

Q. I need perforation machine?

You can choose the **Duke Jia DY-SK-D2-2.0RH**, our **full-automatic leather perforation machine**. It offers a **900 × 600 mm (35.4 × 23.6 in)** working area and **12 punching tools**, perfect for **leather, PU, PVC, and upholstery materials**.

It runs at up to **1300 RPM** with CNC precision and supports **hole sizes 0.8–2.5 mm**. Ideal for **car seats, bags, footwear, and decorative leather applications**.

Q. perforation machine?

Duke Jia DY-SK-D2-2.0RH, our **full-automatic leather perforation machine**.

It offers a **900 × 600 mm (35.4 × 23.6 in)** working area and **12 punching tools**, perfect for **leather, PU, PVC, and upholstery materials**.

Q. I want a punching machine?

You can choose the **Duke Jia DY-SK-D2-2.0RH**, our **full-automatic leather perforation machine**. It offers a **900 × 600 mm (35.4 × 23.6 in)** working area and **12 punching tools**, perfect for **leather, PU, PVC, and upholstery materials**.

It runs at up to **1300 RPM** with CNC precision and supports **hole sizes 0.8–2.5 mm**.

Q. Do you have perforation machine?

You can choose the Duke Jia DY-SK-D2-2.0RH, our **full-automatic leather perforation machine**.

It offers a 900 × 600 mm (35.4 × 23.6 in) working area and 12 punching tools, perfect for leather, PU, PVC, and upholstery materials.

It runs at up to 1300 RPM with CNC precision and supports hole sizes 0.8–2.5 mm.

Q. Need hole-making perforation machine?

You can choose the Duke Jia DY-SK-D2-2.0RH, our **full-automatic leather perforation machine**.

It offers a 900 × 600 mm (35.4 × 23.6 in) working area and 12 punching tools, perfect for leather, PU, PVC, and upholstery materials.

It runs at up to 1300 RPM with CNC precision and supports hole sizes 0.8–2.5 mm.

Q. I need CNC perforation system?

You can choose the Duke Jia DY-SK-D2-2.0RH, our **full-automatic leather perforation machine**.

It offers a 900 × 600 mm (35.4 × 23.6 in) working area and 12 punching tools, perfect for leather, PU, PVC, and upholstery materials.

It runs at up to 1300 RPM with CNC precision and supports hole sizes 0.8–2.5 mm.

Q. Which model is for leather punching?

You can choose the **Duke Jia DY-SK-D2-2.0RH**, our **full-automatic leather perforation machine**. It offers a **900 × 600 mm (35.4 × 23.6 in)** working area and **12 punching tools**, perfect for **leather, PU, PVC, and upholstery materials**.

It runs at up to **1300 RPM** with CNC precision and supports **hole sizes 0.8–2.5 mm**. Ideal for **car seats, bags, footwear, and decorative leather applications**.

Q. I need automatic punching machine?

You can choose the **Duke Jia DY-SK-D2-2.0RH**, our **full-automatic leather perforation machine**. It offers a **900 × 600 mm (35.4 × 23.6 in)** working area and **12 punching tools**, perfect for **leather, PU, PVC, and upholstery materials**.

It runs at up to **1300 RPM** with CNC precision and supports **hole sizes 0.8–2.5 mm**. Ideal for **car seats, bags, footwear, and decorative leather applications**.

Q. I need perforation only (no embroidery)?

You can choose the **Duke Jia DY-SK-D2-2.0RH**, our **full-automatic leather perforation machine**. It offers a **900 × 600 mm (35.4 × 23.6 in)** working area and **12 punching tools**, perfect for **leather, PU, PVC, and upholstery materials**.

It runs at up to **1300 RPM** with CNC precision and supports **hole sizes 0.8–2.5 mm**. Ideal for **car seats, bags, footwear, and decorative leather applications**.

Q. Machine for punching design on leather?

You can choose the **Duke Jia DY-SK-D2-2.0RH**, our **full-automatic leather perforation machine**. It offers a **900 × 600 mm (35.4 × 23.6 in)** working area and **12 punching tools**, perfect for **leather, PU, PVC, and upholstery materials**.

It runs at up to **1300 RPM** with CNC precision and supports **hole sizes 0.8–2.5 mm**. Ideal for **car seats, bags, footwear, and decorative leather applications**.

Q. What is the full Measurement or Size of DY-1201?

The DY-1201 has an embroidery area of **350 × 500 mm** and an overall machine size of **113 × 83 × 87 cm** — compact and ideal for caps, flats, and garments.

Q. What is the full Measurement or Size of DY-1201L?

The DY-1201L has an embroidery area of **400 × 600 mm / 500 × 800 mm** and a machine size of **127 × 110 × 87 cm** — larger frame for jacket backs and panels.

Q. What is the full Measurement or Size of DY-1201H?

The DY-1201H has an embroidery area of **500 × 400 mm** and a machine size of **95 × 115 × 160 cm** — reinforced for heavy and thick fabrics.

Q. What is the full Measurement or Size of DY-1201XL?

The DY-1201XL has an embroidery area of **500 × 1200 mm** and a machine size of **146 × 113 × 87 cm** — wide-area model for larger designs.

Q. What is the full Measurement or Size of DY-1201S?

The DY-1201S has an embroidery area of **300 × 350 mm** and a machine size of **88 × 76 × 99 cm** — compact tabletop machine for small embroidery work.

Q. What is the full Measurement or Size of HALO-100?

The HALO-100 has an embroidery area of **240 × 320 mm** and a machine size of **75.5 × 56.5 × 74.5 cm** — perfect for small shops or studios.

Q. What is the full Measurement or Size of ES-1300?

The ES-1300 has an embroidery area of **110 × 110 mm** and a machine size of **52 × 37 × 37 cm** — compact, portable embroidery sewing model.

Q. What is the full Measurement or Size of DY-1201+1CT?

The DY-1201+1CT has an embroidery area of **560 × 1200 mm** and a machine size of **203 × 130 × 160 cm** — for flat, chenille, and chainstitch embroidery.

