15      *                                     10：黑标间隙纸
16      * @param {number} printMode - 打印模式，可选值：
17      *                                     1：热敏
18      *                                     2：热转印
19      *                                     注意，不同打印机型号支持的打印模式有限制，具体如下：
20      *                                     - D11、D101、D110、H10、B16、B18、B3S、B203、
        B1、K3、K3W、B11 仅支持热敏。
21      *                                     - B50、B50W、B32、Z401、M2 仅支持热转印。
22      * @param {number} count - 总打印份数，表示所有页面的打印份数之和。
23      *                                     例如，如果你有3页需要打印，第一页打印3份，第二页打
        印2份，第三页打印5份，那么count的值应为10（3+2+5）。
24      * @return {Promise} - 返回一个 Promise，解析为开始打印任务的结果
25      * @example
26      * //返回数据示例
27      * {
28      *     "apiName": "startJob",
29      *     "resultAck": {
30      *         "errorCode": 0,
31      *         "info": "startJob ok!",
32      *         "result": 0
33      *     }

```

```

34     * }
35     * @description 返回结果中的 errorCode 含义如下:
36     *             - 0: 成功
37     *             - -1: 失败, info 表示原因
38     *             - -2: 打印机忙碌, info 表示原因
39     *             - -3: 打印机接收到不支持的参数, 主要是浓度、纸张类型、打印模式,
    info 表示具体原因
40     */
41     public startJob(
42         printDensity: number,
43         printLabelType: number,
44         printMode: number,
45         count: number
46     ): Promise<any>
47 }

```

代码块

```

1  //返回数据示例
2  {
3      "apiName": "startJob",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "startJob ok!",
7          "result": 0
8      }
9  }
10
11  const startRes = await this.nMPrintSocket.startJob(
12      this.density,
13      this.label_type,
14      this.print_mode,
15      list.length * printQuantity
16  );
17
18  if (startRes.resultAck.errorCode !== 0) {
19      cleanupListener();
20  }

```

4.4 提交打印任务

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 提交一个打印任务。

```

```

4      *
5      * @param {string} [printData=null] - 打印数据的 JSON 字符串。
6      * @param {string} printerImageProcessingInfo - 打印机图像处理信息的 JSON 字符串，包含打印份数信息，格式如下：
7      * {
8      *   "printerImageProcessingInfo": {
9      *     "printQuantity": 1 // 用于指定当前页的打印份数。例如，如果需要打印3页，第一
10     页打印3份，第二页打印2份，第三页打印5份，则在3次提交数据时，
11     printerImageProcessingInfo 中的 "printQuantity" 值分别应为 3, 2, 5。
12     *   }
13     * }
14     * @return {Promise} - 返回一个 Promise，解析为提交打印任务的结果
15     */
16     public commitJob(printData: string | undefined,
17     printerImageProcessingInfo: string): Promise<any>
18   }

```

代码块

```

1  //数据提交成功返回数据示例
2  {
3      "apiName": "commitJob",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "commitJob ok!",
7          "result": 0
8      }
9  }
10
11 //打印进度返回示例1：此回调的含义为第一页第一份打印完成
12 {
13     "apiName": "commitJob",
14     "resultAck": {
15         "errorCode": 0,
16         "info": "",
17         "onPrintEPCCCodeCompleted": "",
18         "onPrintPageCompleted": 1, //打印完成份数回调
19         "onPrintPageLengthCompleted": "38.00",
20         "printQuantity": 1 //打印完成页数回调
21     }
22 }
23
24 //打印进度返回示例1：此回调的含义为第一页第二份打印完成
25 {
26     "apiName": "commitJob",
27     "resultAck": {

