



Robotics 2

Introduction to Control

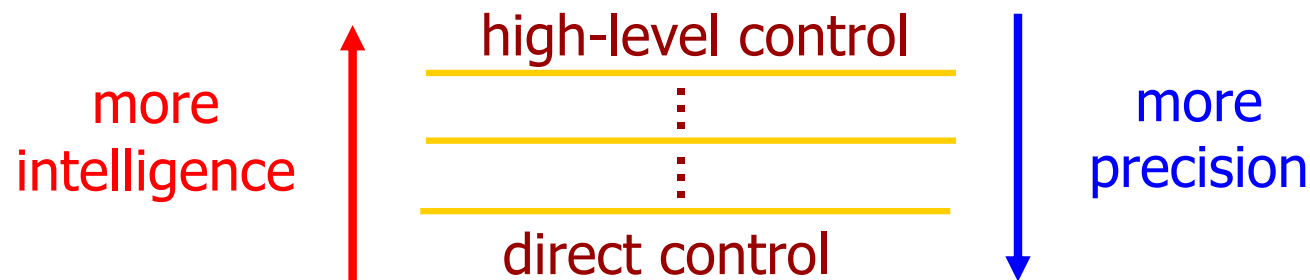
Prof. Alessandro De Luca





What do we mean by robot control?

- different **level of definitions** may be given to robot control
 - successfully complete a **task** or **work program**
 - accurate execution of a **motion trajectory**
 - zeroing a **positioning error**
- ⇒ control system unit has a **hierarchical** internal structure



- different but cooperating models, objectives, methods are used at the various control layers



Evaluation of control performance

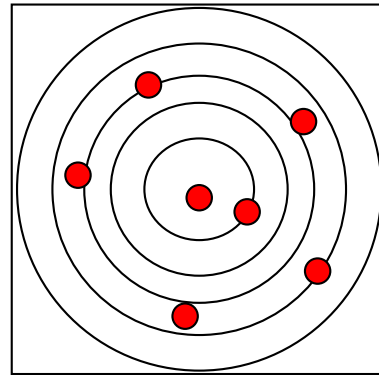
- **quality** of execution in **nominal** conditions
 - velocity/speed of task completion
 - accuracy/repeatability (in **static** and **dynamic** terms)
 - energy requirements
 - ⇒ improvements also thanks to **models** (software!)
- **robustness** in **perturbed/uncertain** conditions
 - adaptation to changing environments
 - high repeatability despite disturbances, changes of parameters, uncertainties, modeling errors
 - ⇒ can be improved by a generalized use of **feedback**, using more **sensor information**
 - ⇒ **learn** through repeated robot trials/human experience