Q. What is the full Measurement or Size of DY-1201+1PD?

The DY-1201+1PD has an embroidery area of **560 × 1200 mm** and a machine size of **203 × 130 × 160 cm** — flat and coiling combination model.

Q. What is the full Measurement or Size of Chenille / Coiling DY-601CTM?

The DY-601CTM has an embroidery area of **500 × 800 mm** and a machine size of **120 × 100 × 120 cm** — single-head chenille and chainstitch machine.

Q. What is the full Measurement or Size of Chenille / Coiling DY-PD?

The DY-PD has an embroidery area of **500 × 800 mm** and a machine size of **120 × 100 × 120 cm** — for taping and coiling embroidery designs.

Q. What is the full Measurement or Size of Chenille / Coiling DY-601PD?

The DY-PD has an embroidery area of **500 × 800 mm** and a machine size of **120 × 100 × 120 cm** — for taping and coiling embroidery designs.

Q. What is the full Measurement or Size of DY-1203H?

The DY-1203H has an embroidery area of **400 × 450 mm** and a machine size of **175 × 113 × 150 cm** — 3-head model for medium production.

Q. What is the full Measurement or Size of DY-1204?

The DY-1204 has an embroidery area of **400 × 450 mm** and a machine size of **264 × 90 × 140 cm** — 4-head tubular embroidery machine.

Q. What is the full Measurement or Size of DY-1206?

The DY-1206 has an embroidery area of **400 × 450 mm** and a machine size of **343 × 90 × 140 cm** — 6-head model for higher productivity.

Q. What is the full Measurement or Size of DY-1206H?

The DY-1206H has an embroidery area of **400 × 450 mm** and a machine size of **343 × 123 × 132 cm** — high-speed tubular embroidery series.

Q. What is the full Measurement or Size of DY-1502?

The DY-1502 has an embroidery area of **400 × 450 mm** and a machine size of **113 × 88 × 135 cm** — 2-head compact production model.

Q. What is the full Measurement or Size of DY-1202HC?

The DY-1202HC has an embroidery area of **400 × 800 mm** and a machine size of **146 × 113 × 89 cm** — C-type twin-head embroidery machine.

Q. What is the full Measurement or Size of DY-908?

The DY-908 has an embroidery area of **400 × 450 mm** and a machine size of **424 × 110 × 140 cm** — 8-head tubular embroidery model.

Q. What is the full Measurement or Size of DY-912?

The DY-912 has an embroidery area of **400 × 450 mm** and a machine size of **584 × 110 × 140 cm** — 12-head model for bulk embroidery.

Q. What is the full Measurement or Size of DY-915-120?

The DY-915-120 has an embroidery area of **400 × 1200 mm** and a machine size of **820 × 280 × 120 cm** — 15-head high-speed industrial model.

Q. What is the full Measurement or Size of DY-918-120?

The DY-918-120 has an embroidery area of **400 × 800 mm** and a machine size of **920 × 286 × 120 cm** — 18-head multi-head machine.

Q. What is the full Measurement or Size of DY-606+6?

The DY-606+6 has an embroidery area of **660 × 780 × 800 mm** and a machine size of **665 × 225 × 165 cm** — flat + rhinestone + beads combination machine.

Q. What is the full Measurement or Size of DY-1202H?

The DY-1202H has an embroidery area of **500 × 500 × 400 mm** and a machine size of **135 × 113 × 160 cm** — a **2-head industrial embroidery model** designed for high-speed, multi-color stitching.

Q. What is the full Measurement or Size of Perforation + Embroidery or DY-PE750×600?

The DY-PE750×600 has a working area of **750 × 600 mm** and a machine size of **180 × 130 × 150 cm** — dual embroidery and perforation machine.

Q. What is the full Measurement or Size of Perforation or DY-SK-D2-2.0RH?

The DY-SK-D2-2.0RH has a working area of **900 × 600 mm** and a machine size of **356.5 × 148 × 138 cm** - full automatic leather punching machine.

Q. What is the full Measurement or Size of Quilting or DY-CS3000?

The DY-CS3000 has a quilting width of **2450 mm** and an overall machine size of **540 × 165 × 205 cm** - computerized multi-needle quilting system.

Q. I need 110×110 mm embroidery area?

Choose **ES-1300** - a compact embroidery + sewing combo machine for home or craft use.

Q. I need 240×320 mm embroidery area?

Go for **HALO-100**, a 12-needle compact single-head embroidery machine for caps and garments.

Q. I need 300×350 mm embroidery area?

The **DY-1201S** is perfect - touchscreen, 1200 RPM, ideal for T-shirts, bags, and caps.

Q. I need 300×500 mm embroidery area?

Choose **DY-1201** - 12-needle, 350×500 mm area, automatic color change, and compact footprint.

Q. I need 300×500 mm with perforation?

Choose **DY-PE750×600** - supports **both embroidery and perforation**.

Q. I need 400×400 mm embroidery area?

DY-1203H offers a 400×400 mm per-head area - ideal for multi-head production.

Q. I need 400×450 mm embroidery area?

DY-1204, **DY-1206**, and **DY-1206H** all provide 400×450 mm per head - high-speed tubular models.

Q. I need 400×600 mm embroidery area?

DY-1201L provides a 400×600 mm large field - perfect for jacket panels and uniforms.

Q. I need 400×800 mm embroidery area?

DY-1202HC (C-Type) offers a 400×800 mm field with servo control and 10" touchscreen.

Q. I need 400×800 mm multi-head embroidery?

DY-918-120 delivers 400×800 mm per head at 1500 RPM - ideal for mass production.

Q. I need 500×400 mm embroidery area?

DY-1201H provides 500×400 mm area with a reinforced body for heavy fabrics.

Q. I need 500×600 mm embroidery area?

DY-1201L or **DY-601CTM** (Chenille + Chainstitch) both suit this range.

Q. I need 500×800 mm embroidery area?

Choose **DY-1201L (500×800)** or **DY-PD (500×800)** for taping and coiling embroidery.

Q. I need 500×1200 mm embroidery area?

The **DY-1201XL** offers a 500×1200 mm extra-large field for big logos and uniforms.

