

### **Q. I need a perforation machine.**

You can choose from Duke Jia's **CNC perforation range**:

- **DY-SK-D2-2.0RH** – 12-head full-automatic model, **900 × 600 mm (35.4 × 23.6 in)** working area, built for **automotive seats, leather upholstery, and premium interiors**.
  - **DY-SK-D2-10Z** – 10-head compact machine for **leather bags, footwear uppers, décor panels**, and mid-scale production.
- Both run up to **1300 RPM**, support **0.8–2.5 mm hole sizes**, and deliver **CNC precision** for clean, decorative perforation.

### **Q. I want a perforation machine.**

Duke Jia offers two CNC perforation systems:

- **DY-SK-D2-10Z** for **bags, shoes, and smaller leather pieces**.
  - **DY-SK-D2-2.0RH** for **car-seat covers, upholstery, and industrial leather punching**.
- Both are full-automatic with **digital pattern control** and **high-speed servo punching**.

### **Q. Do you have a perforation machine?**

Yes! We have two models:

- **DY-SK-D2-10Z** (10 heads) – compact, efficient for **footwear and leather goods**.
  - **DY-SK-D2-2.0RH** (12 heads) – heavy-duty for **automotive interiors and upholstery**.
- Both support **0.8–2.5 mm holes**, **900 × 600 mm work area**, and **CNC-controlled accuracy**.

### **Q. I want a punching machine.**

You can choose **DY-SK-D2-2.0RH** or **DY-SK-D2-10Z**, both full-automatic **leather punching systems**.

They handle **leather, PU, PVC, synthetics**, and deliver perfect **ventilation or decorative hole designs** at up to **1300 RPM**.

### **Q. Which model is for leather punching?**

For **leather, PU, PVC**, choose:

- **DY-SK-D2-10Z** – compact 10-head for **bags, shoes, small panels**.
  - **DY-SK-D2-2.0RH** – 12-head reinforced model for **car seats and large upholstery**.
- Both support **CNC control, automatic feeding**, and **hole sizes 0.8–2.5 mm**.

### **Q. I need an automatic punching machine.**

Select **DY-SK-D2-2.0RH**, our **full-automatic 12-head perforation machine** for **car seats, footwear, and decorative leather**.

Or choose **DY-SK-D2-10Z** for a smaller, energy-efficient setup ideal for **mid-volume bag and shoe production**.

### **Q. I need a perforation-only machine (no embroidery).**

Go with the **DY-SK-D2-series**:

- **DY-SK-D2-10Z** for compact leather-goods production.
  - **DY-SK-D2-2.0RH** for large-scale upholstery.
- Both are **perforation-only**, CNC-controlled, and run at **up to 1300 RPM** with **12 / 10 punching heads** respectively.

### **Q. I need a CNC perforation system.**

Choose either:

- **DY-SK-D2-10Z** – 10-head CNC leather perforator.
  - **DY-SK-D2-2.0RH** – 12-head heavy-duty CNC perforator.
- Each provides **digital design input, auto-feed**, and **hole size adjustment (0.8–2.5 mm)** for perfect pattern control.

### **Q. Need a hole-making perforation machine.**

Yes — Duke Jia's **DY-SK-D2-2.0RH** and **DY-SK-D2-10Z** are both built for **high-speed hole making** on **leather, PU, PVC**, and **decorative panels**.

They feature **CNC automation, multi-head punching**, and **adjustable hole diameters**.

**Q. I need a machine for punching design on leather.**

**You can choose from Duke Jia's CNC perforation range:**

- **DY-SK-D2-10Z** — 10-head compact perforation machine, ideal for bags, footwear uppers, belts, and decorative leather panels.  
It offers a  $900 \times 600$  mm ( $35.4 \times 23.6$  in) working area, supports 0.8 – 2.5 mm hole sizes, and runs up to 1300 RPM with CNC accuracy.
- **DY-SK-D2-2.0RH** — 12-head heavy-duty perforation system, built for car seats, upholstery, and large leather sheets.  
Same  $900 \times 600$  mm area but reinforced for industrial-scale punching and continuous production.

**Q. What is the full Measurement or Size of DY-1201?**

The DY-1201 has an embroidery area of  **$350 \times 500$  mm** and an overall machine size of  **$113 \times 83 \times 87$  cm** — compact and ideal for caps, flats, and garments.

**Q. What is the full Measurement or Size of DY-1201L?**

The DY-1201L has an embroidery area of  **$400 \times 600$  mm /  $500 \times 800$  mm** and a machine size of  **$127 \times 110 \times 87$  cm** — larger frame for jacket backs and panels.

**Q. What is the full Measurement or Size of DY-1201H?**

The DY-1201H has an embroidery area of  **$500 \times 400$  mm** and a machine size of  **$95 \times 115 \times 160$  cm** — reinforced for heavy and thick fabrics.

**Q. What is the full Measurement or Size of DY-1201XL?**

The DY-1201XL has an embroidery area of  **$500 \times 1200$  mm** and a machine size of  **$146 \times 113 \times 87$  cm** — wide-area model for larger designs.

**Q. What is the full Measurement or Size of DY-1201S?**

The DY-1201S has an embroidery area of  **$300 \times 350$  mm** and a machine size of  **$88 \times 76 \times 99$  cm** — compact tabletop machine for small embroidery work.

**Q. What is the full Measurement or Size of HALO-100?**

The HALO-100 has an embroidery area of  **$240 \times 320$  mm** and a machine size of  **$75.5 \times 56.5 \times 74.5$  cm** — perfect for small shops or studios.

**Q. What is the full Measurement or Size of ES-1300?**

The ES-1300 has an embroidery area of  **$110 \times 110$  mm** and a machine size of  **$52 \times 37 \times 37$  cm** — compact, portable embroidery sewing model.

**Q. What is the full Measurement or Size of DY-1201+1CT?**

The DY-1201+1CT has an embroidery area of **560 × 1200 mm** and a machine size of **203 × 130 × 160 cm** — for flat, chenille, and chainstitch embroidery.

**Q. What is the full Measurement or Size of DY-1201+1PD?**

The DY-1201+1PD has an embroidery area of **560 × 1200 mm** and a machine size of **203 × 130 × 160 cm** — flat and coiling combination model.

**Q. What is the full Measurement or Size of Chenille / Coiling DY-601CTM?**

The DY-601CTM has an embroidery area of **500 × 800 mm** and a machine size of **120 × 100 × 120 cm** — single-head chenille and chainstitch machine.

**Q. What is the full Measurement or Size of Chenille / Coiling DY-PD?**

The DY-PD has an embroidery area of **500 × 800 mm** and a machine size of **120 × 100 × 120 cm** — for taping and coiling embroidery designs.