Static positioning

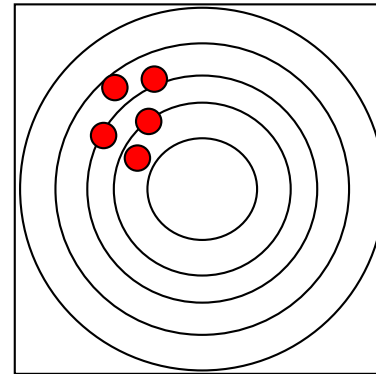
accuracy and repeatability



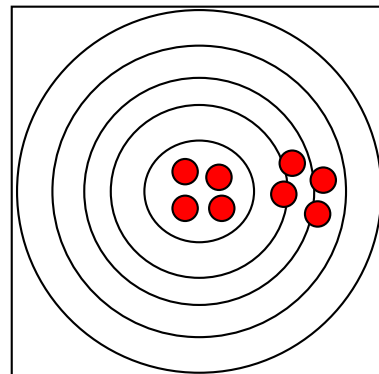
poor accuracy
poor repeatability



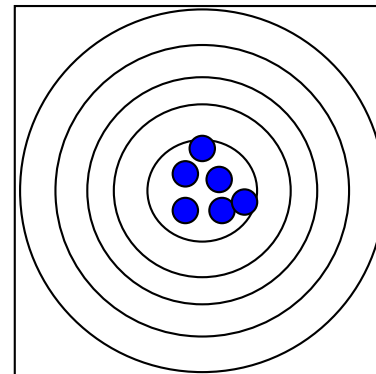
poor accuracy
good repeatability



good accuracy
poor repeatability



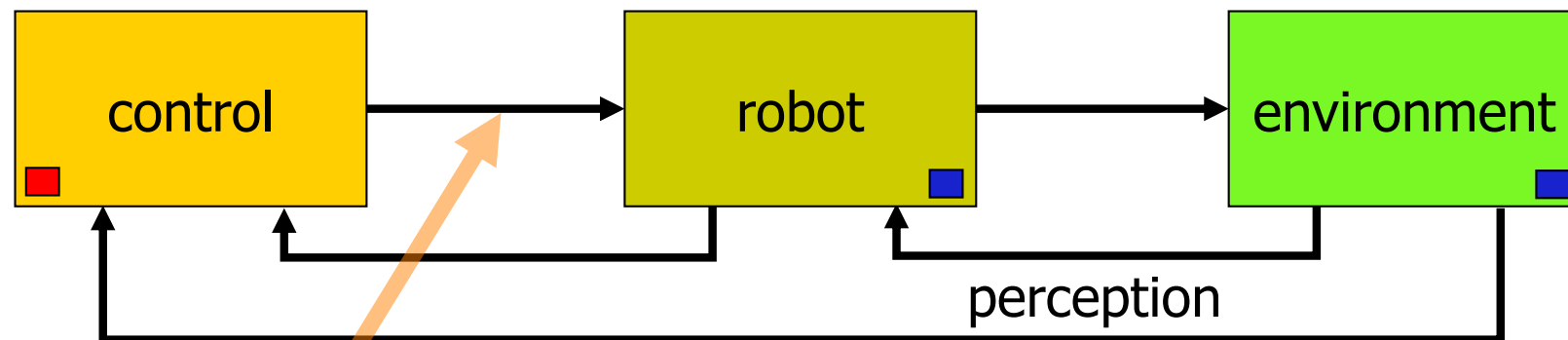
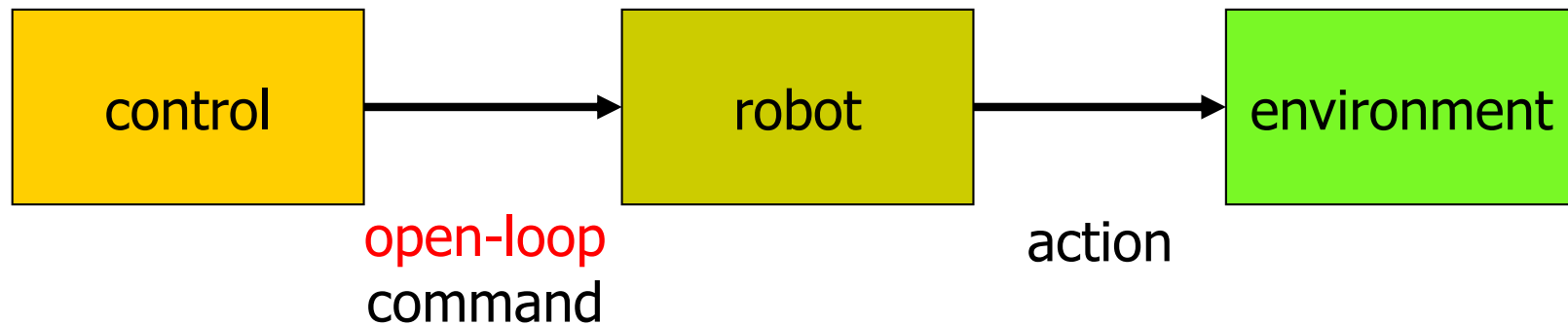
good accuracy
good repeatability



what about “dynamic” accuracy on (test or selected) motion trajectories?



Basic control schemes



combination of
feedforward and
feedback commands



METHODS



MODELS



Control schemes and uncertainty

- **feedback control**
 - insensitivity to mild disturbances and small variations of parameters
- **robust control**
 - tolerates relatively large uncertainties of known range
- **adaptive control**
 - improves performance on line, adapting the control law to a priori unknown range of uncertainties and/or large (but not too fast) parameter variations
- **intelligent control**
 - performance improved based on experience: **LEARNING**
 - autonomous change of internal structure for optimizing system behavior: **SELF-ORGANIZING**

uncertainty on parametric values	➡	IDENTIFICATION
... on the system structure	➡	...








Limits in control of industrial robots - 1

- from a **functional** viewpoint
 - “closed” control architectures, relatively difficult to interface with external computing systems and sensing devices
 - ⇒ especially in applications where hard **real time** is a must
- at the **higher** level
 - open loop command generation
 - ⇒ exteroceptive sensory feedback absent or very loose
- at the **intermediate** level
 - limited consideration of advanced kinematic and dynamic issues
 - ⇒ e.g., singularity robustness: solved on a case-by-case basis
 - ⇒ task redundancy: no automatic handling of the extra degrees of freedom of the robot



Limits in control of industrial robots - 2

- at the **lower (direct)** level
 - reduced execution speed ("control bandwidth")
 - ⇒ typically heavy mechanical structure 
 - reduced dynamic accuracy on fast motion trajectories
 - ⇒ standard use of kinematic control + PID 
 - problems with dry friction and backlash at the joints 
 - compliance in the robot structure
 - ⇒ flexible transmissions (belts, harmonic drives, long shafts) 
 - ⇒ large structures or relatively lightweight links 

now **desired**
for safe
physical
Human-Robot
Interaction

-  need the use of **dynamic models** and model-based **control laws**
-  addressed, e.g., by using **direct drive** actuators

Example of robot positioning

- low damped vibrations due to joint elasticity



video

without modeling
and controlling
joint elasticity

- 6R KUKA KR-15/2 robot (235 kg), with 15 kg payload



Advanced robot control laws

- deeper mathematical/physical analysis and modeling of robot components (**model-based** approach)
- schemes using various/different control loops at multiple hierarchical levels (**feedback**) and with additional sensors
 - visual servoing
 - force/torque sensors for interaction control
 - ...
- “new” methods
 - integration of (open-loop/feedforward) **motion planning** and **feedback control** aspects (e.g., sensor-based planning)
 - fast (sensor-based) re-planning
 - model predictive control (with preview)
 - **learning** (iterative, by imitation, skill transfer, ...)
 - ...

