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Problem Statement

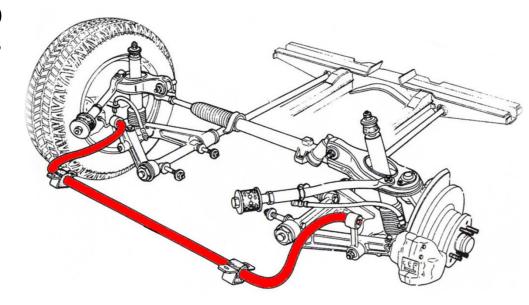
- National Highway Traffic Safety Administration (NHTSA 2011),
 - > 46.4% of the fatal traffic accidents
- ☐ Vehicle body roll affects,
 - Road holding
 - Ride handling
 - **Ride comfort**
- ☐ Active suspension system is an expensive technology

How to effectively and cost efficiently reduce the vehicle's body roll, enhancing its performances?



Anti-Roll Bar (ARB)

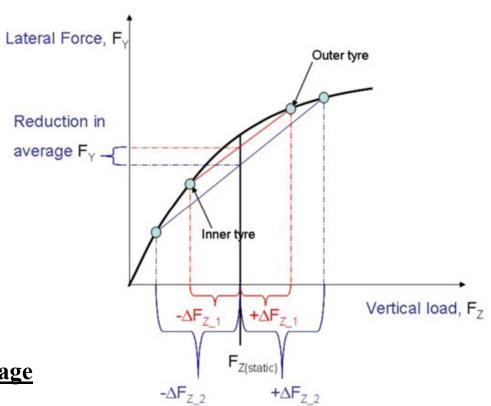
- An anti-roll bar is intended to force each side of the vehicle to lower, or rise, to similar heights:
 - **to reduce the sideways tilting (roll)** of the vehicle
 - **counteracting the inertial forces** during cornering maneuvers
- The bar's torsional stiffness (resistance to twist) determines its ability to reduce body roll, and is named as "Roll Stiffness"
- **□** Properties (Steel):
 - > Rolling Stiffness: 408.56 Nm/deg
 - Mass of the Bar: 1.86 Kg
 - Outer Diameter: 21.8 mm
 - > Inner diameter: 16 mm





Anti-Roll Bar (ARB)

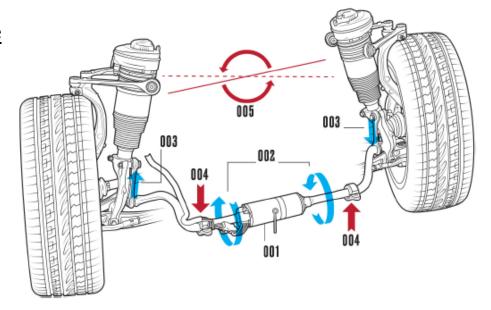
- ☐ The amount of lateral load transfer that occurs between two wheels of an axle has a significant influence on vehicle's lateral or handling dynamics.
- ☐ During a maneuver, the normal force on left and right wheels are not equal in magnitude.
- ☐ This behavior <u>results in a net decrease in average</u> <u>lateral force of the axle during corners</u> and is proportional to the amount of load transfer.





Active Anti-Roll Bar (A-ARB)

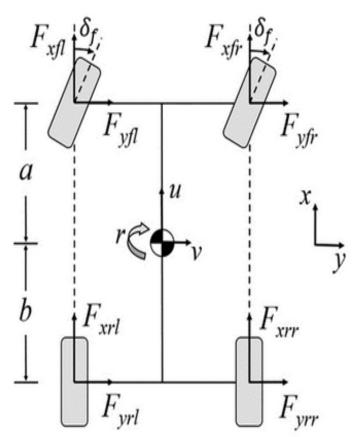
- ☐ The design drawback of an ARB is that it couples the two wheels of an axle.
- ☐ If one of the wheels would <u>hit an obstacle</u> such as a pothole then this will <u>induce torsion</u> of the ARB and hence <u>both wheels will be effected</u>.
 - > In such a situation, this is often referred to as the copying effect.
- ☐ This gives a higher negative impact on ride comfort.
- ☐ To reduce this <u>trade-off active ARBs</u>, with <u>variable stiffness</u>, are considered.
- Double-lead compensator