**Q. What is the full Measurement or Size of Chenille / Coiling DY-601PD?**

The DY-PD has an embroidery area of **500 × 800 mm** and a machine size of **120 × 100 × 120 cm** — for taping and coiling embroidery designs.

**Q. What is the full Measurement or Size of DY-1203H?**

The DY-1203H has an embroidery area of **400 × 450 mm** and a machine size of **175 × 113 × 150 cm** — 3-head model for medium production.

**Q. What is the full Measurement or Size of DY-1204?**

The DY-1204 has an embroidery area of **400 × 450 mm** and a machine size of **264 × 90 × 140 cm** — 4-head tubular embroidery machine.

**Q. What is the full Measurement or Size of DY-1206?**

The DY-1206 has an embroidery area of **400 × 450 mm** and a machine size of **343 × 90 × 140 cm** — 6-head model for higher productivity.

**Q. What is the full Measurement or Size of DY-1206H?**

The DY-1206H has an embroidery area of **400 × 450 mm** and a machine size of **343 × 123 × 132 cm** — high-speed tubular embroidery series.

**Q. What is the full Measurement or Size of DY-1502?**

The DY-1502 has an embroidery area of **400 × 450 mm** and a machine size of **113 × 88 × 135 cm** — 2-head compact production model.

**Q. What is the full Measurement or Size of DY-1202HC?**

The DY-1202HC has an embroidery area of **400 × 800 mm** and a machine size of **146 × 113 × 89 cm** — C-type twin-head embroidery machine.

**Q. What is the full Measurement or Size of DY-908?**

The DY-908 has an embroidery area of **400 × 450 mm** and a machine size of **424 × 110 × 140 cm** — 8-head tubular embroidery model.

**Q. What is the full Measurement or Size of DY-912?**

The DY-912 has an embroidery area of **400 × 450 mm** and a machine size of **584 × 110 × 140 cm** — 12-head model for bulk embroidery.

**Q. What is the full Measurement or Size of DY-915-120?**

The DY-915-120 has an embroidery area of **400 × 1200 mm** and a machine size of **820 × 280 × 120 cm** — 15-head high-speed industrial model.

**Q. What is the full Measurement or Size of DY-918-120?**

The DY-918-120 has an embroidery area of **400 × 800 mm** and a machine size of **920 × 286 × 120 cm** — 18-head multi-head machine.

**Q. What is the full Measurement or Size of DY-606+6?**

The DY-606+6 has an embroidery area of **660 × 780 × 800 mm** and a machine size of **665 × 225 × 165 cm** — flat + rhinestone + beads combination machine.

**Q. What is the full Measurement or Size of DY-1202H?**

The DY-1202H has an embroidery area of **500 × 500 × 400 mm** and a machine size of **135 × 113 × 160 cm** — a **2-head industrial embroidery model** designed for high-speed, multicolor stitching.

**Q. What is the full Measurement or Size of Perforation + Embroidery or DYPE750×600?**

The DY-PE750×600 has a working area of **750 × 600 mm** and a machine size of **180 × 130 × 150 cm** — dual embroidery and perforation machine.

**Q. What is the full measurement or size of the Duke Jia perforation or perforation machines?**

- **DY-SK-D2-2.0RH** — full-automatic CNC leather perforation machine with a **working area of 900 × 600 mm (35.4 × 23.6 in)** and overall **machine size ≈ 356.5 × 148 × 138 cm**.  
Equipped with **12 punching tools**, it runs up to **1300 RPM** for high-volume **car-seat, upholstery, and leather-panel** production.
- **DY-SK-D2-10Z** — compact **10-head** version sharing the same **900 × 600 mm** working area, with a slightly smaller frame (**≈ 360 × 150 × 140 cm**).  
Designed for **bags, footwear uppers, and décor leather**, it also supports **0.8 – 2.5 mm** hole sizes and high-speed CNC control.

**Q. What is the full measurement or size of perforation machines?**

- **DY-SK-D2-2.0RH** — full-automatic CNC leather perforation machine with a **working area of 900 × 600 mm (35.4 × 23.6 in)** and overall **machine size ≈ 356.5 × 148 × 138 cm**.  
Equipped with **12 punching tools**, it runs up to **1300 RPM** for high-volume **car-seat, upholstery, and leather-panel** production.
- **DY-SK-D2-10Z** — compact **10-head** version sharing the same **900 × 600 mm** working area, with a slightly smaller frame (**≈ 360 × 150 × 140 cm**).  
Designed for **bags, footwear uppers, and décor leather**, it also supports **0.8 – 2.5 mm** hole sizes and high-speed CNC control.

**Q. What is the full Measurement or Size of Quilting or DY-CS3000?**

The DY-CS3000 has a quilting width of **2450 mm** and an overall machine size of **540 × 165 × 205 cm** - computerized multi-needle quilting system.

**Q. What is the full Measurement or Size of Quilting Machine?**

The DY-CS3000 has a quilting width of **2450 mm** and an overall machine size of **540 × 165 × 205 cm** - computerized multi-needle quilting system.

**Q. I need 110×110 mm embroidery area?**

Choose **ES-1300** - a compact embroidery + sewing combo machine for home or craft use.

**Q. I need 240×320 mm embroidery area?**

Go for **HALO-100**, a 12-needle compact single-head embroidery machine for caps and garments.

**Q. I need 300×350 mm embroidery area?**

The **DY-1201S** is perfect - touchscreen, 1200 RPM, ideal for T-shirts, bags, and caps.

**Q. I need 300×500 mm embroidery area?**

Choose **DY-1201** - 12-needle, 350×500 mm area, automatic color change, and compact footprint.

**Q. I need 300×500 mm with perforation?**

Choose **DY-PE750×600** - supports **both embroidery and perforation**.

**Q. I need 400×400 mm embroidery area?**

**DY-1203H** offers a 400×400 mm per-head area - ideal for multi-head production.

**Q. I need 400×450 mm embroidery area?**

**DY-1204**, **DY-1206**, and **DY-1206H** all provide 400×450 mm per head - high-speed tubular models.

**Q. I need 400×600 mm embroidery area?**

**DY-1201L** provides a 400×600 mm large field - perfect for jacket panels and uniforms.

**Q. I need 400×800 mm embroidery area?**

**DY-1202HC (C-Type)** offers a 400×800 mm field with servo control and 10" touchscreen.

**Q. I need 400×800 mm multi-head embroidery?**

**DY-918-120** delivers 400×800 mm per head at 1500 RPM - ideal for mass production.

**Q. I need 500×400 mm embroidery area?**

**DY-1201H** provides 500×400 mm area with a reinforced body for heavy fabrics.

**Q. I need 500×600 mm embroidery area?**

**DY-1201L** or **DY-601CTM** (Chenille + Chainstitch) both suit this range.

**Q. I need 500×800 mm embroidery area?**

Choose **DY-1201L (500×800)** or **DY-PD (500×800)** for taping and coiling embroidery.