Example of visual-based control

- human-obstacle collision avoidance

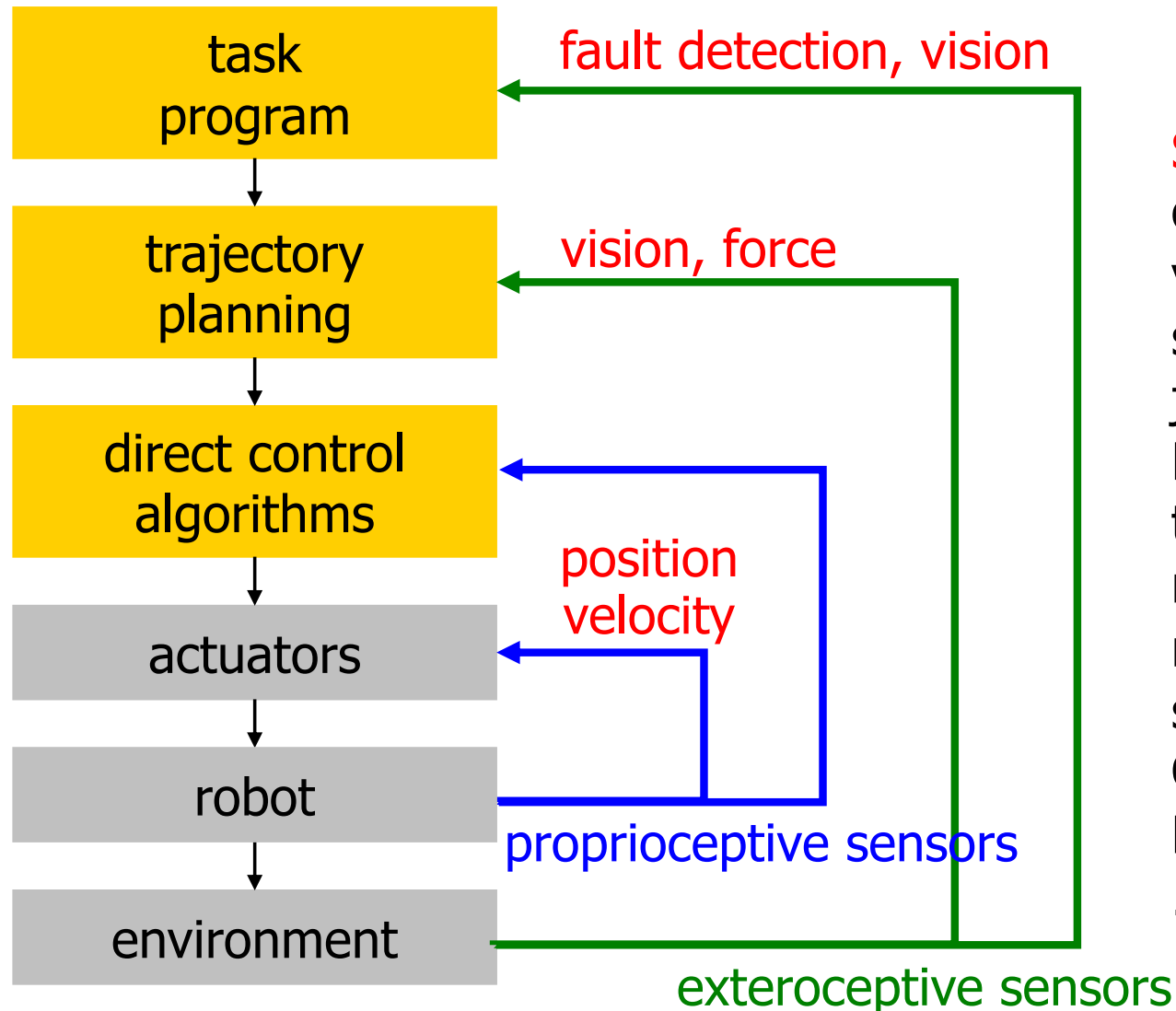


video

- 3R SoftArm prototype with McKibben actuators (Univ. of Pisa) using **repulsive force field** built from stereo camera information



