

10 machines, 16 regions.

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16

Start from	End at	Amount of Flow	Unit Flow Cost per 10m
1	3	20	3
1	4	15	3
1	5	10	4
1	6	5	4
1	7	10	6
1	8	10	5
2	3	10	2
2	4	20	2
2	5	30	1.2
2	6	40	1
2	8	5	3.2
2	9	15	1.4
3	7	6	15
3	8	2	30
4	7	4	18
4	8	3	22
5	8	5	6
5	9	7	8
6	8	2	10
6	9	6	19
7	10	1	35
8	10	1	40
9	10	1	28

Machine 1

Block	Cost
1	12
2	12
3	37
4	26
5	37
6	14
7	37
8	19
9	3
10	9
11	31
12	39
13	9
14	5
15	1
16	37

Machine 2

Block	Cost
1	10
2	13
3	6
4	31
5	7
6	22
7	39
8	18
9	21
10	19
11	30
12	31
13	15
14	5
15	22
16	3

Machine 3

Block	Cost
1	3
2	26
3	12
4	22
5	13
6	27
7	25
8	37
9	25
10	12
11	24
12	22
13	34
14	15
15	39
16	7

Machine 4

Block	Cost
1	19
2	13
3	30
4	21
5	16
6	38
7	37
8	6
9	27
10	19
11	37
12	1
13	6
14	10
15	32
16	23

Machine 5

Block	Cost
1	1
2	10
3	34
4	17
5	26
6	13
7	15
8	8
9	38
10	1
11	31
12	33
13	26
14	31
15	22
16	6

Machine 6

Block	Cost
1	29
2	4
3	20
4	30
5	24
6	35
7	3
8	4
9	20
10	30
11	9
12	8
13	9
14	10
15	36
16	22

Machine 7

Block	Cost
1	29
2	9
3	6
4	25
5	38
6	11
7	17
8	31
9	7
10	8
11	24
12	5
13	14
14	38
15	26
16	30

Machine 8

Block	Cost
1	8
2	32
3	36
4	15
5	4
6	17
7	12
8	33
9	10
10	35
11	36
12	8
13	28
14	14
15	8
16	17

Machine 9

Block	Cost
1	22
2	22
3	39
4	38
5	16
6	36
7	12
8	16
9	5
10	8
11	25
12	4
13	28
14	22
15	27
16	18

Machine 10

Block	Cost
1	28
2	9
3	29
4	1
5	36
6	20
7	28
8	30
9	17
10	21
11	4
12	28
13	13
14	22
15	29
16	39