



Implementation and Evaluation of an Incentivized Blockchain-Based Deposit-Refund System

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Preface

This thesis presumes background knowledge in the realm of blockchain technology. At the very least, the concepts presented by Bitcoin should be familiar to the reader in order to ensure full comprehensibility of the technical proceedings presented and comparisons drawn herein. Published by the National Institute of Standards and Technology, [52] may be consulted as a general introduction to this landscape. In concert, the author's knowledgeability has been demonstrated through the research conducted in [37].



Contents

A	crony	ms		VI
Lis	st of	Figures	;	VII
Lis	st of	Tables		VII
Lis	stings	i		IX
1.	Intro	oductio	on	1
	1.1.	Motiva	ation	. 1
	1.2.	Goals	and Scope	. 2
	1.3.	Thesis	Overview	. 2
2.	The	oretica	I Framework	3
	2.1.	Depos	it-Refund System for Bottled Beverages in Germany	. 3
		2.1.1.	Legal Basis	. 3
		2.1.2.	Amendments	. 4
		2.1.3.	Operation	. 6
	2.2.	Decen	tralized Applications	
		2.2.1.	History & Raison d'Être	. 10
		2.2.2.	Definition	. 11
		2.2.3.	Tokens	
	2.3.	Ethere		
		2.3.1.	Overview	
		2.3.2.	Developer Popularity & Adoption	
		2.3.3.	Concepts	
		2.3.4.	Functioning	. 22
3.	Con	•		24
	3.1.	Incent	ivized Deposit-Refund System	. 24
		3.1.1.	Overview	. 24
		3.1.2.	Proposed Rules	
		3.1.3.	Functional Requirements	
		3.1.4.	Preconditions	
		3.1.5.	Non-Functional Requirements	
	3.2.		ecture	
		3.2.1.	Smart-Contract as a Clearing House	
		3.2.2.	Implications	
		3.2.3.	Blockchain Value Add	
		3.2.4.	Conversion of Deposits	. 33

34
35
36
37
38
39 39 39 39
40
44
45
46
48
50

Acronyms

dApp Decentralized Application
DPG Deutsche Pfandsystem GmbH
EAN European Article Number
EOA Externally Owned Account
EVM Ethereum Virtual Machine
HPE Hewlett Packard Enterprise
VerpackV Verpackungsverordnung
QoS Quality of Service

List of Figures

2.1.	Quote of reusable beverage packaging (in $\%$) between 1991 and 2013	4
2.2.	Criteria to be considered for deposits (valid until Jan 1st, 2019) \dots	6
2.3.	Deposit-refund cycle	8
2.4.	Clearing process for manual and automated bottle returns	Ć
3.1.	Use case overview	25
3.2.	Future deposit-refund cycle	31
A.1.	Deposit-refund cycle (extended)	47
B.1.	Future deposit-refund cycle (extended)	49

List of Tables

Listings

1. Introduction

1.1. Motivation

Compared to glass, plastic or aluminum packaging represents a lightweight and durable alternative. The impact of lightweight materials on shipping costs is non-negligible and has therefore been leveraged in the beverage industry for the past 30 years. Simultaneously, the quote of reusable bottles (Mehrwegflasche) has steadily fallen (from 72% in 1991 [16, p. 1] to 43% in 2015 [17, p. 4]), which prompted German lawmakers to introduce a system of returnable one-way bottles (Einwegflasche) in 2003 on which a deposit is paid [39, p. 53].

Contrary to expectations [27, p. 10], this regulation has not stopped the influx of one-way bottles but has rather benefitted bottlers. Whenever consumers pollute by leaving behind one-way bottles, an instant 25 cent profit — assuming that no one else has returned them — is generated for the producer. This passive profit was estimated to have reached up to 192M € in 2011 alone [34, p. 245].

Ideally, this pollution of the environment should be punished by splitting non-claimed deposits of one-way bottles between environmental agencies and those consumers who regularly purchase reusable bottles, which save more resources. As a further consequence, those consumers who repeatedly neglect to return their one-ways should be required to pay a higher deposit. Such a revised approach can hopefully maximize the number of returned one-way bottles and effectively steer users towards reusable ones. Otherwise, a further decline may be inevitable and is shown to have had a direct negative impact on global warming, in addition to the excess amount of waste produced hereof [2].

When considered on a case-by-case basis, this problem inherently deals with deposits of very low extrinsic value. Moreover, such a system has to manage account balances and track the movement of value, increasing the appeal and likelihood for external attacks. Therefore, implementing the proposed approach by utilizing smart-contracts and micro-transactions on the Blockchain may come to mind upon choosing the underlying infrastructure. But how does such an implementation look like; are there special considerations to be made?

1.2. Goals and Scope

Since no research on the feasibility of this approach has been undertaken for an application as specific as this one, the study focuses on the end-to-end development process, including design, implementation and deployment. The objective of the research is to guide Hewlett Packard Enterprise (HPE) and interested parties alike in developing a mindset suitable for migrating applications onto decentralized platforms and evaluate if this Blockchain-based implementation can withstand the requirements of an incentivized deposit-refund system. The results are relevant as they reduce the go-to-market time of the previously outlined solution to stop the influx of one-way bottles, which in turn reduces pollution and warming of the earth (comp. 1.1), a serious concern to today's society. Moreover, HPE can offer more profound Blockchain-related consulting services through the insights gained.

It shall be explicitly noted that the study does not cover analyzing the effectiveness of employing such a system (i.e. reducing the usage of one-way bottles) or verifying wether this represents the best possible approach. Similarly, the legal framework and ethical questions pertaining to its usage are disregarded.

1.3. Thesis Overview

Chapter 2 reviews the relevant literature and is intended to answer all descriptive research questions that help define the project variables. The key concepts are then applied in chapter 3 as part of the architectural overview derived from the (non-)functional requirements of an incentivized deposit-refund system given earlier in the chapter. At the same time, the criteria to evaluate the forthcoming implementation are selected. Chapter 4 then describes the procedure to implement the solution, after which the actual evaluation may take place in chapter 6. Chapter 7 uses the results to draw a conclusion, discuss probable alternatives, as well as any limitations encountered during the study. Finally, chapter 8 summarizes the thesis's goals, methodology and results and is followed by chapter 9 to highlight interesting related research opportunities.

2. Theoretical Framework

2.1. Deposit-Refund System for Bottled Beverages in Germany

2.1.1. Legal Basis

Anticipating the depletion of capacity in disposal sites and due to the considerable share in waste generated by packaging ¹ [27, p. 2], German federal government enacted an ordinance regarding the avoidance of packaging waste (*Verordnung über die Vermeidung von Verpackungsabfällen*, short: *Verpackungsverordnung (VerpackV)*) in 1991 which stipulates that packaging [45, § 1]:

- must be minimised to an extent necessary for protection and marketing of goods
- must be reused where possible
- must be recycled if reuse is not applicable

These objectives were supported by introducing the:

Obligation to take back packaging

Producers and distributors of packaging are obliged to take back packaging free of charge, restricted to those goods of type, shape, size and material found within their stock [45, §§ 4-6]. Distributors with a retail area of less than $200m^2$ are further exempted to the same brands. This duty may be only be ignored if a distributor participates in a system which ensures the periodical collection of waste [45, § 6], known and implemented as a refuse recycling system (duales System) in 1990 [27, p. 3].