Functional structure of a control unit

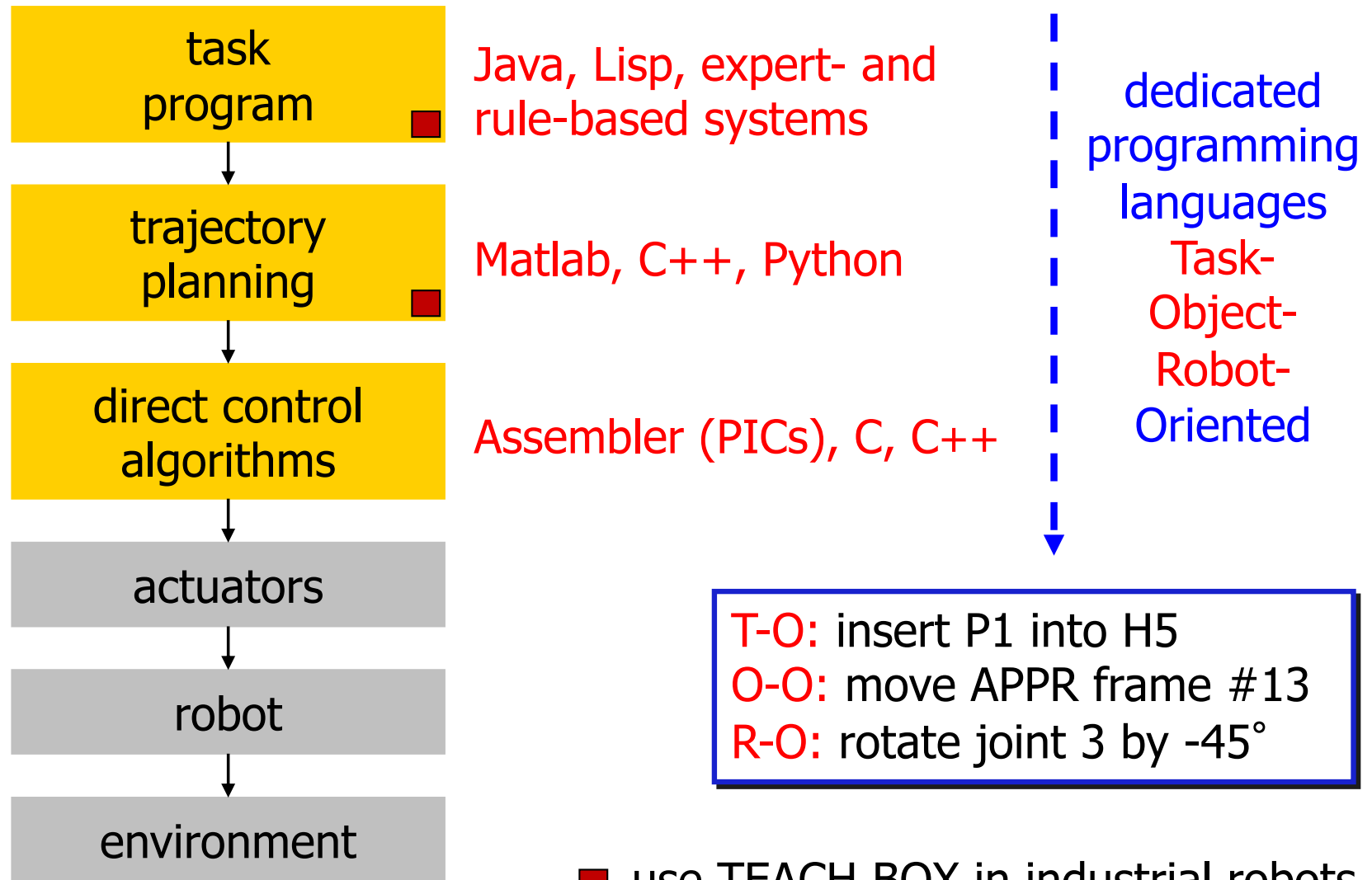


SENSORS:

optical encoders,
velocity tachos,
strain gauges,
joint or wrist
F/T sensors,
tactile sensors,
micro-switches,
range/depth
sensors, laser,
CCD cameras,
RGB-D cameras
...

