# Q. What are the detailed models available in the Duke Jia DY-1201,1201 Embroidery series?

- **DY-1201** 12-needle, 1-head; ~1000–1200 rpm; 240×320 mm; auto color-change & trimming; wide-voltage (AC 80–260 V), 36 V DC safe; cap + flat.
- **DY-1201L** 12-needle, 1-head; up to 1200 rpm; larger frames: 400×600 or 500×800 mm; cap + flat.
- **DY-1201H** 12-needle, 1-head; up to 1200 rpm; 500×400 mm; "new, more stable structure"; cap + flat + finished garments.
- **DY-1201XL** 12-needle, 1-head; up to 1200 rpm; **500**×**1200 mm** large area; 270° cap frame; low power (~150 W), wide-voltage, 36 V DC.
- **DY-1201+1CT** 12-needle, **1+1** (**flat** + **chenille/chainstitch**); up to 1200 rpm; 560×1200 mm; auto color-change/trim; thread-break detect.
- **DY-1201+1PD** 12-needle, **1+1** (**flat** + **coiling**); up to 1200 rpm; 560×1200 mm; supports beads/rhinestone/taping; **power-failure recovery** + thread-break prevention.
- **DY-1201S** (duke-single-head) **15-needle**, 1-head; 1200 rpm flat / ~600 rpm cap; 300×350 mm; full-color touchscreen; network/USB; up to **6,000,000 stitches / 20,000 patterns**; frame visualization modes.

# Q. What are the models or List included in the Duke Jia DY-1201 Embroidery series? Or 1201 series of Duke Jia?

- **DY-1201** 12-needle, compact model for flat & cap embroidery  $(240 \times 320 \text{ mm})$ .
- **DY-1201L** Larger-frame version  $(400 \times 600 / 500 \times 800 \text{ mm})$ .
- **DY-1201H** Heavy-duty "new structure" model for stable, high-speed production.
- **DY-1201XL** Extra-large frame  $(500 \times 1200 \text{ mm})$  with 270° cap frame.
- **DY-1201+1CT** 1 + 1 head machine combining flat and chenille/chainstitch embroidery.
- **DY-1201+1PD** 1 + 1 head machine combining flat and coiling embroidery;
- **DY-1201S** (*Duke Single-Head*) 15-needle, full-color touchscreen model with USB / network connectivity and 6 million-stitch memories.

# Q. Embroidery List of Single-Head Models or Machines of Duke Jia? Or Series of Single Head Embroidery Machine?

- . ES-1300.
- . HALO-100.
- . DY-1201.
- . DY-1201S.
- . DY-1201L.
- . DY-1201XL.
- . DY-1201H.
- . DY-1201+1CT.
- . DY-1201+1PD.
- . DY-601CTM.

# Q. Explain / Details of Single-Head Model Embroidery Machine or Machine of Duke Jia?

- **ES-1300** Embroidery + sewing combo with auto threading and LCD control.
- **HALO-100** Compact 12-needle machine with 270° cap frame and multi-hoops.
- **DY-1201** Standard 12-needle for flat & cap embroidery, auto trim/color change.
- **DY-1201S** 15-needle touchscreen model with network and 6M-stitch memory.
- **DY-1201L** Larger-frame 12-needle (400×600 mm) for wider designs.
- **DY-1201L** Larger-frame 12-needle (500×800 mm) for wider designs
- **DY-1201XL** Extra-large 12-needle (500×1200 mm) with 270° cap frame.
- **DY-1201H** Heavy-duty 12-needle with stable structure for long production.
- **DY-1201+1CT** Flat + chenille/chainstitch 1+1 dual-function embroidery.
- **DY-1201+1PD** Flat + coiling 1+1 model with power-failure recovery.
- **DY-601CTM** Chenille & chainstitch single-head with Dahao control.

# Q. Embroidery List of Multi Head Models or Machines of Duke Jia? Or series of Multi Head model?

- DY-908.
- DY-912.
- DY-1204.
- DY-1206.
- DY-1502.
- DY-1202HC.
- DY-1203H.
- DY-1206H.
- DY-915.
- DY-918.
- DY-602+2.
- DY-606+6.

# Q. Explain / Details of Multi-Head Model Embroidery or Machine of Duke Jia?

- **DY-1202HC** 2-head C-type embroidery machine with 12–15 needles; compact and fast for flat & garment embroidery.
- **DY-1203H** 3-head, 12-needle machine with stable frame for medium-scale production.
- **DY-1204** 4-head, 12-needle tubular machine for multi-garment embroidery.
- **DY-1206** 6-head, 12-needle industrial model for high-volume production.
- **DY-1206H** 6-head high-speed version with auto frame switching and power-failure recovery.
- **DY-1502** 2-head tubular machine with 270° cap frame and wide voltage support.
- **DY-908** 8-head, 9-needle tubular embroidery machine for mass production.
- **DY-912** 12-head, 9-needle industrial embroidery machine for large-scale output.
- **DY-915** 15-head, 9-needle high-speed (1500 rpm) embroidery machine with servo motors.
- **DY-918** 18-head, 9-needle ultrahigh-speed (1500 rpm) model for maximum productivity.
- **DY-602+2** 2-head mixed embroidery machine (flat + sequins + beads + coiling + taping).
- **DY-606+6** -head mixed embroidery machine combining flat, chenille, chainstitch, and double sequin embroidery.

### Q. What is the Duke DY PE750X600 machine?

The **Duke DY PE750X600** is an **automatic perforation and embroidery machine** that combines both punching and embroidery in a single operation. It features a **9-color embroidery system** with **3 knife tools** for precise perforation work.

# Q. What are the Machine description/key features of the DY PE750X600?

- 1. Performs **perforation and embroidery simultaneously** in one process.
- 2. Uses a **servo motor driving system** for both main shaft and frame movement.
- 3. Equipped with **professional pattern design software** for embroidery and perforation.
- 4. **Bridge-structure design** provides higher stability and precision.
- 5. **Independent dual main shaft system** for embroidery and perforation functions.
- 6. Built-in automatic dust exhaust system for clean operation.
- 7. **10-inch touchscreen panel** for easy operation and monitoring.

# Q. What are the main applications of the DY PE750X600 machine?

The DY PE750X600 is widely used in:

- Automotive interiors (car seats, door panels)
- Aviation upholstery
- Leather goods and sports equipment
- High-end custom automotive and fashion products
- Furniture and home décor leather processing.

### Q. What makes the DY PE750X600 unique?

- It integrates embroidery and perforation in one machine, reducing production time while maintaining high accuracy. The servo-driven system and bridge-type frame ensure stability, while its dust exhaust and dual-shaft system make it ideal for **industrial leather and textile customization**.

# Q. What are the technical specifications of the DY-PE750X600?

Working area:  $750 \times 600 \text{ mm}$ 

**Speed:** Embroidery – 1000 RPM / Punch – 700 RPM

**Size of punching knife:** 0.8 mm, 1.0 mm, 1.2 mm, 1.5 mm, 2.0 mm, 2.5 mm

**Needle gauge:** 15 mm **Needle:** DP×12# – 14#

**Stitch step:** 0.1–12.7 mm (Max)

Stitch type: Lock stitch

**Suture:** Polyester thread

Flat Emb. trimming device: Electric motor thread trimmer

Gas pressure: 0.6 MPa

**Power supply:** AC 220V ±10%, 50/60Hz (Single Phase)

#### Q. What is the Duke Jia DY-CS3000 machine?

**A.** The **DY-CS3000** is a **computerized chain stitch non-shuttle multi-needle quilting machine** designed for high-precision quilting on mattresses, quilt covers, and home textile products. It combines servo-driven motion control with advanced computerized pattern editing for efficient, accurate production.