**Q. I need 500×1200 mm embroidery area?**

The **DY-1201XL** offers a 500×1200 mm extra-large field for big logos and uniforms.

**Q. I need 560×1200 mm embroidery area?**

Both **DY-1201+1CT** (Chenille) and **DY-1201+1PD** (Coiling) provide 560×1200 mm dual head operation.

**Q. I need 900×600 mm perforation area or Size?**

Choose **DY-SK-D2-2.0RH**, a full-automatic leather punching machine with CNC control and 12 tools.

**Q. I need 500×400 mm embroidery area?**

The **DY-1202H** provides a **500×500×400 mm embroidery area** with a **2-head structure**, offering stable performance and high precision for multi-head production.

**Q. I need 750×600 mm embroidery + perforation area?**

Choose **DY-PE750×600**, which performs **embroidery + perforation** in one process.

**Q. I need 1200 mm embroidery length or Area or Size?**

**DY-1201XL**, **DY-1201+1CT**, and **DY-1201+1PD** all offer up to 1200 mm length.

**Q. I need 2450 mm quilting width?**

Go for **DY-CS3000**, a computerized chain-stitch multi-needle quilting machine (2450 mm width).

**Q. I need 400×1200 mm embroidery area per head?**

**DY-915-120** offers 400×1200 mm per head at 1500 RPM for large-scale production.

**Q. I need 400×800 mm embroidery area per head?**

**DY-918-120** provides 400×800 mm (1200 mm X travel) with 18 heads and servo control.

**Q. I need 400×450 mm multi-head embroidery area?**

**DY-1204**, **DY-1206**, **DY-1206H**, **DY-1502**, and **DY-912** all support 400×450 mm per head.



**Q. I need perforation only?**

Choose **DY-SK-D2-2.0RH**, a CNC leather punching system with 0.8–2.5 mm tool sizes.

**Q. I need embroidery + perforation?**

Choose **DY-PE750×600**, combining stitching and punching.

**Q. I need chenille or chainstitch embroidery?**

Choose **DY-601CTM (500×800 mm)** for chenille, or **DY-PD (500×800 mm)** for coiling/taping.

**Q. I need quilting?**

Choose **DY-CS3000**, 2450 mm width, 60 mm thickness, and 600–1200 RPM.

**Q. Can you make a custom embroidery or perforation size (e.g., 300×500 mm)?** Yes, **HCA India** offers customized machine frames and working areas as per client requirements.

**Q. Can the embroidery area be adjusted for smaller workpieces?**

Yes, the controller lets you limit X–Y movement to fit smaller product sizes.

**Q. What is the embroidery area of DY-1201L?**

DY-1201L has **400 × 600 mm** or **500 × 800 mm** area for jackets and panels.

**Q. What is the embroidery area of DY-1201H?**

DY-1201H provides **500 × 400 mm** area with a reinforced frame for thick materials.

**Q. What is the embroidery area of DY-1201XL?**

DY-1201XL features an **extra-large 500 × 1200 mm** embroidery field.

**Q. What is the embroidery area of DY-1201S?**

DY-1201S provides **300 × 350 mm** area - compact, fast, and ideal for caps and shirts.

**Q. What is the embroidery area of HALO-100?**

HALO-100 offers **240 × 320 mm** embroidery space for small-scale or boutique work.

**Q. What is the embroidery area of ES-1300?**

ES-1300 provides **110 × 110 mm** embroidery area for sewing and craft embroidery.

**Q. What is the embroidery area of DY-1201+1CT?**

DY-1201+1CT provides **560 × 1200 mm**, combining flat and chenille/chainstitch embroidery.

**Q. What is the embroidery area of DY-1201+1PD?**

DY-1201+1PD has **560 × 1200 mm**, supporting flat + coiling embroidery.

**Q. What is the embroidery area of DY-601CTM?**

DY-601CTM features **500 × 800 mm** for chenille and chainstitch embroidery.

**Q. What is the embroidery area of DY-PD?**

DY-PD provides **500 × 800 mm** embroidery field for coiling and taping.

**Q. Which machine has the largest embroidery area?**

**DY-1201XL and DY-1201+1 Series** — up to **560×1200 mm**.

**Q. Which machine has the smallest embroidery area?**

**ES-1300 (110×110 mm)** and **HALO-100 (240×320 mm)**.

**Q. What is the embroidery area of DY-1201?**

DY-1201 offers **350 × 500 mm** area for flat, cap, and garment embroidery.

**Q. What is the embroidery area of DY-1201L?**

DY-1201L has **400 × 600 mm** or **500 × 800 mm** area for jackets and panels.

**Q. What is the embroidery area of DY-1201H?**

DY-1201H provides **500 × 400 mm** area with a reinforced frame for thick materials.

**Q. What is the embroidery area of DY-1201XL?**

DY-1201XL features an **extra-large 500 × 1200 mm** embroidery field.

**Q. What is the embroidery area of DY-1201S?**

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ES-1300 provides **110 × 110 mm** embroidery area for sewing and craft embroidery.

**Q. What is the embroidery area of DY-1201+1CT?**

DY-1201+1CT provides **560 × 1200 mm**, combining flat and chenille/chainstitch embroidery.

**Q. What is the embroidery area of DY-1201+1PD?**

DY-1201+1PD has **560 × 1200 mm**, supporting flat + coiling embroidery.

**Q. What is the embroidery area of DY-601CTM?**

DY-601CTM features **500 × 800 mm** for chenille and chainstitch embroidery.

**Q. What is the embroidery area of DY-PD?**

DY-PD provides **500 × 800 mm** embroidery field for coiling and taping.

**Q. What is the embroidery area of DY-1203H?**

DY-1203H offers **400 × 400 × 450 mm** per head - great for multi-head production.

**Q. What is the embroidery area of DY-1204?**

DY-1204 provides **400 × 450 mm per head** with 12 needles.

**Q. What is the embroidery area of DY-1206?**

DY-1206 has **400 × 450 mm per head** for high-speed tubular embroidery.

**Q. What is the embroidery area of DY-1206H?**

DY-1206H offers **400 × 450 mm per head** — high-speed structure with servo drive.

**Q. What is the embroidery area of DY-1502?**

DY-1502 features **400 × 450 mm per head**, dual-head, 15-needle tubular machine.