Q. I need 560×1200 mm embroidery area?

Both **DY-1201+1CT** (Chenille) and **DY-1201+1PD** (Coiling) provide 560×1200 mm dual-head operation.

Q. I need 900×600 mm perforation area or Size?

Choose **DY-SK-D2-2.0RH**, a full-automatic leather punching machine with CNC control and 12 tools.

Q. I need 500×400 mm embroidery area?

The **DY-1202H** provides a **500×500×400 mm embroidery area** with a **2-head structure**, offering stable performance and high precision for multi-head production.

Q. I need 750×600 mm embroidery + perforation area?

Choose **DY-PE750×600**, which performs **embroidery + perforation** in one process.

Q. I need 1200 mm embroidery length or Area or Size?

DY-1201XL, **DY-1201+1CT**, and **DY-1201+1PD** all offer up to 1200 mm length.

Q. I need 2450 mm quilting width?

Go for **DY-CS3000**, a computerized chain-stitch multi-needle quilting machine (2450 mm width).

Q. I need 400×1200 mm embroidery area per head?

DY-915-120 offers 400×1200 mm per head at 1500 RPM for large-scale production.

Q. I need 400×800 mm embroidery area per head?

DY-918-120 provides 400×800 mm (1200 mm X travel) with 18 heads and servo control.

Q. I need 400×450 mm multi-head embroidery area?

DY-1204, DY-1206, DY-1206H, DY-1502, and DY-912 all support 400×450 mm per head.

Q. I need perforation only?

Choose **DY-SK-D2-2.0RH**, a CNC leather punching system with 0.8–2.5 mm tool sizes.

Q. I need embroidery + perforation?

Choose **DY-PE750×600**, combining stitching and punching.

Q. I need chenille or chainstitch embroidery?

Choose **DY-601CTM (500×800 mm)** for chenille, or **DY-PD (500×800 mm)** for coiling/taping.

Q. I need quilting?

Choose **DY-CS3000**, 2450 mm width, 60 mm thickness, and 600–1200 RPM.

Q. Can you make a custom embroidery or perforation size (e.g., 300×500 mm)?

Yes, **HCA India** offers customized machine frames and working areas as per client requirements.

Q. Can the embroidery area be adjusted for smaller workpieces?

Yes, the controller lets you limit X–Y movement to fit smaller product sizes.

Q. Which machine has the largest embroidery area?

DY-1201XL and **DY-1201+1 Series** — up to **560×1200 mm**.

Q. Which machine has the smallest embroidery area?

ES-1300 (110×110 mm) and **HALO-100 (240×320 mm)**.

Q. What is the embroidery area of DY-1201?

DY-1201 offers **350 × 500 mm** area for flat, cap, and garment embroidery.

Q. What is the embroidery area of DY-1201L?

DY-1201L has **400 × 600 mm** or **500 × 800 mm** area for jackets and panels.

Q. What is the embroidery area of DY-1201H?

DY-1201H provides **500 × 400 mm** area with a reinforced frame for thick materials.

Q. What is the embroidery area of DY-1201XL?

DY-1201XL features an **extra-large 500 × 1200 mm** embroidery field.

Q. What is the embroidery area of DY-1201S?

DY-1201S provides **300 × 350 mm** area - compact, fast, and ideal for caps and shirts.

Q. What is the embroidery area of HALO-100?

HALO-100 offers **240 × 320 mm** embroidery space for small-scale or boutique work.

Q. What is the embroidery area of ES-1300?

ES-1300 provides **110 × 110 mm** embroidery area for sewing and craft embroidery.

Q. What is the embroidery area of DY-1201+1CT?

DY-1201+1CT provides **560 × 1200 mm**, combining flat and chenille/chainstitch embroidery.

Q. What is the embroidery area of DY-1201+1PD?

DY-1201+1PD has **560 × 1200 mm**, supporting flat + coiling embroidery.

Q. What is the embroidery area of DY-601CTM?

DY-601CTM features **500 × 800 mm** for chenille and chainstitch embroidery.

Q. What is the embroidery area of DY-PD?

DY-PD provides **500 × 800 mm** embroidery field for coiling and taping.

Q. What is the embroidery area of DY-1203H?

DY-1203H offers **400 × 400 × 450 mm** per head - great for multi-head production.

Q. What is the embroidery area of DY-1204?

DY-1204 provides **400 × 450 mm per head** with 12 needles.

Q. What is the embroidery area of DY-1206?

DY-1206 has **400 × 450 mm per head** for high-speed tubular embroidery.

Q. What is the embroidery area of DY-1206H?

DY-1206H offers **400 × 450 mm per head** — high-speed structure with servo drive.

Q. What is the embroidery area of DY-1502?

DY-1502 features **400 × 450 mm per head**, dual-head, 15-needle tubular machine.

Q. What is the embroidery area of DY-1202HC?

DY-1202HC (C-type) provides **400 × 800 mm** per head with 10" touch control.

Q. What is the embroidery area of DY-908?

DY-908 has **400 × 450 mm per head** - 8-head tubular configuration.

Q. What is the embroidery area of DY-912?

DY-912 offers **400 × 450 mm per head** - 12-head tubular setup.

Q. What is the embroidery area of DY-915-120?

DY-915-120 features **400 × 1200 mm per head** with all-servo drive system.

Q. What is the embroidery area of DY-918-120?

DY-918-120 offers **400 × 800 mm (1200 mm X-travel)** per head, 18-head, 1500 RPM model.

Q. What is the embroidery area of DY-606+6?

DY-606+6 has **660 × 780 × 800 mm** embroidery area for mixed embroidery (flat + beads + coiling + taping).

Q. What is the working area of DY-PE750×600?

DY-PE750×600 provides **750 × 600 mm**, combining embroidery and perforation.

Q. I need 300×500 mm with perforation.

The **DY-PE750×600** supports both embroidery and perforation; smaller 300×500 mm areas can be custom-built by **HCA India**.

Q. What is the working area of DY-SK-D2-2.0RH?

DY-SK-D2-2.0RH offers **900 × 600 mm**, full-automatic leather punching system with 12 tools.