# Q. What are the Machine description/key features of the DY-CS3000?

- Advanced computerized control system for stable and precise operation.
- **Double rocker mechanism (no CAM)** prevents fabric stains and ensures smooth stitching.
- **Infrared thread-break detection** automatically stops the machine for safety and quality.
- Servo-driven spindle, needle, saddle, and roller for consistent high-speed control.
- **360° quilting freedom** with independent step quilting motion.
- **CAD-based pattern editing**, easy to learn and highly accurate.
- Automatic zero-return function after each quilting set.
- **Infrared safety sensors** enhance operator safety.
- Auto pattern tracking system monitors real-time running status.
- Newly added cylinder press roller ensures uniform pressure and even stitching.
- Thread-break detection alarm stops the machine automatically when thread breaks.
- **High-speed servo motor** allows operation up to **1200 RPM**.

# Q. What are the technical specifications of the DY-CS3000?

Quilting width: 2450 mm
Max sewing thickness: 60 mm
Quilting speed: 600–1200 RPM

• **Stitch length:** 3–8 mm

• **Operation speed:** 60–260 m/hour

• Space between needle rows: 5" (50.8, 76.2, 127 mm) / 6" (76.2, 76.2, 152.4 mm)

• Space between needles: 12.7 / 25.4 mm

• **X-axis displacement:** 308.4 mm

• Needle model: 21/180, 23/160, 22/140, 21/130

• **Voltage:** AC 380V 50/60Hz

• Total power: 8 kW

• Machine size (L×W×H):  $5400 \times 1650 \times 2050$  mm

• Machine weight: 4500 kg.

# Q. What are the main applications of the DY-CS3000 machine?

The DY-CS3000 is widely used for quilting high-quality mattresses, quilt covers, and household decorations, offering superior stitch consistency and production efficiency for textile manufacturers.

# Q. What is the Duke DY-SK-D2-2.0RH machine?

The **DY-SK-D2-2.0RH** is a **Full Automatic Leather Punching Machine** equipped with a **high-speed multi-axis CNC punching system**. It is designed for precision leather perforation in automotive, furniture, and fashion industries, providing fast, accurate, and customizable punching patterns.

# Q. What are the Machine description/features of the DY-SK-D2-2.0RH?

- Uses a unique multi-axis CNC system that supports six specifications of punching needles simultaneously.
- Each punch head can rotate 360° to create complex patterns via AUTOCAD or COREL DRAW.
- Servo motor-driven main axis and drive system ensure high speed and stability.
- X/Y axis screw direct-drive mode provides high punching precision.
- **Industrial dust collector system** efficiently removes debris and maintains cleanliness.
- The system and software can be **customized** according to user requirements.
- Equipped with **rotatable punch heads** for decorative, patterned, and customizable leather punching.

# Q. What are the technical specifications of the DY-SK-D2-2.0RH?

1.Working speed: 1300 RPM

2.Maximum storage capacity: 256 MB

3.Power: 2-3 kW

**4.Power supply:** 220V Single-phase

**5.Air pressure:** 0.6 MPa

**6.Punching tool:** Standard round hole (0.8 mm, 1.0 mm, 1.2 mm, 1.5 mm, 2.0 mm, 2.5 mm)

**7. Number of tool heads:** 12 (6 in each group)

**8.Working area:**  $900 \times 600 \text{ mm}$ 

**9.Machine size** (L×W×H):  $3565 \times 1480 \times 1380$  mm

**10.Net weight:** 1200 kg

# Q. What is the flagship model of Duke Jia machines?

The **Duke Jia DY-PE750X600** is the **flagship single-head perforation and Embroidery machine**, engineered for precision, durability, and automation. It combines **high-speed material perforation and lockstitch sewing** in one system, making it ideal for leather, upholstery, and technical textile industries.

# Q. What makes the DY-PE750X600 the flagship model?

It unites two production stages — perforation and Embroidery — into one automated process, powered by a servo-driven CNC system for unmatched precision. Its 1200 RPM high-speed output, industrial-grade stability, and dual-function integration make it the most advanced and efficient model in Duke Jia's leather and textile machinery line up.

#### Q. What are the Machine description/technical specifications of the flagship model?

**1.Working area:**  $750 \times 600 \text{ mm}$ 

**2.Speed:** Embroidery – 1000 RPM / Punch – 700 RPM

**3.Size of punching knife:** 0.8 mm, 1.0 mm, 1.2 mm, 1.5 mm, 2.0 mm, 2.5 mm

**4.Needle gauge:** 15 mm **5.Needle:** DP×12# – 14#

**6.Stitch step:** 0.1–12.7 mm (Max)

**7.Stitch type:** Lock stitch **8.Suture:** Polyester thread

9.Flat Emb. trimming device: Electric motor thread trimmer

**10.Gas pressure:** 0.6 MPa

**11.Power supply:** AC 220V  $\pm 10\%$ , 50/60Hz (Single Phase)

# Q. What makes the DY-CS3000 a quilting model?

It features multi-needle chain stitch quilting with servo-driven automation, infrared detection, and a press-roller system that ensures even tension and consistent fabric quality at 1200 RPM. Its combination of speed, precision, and automation makes it Duke Jia's flagship quilting machine.

# Q. What is the Duke Jia Quilting machine?

The DY-CS3000 is a Computerized Chain Stitch Non-Shuttle Multi-Needle Quilting Machine designed for high-speed quilting of mattresses, quilt covers, and home textile products. It combines servo-driven technology with a CAD-based control system to deliver precision, stability, and productivity.

# Q. What are the Machine description/key features of the Quilting Machines?

- Advanced computerized control system for precision production and easy operation.
- **Double rocker mechanism (no CAM)** prevents fabric staining and ensures smooth stitch formation.
- **Infrared thread-break detection** automatically stops the machine to prevent defects.
- Servo-driven spindle, needle, saddle, and roller for high performance and stability.
- **360° quilting freedom** with independent step motion.
- **CAD-based pattern editing system**, simple to learn and highly accurate.
- Automatic zero-return after quilting set completion.
- **Infrared safety sensors** for operator protection.
- Auto-tracking pattern system monitors real-time running status.
- Cylinder press roller system for even material pressure and smoother output.
- Powerful servo motor enables speeds up to 1200 RPM.
- Thread-break alarm alerts operators to rethread immediately.

# Q. What are the technical specifications of the Quilting Machines?

Quilting width: 2450 mm Max sewing thickness: 60 mm Quilting speed: 600–1200 RPM

Stitch length: 3–8 mm

**Operation speed:** 60–260 m/hour

**Space between needles:** 5" (50.8, 76.2, 127 mm) / 6" (76.2, 76.2, 152.4 mm)

**Space between rows:** 12.7 / 25.4 mm **X-axis displacement:** 308.4 mm

**Needle model:** 21/180, 23/160, 22/140, 21/130

**Voltage:** AC 380V 50/60Hz

Total power: 8 kW

Machine size (L×W×H):  $5400 \times 1650 \times 2050$  mm

Machine weight: 4500 kg

# O. What are the main applications of the Quilting Machines?

The DY-CS3000 is used for quilting high-quality mattresses, quilt covers, bedspreads, and household decorative textiles, offering precision stitching and smooth, clean finish.