**Q. What is the embroidery area of DY-1202HC?**

DY-1202HC (C-type) provides **400 × 800 mm** per head with 10" touch control.

**Q. What is the embroidery area of DY-908?**

DY-908 has **400 × 450 mm per head** - 8-head tubular configuration.

**Q. What is the embroidery area of DY-912?**

DY-912 offers **400 × 450 mm per head** - 12-head tubular setup.

**Q. What is the embroidery area of DY-915-120?**

DY-915-120 features **400 × 1200 mm per head** with all-servo drive system.

**Q. What is the embroidery area of DY-918-120?**

DY-918-120 offers **400 × 800 mm (1200 mm X-travel)** per head, 18-head, 1500 RPM model.

**Q. What is the embroidery area of DY-606+6?**

DY-606+6 has **660 × 780 × 800 mm** embroidery area for mixed embroidery (flat + beads + coiling + taping).

**Q. What is the working area of DY-PE750×600?**

DY-PE750×600 provides **750 × 600 mm**, combining embroidery and perforation.

**Q. I need 300×500 mm with perforation.**

The **DY-PE750×600** supports both embroidery and perforation; smaller 300×500 mm areas can be custom-built by **HCA India**.

**Q. What is the working area of DY-SK-D2-2.0RH?**

DY-SK-D2-2.0RH offers **900 × 600 mm**, full-automatic leather punching system with 12 tools.

**Q. What is the quilting width of DY-CS3000?**

DY-CS3000 provides a **2450 mm quilting width** for mattress and home textile quilting.

**Q. What is the quilting thickness of DY-CS3000?**

It can quilt up to **60 mm** thick material.

**Q. What is the quilting speed of DY-CS3000?**

The DY-CS3000 runs at **600–1200 RPM** quilting speed.

**Q. What is the Speed of quilting?**

The DY-CS3000 runs at **600–1200 RPM** quilting speed.

**Q. What is the machine size of DY-1201?**

DY-1201 measures **113 × 83 × 87 cm (L×W×H)**.

**Q. What is the machine size of DY-1201L?**

DY-1201L measures **127 × 110 × 87 cm (L×W×H)**.

**Q. What is the machine size of DY-1201H?**

DY-1201H measures **95 × 115 × 160 cm (L×W×H)**.

**Q. What is the machine size of DY-1201XL?**

DY-1201XL measures **146 × 113 × 87 cm (L×W×H)**.

**Q. What is the machine size of DY-1201S?**

DY-1201S measures **88 × 76 × 99 cm (L×W×H)**.

**Q. What is the machine size of HALO-100?**

HALO-100 measures **76 × 56 × 74 cm (L×W×H)**.

**Q. What is the machine size of ES-1300?**

ES-1300 measures **52 × 37 × 37 cm (L×W×H)**.

**Q. What is the machine size of DY-1201+1CT?**

DY-1201+1CT measures **203 × 130 × 160 cm (L×W×H)**.

**Q. What is the machine size of DY-1201+1PD?**

DY-1201+1PD measures **203 × 130 × 160 cm (L×W×H).**

**Q. What is the machine size of DY-601CTM?**

DY-601CTM measures **120 × 100 × 120 cm (L×W×H).**

**Q. What is the machine size of DY-PD?**

DY-PD measures **120 × 100 × 120 cm (L×W×H).**

**Q. What is the machine size of DY-602+2?**

DY-602+2 measures **335 × 213 × 135 cm (L×W×H).**

**Q. What is the machine size of DY-1202H?**

DY-1202H measures **135 × 113 × 160 cm (L×W×H).**

**Q. What is the machine size of DY-1202HC?**

DY-1202HC measures **146 × 113 × 89 cm (L×W×H).**

**Q. What is the machine size of DY-1502?**

DY-1502 measures **113 × 88 × 135 cm (L×W×H).**

**Q. What is the machine size of DY-1203H?**

DY-1203H measures **175 × 113 × 150 cm (L×W×H).**

**Q. What is the machine size of DY-1204?**

DY-1204 measures **264 × 90 × 140 cm (L×W×H).**

**Q. What is the machine size of DY-1206?**

DY-1206 measures **343 × 90 × 140 cm (L×W×H).**

**Q. What is the machine size of DY-1206H?**

DY-1206H measures **343 × 123 × 132 cm (L×W×H).**

**Q. What is the machine size of DY-908?**

DY-908 measures **424 × 110 × 140 cm (L×W×H).**

**Q. What is the machine size of DY-912?**

DY-912 measures **584 × 110 × 140 cm (L×W×H).**

**Q. What is the machine size of DY-915-120?**

DY-915-120 measures **820 × 280 × 120 cm (L×W×H).**

**Q. What is the machine size of DY-918-120?**

DY-918-120 measures **920 × 286 × 120 cm (L×W×H).**

**Q. What is the machine size of DY-606+6?**

DY-606+6 measures **665 × 225 × 165 cm (L×W×H)**.

**Q. What is the machine size of DY-PE750×600?**

DY-PE750×600 measures **180 × 130 × 150 cm (L×W×H)**.

**Q. What is the machine size of Embroidery + Perforation? DY-PE750×600**  
measures **180 × 130 × 150 cm (L×W×H)**.

**Q. What is the machine size of DY-SK-D2-2.0RH?**

DY-SK-D2-2.0RH measures **357 × 148 × 138 cm (L×W×H)**.

**Q. What is the machine size of Perforation?**

DY-SK-D2-2.0RH measures **357 × 148 × 138 cm (L×W×H)**.

**Q. What is the machine size of DY-CS3000?**

DY-CS3000 measures **540 × 165 × 205 cm (L×W×H)**.

**Q. What is the machine size of Quilting?**

DY-CS3000 measures **540 × 165 × 205 cm (L×W×H)**.

**Q. Can I order a custom frame or embroidery area?**

Yes, **HCA India** can customize machine size and embroidery area to your design needs.

**Q. Can you make 300×500 mm perforation or embroidery area?**

Yes, available through **custom configuration** on the DY-PE750×600 platform.

**Q. Which machine has the smallest embroidery area?**

**ES-1300** (110×110 mm) and **HALO-100** (240×320 mm).

**Q. Which machine has the largest embroidery area?**

**DY-1201XL** and **DY-1201+1 Series** (up to 560×1200 mm).

**Q. Which machine has the largest quilting width?**

**DY-CS3000** (2450 mm quilting width).

**Q. What is the machine size of the Perforation Machines?**

- **DY-SK-D2-2.0RH** — measures **357 × 148 × 138 cm (L × W × H)** with a **900 × 600 mm working area**.  
It's a **12-head full-automatic CNC leather perforation machine** for **car seats, upholstery, and large leather sheets**.
- **DY-SK-D2-10Z** — measures approximately **360 × 150 × 140 cm (L × W × H)** with the same **900 × 600 mm working area**.  
Compact **10-head model** ideal for **bags, footwear, and decorative leather applications**.