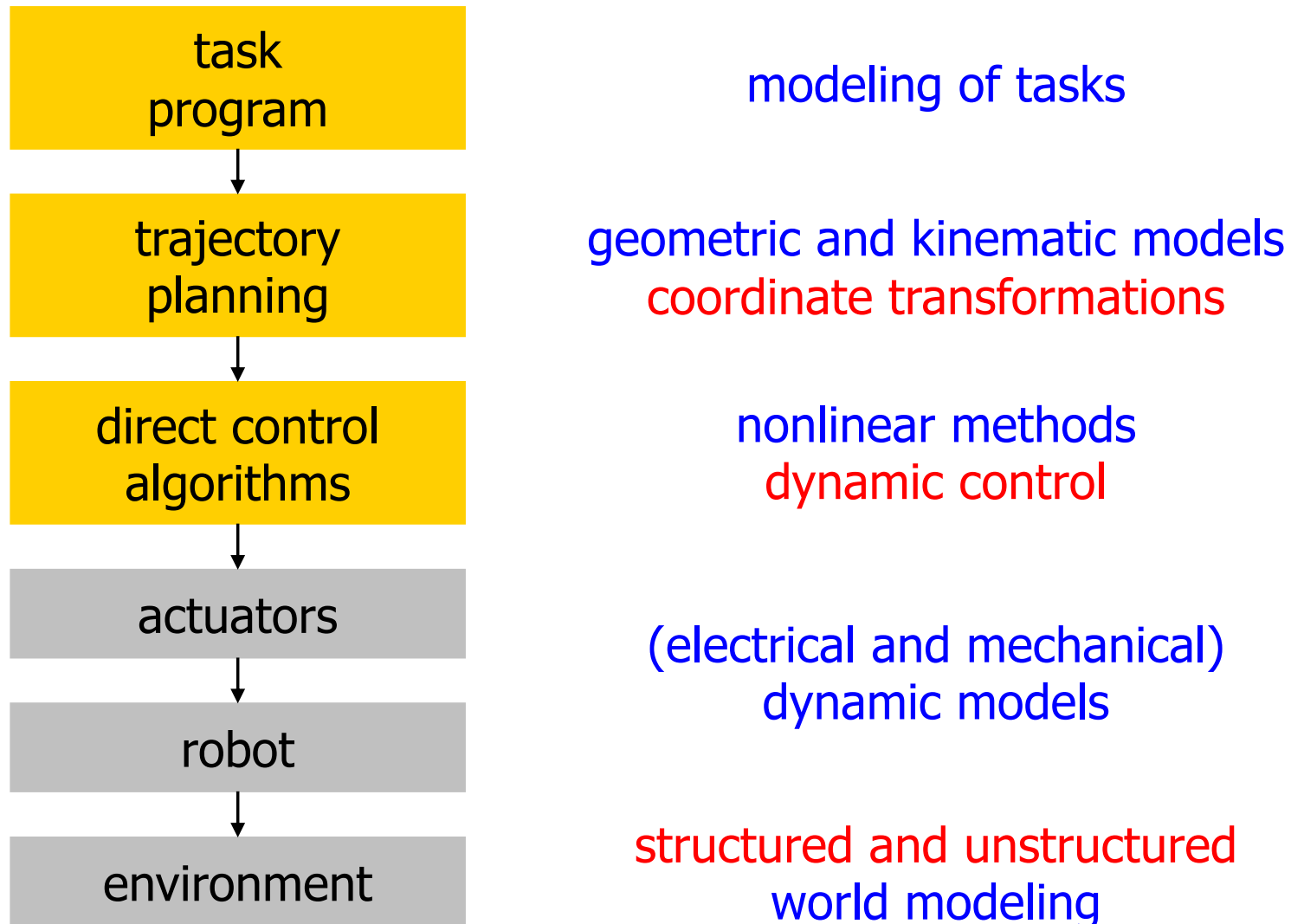


Functional structure of a control unit





Functional structure of a control unit



Robot control/research software

(last updated in April 2019)



- a (partial) list of **open source** robot software
 - for simulation and/or real-time control
 - for interfacing with devices and sensors
 - research oriented

Player/Stage playerstage.sourceforge.net ⇒ github.com/rtv/stage

- **Stage**: in origin, a networked Linux/MacOS X robotics server serving as abstraction layer to support a variety of hardware ⇒ now a 2(.5)D mobile robot standalone simulation environment
- **Gazebo**: 3D robot simulator (**ODE** physics engine and **OpenGL** rendering), now an independent project ⇒ gazebo.org

VREP (edu version available) www.coppeliarobotics.com

- each object/model controlled via an embedded script, a plugin, a ROS node, a remote API client, or a custom solution
- controllers written in C/C++, Python, Java, Matlab, ...

Robot control/research software (cont'd)



Robotics Toolbox (free addition to Matlab) petercorke.com

- study and simulation of kinematics, dynamics, and trajectory generation for serial-link manipulators ⇒ **releases 9 & 10**

ROS (Robot Operating System) ros.org

- **middleware** with: hardware abstraction, device drivers, libraries, visualizers, message-passing, package management
- “nodes”: executable code (in Python, C++) running with a publish/subscribe communication style
- drivers, tools, state-of-the-art algorithms ... (all open source)

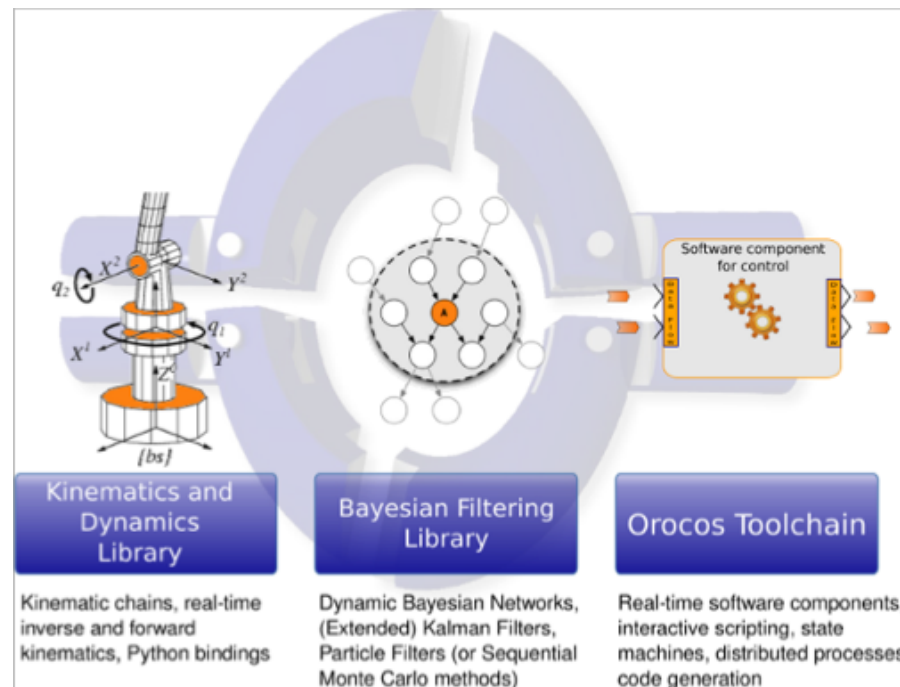
PyRobotics (Python API) pypi.org/project/pyRobotics (v1.8 in 2015)