# Q. What is the Duke DY-1201L machine?

The **Duke DY-1201L** is a **12-needle single-head computerized embroidery machine** designed for flat, cap, and finished garment embroidery. It's engineered for small workshops and professional production with high precision, speed, and automation.

### Q. What are the Machine description/key features of the DY-1201L?

- 1. Suitable for flat, cap, and finished garments embroidery.
- 2. **Auto thread trimming** and **auto colour change** system for faster operation.
- 3. **270° wide cap frame** for curved-surface embroidery.
- 4. **Maximum speed:** 1200 RPM for high-speed stitching.
- 5. **Memory capacity:** 2,000,000 stitches (up to 200 designs).
- 6. **LCD display** with real-time stitching preview.
- 7. **Full-screen design preview and trace** function support.
- 8. Auto start and 200-time colour change function.
- 9. **Multi-language interface:** Chinese, English, French, Russian, Dutch, Spanish, Portuguese, Turkish, German, Arabic, Thai, and Vietnamese.
- 10. **Wide voltage input** (AC 80–260V) stable performance under varying power conditions.

# Q. What applications is the DY-1201L suitable for?

- Caps and hats embroidery
- T-shirts, jackets, and finished garment embroidery
- Bags, home textiles, and decorative items
- Custom embroidery for fashion and promotional products

### Q. What makes the DY-1201L a standout model?

It offers industrial-grade precision in a compact single-head design, combining 1200 RPM high-speed performance, multi-language control, auto trimming/color change, and wide-voltage safety. Its 270° cap frame and large embroidery area make it one of Duke Jia's most versatile single-head machines.

# Q. What are the technical specifications of the DY-1201L?

• **Needle:** 12 (9/15 optional)

. **Head:** 1

• **Speed:** Up to 1200 RPM

• Embroidery Area:  $400 \times 600 \text{ mm} / 500 \times 800 \text{ mm}$ 

• **Memory:** 2,000,000 stitches (200 designs)

• Voltage: AC 80–260V, 50/60Hz

Power Output: 36V DC Safe Voltage

• Max Power Consumption: 150W

Weight: (Net / Gross): 190 / 207 kg (400×600) or 245 / 265 kg (500×800)
 Machine Size (L × W × H): 127 × 110 × 87 cm / 146 × 113 × 87 cm

# Q. What is the Duke DY-1201 (Single-Head 12-Needle) machine?

The **Duke DY-1201** is a **12-needle, single-head computerized embroidery machine** designed for flat, cap, and finished garment embroidery. It offers professional-grade precision and automation for small workshops, custom embroidery, and garment businesses.

# Q. What are the Machine description/key features of the DY-1201 (Single-Head 12-Needle)?

1. Suitable for flat, cap, and finished garment embroidery.

- 2. Automatic thread trimming and auto color change for fast and consistent operation.
- 3. **270° wide cap frame** for cap and curved-surface embroidery.
- 4. **Maximum speed:** 1200 RPM for efficient production.
- 5. **Memory capacity:** 2,000,000 stitches (up to 200 designs).
- 6. Multi-language LCD interface: Chinese, English, French, Russian, Dutch, Spanish, Portuguese, Turkish, German, Arabic, Thai, Vietnamese.
- 7. **Real-time LCD stitching display** with full-screen design preview.
- 8. Auto start and color change (200 cycles) for efficient workflow.
- 9. Wide-voltage support (AC 80–260V) adapts to unstable power supply.
- 10. **36V DC safe voltage output** for operator protection.
- 11. Low power consumption (150W) with energy-efficient operation.

# Q. What are the technical specifications of the DY-1201 (Single-Head 12-Needle)?

**Needles:** 12 (9/15 optional)

Head(s): 1

Max speed: 1200 RPM

**Embroidery area:** 350 × 500 mm

**Memory:** 2,000,000 stitches (200 designs)

Input voltage: AC 80–260V Output voltage: 36V DC Power consumption: 150 W

Machine size (L×W×H):  $113 \times 83 \times 87$  cm Machine weight: 180 / 197 kg (Net / Gross)

#### Q. What are the applications of the DY-1201?

- Cap embroidery
- T-shirts, uniforms, and jacket embroidery
- Bags and finished garments
- Home textiles and promotional products
- Decorative embroidery on flat and curved surfaces

# Q. What makes the DY-1201 a popular model?

It's one of Duke Jia's most compact and user-friendly professional machines, offering 1200 RPM high-speed stitching, multi-language control, auto trimming/color change, and 270° cap capability — perfect for small-scale and startup embroidery businesses.

### Q. What is the Duke ES-1300 machine?

The **Duke ES-1300** is a compact **embroidery and sewing combination machine** designed for both decorative stitching and embroidery. It's ideal for home-based creators, fashion designers, and small studios requiring versatility and precision in a single unit.

# Q. What are the Machine description/key specifications of the ES-1300?

- **Function:** 67 seam patterns + embroidery function
- **Speed:** 650 RPM (sewing), 650 RPM (embroidery)
- Auto-threading system: threads automatically at one time
- LCD Display: large touch-screen LCD for pattern selection and control
- **Max sewing range:** 7.0 mm
- Optional presser foot: supports multiple decoration seams

#### O. What are the basic functions of the ES-1300?

- 1. **Memory capacity:** 2,000,000 stitches
- 2. Large touch-screen LCD for easy operation
- 3. Automatic trimming and auto-threading functions
- 4. **67 built-in decorative seam patterns** and embroidery functions
- 5. **Pattern rotation:** 90° increments or free 360° rotation
- 6. **Pattern resizing:** 50%, 100%, or 200%
- 7. **USB connectivity** for importing external patterns
- 8. Compatible with TAJIMA (DST) formats and embroidery software
- 9. **Embroidery speed:** up to 650 stitches per minute
- 10. **Supports presser-foot replacement** for decorative stitching

# Q. What are the main applications of the ES-1300?

The ES-1300 is suitable for:

- Custom embroidery and sewing at home
- Fashion and tailoring studios
- Craft and decorative textile design
- Small-scale embroidery and creative projects

# Q. What makes the ES-1300 unique?

It's a dual-function embroidery + sewing machine with automatic threading, trimming, pattern rotation, resizing, and USB design transfer. Compact yet powerful, it delivers professional results with user-friendly operation — ideal for creative embroidery enthusiasts and small workshops.

### Q. What warranty and support are available in ES-1300?

The Duke ES-1300 is supported by **Hari Chand Anand & Co. (HCA India)** with:

- 1-year warranty on manufacturing defects.
- Installation guidance and operational training.
- Original spare parts and service availability across India.

# Q. What is the Duke HALO-100 machine?

**A.** The **HALO-100** is a **compact single-head embroidery machine** designed for **caps**, **T-shirts**, **bags**, **and finished garments**. It delivers professional embroidery quality in a small, portable design — making it ideal for **home use**, **boutiques**, **and mini studios**.