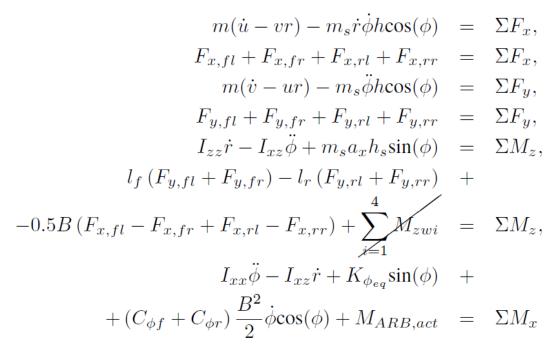




Vehicle Model

■ The vehicle model considered is a 8 DOFs model

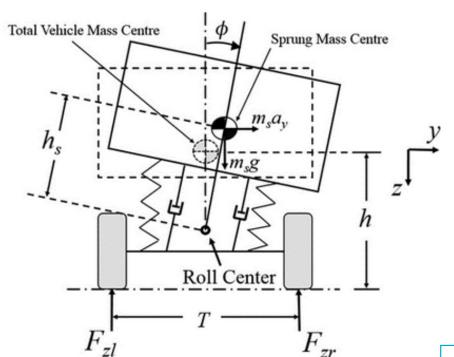




- **☐** Assumptions:
 - > Self-aligning moment not accounted for
 - Rolling resistance and drag not considered
 - > Vehicle symmetry along the X-Z plane



Vehicle Model



$$F_{z}^{long} = m\frac{a_{x}}{2L}h_{cg}$$

$$F_{z}^{lat} = \frac{mgh\sin(\phi) + ma_{y}h\cos(\phi)}{B}$$

$$F_{zfl} = mg\frac{l_{r}}{2L} - F_{z}^{long} - F_{z,f}^{lat},$$

$$F_{zfr} = mg\frac{l_{r}}{2L} - F_{z}^{long} + F_{z,f}^{lat},$$

$$F_{zrl} = mg\frac{l_{f}}{2L} + F_{z}^{long} - F_{z,r}^{lat},$$

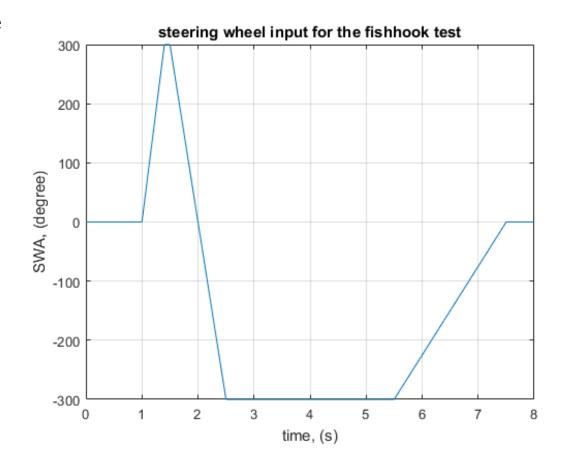
$$F_{zrr} = mg\frac{l_{f}}{2L} + F_{z}^{long} + F_{z,r}^{lat},$$

- Assumptions:
 - > Pitch and heave motions neglected
 - Effect of unsprung mass not considered



Fishhook Test

- Objective
 - > Evaluation of roll response of the vehicle through a fixed steering characteristic
- Procedure
 - Open loop test
 - Defined vehicle speed 40 km/h
 - > Consists of a straight line, one
 - Left turn and sudden right turn
- Criteria
 - Vehicle handling and stability
 - Determine vehicle's roll-over behaviour