Obligation to levy deposits on beverage packaging ²

A deposit is to be charged by the distributor that will be refunded to the purchaser upon return of the bottle. This duty is applicable on all levels of trade involving domestic beverages sold in non-reusable packaging (one-way packaging) [45, § 7] and

Recycling rate of packaging was below 50% in the early 1990s (20% for aluminium and plastic) [27, p. 2].

Information regarding the presumed effects and critique thereof can be found in [47, p. 630] and [46].

becomes effective as soon as the quote of reusable beverage packaging falls below 72% 3 [45, § 9].

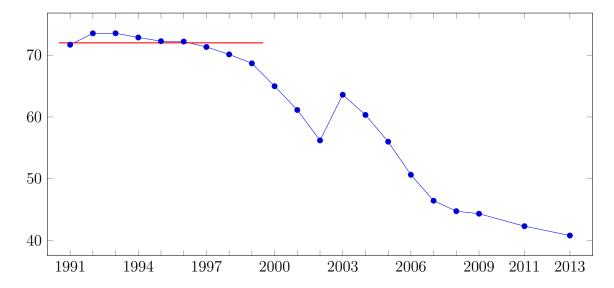


Figure 2.1.: Quote of reusable beverage packaging (in %) between 1991 and 2013 [16, p. 1]

Starting in 1997, the threshold to levy deposits has been surpassed steadily (comp. Figure 2.1), requiring an additional assessment of the situation to ensure that the fluctuation does not represent a short-term development [45, § 9] [27, p. 5]. Although obvious at glance, the outcome of a compulsory deposit-refund system only became official on July 2nd, 2002 [39, p. 49], after a lawsuit lead by multiple bottlers and distributors had delayed the initial announcement [21]. Introduction of this mandatory system was scheduled for Jan 1st, 2003 [39, p. 53].

2.1.2. Amendments

The German packaging ordinance underwent several revisions, including a change of title to highlight the importance of recycling [44]. In the following, the most important changes affecting the current state (see Figure 2.2) shall be highlighted.

1998

Trims deposit obligation to those beverages for which the quote of reusable packaging has fallen when compared to 1991, though still necessitates that overall aggregated quote undercuts threshold of 72% [23, pp. 142]. Even though all five segments (i.e. beer, mineral water, carbonated soft drinks, fruit juice/non-carbonated soft drinks and wine) have failed this comparison [16, p. 1], wines, juices and non-carbonated soft drinks are exempted because their decline and market volume has

Aggregated quote derived from weighted average of percentages of reusable packaging encountered across individual segments in 1990 [45, § 9] [36, p. 134]

not been regarded significant enough to justify the costs introduced with such a system [27, pp. 6, 9].

table showcasing development of reusable packing quote in each segment

2005

Reduces different deposit classifications to single deposit worth $0.25 \in$ valid for all applicable beverages with a filling volume between 0.1 - 3.0 litres. Furthermore, ecologically advantageous packaging is admitted the same treatment and classification as that of reusable packaging which represents an important shift of thought since the sole utilisation of packaging has been considered inferior to its reuse with regard to all ecological aspects [27, p. 7]. Accordingly, the new goal is to promote the use of ecologically advantageous packaging with a target of 80% market dominance [25, § 1]. This amendment also adds non-carbonated soft drinks and mixed alcoholic drinks to the list of beverages subject to deposits (irrespective of the reusable packaging quote experienced) while simultaneously protecting dietary products from deposits [22, p. 1408] [24, p. 171]. Finally, retailers are required to take back any bottles made from a beverage packaging material (glas, metal, paper and plastic) also sold by that store (brand equality for retail areas of less than $200m^2$ still applies) [27, p. 11]. Previously, return had been limited to bottles of same shape, size [..] and type (comp. 2.1.1). This regulation attempts to stop isolated deposit-refund systems which arose because discounters created their own specially shaped bottles [24, p. 168]. To conform with this change, industry and commerce established the Deutsche Pfandsystem GmbH, responsible for setting up a nationwide deposit-refund system [27, p. 8].

2008

Orders distributors to clearly mark bottles as being obliged to a deposit. Further, distributors are demanded to participate in a nationwide deposit-refund system to enable the mutual settlement of claimed deposits [25, § 9]. Lastly, the exemption for dietary products is reduced to infant nutrition. This acts as a measure to counteract increasingly false product declarations attempting to forego deposits [25, pp. 531] [24, p. 171].

add 2019 amendment



Figure 2.2.: Criteria to be considered for deposits (valid until Jan 1st, 2019) [27, p. 9]

2.1.3. Operation

Administration by Deutsche Pfandsystem GmbH

VerpackV simply assumes that a nationwide deposit-refund system will be installed by May 1st, 2006 without further specifying its exact implementation details [22, Art. 2] [25, § 9]. Therefore, Deutsche Pfandsystem GmbH (DPG) has been founded in 2005 to ensure the definition of a standards framework, which includes IT-processes, APIs and a universal security mark identifying one-way packaged bottles on which a deposit is paid (returnable bottle). Other tasks concern the management of contracts, certifications and maintenance of a centralised database which stores information about products, participants and reverse vending machines [27, pp. 13]. However, DPG does not have access to purchasing data (e.g. number of sold and returned bottles or total amount of reimbursed deposits). This data is only exchanged between actors of the deposit-refund cycle. Consequently, DPG is not involved in the process of settling refund claims between take-back points and does not act as a central clearing house. It is exclusively responsible for providing a contractual and administrative basis needed to enable such a system [27, p. 14].

figure showcasing universal security mark

Roles

As indicated, actors of the deposit-refund cycle (e.g. retailer selling returnable bottles) must register with DPG, accept the contractual basis for the role to be exercised and pay a yearly membership fee in order to participate. The most important roles are [27, pp. 15–16]:

Initial distributor

Puts returnable bottle into circulation. Inherently tied to role of deposit escrow account manager. Must pay a one-time fee to register a beverage (i.e. an EAN) with DPG's central database. This fee depends on the number of pieces produced within a year for that beverage.

Deposit escrow account manager

Administrates and disburses money received from levying deposit on returnable bottle. Task may be delegated to a service provider.

Take-back point

Refunds consumer in exchange for returning bottles subject to deposits. Inherently tied to role of refund claimant.

Refund claimant

Puts in a claim to be reimbursed for making advance refunds. Task may be delegated to a service provider.

Counting center operator

Takes over role of reverse vending machine by confirming number of genuinely accepted bottles with a receipt.

Deposit-Refund Cycle

Each buyer of a returnable bottle must directly pay the designated deposit to the seller. This process starts with the initial distributor (step 1 of Figure 2.3) and is repeated for each sub-distributor until the bottles reaches a retailer which acts as the final distributor to end consumers (step 2 of Figure 2.3). After consumption, the consumer may return the packaging at any retail store obliged to take back the packaging in question (take-back point) (step 3 of Figure 2.3). Return may be performed manually (step 1a of Figure 2.4) or can be automated through reverse vending machines (step 1b of Figure 2.4). The former requires personnel to count the number of returned bottles and refund the consumer accordingly. Following count, the collected bottles must be shipped to a counting center which is responsible for digitally capturing each bottle (step 2a of Figure 2.4). At last, the

bottles will be compressed to eliminate the possibility of repeated refunds. In the case of reverse vending machines, the process of counting, capturing and compressing bottles can take place locally at a retail store (step 2b of Figure 2.4). Alternatively, retailers are permitted to return the packaging to the previous distributor, thereby unwinding the deposit-refund chain. However, this practice is rarely exercised since the packaging will not be reused and transportation would only induce additional ecological and financial strain. Instead, the compressed packaging can be sold directly to recycling companies (step 3 of Figure 2.4) [27, p. 16-17] [3].