# Q. What are the Machine description/key features of the HALO-100?

- 1. **Embroidery area:**  $240 \times 320$  mm.
- 2. Suitable for cap, bag, and garment embroidery.
- 3. **Maximum speed:** 1000 RPM for smooth operation.
- 4. Wide-voltage input (AC 80–260V) adapts to any electrical environment.
- 5. Automatic color change and thread trimming system.
- 6. **Self-lubrication system** ensures long machine life.
- 7. **Memory capacity:** 10,000,000 stitches total, single pattern limit 4,000,000 stitches.
- 8. Special structure and adjustable table lift for thicker fabrics and heavy materials.
- 9. **Supports 17 languages** Chinese, English, Turkish, Spanish, Portuguese, Hindi, Russian, French, Italian, Arabic, Dutch, German, Vietnamese, Polish, Thai, Korean, and Romanian.
- 10. Compact and portable design perfect for small businesses and startups.

# Q. What are the technical specifications of the HALO-100?

Needles: 12 Head(s): 1

Max speed: 1000 RPM

**Embroidery area:** 240 × 320 mm

**Memory:** 10,000,000 stitches (4,000,000 per design)

Input voltage: AC 80–260V

**Machine box** (L×W×H):  $75.5 \times 56.5 \times 74.5$  cm

Stand box (L×W×H):  $79 \times 22 \times 79$  cm Cap device box:  $50 \times 32 \times 27$  cm

**Machine weight:** 39 / 55 kg (machine) + 35 / 48 kg (stand) + 7.5 / 8 kg (cap)

# Q. What makes the HALO-100 unique?

It combines **professional embroidery performance** with a **compact, affordable design**. The HALO-100 offers automatic thread trimming, color changing, wide voltage compatibility, and multi-language control — making it the **best choice for beginners, small studios, and home embroidery businesses**.

# Q. What is the Duke DY-601CTM machine?

The **DY-601CTM** is a **single-head chenille and chainstitch embroidery machine** that combines advanced control technology with multi-color chenille capability. It's designed for high-quality, textured embroidery used in apparel, fashion, and decorative textiles.

### Q. What are the Machine description/key features of the DY-601CTM?

- 1. **Dahao C29 Computer** with 10-inch color LCD for stable and intelligent operation.
- 2. **6-color chenille coiling system** (C19 device) for creative chenille embroidery.
- 3. Automatic color change and auto thread trimming for continuous production.
- 4. Electronic intelligent alarm system minimizes operational errors.
- 5. Chenille embroidery speed: 750 RPM.
- 6. **Memory capacity:** 2,000,000 stitches (supports 200 pattern designs).
- 7. **Pattern input:** via USB (U-disk).
- 8. Compatible with TAJIMA (DST), DSB, DARUDA, ZSK, Binary, and Ternary formats.
- 9. Ideal for thick-texture chenille, fashion apparel, and decorative embroidery.

# Q. What are the main applications of the DY-601CTM?

- Chenille embroidery on fashion garments
- Sportswear and letter patches
- Decorative textile and home furnishings
- Logos and creative embroidery design

# Q. What are the technical specifications of the DY-601CTM?

**Type:** Single Head Chenille & Chainstitch Machine **Computer System:** Dahao C29, 10" color LCD display

Chenille colors: 6

Max embroidery speed: 750 RPM

Memory capacity: 2,000,000 stitches (200 patterns)

Auto functions: Auto color changing, auto thread trimming

**Design input:** USB (U-disk) **Embroidery area:** 500 × 800 mm

Design format: TAJIMA (DST), DSB, DARUDA, ZSK, BINARY, Ternary System

#### Q. What is the Duke DY-PD machine?

The **DY-PD** is a **single-head taping and coiling embroidery machine** designed for creating complex patterns using cords, tapes, and coiled threads. It provides high-speed precision for 3D decorative and textured embroidery.

# Q. What are the Machine description/key features of the DY-PD?

- 1. **Dahao 285 Computer** with 7-inch colorful LCD display.
- 2. Automatic thread trimming for faster workflow.
- 3. **Embroidery speed:** up to 750 RPM.
- 4. Pattern input: USB (U-disk).
- 5. **Compatible file formats:** TAJIMA (DST), DSB, DARUDA, ZSK, Binary, and Ternary.
- 6. Perfect for coiling, taping, and decorative stitching on apparel and textiles.
- 7. Delivers fine control for smooth cord placement and high-quality finish.

### Q. What are the applications of the DY-PD?

- Coiling and taping embroidery on garments and upholstery
- Fashion design and home textile decoration
- 3D pattern and ornamental stitching
- Suits, jackets, and luxury garment embellishment

# Q. What are the technical specifications of the DY-PD?

**Type:** Single Head Taping & Coiling Machine

Computer System: Dahao 285, 7" color LCD display

**Max embroidery speed:** 750 RPM **Auto functions:** Auto thread trimming

**Design input:** USB (U-disk) **Embroidery area:** 500 × 800 mm

Design format: TAJIMA (DST), DSB, DARUDA, ZSK, BINARY, Ternary System

# Q. What makes the Duke Jia 1+1 Series unique?

Both models — **DY-601CTM** and **DY-PD** — combine **Dahao's advanced computer control**, **servo precision**, and **decorative embroidery versatility**. They support multiple design formats, provide stable operation, and deliver premium-quality textured embroidery for both creative and industrial use.

### Q. What is the Duke DY-606+6 machine?

The **DY-606+6** is a **multi-head mixed embroidery machine** that combines **flat embroidery, rhinestone setting, double beads, coiling, and taping** functions. It's designed for large-scale, decorative, and fashion embroidery production requiring multiple textures and techniques in one process.

# Q. What are the Machine description/key features of the DY-606+6?

- 1. **6 flat heads** + **6 mixed-function heads** for rhinestones, beads, coiling, and taping embroidery.
- 2. **Multi-head synchronized operation** for high-volume decorative stitching.
- 3. **Advanced computerized control panel** for real-time monitoring and design management.

- 4. **High-precision servo-driven system** ensures accurate placement of beads and rhinestones.
- 5. Supports automatic color change, thread trimming, and device switching.
- 6. Large embroidery area of  $660 \times 780 \times 800$  mm for expanded design flexibility.
- 7. **Integrated multi-attachment system** handles coiling, double beads, taping, and rhinestone devices simultaneously.
- 8. **Durable machine frame** for vibration-free, continuous high-speed embroidery.
- 9. **User-friendly LCD touchscreen** for pattern editing and machine control.
- 10. Compatible with **TAJIMA** (**DST**) and other standard embroidery design formats.

# Q. What are the main applications of the DY-606+6?

The DY-606+6 is ideal for:

- High-end fashion garments and luxury dress embroidery
- · Sarees, gowns, and wedding wear
- Home textiles and decorative fabrics
- Custom rhinestone and bead design production

# Q. What makes the DY-606+6 unique?

It's a **complete mixed embroidery solution** — combining **flat stitching, rhinestones, double beads, coiling, and taping** in one synchronized system. With servo-driven precision and advanced Dahao control, the DY-606+6 delivers **industrial-grade output** with intricate detailing and multi-texture effects.