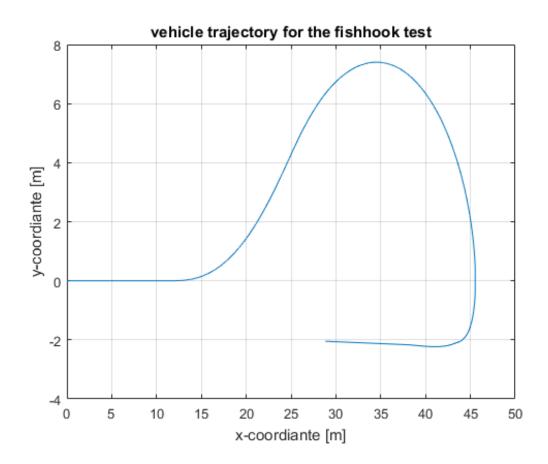


☐ Vehicle data

| - VCII | icic uata | | |
|--------------------|------------------------------|---------|--------------------|
| Symbol | Description | Value | Unit |
| I_{xx} | Inertia along x-axis | 580 | $[kgm^2]$ |
| I_{zz} | Inertia along z-axis | 3,240 | $[kgm^2]$ |
| I_{xz} | Coupling Inertia | 50 | $[kgm^2]$ |
| $r_{oldsymbol{w}}$ | Effective Wheel Radius | 0.24 | [m] |
| l_f | Front Wheelbase | 1.253 | [m] |
| l_r | Rear Wheelbase | 1.508 | [m] |
| В | Track | 1.5 | [m] |
| h_{cg} | Height of CoG | 0.75 | [m] |
| h_r | Height of Rear Roll Centre | 0.4 | [m] |
| h_f | Height of Front Roll Centre | 0.4 | [m] |
| C_{df}^{\prime} | Front Damping Coefficient | 2,000 | [kg/s] |
| $C_{m{dr}}$ | Rear Damping Coefficient | 2,000 | [kg/s] |
| K_f | Front Spring Stiffness | 20,000 | $[kg/s^2]$ |
| K_r | Rear Spring Stiffness | 20,000 | $[kg/s^2]$ |
| C_f | Front Cornering Stiffness | 57,000 | $[kg \cdot m/s^2]$ |
| C_r | Rear Cornering Stiffness | 47,000 | $[kg \cdot m/s^2]$ |
| C_{κ} | Front/Rear Long. Slip Coeff. | 200,000 | [-] |
| i_s | Steering Ratio | 17 | [-] |

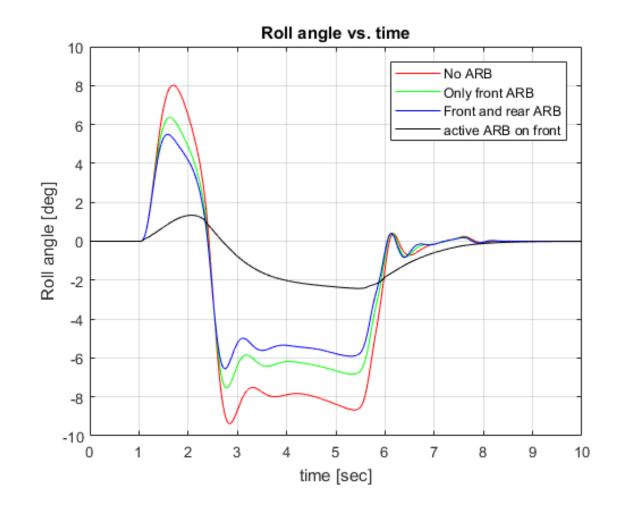
| Symbol | Description | Value | Unit |
|--------------|------------------------------|--------------------|--------------------------------|
| K_{ϕ_f} | ARB_p Front Roll stiffness | 10,000 | $[kg \cdot m^2/s^2 \cdot rad]$ |
| K_{ϕ_r} | ARB_p Rear Roll stiffness | 7,500 | $[kg \cdot m^2/s^2 \cdot rad]$ |
| K_p | Proportional Gain | $1.7 \cdot 10^{6}$ | [-] |
| a | Zero of G(s) | 3 | [1/s] |
| b | Zero of G(s) | 1 | [1/s] |
| c | Pole of $G(s)$ | 9 | [1/s] |
| d | Pole of $G(s)$ | 7 | [1/s] |