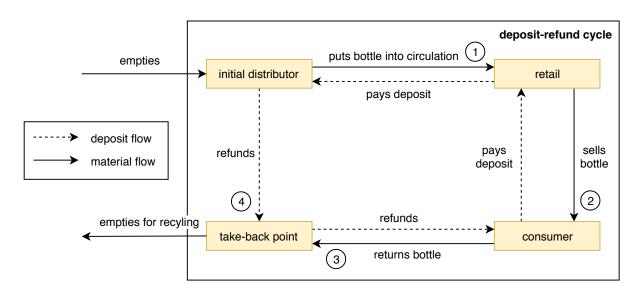


Figure 2.3.: Deposit-refund cycle [27, p. 14]

Since take-back points refund consumers independent of a bottle's purchasing location, a settlement process (*clearing*) is required to reimburse retailers for making advance refunds (step 4 of Figure 2.3). This clearing happens by issuing a refund invoice to the initial distributor who can use the deposits originally collected the pay the bill (step 4 of Figure 2.4). Ideally, all accounts are in balance, meaning that all packaging has been returned. Otherwise, a surplus on the part of an initial distributor is to be experienced [27, p. 17].

Refund invoices must also include data representing the number of bottles for which a refund was issued. This data originates from the return process in which each bottle is eventually captured. Capture refers to both validating the universal security mark printed on a bottle's label as well as extracting the European Article Number (EAN) by scanning its barcode. By outfitting reverse vending machines with a network connection, looking up the EAN in question becomes possible, thus ensuring that a deposit for the bottle has been collected beforehand. For each valid bottle, a signed record is then produced and stored on the machine. This data must be retrieved and transmitted within one week. Likewise, retailers receive a similar dataset when relying on a counting center. Finally,

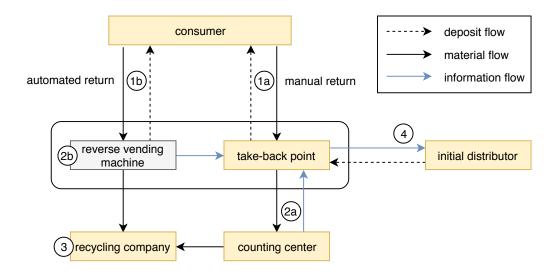


Figure 2.4.: Clearing process for manual and automated bottle returns [27, p. 18]

any transmitted data is anonymised by removing the return location and summing up the refunds for each EAN captured. Initial distributors must pay the invoice within ten business days or five-teen calendar days at the lastet [27, p. 18-19].

An extended diagrammatical overview of this cycle can be found in the Appendix A on page 47. It includes the various scenarios encountered nowadays which lead to differently balanced accounting states, as indicated previously. Also, the process of buying a returnable bottle from the perspective of a whole-seller or any other special entity such as a caterer is reflected in both figures since these parties are ultimately responsible for returning the one-way bottle as long as it has not been further distributed and by such, should be regarded as a consumer.

explain situation surrounding deposits on reusable bottles?

2.2. Decentralized Applications

2.2.1. History & Raison d'Être

Johnston's Law states that everything that can be decentralised, will be decentralised [1]. Fittingly, a new model for building massively scalable, successful and profitable applications, known as *Decentralized Applications (dApps)*, is emerging [35, p. 5] [28, pp. 1–2], suggesting that this will also become the fate of the vast majority of web software applications as those follow a centralized server-client model in which individuals directly depend on a central power to send and receive information [35, pp. 7–8].

The architectural structure embodied by the Web has not always been as pronounced as is these days. In its early days, people would host personal servers for others to connect to and everyone owned their data. But soon, it was recognised that one individual or group could pay for the maintenance of a server and profit from users that utilize it (e.g. Amazon Web Services ⁴) and since this was easier to the average user, both conceptually and programmatically, the transition to few centralized controlling entities started [35, pp. 14].

Now, users willingly give their data to service providers in return for free usage, trusting them to not misuse or sell the data elsewhere [35, p. 24]. However, Snowden proved that this trust can, has and will be broken as long as we entrust (encrypted) data to central entities which represent a surveillance state's dream [14] [35, p. 25]. In addition, centralized infrastructure and services increase the chances for downtime, censorship and counterparty risk [13, p. 23]. Drawbacks like these have attributed to the development of dApps, first fully realized by Bitcoin ⁵ as a currency [28, p. 1] [32, p. 1]. Simultaneously, recent apps (e.g. Uber and AirBnb) attempt to decentralize real world parts of a business by providing a central and trusted data store, foreshadowing the development of decentralized apps beyond pure finances ⁶ [35, p. 15].

The concept of dApps is meant to take the web to its next ⁷ natural evolution [13, pp. 34]. Web3 represents the vision of a serverless ⁸ internet, encouraging applications to incorporate decentralised protocols in order to put users in control of their own data, identity and destiny [5]. As global economy evolves, data will become the primary form of value [35, p. 25], leading Raval to believe that:

Amazon controls roughly 40% of the cloud market and serves customers like AirBnb, Expedia, Netflix, Slack and Spotify [15]. Please install [4], to experience the impact of an AWS downtime.

⁵ BitTorrent, as an earlier example, depends on centralized trackers for data discovery [35, p. 26].

⁶ Supports the blockchain evolution theorem proposed in [41].

Web 2.0 describes the evolution towards user-generated content, responsive interfaces and interactivity [13, p. 34].

Not to be confused with the centralized Function-as-a-Service offerings detailed in [38].

"[dApps] will someday become more widely used than the world's most popular web apps." [35, p. 5]

2.2.2. Definition

Developers have different opinions on what exactly a dApp is or which components constitute it. Some think that no central point of failure is all it takes, whereas others name more specific requirements [35, p. 9]. The following will chronologically examine the various definitions available in order to derive one used for the remainder of this thesis.

2014

Buterin introduces the concept of a dApp as part of Ethereum's white paper. A complete dApp should consist of:

- low-level business-logic components
- high-level graphical user interface components

He goes on to state that "the blockchain and other decentralized protocols will serve as a complete replacement for the server for the purpose of handling user-initiated requests. ... Decentralized protocols ... may be used to store the web pages themselves." [19, p. 34].

This vague explanation is expanded through a consequent blog post (2014) in which Buterin formally defines the concept as being a superset of *smart-contracts* [18]:

Smart-contract

Mechanism involving digital assets and a fixed number of parties, where some or all of the parties put assets in and assets are automatically redistributed among those parties according to a formula based on certain data that is not known at the time the contract is initiated.

Decentralized application

Similar to a smart-contract but with unbounded number of participants and not necessarily of financial nature.

2015

To be considered a dApp, Johnston et al. assume that an application [28, p. 2]:

- is **open-source**, operates autonomously and adapts its protocol with user consent
- stores its data and records of operation in a public blockchain
- uses a token necessary for accessing it and rewarding contribution of value
- generates its tokens according to a predefined cryptographic algorithm

Moreover, he classifies dApps based on whether they have their own blockchain (Type I), use that of another dApp (Type II) or use a Type II dApp as its underlying protocol (Type III). The latter is also known as a protocol [28, pp. 3–4].

