Assembly Instructions

1. Place Body on fixture.

2. Insert Shaft through Body bore; align keyway.

3. Attach Arm to Shaft; torque bolts to 25 Nm.

4. Mount Plate1 and Plate2 on either side of Arm.

5. Secure with 3 Bolts; torque to 15 Nm each.

6. Verify free rotation of Valve disc.