☐ Fishhook Trajectory





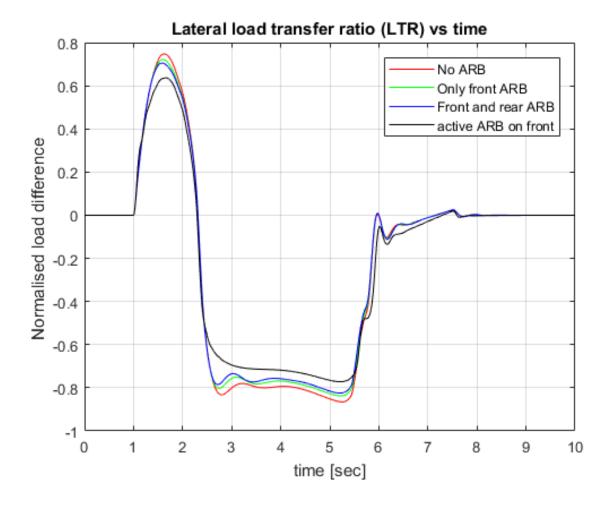
- □ Roll angle
- **☐** Ride comfort





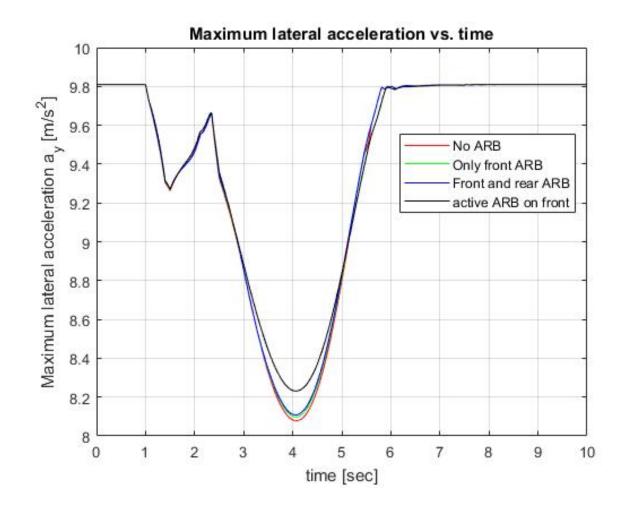
- ☐ Front axle normal load transfer
- □ Road holding

$$LTR = \frac{F_{zr} - F_{zl}}{F_{zr} + F_{zl}}$$





- Maximum Achievable Lateral Acceleration
- ☐ Ride handling





Conclusion

- ☐ Incorporation of an ARB improves the vehicle roll-over stability characteristics
 - **Ride comfort**
 - Road holding
 - Ride handling
- ☐ Inclusion of ARB reduces lateral load transfer resulting in an improvement of vehicle handling
- ☐ The implementation of an ARB increases the average lateral force that can be generated during a cornering maneuvre, therefore increasing the maximum achievable lateral acceleration
- **☐** Increases driver confidence
- Implementation of a simple control law amplifies the capability of the ARB to decrease the overall body-roll (A-ARB)





Extra slides (1): Vehicle Parameters

| Symbol | Description | Value | Unit |
|-----------------|------------------------------|---------|--------------------|
| I_{xx} | Inertia along x-axis | 580 | $[kgm^2]$ |
| I_{zz} | Inertia along z-axis | 3,240 | $[kgm^2]$ |
| I_{xz} | Coupling Inertia | 50 | $[kgm^2]$ |
| $r_{m{w}}$ | Effective Wheel Radius | 0.24 | [m] |
| l_f | Front Wheelbase | 1.253 | [m] |
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| h_{cg} | Height of CoG | 0.75 | [m] |
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| C_{df} | Front Damping Coefficient | 2,000 | [kg/s] |
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| K_f | Front Spring Stiffness | 20,000 | $[kg/s^2]$ |
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| C_f | Front Cornering Stiffness | 57,000 | $[kg \cdot m/s^2]$ |
| $C_{m{r}}$ | Rear Cornering Stiffness | 47,000 | $[kg \cdot m/s^2]$ |
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| c | Pole of $G(s)$ | 9 | [1/s] |
| d | Pole of $G(s)$ | 7 | [1/s] |