2016

Although similar to the elements proposed priorly, the definition given in *Decentralized Applications: Harnessing Bitcoin's Blockchain Technology* highlights their importance and by such requires that a profitable dApp [35, pp. 9–14]:

- is **open-source** to achieve transparency and gain trust among users
- achieves decentralized consensus on application-level constructs (e.g. high-score)
- uses an **internal currency** for access, reward and monetisation
- has no central point of failure so that it cannot be shut down

2018

Finally, Antonopoulos and Wood (co-founder of Ethereum) back up and clarify Buterin's design guidelines by stating that a dApp is composed of at least [13, p. 34]:

- smart-contracts on a blockchain
- a web frontend user interface

Optionally, a dApp may rely on other decentralized components such as:

- decentralized storage
- decentralized messaging

explain that classification has been slimmed down to Type I & II dApps

Derived Definition

An application is considered to be a Decentralized Application (dApp) if it exhibits all of the characteristic features marked as a *must*. Secondary or recommended traits are labelled as *can* or *should* respectively.

Open-source

Traditional business models require the service for sale to be better than that of a competitor. By open-sourcing a solution (both frontend and backend), copying becomes inevitable [35, p. 10]. However, users will want to remain with the team that is best suited to maintain the application [35, p. 11]. Therefore, developers should not fear trading secrecy for transparency. Transparency removes a barrier to adoption as users are no longer required to trust that an application works as advertised [35, p. 9]. Additionally, open-source development often sparks the attraction of enthusiastic developers who contribute freely [35, p. 11].

- must be deployed visibly (i.e. the executed code can be inspected by a user)
- should be developed on an open-source platform

Johnston et al. call for an application to only alter its protocol by the consensus of its users. Yet, it can be argued that this does not represent a core property of a dApp since users can revert to the desired state at any time by forking the project.

• can require the consensus of users to upgrade its protocol

Decentralized consensus

Usually, application-level constructs (e.g. usernames, high-scores or status updates) are managed and modified only through the centralized application provider, thereby ensuring a single and consistent state (singleton). Luckily, blockchains provide the means to reach consensus in a decentralized manner. Traditionally, this is only applied to transactional logs [32, p. 1]. Extending this consensus mechanism to cover the outcome of a computer program and consequently storing the result on a blockchain for future retrieval as an input, would enable virtually any application. Seeing that such an application would always have a single globally valid state, the underlying infrastructure can be colloquially termed a world-computer.

Raval, Antonopoulos and Wood, refer to these programs as smart-contracts and equally expect them to be secured by and executed on a blockchain [35, p. 13] [13,

pp. 23, 34]. It must be noted that Buterin consistently denotes smart-contracts as being a subset of contracts. The former is of financial nature and may involve redistributing digital assets among parties or unlocking value depending on the conditions met [19, pp. 1, 13]. The latter can be used to encode arbitrary state transition functions required to build decentralized applications which may also issue tokens [19, pp. 1, 19]. For simplification purposes, the business logic of both applications types will be referred to as smart-contracts.

- Type I must achieve decentralized consensus on state-transitions
- Type II can only modify its data via a smart-contract

Finally, in order to achieve decentralized consensus, it is ultimately necessary to have a complete picture of the state-transitions (transactions) which have been applied by a network. While theoretically possible, applications have never been observed to only store their transactions, due to the long processing needed to rebuild the most current state (data).

- must store its transactions in a public blockchain
- should store its data in a public blockchain

Internal currency

According to Raval, profit is a cornerstone of any successful, robust and sustainable application [35, p. 9]. Because traditional revenue streams (e.g. fees, advertising, subscriptions) are not applicable without preventing the possibility of a fork, he proposes an internal currency ⁹ that is required to use the service [35, p. 11], hoping that it will appreciate in value by being listed on an exchange. Nevertheless, not every application is designed for profit.

- can use an internal currency for monetisation
- can use an internal currency for access / service usage

On the other hand, using an internal currency to reward the contribution of value is especially important for Type I dApps which employ their own blockchain and thus require an incentivization structure that keeps both miners and developers active [35, p. 9].

- Type I must use an internal currency to reward the contribution of value
- Type II can use an internal currency to reward the contribution of value

⁹ Type I: Blockchain-native cryptocurrency, Type II: Smart-contract-issued token.

Lastly, Johnston et al. specify that tokens shall only be generated according to a predefined cryptographic algorithm. This is inherently true for Type I dApps which issue their internal currency as a reward for completing the cryptographic challenge (e.g. proof-of-work) [32, pp. 3–4]. In this context, tokens are considered to be a feature of Type II dApps (comp. Decentralized consensus). Therefore, their generation is not directly tied to cryptographic algorithms, but rather to the program's control flow.

- Type I must use a cryptographic algorithm to generate its internal currency
- Type II can only generate its internal currency via a smart-contract

Decentralized protocols

Although often required, storing massive amounts of data in a blockchain defats its design purpose of a simple transactional log. Moreover, this would diminish the incentive to maintain the network because the cost to participate (i.e. disk storage and bandwidth) will become considerably higher than the reward paid if many applications follow this trend. Hence, other solutions should provide methods for storing data in a decentralized way that is robust and as trust-less as possible [35, pp. 25].

• can use a decentralized storage solution

Similarly, message-intensive applications should not (entirely) rely on a blockchain for operation. This is due to the fact that every message will be stored forever and is public by default.

• can use a decentralized messaging solution

The definition presented within this section purposely does not make any assumptions about the user interface or a dApp's resiliency. More importantly, the primary focus and goal of any dApp developer should be to give users the confidence that a product works as promised by solely relying on open, decentralized peer-to-peer infrastructure services that can be inspected for functioning from end-to-end.

draw comparison to CLIs in respect to UI absence

compare infrastructure model against traditional web apps to highlight open deployment

2.2.3. Tokens

By introducing a digital equivalent, blockchain has evoked a semantic change for the word token originally used to mean privately-issued coin-like items that have insignificant value and are designed for a single purpose (e.g. transportation-, arcade- or laundry tokens). Now, tokens are used to simultaneously convey ownership, access rights, as well as the right to vote, for instance. Moreover, they are more easily exchangeable, a pitfall commonly cited [13, p. 173]. According to Antonopoulos and Wood, this could make tokens quite valuable when used in a way that does not re-create the conditions that made physical tokens worthless [13, p. 178], hereby hoping for industry wide solutions.

Use Cases

Antonopoulos and Wood present the following list of possible uses. However, tokens often encompasses several of these features and, much like their physical equivalents, it is hard to discern between them (e.g. driving license as identity and attestation) [13, pp. 173–174].

Currency

• Equity

• Resource

• Voting

Asset

• Collectible

Access

Attestation

Further, most projects employ tokens for two reasons: utility and/or equity. Similar to access tokens, utility tokens are those where the use of the token is required to pay for a service, application or resource [13, p. 176]. Yet, this requirement increases the barriers to adoption as the risks of broader economy (e.g. exchanges, liquidity, regulators) are added to that of the underlying blockchain technology [13, pp. 177]. Tokens should be adopted because the application cannot work without it, not because it presents a fast way to raise money while being disguised as a utility token to forego public securities regulations [13, p. 178].

