Q. Who are you?

I'm **Duki**, -- here to help you explore **Duke Jia embroidery, perforation, quilting, and automation machines**, answer product questions, and guide you to the right model or service.

Q. What is Duki? / About Duki

Duki is the official AI chatbot of **Dukejia.**, created to assist customers with **machine details**, **comparisons**, **demos**, **and support**.

Think of me as your 24×7 product expert for the **Duke and Duke Jia** range.

Q. About Hari Chand Anand & Co.

Hari Chand Anand & Co. (HCA) is one of India's oldest industrial sewing-automation companies, founded in 1910.

With over **115 years** of expertise, HCA represents leading global brands and manufactures the **Duke and Duke Jia** series of advanced embroidery, quilting, and perforation machines.

Q. Who was Hari Chand Anand?

Hari Chand Anand was the **founder** of HCA, a pioneer who introduced industrial sewing and embroidery automation to India in the early 1900s.

His vision of precision, reliability, and service still drives the **Duke Jia** brand today.

Q. Company branches?

Our Branches:

- **Tirupur:** No. 9, Valipalayam 2nd Street, Tirupur 641601
- **Bangalore:** 61/A, 1st Main Road, Industrial Suburb, Yeshwanthpur, Bangalore 560022
- **Chennai:** No. 10/7, 3rd Main Road, South Phase, Ambattur Industrial Estate, Chennai 600058
- Ludhiana: 247-A, Industrial Area, Near Cheema Chowk, Ludhiana 141003, Punjab
- **Kolkata:** SDF C Building, Paridhan Garment Park, BI-C103, Canal South Road, Kolkata 700015

Q. I need/want a 300×350 mm embroidery area machine?

Choose **DY-1201S** — **single-head**, **12-needle** (300×350 mm). Compact, versatile, and ideal for **caps**, **T-shirts**, **small logos**, **and boutique embroidery**. Works with **flat**, **tubular**, **and 270**° **cap** frames.

Q. I need/want a 350×500 mm embroidery area machine?

Choose **DY-1201** — the **standard single-head, 12-needle** model (350×500 mm). Perfect for **uniforms, polos, caps, and custom logo embroidery**; supports all major decorative attachments.

Q. I need/want a 400×600 mm embroidery area machine?

Choose **DY-1201L** — **single-head, 12-needle** (400×600 mm expandable to 500×800 mm). Supports **sequin, bead, cording, coiling, and taping**, ideal for **jackets and bridal/fashion work**.

Q. I need/want a 500×800 mm embroidery area machine?

Choose **DY-1201L** (extended) or **DY-601CTM**. Both single-head units support all decorative attachments, great for large garments, saree borders, and designer panels.

Q. I need/want a 500×400 mm embroidery area machine?

Choose **DY-1201H** — **single-head**, **12-needle** with a **reinforced body** for **denim**, **canvas**, **and semi-leather embroidery**. Stable performance on thick fabrics.

Q. I need/want a 500×1200 mm embroidery area machine?

Choose **DY-1201XL** — **single-head**, **12-needle** (500×1200 mm). Designed for **bedsheets**, **curtains**, **jacket backs**, and other long-frame designs.

Q. I need / want a 400×450 mm embroidery area machine?

Choose **DY-1204 / DY-1206 / DY-1206H / DY-912** — **multi-head machines** (4–12 heads) with **400×450 mm per head**, built for **bulk garment production**.

Q. I need / want a 400×800 mm embroidery area machine?

Choose **DY-1202HC** — **two-head 12-needle** (400×800 mm per head) for **wide panels and fashion borders**.

Q. I need / want a 400×1200 mm embroidery area machine?

Choose **DY-915-120** — **15-head 9-needle** (400×1200 mm per head) ideal for **long patterns** and jacket backs.

Q. I need / want a 750×600 mm embroidery area machine?

Choose **DY-PE750×600** — a **hybrid embroidery** + **perforation** model $(100\times100 - 750\times600 \text{ mm})$ for **leather**, **PU**, and **fashion stitch-and-punch designs**.

Q. I need/want a compact embroidery machine for small work?

Choose **HALO-100** — **single-head, 12-needle**, 240×320 mm. Perfect for **light commercial embroidery** and **personalization studios**.