### Q. What are the technical specifications of the DY-606+6?

**Needles per flat head:** 6 **Heads:** 6 + 6 mixed

**Embroidery area:**  $660 \times 780 \times 800$  mm **Machine size** (L×W×H):  $665 \times 225 \times 165$  cm

# Q. What is the Duke DY-908 machine?

The **DY-908** is a **9-needle, 8-head tubular embroidery machine** built for mass-production embroidery with precision and speed. It's ideal for uniform, garment, and large-scale embroidery operations.

# Q. What are the Machine description/key features of the DY-908?

- 1. **8 embroidery heads** for simultaneous multi-garment production.
- 2. **9-needle system** for multi-color embroidery.
- 3. **Tubular frame** design for embroidery on T-shirts, jackets, caps, and finished garments.
- 4. **Embroidery area:**  $400 \times 450$  mm per head.
- 5. Servo motor drive system ensures high accuracy and stability.
- 6. Automatic thread trimming and color change.
- 7. **High-speed operation** with low vibration.
- 8. **Dahao control system** with LCD touchscreen interface.
- 9. **Durable steel frame** for long-term continuous use.
- 10. Compatible with **TAJIMA (DST)** and other common embroidery formats.

# Q. What are the technical specifications of the DY-908?

Needles per head: 9

Heads: 8

**Embroidery area:**  $400 \times 450 \text{ mm}$ 

Machine size (L×W×H):  $424 \times 110 \times 140$  cm

Machine weight: 1200 kg

# Q. What are the applications of the DY-912?

- Large garment manufacturing and export units
- Multi-piece embroidery for fashion and uniforms
- Home textile and decorative product industries
- Continuous industrial embroidery production

# Q. What makes the DY-908 special?

It offers **high-speed**, **precision tubular embroidery** with **multi-color**, **multi-head productivity**, making it ideal for **medium- to large-scale embroidery units** focused on uniform, fashion, and bulk orders.

# Q. What is the Duke DY-912 machine?

The **DY-912** is a **9-needle, 12-head tubular embroidery machine** designed for industrial-scale embroidery production. It offers maximum efficiency for large batch orders and high-speed operation with stable precision.

# Q. What are the Machine description/key features of the DY-912?

- 1. **12-head tubular design** for large-scale embroidery production.
- 2. 9-needle multi-color embroidery capability.
- 3. **Embroidery area:**  $400 \times 450$  mm per head.
- 4. **Servo-driven precision motion control** for smooth operation.
- 5. Automatic color change and thread trimming.
- 6. **LCD touchscreen control panel** with real-time preview.
- 7. **Sturdy frame construction** for vibration-free stability.
- 8. Compatible with **TAJIMA (DST)** and other formats.
- 9. Ideal for continuous, 24-hour operation in factories.

#### Q. What makes the DY-912 stand out?

It delivers industrial-scale embroidery capacity with 12 synchronized heads, servo precision, and automatic color change, ensuring exceptional productivity for mass embroidery manufacturing.

#### Q. What are the technical specifications of the DY-912?

Needles per head: 9

Heads: 12

**Embroidery area:** 400 × 450 mm

Machine size (L×W×H):  $584 \times 110 \times 140$  cm

Machine weight: 1800 kg.

#### Q. What is the Duke DY-1201 machine?

The **Duke DY-1201** is a **12-needle single-head computerized embroidery machine** designed for **flat, cap, and finished garment embroidery**. It offers professional-grade performance with precise stitching, compact size, and advanced automation — ideal for small businesses and design studios.

### Q. What are the Machine description/key features of the DY-1201?

- 1. Suitable for **flat, cap, and finished garment embroidery**.
- 2. Automatic thread trimming and auto color change for continuous operation.
- 3. **270° wide cap frame** for curved-surface embroidery.
- 4. **Maximum speed:** 1200 RPM for high-efficiency stitching.

- 5. **Memory capacity:** 2,000,000 stitches (supports 200 designs).
- 6. **Real-time LCD display** for live stitching visualization.
- 7. Wide-voltage input (AC 80–260V) for stability under varying power supply.
- 8. **36V DC safe voltage output** for operator protection.
- 9. Low power consumption: 150W, energy-efficient.
- 10. Compatible with multiple attachments cording, sequins, beads, rhinestones.

# Q. What makes the DY-1201 a standout model?

The DY-1201 combines **industrial-grade accuracy** with **compact design**, making it perfect for small-scale production or startup embroidery businesses. Its **1200 RPM speed**, **270**° **cap frame**, and **multi-language LCD interface** provide both power and user-friendly control.

# Q. What are the technical specifications of the DY-1201?

**Needles:** 12 (9/15 optional)

Head(s): 1

Max speed: 1200 RPM

**Embroidery area:** 350 × 500 mm

**Memory:** 2,000,000 stitches (200 designs)

Input voltage: AC 80–260V Output voltage: 36V DC Power consumption: 150 W

Machine size (L×W×H):  $113 \times 83 \times 87$  cm Machine weight: 180 / 197 kg (Net / Gross)

### Q. What is the Duke DY-1201+1CT machine?

The **Duke DY-1201+1CT** is a **12-needle, 1+1 head embroidery machine** that combines **flat, chenille, and chainstitch embroidery** functions. It's designed for producing high-quality textured embroidery used in garments, uniforms, home textiles, and fashion design.

# Q. What are the Machine description/key features of the DY-1201+1CT?

- 1. **Dual-function 1+1 head design** combines flat embroidery with chenille and chainstitch capability.
- 2. **Maximum speed:** 1200 RPM for high-speed operation.
- 3. **LCD display** with real-time stitch visualization.
- 4. Full-screen design preview and trace for accuracy.
- 5. **Memory capacity:** 2,000,000 stitches, supporting up to 200 patterns.
- 6. Automatic color change and thread trimming system.
- 7. **Low power consumption:** only 150W.
- 8. **Suitable for:** flat embroidery, finished garments, chenille, and chainstitch work.

# Q. What are the technical specifications of the DY-1201+1CT?

**Needles:** 12 (6/9/12 optional)

**Head(s):** 1+1 (Flat + Chenille/Chainstitch)

Max speed: 1200 RPM

**Embroidery area:** 560 × 1200 mm

Memory: 2,000,000 stitches (200 designs)

**Input voltage:** AC 80–260V **Power consumption:** 150 W

Machine size (L×W×H):  $203 \times 130 \times 160$  cm

Machine weight: 820 / 840 kg

# Q. What makes the DY-1201+1CT unique?

It merges **three embroidery styles** — **flat, chenille, and chainstitch** — in one compact 1+1 setup. With **1200 RPM speed, servo precision**, and **automatic thread management**, it's one of Duke Jia's most versatile machines for professional multi-texture embroidery.

### Q. What is the Duke DY-1201+1PD machine?

The **DY-1201+1PD** is a **12-needle**, **1+1 head embroidery machine** that combines **flat embroidery with coiling and taping functions**. It's a dual-purpose model designed for decorative, fashion, and multi-texture embroidery applications requiring speed, precision, and advanced automation.