Fungibility

Tokens are fungible if any single unit can be substituted for another without incurring a difference in value or function. A token is not entirely fungible if its historical provenance can be tracked, as this enables black- and whitelisting. The latter is the case for most

cryptocurrencies ¹⁰. Lastly, non-fungible tokens represent unique tangible or intangible items which are not interchangeable [13, p. 175].

Intrinsicality & Counterparty Risk

While some tokens represent blockchain-native digital items, many tokens are used to represent extrinsic things. By such, consensus rules do not entirely apply and human law or agreements decide whether the transfer of ownership through tokens will be recognised. It is therefore even more important to understand who possess the associated asset and know what formal rules apply [13, pp. 175–176]. Leveraging tokens and smart-contracts to eliminate counterparty risk will most likely play part in fut ure market strategies.

Monero pursues complete anonymity and therefore faces the possibility to be banned in Japan [12].

2.3. Ethereum

2.3.1. Overview

In line with the web3's vision of a serverless internet (comp. 2.2.1), Ethereum was designed to abstract the details of a blockchain to provide a deterministic and secure programming environment for decentralized applications in which developers are no longer required to bootstrap the underlying mechanisms [13, p. 27]. By such, it is practically regarded as an open-source, globally decentralized computing infrastructure that executes programs, known as smart-contracts, for which the current state and transitions leading to this state are stored in a blockchain alongside a cryptocurrency called Ether. However, it must be emphasised that Ether is primarily intended as a utility currency ¹¹ to meter and constrain resource usage during execution which stands in stark contrast with Bitcoin's sole purpose of being a digital payment network [13, p. 23] [32, p. 1].

Compared to a general purpose computer, the main differences are that [13, p. 28]:

- state changes are governed by rules of consensus
- state is distributed globally on a shared ledger

From a computer science perspective, Ethereum may therefore be described as a deterministic but practically unbounded state-machine characterised by its [13, p. 23]:

- globally accessible singleton state
- virtual machine that applies changes to that state

2.3.2. Developer Popularity & Adoption

Naturally, and as is the case with most base layer technologies, Ethereum does not represent the only smart-contract platform available ¹². Nevertheless, several key figures support the claim of Ethereum dominating this space:

- 94 of top 100 tokens (i.e. dApps) launched on Ethereum (87% of top 800) [43] [31]
- ranks well above competitors (#33 vs. #72 for EOS) when comparing traffic of dedicated sites in StackExchange network [6]

Amusingly, Vitalik Buterin, co-founder of Ethereum, would like to use Bitcoin Cash for day-to-day transactions [50].

Contenders include (alphabetically listed): Cardano, Corda, EOS, Hyperledger Fabric, Lisk, NEM, NEO, Stratis and Waves.

Moreover, Wang and Vergne argue that upon emergence of a new, technically more advanced platform, the blockchain with a stronger development team and open-source community is more likely to succeed [48, p. 14]. This developer and community focused nature is clearly seen within the Ethereum landscape:

- StackExchange topic encounters mainly developer focused questions [42, p. 6]
- \sim 14.3k answered questions (vs. \sim 850 for EOS) [68% vs. 81% of total questions] [6]
- ~17.5k repositories on GitHub (vs. ~3.4k for EOS & ~2.5k for Hyperledger) 13

Most importantly, Ethereum is estimated to have around 250k developers [31], a 30-fold lead to Hyperledger Fabric, the second most active community, according to a report from Gartner [20].

Similarly, the degree of decentralization should not be neglected when considering platforms based on public permissionless blockchains. To this extent, Ethereum boosts ~17.6k nodes across six continents ¹⁴ [9].

2.3.3. Concepts

In order to provide developers with a general-purpose computing architecture that runs programs everywhere, yet produces a common state secured by the rules of consensus [13, p. 31], Ethereum redefines existing concepts, while also introducing several new ones.

Accounts

At its core, the state of Ethereum is composed by objects called *accounts*, each of which has its own 20-byte address and features the following properties [49, p. 17]:

- Nonce
- Current Ether balance
- Contract code (if present)
- Storage (empty by default)

Further, two types of accounts are distinguished [49, p. 17]:

A fuzzy, top-level search has been conducted on GitHub on August 15th, 2018.

EOS does not qualify since the 21 block producers used in its delegated proof-of-stake consensus mechanism are elected from a list of pre-approved candidates [26, p. 6] [7]. A similar case can be made for NEO which is only currently in the process of decentralization [33] [8].

Externally owned accounts (EOAs)

Accounts created by or for human users of the Ethereum network. This implies the existence of a private key which controls access to the associated funds [13, p. 13]. Such an account has no code, but can send messages by creating and signing a transaction.

Contract accounts

Accounts containing code that executes whenever a message is received from another account [13, p. 13]. Consequently, they are owned and controlled by the logic of the code stored respectively [13, p. 57]. This code allows contract accounts to read and write to internal storage and send messages. The latter unlocks additional capabilities such as transferring Ether and creating new or interacting with existing contracts [49, p. 19].

Messages & Transactions

As previously indicated, a transaction is a signed data package that stores a message which originated from an EOA. It works as expected from any cryptocurrency (i.e. it results in a transfer of value, if confirmed and non-zero, positive amount was specified) but has been expanded by three additional fields for contract invocation [49, p. 18]:

• recipient

• data (optional)

• signature (identifies sender)

• start qas (required)

• amount of Ether (denoted in Wei ¹⁵)

• *gas price* (required)

On the other hand, messages are virtual objects that are never serialized [49, p. 19]. This is due to the fact that all messages can be reconstructed by replying the transaction that triggered a contract's code to run and thus, produced the message in question ¹⁶. More, they only implicitly contain the sender's address and do not allow the gas price to be specified as is explained in the following section.

Gas

Whereas Bitcoin's scripting language is constrained to simple true/false evaluation of spending conditions, Ethereum's language is Turing-complete, meaning that it can execute

Smallest unit of currency, from which 1 Ether = 1×10^{18} Wei. Following the International System of Units, Ether's denominations have both a scientific name, as well as a colloquial name that pays homage to the great minds of computing and cryptography [13, p. 40].

Messages are generated whenever a contract uses the CALL upcode [49, p. 19]

code of arbitrary and unbounded complexity [13, p. 25]. In turn, this leads to additional security and resource management problems as it cannot be predicted whether a program will terminate or run in infinite loops to effectively cause a Denial-of-Service. To combat this attacking scheme, Ethereum introduces a metering mechanism called *gas* which accounts for every instruction performed and assigns each a predetermined cost in units of gas ¹⁷ relative to the degree of computation required or burden imposed from writing to a persistent data store [13, pp. 32–33]. For simple transactions (i.e. a payment), the amount needed has been fixed at 21k units [13, p. 153].

By requiring transactions to set an upper limit (STARTGAS), execution will deterministically terminate as soon as the gas consumed exceeds the gas supplied [13, p. 33]. This gas allowance applies to both the transaction itself, as well as all sub-executions triggered through the encapsulated message [49, p. 19]. Logically, the total amount to be consumed by invoking a particular method can only be estimated because contracts can evaluate different conditions leading to different execution paths. In any case, EOAs are only billed for the gas actually used ¹⁸ [13, p. 154].