OpenRDK openrdk.sourceforge.net ⇒ developed **@DIAG**, dismissed

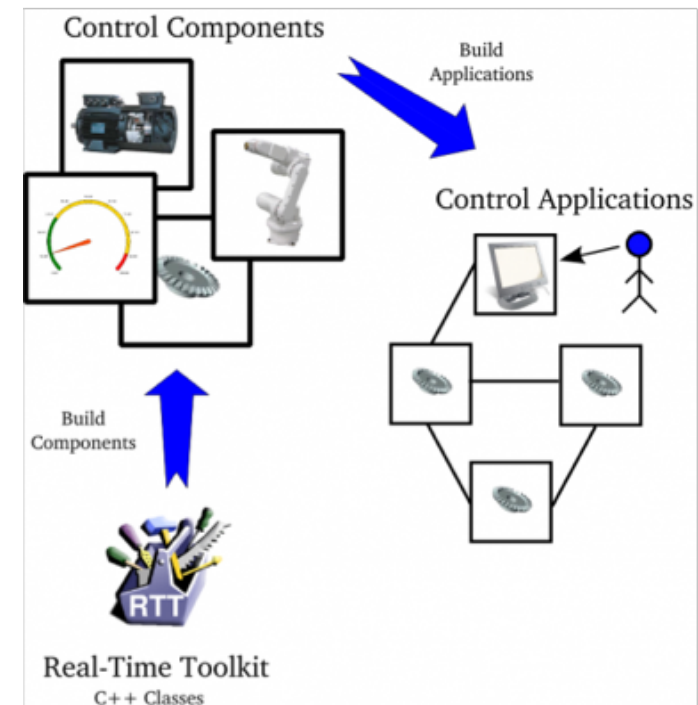
- “agents”: modular processes dynamically activated, with blackboard-type communication (repository)

OROCOS control software

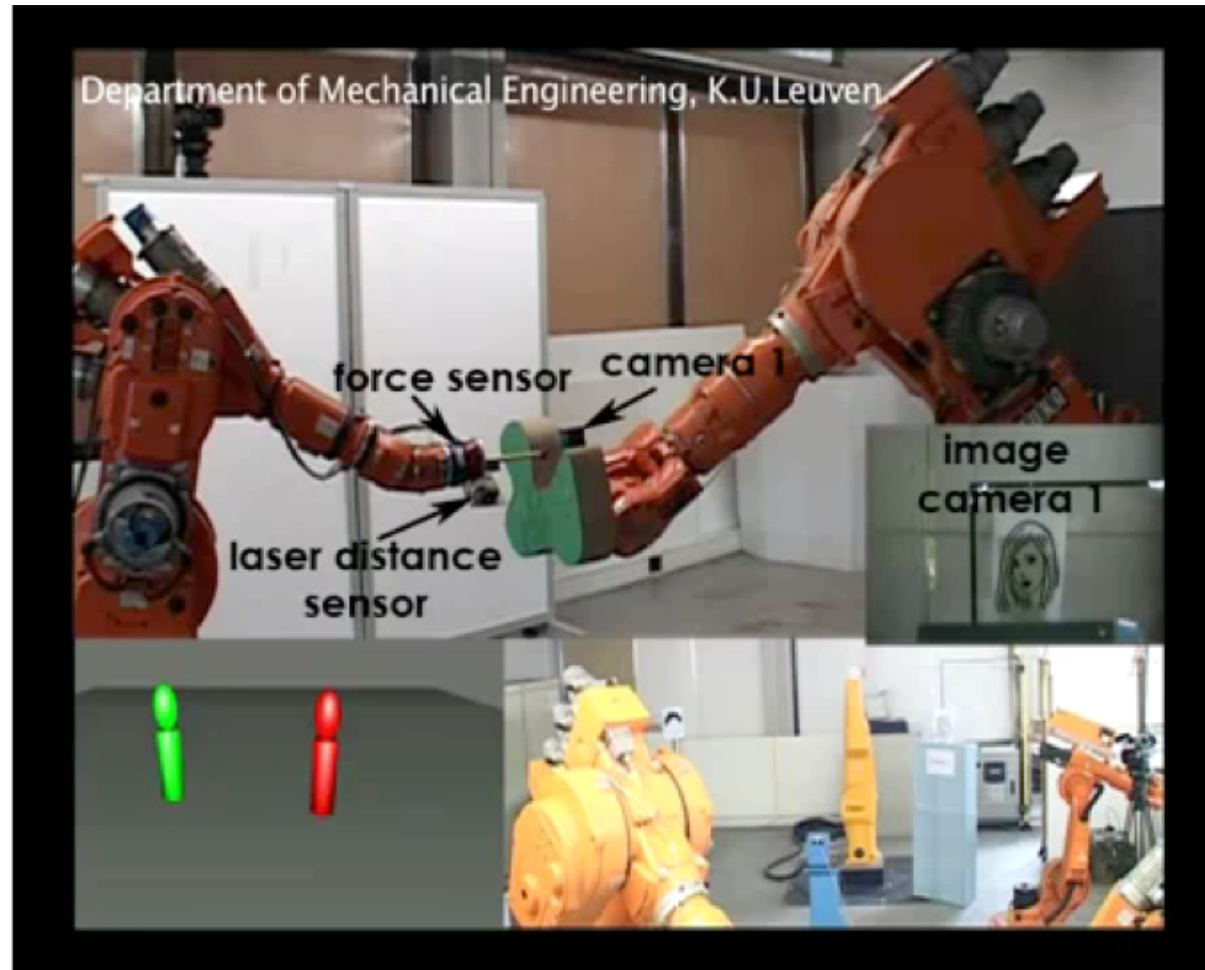
- **OROCOS** (Open RObot COnTrol Software) orocos.org
 - open-source, portable C++ libraries for robot control
 - Real-Time Toolkit (for Linux, MacOS X, Windows Visual Studio)
 - supports CORBA for distributed network computing and ROS interface
 - (user-defined) application libraries