#### Q. What are the Machine description/key features of the DY-1201+1PD?

- 1. **Dual-function 1+1 head** integrates flat embroidery with coiling and taping.
- 2. Suitable for flat, coiling, taping, rhinestone, and beads embroidery.
- 3. Convenient power-failure recovery system prevents design loss during operation.
- 4. Automatic thread trimming, color change, and thread-break detection.
- 5. **Maximum speed:** 1200 RPM.
- 6. **LCD display** with real-time stitch tracking and design preview.
- 7. Full-screen pattern trace for accurate design positioning.
- 8. **Memory capacity:** 2,000,000 stitches (supports 200 design patterns).

# Q. What are the applications of the DY-1201+1PD?

- Fashion garment decoration
- Saree borders and bridal embroidery
- Logos and ornamental textile work
- Beads, rhinestones, cords, and taping embroidery
- Customized home textile designs

# Q. What are the technical specifications of the DY-1201+1PD?

**Needles:** 12 (6/9/12 optional)

**Head(s):** 1+1 (Flat + Coiling/Taping)

Max speed: 1200 RPM

**Embroidery area:** 560 × 1200 mm **Memory:** 2,000,000 stitches (200 designs)

**Input voltage:** AC 80–260V **Power consumption:** 150 W

Machine size (L×W×H):  $203 \times 130 \times 160$  cm

Machine weight: 820 / 840 kg

### Q. What makes the DY-1201+1PD unique?

It combines **flat embroidery with coiling and taping** in a single setup, offering high-speed performance (1200 RPM), **power-failure recovery**, and **multi-layer decorative output**. Its versatility makes it ideal for premium embroidery studios and high-end garment manufacturers.

# Q. What is the Duke DY-1201H machine?

The DY-1201H is a 12-needle single-head embroidery machine built with a new

**reinforced structure** for improved stability and durability. It is designed for **flat, cap, and finished garment embroidery**, offering industrial-grade precision, speed, and long-term reliability.

# Q. What are the Machine description/key features of the DY-1201H?

- 1. Suitable for flat, cap, and finished garments embroidery.
- 2. **270° wide cap frame** for curved embroidery.
- 3. **Maximum speed:** 1200 RPM for high productivity.
- 4. **Memory capacity:** 2,000,000 stitches (up to 200 designs).
- 5. **Multi-language LCD interface** supports Chinese, English, French, Russian, Dutch, Spanish, Portuguese, Turkish, German, Arabic, Thai, and Vietnamese.
- 6. Auto start and color change (200 cycles).
- 7. **Wide-voltage input (AC 80–260V)** stable operation under varying power conditions.
- 8. **36V DC safe voltage output** for user safety.

# Q. What are the applications of the DY-1201H?

- Cap and hat embroidery
- T-shirt, jacket, and uniform embroidery
- Bags and finished garments
- Home textiles and logo embroidery
- Multi-texture decorative stitching with optional attachments.

# Q. What are the technical specifications of the DY-1201H?

**Needles:** 12 (9/15 optional)

Head(s): 1

Max speed: 1200 RPM

**Embroidery area:**  $500 \times 400 \text{ mm}$ 

**Memory:** 2,000,000 stitches (200 designs)

Input voltage: AC 80–260V Output voltage: 36V DC Power consumption: 150 W

Machine size (L×W×H):  $95 \times 115 \times 160$  cm

Machine weight: 180 / 210 kg

#### Q. What makes the DY-1201H unique?

It features a **redesigned heavy-duty structure** for better vibration control and precision, making it more stable during long production hours. The DY-1201H provides **industrial-grade performance** with compact size, **automatic trimming, color change, wide voltage adaptability**, and multilanguage control.

# Q. What is the Duke DY-1201S machine?

The **DY-1201S** is a **compact 12-needle single-head embroidery machine** designed for caps, T-shirts, bags, and finished garments. It features a **modern touchscreen control system**, **network connectivity**, and **high-speed performance**, making it ideal for small businesses, embroidery startups, and on-demand customization.

# Q. What are the Machine description/key features of the DY-1201S?

- 1. **12-needle single-head embroidery machine** for multi-color stitching.
- 2. **Maximum speed:** 1200 RPM (flat embroidery) / 600 RPM (cap embroidery).
- 3. **Embroidery area:** 300 × 350 mm compact yet versatile.
- 4. Network and USB connectivity for quick design transfer and remote access.
- 5. Automatic thread trimming and auto color change for efficient workflow.
- 6. **Memory capacity:** supports large multi-design storage.
- 7. **270° cap frame compatibility** for curved-surface embroidery.
- 8. **Lightweight, portable structure** (only 150 kg net weight).
- 9. Compatible with attachments such as **sequins**, **cording**, **beads**, **and rhinestones**.

### Q. What are the applications of the DY-1201S?

- Cap and hat embroidery (270° frame)
- T-shirts, uniforms, and logo embroidery
- Bags and finished garments
- Compact embroidery setups and mobile studios
- Personalized embroidery and small-batch production

### Q. What are the technical specifications of the DY-1201S?

**Needles:** 12 (9 optional)

**Head(s):** 1

**Max speed:** 1200 RPM (Flat) / 600 RPM (Cap)

**Embroidery area:** 300 × 350 mm

Machine size (L×W×H):  $88 \times 76 \times 99$  cm

Machine weight: 150 / 176 kg

# Q. What makes the DY-1201S unique?

The DY-1201S offers high-end embroidery capability in a portable body, featuring a touchscreen control panel, network connectivity, and precision stitching. Its 1200 RPM speed, automatic trimming, and cap compatibility make it the best choice for modern embroidery startups and creative studios.

### Q. What is the Duke DY-1201XL machine?

The Duke DY-1201XL is a 12-needle single-head embroidery machine designed for flat, cap, and finished garment embroidery. With its extra-large embroidery frame ( $500 \times 1200 \text{ mm}$ ) and  $270^{\circ}$  cap frame, it offers wide-area stitching for large patterns and heavy textile production.

# Q. What are the Machine description/key features of the DY-1201XL?

- 1. Extra-large embroidery area:  $500 \times 1200$  mm ideal for large garments and panels.
- 2. **12-needle single-head embroidery system** for multi-color designs.
- 3. **270° wide cap frame** for flexible curved embroidery.
- 4. **Maximum speed:** 1200 RPM for high-efficiency production.
- 5. **Memory capacity:** 2,000,000 stitches, supporting up to 200 designs.
- 6. **LCD display** with real-time stitching and design preview.
- 7. **Full-screen design trace function** for precise pattern alignment.
- 8. Automatic thread trimming and auto color change (200 cycles).
- 9. Wide-voltage input (AC 80–260V) adapts to unstable power.
- 10. **36V DC safe voltage output** for operator safety.

#### Q. What are the technical specifications of the DY-1201XL?

**Needles:** 12 (9/15 optional)

Head(s): 1

Max speed: 1200 RPM

**Embroidery area:** 500 × 1200 mm

**Memory:** 2,000,000 stitches (200 designs)

Input voltage: AC 80–260V Output voltage: 36V DC **Power consumption:** 150 W

Machine size (L×W×H):  $146 \times 113 \times 87$  cm

Machine weight: 260 / 280 kg

### Q. What are the applications of the DY-1201XL?

- Large garment embroidery (jackets, dresses, uniforms)
- Caps and finished apparel embroidery
- Home textiles, curtains, and bedding embroidery
- Customized logo and decorative embroidery
- Fashion and upholstery design work

# Q. What makes the DY-1201XL unique?

The DY-1201XL offers the **largest embroidery area** in Duke's single-head series, providing industrial-grade accuracy and flexibility in a single-operator setup. Its **270° cap frame**, **servo precision**, and **multi-language touchscreen** make it ideal for **large-scale creative embroidery work**.