Additionally, the GASPRICE field allows an originator to set the exchange rate for each unit of gas (measured in Wei per gas unit). Analogous to other cryptocurrencies, the higher the gas price ¹⁹, the faster the transaction is likely to confirm. Still, it may also be set to zero and the transaction might even get mined during periods of low demand [13, p. 153].

With these two parameters in place, the final transaction fee, collected by miners, can be calculated as specified in Equation 2.1 [13, p. 53] [49, p. 20].

fee = consumed gas
$$\times$$
 gas price (2.1)

In this sense, gas is the fuel of Ethereum and has been purposefully separated as such to protect the system from Ether's volatility in value [13, p. 152]. At the same time, developers need to think of incentives for people to use the application since invocation of a smart-contract ultimately incurs monetary costs [42, p. 4].

The current fee schedule can be found in [51, p. 25].

Assert-style exceptions consume all gas available [40, p. 75]

Often, the suggested gas price is calculated as the median across the last several blocks [13, p. 153]. However, gas prices are predominantly determined by miners and can therefore fluctuate unexpectedly [13, p. 54].

2.3.4. Functioning

State Transition Function

Like any (distributed) state-machine, Ethereum requires a function to transition the current state (s) to the next final state (s'). This function is defined as $apply(s, tx) \rightarrow s'$, where tx represents an unprocessed (i.e. unconfirmed) transaction. Application works as following [49, p. 20]:

- 1. Check if transaction is well formed, contains valid signature and matches nonce
- 2. Calculate fee = start gas \times gas price, determine sending address from signature, subtract fee and increment nonce
- 3. Set gas = start gas and take off certain quantity per byte to pay for in transaction
- 4. Transfer value to receiving account and run specified contract code if present
- 5. If transaction failed due to insufficient funds or out of gas exception, revert all state changes except payment of mining fees
- 6. Otherwise, refund remaining gas to sender and add fee to miner's balance

Code Execution

Instead of only tracking the state of currency ownership, Ethereum tracks a general-purpose, key-value data store [13, p. 28]. More complex state transitions (i.e. not a payment) can be achieved by loading the code stored for a specific contract account into memory and running it on an emulated computer called the Ethereum Virtual Machine (EVM) [13, p. 57]. EVM code is written in a low-level, stack-based bytecode language, generated from compiling one of the many high-level languages available ²⁰ (e.g. LLL, Solidity, Vyper) [49, p. 22] [13, p. 29].

In general, code execution is an infinite loop that repeatedly carries out the operation at the current program counter until the end of code is reached or an ERROR, STOP or RETURN instruction is detected. During execution in the EVM, code may access the value, sender and data of an incoming message, in addition to basic block header data and the global account state. Furthermore, operations have access to three types of space in which to store data [49, p. 22]:

• stack (follows LIFO-principle with push and pop methods)

A curated list of compatible smart-contract languages can be found at [10].

- memory (infinitely expandable byte array)
- storage (persistent key-value store)

Lastly, it must be mentioned that the EVM is modelled as a completely isolated, sandboxed process preventing access to the network and filesystem [40, p. 19]. This has the negative effect of rendering most traditional APIs useless [35, p. 46].

Block Validation

Ethereum, by definition, is a system that allows concurrency of operations but enforces a singleton state at each mined block [13, p. 151]. To ensure that this state (also applies to forks) represents a valid state, the following block validation algorithm must be carried out by each node upon downloading a foreign block [13, p. 57] [49, pp. 23]:

- 1. Check if previous block referenced exists and is valid
- 2. Check that timestamp is greater than previous but less than 15 minutes in future
- 3. Check that block number, difficulty and various other low-level Ethereum-specific parameters are valid
- 4. Check that proof-of-work on block is valid
- 5. Set s[0] = state of previous block
- 6. Set tx = block transaction list (with n transactions). For each $i \text{ in } 0 \dots n-1$, set s[i+1] = apply(s[i], tx[i]). Return an error, if any iteration returns an error (comp. State Transition Function) or total gas consumed exceeds the GASLIMIT ²¹.
- 7. Set $s_{final} = s[n]$ with block reward paid to miner
- 8. Verify that merkle tree root of s_{final} is equal to root provided in block header

This procedure also directly answers the question where contract code will be executed in terms of physical hardware. Namely, on all nodes that download and validate blocks containing transactions whose data field matches one of the methods of the recipient's contract code [49, p. 24].

Similar to Bitcoin's block size, the GASLIMIT regulates the maximum number of transactions that can be included within a block [11] [51, p. 8]. But instead of solely measuring storage space, it limits the amount of computation that a miner must apply.

3. Concept

3.1. Incentivized Deposit-Refund System

3.1.1. Overview

An incentivized deposit-refund system, as is outlined in the following, aims to:

- (A) bolster the quote of beverages sold in reusable packaging
- (B) prevent pollution of the environment caused from throwing away bottles
- (C) support the cause of environmental agencies

From a game theoretical perspective, (A) and (B) are presumably achieved by ²²:

- rewarding consumers who purchase reusable bottles
- punishing consumers whose bottles are eventually thrown away

To translate these measures into reality, it will be necessary to alter the current depositrefund system (see 2.1.3) so that:

- non-claimed deposits are redistributed among agencies and reusable bottle consumers
- a penalty is added onto future deposits of consumers who repeatedly pollute

Practically, this will require garbage collection to report how many and which specific one-way bottles have been thrown away. Otherwise, it will not be possible to calculate the amount of non-claimed deposits and identify which consumer was responsible for the bottle at last. The latter infers that bottles must be uniquely identifiable. On the other hand, such a system can only be realized if retailers forward the information that a consumer has bought reusable bottles and has thereby become eligible to receive rewards. Furthermore, to establish proper ownership, they must also report which one-way bottles a consumer has purchased. Lastly, it should be prevented that anybody can report these figures, pretend to be an environmental agency or claim someone else's rewards. This core

Lending itself to the fact that solely threatening retailers and bottlers with the introduction of a deposit-refund system had not been a successful approach (comp. footnote 2 and Figure 2.1 on pp. 3–4).

functionality, together with the existing minimum level of service, can be expressed in terms of the different interactions a certain user may have with the system, known as a use case diagram and given by Figure 3.1.



Figure 3.1.: Use case overview

From this overview, it becomes apparent that a revised approach will essentially incorporate an accounting layer to enable the punishment and rewarding of consumers. Basic protocols of interaction (i.e. buying and returning a bottle) should only be modified to the minimum extent needed.

3.1.2. Proposed Rules

Having given a high-level introduction to an incentivized deposit-refund system, this section aims to provide an exemplary set of rules that may constitute the underlying business logic. Again, it must be noted that this only serves as a guideline for architecting such a solution. The precise economics, psychological effectiveness and ethics introduced hereby are disregarded (comp. 1.2).