⇒ [github](https://github.com)



Example application using OROCOS



video

multi-sensor fusion for multi-robot manipulation
in a human populated environment (KU Leuven)



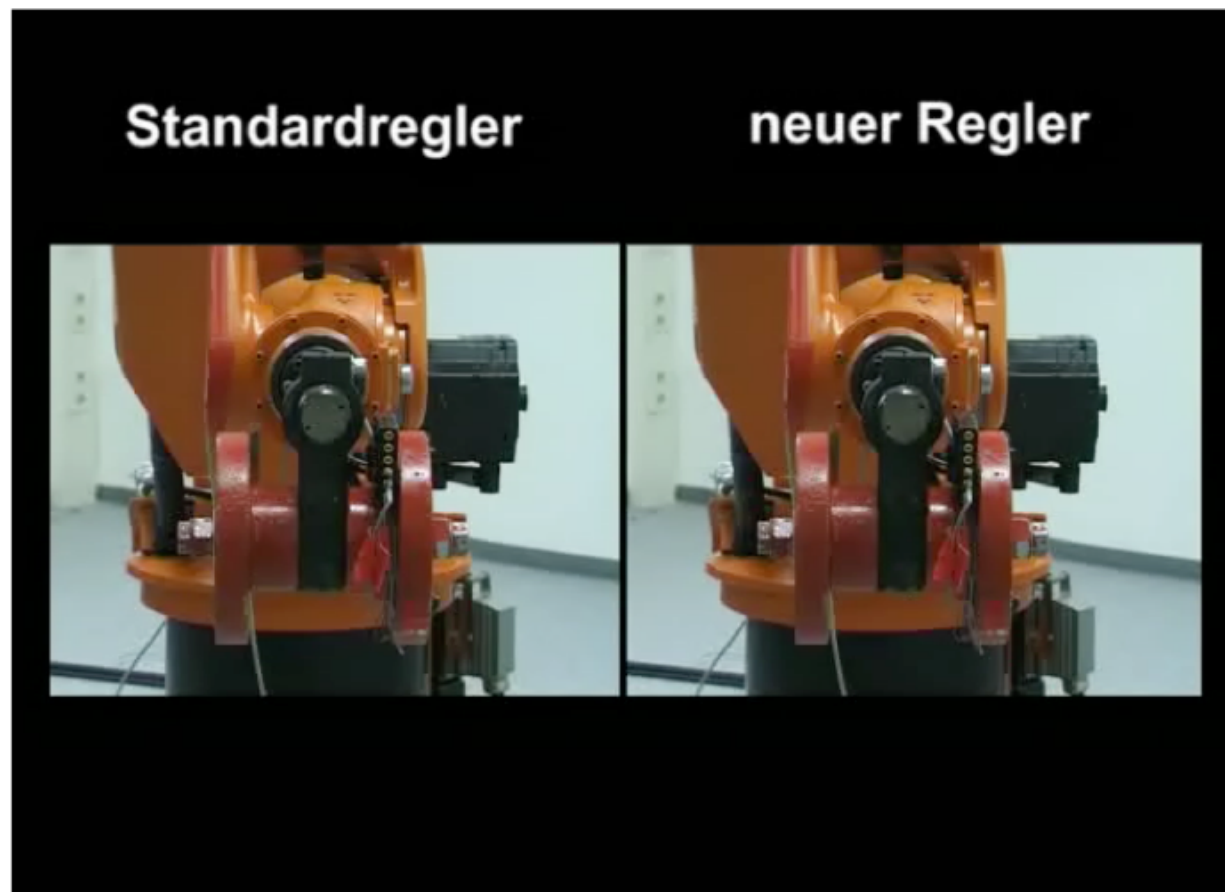
Summarizing ...