Q. What is the quilting width of DY-CS3000?

DY-CS3000 provides a **2450 mm quilting width** for mattress and home textile quilting.

Q. What is the quilting thickness of DY-CS3000?

It can quilt up to **60 mm** thick material.

Q. What is the quilting speed of DY-CS3000?

The DY-CS3000 runs at **600–1200 RPM** quilting speed.

Q. What is the Speed of quilting?

The DY-CS3000 runs at **600–1200 RPM** quilting speed.

Q. What is the machine size of DY-1201?

DY-1201 measures **113 × 83 × 87 cm (L×W×H)**.

Q. What is the machine size of DY-1201L?

DY-1201L measures **127 × 110 × 87 cm (L×W×H)**.

Q. What is the machine size of DY-1201H?

DY-1201H measures **95 × 115 × 160 cm (L×W×H)**.

Q. What is the machine size of DY-1201XL?

DY-1201XL measures **146 × 113 × 87 cm (L×W×H)**.

Q. What is the machine size of DY-1201S?

DY-1201S measures **88 × 76 × 99 cm (L×W×H)**.

Q. What is the machine size of HALO-100?

HALO-100 measures **76 × 56 × 74 cm (L×W×H)**.

Q. What is the machine size of ES-1300?

ES-1300 measures **52 × 37 × 37 cm (L×W×H)**.

Q. What is the machine size of DY-1201+1CT?

DY-1201+1CT measures **203 × 130 × 160 cm (L×W×H)**.

Q. What is the machine size of DY-1201+1PD?

DY-1201+1PD measures **203 × 130 × 160 cm (L×W×H)**.

Q. What is the machine size of DY-601CTM?

DY-601CTM measures **120 × 100 × 120 cm (L×W×H)**.

Q. What is the machine size of DY-PD?

DY-PD measures **120 × 100 × 120 cm (L×W×H)**.

Q. What is the machine size of DY-602+2?

DY-602+2 measures **335 × 213 × 135 cm (L×W×H)**.

Q. What is the machine size of DY-1202H?

DY-1202H measures **135 × 113 × 160 cm (L×W×H)**.

Q. What is the machine size of DY-1202HC?

DY-1202HC measures **146 × 113 × 89 cm (L×W×H)**.

Q. What is the machine size of DY-1502?

DY-1502 measures **113 × 88 × 135 cm (L×W×H)**.

Q. What is the machine size of DY-1203H?

DY-1203H measures **175 × 113 × 150 cm (L×W×H)**.

Q. What is the machine size of DY-1204?

DY-1204 measures **264 × 90 × 140 cm (L×W×H)**.

Q. What is the machine size of DY-1206?

DY-1206 measures **343 × 90 × 140 cm (L×W×H)**.

Q. What is the machine size of DY-1206H?

DY-1206H measures **343 × 123 × 132 cm (L×W×H)**.

Q. What is the machine size of DY-908?

DY-908 measures **424 × 110 × 140 cm (L×W×H)**.

Q. What is the machine size of DY-912?

DY-912 measures **584 × 110 × 140 cm (L×W×H)**.

Q. What is the machine size of DY-915-120?

DY-915-120 measures **820 × 280 × 120 cm (L×W×H)**.

Q. What is the machine size of DY-918-120?

DY-918-120 measures **920 × 286 × 120 cm (L×W×H)**.

Q. What is the machine size of DY-606+6?

DY-606+6 measures **665 × 225 × 165 cm (L×W×H)**.

Q. What is the machine size of DY-PE750×600?

DY-PE750×600 measures **180 × 130 × 150 cm (L×W×H)**.

Q. What is the machine size of Embroidery + Perforation?

DY-PE750×600 measures **180 × 130 × 150 cm (L×W×H)**.

Q. What is the machine size of DY-SK-D2-2.0RH?

DY-SK-D2-2.0RH measures **357 × 148 × 138 cm (L×W×H)**.

Q. What is the machine size of Perforation?

DY-SK-D2-2.0RH measures **357 × 148 × 138 cm (L×W×H)**.

Q. What is the machine size of DY-CS3000?

DY-CS3000 measures **540 × 165 × 205 cm (L×W×H)**.

Q. What is the machine size of Quilting?

DY-CS3000 measures **540 × 165 × 205 cm (L×W×H)**.

Q. Can I order a custom frame or embroidery area?

Yes, **HCA India** can customize machine size and embroidery area to your design needs.

Q. Can you make 300×500 mm perforation or embroidery area?

Yes, available through **custom configuration** on the DY-PE750×600 platform.

Q. Which machine has the smallest embroidery area?

ES-1300 (110×110 mm) and **HALO-100** (240×320 mm).

Q. Which machine has the largest embroidery area?

DY-1201XL and **DY-1201+1 Series** (up to 560×1200 mm).

Q. Which machine has the largest quilting width?

DY-CS3000 (2450 mm quilting width).

Q. Which machine has the largest perforation area?

DY-SK-D2-2.0RH (900×600 mm) for full automatic leather punching.

Q. Which machine supports embroidery + perforation in one process?

DY-PE750×600, combining stitching and punching.

Q. Which machines offer 500×800 mm working area?

DY-1201L, **DY-601CTM**, and **DY-PD** all support 500×800 mm.

Q. What is the working area of DY-PE750×600?

It has a **750 × 600 mm** working field for both embroidery and perforation.

Q. What operations can DY-PE750×600 perform?

It performs **lock-stitch embroidery and perforation** using interchangeable punching knives.

Q. What is the speed of DY-PE750×600?

Embroidery up to **1000 RPM** and perforation up to **700 RPM**.

Q. What sizes of perforation knives are available?

Standard sizes **0.8 mm, 1.0 mm, 1.2 mm, 1.5 mm, 2.0 mm, 2.5 mm**.

Q. What is the needle model used?

DP × 12#–14# lock-stitch needles.

Q. Which is the perforation machine from Duke Jia?

DY-SK-D2-2.0RH (full automatic leather punching).