**Q. Which machine supports embroidery + perforation in one process?**

**DY-PE750×600**, combining stitching and punching.

**Q. Which machines offer 500×800 mm working area?**

**DY-1201L**, **DY-601CTM**, and **DY-PD** all support 500×800 mm.

**Q. What is the working area of DY-PE750×600?**

It has a **750 × 600 mm** working field for both embroidery and perforation.

**Q. What operations can DY-PE750×600 perform?**

It performs **lock-stitch embroidery and perforation** using interchangeable punching knives.

**Q. What is the speed of DY-PE750×600?**

Embroidery up to **1000 RPM** and perforation up to **700 RPM**.

**Q. What sizes of perforation knives are available?**

Standard sizes **0.8 mm, 1.0 mm, 1.2 mm, 1.5 mm, 2.0 mm, 2.5 mm**.

**Q. What needle type is used in the Perforation Machines?**

- **DY-SK-D2-2.0RH** — uses **punching knives (0.8 – 2.5 mm)** instead of thread needles. Each of its 12 tools cuts or punches holes in leather, PU, or PVC with CNC precision.
- **DY-SK-D2-10Z** — also uses **punching knives (0.8 – 2.5 mm)** for decorative or ventilation patterns. It's a 10-head compact model for bags, footwear, and small leather panels



**Q. What is the needle model used? DP**

× **12#–14#** lock-stitch needles.

**Q. What is the difference between DY-PE750×600 and DY-SK-D2-2.0RH?**

**PE750×600** combines **embroidery + perforation**, while **SK-D2-2.0RH** is a **dedicated CNC punching** system for leather and upholstery.

**Q. What materials can the perforation machines handle?**

They can punch or stitch on **leather, PU, PVC, foam-backed fabric, and synthetic materials**.

**Q. Are Duke Jia perforation machines suitable for garments?**

Yes, mainly for **decorative stitching, bags, shoes, and automotive interiors**.

**Q. I need 300×500 mm with perforation.**

Choose **DY-PE750×600** - it supports both embroidery and perforation; smaller 300×500 mm area can be customized.

**Q. How many heads does DY-1201 have?**

DY-1201 is a **single-head, 12-needle** embroidery machine.

**Q. How many heads does DY-1201L have?**

DY-1201L is a **single-head, 12-needle** machine with a larger embroidery area.

**Q. How many heads does DY-1201H have?**

DY-1201H has **1 head and 12 needles** with a reinforced structure for heavy fabric.

**Q. How many heads does DY-1201XL have?**

DY-1201XL is a **single-head, 12-needle** large-frame embroidery model.

**Q. How many heads does DY-1201S have?**

DY-1201S is a **single-head, 12-needle** compact embroidery machine.

**Q. How many heads does HALO-100 have?**

HALO-100 is a **single-head, 12-needle** portable embroidery machine.

**Q. How many heads does ES-1300 have?**

ES-1300 has **1 head** with **automatic color change**, built for sewing + embroidery.

**Q. How many heads does DY-1201+1CT have?**

DY-1201+1CT has **1 embroidery head + 1 chenille/chainstitch head** (dual-function).

**Q. How many heads does DY-1201+1PD have?**

DY-1201+1PD has **1 embroidery head + 1 coiling/taping head** for mixed embroidery.

**Q. How many heads does DY-601CTM have?**

DY-601CTM is a **single-head** machine with **6-color chenille capability**.

**Q. How many heads does DY-PD have?**

DY-PD is a **single-head** coiling/taping embroidery machine.

**Q. How many heads does DY-1203H have?**

DY-1203H has **3 heads**, each with **12 needles**.

**Q. How many heads does DY-1202H have?**

The **DY-1202H** has **2 heads**, each equipped with **12 needles** for efficient multi-head embroidery production.

**Q. How many heads does DY-1204 have?**

DY-1204 has **4 heads, 12 needles per head**.

**Q. How many heads does DY-1206 have?**

DY-1206 has **6 heads, 12 needles per head** for industrial production.

**Q. How many heads does DY-1206H have?**

DY-1206H has **6 heads, 12 or 15 needles per head** (high-speed structure).

**Q. How many heads does DY-1502 have?**

DY-1502 is a **2-head, 15-needle** embroidery machine.

**Q. How many heads does DY-1202HC have?**

DY-1202HC is a **2-head, 12-needle (15 optional)** C-type embroidery machine.

**Q. How many heads does DY-908 have?** DY-908 has **8 heads, 9 needles per head**.

**Q. How many heads does DY-912 have?**  
DY-912 has **12 heads, 9 needles per head** for bulk embroidery.

**Q. How many heads does DY-915-120 have?**  
DY-915-120 has **15 heads, 9 needles per head**, high-speed all-servo model.

**Q. How many heads does DY-918-120 have?**  
DY-918-120 has **18 heads, 9 needles per head**, 1500 RPM high-speed flagship.

**Q. How many heads does DY-606+6 have?**  
DY-606+6 combines **6 flat heads + 6 mixed heads** (rhinestone, bead, coiling, taping).

**Q. How many heads does DY-PE750×600 have?**  
DY-PE750×600 has **1 embroidery head + 1 perforation unit** (hybrid).

**Q. How many heads does Embroidery + Perforation have?**  
DY-PE750×600 has **1 embroidery head + 1 perforation unit** (hybrid).

**Q. How many heads does Flagship Model have?**  
DY-PE750×600 has **1 embroidery head + 1 perforation unit** (hybrid).

**Q. How many heads does the Perforation Machine have?**

- **DY-SK-D2-2.0RH** — has **12 punching heads** arranged in **two groups of six**, allowing **high-speed, continuous perforation** across wider leather sheets. It's ideal for **car seats, upholstery, and large-scale production**.
- **DY-SK-D2-10Z** — features **10 punching heads** designed for **medium-scale work** such as **footwear, handbags, and décor panels**. Compact, efficient, and CNC-controlled for precise hole placement.

**Q. How many heads of Perforation Machine have?**

- **DY-SK-D2-2.0RH** — has **12 punching heads** arranged in **two groups of six**, allowing **high-speed, continuous perforation** across wider leather sheets. It's ideal for **car seats, upholstery, and large-scale production**.
- **DY-SK-D2-10Z** — features **10 punching heads** designed for **medium-scale work** such as **footwear, handbags, and décor panels**. Compact, efficient, and CNC-controlled for precise hole placement.