Q. I need/want a portable embroidery machine?

Choose **ES-1300** — single-needle portable model for labels, monograms, and craft **embroidery** in studios or boutiques.

Q. I need/want a chenille and chain-stitch embroidery machine?

Choose **DY-1201+1CT** — **flat** + **chenille/chainstitch heads**, 560×1200 mm. Ideal for **3D textures on jackets and hoodies**.

Q. I need/want a coiling or taping embroidery machine?

Choose **DY-1201+1PD** — **flat + coiling/taping heads**, 560×1200 mm. Produces **ornamental cords and tape patterns** on **fashion and ethnic wear**.

Q. I need/want chenille embroidery only?

Choose **DY-601CTM** — **single-head, chenille** + **chainstitch**, 500×800 mm; ideal for **textured home textiles and wool logos**.

Q. I need/want coiling and taping embroidery only?

Choose **DY-PD** — single-head, coiling/taping, 500×800 mm. Best for decorative trims, cords, and craft embroidery.

Q. I need/want a machine for sequin, bead, and coiling work?

Choose **DY-602+2** — **2-head, 6-needle mixed embroidery machine** (600×600 mm). Combines **flat, sequin, bead, coiling, and taping** embroidery in one.

Q. I need/want a high-end decorative embroidery machine?

Choose **DY-606+6** — 6 embroidery + 6 special heads for sequin, bead, coiling, taping, and rhinestone embroidery. Used in bridal, couture, and luxury fashion.

Q. I need/want a 2-head embroidery machine?

Choose **DY-1202H** (2 heads, 12 needles, 500×500 mm) for general use, or **DY-1202HC** (2 heads, 400×800 mm) for wide-panel embroidery.

Q. I need/want a 3-head embroidery machine?

Choose **DY-1203H** — **3 heads, 12 needles each**, 400×450 mm per head. Great for **medium garment factories**.

Q. I need/want a 4-head embroidery machine?

Choose **DY-1204** — **4 heads, 12 needles each**, 400×450 mm. Perfect balance of **speed and flexibility** for T-shirts and caps.

Q. I need/want a 6-head embroidery machine?

Choose **DY-1206** or **DY-1206H** — **6 heads**, 12 or 15 needles, 400×450 mm. Standard 1206 suits bulk apparel; 1206H offers **reinforced high-speed operation**.

Q. I need/want an 8-head embroidery machine?

Choose DY-908 — 8 heads, 9 needles each, 400×450 mm. For mid-scale export production.

Q. I need/want a 12-head embroidery machine?

Choose **DY-912** — **12 heads, 9 needles each**, 400×450 mm. High-output solution for **export garment factories**.

Q. I need/want a 15-head embroidery machine?

Choose **DY-915-120** — **15 heads, 9 needles**, 400×1200 mm. Best for **long designs like jacket backs and borders**.

Q. I need/want an 18-head embroidery machine?

Choose **DY-918-120** — **18 heads, 9 needles**, 400×800 mm (X-travel up to 1200 mm). Flagship for **export and bulk garment production**.

Q. I need/want a perforation machine?

Choose from Duke Jia's CNC perforation series:

- DY-SK-D2-10Z 10-head for bags, footwear, and décor panels.
- **DY-SK-D2-2.0RH** 12-head heavy-duty for **car seats and upholstery**. Both create **0.8–2.5 mm holes** with automatic feeding and digital control.

Q. I need/want embroidery + perforation in one machine?

Choose **DY-PE750** \times **600** — **1 embroidery (9 needle)** + **1 punching head**, 100×100 to 750×600 mm area. Perfect for **leather**, **PU**, **footwear**, **and auto interiors**.

Q. I need/want flagship model in one machine?

Choose **DY-PE750×600** — **1 embroidery** (**9 needle**) + **1 punching head**, 100×100 to 750×600 mm area. Perfect for **leather**, **PU**, **footwear**, **and auto interiors**.

Q. I need/want a quilting machine?

A. Choose DY-CS3000 — computerized multi-needle chain-stitch quilting with 2450 mm width, 60 mm thickness, and 600–1200 RPM speed. Ideal for mattresses, quilts, and padded fabrics.