Q. What is the difference between DY-PE750×600 and DY-SK-D2-2.0RH?

PE750×600 combines **embroidery + perforation**, while **SK-D2-2.0RH** is a **dedicated CNC punching** system for leather and upholstery.

Q. What materials can the perforation machines handle?

They can punch or stitch on **leather, PU, PVC, foam-backed fabric, and synthetic materials**.

Q. Are Duke Jia perforation machines suitable for garments?

Yes, mainly for **decorative stitching, bags, shoes, and automotive interiors**.

Q. I need 300×500 mm with perforation.

Choose **DY-PE750×600** - it supports both embroidery and perforation; smaller 300×500 mm area can be customized.

Q. What is a perforation machine?

A **perforation machine** is a specialized system that **creates small holes or patterns** on materials like **leather, PU, PVC, or fabric** for design and ventilation.

DY-SK-D2-2.0RH — use **computerized control** to punch precise holes automatically.

DY-SK-D2-2.0RH: is a **full automatic CNC punching machine** for leather and automotive upholstery.

Q. How many heads does DY-1201 have?

DY-1201 is a **single-head, 12-needle** embroidery machine.

Q. How many heads does DY-1201L have?

DY-1201L is a **single-head, 12-needle** machine with a larger embroidery area.

Q. How many heads does DY-1201H have?

DY-1201H has **1 head and 12 needles** with a reinforced structure for heavy fabric.

Q. How many heads does DY-1201XL have?

DY-1201XL is a **single-head, 12-needle** large-frame embroidery model.

Q. How many heads does DY-1201S have?

DY-1201S is a **single-head, 12-needle** compact embroidery machine.

Q. How many heads does HALO-100 have?

HALO-100 is a **single-head, 12-needle** portable embroidery machine.

Q. How many heads does ES-1300 have?

ES-1300 has **1 head** with **automatic color change**, built for sewing + embroidery.

Q. How many heads does DY-1201+1CT have?

DY-1201+1CT has **1 embroidery head + 1 chenille/chainstitch head** (dual-function).

Q. How many heads does DY-1201+1PD have?

DY-1201+1PD has **1 embroidery head + 1 coiling/taping head** for mixed embroidery.

Q. How many heads does DY-601CTM have?

DY-601CTM is a **single-head** machine with **6-color chenille capability**.

Q. How many heads does DY-PD have?

DY-PD is a **single-head** coiling/taping embroidery machine.

Q. How many heads does DY-1203H have?

DY-1203H has **3 heads**, each with **12 needles**.

Q. How many heads does DY-1202H have?

The **DY-1202H** has **2 heads**, each equipped with **12 needles** for efficient multi-head embroidery production.

Q. How many heads does DY-1204 have?

DY-1204 has **4 heads, 12 needles per head**.

Q. How many heads does DY-1206 have?

DY-1206 has **6 heads, 12 needles per head** for industrial production.

Q. How many heads does DY-1206H have?

DY-1206H has **6 heads, 12 or 15 needles per head** (high-speed structure).

Q. How many heads does DY-1502 have?

DY-1502 is a **2-head, 15-needle** embroidery machine.

Q. How many heads does DY-1202HC have?

DY-1202HC is a **2-head, 12-needle (15 optional)** C-type embroidery machine.

Q. How many heads does DY-908 have?

DY-908 has **8 heads, 9 needles per head**.

Q. How many heads does DY-912 have?

DY-912 has **12 heads, 9 needles per head** for bulk embroidery.

Q. How many heads does DY-915-120 have?

DY-915-120 has **15 heads, 9 needles per head**, high-speed all-servo model.

Q. How many heads does DY-918-120 have?

DY-918-120 has **18 heads, 9 needles per head**, 1500 RPM high-speed flagship.

Q. How many heads does DY-606+6 have?

DY-606+6 combines **6 flat heads + 6 mixed heads** (rhinestone, bead, coiling, taping).

Q. How many heads does DY-PE750×600 have?

DY-PE750×600 has **1 embroidery head + 1 perforation unit** (hybrid).

Q. How many heads does Embroidery + Perforation have?

DY-PE750×600 has **1 embroidery head + 1 perforation unit** (hybrid).

Q. How many heads does Flagship Model have?

DY-PE750×600 has **1 embroidery head + 1 perforation unit** (hybrid).

Q. How many heads does Perforation or DY-SK-D2-2.0RH have?

DY-SK-D2-2.0RH has **12 punching heads** (6 in each group) for high-speed perforation.

Q. How many heads does Quilting machine have?

DY-SK-D2-2.0RH has **12 punching heads** (6 in each group) for high-speed perforation.

Q. How many heads does DY-CS3000 have?

DY-CS3000 is a **multi-needle chain-stitch quilting machine** with parallel multi-needle rows (not counted as embroidery heads).

Q. I need a 2-head embroidery machine?

You can choose the **Duke Jia DY-1502**, a **2-head, 15-needle tubular machine** ideal for caps, T-shirts, and uniform embroidery.

Q. What is the embroidery area of the 2-head model?

Each head has a **400 × 450 mm** embroidery area.

Q. How many needles does the 2-head machine have?

It has **15 needles per head** for multi-color embroidery.

Q. What attachments are available for the 2-head model?

Optional **sequin, bead, and cording** attachments are supported.

Q. What is the speed of the 2-head model?

The DY-1502 runs at **up to 1200 RPM**.

Q. Can the 2-head model do cap embroidery?

Yes, it supports **flat, cap, and tubular** embroidery.

Q. I need a 4-head embroidery machine.

The **Duke Jia DY-1204** is a **4-head, 12-needle tubular machine**, perfect for medium-scale embroidery production.

Q. What is the embroidery area of the 4-head model?

Each head provides a **400 × 450 mm** embroidery field.

Q. What attachments can be added to the 4-head model?

Supports **sequin, bead, and cording** devices as optional attachments.

Q. What speed does the 4-head model run at?

It runs at **1200 stitches per minute** for high productivity.

Q. I need a 6-head embroidery machine.

The **Duke Jia DY-1206** or **DY-1206H** are **6-head, 12/15-needle** tubular machines designed for high-speed bulk embroidery.