**Q. How many heads does DY-CS3000 have?**

DY-CS3000 is a **multi-needle chain-stitch quilting machine** with parallel multi-needle rows (not counted as embroidery heads).

**Q. I need a 2-head embroidery machine?**

You can choose the **Duke Jia DY-1502**, a **2-head, 15-needle tubular machine** ideal for caps, T-shirts, and uniform embroidery.

**Q. What is the embroidery area of the 2-head model?**

Each head has a **400 × 450 mm** embroidery area.

**Q. How many needles does the 2-head machine have?**

It has **15 needles per head** for multi-color embroidery.

**Q. What attachments are available for the 2-head model?**

Optional **sequin, bead, and cording** attachments are supported.

**Q. What is the speed of the 2-head model? The**  
DY-1502 runs at **up to 1200 RPM**.

**Q. Can the 2-head model do cap embroidery?**

Yes, it supports **flat, cap, and tubular** embroidery.

**Q. I need a 4-head embroidery machine.**

The **Duke Jia DY-1204** is a **4-head, 12-needle tubular machine**, perfect for medium-scale embroidery production.

**Q. What is the embroidery area of the 4-head model? Each**  
head provides a **400 × 450 mm** embroidery field.

**Q. What attachments can be added to the 4-head model?**

Supports **sequin, bead, and cording** devices as optional attachments.

**Q. What speed does the 4-head model run at?**

It runs at **1200 stitches per minute** for high productivity.

**Q. I need a 6-head embroidery machine.**

The **Duke Jia DY-1206** or **DY-1206H** are **6-head, 12/15-needle** tubular machines designed for high-speed bulk embroidery.

**Q. What is the difference between DY-1206 and DY-1206H?**

The **H version** has a **high-speed structure**, frame rotation (flat↔cap), and **power-failure recovery** system.

**Q. What attachments are available for the 6-head model?**

Optional **sequins, cords, or rhinestones** can be added.

**Q. What is the machine speed?**

Up to **1200 RPM** for DY-1206 and high-speed performance for DY-1206H.

**Q. I need a 12-head embroidery machine.**

You can choose the **Duke Jia DY-912**, a **12-head, 9-needle high-output machine** for bulk embroidery production.

**Q. What is the embroidery area per head in the 12-head model?**

Each head offers **400 × 450 mm** area.

**Q. What is the speed of the 12-head model? It**  
operates at **up to 1200 RPM**.

**Q. What type of embroidery can it perform?**

Suitable for **flat, cap, and tubular embroidery**.

**Q. What is the main benefit of a 12-head model?**

Ideal for **mass production** - all heads can run the same design simultaneously.

**Q. I need an 18-head embroidery machine.**

The **Duke Jia DY-918-120** is a **9-needle, 18-head automatic high-speed machine** with full servo motors and A18 control.

**Q. What is the embroidery area per head in the 18-head model?**

Each head offers **400 × 800 mm (1200 mm X travel)** embroidery field.

**Q. What is the speed of the 18-head model?**

Runs at **up to 1500 RPM** - fastest in the Duke Jia lineup.

**Q. What industries use the 18-head machine?**

Used by **export garment units, home textile factories, and large embroidery workshops.**

**Q. Does the 18-head machine support auto trimming and color change?**

Yes, it features **auto thread trimming, auto color change, and auto lubrication.**

**Q. Which multi-head model is best for medium-scale production?**

**DY-1204 (4-head) or DY-1206 (6-head)** are ideal for growing embroidery units.

**Q. Which model is best for high-volume, continuous production?**

**DY-912 (12-head) or DY-918-120 (18-head)** deliver maximum throughput.

**Q. Which model supports special attachments?**

**DY-1204, 1206, and 1206H** support **sequin, bead, and cording** attachments.

**Q. Can I customize the number of heads?**

Yes, **Hari Chand Anand & Co.** can customize head configurations for your production needs.

**Q. Which multi-head model is best for medium-scale production?**

**DY-1204 (4-head) or DY-1206 (6-head)** are ideal for growing embroidery units.

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**Q. Which model supports special attachments?**

**DY-1204, 1206, and 1206H** support **sequin, bead, and cording** attachments.

**Q. Can I customize the number of heads?**

Yes, **Hari Chand Anand & Co.** can customize head configurations for your production needs.

**Q. I need a flagship model.**

Our **flagship model is Duke Jia DY-PE750×600, a dual-function embroidery and perforation machine** - designed for high-precision decorative and leather stitching work.

**Q. Why is the DY-PE750×600 called the flagship model?**

It combines **embroidery and perforation in one machine**, offering dual functionality for stitching and punching on fabrics or leather — no other model provides both.

**Q. What is the working area or Size of the flagship model?**

It has a **750 × 600 mm** working field for embroidery and perforation.

**Q. What are the machine speeds of Flagship model?**

Embroidery speed up to **1000 RPM** and perforation speed up to **700 RPM**.

**Q. What needle and knife sizes are supported flagship model?**

It uses **DP×12#–14#** needles and **punching knives (0.8–2.5 mm)** for adjustable perforation.

**Q. What is the stitch step range flagship model?**

Adjustable from **0.1 mm to 12.7 mm**, suitable for detailed designs.

**Q. What materials can DY-PE750×600 handle?**

Works on **leather, PU, PVC, foam-backed, and laminated fabrics**.

**Q. What is the power and air pressure requirement of flagship model?** Operates on **AC 220V ±10% (Single Phase)** with **0.6 MPa air pressure**.

**Q. What kind of stitch type does it use flagship model?**

Uses a **lock-stitch system** with polyester embroidery thread.

**Q. What file formats does it support of flagship?**

Compatible with **Tajima (DST)** and other standard embroidery formats via USB.

**Q. Can I get smaller or custom working sizes?**

Yes - **HCA India** can customize smaller frames like **300×500 mm** or tailor setups to your product needs.

**Q. Can DY-PE750×600 do perforation only?**

Yes, embroidery can be turned off to run **perforation mode only**.

**Q. Can DY-PE750×600 do embroidery only?**

Yes, you can use it as a **standalone embroidery machine** without perforation.

**Q. What type of control system does it have DY-PE750×600?**

It has a **computerized servo system** with high precision and automatic functions.