```

```

28         "errorCode": 0,
29         "info": "",
30         "onPrintEPCCodeCompleted": "",
31         "onPrintPageCompleted": 2, //打印完成份数回调
32         "onPrintPageLengthCompleted": "38.00",
33         "printQuantity": 1 //打印完成页数回调
34     }
35 }
36
37 //打印进度返回示例1: 此回调的含义为第二页第一份打印完成
38 {
39     "apiName": "commitJob",
40     "resultAck": {
41         "errorCode": 0,
42         "info": "",
43         "onPrintEPCCodeCompleted": "",
44         "onPrintPageCompleted": 1, //打印完成份数回调
45         "onPrintPageLengthCompleted": "38.00",
46         "printQuantity": 2 //打印完成页数回调
47     }
48 }
49
50
51 public async commitPrintJob() {
52     if (!this.printSocketOpen || !this.nMPrintSocket) {
53         return alert("打印服务未开启");
54     }
55     this.nMPrintSocket.commitJob(undefined, JSON.stringify(this.jsonObj));
56 }

```

4.5 结束打印任务

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 结束一个打印任务。
4       *
5       * @return {Promise} - 返回一个 Promise, 解析为结束打印任务的结果
6       */
7      public endJob(): Promise<any>
8  }

```

代码块

```

1  //返回数据示例

```

```

2  {
3      "apiName": "endJob",
4      "resultAck": {
5          "errorCode": 0,
6          "info": "endJob ok!",
7          "result": 0
8      }
9  }
10
11  if (!this.nMPrintSocket) return;
12  const endRes = await this.nMPrintSocket.endJob();
13  if (endRes.resultAck.errorCode === 0) {
14      console.log("打印完成");
15  }
16
17  cleanupListener();

```

4.6 取消打印任务

代码块

```

1  export default class NMPrintSocket {
2      /**
3       * 取消当前的打印任务，并执行回调函数。
4       *
5       * @return {Promise} 返回一个 Promise，解析为取消打印任务的结果
6       */
7      public cancelJob(): Promise<any>
8  }

```

代码块

```

1  try {
2      const cancelJobRes = await this.nMPrintSocket.cancelJob();
3      if (cancelJobRes.resultAck.errorCode == 0) {
4          console.log("取消打印成功");
5      }
6  } catch (err) {
7      console.error(err);
8  }

```

五、回调说明

代码块


```

1
2  /**
3   * {
4   *   "apiName": string, // 调用的 API 名称
5   *   "resultAck": {
6   *     "errorCode": number, // 错误代码, 0 表示成功, 其他值表示错误
7   *     "info": string, // 信息字符串, 描述操作结果
8   *     "result": number // 结果代码, 通常与 errorCode 一致
9   *   }
10  * }
11  */
12  {
13    "apiName": "commitJob",
14    "resultAck": {
15      "errorCode": 0,
16      "info": "commitJob ok!",
17      "result": 0
18    }
19  }

```

六、错误码相关说明

6.1 错误码说明描述

代码块

```

1  * 0-无错误
2  //打印机返回部分
3  * 1-盒子打开
4  * 2-缺纸
5  * 3-电量不足
6  * 4-电池异常
7  * 5-手动停止
8  * 6-数据错误
9  * 7-温度过高
10 * 8-走纸异常
11 * 9-正在打印
12 * 10-未检测到打印头
13 * 11-环境温度过低
14 * 12-打印头松动
15 * 13-未检测到碳带
16 * 14-不匹配的耗材
17 * 15-用完的碳带
18 * 16-不支持的纸张类型
19 * 17-设置纸张类型失败
20 * 18-设置打印模式失败

```

```
21 * 19-设置浓度失败
22 * 20-写入rfid失败
23 * 21-边距参数错误
24 * 22-超时错误
25 * 23-断开连接
26 * 24-画板参数设置错误
27 * 25-旋转角度参数错误
28 * 26-json参数错误
29 * 27-出纸异常（关闭上盖检测）
30 * 28-检查纸张类型
31 * 29-碳带与打印模式不匹配
32 * 30-设置浓度不支持
33 * 31-不支持的打印模式
34 * 32-标签材质设置异常，请重新设置
35 * 33-不支持该标签材质，请更换或重新设置
36 * 34-不支持RFID写入
37 * 50-非法标签
38 * 51-非法碳带和标签
39
40 //内部使用
41 //E_UNKNOW_ERROR = 255,
```