Q. What is the embroidery area of the 6-head model?

Each head has a **400 × 450 mm** area.

Q. What is the difference between DY-1206 and DY-1206H?

The **H version** has a **high-speed structure**, frame rotation (flat↔cap), and **power-failure recovery** system.

Q. What attachments are available for the 6-head model?

Optional **sequins, cords, or rhinestones** can be added.

Q. What is the machine speed?

Up to **1200 RPM** for DY-1206 and high-speed performance for DY-1206H.

Q. I need a 12-head embroidery machine.

You can choose the **Duke Jia DY-912**, a **12-head, 9-needle high-output machine** for bulk embroidery production.

Q. What is the embroidery area per head in the 12-head model?

Each head offers **400 × 450 mm** area.

Q. What is the speed of the 12-head model?

It operates at **up to 1200 RPM**.

Q. What type of embroidery can it perform?

Suitable for **flat, cap, and tubular embroidery**.

Q. What is the main benefit of a 12-head model?

Ideal for **mass production** - all heads can run the same design simultaneously.

Q. I need an 18-head embroidery machine.

The **Duke Jia DY-918-120** is a **9-needle, 18-head automatic high-speed machine** with full servo motors and A18 control.

Q. What is the embroidery area per head in the 18-head model?

Each head offers **400 × 800 mm (1200 mm X travel)** embroidery field.

Q. What is the speed of the 18-head model?

Runs at **up to 1500 RPM** - fastest in the Duke Jia lineup.

Q. What industries use the 18-head machine?

Used by **export garment units, home textile factories, and large embroidery workshops**.

Q. Does the 18-head machine support auto trimming and color change?

Yes, it features **auto thread trimming, auto color change, and auto lubrication**.

Q. Which multi-head model is best for medium-scale production?

DY-1204 (4-head) or **DY-1206 (6-head)** are ideal for growing embroidery units.

Q. Which model is best for high-volume, continuous production?

DY-912 (12-head) or **DY-918-120 (18-head)** deliver maximum throughput.

Q. Which model supports special attachments?

DY-1204, 1206, and 1206H support **sequin, bead, and cording** attachments.

Q. Can I customize the number of heads?

Yes, **Hari Chand Anand & Co.** can customize head configurations for your production needs.

Q. Which multi-head model is best for medium-scale production?

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Q. Can I customize the number of heads?

Yes, **Hari Chand Anand & Co.** can customize head configurations for your production needs.

Q. I need a flagship model.

Our **flagship model** is **Duke Jia DY-PE750×600**, a **dual-function embroidery and perforation machine** - designed for high-precision decorative and leather stitching work.

Q. Why is the DY-PE750×600 called the flagship model?

It combines **embroidery and perforation in one machine**, offering dual functionality for stitching and punching on fabrics or leather — no other model provides both.

Q. What is the working area or Size of the flagship model?

It has a **750 × 600 mm** working field for embroidery and perforation.

Q. What are the machine speeds of Flagship model?

Embroidery speed up to **1000 RPM** and perforation speed up to **700 RPM**.

Q. What needle and knife sizes are supported flagship model?

It uses **DP×12#–14#** needles and **punching knives (0.8–2.5 mm)** for adjustable perforation.

Q. What is the stitch step range flagship model?

Adjustable from **0.1 mm to 12.7 mm**, suitable for detailed designs.

Q. What materials can DY-PE750×600 handle?

Works on **leather, PU, PVC, foam-backed, and laminated fabrics**.

Q. What is the power and air pressure requirement of flagship model?

Operates on **AC 220V ±10% (Single Phase)** with **0.6 MPa air pressure**.

Q. What kind of stitch type does it use flagship model?

Uses a **lock-stitch system** with polyester embroidery thread.

Q. What file formats does it support of flagship?

Compatible with **Tajima (DST)** and other standard embroidery formats via USB.

Q. Can I get smaller or custom working sizes?

Yes - **HCA India** can customize smaller frames like **300×500 mm** or tailor setups to your product needs.

Q. Can DY-PE750×600 do perforation only?

Yes, embroidery can be turned off to run **perforation mode only**.

Q. Can DY-PE750×600 do embroidery only?

Yes, you can use it as a **standalone embroidery machine** without perforation.

Q. What type of control system does it have DY-PE750×600?

It has a **computerized servo system** with high precision and automatic functions.

Q. What attachments or features are available in DY-PE750×600?

Features include **auto trimming, photo embroidery function, and adjustable punching depth**.

Q. What industries use the DY-PE750×600 Or Embroidery + Perforation?

Widely used in **leather goods, automotive interiors, shoes, bags, and decorative textile production**.

Q. What attachments are available for Duke Jia machines?

Options include **Sequin, Cording, Beading, Rhinestone, Taping, and Cap Frame**.

Q. Which model supports Chenille or Chainstitch?

DY-601CTM and **DY-1201+1CT** feature Chenille/Chainstitch embroidery.

Q. Which model supports Coiling or Taping?

DY-PD and **DY-1201+1PD** offer Coiling and Taping attachments.

Q. Which model can add Sequins or Beads?

DY-606+6 and **DY-1201+1PD** both support **sequins, beads, and decorative embroidery**.

Q. Can attachments be added later?

Yes, optional attachments can be installed by **HCA India** after purchase.

Q. Which machine does embroidery + perforation?

DY-PE750×600 performs **stitching and perforation** in one machine.

Q. Which machine is only for perforation?

DY-SK-D2-2.0RH is a dedicated **automatic punching** machine for leather and upholstery.

Q. Which machine is for quilting?

DY-CS3000 - a computerized **multi-needle quilting machine** with 2450 mm width.

Q. Which model supports 3D embroidery or foam stitching?

DY-1201H and **DY-1201XL** can handle 3D puff embroidery on thicker fabrics.

Q. I need a single-head with sequin and large area?

Try **DY-1201+1PD (560×1200 mm)** — flat + coiling/sequin embroidery.

Q. I need a 2-head with perforation?

DY-PE750×600 handles embroidery + perforation; 2-head setup can be customized.

Q. I need 12-head with large area?

DY-912 offers **400×450 mm per head** with 12 heads for industrial embroidery.