Rewards & Donations

- 50% of non-claimed deposits are reserved for donations (agency fund)
- 50% of non-claimed deposits are reserved for rewards (consumer fund)
- rewards and donations can be claimed once in each period
- a period's duration is set at 4 weeks
- a consumer's reward (r_c) is based on the amount of reusable bottles (b) he has purchased within the previous period, thus can be calculated as:

$$r_c = \frac{b}{b_{total}} \times f_c \tag{3.1}$$

where b_{total} denotes the total number of reusable bottles sold within that period and f_c resembles the consumer fund

- non-claimed rewards are withheld
- the agency fund (f_a) is evenly distributed, so that each's donation (d) will be $d = f_a/n$, where n refers to the number of approved agencies
- non-claimed donations remain available for all agencies in the next period

Penalties

- if a consumer repeatedly pollutes, he must pay a penalty on top of each deposit
- the threshold (t) to receive a penalty is set at 5 thrown away bottles
- the penalty's value (v) is set at $0.05 \in$
- a consumer's penalty (p_c) is proportional to the number of bottles (b) he has thrown away during the lifetime of this system, meaning that:

$$p_c = \frac{b - (b \mod t)}{t} \times v \tag{3.2}$$

- the penalty is refunded, if the consumer returns the bottle on his own
- the penalty is seized, if the bottle is thrown away or returned by someone else

3.1.3. Functional Requirements

In accordance to 3.1.1 and 3.1.2, the following functional requirements are defined as the bare minimum of features any implementation must provide in order to be used as the accounting backend of an incentivized deposit-refund system. These requirements are expressed from the perspective of an end-user who hopes to achieve different goals by using the system and are grouped by the various roles encountered (comp. Figure 3.1).

Of course, consumers and environmental agencies will also expect a method to claim the promised rewards and donations respectively, so that two additional requirements are formulated subsequently.

Garbage collector

- **FR-01** As a garbage collector, I can report the number of thrown away bottles, so that the amount of non-claimed deposits can be calculated.
- **FR-02** As a garbage collector, I can report the identifier of a thrown away bottle, so that the responsible consumer can be punished.

Retailer

- **FR-03** As a retailer, I can report that a consumer has purchased reusable bottles, so that he becomes eligible to receive rewards.
- **FR-04** As a retailer, I can report how many reusable bottles a consumer has bought, so that his share of rewards can be calculated.
- **FR-05** As a retailer, I can report which one-way bottles a consumer has bought, so that the ownership of each bottle is recorded.
- **FR-06** As a retailer, I can look up the penalty that a specific consumer must pay, so that this amount can be added onto the deposit of each bottle during purchase.

Take-back point

FR-07 As a tack-back point, I can report which one-way bottles a consumer has returned, so that the penalty, if raised, can be refunded or seized accordingly.

Consumer

FR-08 As a consumer, I can claim a reward for having purchased reusable bottles, so that I will be motivated to so in the future even though one-way packaging is lighter (and more durable) when compared to most reusable bottles.

Environmental agency

FR-09 As an environmental agency, I can claim a donation, so that my cause will be better supported through the funding secured.

3.1.4. Preconditions

While an incentivized deposit-refund system may be effective, it does assume a variety of conditions that must be in place for it to function properly. As previously hinted, they can be described as the:

Obligation to report thrown away one-way bottles

In addition to reporting the total number of thrown away bottles, garbage collection must also be obliged to communicate the individual identifiers. This assumes that one-way bottles are marked with a label that is unique across all bottles in circulation. Finally, and to automate the whole process, special object recognition machinery will be required along the sorting belt of any given refuse disposal site.

Obligation to report bottle purchase

Retailers and initial distributors alike must report which particular one-way bottles a consumer has purchased. The same (i.e. quantity) goes for buying reusable bottles although this only happens through opt-in as people should not be forced to accept rewards. In both cases, it will be necessary to have consumers present a unique means of identification as they complete the purchase.

Obligation to levy penalty

Assuming that the consumer qualifies for a penalty, retailers must be impelled to impose this amount upon purchase which itself requires an extension to cash registers so that the amount can be queried dynamically, given that the consumer has been identified priorly.

Obligation to report one-way bottle return

Similar to reporting a purchase, tack-back points have to report which consumer had been responsible for returning a particular one-way bottle. Since the return process can either be automated or executed manually (comp. Figure 2.4), different mechanisms to identify the consumer will be needed.

These prevailing conditions could be enforced by amending the system's legal basis (see 2.1.1) and then integrating the relevant clauses into the contracts that DPG maintains with each participant (see 2.1.3). However, the exact realization including that of the measures needed as explained above is out of scope (comp. 1.2) and thus, assumed to be satisfied for the remainder of this paper.

3.1.5. Non-Functional Requirements

Whereas functional quality stresses conformance with the design specifications, structural quality addresses non-functional requirements like security and maintainability [30, p. 2]. Together, both can be used to constitute the evaluation framework for measuring a system's quality, better known as Quality of Service (QoS). Liu, Ngu, and Zeng argue that it is not practical to come up with a standard model of attributes because QoS is a broad, context-dependent concept [29, p. 67]. Therefore, the following list of desired structural properties is based on those already encompassed in the current deposit-refund system or those which are absolutely necessary to implement an incentivized version. All other traits will be left open for discussion in the end.

Access Security

The system shall distinguish between authorized and non-authorized users. More specifically, the individual features outlined above shall only be accessible to their designated user.

Availability

The system shall be available for use between the hours of 6:00 am and 24:00 pm which is justified by the fact that most sales and returns will happen within this timeframe. Exceptions must therefore be maintained in a local backlog of unsent reports and transmitted at the next possible point in time. The same is true for claiming rewards and donations.

Cost

The system shall be no more costly in operation than it currently is. Total membership and bottle registration fees may be taken as a baseline (see 2.1.3).

Reliability, Scalability & Efficiency

The system shall be able to handle all user requests and by such shall be scalable to support unlimited growth in the number of actors. Further, any request must be

executed by the end of the day to ensure the timely application of penalties, as well as to have a proper statement ready by the end of the month.

Integrity

All monetary amounts (i.e. rewards and donations) must be calculated accurately before being rounded down to two decimal places. The latter ensures that no more funds are distributed than are available. Additionally, only integer figures may be reported and must be recorded as is.

3.2. Architecture

3.2.1. Smart-Contract as a Clearing House

The biggest roadblock to implementing an incentivized deposit-refund system (see 3.1) is given by the fact that DPG has decided against using a central clearing mechanism to settle refund claims of tack-back points (comp. Administration by Deutsche Pfandsystem GmbH on page 6). Instead, refund claimants must invoice each of the initial distributors for which a bottle was taken back and present data proving the number of accepted bottles (comp. Deposit-Refund Cycle on page 7). This design choice is easily explained: a deposit is to be charged by the distributor and each subsequent retailer (comp. Legal Basis in 2.1.1). Obviously, transferring the deposit to an escrow account afterwards would not lead to any noticeable benefits compared to direct a settlement. Still, such a change in course will represent the major enabler to an incentivized deposit-refund system as is depicted in Figure 3.2.