Extra slides (2): Effect on Understeer Gradient

• If $K_{\Phi f} \uparrow K_{\Phi r} =$, then $F_{z,f}^{lat} \uparrow$, thus more understeer

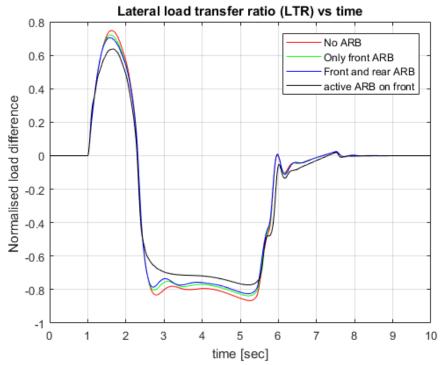
$$F_{z,f}^{lat} = \frac{m_a a_y}{B} \left(\frac{l_r}{L} h_f + \frac{K_{\phi f} h}{K_{\phi f} + K_{\phi r} - m_a g h} \right)$$

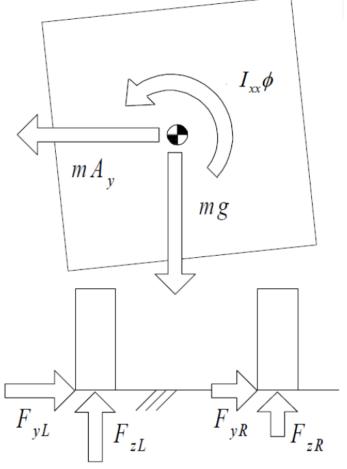
$$F_{z,r}^{lat} = \frac{m_a a_y}{B} \left(\frac{l_f}{L} h_r + \frac{K_{\phi r} h}{K_{\phi f} + K_{\phi r} - m_a g h} \right)$$



Extra slides (3): Load Transfer Ratio

•
$$LTR = \frac{F_{zr} - F_{zl}}{F_{zr} + F_{zl}}$$





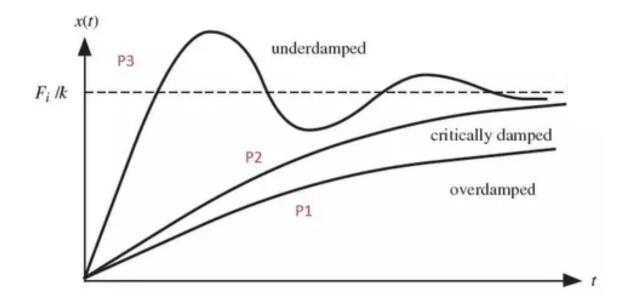


Extra slides (4): PDD Controller

$$G(s) = 17 \cdot 10^5 \frac{(s+1)(s+3)}{(s+7)(s+9)}$$



Extra slides (5): Transient response





Extra slides (6): Normal Load Transfer Equations

$$F_{zfl} = mg \frac{l_r}{2L} - F_z^{long} - F_{z,f}^{lat}$$

$$F_{zfr} = mg \frac{l_r}{2L} - F_z^{long} + F_{z,f}^{lat}$$

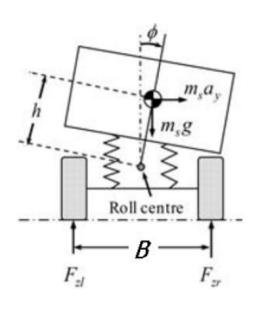
$$F_{zrl} = mg \frac{l_f}{2L} + F_z^{long} - F_{z,r}^{lat}$$

$$F_{zrr} = mg \frac{l_f}{2L} + F_z^{long} + F_{z,r}^{lat}$$

$$F_z^{long} = m \frac{a_x}{2L} h_{cg}$$

$$F_z^{lat} = \frac{mgh\sin(\phi) + ma_yh\cos(\phi)}{B}$$

$$h = \frac{h_{cg} - h_{rc}}{B}.$$





$$h = \frac{h_{cg} - h_{rc}}{\cos(\phi)}.$$