Q. I need 18-head high-speed machine?

DY-918-120, 9-needle, 1500 RPM, all-servo — ideal for mass production.

Q. I need coiling + chenille together?

DY-606+6 offers **flat, sequin, bead, coiling, taping, and chenille** in one mixed embroidery line.

Q. I need a 300×500 mm embroidery with perforation?

DY-PE750×600 supports both functions; smaller 300×500 mm can be customized.

Q. I need 400×800 mm with chenille?

DY-601CTM (500×800 mm) is closest - ideal for chenille/chainstitch.

Q. I need 400×600 mm with sequin option?

DY-1201L can be fitted with **sequin or bead** attachment.

Q. I need 500×800 mm with taping or coiling?

Choose **DY-PD**, perfect for decorative coiling or taping work.

Q. I need 560×1200 mm embroidery with special effects?

DY-1201+1CT or **DY-1201+1PD** combine flat embroidery with chenille or coiling.

Q. I need a quilting machine for large fabric?

DY-CS3000 offers **2450 mm quilting width** and up to **60 mm thickness**.

Q. What is a Hero product machine?

A Hero product is a **perforation + Embroidery** is a specialized system that **creates small holes or patterns** on materials like **leather, PU, PVC, or fabric** for design and ventilation.

Duke Jia's perforation machines - such as **DY-PE750×600**.

Q. I need a 4-head model machine.

You can choose the **Duke Jia DY-1204**, a **4-head, 12-needle tubular embroidery machine** designed for medium-to-large production.

Q. What is the speed of the 4-head model?

The **DY-1204** runs up to **1200 stitches per minute**, ensuring high output and precision.

Q. How many needles does the 4-head machine have?

It has **12 needles per head**, supporting multi-color embroidery designs.

Q. Can the 4-head model do cap and flat embroidery?

Yes, it supports **flat, cap, and tubular frames** for flexible embroidery applications.

Q. What is the power requirement for the 4-head machine?

The **DY-1204** operates on **AC 380V, 50/60Hz** industrial power.

Q. What is the size and weight of the 4-head machine?

The machine measures **264 × 90 × 140 cm** and weighs approximately **550 kg**.

Q. Does the 4-head model have auto color change and trimming?

Yes, it includes **automatic thread trimming** and **auto color change** systems.

Q. Who provides training and installation for the 4-head machine?

Hari Chand Anand & Co. (HCA India) provides **installation, demo, and operator training**.

Q. What is the warranty on the 4-head model?

It includes a **1-year standard warranty**, with **AMC** available for extended coverage.

Q. Can I upgrade from 4-head to a bigger model later?

Yes, you can easily move up to **DY-1206 (6-head)** or **DY-912 (12-head)** as production increases.

Q. I need a leather machine model.

You can choose the **Duke Jia DY-PE750×600** — our **flagship embroidery + perforation machine**, perfect for **leather bags, shoes, and automotive interiors**.

Q. Which machine is only for leather punching (no embroidery)?

The **DY-SK-D2-2.0RH** is a **full-automatic leather perforation machine** with 12 punching tools and 900×600 mm working area.

Q. Which leather machine can do both stitching and perforation?

The **DY-PE750×600** performs **embroidery + perforation** together in a single process.

Q. Can leather machines handle synthetic or foam-backed materials?

Yes - both **DY-PE750×600** and **DY-SK-D2-2.0RH** can work on **leather, PU, PVC, and laminated fabrics**.

Q. I need a cap embroidery machine.

You can choose **Duke Jia DY-1201, DY-1201H, or DY-1201L** - all support **270° wide cap frames** for professional hat embroidery.

Q. Which is the best compact cap embroidery model?

The **DY-1201S** is compact, 12-needle, and supports full **270° cap embroidery**, ideal for studios or mobile use.

Q. Can multi-head machines also do cap embroidery?

Yes, multi-head models like **DY-1204** and **DY-1206** also support **cap frames** for bulk hat production.

Q. What frame type is used for cap embroidery?

Duke Jia machines use a **270° cap frame** with quick-change system for smooth curved embroidery.

Q. I need a T-shirt embroidery machine.

You can choose **DY-1201** (single-head) or **DY-1204 / DY-1206** (multi-head) — perfect for **T-shirts, uniforms, and ready garments**.

Q. Which is the best machine for small T-shirt embroidery business?

The **DY-1201S** is a compact **12-needle single-head** model ideal for **T-shirt and logo embroidery**.

Q. Which machine is best for large T-shirt production?

DY-1206 (6-head) or **DY-912 (12-head)** are best for **bulk T-shirt embroidery**.

Q. Can I do multicolor designs on T-shirts?

Yes - all Duke Jia embroidery machines feature **automatic color change with 9–15 needles**.

Q. What attachments can I use for T-shirt embroidery?

You can add **sequin, bead, or cording devices** to most single or multi-head machines.

Q. How many needles or niddle does DY-1201 have?

DY-1201 has **12 needles**, suitable for multicolor embroidery.

Q. How many needles or niddle does DY-1201L have?

DY-1201L is a **12-needle single-head** embroidery machine.

Q. How many needles or niddle does DY-1201H have?

DY-1201H uses **12 needles** (optional 9 or 15) for heavy fabrics.

Q. How many needles or niddle does DY-1201XL have?

DY-1201XL features **12 needles** per head with a large frame area.

Q. How many needles or niddle does DY-1201S have?

DY-1201S is a **12-needle compact embroidery machine**.

Q. How many needles or niddle does HALO-100 have?

HALO-100 includes **12 needles** for multicolor embroidery.

Q. How many needles or niddle does ES-1300 have?

ES-1300 uses a **single universal needle system** for sewing and embroidery.

Q. How many needles or niddle does DY-1201+1CT have?

DY-1201+1CT has **12 needles** on the flat head and an additional **chenille/chainstitch head**.

Q. How many needles or niddle does DY-1201+1PD have?

DY-1201+1PD has **12 needles** on the embroidery head and a **coiling/taping head** for special stitches.