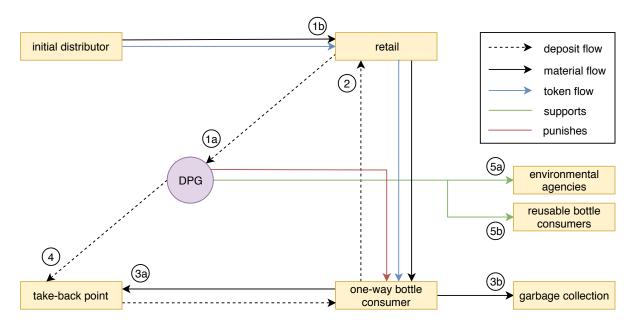


Figure 3.2.: Future deposit-refund cycle ²³

Leveraging Ethereum's decentralized application platform and built-in cryptocurrency (see 2.3.1), DPG could provide participants of the deposit-refund cycle with a fully autonomous method for settling refund claims by deploying a smart-contract that will act as a central clearing house and simultaneously allow for the incentivized structure presented beforehand. A semantic change to the regulatory underpinnings will not be required, with the only difference being that upon first levying a deposit, this deposit must

An extended version detailing the three differently balanced accounting states (comp. 2.1.3) can be found in the Appendix B on page 49.

be converted into Ether and sent to the smart-contract (step 1a of Figure 3.2). At the same time, a non-fungible token (see 2.2.3) representing the newly introduced bottle is created using the bottle's unique identifier and associated with the purchaser's identity (step 1b of Figure 3.2). Keeping in mind the actor's various obligations (see 3.1.4), the remainder of the system will be implemented as following:

- (2) Like today, the deposit of a one-way bottle is still directly paid to the retailer upon each subsequent sale and as indicated above, not again transmitted to the smart-contract. However, should the consumer qualify for a penalty (see 3.1.2), this penalty (converted to Ether) is sent to the smart-contract along with the purchase report itself. Furthermore, each report causes the token to be re-associated with the new consumer. In case that the previous owner had to pay a penalty ²⁴, that amount will be credited to him for later withdrawal as he is not responsible for the bottle anymore.
- (3a) By returning a one-way bottle, the accompanying report triggers the smart-contract to compare the consumer's identity with that recorded for the bottle (i.e. that associated with the token). Should these match, the penalty will be credited for later withdrawal. Otherwise, the penalty is withheld (comp. 3.1.2). Irrespective of the outcome, the token is destroyed meaning that the bottle's identifier may be reused in the future. Additionally, tack-back points must physically refund the consumer (comp. Obligation to levy deposits on beverage packaging on page 3)
- (3b) Should the consumer decide to throw away a one-way bottle, this information is (likely) to be reported by garbage collection sooner or later and triggers an increase in the responsible consumer's record of thrown away bottles which is used to calculate his penalty (comp. Equation 3.2). Assuming that a penalty had been paid for this bottle, it is withheld (comp. 3.1.2). Lastly, the token is burned and the number of bottles which have been thrown away in the current period is incremented, as is required to correctly calculate Equation 3.1.
 - (4) Since tack-back points still directly refund consumers, settlement for these advance payments is needed. This happens by transmitting the same signed dataset which is used today and produced either by a reverse vending machine or a commissioned counting center (see 2.1.3). The smart-smart contract can then verify the payload's signature, after which a message with equivalent value in Ether will be sent to the refund claimant's (i.e. the caller's) address.
 - (5) Environmental agencies can simply claim their donation by signing a transaction and addressing it to this smart-contract, though, for it to work, the encapsulated message

Even though unlikely, this indicates that a retailer has lost or thrown away one-way bottles.

must contain the appropriate function signature (see 2.3.3). Determining that a caller is indeed an environmental agency happens by looking up his approval status. Likewise, eligible consumers (i.e. those that have been reported to have purchased reusable bottles) can claim their reward in the same fashion with the difference being that permission does not have to be checked since the reward amount is not statically calculated (comp. Equation 3.1) and by such would simply result in a zero value.

3.2.2. Implications

3.2.3. Blockchain Value Add

3.2.4. Conversion of Deposits

Public

Private

4. Implementation

5. Quality Assurance

6. Evaluation

7. Conclusion and Discussion

8. Summary

9. Outlook

- 9.1. Enhancements and Additions
- 9.2. Adoption and Scalability
- 9.3. Additional Fields of Application

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Glossary

beverage packaging

Predominantly closed packaging for foods of liquid nature intended for consumption as a drink, excluding yogurt and kefir [45, § 3].

counterparty risk

Risk that the other party in a transaction will fail to meet their obligations [13, p. 175].

ecologically advantageous packaging

Packaging that does now show any significant ecological disadvantages when compared to reusable packaging [24, pp. 83].

nonce

Generally, a value that can only be used once. Here: number of confirmed transactions that have originated from an account [13, pp. 17, 148].

reusable packaging

Packaging intended to be reused for the same purpose after having been used. Characterised by having set up the logistics to take back, clean and refill the packaging. The sole intention or claim to be reused is not valid [45, § 3].

Appendices

A. Theoretical Framework

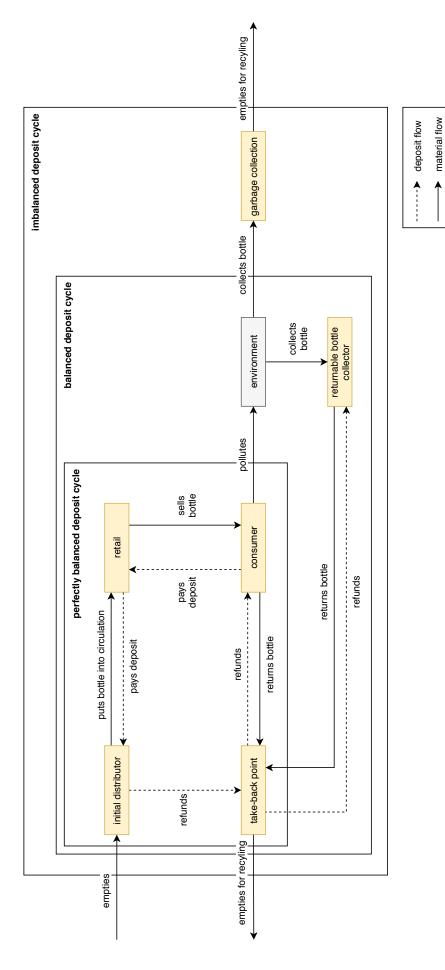


Figure A.1.: Deposit-refund cycle (extended)

B. Concept

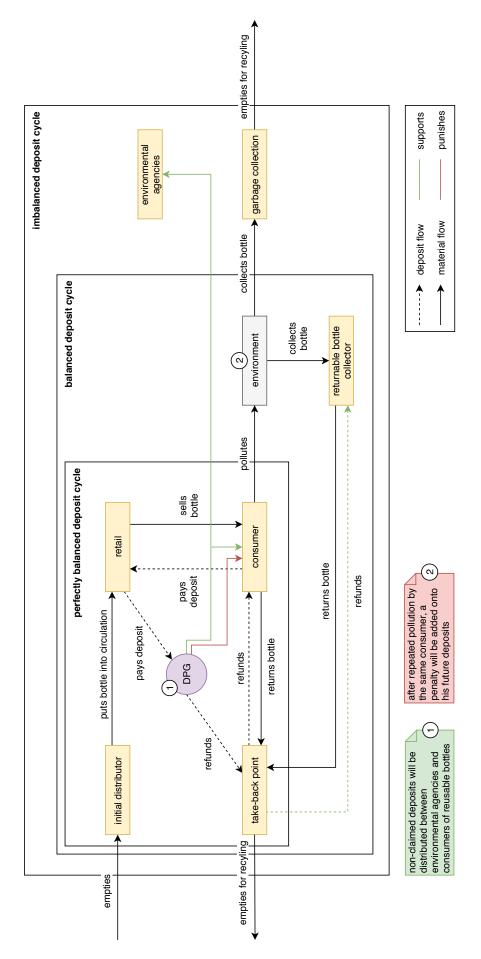


Figure B.1.: Future deposit-refund cycle (extended)

C. Implementation