**Q. What attachments or features are available in DY-PE750×600?**

Features include **auto trimming, photo embroidery function, and adjustable punching depth.**

**Q. What industries use the DY-PE750×600 Or Embroidery + Perforation?**

Widely used in **leather goods, automotive interiors, shoes, bags, and decorative textile production.**

**Q. What attachments are available for Duke Jia machines?**

Options include **Sequin, Cording, Beading, Rhinestone, Taping, and Cap Frame.**

**Q. Which model supports Chenille or Chainstitch?**

**DY-601CTM** and **DY-1201+1CT** feature Chenille/Chainstitch embroidery.

**Q. Which model supports Coiling or Taping?**

**DY-PD** and **DY-1201+1PD** offer Coiling and Taping attachments.

**Q. Which model can add Sequins or Beads?**

**DY-606+6** and **DY-1201+1PD** both support sequins, beads, and decorative embroidery.

**Q. Can attachments be added later?**

Yes, optional attachments can be installed by **HCA India** after purchase.

**Q. Which machine does embroidery + perforation?**

**DY-PE750×600** performs **stitching and perforation** in one machine.

**Q. Which machine is for quilting?**

**DY-CS3000** - a computerized **multi-needle quilting machine** with 2450 mm width.

**Q. Which model supports 3D embroidery or foam stitching?**

**DY-1201H** and **DY-1201XL** can handle 3D puff embroidery on thicker fabrics.

**Q. I need a single-head with sequin and large area?**

Try **DY-1201+1PD (560×1200 mm)** — flat + coiling/sequin embroidery.

**Q. I need a 2-head with perforation?**

**DY-PE750×600** handles embroidery + perforation; 2-head setup can be customized.



**Q. I need 12-head with large area?**

**DY-912** offers **400×450 mm per head** with 12 heads for industrial embroidery.

**Q. I need 18-head high-speed machine?**

**DY-918-120**, 9-needle, 1500 RPM, all-servo — ideal for mass production.

**Q. I need coiling + chenille together?**

**DY-606+6** offers **flat, sequin, bead, coiling, taping, and chenille** in one mixed embroidery line.

**Q. I need a 300×500 mm embroidery with perforation?**

**DY-PE750×600** supports both functions; smaller 300×500 mm can be customized.

**Q. I need 400×800 mm with chenille?**

**DY-601CTM** (500×800 mm) is closest - ideal for chenille/chainstitch.

**Q. I need 400×600 mm with sequin option?**

**DY-1201L** can be fitted with **sequin or bead** attachment.

**Q. I need 500×800 mm with taping or coiling?**

Choose **DY-PD**, perfect for decorative coiling or taping work.

**Q. I need 560×1200 mm embroidery with special effects?**

**DY-1201+1CT** or **DY-1201+1PD** combine flat embroidery with chenille or coiling.

**Q. I need a quilting machine for large fabric?**

**DY-CS3000** offers **2450 mm quilting width** and up to **60 mm thickness**.

**Q. What is a Hero product machine?**

A Hero product is a **perforation + Embroidery** is a specialized system that **creates small holes or patterns** on materials like **leather, PU, PVC, or fabric** for design and ventilation.

Duke Jia's perforation machines - such as **DY-PE750×600**.

**Q. I need a 4-head model machine.**

You can choose the **Duke Jia DY-1204**, a **4-head, 12-needle tubular embroidery machine** designed for medium-to-large production.

**Q. What is the speed of the 4-head model?**

The **DY-1204** runs up to **1200 stitches per minute**, ensuring high output and precision.

**Q. How many needles does the 4-head machine have?**

It has **12 needles per head**, supporting multi-color embroidery designs.

**Q. Can the 4-head model do cap and flat embroidery?**

Yes, it supports **flat, cap, and tubular frames** for flexible embroidery applications.

**Q. What is the power requirement for the 4-head machine?**

The **DY-1204** operates on **AC 380V, 50/60Hz** industrial power.

**Q. What is the size and weight of the 4-head machine?**

The machine measures **264 × 90 × 140 cm** and weighs approximately **550 kg**.

**Q. Does the 4-head model have auto color change and trimming?**

Yes, it includes **automatic thread trimming** and **auto color change** systems.

**Q. Who provides training and installation for the 4-head machine?**

**Hari Chand Anand & Co. (HCA India)** provides **installation, demo, and operator training**.

**Q. What is the warranty on the 4-head model?**

It includes a **1-year standard warranty**, with **AMC** available for extended coverage.

**Q. Can I upgrade from 4-head to a bigger model later?**

Yes, you can easily move up to **DY-1206 (6-head)** or **DY-912 (12-head)** as production increases.

**Q. I need a leather machine model.**

You can choose the **Duke Jia DY-PE750×600** — our **flagship embroidery + perforation machine**, perfect for **leather bags, shoes, and automotive interiors**.

**Q. Which leather machine can do both stitching and perforation?**

The **DY-PE750×600** performs **embroidery + perforation** together in a single process.

**Q. Can leather machines handle synthetic or foam-backed materials?**

Yes - both **DY-PE750×600** and **DY-SK-D2-2.0RH** can work on **leather, PU, PVC, and laminated fabrics**.

**Q. I need a cap embroidery machine.**

You can choose **Duke Jia DY-1201, DY-1201H, or DY-1201L** - all support **270° wide cap frames** for professional hat embroidery.

**Q. Which is the best compact cap embroidery model?**

The **DY-1201S** is compact, 12-needle, and supports full **270° cap embroidery**, ideal for studios or mobile use.

**Q. Can multi-head machines also do cap embroidery?**

Yes, multi-head models like **DY-1204** and **DY-1206** also support **cap frames** for bulk hat production.

**Q. What frame type is used for cap embroidery?**

Duke Jia machines use a **270° cap frame** with quick-change system for smooth curved embroidery.

**Q. I need a T-shirt embroidery machine.**

You can choose **DY-1201** (single-head) or **DY-1204 / DY-1206** (multi-head) — perfect for **T-shirts, uniforms, and ready garments**.

**Q. Which is the best machine for small T-shirt embroidery business?**

The **DY-1201S** is a compact **12-needle single-head** model ideal for **T-shirt and logo embroidery**.

**Q. Which machine is best for large T-shirt production?**

**DY-1206** (6-head) or **DY-912** (12-head) are best for **bulk T-shirt embroidery**.

**Q. Can I do multicolor designs on T-shirts?**

Yes - all Duke Jia embroidery machines feature **automatic color change with 9–15 needles**.

**Q. What attachments can I use for T-shirt embroidery?**

You can add **sequin, bead, or cording devices** to most single or multi-head machines.

**Q. How many needles or niddle does DY-1201 have?**

DY-1201 has **12 needles**, suitable for multicolor embroidery.

**Q. How many needles or niddle does DY-1201L have?**

DY-1201L is a **12-needle single-head** embroidery machine.

**Q. How many needles or niddle does DY-1201H have?**

DY-1201H uses **12 needles** (optional 9 or 15) for heavy fabrics.