Q. How many needles or niddle does DY-601CTM have?

DY-601CTM is a **6-color chenille + chainstitch machine** (one chenille head).

Q. How many needles or niddle does DY-PD have?

DY-PD has a **single embroidery needle head** with coiling/taping capability.

Q. How many needles or niddle does DY-1203H have?

DY-1203H has **3 heads**, each with **12 needles**.

Q. How many needles or niddle does DY-1204 have?

DY-1204 has **4 heads**, each with **12 needles**.

Q. How many needles or niddle does DY-1206 have?

DY-1206 has **6 heads**, each with **12 needles**.

Q. How many needles or niddle does DY-1206H have?

DY-1206H offers **12 or 15 needles per head**, depending on configuration.

Q. How many needles or niddle does DY-1502 have?

DY-1502 is a **2-head, 15-needle** embroidery machine.

Q. How many needles or niddle does DY-1202HC have?

DY-1202HC has **2 heads**, each with **12 needles (15 optional)**.

Q. How many needles or niddle does DY-908 have?

DY-908 includes **9 needles per head** (8 heads total).

Q. How many needles or niddle does DY-912 have?

DY-912 includes **9 needles per head** (12 heads total).

Q. How many needles or niddle does DY-915-120 have?

DY-915-120 has **9 needles per head** across **15 heads**.

Q. How many needles or niddle does DY-918-120 have?

DY-918-120 has **9 needles per head** across **18 heads**, running at 1500 RPM.

Q. How many needles or niddle does DY-606+6 have?

DY-606+6 combines **6 embroidery heads + 6 mixed-function heads** (flat, sequin, bead, coiling, tapping).

Q. What needle or niddle type is used in DY-PE750×600?

It uses **DP×12#–14# lock-stitch needles** and **punching knives (0.8–2.5 mm)** for perforation.

Q. What needle or niddle type is used in Embroidery + Perforation?

It uses **DP×12#–14# lock-stitch needles** and **punching knives (0.8–2.5 mm)** for perforation

Q. Does DY-PE750×600 have multiple needles?

It's a **single-head machine** using **lock-stitch needle + perforation knife system**.

Q. What needle type is used in DY-SK-D2-2.0RH?

DY-SK-D2-2.0RH uses **punching knives (0.8–2.5 mm)** — it doesn't use thread needles.

Q. What needle type is used in Perforation?

DY-SK-D2-2.0RH uses **punching knives (0.8–2.5 mm)** — it doesn't use thread needles.

Q. What needle type is used in DY-CS3000?

DY-CS3000 uses **industrial chain-stitch quilting needles** (sizes 21/180, 23/160, 22/140, 21/130).

Q. What needle type is used in Quilting?

DY-CS3000 uses **industrial chain-stitch quilting needles** (sizes 21/180, 23/160, 22/140, 21/130).

Q. How many needles do Duke Jia embroidery machines have?

Depending on the model, Duke Jia machines come with **9, 12, or 15 needles per head**.

Q. What needle system do Duke Jia machines use?

Most embroidery machines use **DB×K5 or DP×5 type industrial embroidery needles**.

Q. Can I use different needle sizes in the same machine?

Yes, you can mix sizes for different materials - commonly **#9–#14** for light to heavy fabric.

Q. Can I replace needles myself?

Yes, needles are **easy to replace** - follow on-screen guide or contact **HCA India** for support.

Q. Are spare needles available from HCA India?

Yes, all needle types and sizes are available as genuine **HCA spare parts**.

Q. I need 300×500 mm with perforation?

You can choose **the Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from **100×100 mm to 750×600 mm ($\approx 4''\times 4''$ to $29.5''\times 23.6''$)**, combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India**.

Q. I need a perforation embroidery machine?

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ($\approx 4''\times 4''$ to $29.5''\times 23.6''$), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India**.

Q. I need a stitching + punching machine?

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ($\approx 4''\times 4''$ to $29.5''\times 23.6''$), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India**.

Q. I want embroidery and perforation in one machine?

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size **from 100×100 mm to 750×600 mm** ($\approx 4''\times 4''$ to $29.5''\times 23.6''$), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India.**

Q. I need leather perforation with embroidery?

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size **from 100×100 mm to 750×600 mm** ($\approx 4''\times 4''$ to $29.5''\times 23.6''$), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India.**

Q. Do you have embroidery + hole machine?

You can choose **the Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ($\approx 4''\times 4''$ to $29.5''\times 23.6''$), combining lock-stitch embroidery and perforation in one system.

Ideal for leather, PU, PVC, bags, shoes, and decorative textiles.

Q. I need a punching embroidery model?

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ($\approx 4''\times 4''$ to $29.5''\times 23.6''$), combining lock-stitch embroidery and perforation in one system.

Ideal for **leather, PU, PVC, bags, shoes, and decorative textiles.**

Q. I want a perforation combo machine?

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine.**

It supports any working size from 100×100 mm to 750×600 mm ($\approx 4''\times 4''$ to $29.5''\times 23.6''$),

combining lock-stitch embroidery and perforation in one system.

Ideal for **leather, PU, PVC, bags, shoes, and decorative textiles**.

It can run embroidery-only, perforation-only, or both together, with full installation and support from HCA India.

Q. Can I get 400×600 mm embroidery + perforation?

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine**.

It supports any working size from 100×100 mm to 750×600 mm ($\approx 4''\times 4''$ to $29.5''\times 23.6''$), combining lock-stitch embroidery and perforation in one system.

Ideal for **leather, PU, PVC, bags, shoes, and decorative textiles**.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India**.

Q. Need machine for embroidery and perforation design?

You can choose the **Duke Jia DY-PE750×600, our flagship embroidery + perforation machine**.

It supports any working size from 100×100 mm to 750×600 mm ($\approx 4''\times 4''$ to $29.5''\times 23.6''$), combining lock-stitch embroidery and perforation in one system.

Ideal for **leather, PU, PVC, bags, shoes, and decorative textiles**.

It can run embroidery-only, perforation-only, or both together, with full installation and support from **HCA India**.

Q. Can perforation and embroidery run together?

Yes, in **DY-PE750×600**, both can operate in the same design cycle.