# Q. What is the Duke DY-1203H machine?

The **Duke DY-1203H** is a **12-needle**, **3-head multi-head embroidery machine** featuring a **new**, **reinforced structure** for enhanced stability and durability. It's designed for high-speed embroidery on flat, cap, and finished garments, ideal for commercial and industrial use.

### Q. What are the Machine description/key features of the DY-1203H?

- 1. New, stable, and durable structure for vibration-free high-speed embroidery.
- 2. **12-needle, 3-head configuration** for multi-garment production.
- 3. **270° wide cap frame** for embroidery on curved surfaces.
- 4. Maximum speed: 1200 RPM for efficient output.
- 5. **Memory capacity:** 2,000,000 stitches (supports 200 designs).
- 6. **LCD screen** shows real-time stitching preview and editing.
- 7. **Full-screen design preview and trace function** for accurate positioning.
- 8. Wide-voltage support (AC 80–260V) with 36V DC safe voltage output.
- 9. Low power consumption (150W) for energy efficiency.
- 10. Compatible with cording, sequins, beads, and rhinestone devices.

# Q. What are the technical specifications of the DY-1203H?

**Needles:** 12 (9/15 optional)

**Heads:** 3

**Embroidery area:**  $400 \times 400 \times 450 \text{ mm}$ 

Net/Gross weight: 680 / 760 kg

Machine size (L×W×H):  $175 \times 113 \times 150$  cm

# Q. What are the applications of the DY-1203H?

- Cap and T-shirt embroidery
- Jackets, uniforms, and garment embroidery
- Bags, denim, and fashion accessories
- Home textiles and logo embroidery
- Medium-scale production with multi-head precision

#### Q. What is the Duke DY-1204 machine?

The **DY-1204** is a **12-needle, 4-head tubular embroidery machine** designed for medium-scale embroidery production. It offers precise multi-head performance, suitable for garment, cap, and finished product embroidery.

# Q. What are the Machine description/key features of the DY-1204?

- 1. **4 embroidery heads** for simultaneous multi-garment production.
- 2. **12-needle setup** for multi-color embroidery.
- 3. **Tubular frame system** suitable for caps, T-shirts, bags, and finished garments.
- 4. **Embroidery area:**  $400 \times 450$  mm per head.
- 5. **Maximum speed:** 1200 RPM.
- 6. **Servo motor drive system** for stable, high-speed operation.
- 7. Automatic thread trimming and auto color change.
- 8. **LCD display panel** for real-time design preview.
- 9. **Strong, vibration-free frame design** for durability.
- 10. Compatible with **TAJIMA** (**DST**) and other standard embroidery formats.

### Q. What are the applications of the DY-1204?

- T-shirts and uniform embroidery
- Jacket and cap embroidery
- Bags, logos, and decorative textiles
- Medium-scale production lines

# Q. What are the technical specifications of the DY-1204?

Needles per head: 12

Heads: 4

**Embroidery area:**  $400 \times 450 \text{ mm}$ 

Machine size (L×W×H):  $264 \times 90 \times 140$  cm

**Machine weight:** 550 kg

# Q. What is the Duke DY-1206 machine?

The **DY-1206** is a **12-needle, 6-head tubular embroidery machine** designed for industrial-scale embroidery production. It provides high precision, faster operation, and multi-head productivity for factories and exporters.

# Q. What are the Machine description/key features of the DY-1206?

- 1. **6 embroidery heads** for large-scale production.
- 2. **12-needle multi-color embroidery** system.
- 3. **Embroidery area:**  $400 \times 450$  mm per head.
- 4. **Heavy-duty tubular frame** ensures stability during high-speed operation.
- 5. **Maximum speed:** 1200 RPM.
- 6. **Servo motor control** for precision and smooth stitching.
- 7. Automatic trimming, color change, and thread-break detection.
- 8. **LCD control panel** for design preview and editing.
- 9. Compatible with TAJIMA (DST) and standard design formats.
- 10. Ideal for **continuous industrial embroidery** operations.

#### Q. What are the technical specifications of the DY-1206?

Needles per head: 12

Heads: 6

**Embroidery area:**  $400 \times 450 \text{ mm}$ 

Machine size (L×W×H):  $343 \times 90 \times 140$  cm

Machine weight: 800 kg

### Q. What makes the DY-1204 and DY-1206 unique?

Both machines are part of Duke's **Multi-Heads Tubular Series**, offering **stable**, **high-speed embroidery** with **servo precision**, **automatic trimming**, and **multi-head synchronization**. The DY-1204 suits **medium-scale units**, while the DY-1206 is ideal for **large-scale industrial embroidery production**.

# Q. What is the Duke DY-1206H machine?

The **Duke DY-1206H** is a **12/15-needle, 6-head high-speed tubular embroidery machine** designed for industrial-scale embroidery production. Built for durability and precision, it delivers fast, smooth, and stable operation for flat, cap, and finished garment embroidery.

# Q. What are the Machine description/key features of the DY-1206H?

- 1. **High-speed multi-head operation** for large-scale embroidery production.
- 2. Suitable for flat bed, cap, and finished garment embroidery.
- 3. **12/15-needle configuration** for multi-color designs
- 4. **Fast frame changing system** between finished garments and cap frames.
- 5. **180° flat-to-cap frame auto rotation** for seamless switching.
- 6. **270° wide cap frame** for curved-surface embroidery.
- 7. **Power failure recovery system** prevents misalignment after outages.
- 8. Thread-break detection and prevention for consistent quality.
- 9. Automatic color change (up to 200 cycles) and auto thread trimming.
- 10. **Wide-voltage input (AC 80–260V)** adapts to unstable power.
- 11. **DC36V power system** safe and reliable for long operation.

# Q. What are the applications of the DY-1206H?

- Large-scale **garment embroidery** production
- Cap embroidery and 3D embroidery
- Uniforms, jackets, and sportswear
- Decorative home textile embroidery
- Industrial and export-oriented embroidery manufacturing

# Q. What are the technical specifications of the DY-1206H?

Needles per head: 12/15

**Heads:** 6

**Embroidery area:** 400 × 450 mm

Max speed: 1200 RPM

Machine size (L×W×H):  $343 \times 123 \times 132$  cm

Machine weight: 1200 kg

# Q. What makes the DY-1206H unique?

It's a high-speed, heavy-duty tubular embroidery system with automatic frame rotation, multi-needle control, and servo-driven precision. The DY-1206H combines speed (1200 RPM) and stability, making it ideal for continuous production in garment factories.

### Q. What is the Duke DY-1502 machine?

The **Duke DY-1502** is a **15-needle, 2-head tubular embroidery machine** designed for professional flat, cap, and finished garment embroidery. It offers high-speed performance, precision control, and versatile functionality for medium-scale production.