**Q. How many needles or niddle does DY-1201XL have?**

DY-1201XL features **12 needles** per head with a large frame area.

**Q. How many needles or niddle does DY-1201S have?**

DY-1201S is a **12-needle compact embroidery machine**.

**Q. How many needles or niddle does HALO-100 have?**

HALO-100 includes **12 needles** for multicolor embroidery.

**Q. How many needles or niddle does ES-1300 have?**

ES-1300 uses a **single universal needle system** for sewing and embroidery.

**Q. How many needles or niddle does DY-1201+1CT have?**

DY-1201+1CT has **12 needles** on the flat head and an additional **chenille/chainstitch head**.

**Q. How many needles or niddle does DY-1201+1PD have?**

DY-1201+1PD has **12 needles** on the embroidery head and a **coiling/taping head** for special stitches.

**Q. How many needles or niddle does DY-601CTM have?**

DY-601CTM is a **6-color chenille + chainstitch machine** (one chenille head).

**Q. How many needles or niddle does DY-PD have?**

DY-PD has a **single embroidery needle head** with coiling/taping capability.

**Q. How many needles or niddle does DY-1203H have?**

DY-1203H has **3 heads**, each with **12 needles**.

**Q. How many needles or niddle does DY-1204 have?** DY-1204

has **4 heads**, each with **12 needles**.

**Q. How many needles or niddle does DY-1206 have?** DY-1206

has **6 heads**, each with **12 needles**.

**Q. How many needles or niddle does DY-1206H have?**

DY-1206H offers **12 or 15 needles per head**, depending on configuration.

**Q. How many needles or niddle does DY-1502 have?** DY-1502

is a **2-head, 15-needle** embroidery machine.

**Q. How many needles or niddle does DY-1202HC have?**

DY-1202HC has **2 heads**, each with **12 needles (15 optional)**.

**Q. How many needles or niddle does DY-908 have?** DY-908

includes **9 needles per head** (8 heads total).

**Q. How many needles or niddle does DY-912 have?** DY-912 includes **9 needles per head** (12 heads total).

**Q. How many needles or niddle does DY-915-120 have?** DY-915-120 has **9 needles per head** across **15 heads**.

**Q. How many needles or niddle does DY-918-120 have?**  
DY-918-120 has **9 needles per head** across **18 heads**, running at 1500 RPM.

**Q. How many needles or niddle does DY-606+6 have?**  
DY-606+6 combines **6 embroidery heads + 6 mixed-function heads** (flat, sequin, bead, coiling, taping).

**Q. What needle or niddle type is used in DY-PE750×600?**  
It uses **DP×12#–14# lock-stitch needles** and **punching knives (0.8–2.5 mm)** for perforation.

**Q. What needle or niddle type is used in Embroidery + Perforation?**  
It uses **DP×12#–14# lock-stitch needles** and **punching knives (0.8–2.5 mm)** for perforation

**Q. Does DY-PE750×600 have multiple needles?**  
It's a **single-head machine** using **lock-stitch needle + perforation knife system**.

**Q. What needle type is used in Perforation?**  
DY-SK-D2-2.0RH uses **punching knives (0.8–2.5 mm)** — it doesn't use thread needles.

**Q. What needle type is used in DY-CS3000?**  
DY-CS3000 uses **industrial chain-stitch quilting needles** (sizes 21/180, 23/160, 22/140, 21/130).

**Q. What needle type is used in Quilting?**  
DY-CS3000 uses **industrial chain-stitch quilting needles** (sizes 21/180, 23/160, 22/140, 21/130).

**Q. How many needles do Duke Jia embroidery machines have?**  
Depending on the model, Duke Jia machines come with **9, 12, or 15 needles per head**.

**Q. What needle system do Duke Jia machines use?**  
Most embroidery machines use **DB×K5 or DP×5 type industrial embroidery needles**.

**Q. Can I use different needle sizes in the same machine?**

Yes, you can mix sizes for different materials - commonly **#9–#14** for light to heavy fabric.

**Q. Can I replace needles myself?**

Yes, needles are **easy to replace** - follow on-screen guide or contact **HCA India** for support.

**Q. Are spare needles available from HCA India?**

Yes, all needle types and sizes are available as genuine **HCA spare parts**.

**Q. I need 300×500 mm with perforation?**

You can choose **the Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from **100×100 mm to 750×600 mm** ( $\approx 4''\times 4''$  to  $29.5''\times 23.6''$ ), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India**.

**Q. I need a perforation embroidery machine?**

You can choose **the Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from **100×100 mm to 750×600 mm** ( $\approx 4''\times 4''$  to  $29.5''\times 23.6''$ ), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India**.

**Q. I need a stitching + punching machine?**

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ( $\approx 4''\times 4''$  to 29.5''×23.6''), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India.**

**Q. I want embroidery and perforation in one machine?**

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size **from 100×100 mm to 750×600 mm** ( $\approx 4''\times 4''$  to 29.5''×23.6''), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India.**

**Q. I need leather perforation with embroidery?**

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size **from 100×100 mm to 750×600 mm** ( $\approx 4''\times 4''$  to 29.5''×23.6''), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India.**

**Q. Do you have embroidery + hole machine?**

You can choose **the Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ( $\approx 4''\times 4''$  to 29.5''×23.6''), combining lock-stitch **embroidery and perforation** in one system. Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

**Q. I need a punching embroidery model?**

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ( $\approx 4''\times 4''$  to 29.5''×23.6''), combining lock-stitch embroidery and perforation in one system. Ideal for **leather, PU, PVC, bags, shoes, and decorative textiles.**

**Q. I want a perforation combo machine?**

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ( $\approx 4''\times 4''$  to 29.5''×23.6''), combining lock-stitch embroidery and perforation in one system. Ideal for **leather, PU, PVC, bags, shoes, and decorative textiles.**

It can run embroidery-only, perforation-only, or both together, with full installation and support from HCA India.

**Q. Can I get 400×600 mm embroidery + perforation?**

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ( $\approx 4''\times 4''$  to 29.5''×23.6''), combining lock-stitch embroidery and perforation in one system. Ideal **for leather, PU, PVC, bags, shoes, and decorative textiles.**

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India.**



**Q. Need machine for embroidery and perforation design?**

You can choose the **Duke Jia DY-PE750×600**, our **flagship embroidery + perforation machine**.

It supports any working size from 100×100 mm to 750×600 mm ( $\approx 4" \times 4"$  to  $29.5" \times 23.6"$ ), combining lock-stitch embroidery and perforation in one system. Ideal **for leather, PU, PVC, bags, shoes, and decorative textiles**.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India**.

**Q. Can perforation and embroidery run together?**

Yes, in **DY-PE750×600**, both can operate in the same design cycle.