- to **improve performance** of robot controllers
 1. more complete **modeling** (kinematics and **dynamics**)
 2. introduction of **feedback** throughout all hierarchical levels
- **dynamic control** at low level allows in principle
 1. much **higher accuracy** on generic motion trajectories
 2. **larger velocity** in task execution with same accuracy
- interplay between **control, mechanics, electronics**
 1. able to control accurately also **lightweight/compliant** robots
 2. full utilization of task-related **redundancy**
 3. smart **mechanical design** can reduce control efforts (e.g., closed kinematic chains simplifying robot inertia matrix)
 4. **actuators** with higher dynamic performance (e.g., direct drives) and/or including controlled variable stiffness

needless to say, applications should justify additional costs
(e.g., laser cutting with 10g accelerations, human-robot safe interaction)

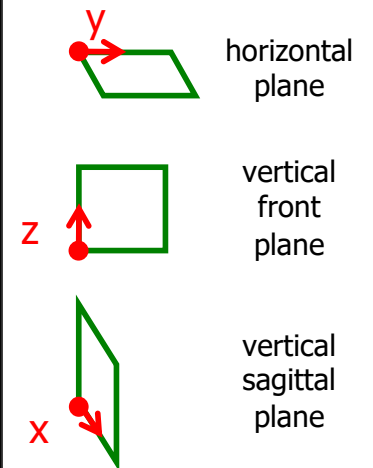
Benefits of model-based control

- trajectory tracking task: comparison between standard industrial and new model-based controller



video

three squares in:



Robot learning by imitation

- learning from human motion primitives (imitation)
- motion refinement by kinesthetic teaching (with impedance control)



video

@TUM, Munich (D. Lee, C. Ott), for the EU SAPHARI project



Using visual or depth sensor feedback

Stanford University Artificial Intelligence Laboratory

Robust Visual Servo Control Using
the Reflexxes Motion Libraries

<http://cs.stanford.edu/groups/manips>

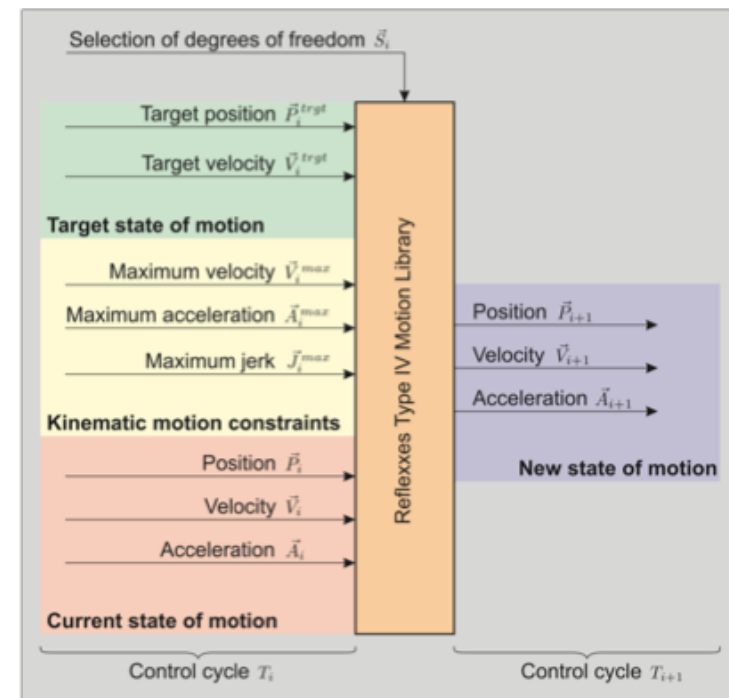
Stanford University Artificial Intelligence Laboratory

Università di Roma "Sapienza" Robotics Laboratory

Collision Avoidance Using
the Reflexxes Motion Libraries

video

- robust visual or depth (Kinect) feedback for motion tracking



- collision avoidance schemes (here, redundancy w.r.t. an E-E task)

video



Panoramic view of control laws

- problems and methods for robot manipulators that will be considered

definition of error		joint space	Cartesian space	task space
type of task				
free motion	regulation	PD, PID, gravity compensation, iterative learning	PD with gravity compensation	visual servoing (kinematic approach)
	trajectory tracking	feedback linearization, inverse dynamics + PD, passivity-based control, robust/adaptive control	feedback linearization	
contact motion		-	impedance control (with variants)	hybrid force-velocity control