# Q. What are the Machine description/key features of the DY-1502?

- 1. **15-needle, 2-head embroidery system** ideal for multi-color designs and dual production.
- 2. Suitable for flat bed, cap, and finished garment embroidery.
- 3. **Automatic frame change system** between finished garment and cap frame.
- 4. **180° auto rotation** between flat and cap frames.
- 5. **270° wide cap frame** for seamless curved embroidery.
- 6. Automatic color change (up to 200 times) and thread trimming.
- 7. Thread-break detection and prevention system.
- 8. **LCD touchscreen display** showing real-time stitching and design trace.
- 9. Wide-voltage input (AC 80–260V) stable operation in variable power conditions.
- 10. **Safe DC36V power system** for enhanced operator safety.

#### Q. What are the technical specifications of the DY-1502?

Needles per head: 15 (12 optional)

Heads: 2

**Embroidery area:**  $400 \times 450 \text{ mm}$ 

Max speed: 1200 RPM

Machine size (L×W×H):  $113 \times 88 \times 135$  cm

Machine weight: 270 kg

# Q. What are the applications of the DY-1502?

- Flat embroidery on T-shirts, jackets, and uniforms
- Cap embroidery (270° rotation)
- Bags, logos, and home textile embroidery
- Multi-color and decorative garment embroidery
- Small- to medium-batch industrial production

# Q. What makes the DY-1502 unique?

The DY-1502 provides **industrial-grade precision in a compact two-head design**, offering a balance of performance and productivity. Its **power-failure recovery system**, **automatic color change**, and **wide cap embroidery function** make it an ideal solution for professional embroidery businesses.

#### Q. What is the Duke Jia DY-918-120 machine?

The **DY-918-120** is a **multi-head automatic high-speed embroidery machine** featuring **18 heads and 9 needles per head**, engineered for industrial-scale embroidery production.

# Q. What are the Machine description/key features of the DY-918-120?

- 1. **A18 Computer System** advanced control for smooth operation and high accuracy.
- 2. **All Servo Motor Drive** ensures precision and consistent speed.
- 3. **High Speed:** up to **1500 RPM** for mass production.
- 4. Automatic Thread Trimming System for clean finishing.
- 5. Thread Hold System to maintain perfect tension.
- 6. **Automatic Oil Mist Lubrication** enhances machine lifespan and stability.
- 7. **Automatic Dust Cleaning System** for maintenance-free operation.
- 8. **LCD Color Change Display** easy-to-use visual interface.
- 9. **Digital Color Change Control** optimized for complex designs.
- 10. **Dual Cam Head System** for smooth multi-head coordination.
- 11. **Aluminum Dividers** lightweight and durable frame components.

### 12. **Integrated Boring Device** for specialized embroidery applications.

# Q. What are the technical specifications of the DY-918?

Needles per head: 9

Heads: 18

**Embroidery area:** 400 × 800 mm (X travel 1200 mm)

Max speed: 1500 RPM Controller: A18 Computer

Machine size (L×W×H):  $9200 \times 2860 \times 1200$  mm

# Q. What are the applications of the DY-918?

- Large-scale garment manufacturing
- Fashion apparel and export embroidery
- Home textile and upholstery design
- Multi-head embroidery for uniforms, caps, and decorative fabrics
- Industrial production requiring high precision and efficiency

#### Q. What makes the DY-918 a model?

The DY-918 delivers **1500 RPM high-speed embroidery** with **servo precision** and **A18 smart control**, offering unmatched stability and productivity. Its **automatic oil mist system**, **dust cleaning mechanism**, and **single-beam aluminum body** make it the **most advanced and durable high-speed multi-head machine** in Duke Jia's lineup.

# Q. What is the Duke Jia DY-915 machine?

The **DY-915** is a **9-needle, 15-head multi-head embroidery machine** designed for industrial-scale embroidery production. It combines **A18 computer control, servo motor drive**, and **1500 RPM high-speed stitching** for maximum productivity and precision across multiple garments simultaneously.

# Q. What are the Machine description/key features of the DY-915?

- 1. **A18 advanced computer system** ensures smooth, stable operation and easy design management.
- 2. **All Servo Motor Drive** provides precision and consistent performance at high speed.
- 3. **High-Speed Output:** up to **1500 RPM**, ideal for large-scale production.
- 4. Wide embroidery area:  $400 \times 1200$  mm per head.
- 5. **Dual work area capability**  $(350 \times 750 \text{ mm})$  for flexibility in fabric placement.
- 6. **Heavy-duty frame structure** minimizes vibration for accurate multi-head operation.
- 7. **Designed for high-volume production** of fashion, uniforms, home textiles, and decorative embroidery.

# Q. What are the applications of the DY-915?

- High-speed embroidery for jackets, dresses, uniforms, and sarees
- Fashion garments and export apparel production
- Home textiles and upholstery embroidery
- Large-scale industrial embroidery manufacturing

# Q. What are the technical specifications of the DY-915?

Needles: 9 Heads: 15

**Embroidery area:** 400 × 1200 mm

Speed: 1500 RPM

### Q. What makes the DY-915 unique?

It offers high-speed multi-head operation (1500 RPM) with servo control precision and automated maintenance systems (oil mist & dust clean). The DY-915-120 is engineered for continuous industrial use, combining speed, stability, and durability — ideal for mass production with minimal downtime.

### Q. What is the Duke DY-1202HC machine?

The **DY-1202HC** is a **12-needle**, **two-head C-type embroidery machine** designed for **flat and finished garment embroidery**. It combines high precision, large embroidery space, and a reinforced C-type structure for smooth, vibration-free, high-speed operation.

# Q. What are the Machine description/key features of the DY-1202HC?

- 1. **C-type dual-head design** stable, balanced frame for consistent embroidery.
- 2. **Maximum speed:** 1200 RPM for high productivity.
- 3. **Embroidery area:**  $400 \times 800$  mm per head.
- 4. **Memory capacity:** 20,000,000 stitches or 200 pattern designs (single pattern up to 2,000,000 stitches).
- 5. **10-inch color touchscreen panel** with photo embroidery function.
- 6. Automatic thread trimming and auto color change system.
- 7. Wide-voltage support (AC 80–260V) adaptable to all power conditions.
- 8. **Servo hexagonal head system** minimizes vibration and improves stitching stability.
- 9. **Supports optional attachments** cording, sequins, beads.
- 10. **Durable plywood packaging** for safe transport.

# Q. What are the applications of the DY-1202HC?

- Flat and finished garment embroidery
- Jackets, T-shirts, uniforms, and caps
- Decorative home textiles and upholstery
- Multi-color embroidery with sequins or bead attachments

# Q. What makes the DY-1202HC unique?

The **C-type reinforced frame design** provides superior balance and less vibration, allowing **high-speed operation at 1200 RPM** without compromising stitch quality. With its **photo-embroidery touchscreen**, **multi-language interface**, and **servo-driven precision**, the DY-1202HC is an excellent choice for professional embroidery workshops and medium-scale production.

# Q. What are the technical specifications of the DY-1202HC?

**Needles per head:** 12 (15 optional)

Heads: 2

**Embroidery area:** 400 × 800 mm

Max speed: 1200 RPM

**Memory:** 20,000,000 stitches / 200 patterns

**Display:** 10" touchscreen LCD **Machine size** (L×W×H): 146 × 113 × 89 cm **Machine weight:** 350 / 470 kg